



PARTS MANUAL



AT1A-3570 MODULAR BOM FOR 6 PAN STEAMERS

To build up a complete 6 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT1T-2611), and follow steps 1 through 5.
Example: E62083E08030200

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Using model string digits 1 though 10, locate the generic model number in the chart and find the corresponding Module, Voltage Wattage Phase (Digits 2-10).

Example:
Generic Model No. = E62083E080XXXXX
Voltage Wattage Phase Module No. = AT1A-3571-4

STEP 2. MODULE, COMMON COMPONENTS

Add the Module, Common Components derived from the model string digit 7 and digit 15.

Examples:
(E62083E08030200)
E,0 = AT1A-3572-2

STEP 3. MODULE, DOOR CONFIGURATION

Add the Module, Door Configuration derived from model string digit 13 and digit 15.

Example:
(E62083E08030200)
Z = AT1A-3600-1

STEP 4. MODULE, LEG CONFIGURATION

Add the Module, Leg Configuration derived from model string digit 14 and digit 15 for modification of a standard model steamer.

Example:
(E62083E08030200)
0 = AT1A-3500-1

DIGITS 1-10 GENERIC MODEL NO.	MODULE, VOLTAGE WATTAGE PHASE	DATA TAG INFORMATION			
		MODEL NO. DIGITS 1-10	VOLTAGE	AMPS	KWATTS
E62081X060XXXX	AT1A-3571-1	E62081X060	208	29	6
E62083X060XXXX	AT1A-3571-2	E62403X080	208/240	17/19	6/8
E62403X080XXXX	AT1A-3571-4	E62403X110	208/240	22/26	8/11
E62403X110XXXX	AT1A-3571-5	E62403X120	208/240	25/29	9/12
E62083X120XXXX	AT1A-3571-34	A62083X100	208	28	10
A62083X100XXXX	AT1A-3571-6	E62083X100	208	28	10
E62083X120XXXX	AT1A-3571-7	E62083X120	208	33	12
E62083X150XXXX	AT1A-3571-8	E62083X150	208	42	15
E62083X170XXXX	AT1A-3571-9	E62083X170	208	47	17
E62301X073XXXX	AT1A-3571-10	E62301X070	230	32	7
E62401X060XXXX	AT1A-3571-11	E62401X060	240	25	6
E62403X060XXXX	AT1A-3571-12	E62403X060	240	15	6
E62401X080XXXX	AT1A-3571-13	E62401X080	240	33	8
E62403X130XXXX	AT1A-3571-14	E62403X130	240	32	13
E63805X067XXXX	AT1A-3571-15	E65145X080	380/400/415	10/11/11	7.7/7.4/8
E6405X074XXXX	AT1A-3571-16	E64155X110	380/400/415	14/14/15	9/10/11
E63805X090XXXX	AT1A-3571-17	E64155X120	380/400/415	15/16/16.6	10/11/12
E6405X110XXXX	AT1A-3571-18	E64155X130	380/400/415	17/18/19	11/12/13
E64155X120XXXX	AT1A-3571-20	E64155X060	415	8	6
E64403X067XXXX	AT1A-3571-21	E64803X080	440/480	9/10	7.7/8
E64803X080XXXX	AT1A-3571-22	E64803X110	440/480	12/13	9/11
E64403X090XXXX	AT1A-3571-23	E64803X140	440/480	16/17	12/14
E64803X110XXXX					
E64403X120XXXX					
E64803X140XXXX					

DIGIT 7,15	COMMON COMPONENTS MODULE	MODULE DESCRIPTION
D,0	AT1A-3572-1	CONNECTIONLESS
E,0	AT1A-3572-2	AUTO-FILL
D,1	AT1A-3572-3	CONNECTIONLESS + TAMPER-PROOF
E,1	AT1A-3572-4	AUTO-FILL + DRAIN + TAMPER-PROOF

DIGIT 13,15	MODULE, DOOR CONFIGURATION	MODULE DESCRIPTION & ASSEMBLY ORIENTATION
2,0	AT1A-3600-1	RH STD DOOR + STD STRIKER PLT
3,0	AT1A-3600-1	LH STD DOOR + STD STRIKER PLT
2,1	AT1A-3600-2	RH TAMPER-PROOF DOOR + STD STRIKER PLT
3,1	AT1A-3600-2	LH TAMPER-PROOF DOOR + STD STRIKER PLT
4,0	AT1A-3600-3	RH HOLD OPEN DOOR + STD STRIKER PLT
5,0	AT1A-3600-3	LH HOLD OPEN DOOR + STD STRIKER PLT
6,0	AT1A-3600-4	RH STD DOOR + CRACK OPEN
7,0	AT1A-3600-4	LH STD DOOR + CRACK OPEN
8,0	AT1A-3600-5	RH HOLD OPEN DOOR + CRACK OPEN
9,0	AT1A-3600-5	LH HOLD OPEN DOOR + CRACK OPEN
6,1	AT1A-3600-6	RH TAMPER-PROOF DOOR + CRACK OPEN
7,1	AT1A-3600-6	LH TAMPER-PROOF DOOR + CRACK OPEN

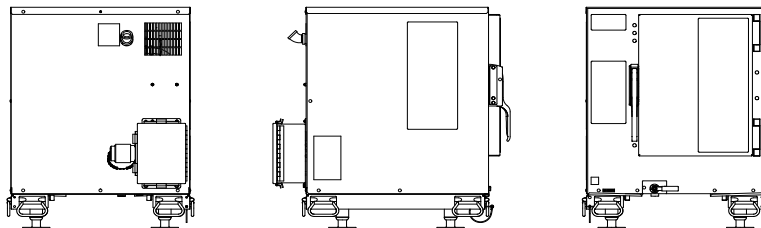
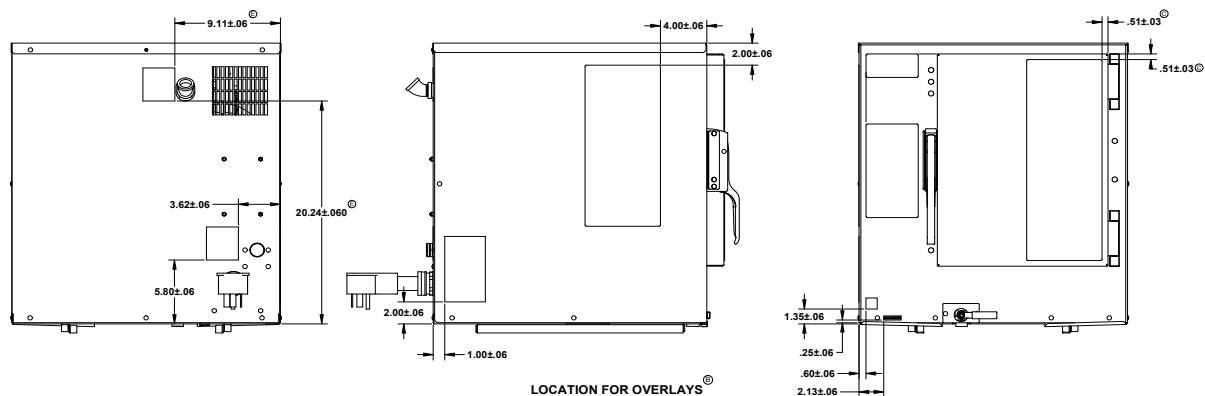
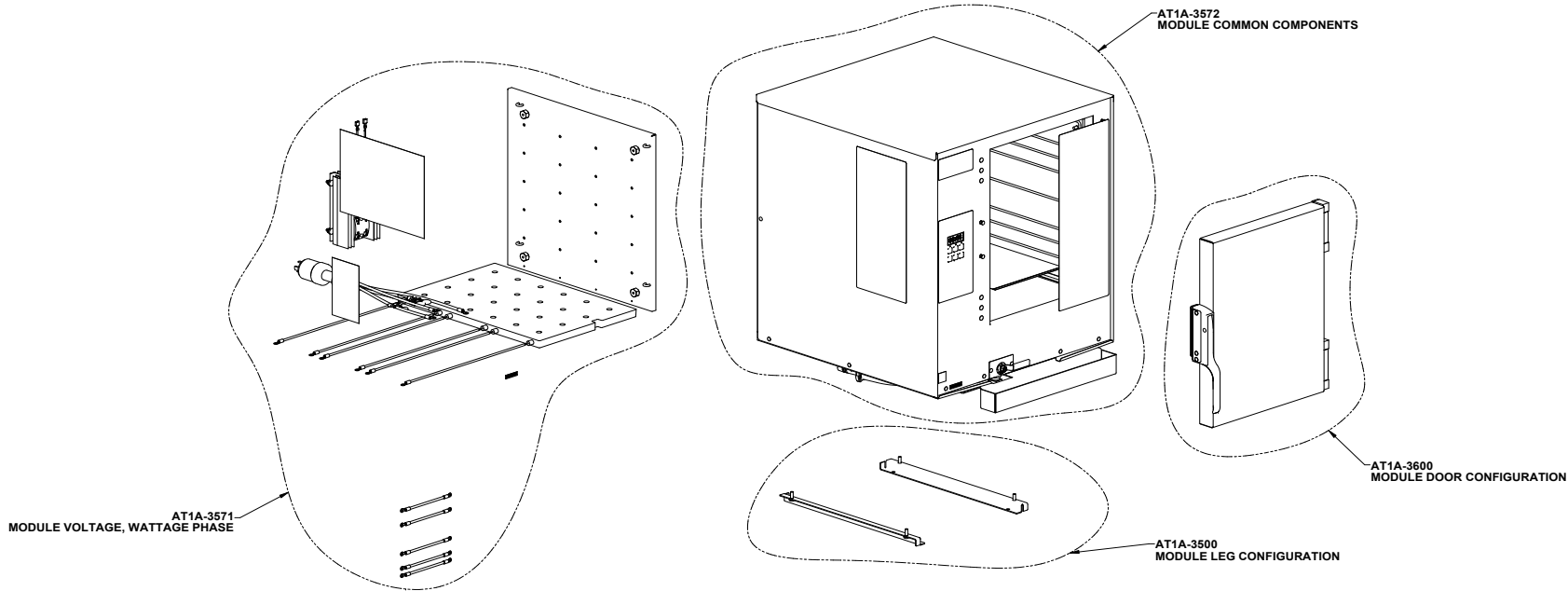
DIGIT 14,15	MODULE, LEG CONFIGURATION	MODULE DESCRIPTION
0,0	AT1A-3500-1	DRAIN PAN RAILS
0,1	AT1A-3500-2	DRAIN PAN RAILS + TAMPER-PROOF SCREWS
2,0	AT1A-3500-3	4" LEGS + FLANGED FEET
2,1	AT1A-3500-4	4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS
3,0	AT1A-3500-7	4" LEGS + FLANGED FEET + ESPEK LIFT KIT
5,0	AT1A-3500-5	4" LEGS + BULLET FEET
5,1	AT1A-3500-6	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS

