

AccuTemp

WORLD'S BEST
EVOLUTION™
BOILERLESS STEAMER

PARTS MANUAL



AT1A-3570 MODULAR BOM FOR 6 PAN STEAMERS

To build up a complete 6 pan steamer assembly BOM, begin with the desired steamer model number, created from the Steamer Model String Number Configuration (AT1T-2611), and follow steps 1 through 5. Example: E62083E08030200

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Using model string digits 1 through 10, locate the generic model number in the chart and find the corresponding Module, Voltage Wattage Phase (Digits 1-10).

Example: Generic Model No. = E62083E080XXXXX Voltage Wattage Phase Module No. = AT1A-3571-4

STEP 2. MODULE, COMMON COMPONENTS

Add the Module, Common Components derived from the model string digit 7 and digit 15.

Examples: (E62083E08030200) E,0 = AT1A-3572-2

STEP 3. MODULE, DOOR CONFIGURATION

Add the Module, Door Configuration derived from model string digit 13 and digit 15.

Example: (E62083E08030200) 2 = AT1A-3600-1

STEP 4. MODULE, LEG CONFIGURATION

Add the Module, Leg Configuration derived from model string digit 14 and digit 15 for modification of a standard model steamer.

Example: (E62083E08030200) 0 = AT1A-3500-1

SP8014-1105

NOTES:

- 1. SHEET 2 SHOWS COMPONENT AND MODULE ASSEMBLY ORIENTATIONS.

Table with columns: DIGITS 1-10 GENERIC MODEL NO., MODULE, VOLTAGE WATTAGE PHASE, MODEL NO. DIGITS 1-10, VOLTAGE, AMPS, KWATTS. Lists various model numbers and their specifications.

Table with columns: DIGIT 7,15, COMMON COMPONENTS MODULE, MODULE DESCRIPTION. Lists component modules and their descriptions.

Table with columns: DIGIT 13,15, MODULE, DOOR CONFIGURATION, MODULE DESCRIPTION & ASSEMBLY ORIENTATION. Lists door configurations and their descriptions.

Table with columns: DIGIT 14,15, MODULE, LEG CONFIGURATION, MODULE DESCRIPTION. Lists leg configurations and their descriptions.

