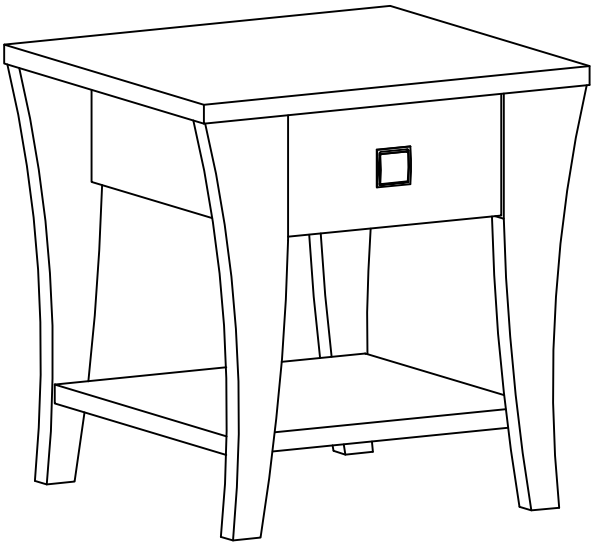
Assembly Instructions

For more information contact our team: service.ec@foagroup.com

CM4085E

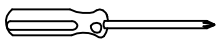


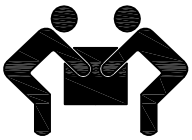
ASSEMBLY RATING

The Assembly Rating is a 5-point system that shows the degree of effort needed in assembling a specific product (with 1 being easy and 5 being difficult). For some products, two persons are recommended.

EASY ●●● ○○ DIFFICULT

Tools Required For Assembly:

Phillips Screwdriver 
(Not Included)



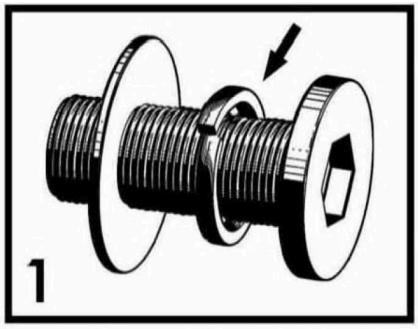
2 PERSONS RECOMMENDED

Rev: 17-12-08

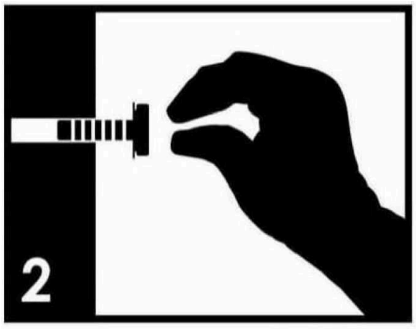
ASSEMBLY & CARE ADVICE

FOR YOUR FURNITURE TO LAST,CORRECT ASSEMBLY AND PROPER MAINTENANCE ARE NECESSARY.
PLEASE FOLLOW THE INFORMATION PROVIDED BELOW TO FULLY ENJOY YOUR FURNITURE.

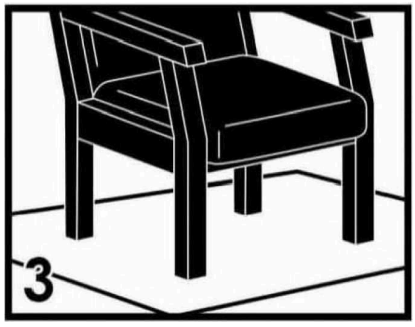
BASIC ASSEMBLY TECHNIQUES



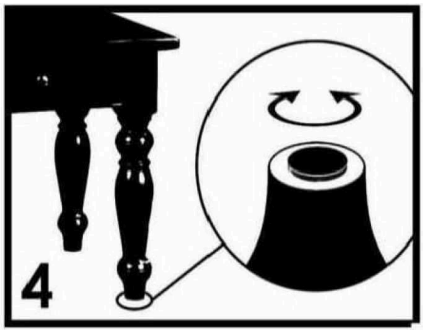
When lock or spring washer is used in an assembly, please make sure the lock or spring washer is placed between the larger flat washer and the head of the screw or bolt.



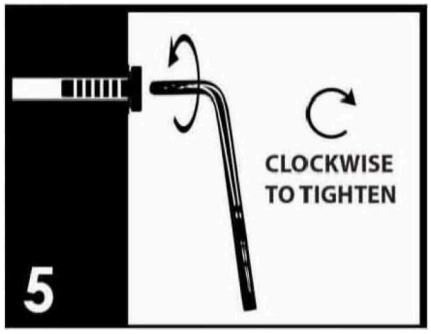
Position each part correctly and insert screws or bolts into their respective holes by hand tighten or using the proper hand tool. Only tighten when step is completed or when instructed to do so.



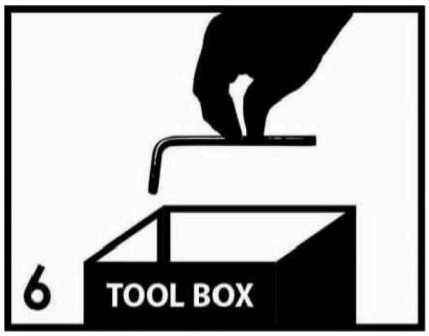
Use cardboard or carpet area when assembling furniture to prevent scratches . Make sure the furniture rests on a flat and level surface with each leg evenly touching the floor.