EXAMPLE RESULT:

E62083E08030200 is made from parts and modules AT1A-3571-4 + AT1A-3572-2 + AT1A-3600-1 + AT1A-3500-1

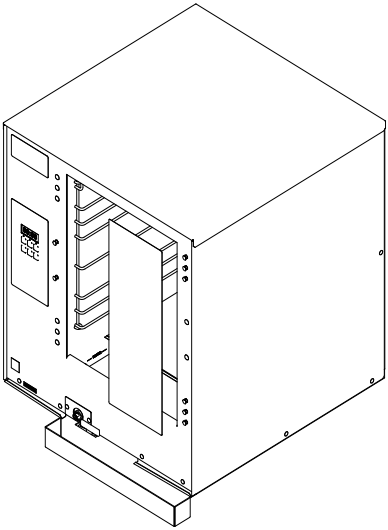
REV	DATE	DESCRIPTION	BY	CHKD
001	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
002	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
003	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
004	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
005	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
006	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
007	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
008	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
009	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	
010	01-10-10	ADDED (SWAY) & LOCATION FOR OVERLAYS L10	SLB/ALB	

Project: 08030200	Name: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Drawn: 08030200	Checked: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Project: 08030200	Name: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Drawn: 08030200	Checked: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Project: 08030200	Name: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Drawn: 08030200	Checked: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Project: 08030200	Name: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Drawn: 08030200	Checked: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Project: 08030200	Name: AT1A-3570	Date: 01-10-10	By: SLB/ALB
Drawn: 08030200	Checked: AT1A-3570	Date: 01-10-10	By: SLB/ALB



ESPEK STEAMER PACKAGE - TYPICAL

Drawn	ALB	Revised	None	AccuTemp Products, Inc.
Checked	W. W. W.	Project Eng	Low	Part 1A, Clonk Park, Fort Wayne, IN 46825
Project Eng	Low	Revised	None	
Material	N/A			
Scale	1:1			
Sheet	E	AT1A-3570	E	
Scale	1:1	ECN: 445	Sheet 2 of 2	



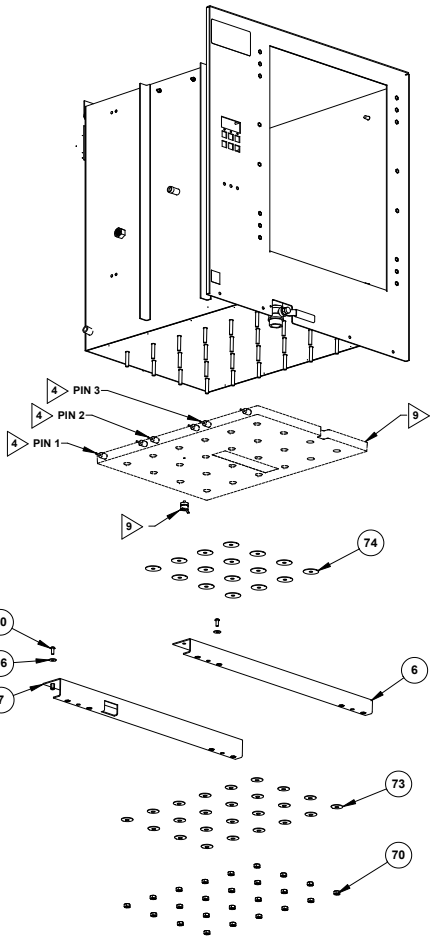
3	3	3	3	106	ATOP-2714-7	HOSE CLAMP .500+ O.D. HOSE
1	1	1	1	105	AT1L-3665-2	LABEL, STEAM EXHAUST VENT
				104		
1	1	1	1	103	AT0L-3682-1	DECAL, ENERGY STAR
AR	AR	AR	AR	102	AT0H-3065-3	THREAD LOCKER 248
1	-	1	-	101	AT0A-2736-9	MOV- TERMINALS ASSEMBLY
1	1	1	1	100	AT1A-3658-2	OVERLAY, STEAMER CLEANING INSTRUCTIONS
				99		
2	2	2	2	98	AT0F-3405-2	WASHER, ROUND FLAT
AR	AR	AR	AR	97	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
2	2	2	2	96	AT0F-2666-10006	WASHER, #4 INTERNAL TOOTH LOCK
1	1	1	1	95	AT1A-3816-1	BRACKET REAR SUPPORT ASSEMBLY
				94		
4	4	4	4	93	AT0F-1017-41002	NUT, #10-24UNC HEX SERRATED
				92		
1	1	1	1	91	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX
1	-	1	-	90	AT1L-3665-1	LABEL, WATER BACKFLOW
1	1	1	1	89	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY
1	1	1	1	88	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS
1	1	1	1	87	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO
1	1	1	1	86	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY
1	1	1	1	85	AT0E-3617-2	SWITCH, AIR PRESSURE
1	1	1	1	84	AT1A-3605-1	STEAMER WIRING HARNESS
1	1	1	1	83	AT0E-3625-1	CONTROLLER, QUANTUM SERIES 130
1	-	1	-	82	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4
1	-	1	-	81	AT0A-3519-2	REED SWITCH WIRING HARNESS
2	2	2	2	80	AT1A-3601-1	WIRE RACK ASSEMBLY
1	1	1	1	79	AT0P-3811-1	ELBOW, 45° STREET 3/4 NPT
1	1	1	1	78	AT0P-3615-1	ELBOW, 90° STREET 1/2 NPT
1	1	1	1	77	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL
2	2	2	2	76	AT0F-1052-41002	WASHER #10 TYPE B PLAIN
-	1	-	1	75	AT0H-3643-1	PLUG, DOME 1.25 DIA
16	16	16	16	74	AT0F-3405-1	WASHER, ROUND FLAT
24	24	24	24	73	AT0F-2663-2	WASHER, Ø.337 OD BELLEVILLE
10	9	10	9	72	AT0F-2666-21006	WASHER, #6 EXTERNAL TOOTH LOCK
4	4	4	4	71	AT0F-2632-51006	NUT, 1/4-20 ACORN
24	24	24	24	70	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

