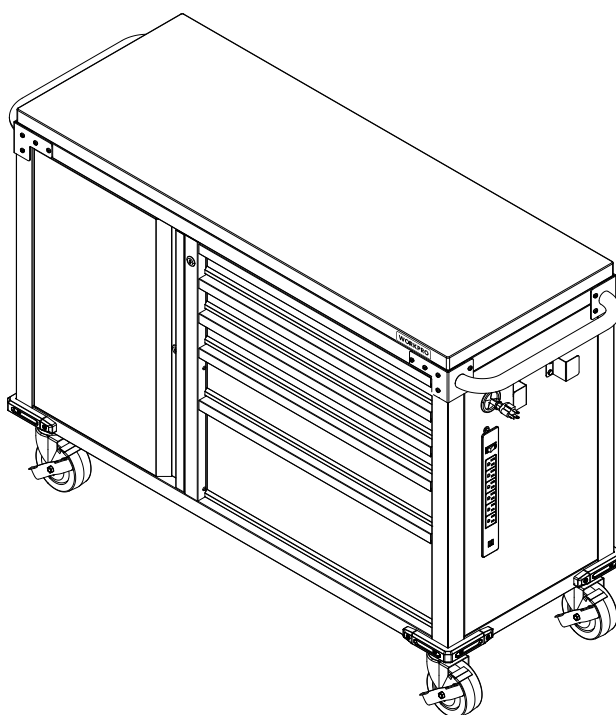


WORKPRO

OPERATOR'S MANUAL 52X20" 5-DRAWER AND 1-DOOR HEAVY DUTY ROLLING CABINET WORKBENCH



USE PRECAUTION
For your safety



INSTRUCTION
MANUAL
Read and understand



EYE PROTECTION
Must be worn



PROTECTIVE GLOVES
Must be worn when
assembly



CAUTION: Read and follow all Safety Rules and Operating instructions before first use of this product.
NOTE: Ensure all components are present. If any components are missing, do not proceed with assembly. Please send an email to service@greatstartools.com or call 877- 876-7562.

SAVE THIS MANUAL FOR FUTURE REFERENCE



Distributed by:
GREATSTAR INDUSTRIAL USA, LLC
ADD.: 9836 Northcross Center Court,
Suite A, Huntersville, NC 28078, USA
MADE IN CAMBODIA

TABLE OF CONTENTS

Safety Information-----	3-4
Specifications -----	5
Package Contents -----	5-8
Assembly -----	9-24
Removing the Drawer -----	25
Care and Maintenance -----	25
Customer Service -----	25

FOR YOUR SAFETY: CAREFULLY READ AND UNDERSTAND ALL INSTRUCTIONS BEFORE USE.

SAFETY INFORMATION

To reduce the risk of serious injury, read and follow the safety instructions below before assembling and using this product.

1. THIS PRODUCT IS INTENDED FOR INDOOR USE ONLY.

2. THIS PRODUCT IS NOT DESIGNED FOR COMMERCIAL NOR INDUSTRIAL USAGE.

CAUTION!

- Do not attach or mount this product to a vehicle. This may cause personal injury or product damage. Mounting this product to any vehicle in any manner will void warranty.
- Be careful when opening more than one drawer. The product may become unstable and tip, which may cause personal injury or product damage.
- Keep the product on level surfaces. The product may become unstable and tip if stored or moved on an unlevel surface, which may cause personal injury or product damage.
- Lock the drawers before moving this product. The drawers could come open and make the product unstable and tip, which may cause personal or product damage.
- Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.
- Check all nuts and bolts periodically for tightness. When required, tighten them.
Use the brakes when this product is not being moved. This prevents the product from rolling.

WARNING!

- DO NOT alter this product in any manner. For example, do not weld external bar locks or attach electrical equipment. This may cause product damage or personal injury.
- Any assembly or maintenance of the product must be carried out by adults only.
- Use at least two people to move or assemble this cabinet. Failure to do so can result in personal injury or product damage

DANGER!

- DO NOT stand or step on the product and do not use it as scaffold. You may fall which may cause personal injury.
- Keep children and bystanders away while loading, unloading and moving the product.
- Do not exceed the maximum drawer weight, shelf, wood top or total product weight, including contents. Always balance the loads to avoid tipping. Place the heavier weights on the bottom drawers when possible.

3. EXTENSION CORD:

- Only use a three-wire extension cord with all three prongs intact. Never remove the round grounding prong.
- Extension cord must be connected to a 125Volt GFCI protected outlet with proper ground. If GFCI outlet is not available, use an extension cord with GFCI protection built in.
- Check the insulation and plugs of extension cord before using. Do NOT use cord if it is worn or damaged.

SAFETY INFORMATION

- Do NOT overload extension cord.
- Do NOT connect extension cord to outlet that also supplies critical safety equipment with power.
- Make sure the power supply cord is unplugged before any servicing or cleaning.

4. ELECTRICAL SHOCK HAZARD:

- Do NOT overload extension cord.
- Do not plug cord into outlet with wet hands.
- Do not use this workbench near a bathtub, a shower, or a swimming pool.
- Workbench plugs must match the outlet.
- Never modify the plug in any way.
- Unmodified plugs and matching outlets will reduce the risk of electric shock.
- Avoid body contact with earthed or grounded surfaces. There is an increased risk of electric shock if your body is earthed or grounded.

5. THIS DEVICE COMPLIES WITH PART 15 OF THE FCC RULES.

Operation is subject to the following two conditions: This device may not cause harmful interference, and This device must accept any interference received, including interference that may cause undesired operation.

“Please note that changes or modifications of this product are not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.”

NOTE:

- This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation.

This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation.

If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Do NOT overload extension cord.
- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

SPECIFICATIONS

MAXIMUM CAPACITY WHEN MOVING THE WORKBENCH

NOTE:

- With the help of swivel wheels, you can easily move the workbench on a leveled workspace. It is recommended to push the workbench without load on table top.

MAXIMUM CAPACITY WHEN LOCKING THE WORKBENCH

NOTE:

- Place the workbench close to the wall and step down the levers to lock the swivel casters.

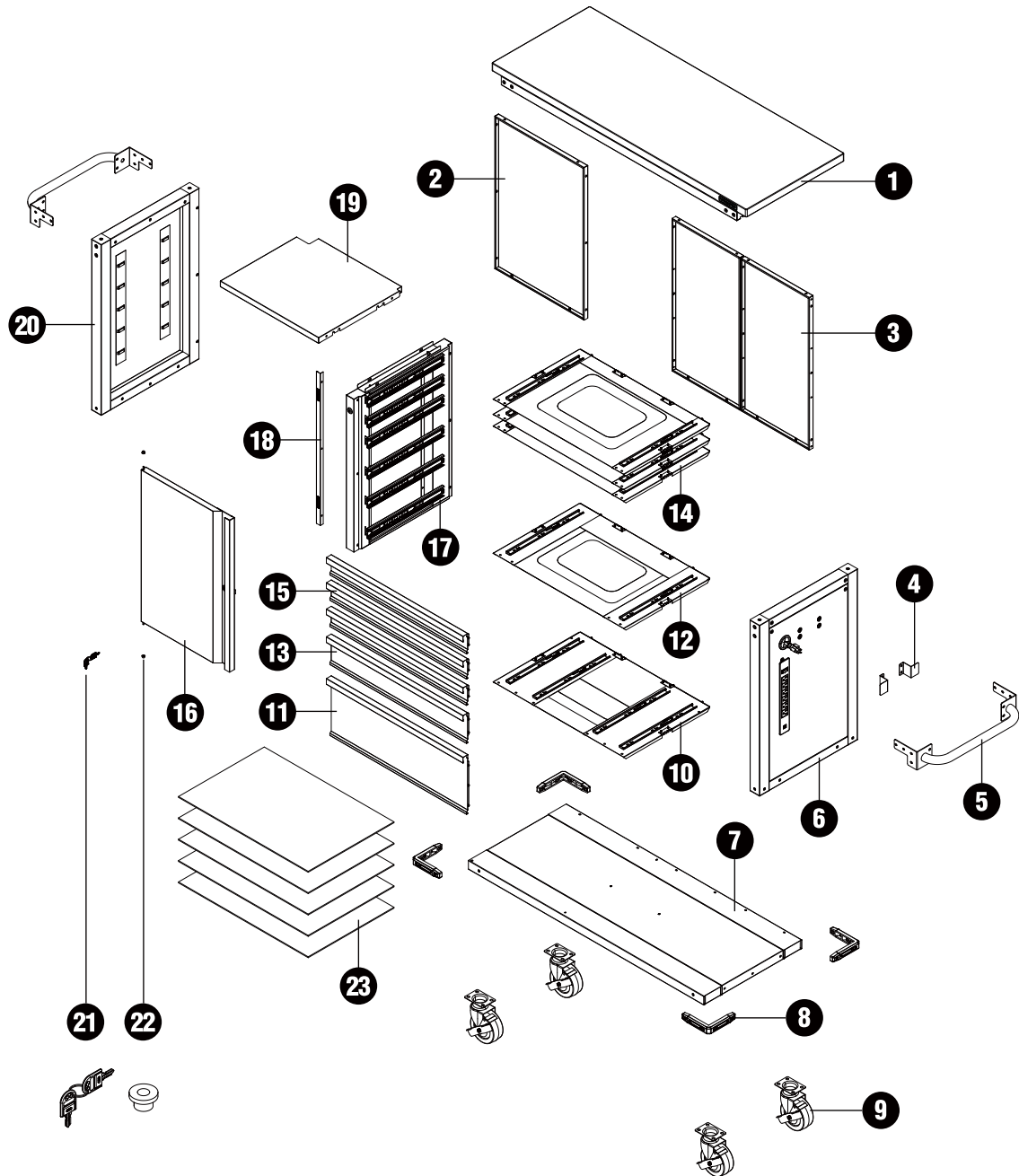
Maximum product weight for workbench (evenly distributed), including contents	1000 lbs
Maximum product weight for table top (evenly distributed)	730 lbs
Maximum product weight for small drawer (evenly distributed)	30 lbs
Maximum product weight for medium-size drawer (evenly distributed)	30 lbs
Maximum product weight for large drawer (evenly distributed)	50 lbs
Maximum product weight for each shelf (evenly distributed)	50lbs
The length x width of table top	52" x 20"
Maximum output of power strip	1875 watts
USB Current	5V DC, 2.1A

PACKAGE CONTENTS

#	PIC	DESCRIPTION	QTY
AA		M4x12mm Bolt	90+4(Spare)
BB		M6x15mm Bolt	24+2(Spare)
CC		M4x30mm Bolt	16+1(Spare)
DD		M6x20mm Bolt	4+1(Spare)
EE		M8x25mm Bolt	16+1(Spare)
FF		M8 Spring Washer	16+1(Spare)
GG		M8 Washer	16+1(Spare)

PACKAGE CONTENTS

Ensure all components are present. If any components are missing, do not proceed with assembly. Please send an email to service@greatstartools.com or call 877- 876-7562.