Some furniture comes with height adjustment knobs underneath each leg. To lower or to raise each leg, you need to turn clockwise or counterclockwise, respectively.



Make sure all parts are properly aligned, then use the appropriate hand tool to completely tighten the bolts or screws. Do not use power tools and do not overtighten.



Save the instructions and store the Allen wrench or any supplied tool for later maintenance. After two weeks, check and tighten any loose hardware and repeat again every six months thereafter.

IT IS THE USER'S RESPONSIBILITY TO MAINTAIN THE FURNITURE.THE HARDWARE MAY LOOSEN OVER TIME AND MAY CAUSE THE FURNITURE TO BE WOBBLY AND UNABLE TO SUPPORT ITS INTENDED WEIGHT CAPACITY. THIS MAY LEAD TO COLLAPSE AND MAY CAUSE SERIOUS INJURY.

FAILURE TO FOLLOW THE GUIDELINES ABOVE MAY RESULT IN INJURY AND/OR PROPERTY DAMAGE.

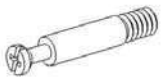
FURNITURE OF AMERICA.ALL RIGHTS RESERVED.

Cam Lock Fastener Assembly

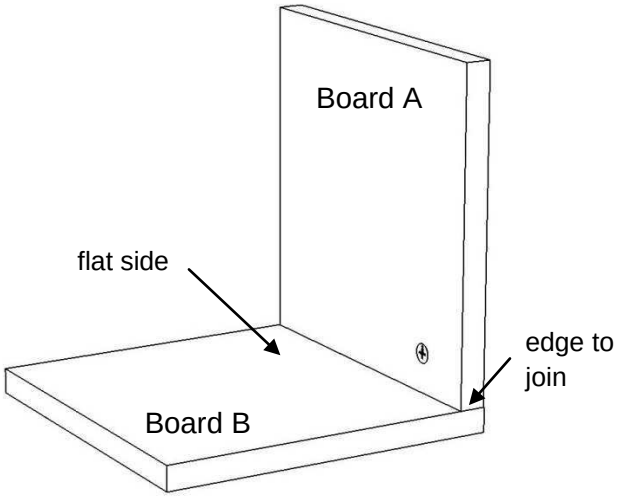
Cam Locks are fasteners used to join two boards together, usually the edge of one board (A) to the flat side of another board (B).



Cam Lock

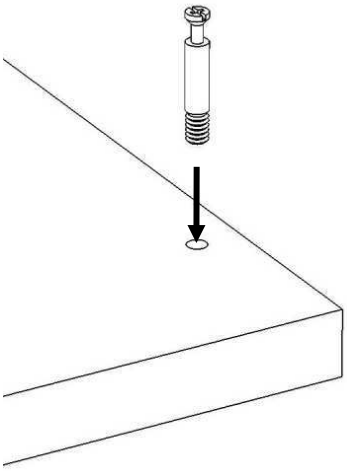


Cam Pin

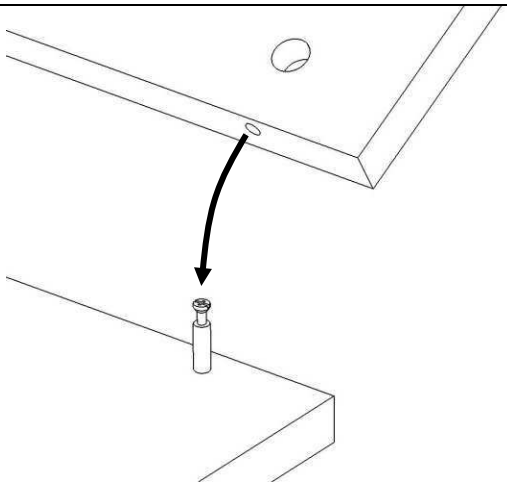


To use Cam Lock Fasteners:

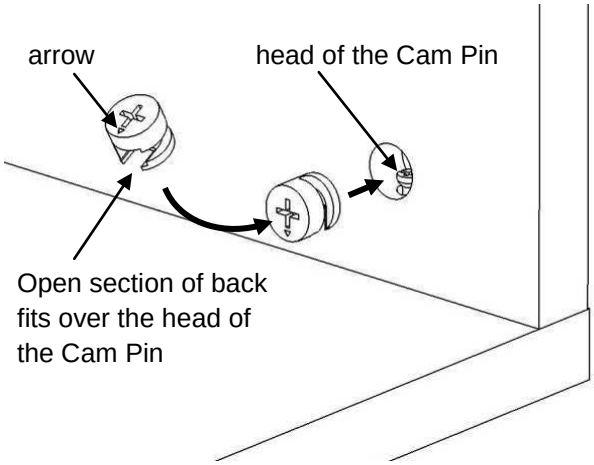
Step 1 - Insert Cam Pin into the flat side of a board. Tighten only until snug. Do not over-tighten.



