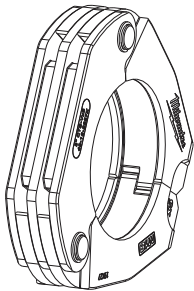
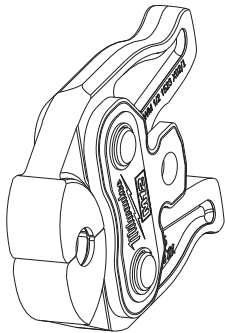




SERVICE PARTS LIST

BULLETIN NO.
54-47-2CPT

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
Press Jaws and Rings			May 2026
CAT. NO.			
49-16-2490X	1/2" - 1-1/4" CTS-V Pivoting Press Rings Kit for M12™		
49-16-2690X	2-1/2" - 4" CTS-V Pivoting Press Rings Kit for M18™		
49-16-2692X	1/2" - 2" CTS-V Pivoting Press Rings Kit for M18™		
49-16-2496X	1/2" - 1" IPS-P Pivoting Press Ring Kit for M12™		
49-16-2697X	1/2" - 2" IPS-P Pivoting Press Ring Kit for M18™		
49-16-2698X	2-1/2" - 4" IPS-P Pivoting Press Ring Kit for M18™		
	FORCE LOGIC™ Long Throw Press Tool		
49-16-2690NX	2-1/2" - 4" NIBCO® Press Ring Kit for M18™		
	FORCE LOGIC™ Long Throw Press Tool		
49-16-2461RX	1/4" - 7/8" RLS® Pivoting Press Ring Kit for M12™		
	FORCE LOGIC™ Press Tool		
49-16-2661RX	1/4" - 7/8" RLS® Pivoting Press Ring Kit for M18™		
	FORCE LOGIC™ Press Tool		
49-16-2461M	1/4" - 7/8" Streamline® ACR Press Jaw Kit for M12™		
	FORCE LOGIC™ Press Tool		
49-16-2461MX	1/4" - 7/8" Streamline® ACR Pivoting Press Ring Kit for M12™		
	FORCE LOGIC™ Press Tool		
49-16-2661MX	1/4" - 7/8" Streamline® ACR Pivoting Press Ring Kit for M18™		
	FORCE LOGIC™ Press Tool		
49-16-2461ZX	1/4" - 7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit for M12™		
	FORCE LOGIC™ Press Tool		
49-16-2661ZX	1/4" - 7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit for M18™		
	FORCE LOGIC™ Press Tool		
2573-22M	M12™ Streamline® Jaw and Tool Kit		
2573-22Z	M12™ ZoomLock MAX® Jaw and Tool Kit		



Only maintenance, service, repairs, and replacements of parts as defined in the Operator's Manual can be performed by the user.

All other repairs are to ONLY be performed by personnel authorized by MILWAUKEE TOOL. Do not attempt to install other parts; this COULD void your tool warranty.

For service, parts, or inquiries, contact us:

- Customer Service at 1.800.SAWDUST (1.800.729.3878)
- E-Service tool repair at: www.milwaukeetool.com/e-service
- Find a local authorized MILWAUKEE service location at Milwaukeetool.com
- Find a MILWAUKEE factory Service Center Location or MILWAUKEE factory Central Repair Center at Milwaukeetool.com. Send the following, prepaid and insured:
 - Your name, address, and phone number
 - Description of the issues
 - Copy of the proof of purchase
 - Tool, charger, and batteries involved with the issues

MILWAUKEE factory Central Repair Centers:

MILWAUKEE TOOL
Central Repair
1401 Sycamore Avenue
Greenwood, MS 38930

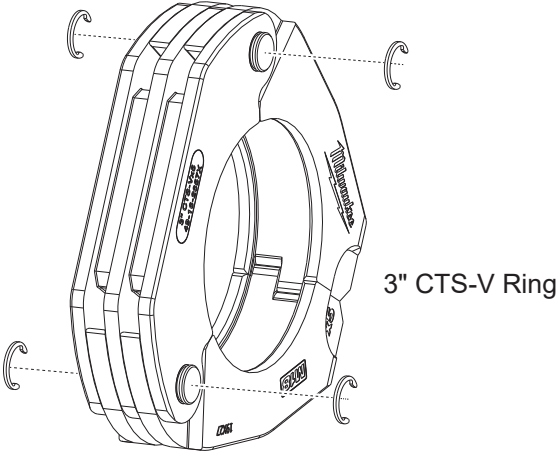
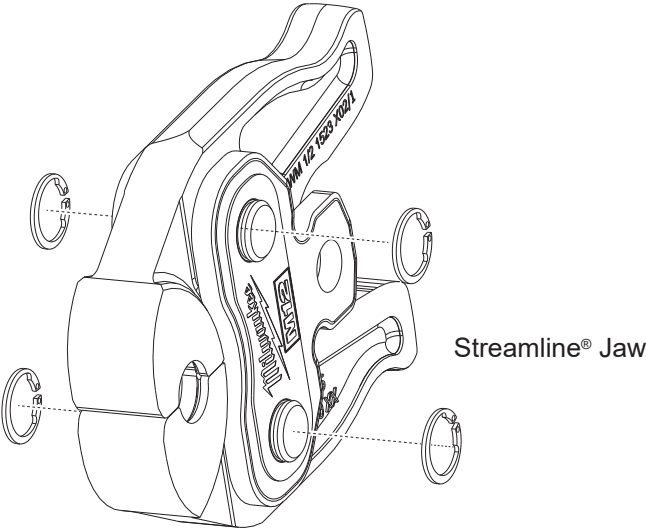
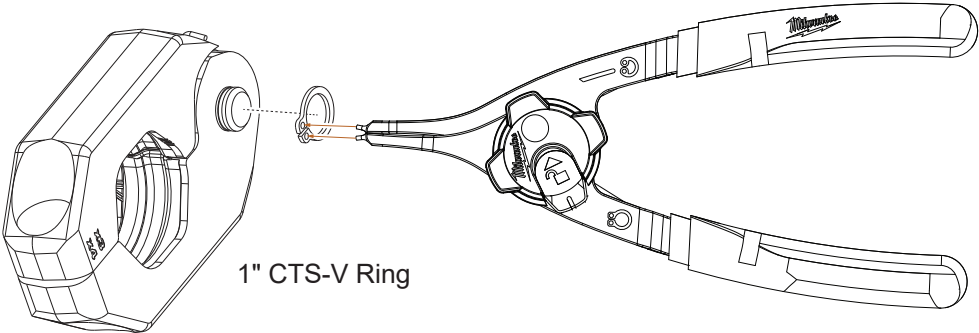
MILWAUKEE TOOL
Central Repair
2198 Southtech Drive
Greenwood, IN 46143

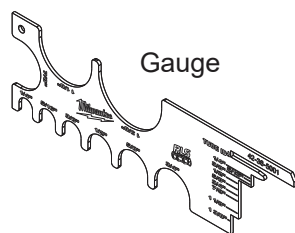
SERVICE INFORMATION	PAGE 1
RETAINING RING REPLACEMENT	PAGE 2
M12™ & M18™ JAW AND RING KITS	PAGE 3
M12™ & M18™ JAWS	PAGE 4
M12™ RINGS	PAGE 5
M18™ RINGS	PAGE 6

RETAINING RING REPLACEMENT

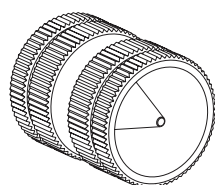
Use retaining ring pliers to remove the retaining ring(s) from the pin(s).

NOTE:
Do not remove or replace any jaw/ring components besides the retaining rings.