TOOLS REQUIRED (NOT INCLUDED):



Power Drill



PH2 Screwdriver



14mm Combination
Spanner

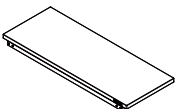
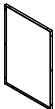
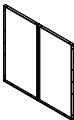
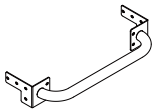
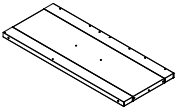
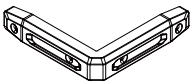
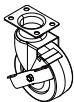
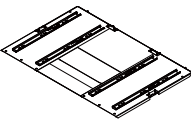
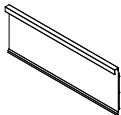
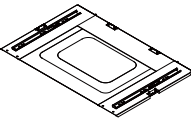
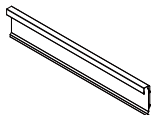


10mm Combination
Spanner

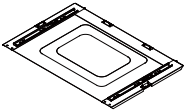
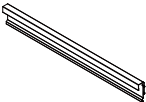
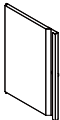
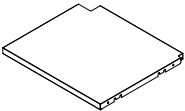
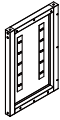
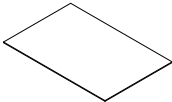


Protective Gloves

PACKAGE CONTENTS

#	PIC	DESCRIPTION	QTY
1		Wood table top component	1
2		Small rear panel	1
3		Large rear panel	1
4		Cord storage bracket	2
5		Side handle	2
6		Right side panel	1
7		Base panel	1
8		Bumper	4
9		Swivel caster with brake	4
10		Large drawer body	1
11		Large drawer front panel	1
12		Medium-size drawer body	1
13		Medium-size drawer front panel	1

PACKAGE CONTENTS

#	PIC	DESCRIPTION	QTY
14		Small drawer body	3
15		Small drawer front panel	3
16		Door	1
17		Slider support	1
18		Door frame baffle	1
19		Shelf	1
20		Left side panel	1
21		Key	4
22		Washer	2+2(Spare)
23		Drawer mat	5

ASSEMBLY

i NOTE:

- Assemble on a flat surface. A piece of cardboard is recommended to keep the product from being scratched during assembly.
- Determine the front and back of the wood table top component [1] before starting. The front of the wood table top component [1] has the WORKPRO badge on the edge.
- Two people are recommended for assembly.
- Do not tighten all the bolts before the step 10. After the workbench is completely assembled, fully tighten each bolt.

STEP 1: INSTALL THE LEFT SIDE PANEL

- Assemble on a flat, level, hard and smooth surface capable of safely supporting a workbench.
- Attach the left side panel [20] to the wood table top component [1] far away from the WORKPRO badge, and tighten with three M4x12mm bolts [AA] using a PH2 power drill. Make sure the rivet nuts on the left side panel [20] face up.

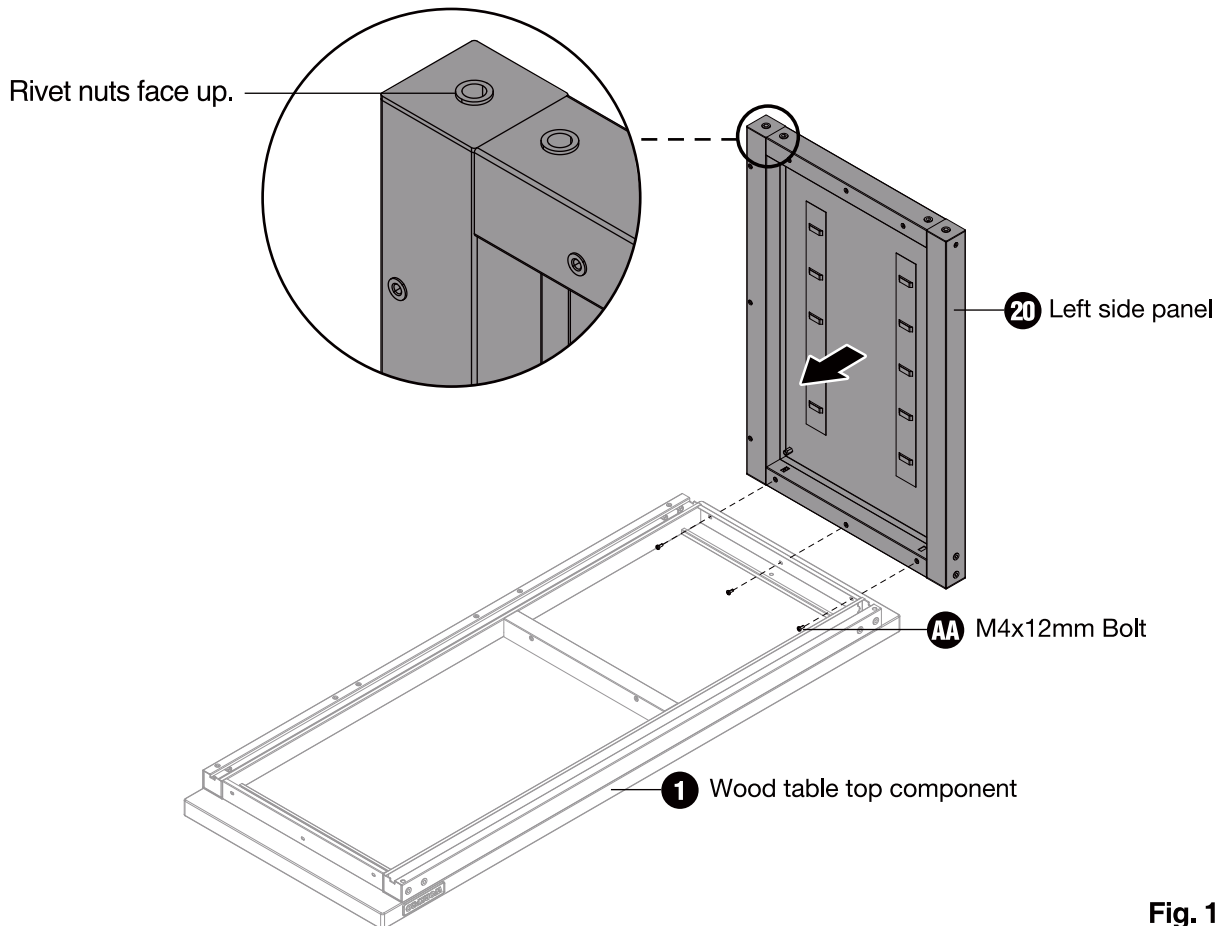


Fig. 1

PART	1	20	AA
DESCRIPTION	Wood table top component	Left side panel	M4x12mm Bolt
QTY	1	1	3

ASSEMBLY

STEP 2: INSTALL THE SMALL REAR PANEL

- Align the holes on the small rear panel [2] with left side panel [20] and wood table top component [1] at the same time, attach with five M4x12mm bolts and tighten using a PH2 power drill. Make sure the rivet nuts on the small rear panel [2] face up.

