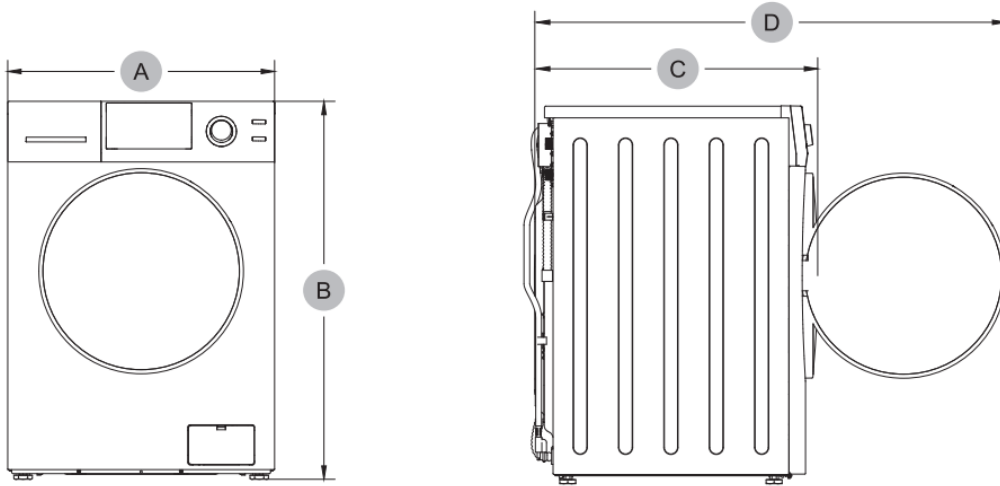


TECHNICAL DATA



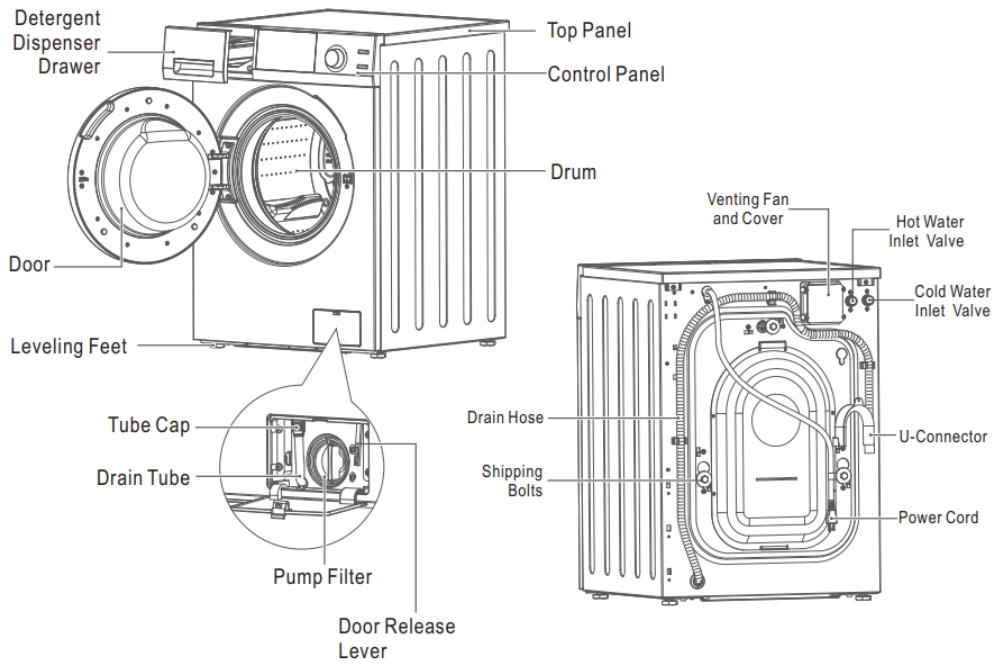
Type		Front loading washer-dryer combo
Model		5500
Dimensions (inches / cm)	A. Width	23.6 / 60
	B. Height-overall	33.5 / 85
	C. Depth	24 / 61
	D. Depth with door open	41.3 / 105
Rated voltage		3
Water pressure (psi / Mpa)		7.25-145/0.05-1.00
Wash capacity (lb / kg)		18/8.0
Dry capacity (lb / kg)		Max. 9/4.0
Net weight (lb / kg)		190/86
Spin revolution		Max. 1,400 rpm
Power consumption (W)	Washing	120 W
	Spin	500 W
	Wash heater	1,000 W
	Dry heater	1,300 W
Inlet and Drain Hose length		6 Feet