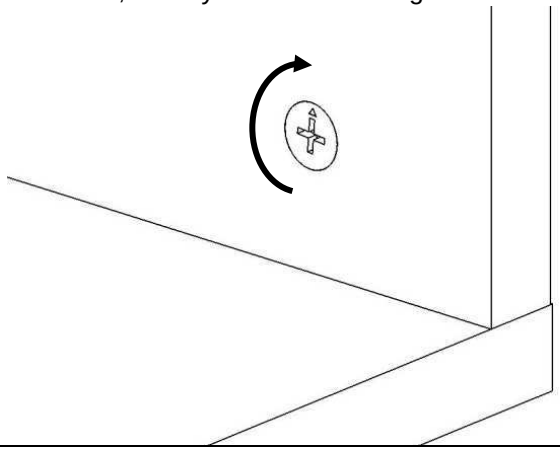
Step 2 - Fit the hole in the edge of the joining board over the Cam Pin. The head of the Cam Pin will be visible in the large hole in the side of the joining board, as in Step 3.

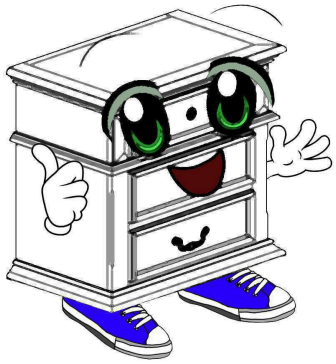


Step 3 - Notice the Cam Lock has a "C"-shaped back. An arrow on the front points the same direction as the open section. Insert the Cam Lock into the large hole so the opening of the "C" fits over the head of the Cam Pin.



Step 4 - Use a flat screwdriver to turn the Cam Lock clockwise one half a turn so it locks onto the head of the Cam Pin. Turn only until it is snug – over-tightening could cause the Cam to bend or break.
If it will not turn the full amount, turn the Cam Pin out (counter-clockwise) one full turn, and try the Cam Lock again.

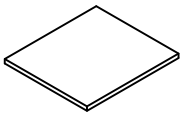




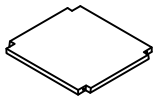
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

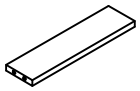
Parts List



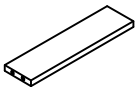
#1 x 1pc
Table Top



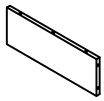
#2 x 1pc
Bottom Panel



#3 x 1pc
Front Crossbar



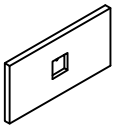
#4 x 1pc
Rear Crossbar



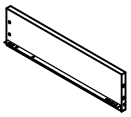
#5 x 1pc
Left Side Panel



#6 x 1pc
Right Side Panel



#7 x 1pc
Drawer Front Panel



#8 x 2pcs
Drawer Left Side Panel

Hardware List



#A x 32pcs
Large Cam Bolt L29



#B x 32pcs
Large Cam Lock Ø15



#C x 12pcs
Wood Dowel Ø8x25



#D x 4pcs
Small Cam Bolt L20



#E x 4pcs
Small Cam Lock Ø12

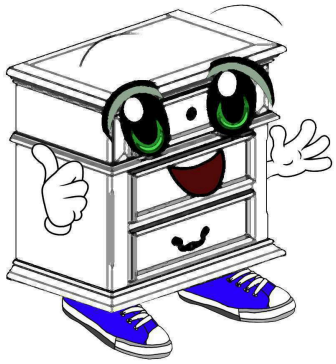
#Fx 4pcs
Screw Ø4x30



#G x 1pc
Handle 48x48x14



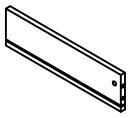
#H x 1pc
Handle Screw Ø4x10



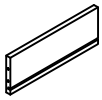
Before you begin, please read Page 2 of "Assembly and Care Advice".

And remember, do not tighten until each step is completed or instructed.