10	9	10	9	69	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX
2	2	2	2	68	AT0F-2691-21002	NUT, #6-32 NYLOC
2	2	2	2	67	AT0F-2778-11002	NUT, #4-40UNC-2B ZINC PLATED HEX MACHINE SCREW
				66		
2	-	2	-	65	AT0F-3740-31035	SCREW, #8-32 TYPE 23 X 3/8 PHLP PAN HD
8	8	-	-	64	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH
-	-	8	8	64	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
15	15	-	-	63	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD
-	-	15	15	63	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD
9	9	-	-	62	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH
-	-	9	9	62	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD
6	2	-	-	61	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH
-	-	6	2	61	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD
2	2	2	2	60	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR
4	-	4	-	58	AT0P-2714-3	HOSE CLAMP 3/4" ID
2	2	2	2	57	AT0P-2714-5	HOSE CLAMP 1/2" ID
1	1	1	1	56	AT0P-2714-1	HOSE CLAMP 1/4" ID
1	-	1	-	55	AT0P-3477-83022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx 2 1/2" LG
1	-	1	-	54	AT0P-3477-83153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx15 3/4" LG
1	1	1	1	53	AT0P-3833-63122	SILICONE HOSE, 1/2"ID X 12.5" LG
1	1	1	1	52	AT1P-2555-32220	SILICONE HOSE, 1/4"ID x 22" LG
1	1	1	1	51	AT1P-2555-32011	SILICONE HOSE 1/4" ID X 1.25" LG
-	1	-	1	50	AT0P-2841-2	HEX HEAD PLUG CORED
1	-	1	-	49	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF
1	-	1	-	48	AT0P-3512-12000	NIPPLE, CLOSE, BRASS-1/4" NPT
1	-	1	-	47	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM
1	-	1	-	46	AT1M-3510-1	BRACKET, WATER CONTROL VALVE
1	1	1	1	45	AT1A-3387-2	LOOSE PIECES, STEAMER
-	1	-	1	44	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX
1	1	1	1	43	AT1I-2866-31	INSULATION, BACK TOP
1	1	1	1	42	AT0E-3626-1	TEMPERATURE SENSOR, RTD
1	1	1	1	41	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4
1	-	1	-	40	AT0P-3233-1	FLOAT, ROUND
1	1	1	1	39	AT1L-3357-1	LABEL, SERIAL NUMBER DATA
1	1	1	1	38	AT1P-2239-1	BALL VALVE
1	1	1	1	37	AT1L-2624-1	LABEL, STEAMER LEGS
AR	AR	AR	AR	36	AT0H-3102-1	PIPE THREAD SEALANT
1	1	1	1	35	AT1M-3348-1	COVER, STEAMER DRAIN
1	1	1	1	34	AT1L-3369-1	LABEL, SERIAL NUMBER
2	2	2	2	33	AT1M-2573-3	DRIP EDGE
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT
3	3	3	3	25	AT0E-1800-2	INDICATOR LAMP RED LED 28V
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE
1	-	1	-	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	-	1	-	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB
1	-	1	-	19	AT1M-3521-2	TRAY, CONDENSATE
1	1	1	1	18	AT0P-3614-1	TEE, BULLHEAD 1/2 X 3/4 X 1/2 NPT
1	1	1	1	17	AT0P-2628-1	ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB
1	-	1	-	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC
1	-	1	-	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 6" LONG
1	-	1	-	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM
				12		
1	-	1	-	11	AT0P-3499-1	FILTER, INLET
1	-	1	-	10	AT0P-3498-1	WASHER, GARDEN HOSE
1	-	1	-	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY
2	2	2	2	5	AT1M-3587-1	PANEL, SIDE
1	1	1	1	4	AT1M-3588-1	PANEL, BACK
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL
1	1	1	1	1	AT1A-3573-1	CHAMBER WELD ASSEMBLY
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
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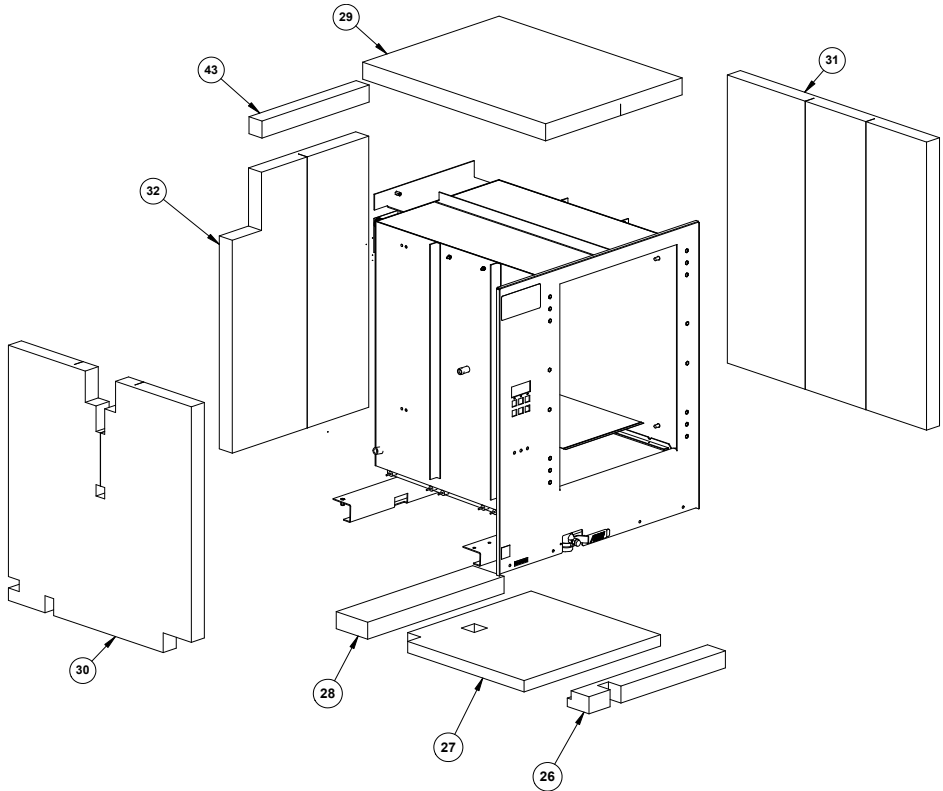


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AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY



Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 TJR ±.005 1325 Micro Inches GNDT PE AN8U-Y4.5M Comments: Do Not Scale Drawing	Drawn	ALB	11/24/2023	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Checked	DPS	11/24/2023	
	Project Eng	N/A		
	Title			
	MODULE 6 PAN COMMON COMPONENTS			
	Size	E	Drawing No.	Rev
	AT1A-3572			K
	Scale: 1:4	ECN: 445		Sheet 2 of 5



Unless otherwise specified, Dimensions: inches Tolerances: Bends: .005" Radii: ±1" 2 Place Decimal ±.02 3 Place Decimal ±.005 1/8" ±.005 1/32 Micro inches GS&T Pgs A081-V14.5M	Name _____ Date _____			AccuTemp Products, Inc. 5415 N. Clinton Park Fort Wayne, IN 46825
	Drawn _____	ALS 11/30/2009		
	Checked _____	DPS 11/30/2009	MODULE 6 PAN COMMON COMPONENTS	
	Project Eng _____	DPS 11/30/2009		
	Material _____			
Comments: Do Not Scale Drawing	Finish: _____	N/A	Size _____ Drawing No. E AT1A-3572 Rev _____ Scale: 1/8" = 1" ECN: 445 Sheet 3 of 5	

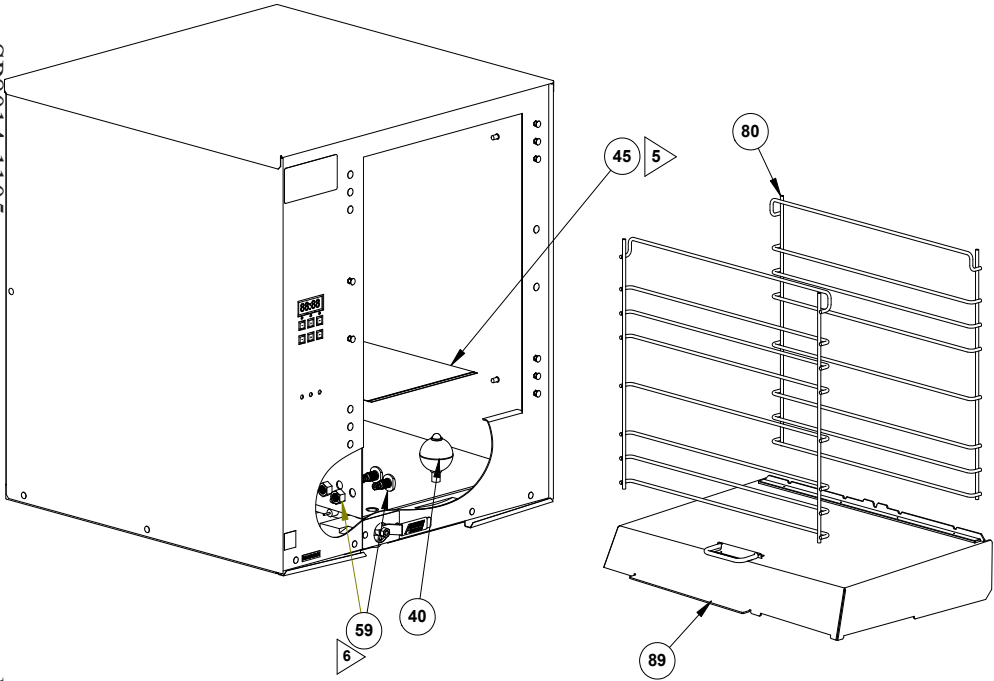


Unless otherwise specified, Dimensions in inches Bends: 90° Tolerances: ±.015" ±.01" 2 Place Decimal ±.002 3 Place Decimal ±.005 1.0 ±.005 .125 Micro Inches (ANSI Y14.5M) Comments: Do Not Scale Drawing	Name _____ Date _____ Drawn ALB 11/28/2008 Checked DPS 11/28/2008 Project Ent N/A Material: _____ Finish: _____ N/A	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Title MODULE 6 PAN COMMON COMPONENTS	
	Size _____ Drawing No. E AT1A-3572	Rev K
	Scale: 1:3 ECN: 445	
	Sheet 4 of 5	