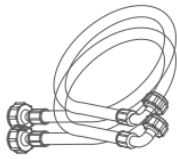
Power cable length	6 Feet
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Note: All rights reserved. Designs, Specifications and Manual subject to change without notice.

DIAGRAM OF THE COMBO WASHER + DRYER



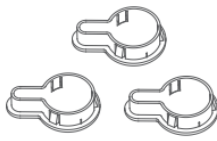
Factory supplied accessories



Water Inlet Hoses



U-Connector
(For drain hose)



Blanking Caps - 3
(To cover shipping bolts hole)



Vent Adapter
(To connect vent hose to exhaust fan)



PROGRAM SELECTION CHART

1. WASH & DRY, WASH ONLY, DRY ONLY



Wash Programs	Description of Load	Wash Features Water Temp/Spin rpm/ Duration	Drying Heat & Approx Time
1. NORMAL	Mixed Clothes (Shirts, Trousers etc)	Warm / 1200 / 51 mins	Max heat - 1300W 90 mins
2. Prewash+Heavy	Thick cottons	Cold+Hot / 1400 / 75 mins	Max heat - 1300W 120 mins
3. Heavy	Cottons (Towels, Jeans etc)	Hot / 1400 / 61 mins	Max heat - 1300W 120 mins
4. ECO	Cottons Blends	Cold / 800 / 31 mins	Max heat - 1300W 80 mins
5. Quick 20	Light fabrics	Cold / 1200 / 20 mins	Max heat - 1300W 80 mins
6. Delicate	Silk, Polyester etc	Cold / 800 / 36 mins	Max heat - 750W 80 mins
7. Wool	Woolens	Cold / 500 / 36 mins	Tumble only NO HEAT
8. Quiet 60 dB	Mixed Cottons	Cold / 800 / 31 mins	Max heat - 1300W 80 mins
9. Allergen	Bed Sheets etc	Hot / 1200 / 59 mins	Max heat - 1300W 120 mins
10. Sanitize	Mixed Cottons	Hot / 1200 / 69 mins	Max heat - 1300W 120 mins

2. DRY CYCLES

Refresh Dry - 12 mins cycle blowing hot air onto the clothes before folding. **Time Dry 60** - 60 mins dry cycle.

3. OTHER CYCLES:

Rinse/Spin - 12 mins Spin cycle at 1000 RPM.

Winterize - 2 minute cycle to winterize your appliance. (follow procedure on page 18) **Self-Clean** - 9 mins cycle at 90o to clean the inner drum and tub of the machine

OPERATING INSTRUCTIONS

1. Ensure the Combo Washer © Dryer is turned off. (Power Indicator light should be off).
2. Separate clothes by type, color and degree of soiling.
3. For small items such as socks, children's garments and small towels please use a **Washing Net Bag**.
4. Load clothes of the selected type loosely into the drum.
 - If you are using Wash Only cycle, you can fill the drum.
 - If you are using Wash + Dry cycle, please do not load clothes more than 2/3 full.
5. Close the Washer © Dryer door. You will hear a click when it is correctly closed.

Use Front Load detergent, as per direction.

Add detergent to Dispenser A.