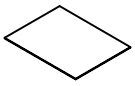
Parts List



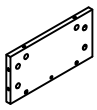
#9 x 1pc
Drawer Right Side Panel



#10 x 1pc
Drawer Back Panel



#11 x 1pc
Drawer Bottom Panel



#12 x 1pc
Drawer Bottom Support



#13 x 1pc
Front Left Leg



#14 x 1pc
Front Right Leg



#15 x 1pc
Rear Left Leg



#16 x 1pc
Rear Right Leg

Hardware List



#I x 4pcs
Sticker ϕ22



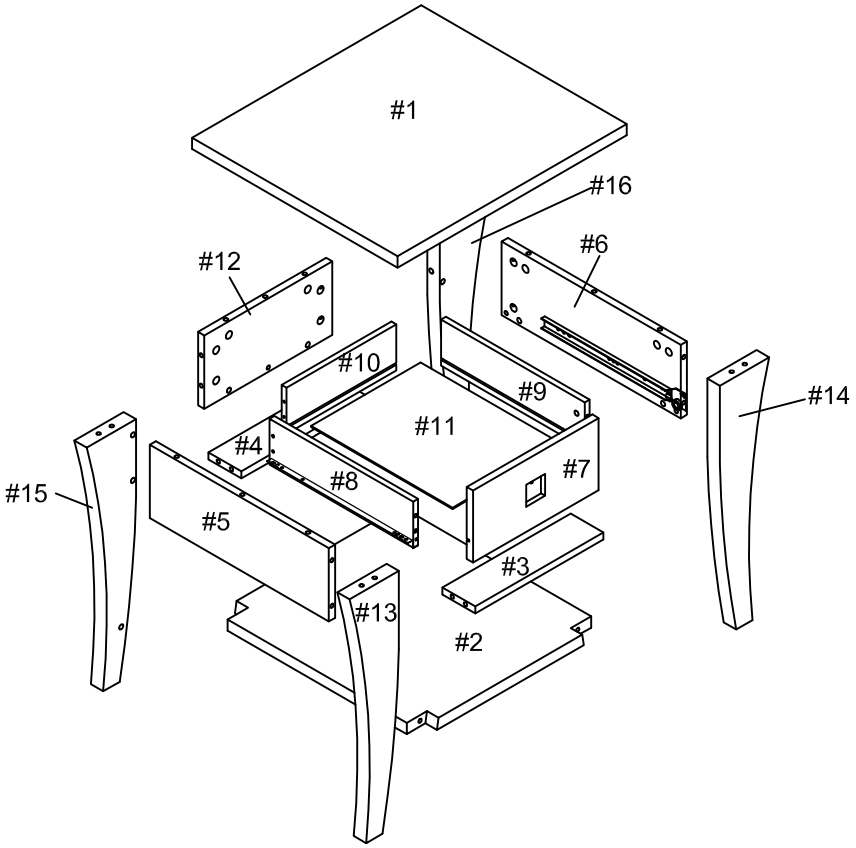
#J x 4pcs
Foot Tack



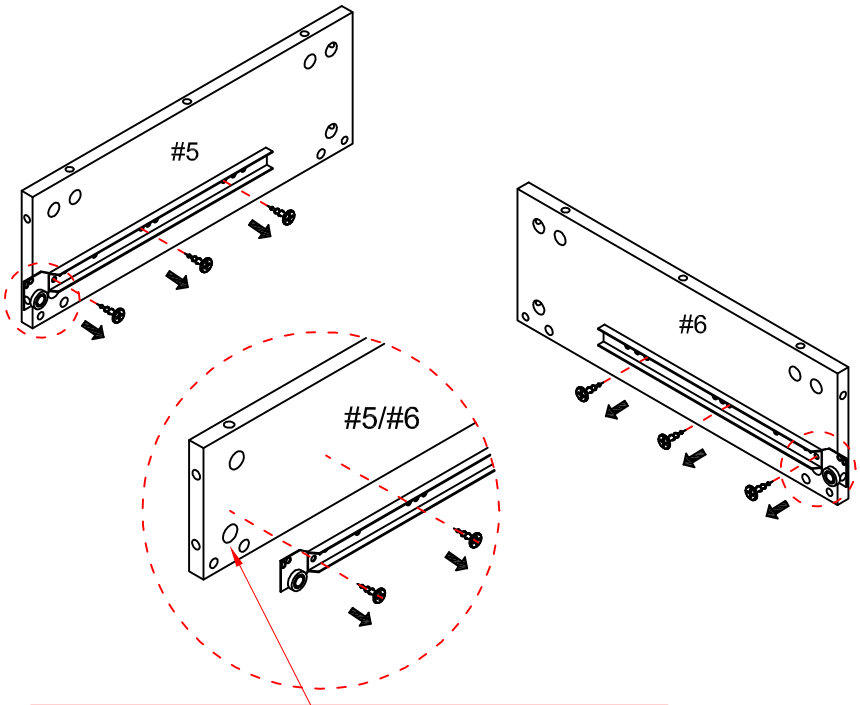
#K x 1pc
Glue

#1

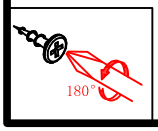
Exploded View



#2



Remove slide track and open Cam Lock Hoel.

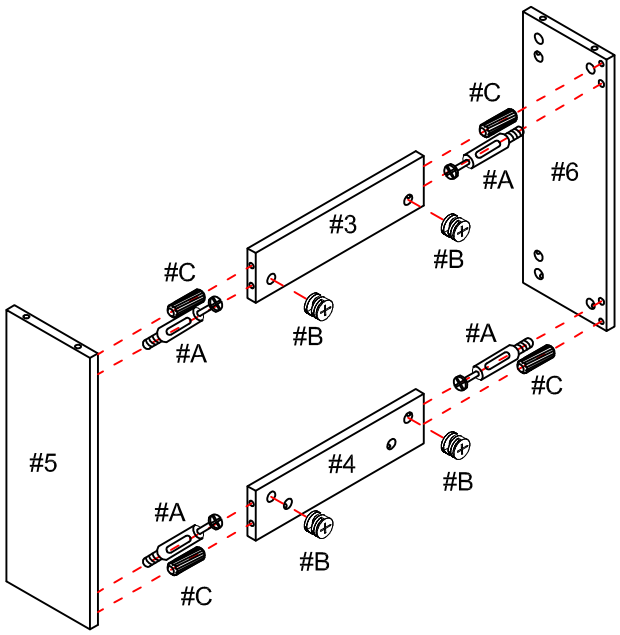


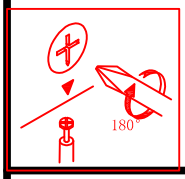
Tip: Place parts on the flat level surface to ease alignment and assemble.