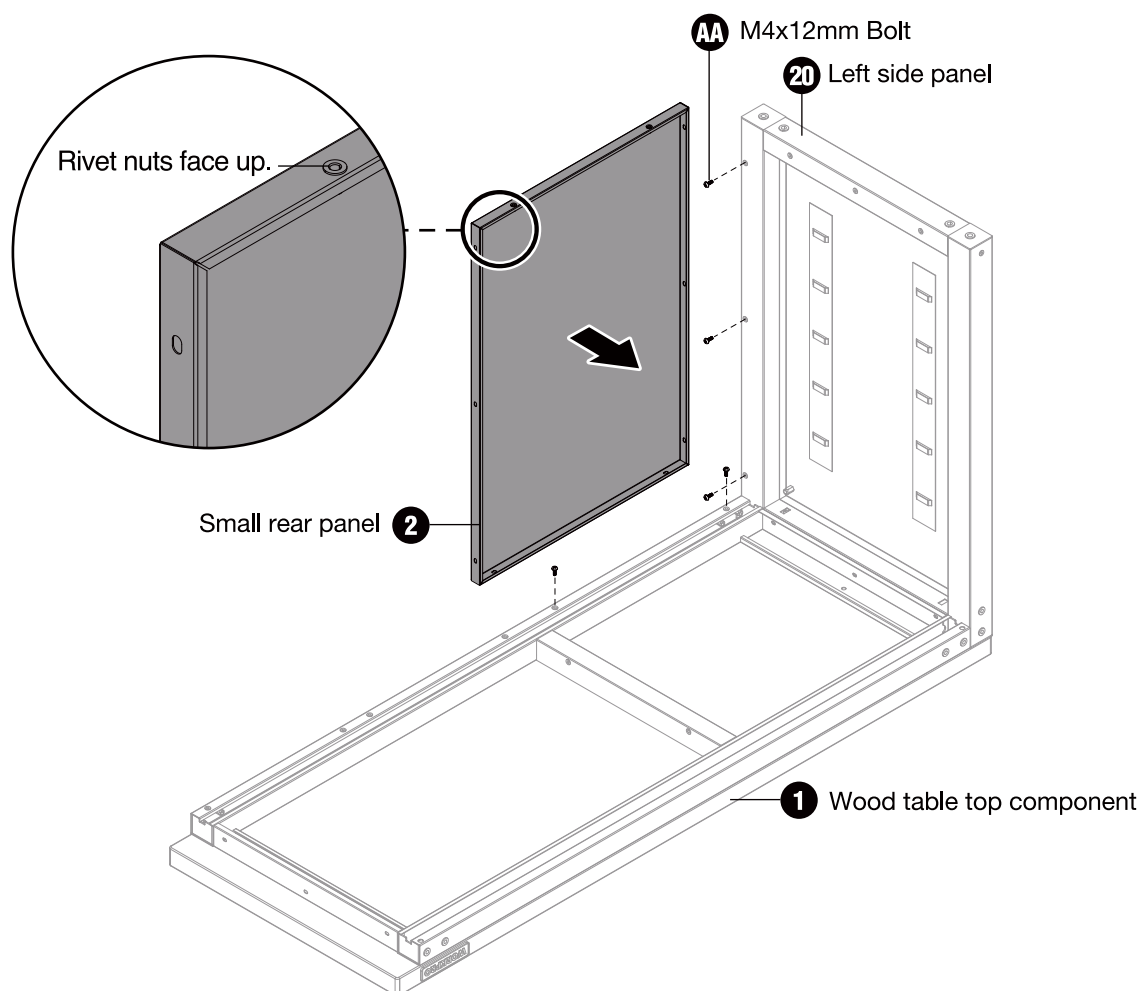


Fig. 2

PART	2	AA
DESCRIPTION	Small rear panel	M4x12mm Bolt
QTY	1	5

ASSEMBLY

STEP 3: INSTALL THE SLIDER SUPPORT

- Place the slider support [17] on the wood table top component [1] as the figure shows, make sure the outer drawer slides on the slider support [17] are pulled out facing forward and U-shaped slot facing down.
- Align the slider support [17] with the pre-drilled holes on the small rear plane [2] and wood table top component [1] at the same time, ensuring the slides are toward the front of the unit.
- Attach with five M4x12mm bolts (AA) and tighten to desired tightness by a power drill, two M4x12mm bolts (AA) are then applied on the other end of the support [17] and tighten to desired tightness. Do not tighten the bolts completely.

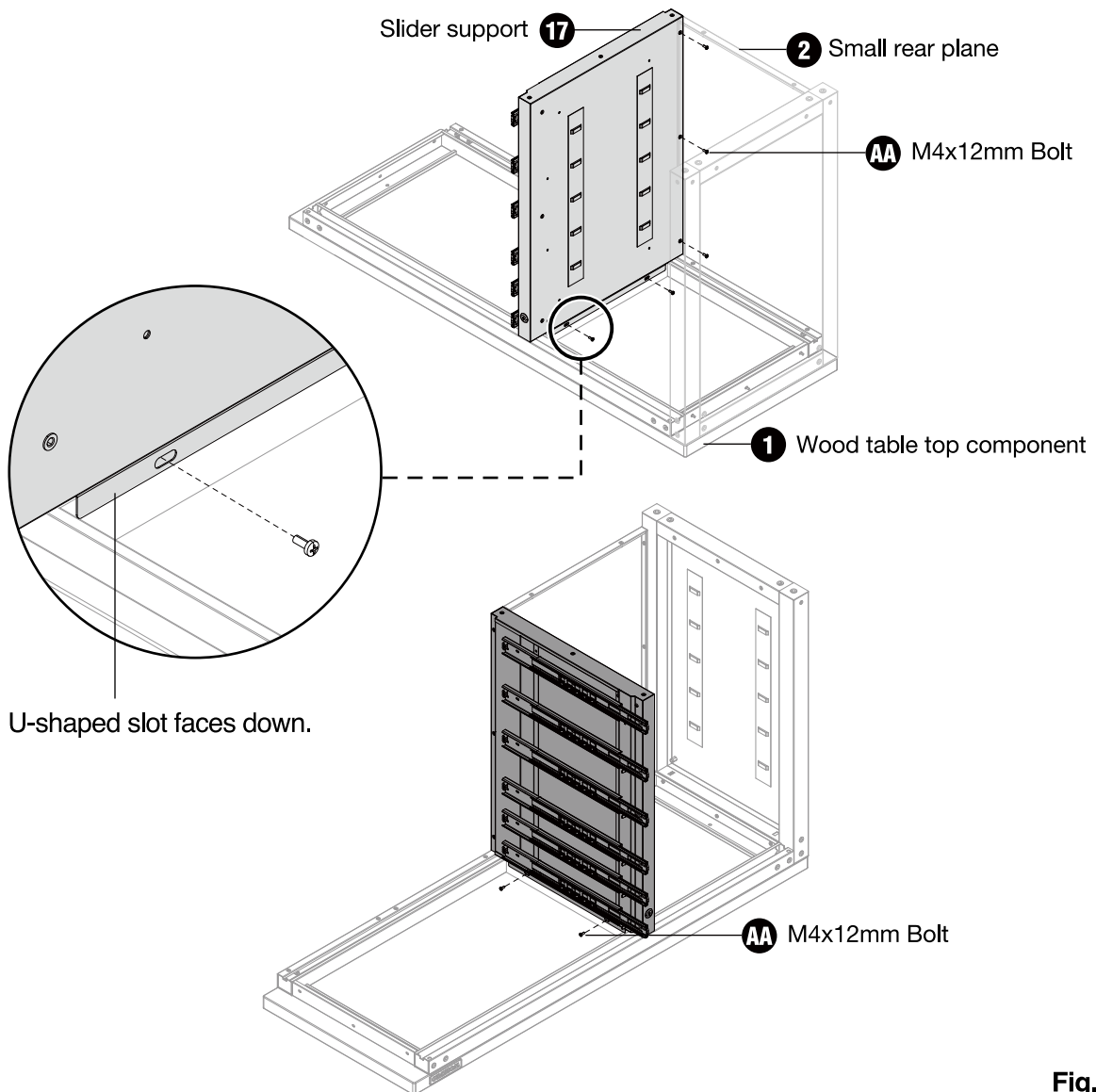


Fig. 3

PART	17	AA
DESCRIPTION	Slider support	M4x12mm Bolt
QTY	1	7

ASSEMBLY

STEP 4: INSTALL THE LARGE REAR PANEL

- Unfold the large rear panel [3] as the picture shows.
- Align the holes on the large rear panel [3] with slider support [17] and wood table top component [1] at the same time, attach with seven M4x12mm bolts and tighten using a PH2 power drill. Make sure the rivet nuts on the large rear panel [3] face up.

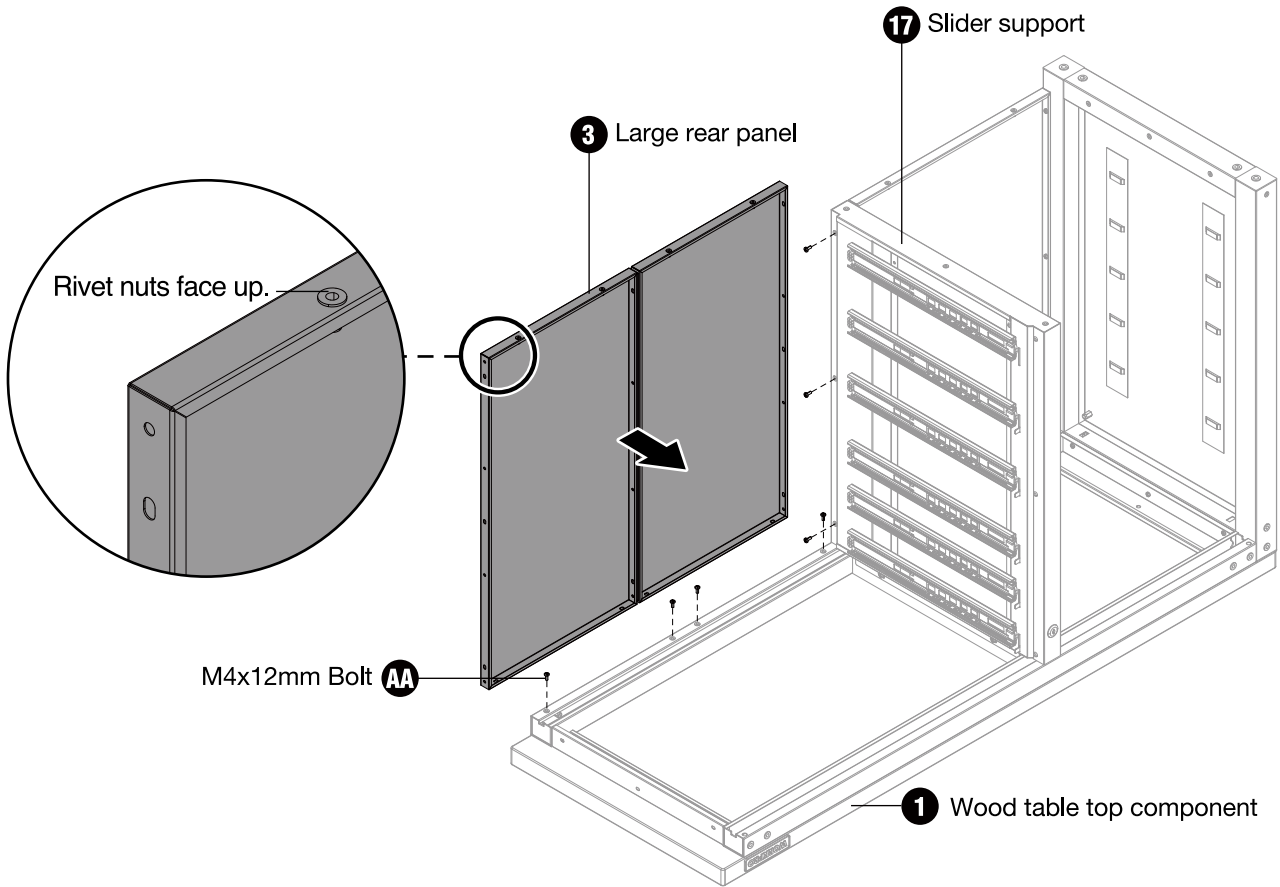


Fig. 4

PART	3	AA
DESCRIPTION	Large rear panel	M4x12mm Bolt
QTY	1	7

ASSEMBLY

STEP 5: INSTALL THE RIGHT SIDE PANEL

- Attach the right side panel [6] to the large rear panel [3] and the wood table top component [1] next to the WORKPRO badge at the same time, and tighten with six M4x12mm bolts [AA] using a PH2 power drill. Make sure the rivet nuts on the right side panel [6] face up and the outer drawer slides on the right side panel [6] are pulled out facing forward.