You can add fabric softener in Dispenser B & pre-wash detergent and bleach in Dispenser C (Fig.12)

Detergent Dispenser

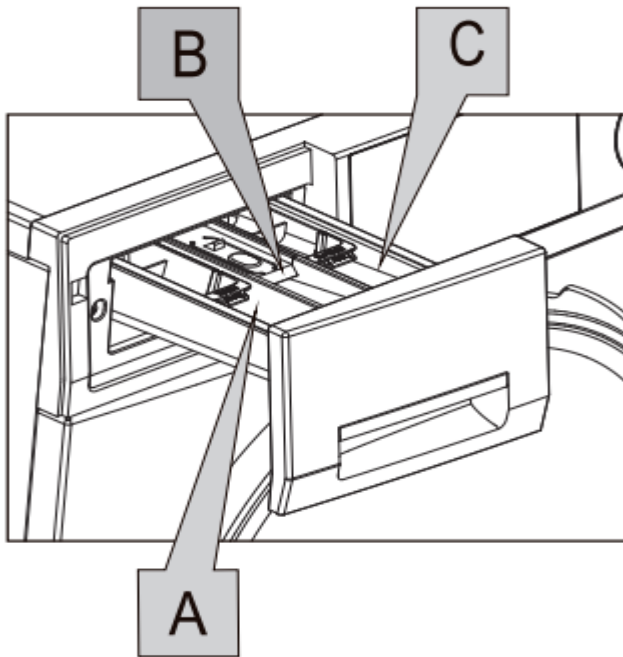


Fig.12

Dispenser A:

Detergent for main wash

Dispenser B:

Fabric softener

Dispenser C:

Detergent for pre-wash and bleach

The blue cups are only for liquid detergent.

Please do not add powder in these cups.

Note: concentrated fabric softener must be diluted with a little water before being poured into the dispenser

(This prevents the overflow siphon from getting blocked)

Your washer/combo is designed to use a high efficiency (HE) detergent, which reduces or eliminates suds and results in more efficient washing.

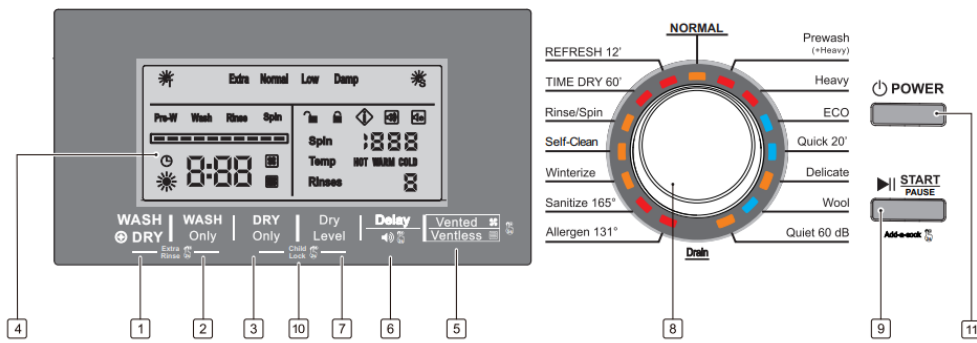
WINTERIZING

How to winterize for cold weather

1. Pour 2 cups of RV type Antifreeze in soap dispenser.
2. Select WINTERIZE cycle on knob and press START. Machine will Rinse & Spin.
3. Open Coin trap once cycle is finished and drain out reaming water.