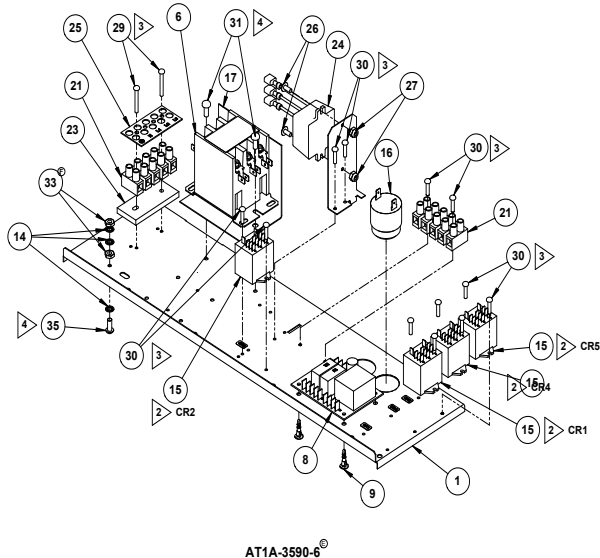
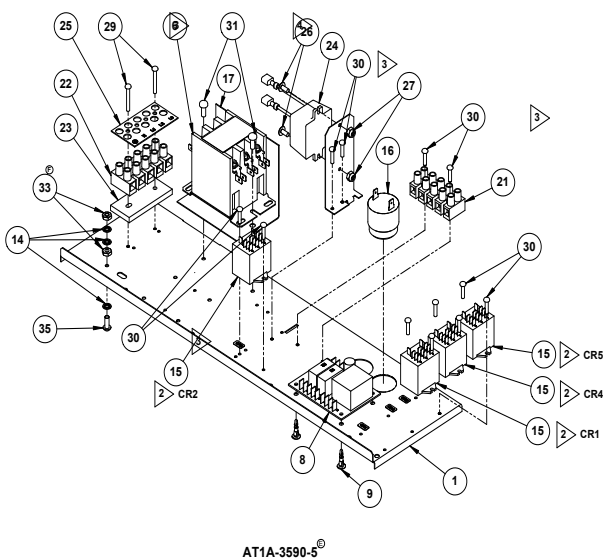
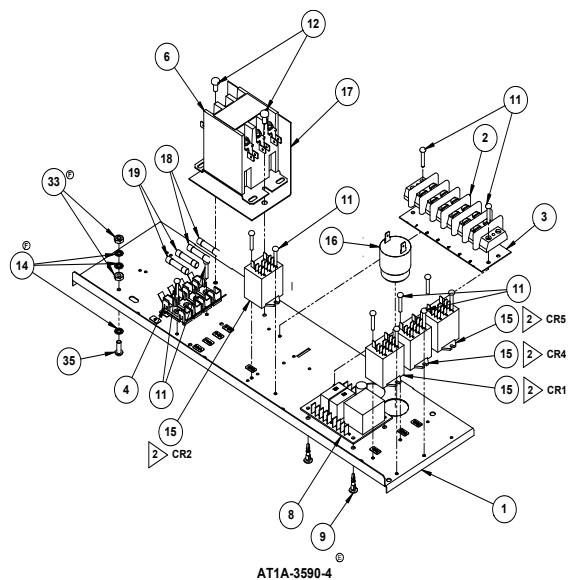
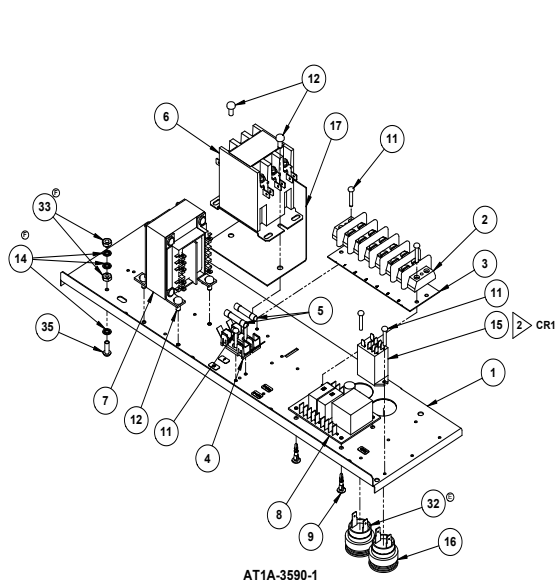


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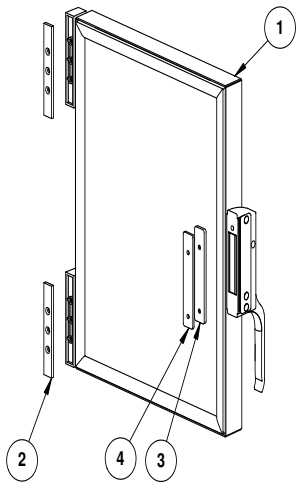


Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 ±.125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn		ALB 11/24/2008		
	Checked		DPS 11/24/2008		
	Project Eng		DPS 11/24/2008		
	Material: N/A		Title		
Size			Drawing No.		
E			AT1A-3572		
Scale: 1:1			Rev K		
ECN: 445			Sheet 5 of 5		

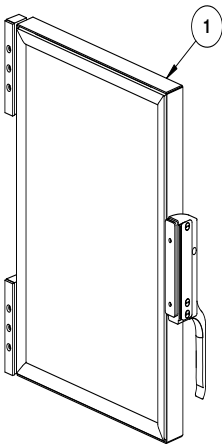


1	1	1	1	AT0F-2755-41040	35	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	AT0F-2778-41001	33	NUT, #10-24UNC-2B SS HEX MACHINE SCREW
-	-	-	-	AT0E-3654-2	32	ALARM, PIEZO ELECTRIC
2	2	-	-	AT0F-3693-40040	31	SCREW, #10-32UNF X 1/2" PHILLIPS PAN HEAD
12	12	-	-	AT0F-3693-21050	30	SCREW, #6-32UNC X 5/8" PHILLIPS PAN HEAD
2	2	-	-	AT0F-3693-21090	29	SCREW, #6-32UNC X 1 1/8" PHILLIPS PAN HEAD
4	4	-	-	AT0F-2691-21001	28	NUT, #6-32 NYLOC
2	2	-	-	AT0F-2691-31001	27	NUT, #6-32 NYLOC
2	2	-	-	AT0F-1046-31030	26	SCREW, #8-32 X 3/8 PHLP TRUSS HEAD
-	1	-	-	AT0L-3454-2	25	LABEL, TERM BLOCK
1	-	-	-	AT0L-3454-1	25	LABEL, TERM BLOCK
-	1	-	-	AT0A-3702-2	24	ASSEMBLY, EMI FILTER
1	-	-	-	AT0A-3702-1	24	ASSEMBLY, EMI FILTER
1	1	-	-	AT0E-3482-1	23	SPACER, TERMINAL BLOCK
-	1	-	-	AT0E-3453-2	22	TERMINAL BLOCK, 5-POSITION 40A
2	1	-	-	AT0E-3453-1	21	TERMINAL BLOCK, 5-POSITION 32A
1	1	-	-	AT1M-3438-1	20	BRACKET, EMI MOUNTING
-	-	2	-	AT0E-2731-3	19	FUSE 1/2 AMP 250V
-	-	2	-	AT0E-2731-1	18	FUSE 1/2 AMP 250V
1	1	1	1	AT1M-3734-1	17	SHIELD, CONTACTOR
1	1	1	-	AT0E-3654-3	16	ALARM, PIEZO ELECTRIC
-	-	-	1	AT0E-3654-1	16	ALARM, PIEZO ELECTRIC
4	4	4	-	AT0E-2825-4	15	GENERAL PURPOSE RELAY 208/240V
-	-	-	1	AT0E-2825-5	15	GENERAL PURPOSE RELAY 24VAC
3	3	3	3	AT0F-2666-40000	14	WASHER, #10 INTERNAL TOOTH LOCK
-	-	-	-		13	
-	-	2	6	AT0F-3620-40032	12	SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	12	6	AT0F-3620-21052	11	SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD
					10	
4	4	4	4	AT0H-3407-1	9	CB SUPPORT, REVERSE MTG.
1	1	1	-	AT0E-3230-1	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-3230-2	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-2662-5	7	TRANSFORMER
1	1	1	-	AT0E-1587-1	6	3 POLE CONTACTOR
-	-	-	1	AT0E-1587-4	6	3 POLE CONTACTOR
-	-	-	2	AT0E-2731-2	5	FUSE 1/2 AMP 250V
-	-	-	1	AT0E-2708-2	4	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	-	1	AT0E-2708-1	4	3AG OMNI-BLOK FUSE BLOCK 2 POS
-	-	-	1	AT0E-3062-3	3	MARKER STRIP BARRIER BLOCK 6 POS
-	-	-	1	AT0E-1134-6	2	6 POSITION TERMINAL BLOCK
1	1	1	1	AT1M-3591-1	1	COMPONENT BRACKET
AT1A-3990-6						
AT1A-3990-6						
AT1A-3990-4						
AT1A-3990-1						
				PART NUMBER	ITEM	DESCRIPTION