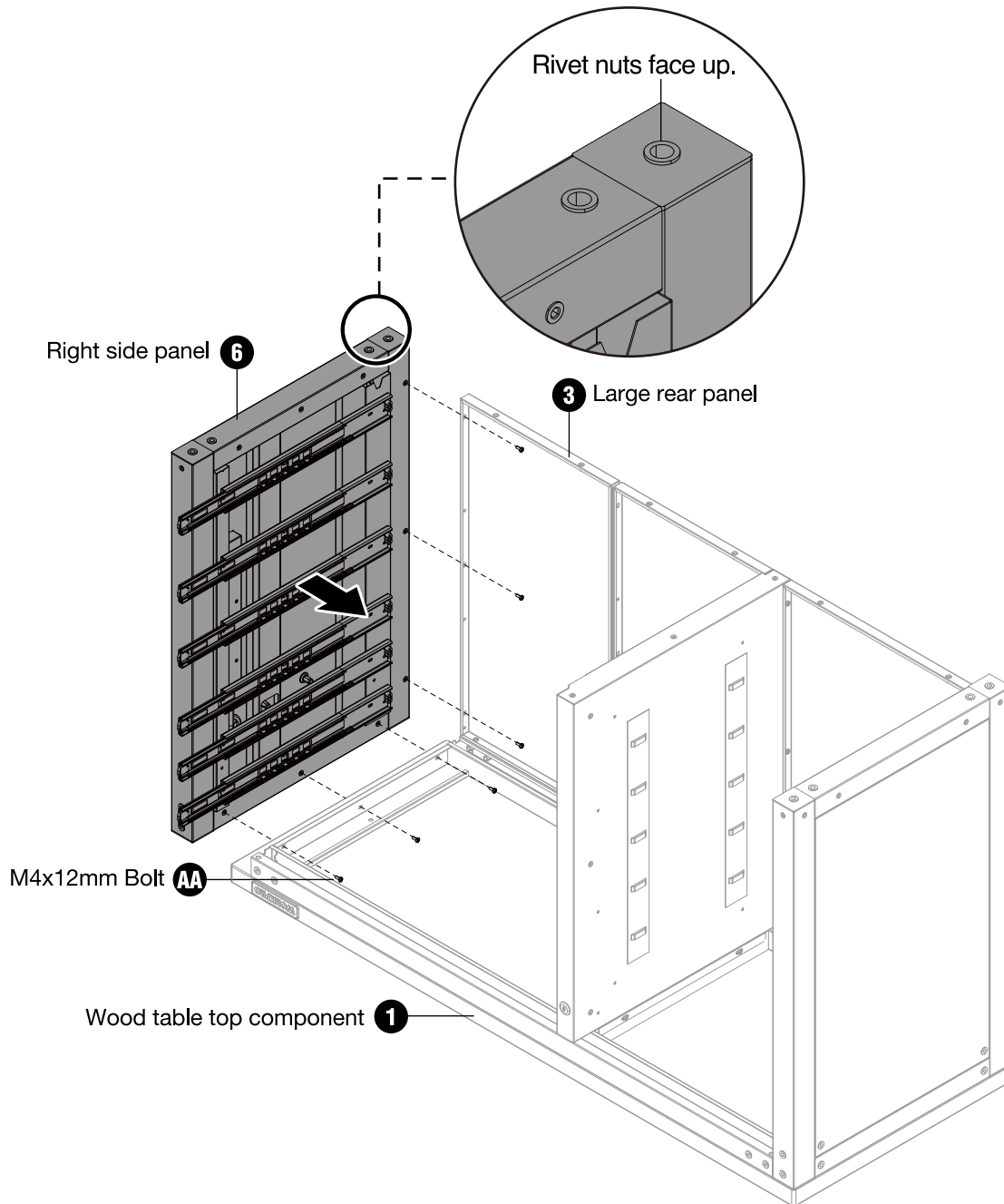


Fig. 5

PART	6	AA
DESCRIPTION	Right side panel	M4x12mm Bolt
QTY	1	6

ASSEMBLY

STEP 6: INSTALL THE DOOR FRAME BAFFLE

- Attach the door frame baffle [18] to slider support [17] with three M4x12mm bolts (AA) and tighten to desired tightness by an power drill. Make sure the magnets on door frame baffle [18] face forward.

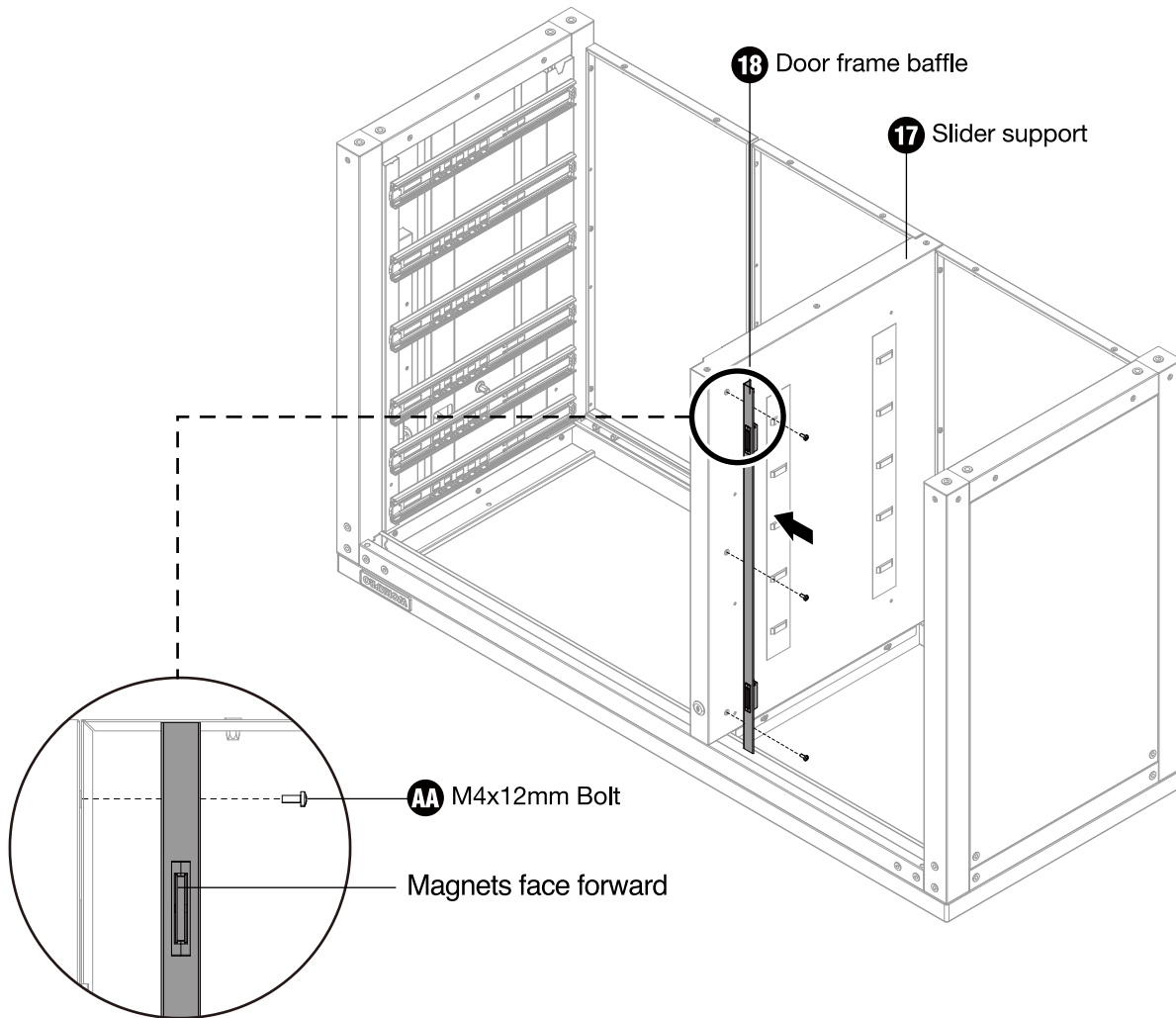


Fig. 6

PART	18	AA
DESCRIPTION	Door frame baffle	M4x12mm Bolt
QTY	1	3

ASSEMBLY

STEP 7: INSTALL THE BASE PANEL

- Place the base panel [7] on the workbench frame, aligning the holes, and tighten with fifteen M4x12mm bolts [AA] using a PH2 power drill. Make sure the side with less bolts faces forward. Tighten all the bolts completely.

NOTE:

- Tighten all the bolts completely.
- If you are having difficulty in aligning the holes, loosen the bolts on the rear panels and adjust the gap around until matches, then tighten the bolts.