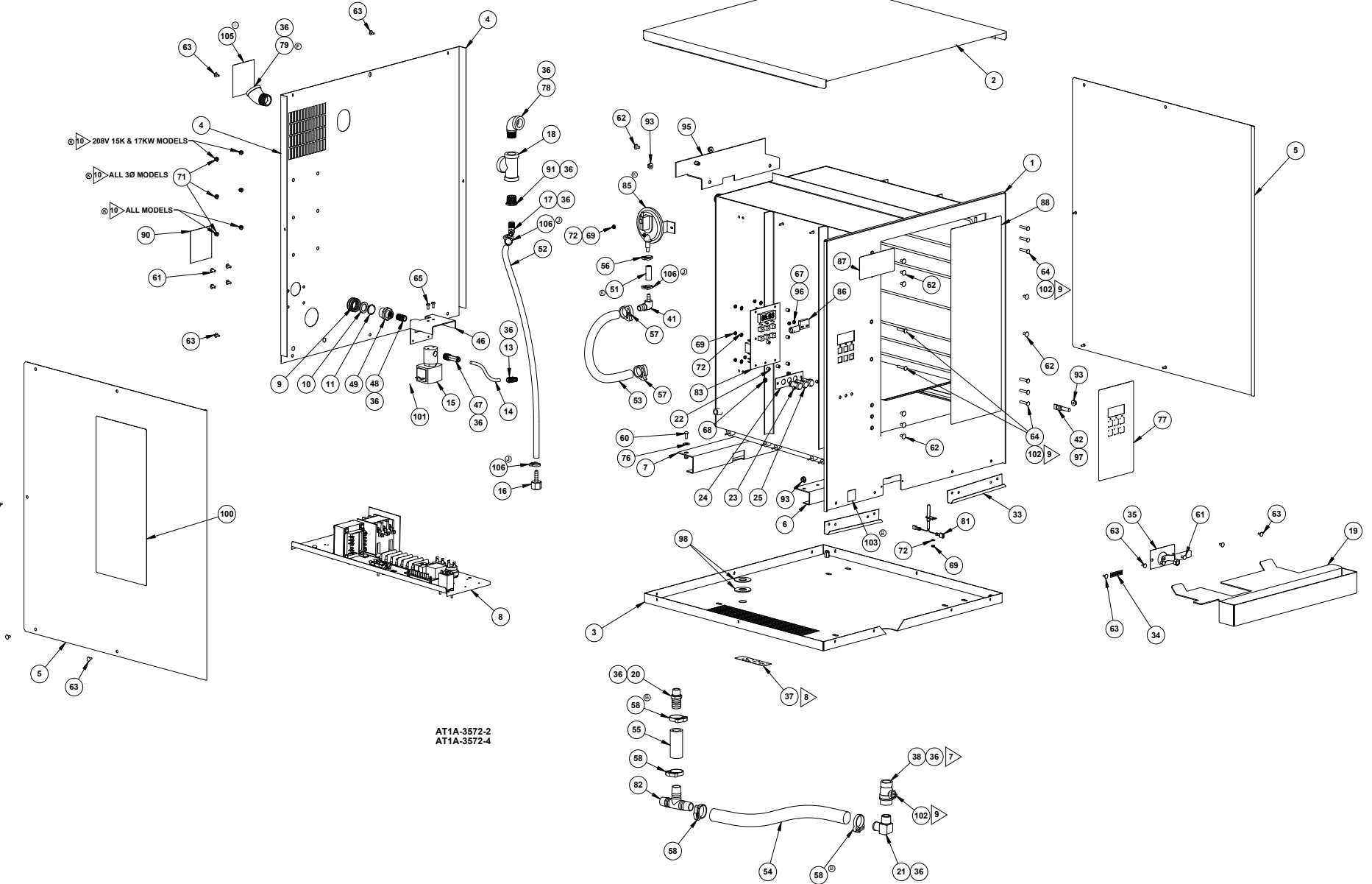
Page 2

EXAMPLE RESULT:

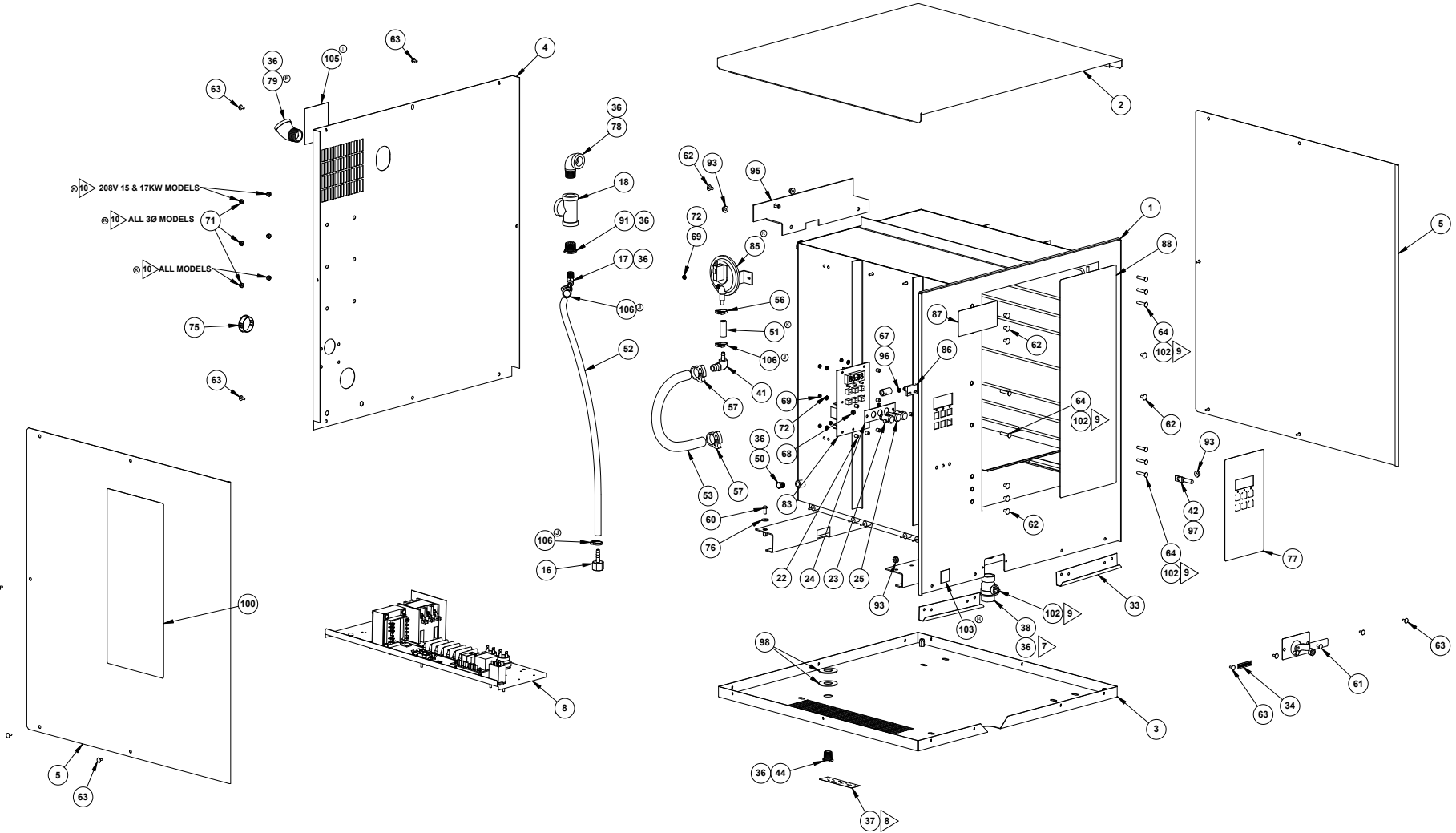
E62083E08030200 is made from parts and modules AT1A-3571-4 + AT1A-3572-2 + AT1A-3600-1 + AT1A-3500-1