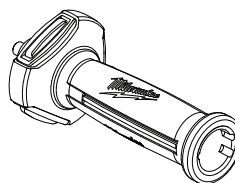




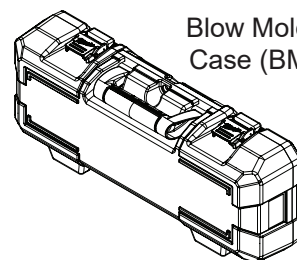
Gauge



Cone Reamer



Side Handle



Blow Molded Case (BMC)

M12™ - JAW & RING KITS

<u>Jaw/Ring Kit P/N</u>	<u>Jaw/Ring Kit Description</u>	(Blow Molded Case) <u>BMC P/N</u>	<u>Service Component / P/N</u>
49-16-2490X	M12™ 1/2" - 1-1/4" CTS-V Pivoting Press Ring Kit	42-55-2490X	-----
49-16-2496X	M12™ 1/2" - 1" IPS-P Pivoting Press Ring Kit	42-55-2496X	-----
49-16-2461M	M12™ 1/4" - 7/8" Streamline® ACR Press Jaw Kit	42-55-2461M	1/4" to 1-1/8" Streamline® Press/Depth Gauge, 43-46-0014; Streamline® ACR Cone Reamer, CONE120B**
49-16-2461MX	M12™ 1/4"-7/8" Streamline® ACR Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" Streamline® Press/Depth Gauge, 42-36-5002; Streamline® ACR Cone Reamer, CONE120B**
49-16-2461RX	M12™ 1/4"-7/8" RLS® Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" RLS® Press/Depth Gauge, 42-36-5001
49-16-2461ZX	M12™ 1/4"-7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit	42-55-2661ZX	1/4" to 2-1/8" ZoomLock MAX® & >B< MaxiPro® Depth Gauge, 42-36-5003
<u>Tool Kit P/N</u>	<u>Jaw/Ring Kit Description</u>	<u>Packout P/N</u>	<u>Service Component / P/N</u>
2573-22M	M12™ Streamline® Jaw and Tool Kit	48-22-8450	Foam Insert 09-03-0035
2573-22Z	M12™ ZoomLock MAX® Jaw and Tool Kit	48-22-8450	Foam Insert 09-03-0035

M18™ - JAW & RING KITS

<u>Jaw/Ring Kit P/N</u>	<u>Jaw/Ring Kit Description</u>	(Blow Molded Case) <u>BMC P/N</u>	<u>Service Component / P/N</u>
49-16-2690X	M18™ 2-1/2" - 4" CTS-V Pivoting Press Ring Kit	42-55-2690X	-----
49-16-2692X	M18™ 1/2" - 2" CTS-V Pivoting Press Ring Kit	42-55-2692X	-----
49-16-2697X	M18™ 1/2" - 2" IPS-P Pivoting Press Ring Kit	42-55-2697X	-----
49-16-2698X	M18™ 2-1/2" - 4" IPS-P Pivoting Press Ring Kit	42-55-2698X	Side Handle, 49-15-0415
49-16-2690NX	M18™ Long Throw 2-1/2" - 4" NIBCO® Press Ring Kit	42-55-2690NX	Side Handle, 49-15-0415
49-16-2661RX	M18™ 1/4"-7/8" RLS® Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" RLS® Press/Depth Gauge, 42-36-5001
49-16-2661MX	M18™ 1/4"-7/8" Streamline® ACR Pivoting Press Ring Kit	42-55-2785	1/4" to 1-3/8" Streamline® Press/Depth Gauge, 42-36-5002; Streamline® ACR Cone Reamer, CONE120B**
49-16-2661ZX	M18™ 1/4"-7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring Kit	42-55-2661ZX	1/4" to 2-1/8" ZoomLock MAX® & >B< MaxiPro® Depth Gauge, 42-36-5003

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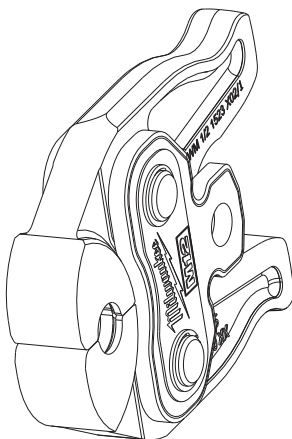
>B< MaxiPro® is a registered trademark of Conex Bänninger.