4. Shut off water at both faucets and disconnect water inlet hoses from faucets and drain.

Control Panel





Buttons Introduction



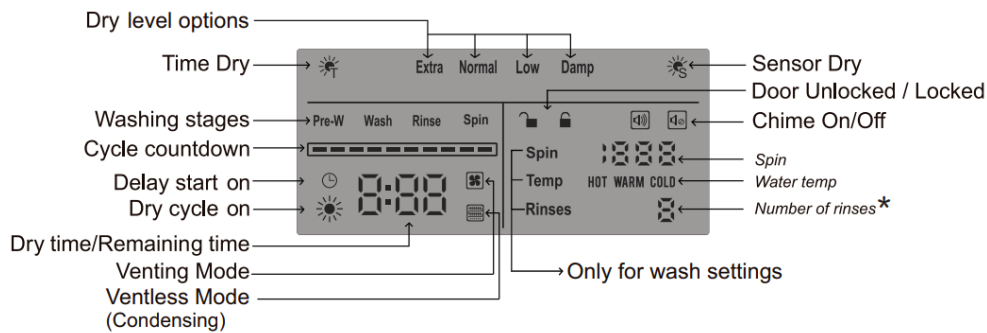
<ol style="list-style-type: none"> 1. Wash  Dry 2. Wash Only 3. Dry Only 4. Color LED Display 5. Vented / Ventless selection button 6. Delay Start() button 7. Dry Level button 8. Program Dial 9. Start/ Pause button 10. Child Lock 11. Power 	<ol style="list-style-type: none"> 1. To select Wash & Dry cycle together. 2. To select Wash cycle only. For extra rinse, press and hold 1 + 2 together. 3. To select Dry cycle only. 4. To display the selected program, such as the water selection, spin speed, remaining time, rinse times, water level and error messages. (See page 18 for details) 5. Press this selection button for 5 seconds to select either the Vented dry mode or the Ventless dry mode. The default condition is the Ventless mode. The symbol  will be displayed if you are using the Ventless dry mode and symbol () will be displayed for Vented dry mode. 6. Press this button to select the delay time from 1 to 24 hours in one hour increments before the wash cycle starts. Press this button for 5 seconds to turn the chime on  or chime off  after the wash cycle starts. 7. Press this button to select the dry level for a Sensor Dry cycle. The default is Normal and you can select Extra, Low or Damp Dry. 8. Turn the dial to point to one of the 13 programs depending on the load. 9. Press this button to start or stop the selected wash program. or to view the program during a cycle. 10. In order to deactivate function to the controls. to prevent altering cycle. press and hold Dry only and Dry level buttons for 5 seconds 11. Press this button to turn the machine on.
--	--

If a change is to be made after the delay start time is set, turn the dial to "OFF" position, select the desired program again.

If a sensor dry cycle is selected, the symbol  will be displayed.

If a time dry cycle is selected, the symbol  will be displayed.

Display Panel Symbols



* An extra rinse can be added by pressing “Wash+Dry” and “Wash Only” at the same time. An Extra rinse and 9 minutes will be added to the cycle.

A. How to run WASH + DRY Cycle

1. Press POWER button
2. Press START

Default cycle is NORMAL - If required you can change to desired washing cycle based on type of clothes by rotating the Program Dial knob.

B. How to run WASH Only Cycle

1. Press POWER button
2. Press WASH Only button
3. Press START

Default cycle is NORMAL - If required you can change to desired washing cycle based on type of clothes by rotating the Program Dial knob.

C. How to run DRY Only Cycle

1. Press POWER button
2. Press DRY Only button
3. Press START

Default cycle is NORMAL and Sensor Dry - You can select Damp, Low or Extra for the desired dry level. You can also select Time Dry for 60 minutes.

4. At the end of the DRY cycle, if the clothes are not completely dry or if the clothes have been in the drum for some time, you can press the Refresh button to dry the clothes and prevent wrinkles.

Add-a-sock Feature

The wash program can be stopped at any time to add forgotten items to the laundry.

- Press START/PAUSE for 5 seconds.
- Door will open 2 mins after draining water so that it does not overflow.
- Load clothes. Close door.
- Press START The cycle will continue from the point it stopped

How to stop the wash cycle

- The wash program can be stopped at any time.
- Press START/PAUSE for 5 seconds
- Press POWER button for 3 seconds to turn off the machine




How to stop the dry cycle


- Press POWER button for 3 seconds to turn off the machine

How to turn on the display in energy saving mode?

- Machine display gets turned off automatically during operations to save energy.
- Press any button to turn on display during this energy saving mode

Understanding the door lock function

Pressing the start button  will lock the door  → . The wash cycle will start and will continue until the whole program is completed. The door will be locked and cannot be opened until 2 minutes after the wash cycle ends. Please do not try to force the door open. **Breakage of the door handle is not covered by warranty.**

In the drying cycles, the door can be opened when the symbol  displays on the screen.