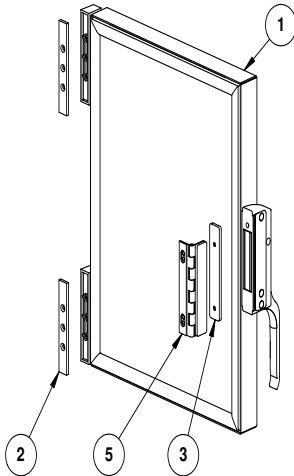
Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1/16" ±.003 1/32" Micro Inches GGGT Part #A114-PM Comments: Do Not Scale Drawing	Name _____ Date _____		 AccuEMP Products, Inc. 8415 N. Clinton Park Fort Worth, IN 46025	COMPONENT BRACKET ASSEMBLY STEAMER
	Drawn: ALN	1/2/2019		
	Checked: GLS	1/2/2019		
	Project/Est: GLS	1/2/2019		
	Material: N/A			
	Finish: N/A			
	Scale Drawing No. E AT1A-3590 R			
	Scale: 1/2" = 1'-0"			
	Sheet 1 of 1			



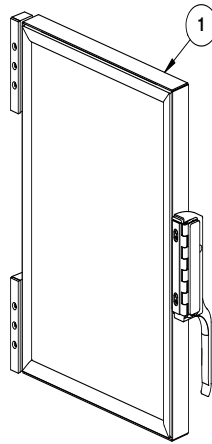
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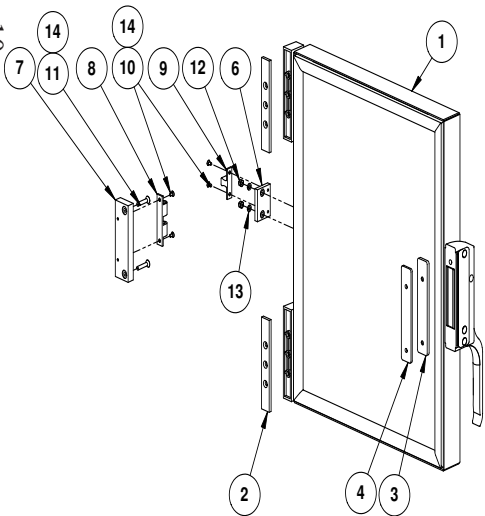
AT1A-3600-2
OTHERWISE SAME AS AT1A-3600-1



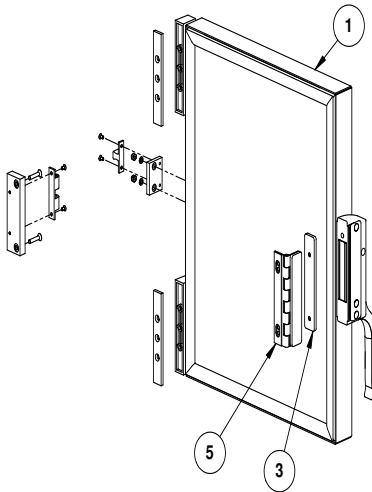
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AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4



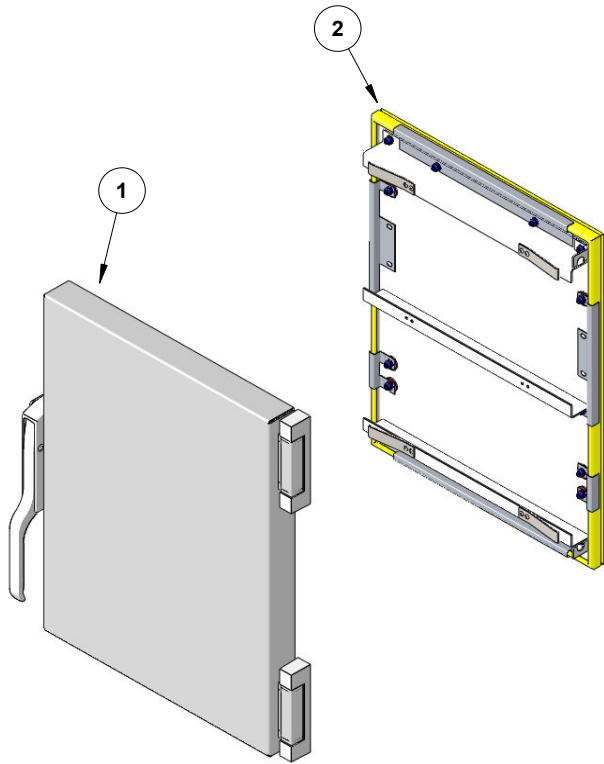
AT1A-3600-3



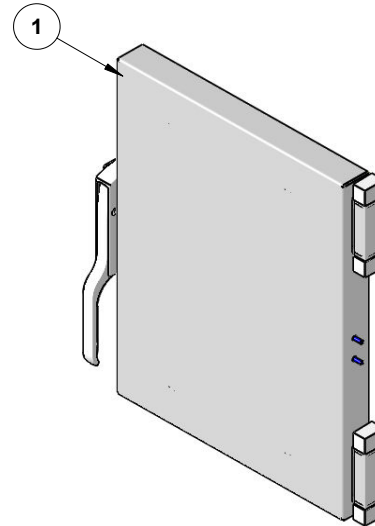
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

①	-	AR	-	AR	-	-	14	AT0H-3065-3	THREAD LOCKER 248					
	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK					
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN					
	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE					
②③	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE					
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT					
④	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR					
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY					
	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER					
	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE					
⑤	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE					
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY					
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY					
	-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY					
QTY	AT1A-3600-6	QTY	AT1A-3600-5	QTY	AT1A-3600-4	QTY	AT1A-3600-3	QTY	AT1A-3600-2	QTY	AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified: Dimensions: Inches Bonds: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 V.I.S. Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ALB 3/31/2009 Checked LW 3/31/2009 Project Eng ALB 3/31/2009 Material: N/A Finish: NA	Date 3/31/2009 Title: MODULE, DOOR CONFIGURATION D AT1A-3600 Scale: 1:4 ECN: 445	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Rev. E Sheet 1 of 1
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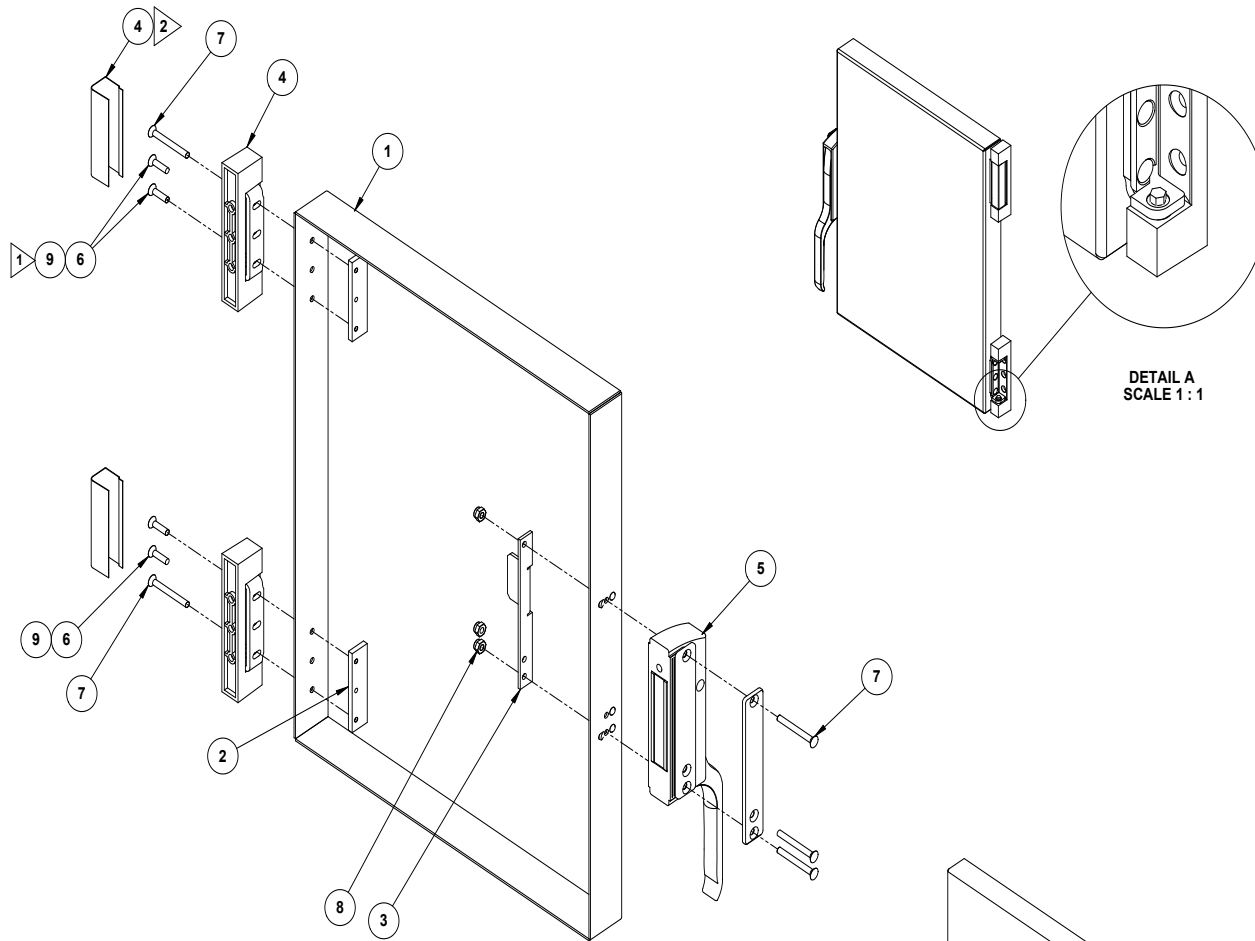