M12™ - JAWS

<u>Jaw P/N</u>	<u>Description</u>	<u>Retaining Ring P/N</u>	<u>Qty. per Jaw</u>
49-16-2459X3	x3 Ring Jaw (M12™)	34-60-0111	(4)
49-16-2451R	M12™ 5/16" RLS® Press Jaw	34-60-0111	(4)
49-16-2450M	M12™ 1/4" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2451M	M12™ 5/16" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2452M	M12™ 3/8" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2453M	M12™ 1/2" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2454M	M12™ 5/8" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2455M	M12™ 3/4" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2456M	M12™ 7/8" Streamline® ACR Press Jaw	34-60-0111	(4)
49-16-2451Z	M12™ 5/16" ZoomLock MAX® & >B< MaxiPro® Press Jaw	34-60-0111	(4)

M18™ - JAWS

<u>Jaw P/N</u>	<u>Description</u>	<u>Retaining Ring P/N</u>	<u>Qty. per Jaw</u>
49-16-2659X4	x4 Ring Jaw (M18™)	34-60-1303	(4)
49-16-2659X5	x5 Ring Jaw (M18™)	34-60-1304	(4)
49-16-2659X6	x6 Ring Jaw (M18™)	34-60-1305	(4)
49-16-2651M	M18™ 5/16" Streamline® Press Jaw	34-60-1303	(4)
49-16-2651R	M18™ 5/16" RLS® Press Jaw	34-60-1303	(4)
49-16-2658R	M18™ 1-3/8" RLS® Press Jaw	34-60-1303	(4)
49-16-2651Z	M18™ 5/16" ZoomLock MAX® & >B< MaxiPro® Press Jaw	34-60-1303	(4)



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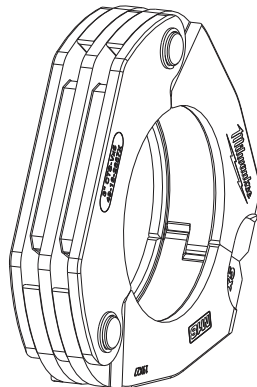
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>B< MaxiPro® is a registered trademark of Conex Bänninger.

M12™ - RINGS

<u>Jaw P/N</u>	<u>Description</u>	<u>Retaining Ring P/N</u>	<u>Qty. per Ring</u>
49-16-2650X	M12™ & M18™ 1/2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2651X	M12™ & M18™ 3/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2652X	M12™ & M18™ 1" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2653X	M12™ & M18™ 1-1/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2650BX	M12™ & M18™ 1/2" IPS-P Pivoting Press Ring	34-60-1301	(1)
49-16-2651BX	M12™ & M18™ 3/4" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2652BX	M12™ & M18™ 1" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2650RX	M12™ & M18™ 1/4" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2651RX	M12™ & M18™ 5/16" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2652RX	M12™ & M18™ 3/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2653RX	M12™ & M18™ 1/2" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2654RX	M12™ & M18™ 5/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2655RX	M12™ & M18™ 3/4" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2656RX	M12™ & M18™ 7/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2657RX	M12™ & M18™ 1-1/8" RLS® Pivoting Press Ring	34-60-1362	(2)
49-16-2658RX	M12™ & M18™ 1-3/8" RLS® Pivoting Press Ring	34-60-1362	(2)
49-16-2650MX	M12™ & M18™ 1/4" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2651MX	M12™ & M18™ 5/16" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2652MX	M12™ & M18™ 3/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2653MX	M12™ & M18™ 1/2" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2654MX	M12™ & M18™ 5/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2655MX	M12™ & M18™ 3/4" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2656MX	M12™ & M18™ 7/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2650ZX	M12™ & M18™ 1/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2651ZX	M12™ & M18™ 5/16" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2652ZX	M12™ & M18™ 3/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2653ZX	M12™ & M18™ 1/2" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2654ZX	M12™ & M18™ 5/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2655ZX	M12™ & M18™ 3/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2656ZX	M12™ & M18™ 7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2657ZX	M12™ & M18™ 1-1/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)



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>B< MaxiPro® is a registered trademark of Conex Bänninger.