USEFUL TIPS

Denim Alert:























Some overalls have straps with hooks that can damage the drum of your washing machine or other garments during the wash. To minimize the risk, place hooks in the pocket and fasten with safety pins.

Vacations: unplug the appliance:

It is recommended that you should unplug the machine from the socket and turn off the water supply. Leave the door ajar to allow air circulation to the drum and the door gasket area. This will prevent unpleasant odors.

UNDERSTANDING FABRIC CARE LABELS

The symbols on labels of your garments will help you in choosing the suitable wash program, the right temperature, wash cycles, and ironing methods. Please review the chart below.

Machine Wash Cycle	 Standard	 Permanent Press/ wrinkle resistant	 Delicate/ Gentle	 Hand wash	 Do not wash	 Do not wring
Water Temp.	 Hot (50°C/120°F)	 Warm (40°C/105°F)	 Cold/Cool (30°C/85°F)			
Tumble Dry	 Dry	 Normal/ Cotton Heavy Duty	 Permt Press/ wrinkle resistant	 Delicate/ Gentle	 Do not tumble dry	 Do not dry
Special Instructions	 Line dry/ Hang to dry	 Drip dry	 Dry flat	 In the shade		
Bleach Symbols	 Bleach	 No-chlorine bleach	 Do not bleach			

MAINTENANCE

Your Washer- Dryer has been designed to operate with easy maintenance.

Follow these simple maintenance procedures to obtain optimum performance:

1. Ensure that your machine was installed according to the correct installation procedures detailed in this Manual.
2. Do not use solvents either to clean the machine or to wash clothes.
3. Keep the inside of the detergent dispenser clean.

Cleaning the coin trap

- Switch off the Washer - Dryer

- Open the service flap, (bottom right corner) (Fig.13)

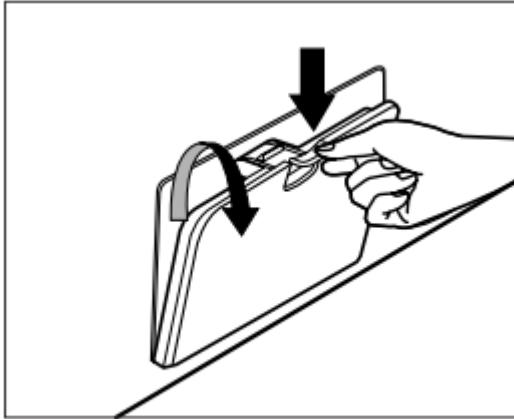


Fig.13

- Carefully unscrew the coin-trap cover. **Warning:** Some residual water will flow out. (Approx. 1 Cup)(Fig.14)

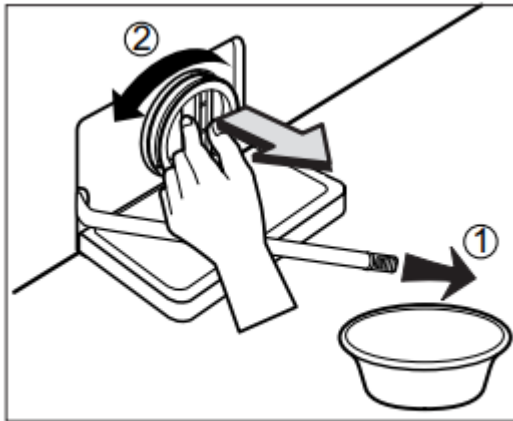


Fig.14

- Remove foreign objects/fluff from inside and clean the interior. (Fig.15)

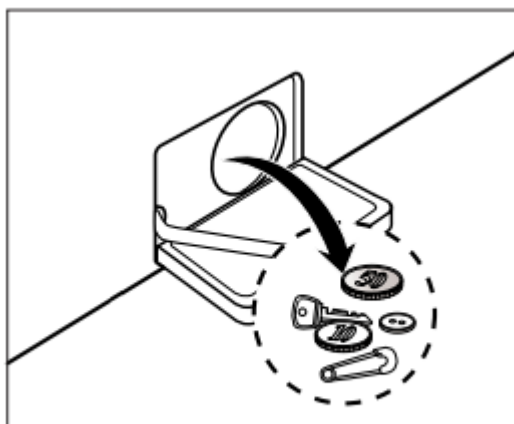


Fig.15

- The pump impeller wheel is located behind the water filter, must be able to rotate.