AT1A-3645-1
AT1A-3645-2

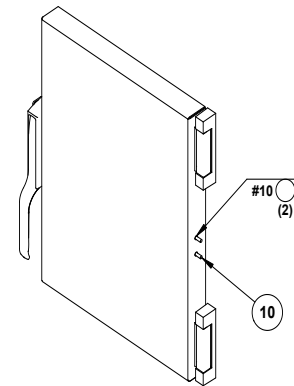


AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R.: ±.005 V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing				Name Drawn: ALB 2/28/2009 Checked: LRW 2/28/2009 Project Eng: LRW 2/28/2009 Material: N/A Finish: N/A	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Title: DOOR ASSEMBLY Size: C Drawing No.: AT1A-3645 Scale: 1:4 ECN: 445 Rev. A Sheet 1 of 1



AT1A-3646-1
AT1A-3646-2



AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1> APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2> REMOVE ITEM #4 COVER FOR AT1A-2428-2

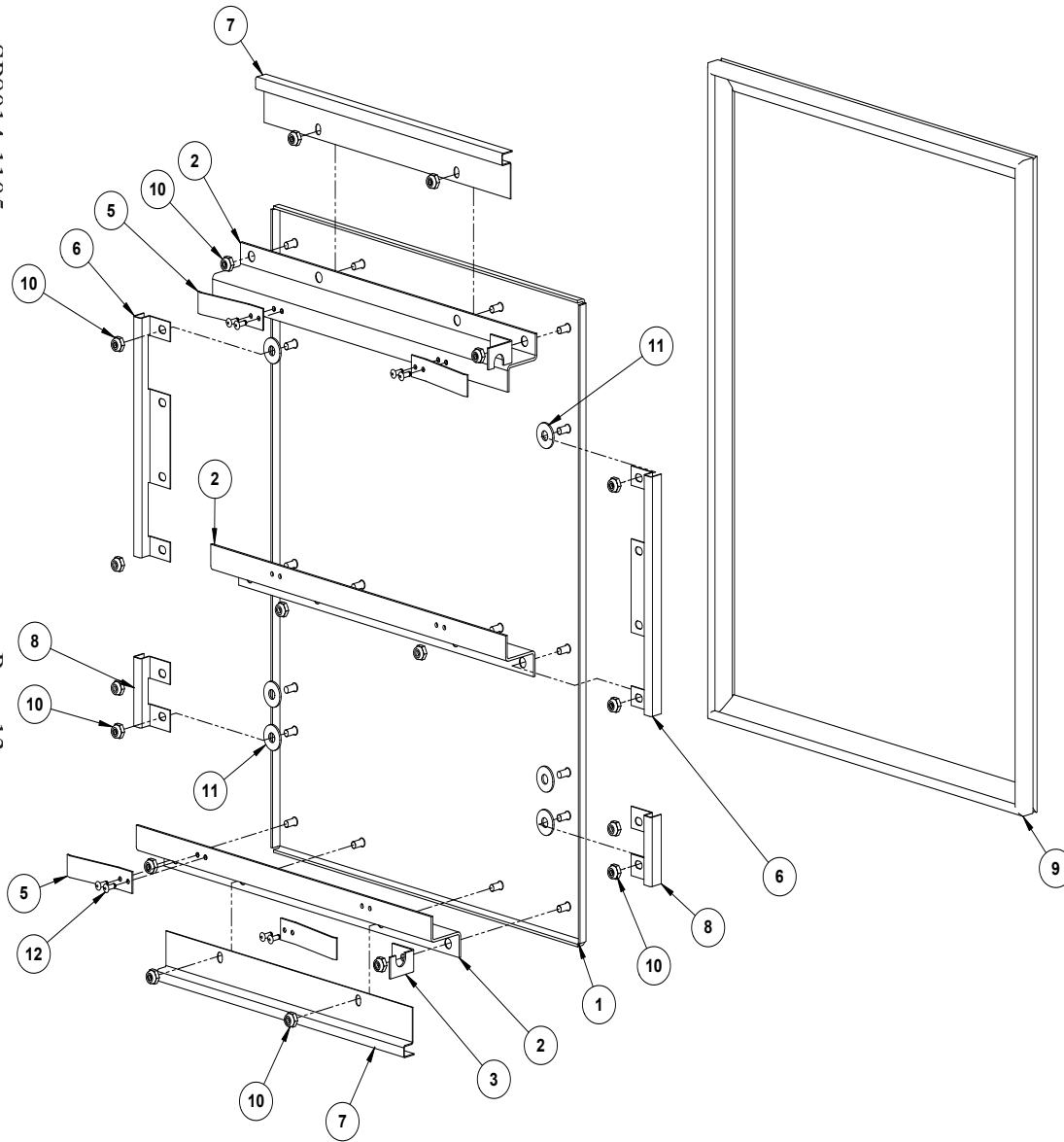
2	-	-	10	AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.05 3 Place Decimal ±.005 T.I.R. ±.005 V.152 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB Checked: LWR Project Eng: LWR	Name: ALB Date: 2/27/2009 Title: N/A	AccuTemp Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825
OUTER DOOR ASSEMBLY			
Size: D	Drawing No: AT1A-3646	Rev: A	Scale: 1:2 ECN: 445 Sheet 1 of 1

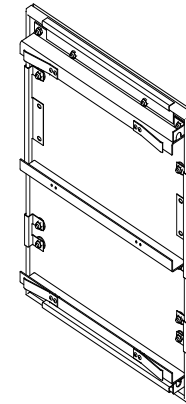


SP8014-1105

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AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified,
Dimensions: Inches
Bends: 90°
Tolerances:
Angular: ±1°
2 Place Decimal: ±0.02
3 Place Decimal: ±0.005
T.I.R: ±0.005
GD&T Per ANSI Y14.5M
Comments:
Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LRW	2/27/2009	
Project Eng	LRW	2/27/2009	
Material:	N/A		
Finish:	N/A		