#A x 4pcs
#B x 4pcs
#C x 4pcs

Attach dowels (#C) and cam bolts (#A) to the holes of the left and right side panels (#5,6). Align front and rear crossbars (#3,4) to the cam bolts (#A) and dowels (#C) of left and right side panels (#5,6). Secure by using cam locks (#B).

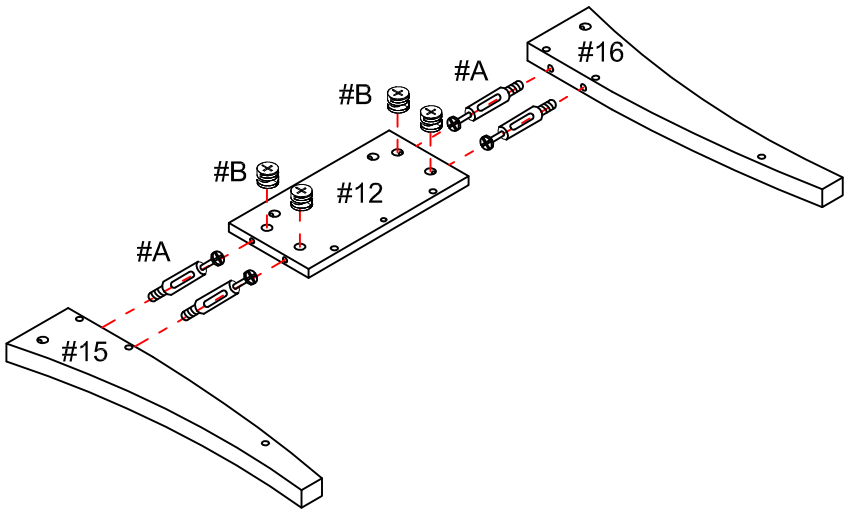






#A x 4pcs
#B x 4pcs

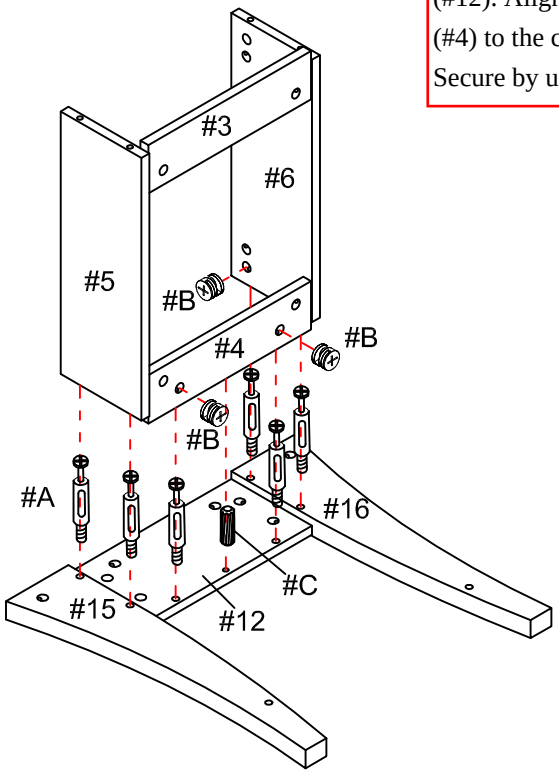
Attach cam bolts (#A) to the holes of the rear left and right legs (#15,16). Align drawer bottom support (#12) to the cam bolts (#A) of rear left and right legs (#15,16). Secure by using cam locks (#B).

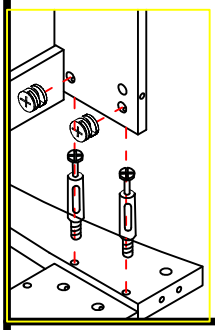




#A x 6pcs
#B x 6pcs
#C x 1pc

Attach cam bolts (#A) and dowels (#C) to the holes of the legs (#15,16) and bottom support (#12). Align side panels (#5,6) and crossbar (#4) to the cam bolts (#A) and dowels (#C). Secure by using cam locks (#B).