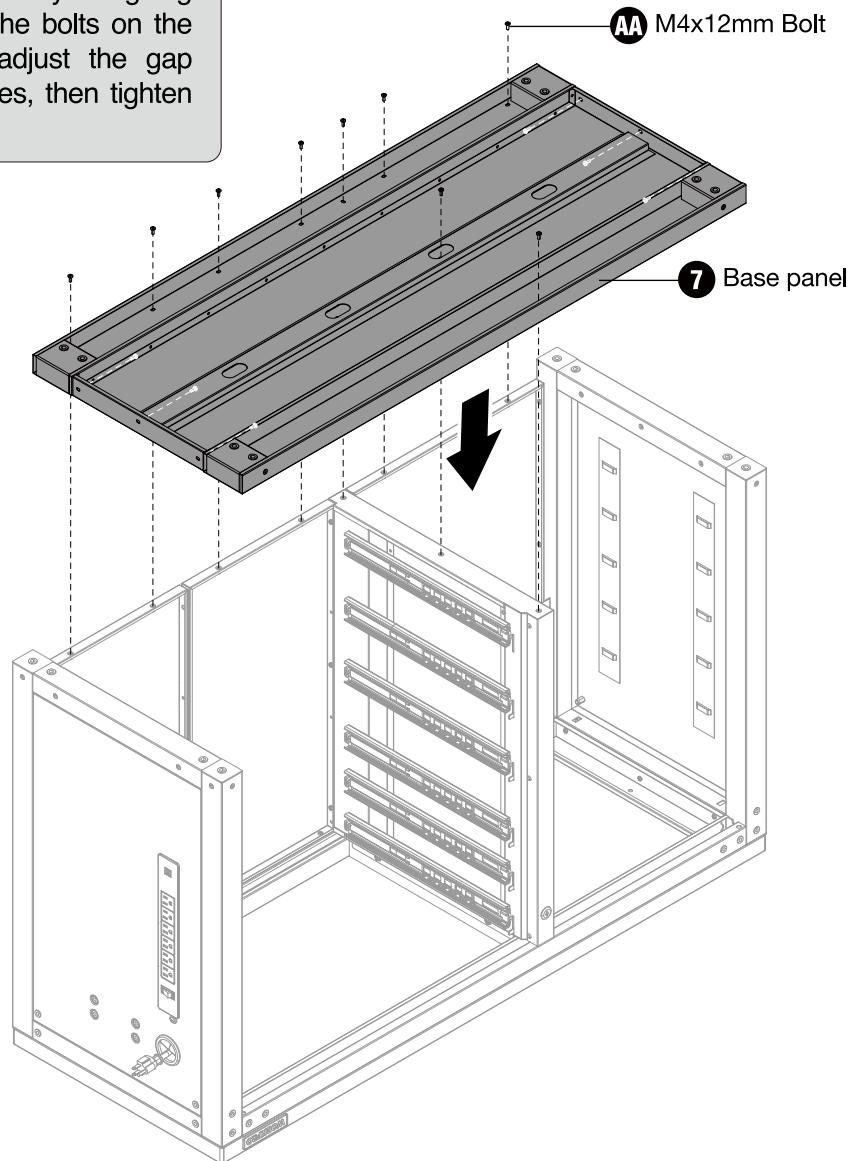


Fig. 7

PART	7	AA
DESCRIPTION	Base panel	M4x12mm Bolt
QTY	1	15

ASSEMBLY

STEP 8: INSTALL THE SWIVEL CASTER

- Attach four swivel casters with brake [9] to base panel [7] with sixteen M8x25mm bolts [EE], M8 spring washer [FF] and M8 washer [GG], and tighten to desired tightness with a 14mm combination spanner. **Tighten the bolts completely.**

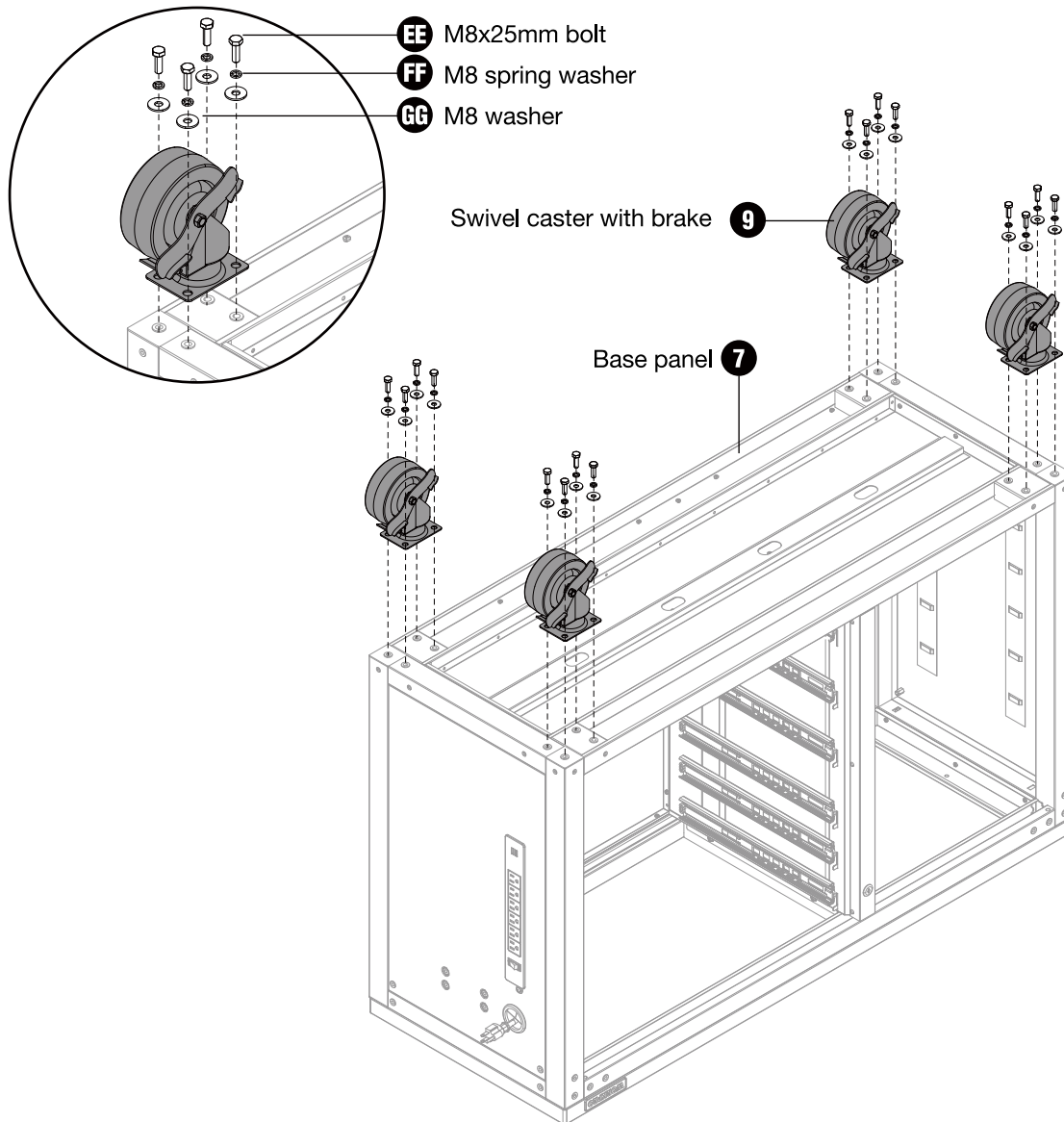


Fig. 8

PART	9	EE	FF	GG
DESCRIPTION	Swivel caster with brake	M8x25mm bolt	M8 spring washer	M8 washer
QTY	4	16	16	16

ASSEMBLY

STEP 9: INSTALL THE BUMPER

- Attach four bumpers [8] to the bottom four corners of workbench using sixteen M4x30mm bolts [CC] to fasten.

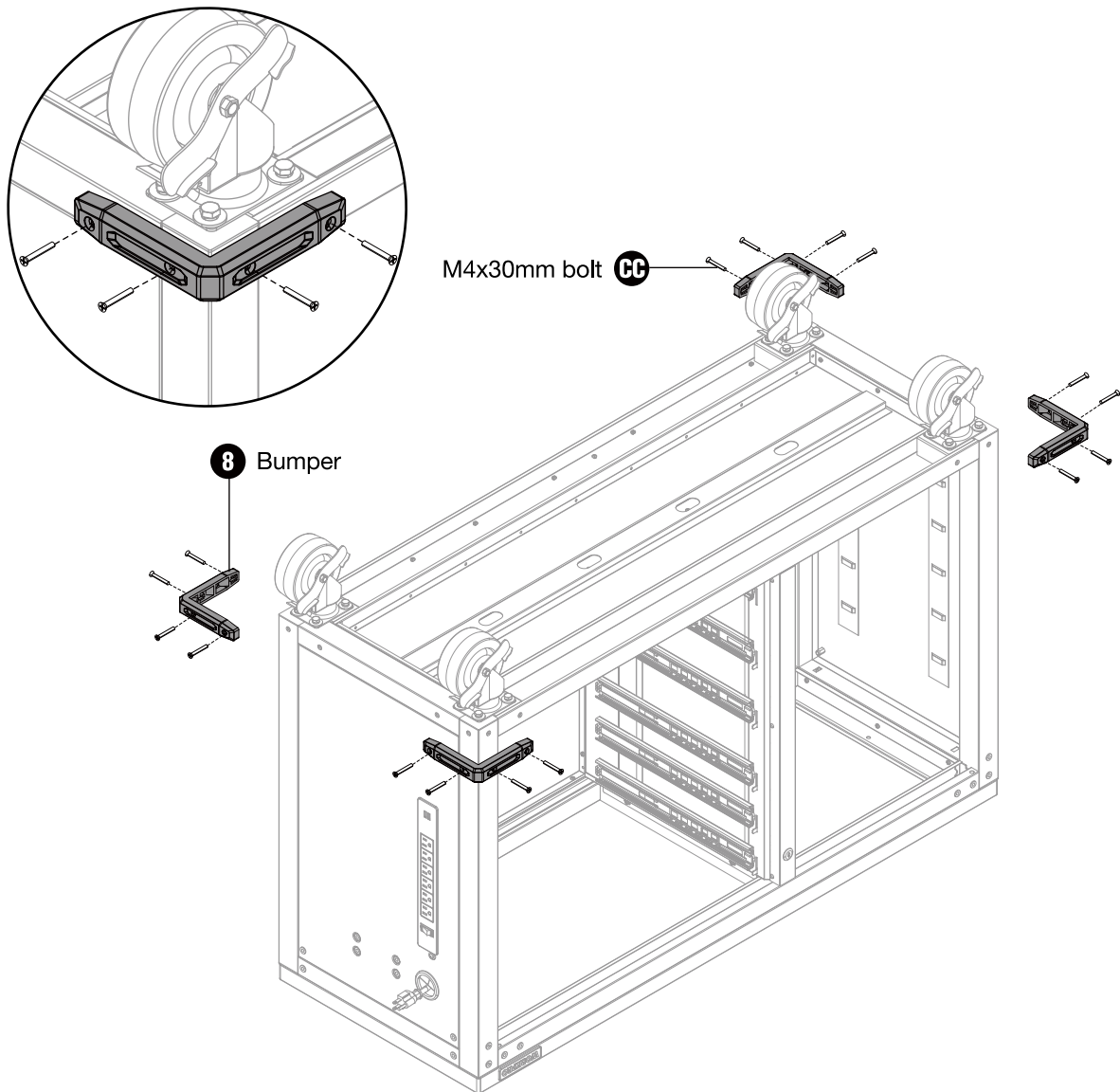


Fig. 9

PART	8	CC
DESCRIPTION	Bumper	M4x30mm bolt
QTY	4	16

ASSEMBLY

STEP 10: INSTALL THE CORD STORAGE BRACKET

- Using two or more people, carefully put the workbench to its upright position.
- Attach the cord storage brackets [4] to the right side panel [6] holes with two M6 x 20mm bolts [DD] per bracket, and tighten with a 10mm combination spanner.

