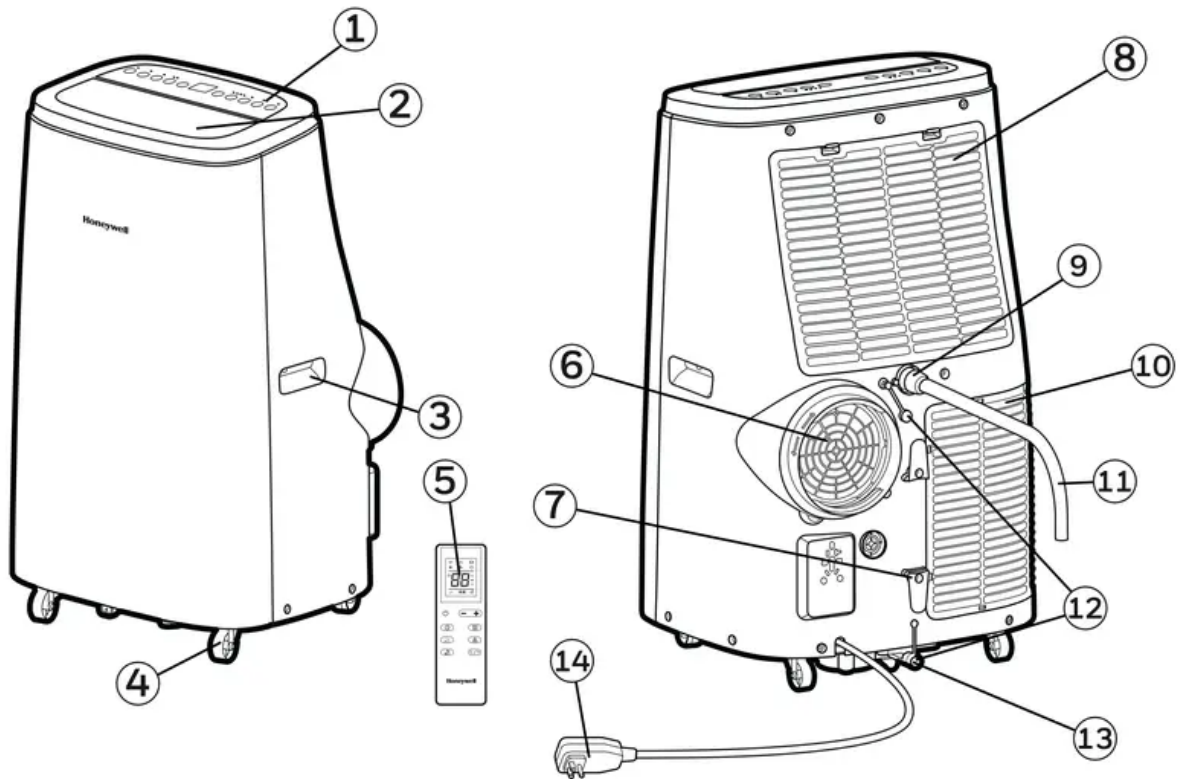
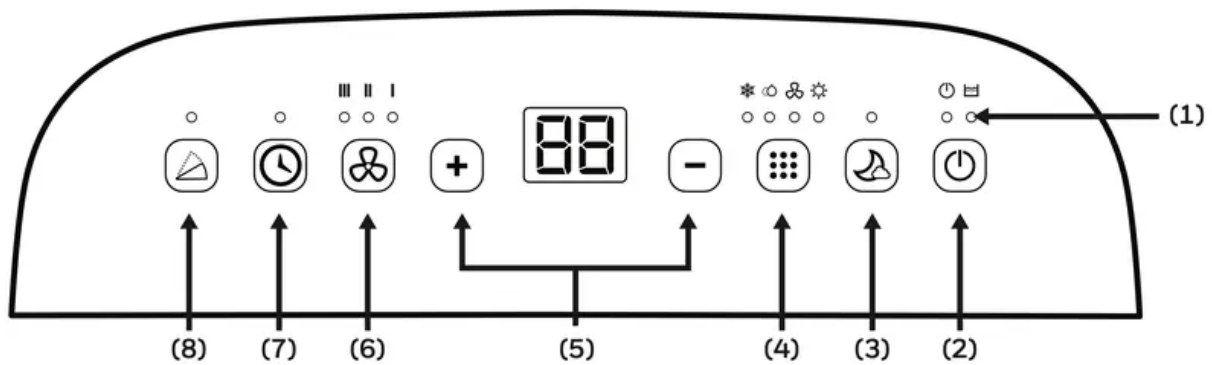