- Remove detergent residue and fluff from the pump cover thread and pump housing.
- Insert the coin-trap cover and screw tight. (Fig.16)
Insert and close the service flap.

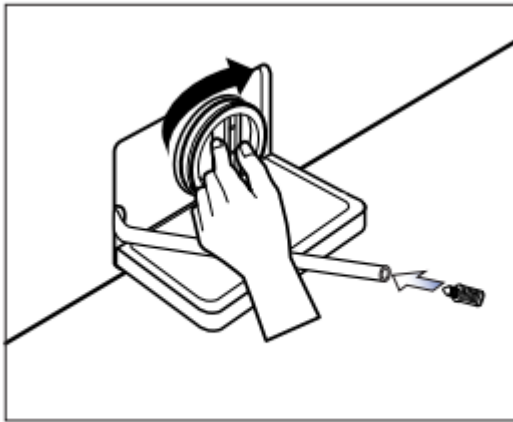


Fig.16

Cleaning the Detergent drawers and Recess

- Press release lever on the inside of the drawer and pull it out. (Fig.17)

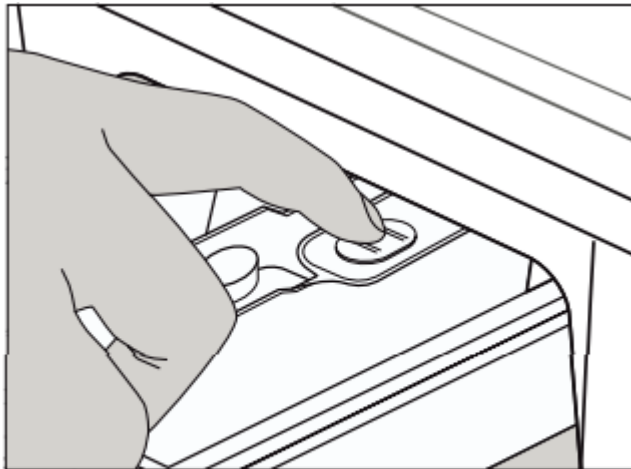


Fig.17

- Remove the cap from the Fabric Softener compartment.
- Wash all of the parts under running water.

- Clean the drawer recess with a small brush. (Fig.18, Fig.19)

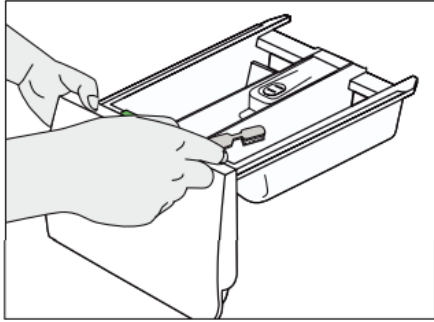


Fig.18

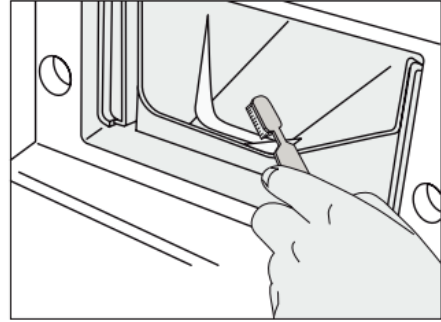


Fig.19

- Reinsert the cap (Pushing it firmly into place).
- Push the drawer back into place.
- Run a rinse program without any laundry in the drum.

Cleaning the exhaust fan and duct

- If Vent Dry mode is used, clean the exhaust fan and exhaust duct at least once a year to prevent lint build-up.