AccuTemp Products, Inc.
8415 N. Clinton Park
Fort Wayne, IN 46825

AccuTemp

Title: **INNER DOOR ASSEMBLY**

Size: Drawing No.: **D AT1A-3647** Rev. **A**

Scale: 1:2 ECN: 445 Sheet 1 of 1



SP8014-1105

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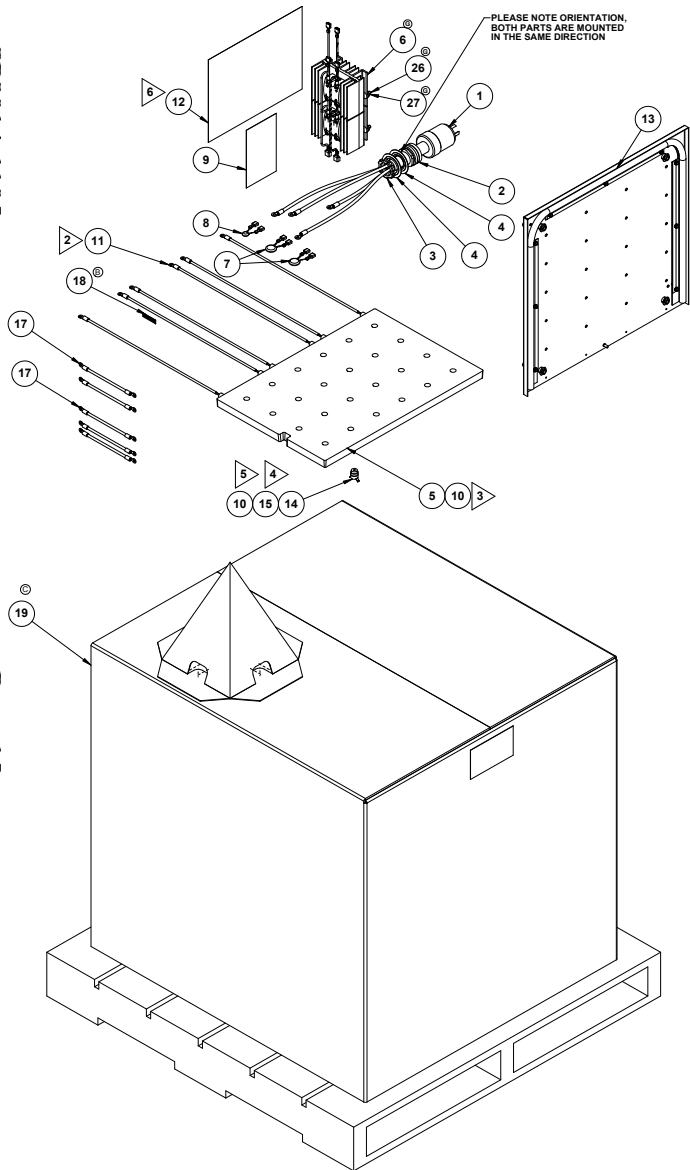
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	27	AT0F-1017-51002	NUT, 1/4-20UNC HEX SERRATED
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	26	AT0F-1921-51051	BOLT, 316SS ¼-20 UNC 2A X 5/8" CARRIAGE
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	25	SP8017-1007	STEAMER OWNER'S MANUAL
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	24	AT0H-3150-1	GROMMET, RUBBER
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	23	AT0F-2875-51050	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	22	AT0F-1922-50000	WASHER, 1/4" HELICAL SPRING LOCK
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	21	AT0F-2668-2	NUTSERT, ¼-20 HEX
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	20	AT1A-3765-1	ASSEMBLY, POWER PACK
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	1	-	-	-	-	-	-	-	-	-	19	AT1A-2806-3	PALLET BUILD STEAMER 6 PAN INTL
1	1	1	1	1	1	1	1	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	AT1A-2806-2	PALLET BUILD STEAMER 6 PAN
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	18	AT1L-3369-1	LABEL, SERIAL NUMBER
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	17	AT1A-3605-5	STEAMER WIRING HARNESS
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	-	-	-	1	1	1	1	1	-	17	AT1A-3605-4	STEAMER WIRING HARNESS
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	1	-	-	-	-	-	-	-	-	17	AT1A-3605-3	STEAMER WIRING HARNESS
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	16	AT1A-3605-2	STEAMER WIRING HARNESS
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	15	AT0H-3065-3	THREAD LOCKER 248
-	1	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	14	AT1E-2653-4	OVERTEMP SWITCH
1	-	-	1	1	1	1	1	1	-	1	1	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	14	AT1E-2653-3	OVERTEMP SWITCH
-	1	1	1	1	1	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	13	AT1A-3667-1	DISTRIBUTION PANEL ASSEMBLY
1	-	-	-	-	-	1	-	-	-	1	1	1	-	1	1	-	-	-	-	-	1	1	1	1	1	-	13	AT1A-3667-2	DISTRIBUTION PANEL ASSEMBLY
-	-	-	-	-	-	1	1	-	-	-	-	-	1	-	-	1	1	-	-	-	-	-	-	-	1	1	13	AT1A-3667-3	DISTRIBUTION PANEL ASSEMBLY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-6	SCHEMATIC, STEAMER, ATMOSPHERIC
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	12	AT1T-3595-5	SCHEMATIC, STEAMER, ATMOSPHERIC
-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-4	SCHEMATIC, STEAMER, ATMOSPHERIC
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-3	SCHEMATIC, STEAMER, ATMOSPHERIC
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	12	AT1T-3595-2	SCHEMATIC, STEAMER, ATMOSPHERIC
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	12	AT1T-3595-1	SCHEMATIC, STEAMER, ATMOSPHERIC
6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	11	AT0E-2680-5	RING TERMINAL INSULATED #10 STUD 10-12 AWG
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	10	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	9	AT1L-3116-3	TAG, STEAMER DATA	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	8	AT0A-2736-8	MOV- TERMINALS ASSEMBLY	
-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	7	AT0A-2736-4	MOV- TERMINALS ASSEMBLY
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1	2	1	1	2	2	2	2	2	2	1	7	AT0A-2736-2	MOV- TERMINALS ASSEMBLY
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	1	1	3	3	2	2	2	2	1	6	AT1A-3707-1	HEAT SINK ASSY, SINGLE SSR
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	5	AT1E-3361-8	CAST ALUM HEATER ASSEMBLY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	5	AT1E-3361-7	CAST ALUM HEATER ASSEMBLY
1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5	AT1E-3361-6	CAST ALUM HEATER ASSEMBLY
-	-	-	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	5	AT1E-3361-5	CAST ALUM HEATER ASSEMBLY
-	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	5	AT1E-3361-4	CAST ALUM HEATER ASSEMBLY
-	-	-	-	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	5	AT1E-3361-3	CAST ALUM HEATER ASSEMBLY
-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	5	AT1E-3361-2	CAST ALUM HEATER ASSEMBLY
-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	1	-	1	-	-	1	-	-	-	-	-	1	5	AT1E-3361-1	CAST ALUM HEATER ASSEMBLY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	-	-	-	-	4	AT0H-3641-4	WASHER, 1 1/2 X 1 1/4 REDUCING
-	-	-	-	-	-	-	-	2	2	2	2	2	2	2	-	-	-	-	-	2	-	-	-	-	-	-	4	AT0H-3641-2	WASHER, 1 1/4 x 3/4 REDUCING
-	2	2	2	2	2	2	2	-	-	-	-	-	2	2	2	2	2	2	-	-	2	2	2	2	2	2	4	AT0H-3641-1	WASHER, 1 1/4 x 1 REDUCING
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	3	AT0E-2086-4	CORD GRIP LOCKNUT
-	1	1	1	1	1	1	1	-	-	-	-	-	-	1	1	1	1	-	-	-	1	1	1	1	1	1	3	AT0E-2086-3	CORD GRIP LOCKNUT
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	1	-	-	-	-	-	-	-	2	AT0E-3384-1	CONNECTOR, STRAIN RELIEF 3/4 NPT LIQUID TIGHT
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	2	AT0E-1049-6	CONNECTOR, 1 1/4" HUB STRAIN RELIEF
-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	2	AT0E-1049-5	CONNECTOR, 1" HUB STRAIN RELIEF
-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	-	-	1	1	1	1	1	-	2	AT0E-1049-4	CONNECTOR, 1" HUB STRAIN RELIEF
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	1	AT0A-2788-21	POWER CABLE ASSY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	AT0A-2788-20	POWER CABLE ASSY
-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	AT0A-2788-14	POWER CABLE ASSY
-	-	-	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	AT0A-2788-13	POWER CABLE ASSY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	1	AT0A-2788-10	POWER CABLE ASSY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	1	AT0A-2788-9	POWER CABLE ASSY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	1	1	1	-	1	AT0A-2788-8	POWER CABLE ASSY
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-							