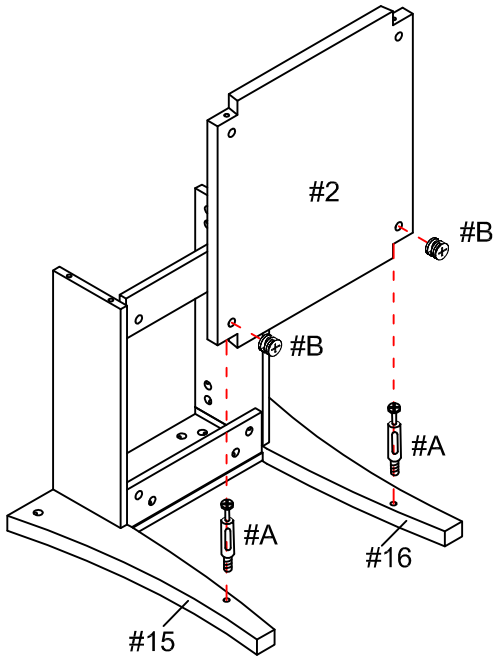






#A x 2pcs
#B x 2pcs

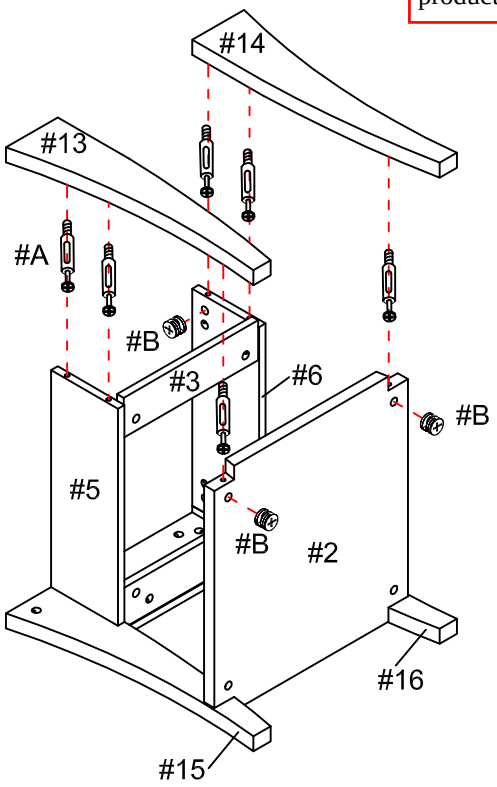
Attach cam bolts (#A) to the holes of the legs (#15,16). Align bottom panel (#2) to the cam bolts (#A) of the legs (#15,16). Secure by using cam locks (#B).

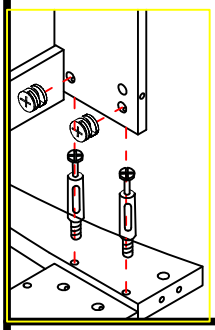




#A x 6pcs
#B x 6pcs

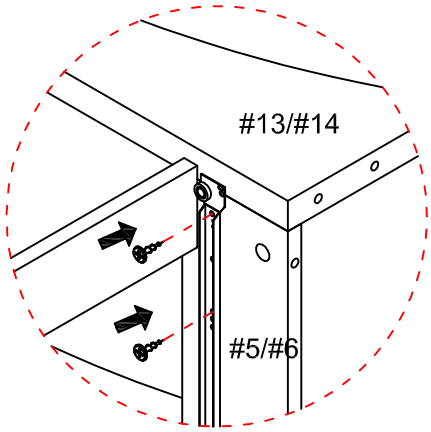
Attach cam bolts (#A) to the holes of the legs (#13,14). Align legs (#13,14) to the holes of the product. Secure by using cam locks (#B).

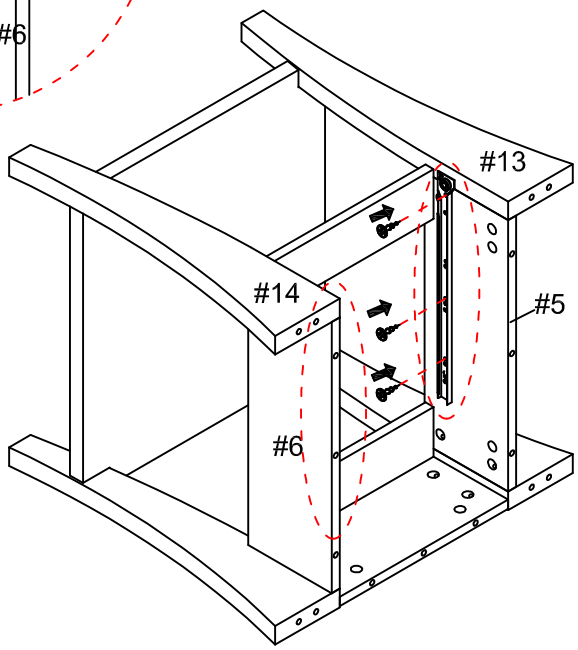


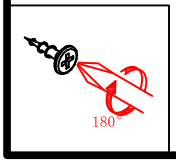




Reattach drawer rails to side panels (#5,6).