STAIN REMOVAL CHART

Blood

Rinse or soak fresh stain in cold water. Work detergent into any remaining stain. Rinse. If stain persists, put a few drops of ammonia on stain and repeat detergent treatment. Rinse. If necessary bleach.

Burn Marks

Rinse or soak in cold water. Work detergent into stain. Rinse. Bleach, if necessary. Stain may be impossible to remove.

Candle Wax

Scrape off excess. Place stain between clean white blotters or several layers of facial tissues. Press with warm iron. Sponge with cleaning fluid. If dye spot remains, bleach.

Chewing Gum

Rub with ice to harden. Scrape off excess with dull blade. Sponge with cleaning fluid.

Chocolate or Cocoa

Soak 15 minutes in cold water. Rub detergent paste into stain, then rinse thoroughly. Launder in hottest water safe for fabric. If colored stain remains, sponge with hydrogen peroxide, rinse and launder.

Coffee or Tea

Soak fresh stains immediately in cold water. Then use bleach treatment with hottest water safe for fabric. Launder.

Cosmetics: eye shadow, lipstick, liquid make-up, mascara, powder, pancake make-up or rouge

Apply undiluted liquid detergent to stain, or dampen stain and rub in soap or detergent paste until thick suds are formed. Work in until stain is gone, rinse well. Repeat if necessary. If color remains, bleach if safe for fabrics.

Cream, Ice Cream or Milk

Sponge stain with cool water or soak stain in cool water for 30 minutes or longer. If stain remains, work detergent on spot then rinse. Bleach if necessary.

Deodorants and Antiperspirants

Wash or sponge stain thoroughly with warm water and detergent; rinse. If stain remains, bleach with hot sudsy water. Launder. You may be able to restore fabric color by sponging with ammonia. Rinse thoroughly.

Dye

Rinse or soak in cold water. Work detergent into stain. Rinse. If necessary, bleach. Stain is not always possible to remove. A commercial color remover may also be used.

Egg or Meat Juice

Rinse in cold water. If stain remains, sprinkle with meat tenderizer, let stand 15-20 minutes. If stain still remains, sponge with cleaning fluid or diluted bleach. Launder in hot water. The use of hot water first may set stain.

Fabric Softener Stain

Rub with bar soap until stain has lightened. Rinse thoroughly. Launder. Rubbing alcohol is sometimes effective in the color of the garment can take it. Launder. If desired, dry cleaning can be used.

Felt tip pen

Spray spot with cleaners suitable to this purpose. Sponge stain thoroughly. Rinse with cold water. Reapply cleaner if necessary .

Fruit, Wine

Soak fresh stains immediately with cool water. Then use bleach treatment with hottest water safe for fabrics. Launder.

Grass

Work detergent into stain. Sponge with denatured alcohol. Bleach, if necessary.

Grease or Oil

Scrape away excess. Rub detergent paste or a general purpose liquid household cleaner into stain, rinse with hot water. If stain remains, sponge thoroughly with a grease solvent. Dry. Repeat if necessary. To remove yellow stain, use a chlorine or oxygen bleach.

Ink

Some ball-point inks are set by water. First test a scrap of cloth. Sponge stain repeatedly with acetone, amyl acetate or rubbing alcohol. Hair spray is effective. Launder. Bleach if necessary. Use amyl acetate on triacetate, arnel, dynel and verel. Use acetone on other fabrics. NOTE: Some inks cannot be removed.

Ketchup

Scrape off excess. Soak in cold water 30 minutes. Pre-treat with a detergent paste. Launder.

Mildew

Brush off surface growth to keep mold spores from spreading. Dip article into solution of 1 cup bleach per 1 gallon (~3.8 Litres) of cool sudsy water for 5 to 10 minutes. Rinse well. Launder.

Mud

Let stain dry; then brush well. Rinse repeatedly in cool water until mud comes out. Launder. (Hot soaps suds set a red or yellow clay stain).

Mustard

Soak in hot detergent water for several hours. If stain remains, bleach.