PARTS DESCRIPTION



1. Control Panel
2. Air Outlet
3. Handle
4. Casters
5. Remote Control
6. Hose Connector
7. Cord Winder
8. Upper Dust Filter
9. Upper Rubber Drain Plug (Dehumidifying Mode)
10. Lower Dust Filter
11. Drain Tube (For Continuous Drain)
12. Drain Plug Cap
13. Lower Rubber Drain Plug (Air Conditioning Mode)
14. Power Supply Cord


USE AND OPERATION



1. Indicator Lights
2. Power Control
3. Sleep Mode
4. Mode Control
5. Timer / Temperature Set Controls
6. Fan Speed Control
7. Timer Control
8. Swing Control

FUNCTION BUTTONS

POWER CONTROL 

Press  to turn ON/OFF the unit. The air vent will automatically swing open when the unit is turned ON and automatically close when the unit is turned OFF.

RESTART DELAY

If the unit turns OFF while operating in COOL mode, there will be an approx. 3-minute delay to restart the air conditioner in COOL mode. This is a safety feature and added to help protect and extend the life of the compressor. After 3 minutes, you will be able to turn ON the unit as usual.

FAN SPEED CONTROL 



3 settings: High, Medium, and Low.

Note: Fan Speed cannot be adjusted in Sleep Mode and Dehumidifying Mode.

MODE CONTROL 



Settings: Air Conditioning, Dehumidifying, Fan, Heating*.

The corresponding indicator light will illuminate to indicate the current mode setting.

- 
Air Conditioning Mode (COOL)
Adjust fan speed and air temperature to suit your desired comfort level. Temperature setting range is 60°F - 90°F (16°C - 32°C).
- 
Dehumidifying Mode (DRY)
Air is dehumidified as it passes through the unit, without being in full cooling mode. The fan speed is preset as LOW speed and can NOT be adjusted.

Note: If the unit will be used mainly as a dehumidifier, do not connect the exhaust hose. Continuous drainage is then necessary (refer to Continuous Draining for Dehumidifier Mode).

IMPORTANT: The Dehumidifier Mode is used to support moisture reduction but should not be expected to dehumidify to the same degree as a standard dehumidifier only appliance. The built-in dehumidifier automatically adjusts dehumidification based on ambient room temperatures. It is not possible to adjust to a desired humidity percentage. The front display only shows the current and desired temperatures. It does not show humidity levels.

- 
Fan Mode
For air circulation without air conditioner cooling.
- 
Heating Mode*
When heating mode is selected the indicator light will shine. Heating is activated only when the ambient temperature is below 77°F (25°C). In this mode, the desired temperature can be set between 61°F - 77°F (16°C- 25°C).

Note: The exhaust hoses must vent outside the room when using heating mode.


IMPORTANT: The Heat pump draws moisture from the air which then condenses into the internal water tank. The unit will pause operation when the tank is full and will restart when the tank has been emptied. It is recommended to use the Heating Mode in a room with 50% humidity or lower. Avoid operating moisture-producing products or appliances such as a humidifier or a kettle when using the unit in Heating Mode. See the "Draining Water Condensation in Heat Mode" section for more information on draining the water tank.

TIMER / TEMPERATURE SET CONTROLS

The - and + buttons can be used to adjust and set your desired temperature in Cooling or Heating* modes. They can also be used to set the Timer (see "Timer Control" below).