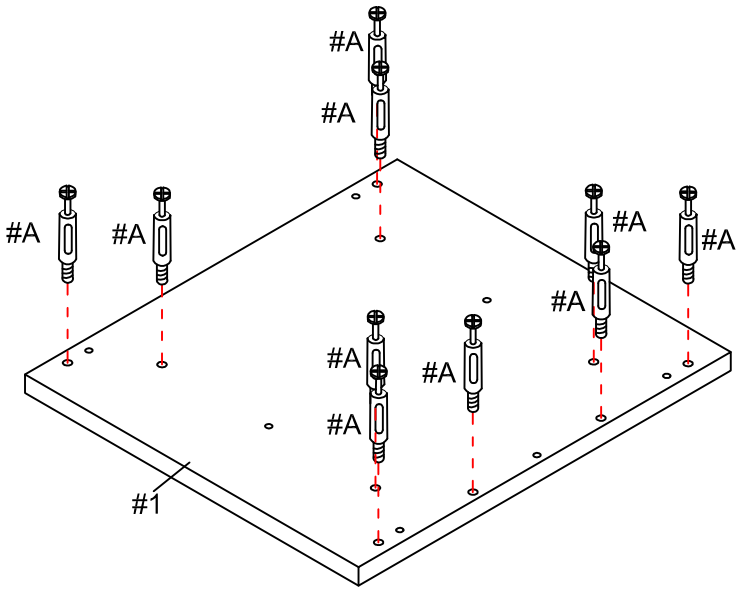






Attach cam bolts (#A) to the holes of the top panel (#1).

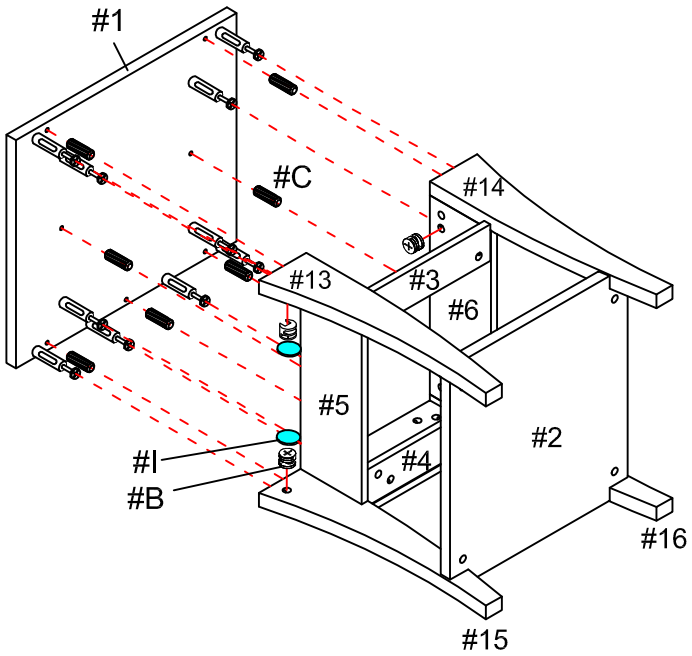
#A x 10pcs

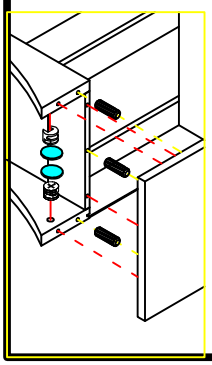




Attach dowels (#C) to the holes of the top panel (#1), then align top panel (#1) to the holes of the base. Secure by using cam locks (#B), then cover cam locks (#B) by using stickers (#I).

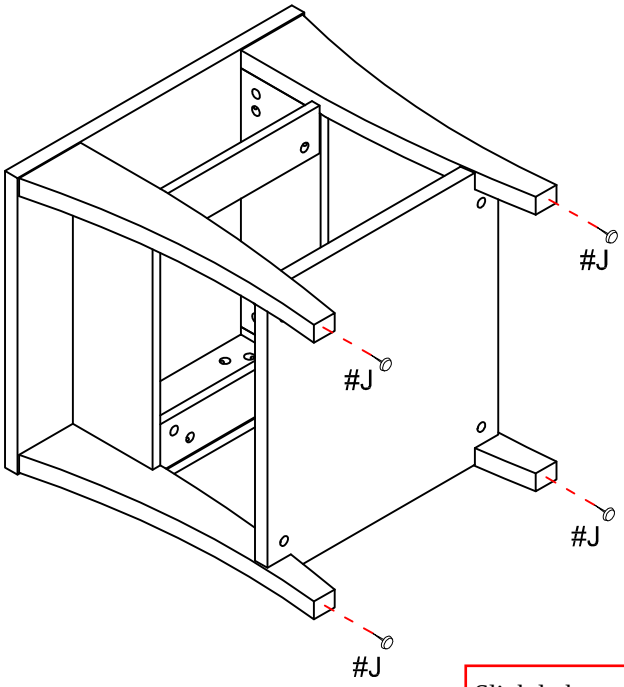
#B x 10pcs
#C x 7pcs
#I x4pcs

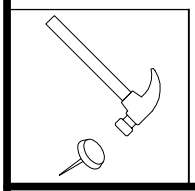






#J x 4pcs



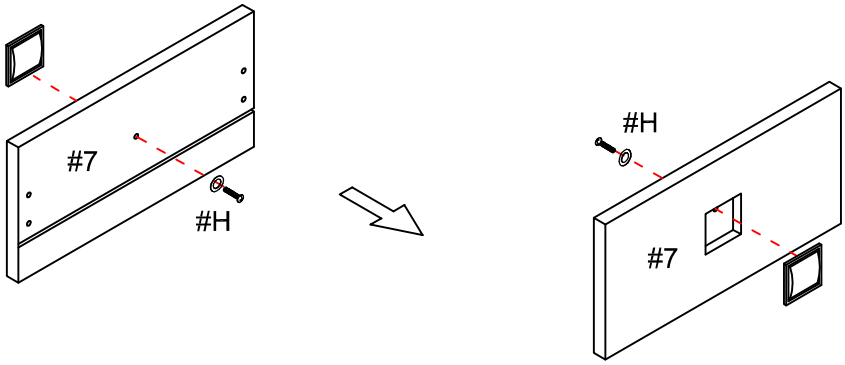


Slightly hammer in the floor protectors (#J).