QTY		AT1A-3571-34	QTY	AT1A-3571-26	QTY	AT1A-3571-25	QTY	AT1A-3571-24	QTY	AT1A-3571-23	QTY	AT1A-3571-22	QTY	AT1A-3571-21	QTY	AT1A-3571-20	QTY	AT1A-3571-19	QTY	AT1A-3571-18	QTY	AT1A-3571-17	QTY	AT1A-3571-16	QTY	AT1A-3571-15	QTY	AT1A-3571-14	QTY	AT1A-3571-13	QTY	AT1A-3571-12	QTY	AT1A-3571-11	QTY	AT1A-3571-10	QTY	AT1A-3571-9	QTY	AT1A-3571-8	QTY	AT1A-3571-7	QTY	AT1A-3571-6	QTY	AT1A-3571-5	QTY	AT1A-3571-4	QTY	AT1A-3571-3	QTY	AT1A-3571-2	QTY	AT1A-3571-1	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	QTY	AT1A-3571	Q
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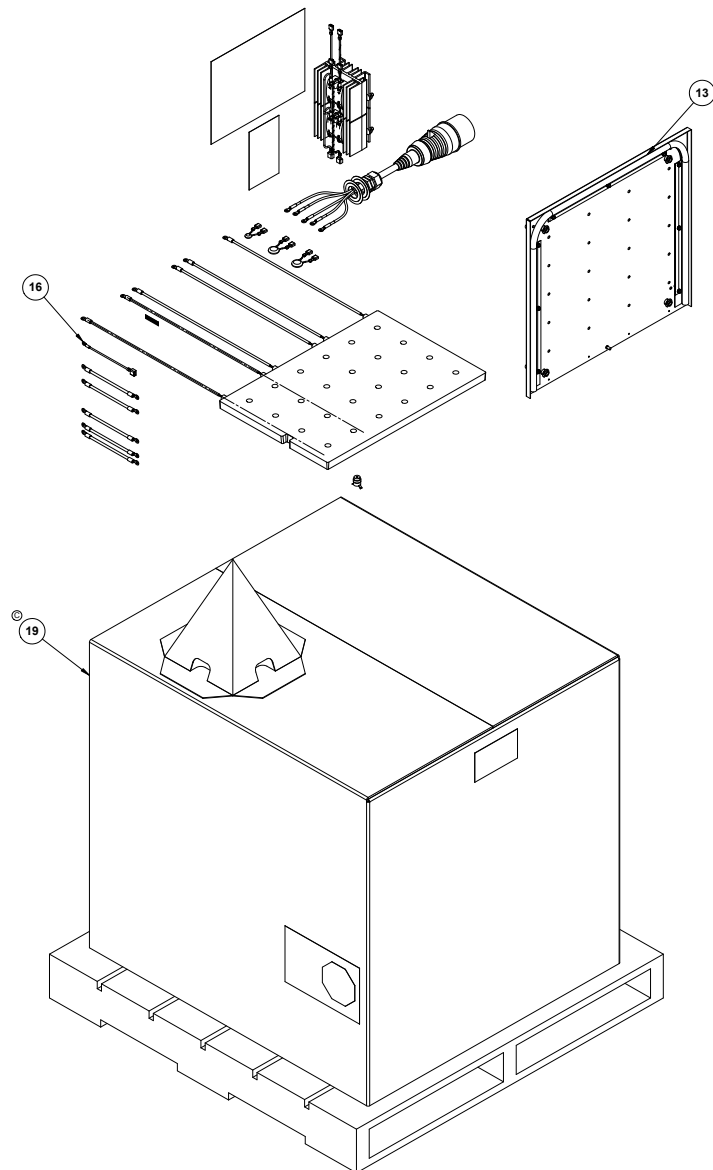


SP8014-1105

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STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26



CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

Unless otherwise specified, dimensions in inches	Drawn	AKL	2/20/2018	 AccuTemp Products, Inc. 8415 N. Collins Park Fort Wayne, IN 46825
Angles: 90°	Checked	GLS	2/20/2018	
Angular: 87°	Project Eng	GLS	2/20/2018	
2 Place Decimal ±.01				
3 Place Decimal ±.005				
1:12 = 1:1000				
1:12 = 1:1000				
1:12 = 1:1000				
Comments:	First:	N/A		
Do Not Scale Drawing				

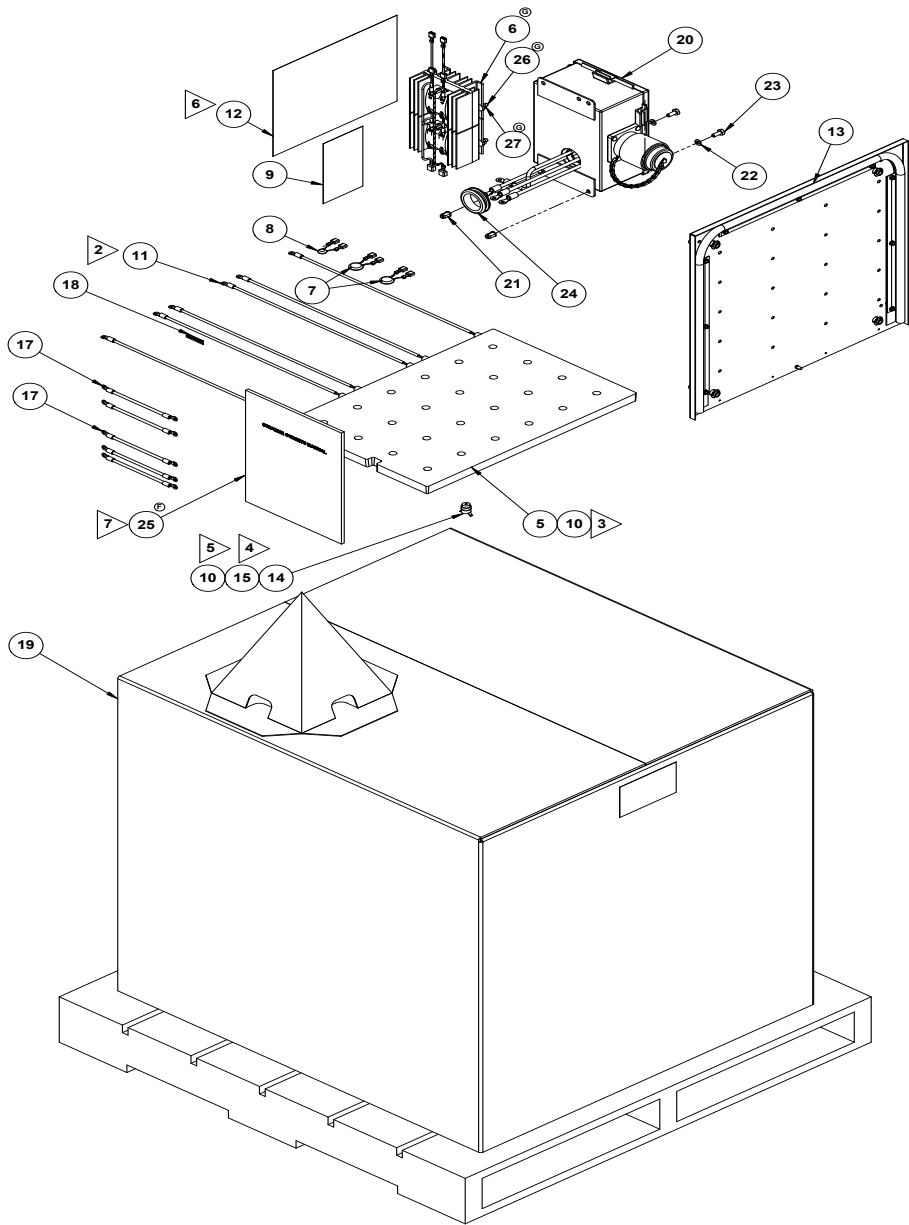
Size	Drawing No.	Rev
E	AT1A-3571	G
Scale: 1:4	ICN: 445	Sheet 2 of 3

MODULE, VOLTAGE WATTAGE PHASE



SP8014-1105

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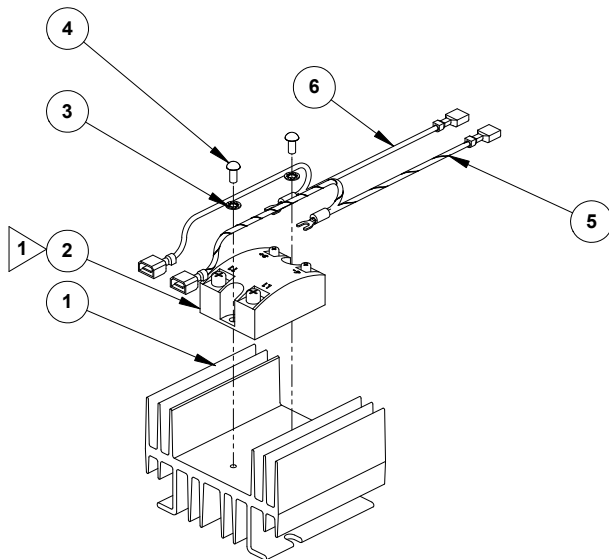
STEAMER CONFIGURATION
GROUP 34

Unless otherwise specified: Dimensions: inches Bore: .01" Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 1.18: ±.001 V125: Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	ALB	Date	5/18/2009
	Checked	GLS	Date	5/18/2009
	Project Eng	GLS	Date	5/18/2009
	Material	N/A		
Finish: N/A				
Scale: 1:4 ECN: 445				

Name		Date	5/18/2009
Drawn		ALB	5/18/2009
Checked		GLS	5/18/2009
Project Eng		GLS	5/18/2009
Material		N/A	
Finish		N/A	
Scale		1:4	ECN: 445

Size		Drawing No.	Rev
E		AT1A-3571	G
Scale		1:4	ECN: 445
Sheet		3 of 3	

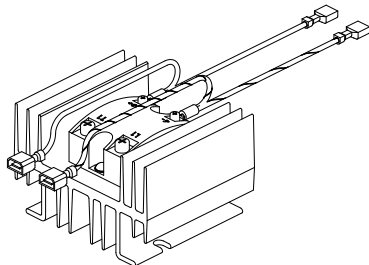
AccuTemp		AccuTemp Products, Inc. 2419 N. Clinton Park Fort Wayne, IN 46825
MODULE, VOLTAGE		WATTAGE PHASE



AT1A-3707-1

NOTES:

1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R: ±.005 √125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	G. SEITZ	12/06/09	Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Checked	GLS	08/11/10	Project Eng	GLS	08/20/09
Material:						Title:
N/A						Size: Drawing No.:
Finish:						Rev.
N/A						C AT1A-3707 A
Scale: 1:1.5 ECN: 484						Sheet 1 of 1