Nail Polish

Treat while fresh, scraping or wiping off as much as possible, before it dries. Place stain face down on white paper towels. Sponge back of stain acetone (nail polish remover) or sponge with denatured alcohol and a few drops of household ammonia. Sponge stain frequently. Launder with water at temperature suitable for fabric. *Do not use acetone on acetate, arnel, dynel or rayon.*

Paint

Sponge or soak in turpentine or solvent recommended as a thinner on label. Launder.

Perfume

Rinse in cold water. Rub undiluted liquid detergent or a detergent paste into stain. Rinse. If stain remains, bleach.

Perspiration

Wash or sponge stain thoroughly with warm water and detergent paste. If perspiration has changed the color of the fabric, restore it by treating with ammonia or vinegar. Apply ammonia to fresh stains; rinse with water. Apply vinegar to old stains; rinse with water.

Rust and Iron

Apply commercial rust remover, Rinse. Or, if safe for fabric, boil stained article in solution of 2 cups of water.

Shoe Polish

Scrape off as much as possible. Pre-treat with a detergent paste; rinse. If stain persists, sponge with rubbing alcohol (1 part to 2 parts water) or turpentine. Remove turpentine by sponging again with warm detergent solution or with alcohol. Bleach if necessary.

Soft Drinks

Sponge with cold water, some stains are invisible when they have dried, but turn brown when heated and may be impossible to remove.

Tar and Asphalt

Act quickly before stain is dry. Sponge with grease solvent or turpentine. Launder.

Urine

Soak in cool water. If stain is dry, work a detergent paste into the spot then rinse. If necessary, bleach.

TROUBLESHOOTING

Washer © Dryer

without having to call for a technician. Before calling for assistance, always check these points.

Does not start

Plug correctly inserted into the socket?

Electricity in the house?

Door closed properly?

Start button pressed?

Power button pressed?

Washer knob in the correct position for the cycle to start?

Do any other devices work on that particular socket?

Does not fill with water

Hose correctly connected to the faucet?

Water supply turned on?

Sufficient

Faucet filter clean?

Inlet hose kinked?

Continuously fills and drains water

Is the drain hose positioned too low?

Check that the inlet hose is not connected at a height more than 4" above the floor.

Does not drain or spin

Does selected program incorporate water draining?

Drain pump clogged?

Drain hose kinked?

Coin trap clean?

There are too many suds in the drum

Is Front loading Front Load detergent

Is the correct amount of detergent being used?

Vibrates during the spin cycle

Have all shipping bolts been removed during installation?

Machine levelled correctly?

Is there enough

Is the machine loaded evenly?

Is the machine installed on carpet or on a wooden floor?

Leaks

Is the metal ring of the inlet hose properly attached?

Is the detergent dispenser obstructed?

Is the drain hose inserted correctly into the drain?

Not drying

Is the dryer button correctly pressed for the drying cycle?

Is drying cycle selected (Time Dry/Sensor Dry)?

Not drying efficiently

Is the end of the drain hose under water?

Is the drain pump obstructed?

Is the drum overloaded?

Is the cold water faucet open?

Is fabric softener being used?

DIAGNOSTIC MENU

DIAGNOSTIC MENU		
Code	Description	Component
E1	Door open	Door Switch
E2	Drain failure	Drain Pump
E3	Water inlet failure	Inlet Valves
E4	Water overflow	Pressure Switch
E5	Motor failure	Motor +Electronic Module
E7	Washing heater failure	Washing heater
E8	Dryer Malfunction	Temp. sensor (@rear-bottom of tub)
E9	Dryer Malfunction	Temp. sensor (@front of heater housing)
E10	Water level failure	Water level sensor
E11	Dryer Malfunction	Temp. sensor (near the blow fan motor)
E12	Dryer Malfunction	Fan Motor
E13	Dryer Malfunction	Drying heater



E16	Communication between display & electronic module	Communication Cable
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Warning

This content is compiled from multiple sources and is provided for reference purposes only. It may not be complete or fully applicable to all situations. If you are unable to resolve your issue, please contact the product manufacturer or an authorized service provider for official support.