Table with columns: REV, QTY, PART NO., DESCRIPTION, UOM, QTY REQD. Lists assembly details for the example part.

Technical drawing header including title block, drawing title 'BOM, 6 PAN FINAL', and revision information.



Update reference specified Dimensions - Inches Scale: 3/4" 2 Place Decimal & 0/10 1/16" & 0/1000 1/2" & 0/1000 1/4" & 0/1000 1/8" & 0/1000 1/16" & 0/1000 1/32" & 0/1000 1/64" & 0/1000 1/128" & 0/1000 1/256" & 0/1000 1/512" & 0/1000 1/1024" & 0/1000 1/2048" & 0/1000 1/4096" & 0/1000 1/8192" & 0/1000 1/16384" & 0/1000 1/32768" & 0/1000 1/65536" & 0/1000 1/131072" & 0/1000 1/262144" & 0/1000 1/524288" & 0/1000 1/1048576" & 0/1000 1/2097152" & 0/1000 1/4194304" & 0/1000 1/8388608" & 0/1000 1/16777216" & 0/1000 1/33554432" & 0/1000 1/67108864" & 0/1000 1/134217728" & 0/1000 1/268435456" & 0/1000 1/536870912" & 0/1000 1/1073741824" & 0/1000 1/2147483648" & 0/1000 1/4294967296" & 0/1000 1/8589934592" & 0/1000 1/17179869184" & 0/1000 1/34359738368" & 0/1000 1/68719476736" & 0/1000 1/137438953472" & 0/1000 1/274877906944" & 0/1000 1/549755813888" & 0/1000 1/1099511627776" & 0/1000 1/2199023255552" & 0/1000 1/4398046511104" & 0/1000 1/8796093022208" & 0/1000 1/17592186044416" & 0/1000 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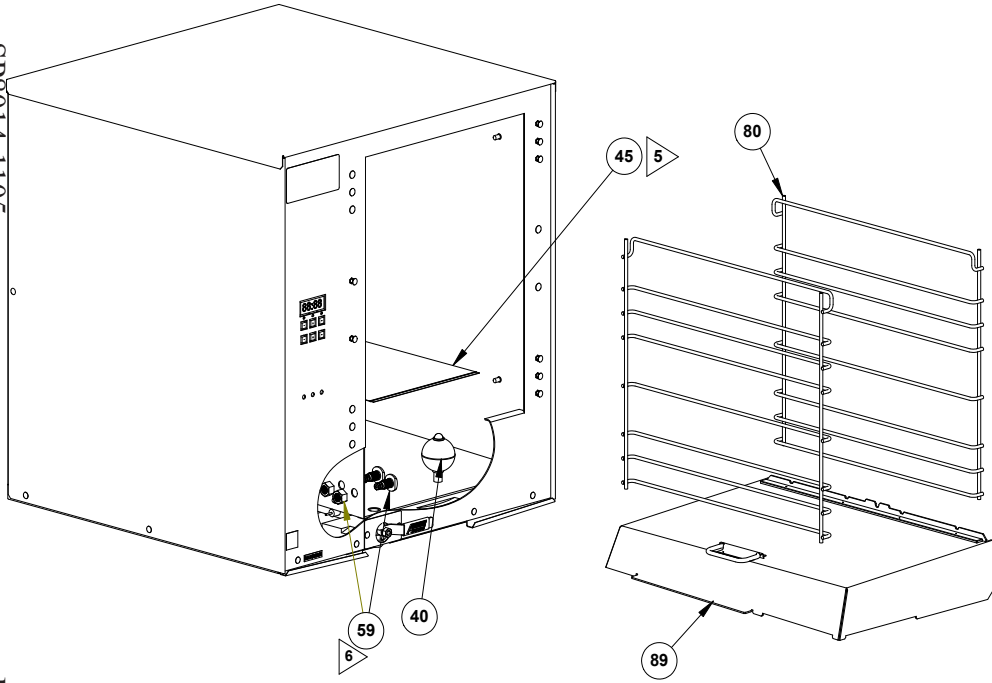
AT1A-3572-1
 AT1A-3572-3