M18™ - RINGS

<u>Jaw P/N</u>	<u>Description</u>	<u>Retaining Ring P/N</u>	<u>Qty per Ring</u>
49-16-2650X	M12™ & M18™ 1/2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2651X	M12™ & M18™ 3/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2652X	M12™ & M18™ 1" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2653X	M12™ & M18™ 1-1/4" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2654X	M18™ 1-1/2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2655X	M18™ 2" CTS-V Pivoting Press Ring	34-60-1301	(1)
49-16-2656X	M18™ 2-1/2" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2657X	M18™ 3" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2658X	M18™ 4" CTS-V Pivoting Press Ring	34-60-1362	(4)
49-16-2650BX	M12™ & M18™ 1/2" IPS-P Pivoting Press Ring	34-60-1301	(1)
49-16-2651BX	M12™ & M18™ 3/4" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2652BX	M12™ & M18™ 1" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2653BX	M18™ 1-1/4" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2654BX	M18™ 1-1/2" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2655BX	M18™ 2" IPS-P Pivoting Press Ring	34-60-1362	(4)
49-16-2656BX	M18™ 2-1/2" IPS-P Pivoting Press Ring*	34-60-1302	(4)
49-16-2657BX	M18™ 3" IPS-P Pivoting Press Ring*	34-60-1302	(4)
49-16-2658BX	M18™ 4" IPS-P Pivoting Press Ring*	34-60-1302	(4)
49-16-2656NX	M18™ Long Throw 2-1/2" NIBCO® Press Ring*	34-60-1302	(2)
49-16-2657NX	M18™ Long Throw 3" NIBCO® Press Ring*	34-60-1302	(2)
49-16-2658NX	M18™ Long Throw 4" NIBCO® Press Ring*	34-60-1302	(2)
49-16-2650MX	M12™ & M18™ 1/4" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2651MX	M12™ & M18™ 5/16" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2652MX	M12™ & M18™ 3/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2653MX	M12™ & M18™ 1/2" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2654MX	M12™ & M18™ 5/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2655MX	M12™ & M18™ 3/4" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2656MX	M12™ & M18™ 7/8" Streamline® ACR Pivoting Press Ring	34-60-1301	(1)
49-16-2657MX	M18™ 1-1/8" Streamline® ACR Pivoting Press Ring	34-60-1362	(4)
49-16-2658MX	M18™ 1-3/8" Streamline® ACR Pivoting Press Ring	34-60-1362	(4)
49-16-2650RX	M12™ & M18™ 1/4" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2651RX	M12™ & M18™ 5/16" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2652RX	M12™ & M18™ 3/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2653RX	M12™ & M18™ 1/2" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2654RX	M12™ & M18™ 5/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2655RX	M12™ & M18™ 3/4" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2656RX	M12™ & M18™ 7/8" RLS® Pivoting Press Ring	34-60-1301	(1)
49-16-2657RX	M12™ & M18™ 1-1/8" RLS® Pivoting Press Ring	34-60-1362	(2)
49-16-2658RX	M12™ & M18™ 1-3/8" RLS® Pivoting Press Ring	34-60-1362	(2)
49-16-2650ZX	M12™ & M18™ 1/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2651ZX	M12™ & M18™ 5/16" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2652ZX	M12™ & M18™ 3/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2653ZX	M12™ & M18™ 1/2" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2654ZX	M12™ & M18™ 5/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2655ZX	M12™ & M18™ 3/4" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2656ZX	M12™ & M18™ 7/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2657ZX	M12™ & M18™ 1-1/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1301	(1)
49-16-2658ZX	M18™ 1-3/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1362	(4)
49-16-2670ZX	M18™ 1-5/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring	34-60-1302	(4)
49-16-2671ZX	M18™ 2-1/8" ZoomLock MAX® & >B< MaxiPro® Pivoting Press Ring*	34-60-1302	(2)

* Only compatible with the M18™ Long Throw Press Tool

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