Note: Temperature and Timer cannot be adjusted in Fan and Dehumidify modes.

SLEEP MODE

Sleep Mode is for energy-saving comfort during the night. When Sleep Mode  is ON in Air Conditioning Cooling Mode, the fan will automatically stay on LOW Speed and the set temperature will increase by 1°F (1°C) on the first hour. It will increase another 1°F (1°C) on the second hour, and remain at this temperature for the rest of the night, until Sleep Mode is deactivated.

Note: The control panel lights will turn OFF after 10 seconds and light up again when any button is pressed. When Sleep Mode is ON in Heating Mode*, the fan will automatically stay on LOW Speed and the set temperature will decrease by 1°F (1°C) on the first hour. It will decrease another 1°F (1°C) on the second hour, and remain at this temperature for the rest of the night, until Sleep Mode is deactivated.

TIMER CONTROL

While the unit is turned on, press the timer button then press the - or + to select the number of hours you would like the unit to continue to run. The unit will turn on/off automatically.


AUTO TURN OFF:

While unit is running, press the - or + button to select the number of hours you want the unit to run in air conditioning mode.

AUTO TURN ON:


When unit is in a standby mode (plugged in with power light on), then press the - or + button to select the number of hours until you want the unit to automatically start running.

SWING CONTROL

Press  to activate automatic oscillation of louvers. Press again to stop swing when louvers reached a desired angle.

WATER FULL LIGHT

Condensation may accumulate in the unit.

If the internal tank becomes full, the Water Full Light  will illuminate and unit will beep 5 times for 5 seconds. The unit will not operate until the unit has been drained (refer to Water Condensation Drainage).

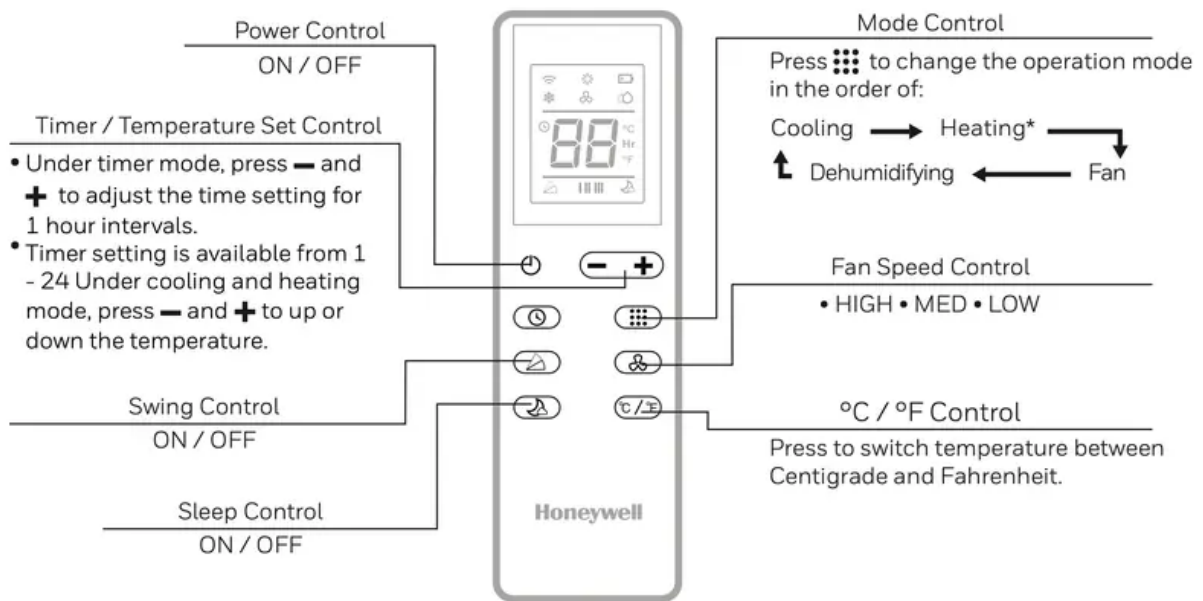
ADDITIONAL FEATURES:

AUTOMATIC DEFROST FEATURE

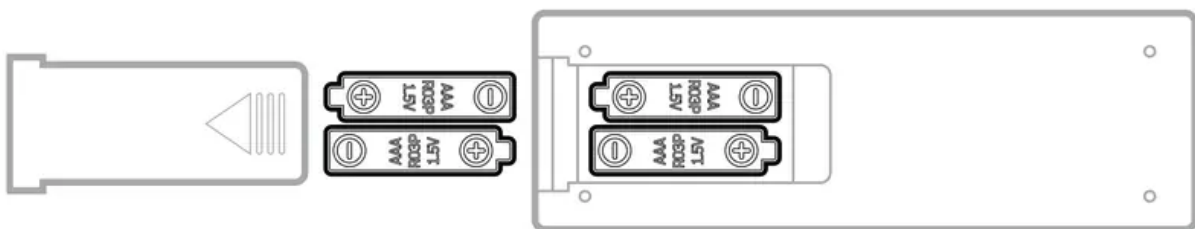
Sometimes when the unit is operating in cooling mode in lower room temperatures (e.g. lower than 60°F), the internal cooling coils may become too cold and sometimes frost may develop on the cooling coils. When this happens, the unit will automatically pause operation and defrost the cooling coils to protect the unit. The air conditioner will restart automatically when the system has defrosted and returns to standard operational temperatures.

REMOTE CONTROL

All key functions can be accessed from the remote control.



Note: Battery Installation: Remove the cover on the back of the remote control and insert two AAA batteries with + and - pointing in the proper direction according to the polarity markings.



Caution:

- Use only two AAA or IEC R03 1.5V batteries.
- Remove the batteries if the remote control is not in use for a month or longer.
- All batteries should be replaced at the same time, do not mix with old batteries.
- Do not mix alkaline, standard (carbon-zinc) or rechargeable (nickel-cadmium) batteries.
- Properly dispose of used batteries.

This device complies with part 15 of the FCC Rules. Operation is subject to following two conditions: (1) this device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/ TV technician for help.

