

# **VEVOR<sup>®</sup>**

## **TOUGH TOOLS, HALF PRICE**

Technical Support and E-Warranty Certificate [www.vevor.com/support](http://www.vevor.com/support)

### **Plastic Welding Kit**

**MODEL:XC-01**

We continue to be committed to provide you tools with competitive price.

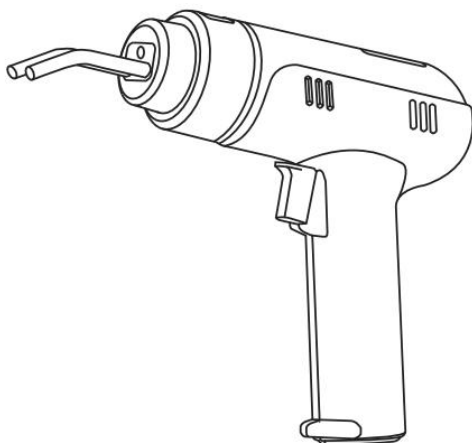
"Save Half", "Half Price" or any other similar expressions used by us only represents an estimate of savings you might benefit from buying certain tools with us compared to the major top brands and does not necessarily mean to cover all categories of tools offered by us. You are kindly reminded to verify carefully when you are placing an order with us if you are actually saving half in comparison with the top major brands.

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## Plastic Welding Kit

**MODEL:XC-01**







**Note:**The product picture is for reference, the actual details shall prevail

### NEED HELP? CONTACT US!

Have product questions? Need technical support? Please feel free to contact us:

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This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

	<p>Warning-To reduce the risk of injury, user must read instructions manual carefully.</p>
	<p><b>CORRECT DISPOSAL for Display</b></p> <p>This product is subject to the provision of european Directive 2012/19/EU. The symbol showing a wheeled bin crossed through indicates that the product requires separate refuse collection in the European Union. This applies to the product and all accessories marked with this symbol. Products marked as such may not be discarded with normal domestic waste, but must be taken to a collection point for recycling electrical and electronic devices.</p>
	<p>Compliance is a EC security certification.</p>
	<p><b>FCC Information:</b></p> <p>CAUTION: Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment!</p> <p>This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:</p> <ol style="list-style-type: none"> <li>1) This product may cause harmful interference.</li> <li>2) This product must accept any interference received, including interference that may cause undesired operation.</li> </ol> <p>WARNING: Changes or modifications to this product not expressly approved by the party responsible for compliance could void the user's authority to operate the product.</p> <p>Note: This product has been tested and found to comply with the limits for a Class B digital device pursuant to Part 15 of the FCC Rules, These limits are designed to provide reasonable protection against harmful interference in a residential installation.</p> <p>This product generates, uses and can radiate radio frequency energy, and if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there</p>

is no guarantee that interference will not occur in a particular installation. If this product does cause harmful interference to radio or television reception, which can be determined by turning the product off and on, the user is encouraged to try to correct the interference by one or more of the following measures.

- Reorient or relocate the receiving antenna.
- Increase the distance between the product and receiver.
- Connect the product to an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for assistance.

## Operation safety



### **WARNING:**

Please read all instructions before using this product

It is the Owner's responsibility to ensure that all users of this product are fully aware of all warnings and precautions.

1. To provide continued protection against risk of electric shock, connect to properly grounded outlets only.
2. Do not immerse in water.
3. Hot Surface, Avoid Contact.
4. Shock Hazard. To provide continued protection against electric shock disconnect from the power supply when not in use
5. Heat gun, soldering iron, desoldering iron must be placed on its stand when not in use.
6. HOUSEHOLD AND INDOOR USE ONLY.
7. To prevent electric shock, unplug before replace the fuse and other service.
8. Replace only with same type and rating of fuse.
9. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and

knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

10. Children should be supervised to ensure that they do not play with the appliance.

11. The soldering iron and desoldering iron is only to be used with the power supply unit provided with the appliance.

12. If the SUPPLY CORD is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

13. Any servicing should be performed by an authorized service representative AND that the product has no user serviceable parts.

14. To reduce the risk of fire or electric shock, do not expose this product to rain or moisture. Store indoors. Read instruction manual before using.

15. A fire may result if the appliance is not used with care, therefore -be carefully when using the appliance in places where there are combustible materials;

-do not apply to the same place for a long time;

-do not use in presence of an explosive atmosphere;

-be aware that heat may be conducted to combustible materials that are out of sight

-place the appliance on its stand after use and allow it to cool down before storage

-do not leave the appliance unattended when it is switched on.

16. To ensure personal safety, please turn off the power switch after work is completed; When not in use for an extended period, please unplug the power cord!!

17. The soldering iron should only be used for soldering. Do not hit the soldering iron against the work surface to remove flux residues (Can be cleaned by the cleaning device of the product), as doing so may seriously damage the soldering iron.

18. Soldering produces fumes, ensure there is adequate ventilation.

19. After used, remember that cooling the unit, the handle should be placed on the handle holder.

20. Longer detachable power-supply cords are available and may be used if care is exercised in their use.

21. If a long detachable power-supply cord is used;

1) The marked electrical rating of the detachable power- supply cord or extension cord should be at least as great as the electrical rating of the appliance,

2) The extension cord should be a grounding type 3-wire cord;

3) The longer cord should be arranged so that it will not drape over the countertop or tabletop where it can be tripped

over, snagged, or pulled on unintentionally (especially by children).

22. A short power- supply cord (or short detachable power- supply cord) is provided to reduce the risks resulting from becoming entangled in or tripping over a longer cord.

23. When using the brass wool tip cleaner (rosin-inside),

DO NOT inhale the fume generated or consume the solid-state rosin

DO NOT allow your skin and eyes to get in direct contact with the rosin.