#G x 1pc
#H x 1pc

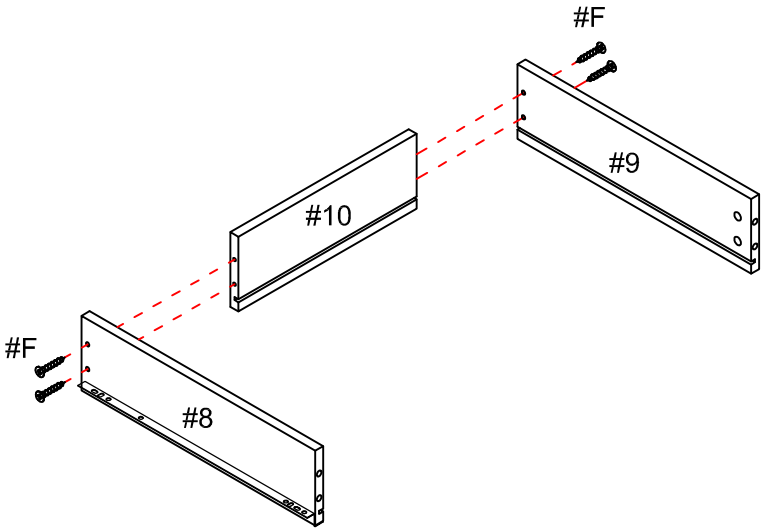
Align handles to the front drawer panel (#7), then secure by using bolts and washers (#H).

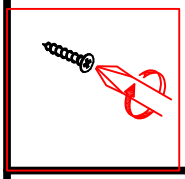




Align side drawer panels (#8,9) to the holes of the back drawer panel (#10), then secure by using screws (#F).

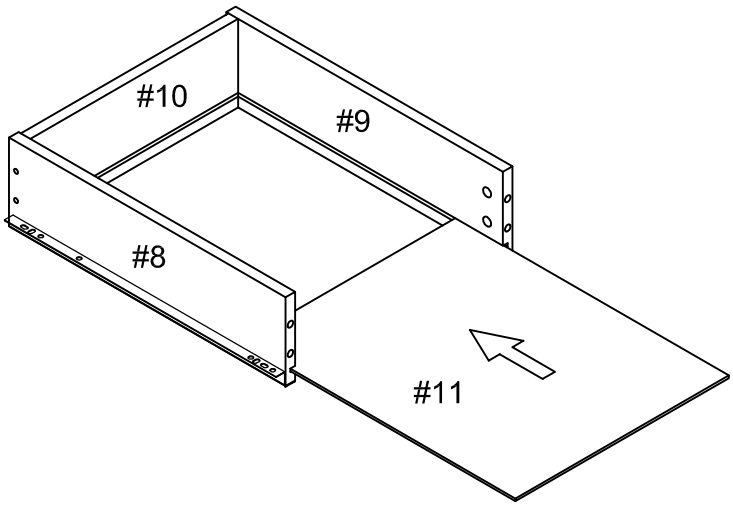
#Fx 4pcs







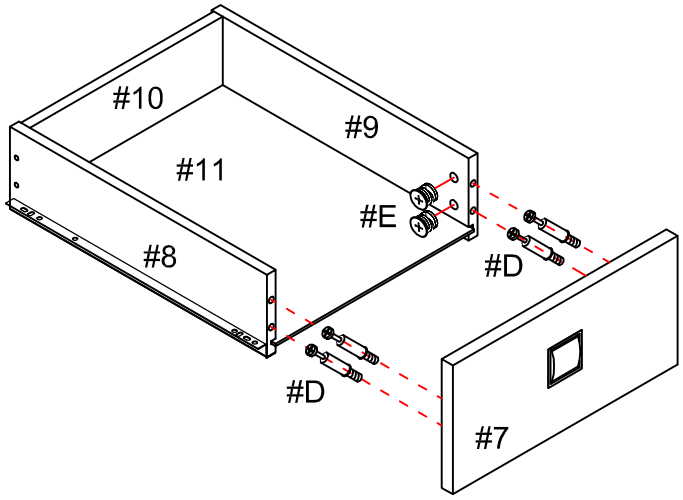
Align and slide bottom panel (#11) through the thin lined gaps of the drawer panels.





Attach cam bolts (#D) to the holes of the front drawer panels (#7). Align front drawer panel (#7) to the holes of the drawer. Secure by using cam bolts (#E).

#D x 4pcs
#E x 4pcs





ASSEMBLY COMPLETED