Caution: Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

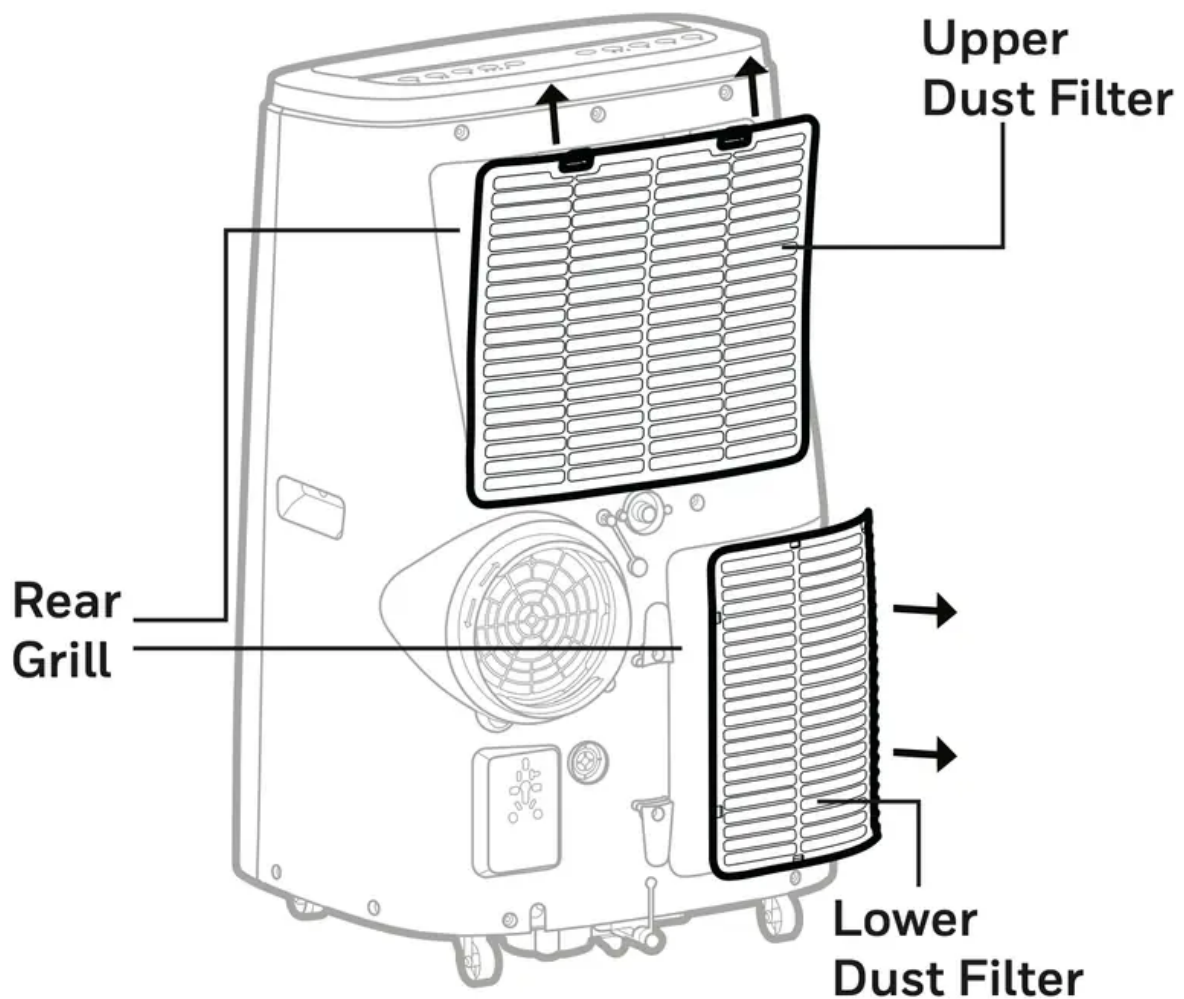
CLEANING AND MAINTENANCE

Appliance Maintenance:

1. Turn off the appliance before disconnecting the power supply.
2. Only clean the appliance with a soft dry cloth.

Dust Filter Maintenance:

The dust filter is to be cleaned every two weeks to maintain air cooling efficiency. Please follow the below instructions for cleaning the dust filters:



1. Switch off and unplug the Portable Air Conditioner from the electrical outlet.
2. Remove the Upper Filter/ Grill, unscrew the Lower Filter/ Grill and carefully remove.
3. Gently wash using water and/ or diluted liquid dishwashing detergent. Rinse thoroughly and gently shake excess water from the filters. Make sure the filters are dry before reinstalling. Note: You may use a vacuum cleaner to remove dust.
4. Replace the Upper Grill onto the unit, and reinstall the Lower Grill with the screw.

WARNING: DO NOT power or operate the Portable Air Conditioner when cleaning or when the Dust Filter is removed from the unit, or if there is a loose-fitting Dust Filter. DO NOT attempt to handle or touch any of the parts or wiring inside the Rear Grill after the Dust Filter has been removed from the unit. Doing so can cause serious injury or electrical shock.


End of Season Storage and Maintenance:

If the appliance will not be used for a long time, follow these steps:

1. Be sure to drain the left-over water condensation. Remove the lower drain plug and use a drain pan to collect the water (make sure to replace the drain plug cap when finished).
2. To dry excess moisture, run the unit in Fan only mode for 30 minutes before storing.
3. Turn off and unplug the Portable Air Conditioner from the power supply.
4. Remove the dust filter and clean with water. Dry the dust filter and then reinstall.
5. Disconnecting the Window Installation Kit:
Remove the Hose from the unit by rotating anti-clockwise then pulling away.
Remove the Foam Seal, Window Bracket, Window Bracket Panel Adapter and Hose Connector.
It is recommended to store the Window Kit parts in a bag together with the Remote Control, Drain Tube and placing them together with the Portable Air Conditioner unit.
If needed, you can clean the Window Kit with a damp cloth and water before storing.
Make sure all parts of the Window Kit are dry before storage.
6. Cover the Portable Air Conditioner with a cloth/ plastic bag before storage, to protect from dust and scratches collecting on the surface of the unit.
7. It is recommended to coil the power cord before storing to ensure the cord is protected from bends and creases.
8. Store the Portable Air Conditioner in a cool, dry place, away from direct sunlight.