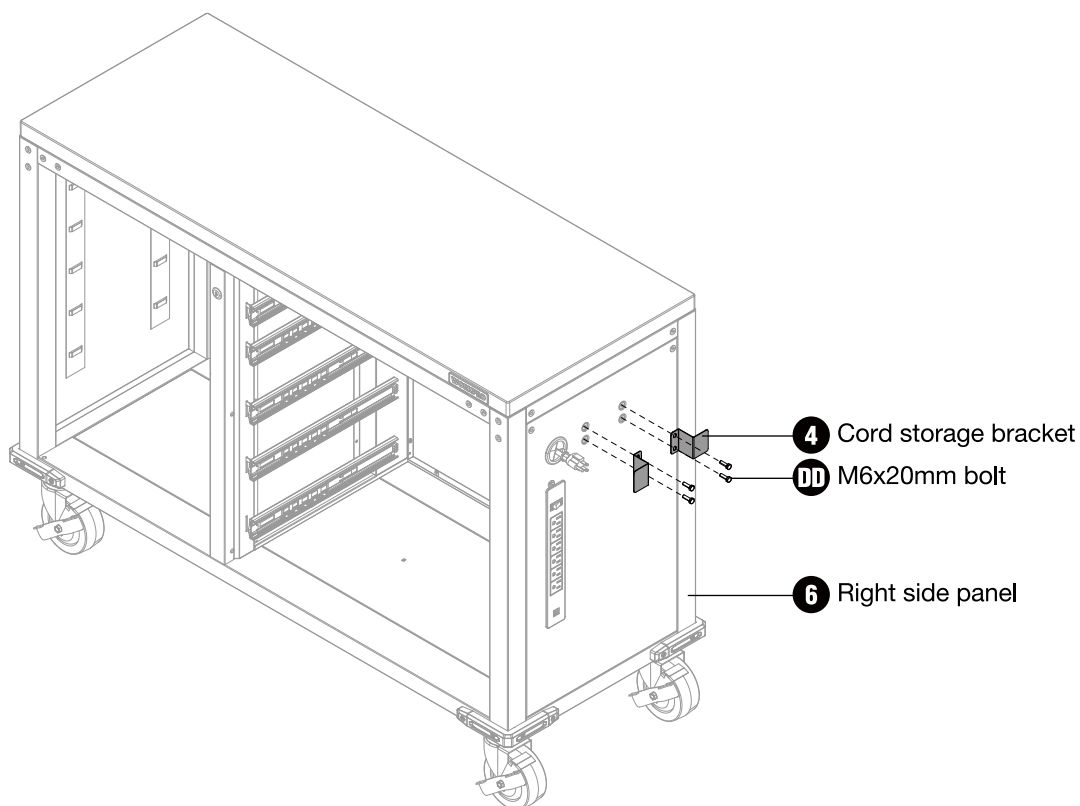


Fig. 10

PART	4	DD
DESCRIPTION	Cord storage bracket	M6x20mm bolt
QTY	2	4

ASSEMBLY

STEP 11: INSTALL THE SIDE HANDLE

- Step down the levers to lock the swivel casters [9].
- Attach two side handle [5] to the left and right side panel [6&20] using 24pcs M6x15mm bolts [BB], and tighten with a power drill.

NOTE:

- Be sure to lock both swivel casters with brake to prevent the workbench from rolling or swiveling.

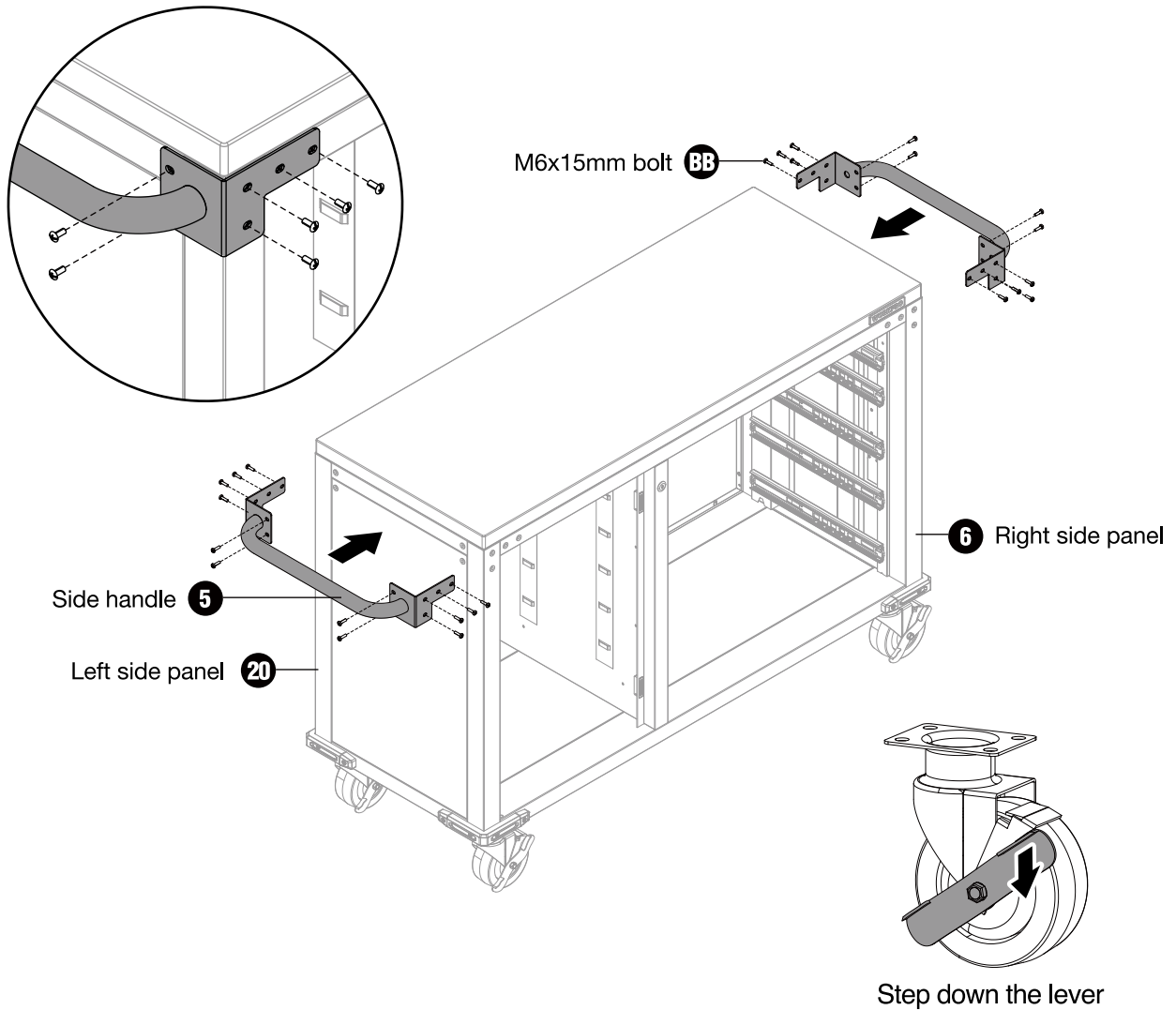


Fig. 11

PART	5	BB
DESCRIPTION	Side handle	M6x15mm bolt
QTY	2	24

ASSEMBLY

STEP 12: INSTALL THE SHELF

- Slide the shelf [19] to the left side panel [20] and slider support [17] . Make sure the edges of shelf [19] are fully seated in to the panel slots.