Update alternate specified. Dimensions: Inches Bands: 00 Revision: 00 Author: J1 2 Place Decimal # 00 11/21/2005 04/13/2006 Comments:	Name: J1 Date: 11/21/05 Status: Approved Checked: J1 Project Eng: J1 Drawn: J1 Scale: 1:1 Finish: N/A	Date: 11/21/05 Status: Approved Checked: J1 Project Eng: J1 Drawn: J1 Scale: 1:1 Finish: N/A	AccuTemp Products, Inc. 3410 W. Gordon Park Fort Wayne, IN 46825 AccuTemp MODULE 6 PAN COMMON COMPONENTS Drawing No: AT1A-3572 Scale: 1:1 CN: 445 Sheet 4 of 5
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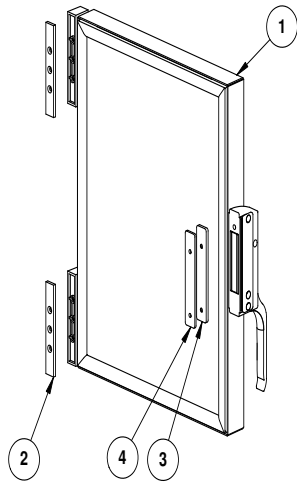


SP8014-1105

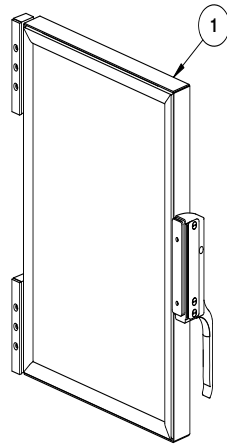
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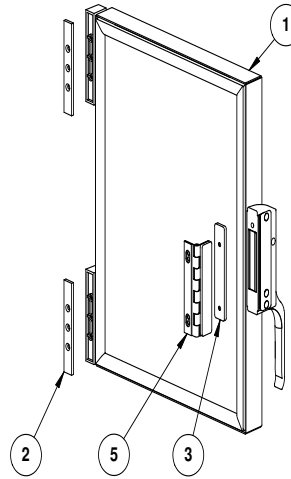
Unless otherwise specified, Dimensions: Inches Bend: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.006 T.I.R. ±.005 .125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825		
	Drawn	ALB		11/24/2008	
	Checked	DPS		11/24/2008	
	Project Eng	DPS		11/24/2008	
	Material:	N/A	MODULE 6 PAN COMMON COMPONENTS		
Finish:	N/A	Size		Drawing No.	Rev
				E	AT1A-3572
Scale: 1:1		ECN: 445	Sheet 5 of 5		