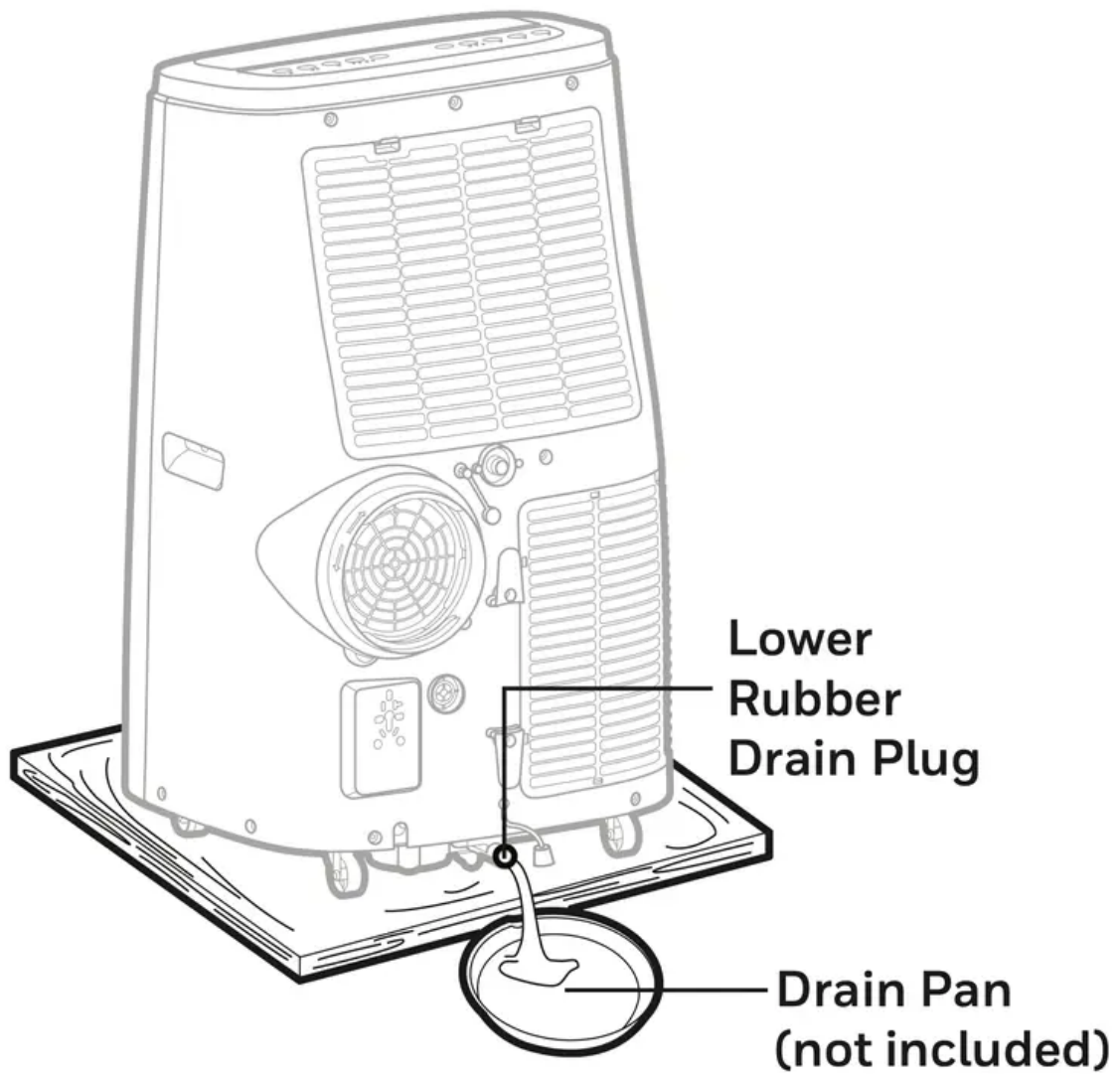
WATER CONDENSATION DRAINAGE

When there is excess water condensation inside the unit, the air conditioner stops running and