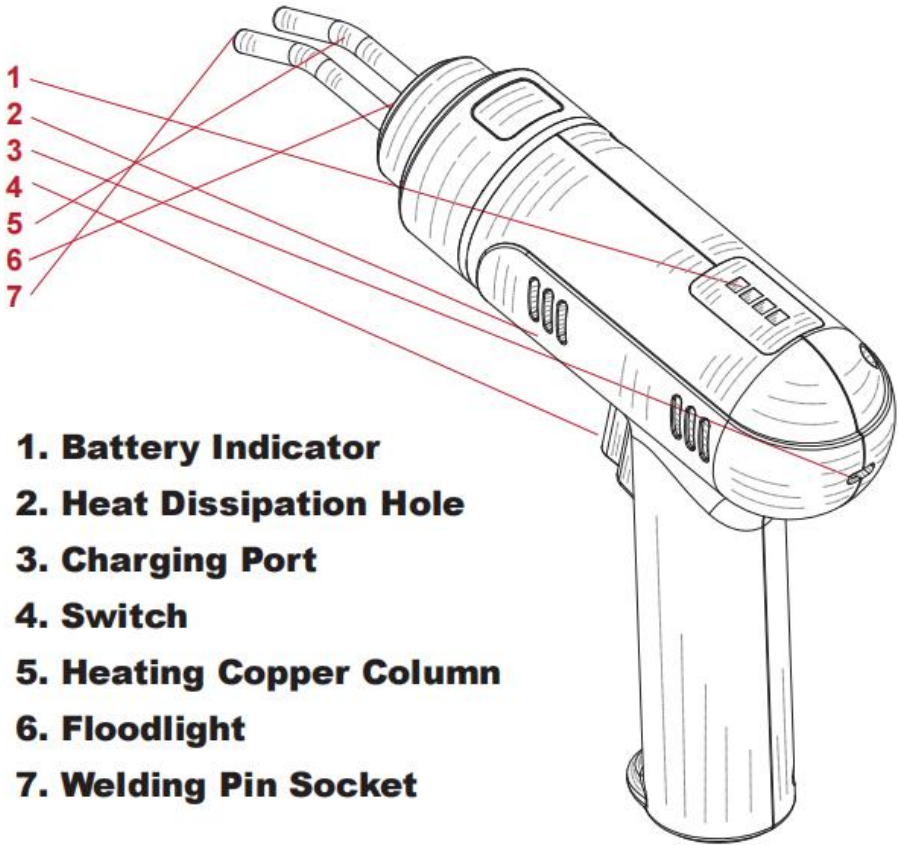
## **SAVE THESE INSTRUCTIONS**

### **TIPS**

The tool comes with protection function. When the tools has been used for an extended period, the operation indicator will turn OFF, indicating the tool in protection mode.

Please wait for a few minutes and the tool will automatically restart

## Product Diagram



## Troubleshooting

The operation indicator stays on but the hot staple does not heat up.

- Please check if the hot staple is installed properly

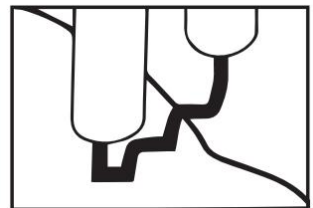
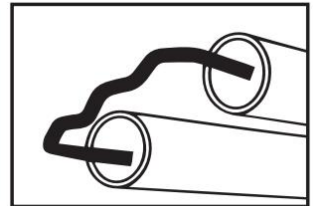
## Note

1. When charging, please keep away from flammable and explosive materials, and do not leave people's view.

2. Do not store the battery for a long time after using it, as it may seriously damage the battery. Please charge a portion of the battery in advance before storing it.
3. Charging process: There are four battery indicator lights above the welding machine, with the first indicator light being red and the others being green. The battery indicator light will flash during the charging process and stop flashing after the charging is completed.
4. Discharge process: When the welding machine has sufficient power, all four indicator lights are on. During the use of the welding machine, the indicator lights turn off in sequence until the last red indicator light flashes, indicating the need for timely charging.
5. Short circuit protection function: When the welding machine is accidentally short circuited, the welding machine indicator light will flash and automatically disconnect all working circuits to protect the welding machine. Please eliminate the short circuit factor and press the switch again to use.

## OPERATION

1. Clamp a hot staple with the plier and install the staple into the copper tube. Make sure that the staple is pushed all the way in.
2. Press the hot staple on the crack and make sure that the hot staple intersects with the crack.
3. Press and hold the activation trigger until the staple melts into the plastic.
4. Pull the hot stapler to separate from the hot staple.
5. Repeat the above procedures until the crack is fully stapled.
6. Use a plier to cut off the excess staple leads.



## Warning:

1. Melting plastic generates fume, and inhaling the fume may cause discomfort. Ensure appropriate ventilation measures are taken and wear a protective mask before operation.
2. During the operation, DO NOT touch the hot staple and copper tube.
3. DO NOT attempt to remove the hot staple leads with bare hands to avoid potential cut injuries on your hand.

## Hot Staple Guide



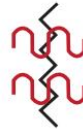
**For outer corner cracks**



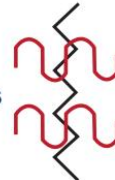
**For inner corner cracks**



**For thin or straight cracks**



**For large or curved cracks**



**Manufacturer:** Shanghaimuxinmuyeyouxiangongsi

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**Imported to AUS:** SIHAO PTY LTD. 1 ROKEVA STREETEASTWOOD NSW 2122 Australia

**Imported to USA:** Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730

<b>UK</b>	<b>REP</b>
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<b>EC</b>	<b>REP</b>
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