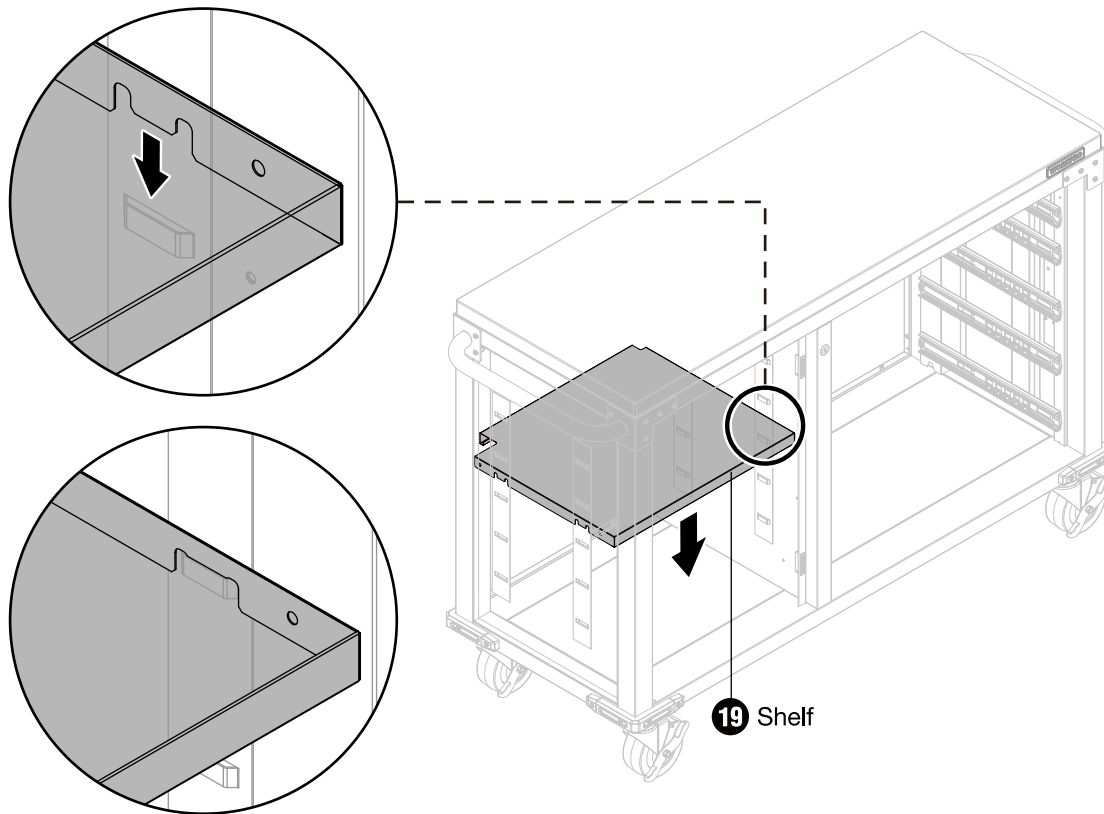


Fig. 12

PART	19
DESCRIPTION	Shelf
QTY	1

ASSEMBLY

STEP 13: INSTALL THE DOOR

- Install two washers [22] on base panel [7] and wood table top component [1] as the figure shows.
- Lower the left door [16] onto bottom washer [22], then swing the door [16] into wood table top component [1] while pulling down on the latch, align latch with hole in wood table top component [1] and release when latch is in position.
- Insert key [21] into lock to verify proper operation.

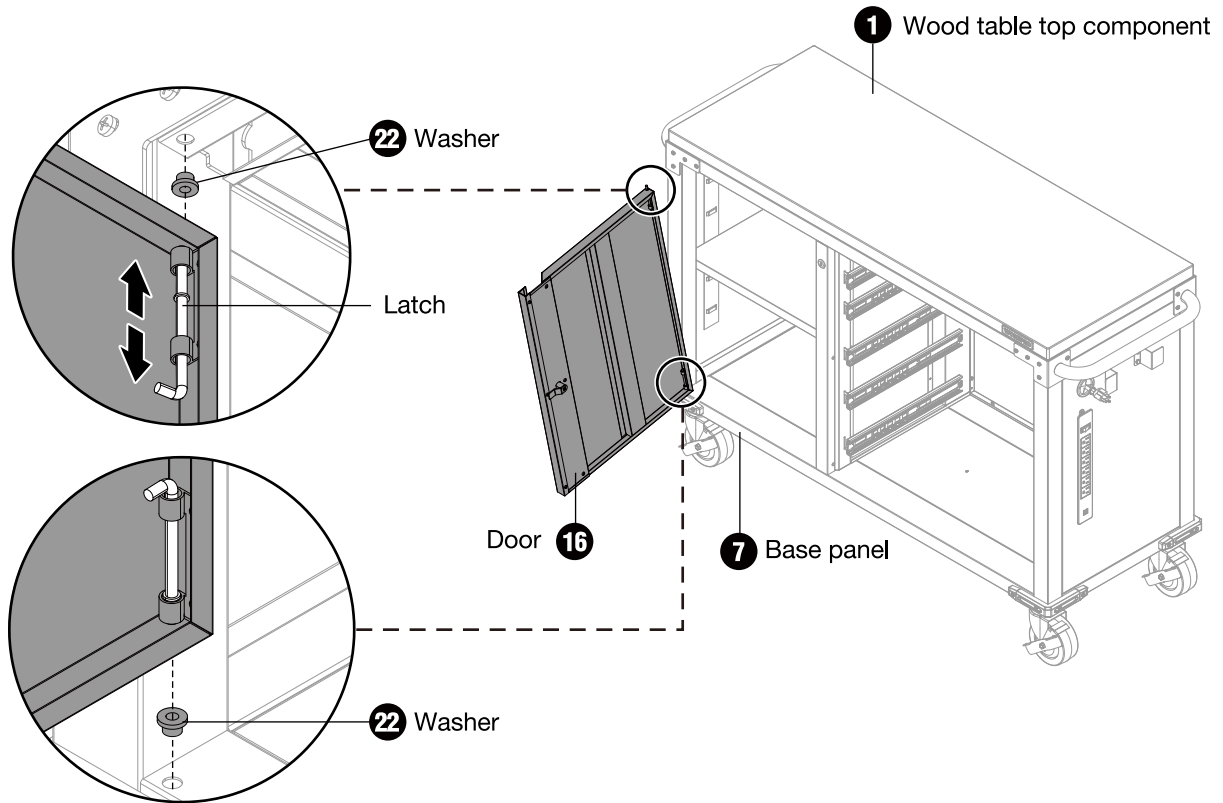


Fig. 13

PART	16	21	22
DESCRIPTION	Door	Key	Washer
QTY	1	2	2

ASSEMBLY

STEP 14: INSTALL THE DRAWER AND DRAWER MAT

Step 14.1: Assembly the Small Drawer and Medium-size Drawer

- Lay the small drawer body [14] on a flat surface.
- Fold up sides of the drawer, then fold up the back side.
- Connect and secure the side panel and back panel of the small drawer body [14] using two M4x12mm bolts (AA), and then using six M4x12mm bolts (AA) to connect the small drawer front panel [15] to the front of the small drawer body [14].
- Repeat above steps to assembly the other two small drawers and three medium-size drawers.

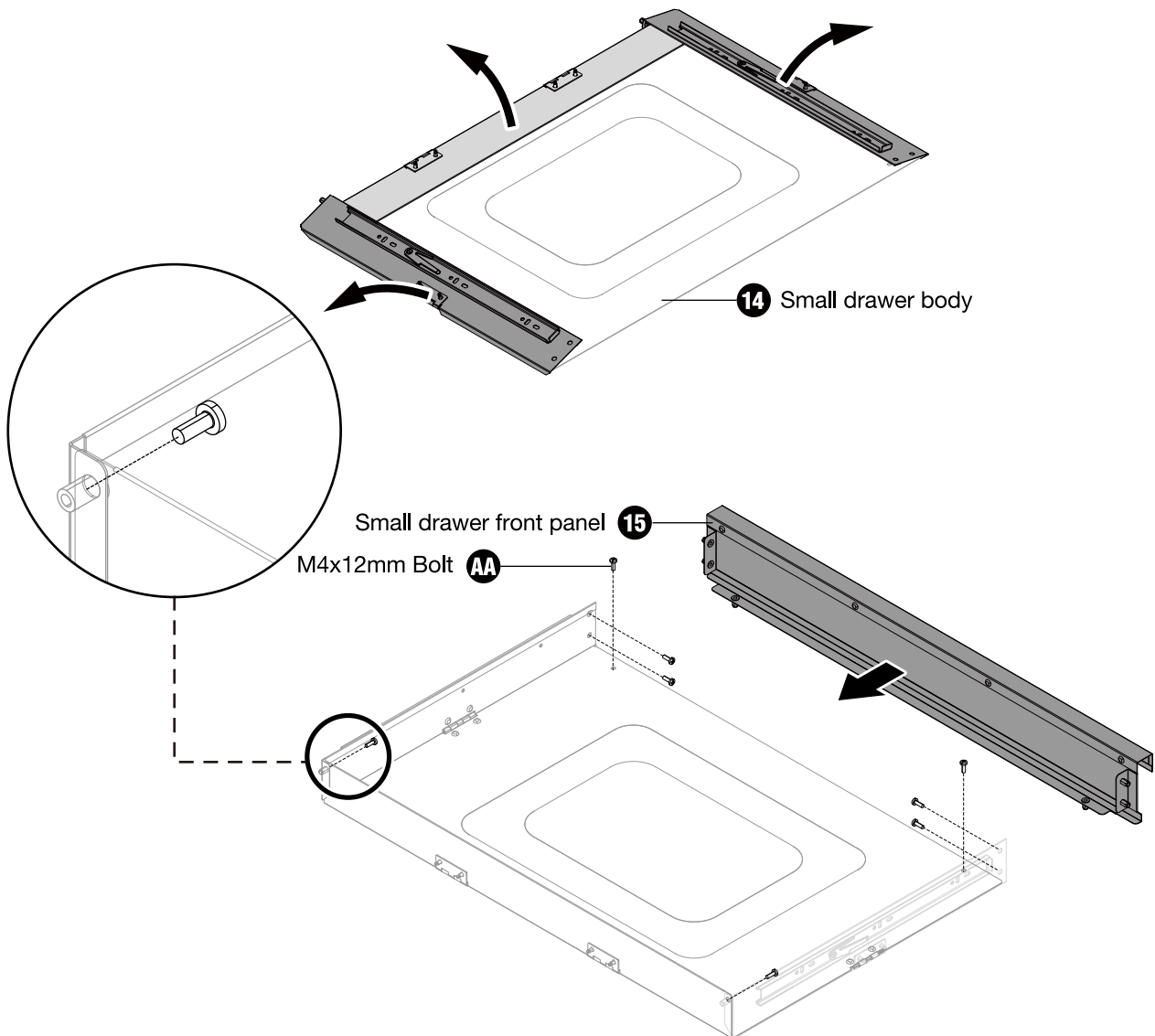


Fig. 14

PART	12	13	14	15	AA
DESCRIPTION	Medium-size drawer body	Medium-size drawer front panel	Small drawer body	Small drawer front panel	M4x12mm bolt
QTY	1	1	3	3	32

ASSEMBLY

Step 14.2: Assembly the Large Drawer

- Lay the large drawer body [10] on a flat surface.
- Fold up sides of the drawer, then fold up the back side.
- Connect and secure the side panel and back panel of the large drawer body [10] using four M4x12mm bolts (AA), and then using eight M4x12mm bolts (AA) to connect the large drawer front panel [11] to the front of the large drawer body [10].