shows a warning light (the WATER FULL indicator  illuminates with a red light). This indicates that the water condensation needs to be drained using the following procedures:

Manual Draining in Cooling, Dehumidifying Modes

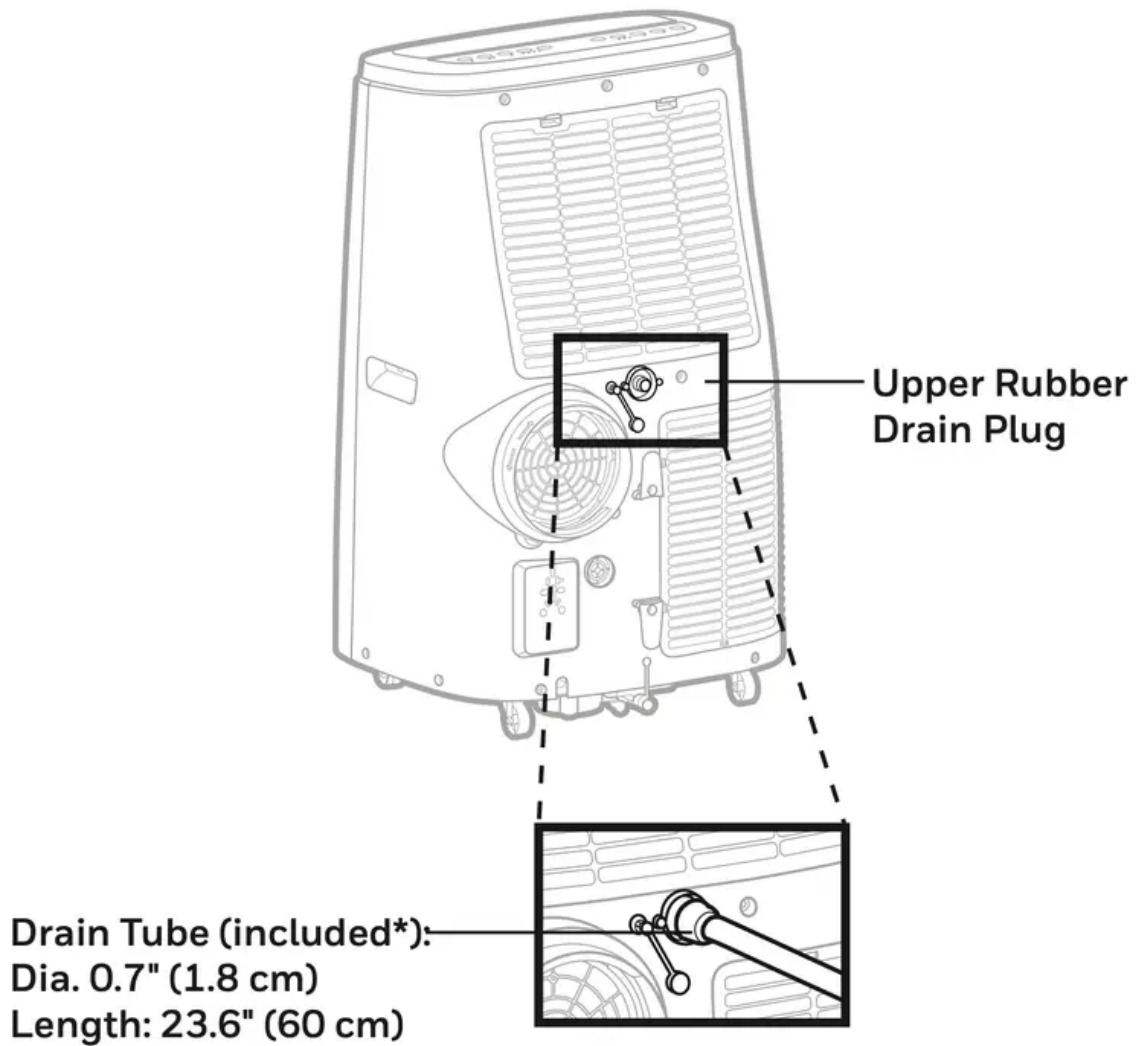
Water may need to be drained in high humidity areas.