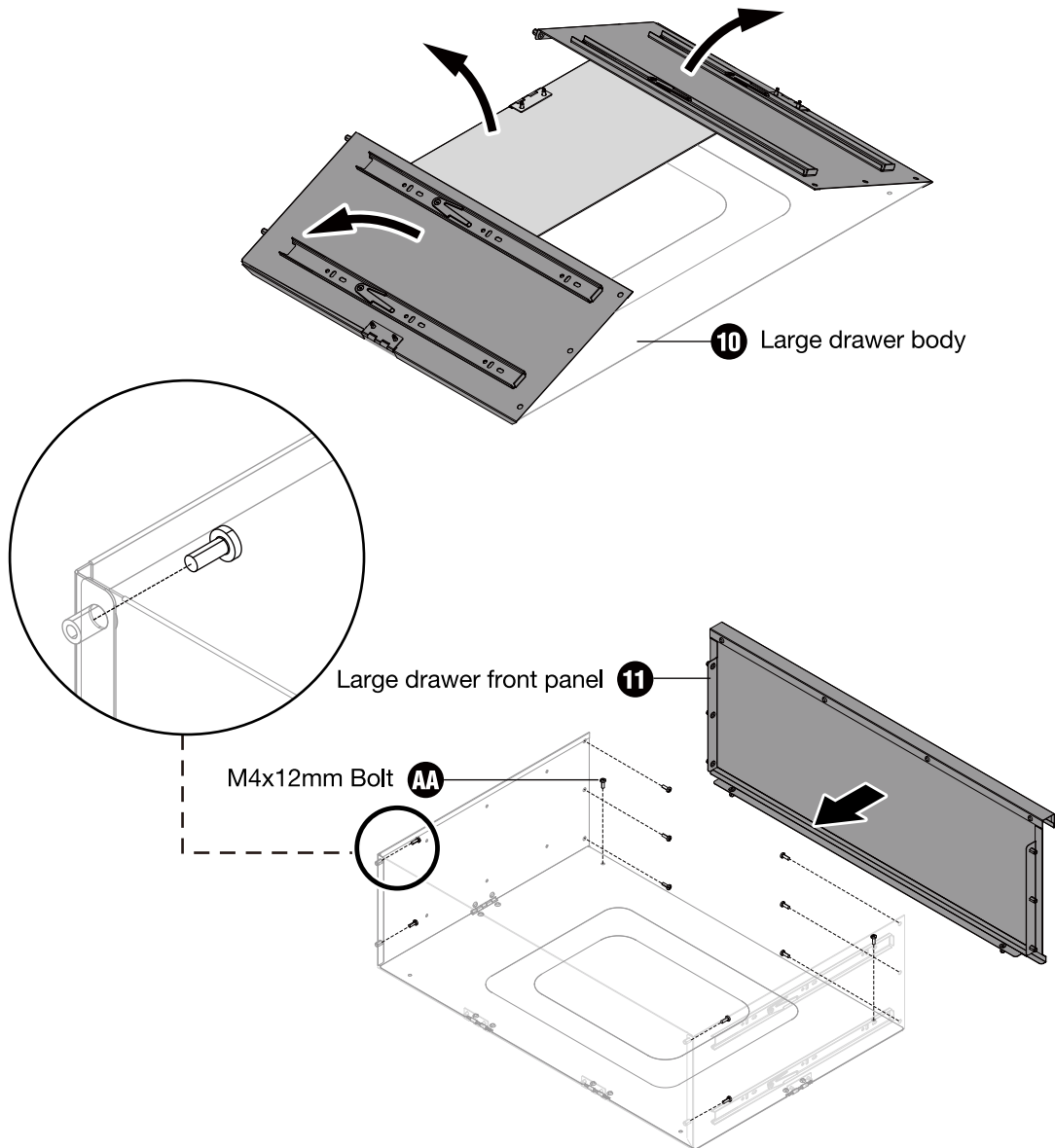


Fig. 15

PART	10	11	AA
DESCRIPTION	Large drawer body	Large drawer front panel	M4x12mm bolt
QTY	1	1	12

ASSEMBLY

Step 14.3: Install the drawer

- Pull the outer drawer slides out until fully extended.
- Hold the outer drawer slide on the drawer slide panel while aligning them with inner drawer slides on the drawer.
- Slightly insert one side and repeat for the other side.
- Slowly push the drawer until it is fully closed to engage the slide.
- Open the drawer and close it to verify proper operation.
- Repeat the above steps to install the other four drawers.
- Insert key [21] into lock to verify proper operation.

CAUTION!

Be careful when opening more than one drawer. The product may become unstable and tip, which may cause personal injury or product damage.

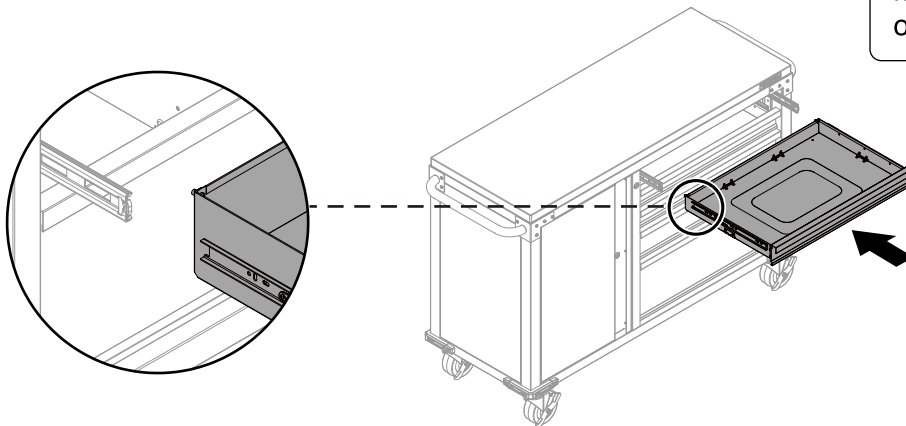


Fig. 16

PART	21
DESCRIPTION	Key
QTY	2

Step 14.4: Install the Drawer Mat

- Place the drawer mats [23] on the drawers as you need.

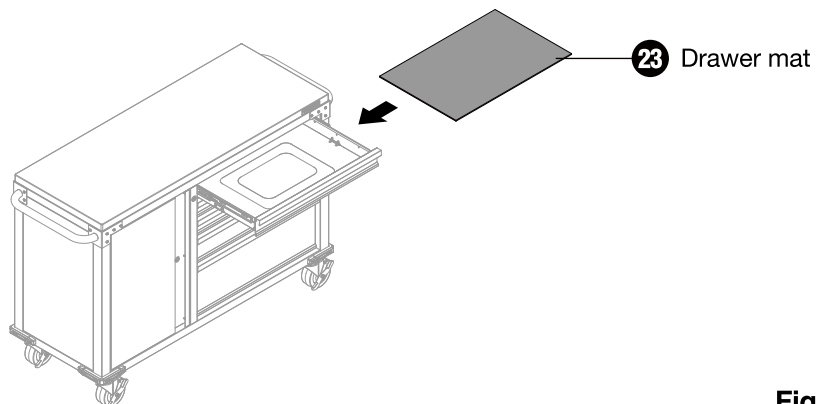


Fig. 17

PART	23
DESCRIPTION	Drawer mat
QTY	5

REMOVING THE DRAWER

- Fully extend and empty the drawer.
- Push up the one release lever while pulling down on the other release lever.
- Pull the drawer outward until it is released from the drawer slide.

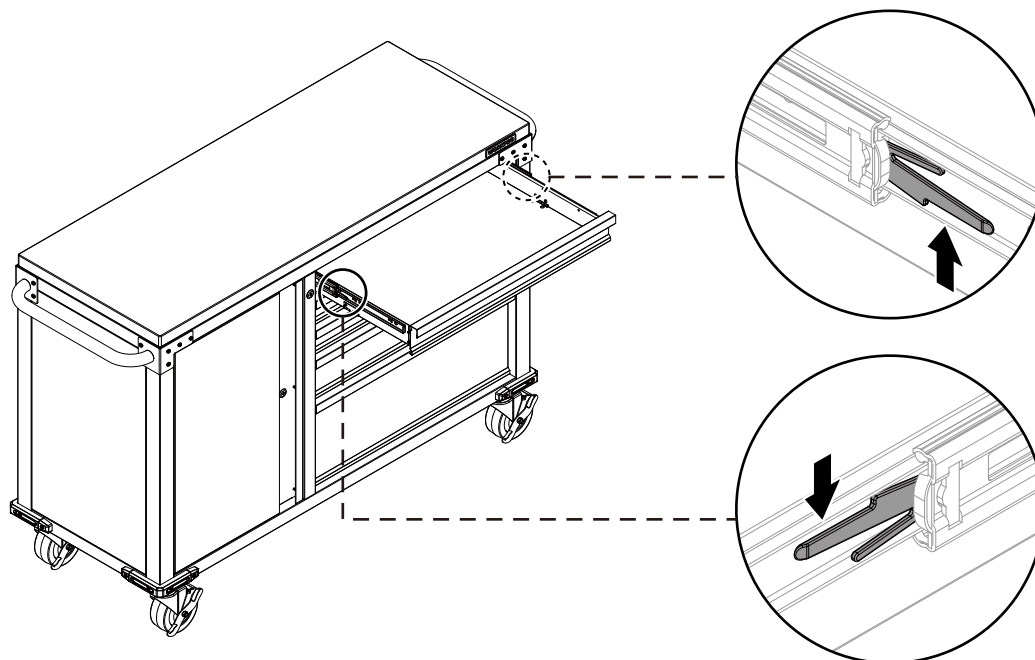


Fig. 18

CARE AND MAINTENANCE

- Periodically clean the surface of the workbench with a soft damp rag and dry it with a dry one.
- Do not allow chemicals, water, or other substances to remain on the wood top for extended periods of time to reduce the risk of damage to the wood.

CUSTOMER SERVICE

If you are having difficulty in using this product and require support, please send an email to service@greatstartools.com or call 877-876-7562.