1. Unplug the unit from power source.
2. Place a drain pan under the lower rubber drain plug.
See diagram.
3. Remove the drain plug cap.
4. Water will drain out and collect in the shallow pan.
5. After the water is drained, replace the drain plug cap.
6. You can now turn on the unit.

Continuous Draining in Dehumidifier Mode

While using the unit in dehumidifier mode, continuous drainage is recommended.



1. Unplug the unit from power source.
2. Remove the upper drain plug cap.
Some residual water may spill so please have a pan to collect the water.
3. Connect the drain tube to the upper drain plug.
See diagram.
4. The water can be continuously drained through the drain tube into a floor drain or bucket.
5. Replace the drain plug cap.
6. You can now turn on the unit.

IMPORTANT: It is NOT recommended to connect the drain hose for continuous drainage while the unit is switched ON in air conditioning cooling mode. Doing so will reduce the cooling efficiency of the Portable Air Conditioner. Only drain the water condensation when the unit is switched off. Continuous drainage is only suitable when the unit is set up in Dehumidifier mode.


The water cannot be drained using the continuous drain option in heating* mode. In Heating mode, the internal water tank collects condensation faster and may require more frequent emptying of the tank in more humid rooms. It is recommended to use the heating mode in a room with 50 %

humidity or lower. Avoid operating moisture-creating products or appliances such as a humidifier or a kettle when using the unit in heating mode.

TROUBLESHOOTING GUIDE

The following troubleshooting guide addresses the most common problems. If problems persist, call customer support. Unplug and disconnect the appliance from the power source before attempting to troubleshoot.

PROBLEM	POSSIBLE CAUSE	SOLUTION
The air conditioning unit does not start	No electricity.	Check for power.
	Batteries in the remote control need to be replaced.	Change remote control batteries.
	The power cord is not properly plugged in.	Remove and reconnect the power cord.
	The safety LCDI plug has tripped (USA / Canada / Mexico only).	Reset the safety LCDI plug, if problem persists contact our customer support (USA /Canada / Mexico only).
Runs a short while only	The thermostat temperature setting is too close to room temperature.	Lower the set temperature.
	Air outlet is blocked.	Make sure the hose is properly connected.
	There are tight bends in the air hose.	Connect hose as per instructions on page 3.
Runs but not cooling	A door or window is open.	Make sure the window or door is closed.
	The dust filter is dirty.	Clean the dust filter.
	The hose is detached.	Reinstall hose properly (refer to Installation section).
	Temperature setting is too high.	Reduce temperature setting.

	Air outlet or intake is blocked.	Remove blockage.
	Room exceeds recommended size.	Move unit to smaller room.
	Large size or number of windows are decreasing cooling effectiveness.	Cover windows with curtains or blinds.
Will not run and WATER FULL indicator  illuminates	Excess water condensation inside the tank.	Drain the water (refer to Water Condensation Drainage).

ERROR CODE GUIDE

ERROR CODE	ERROR POSSIBLE CAUSE
"E1"	Indoor temperature sensor failure (open circuit or short circuit).
"E2"	Pipe temperature sensor failure (open circuit or short circuit).

Warning

This content is compiled from multiple sources and is provided for reference purposes only. It may not be complete or fully applicable to all situations. If you are unable to resolve your issue, please contact the product manufacturer or an authorized service provider for official support.