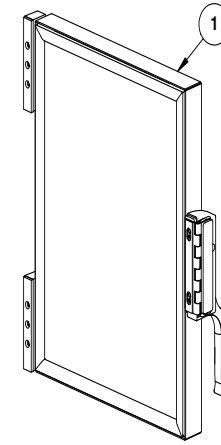
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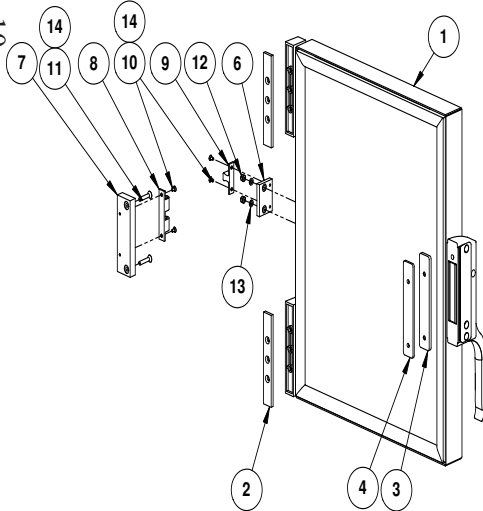
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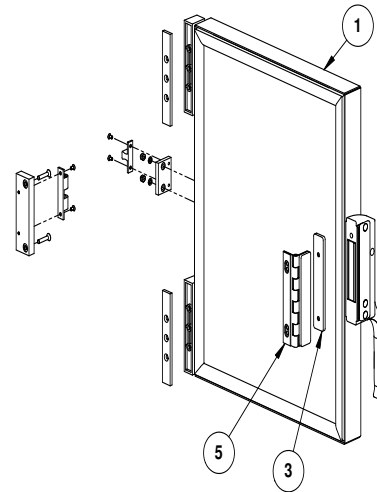
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AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4



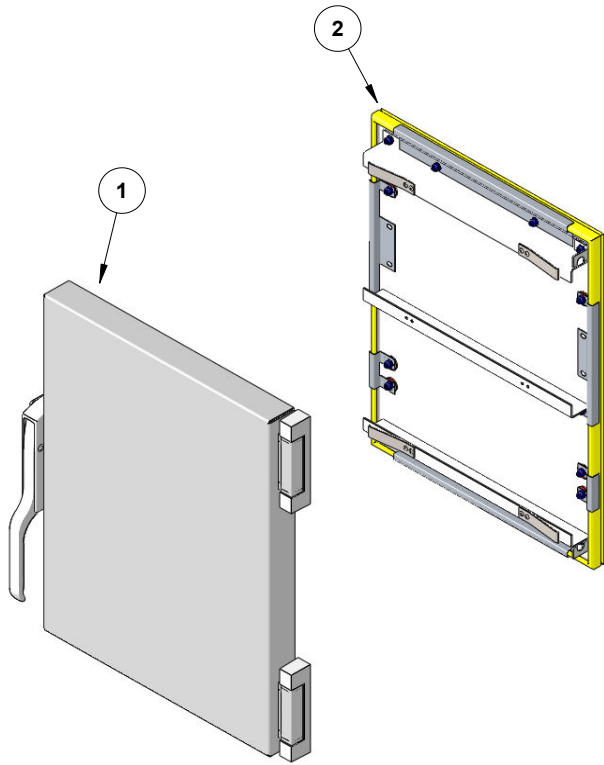
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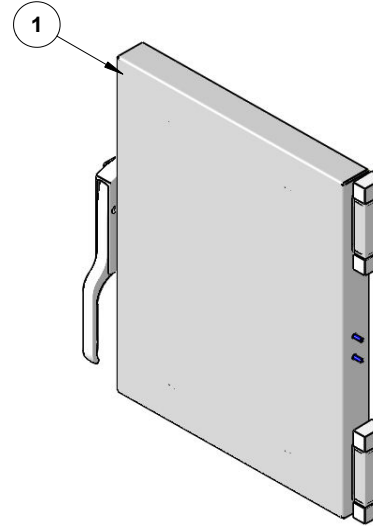
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

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Ⓞ	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK					
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN					
	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE					
Ⓞ	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE					
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT					
	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR					
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY					
Ⓞ	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER					
Ⓞ	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE					
	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE					
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY					
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY					
	-	-	1	-	-	-	1	AT1A-3645-1	DOOR ASSEMBLY					
QTY	AT1A-3600-6	QTY	AT1A-3600-5	QTY	AT1A-3600-4	QTY	AT1A-3600-3	QTY	AT1A-3600-2	QTY	AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified: Dimensions: Inches Bands: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 Material: V25 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ALB 331/2009	Date 331/2009		AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Project Eng ALB 331/2009	Title: NA	Size: D	Drawing No.: AT1A-3600		Rev.: E
Scale: 1:4 ECN: 445				Sheet 1 of 1	




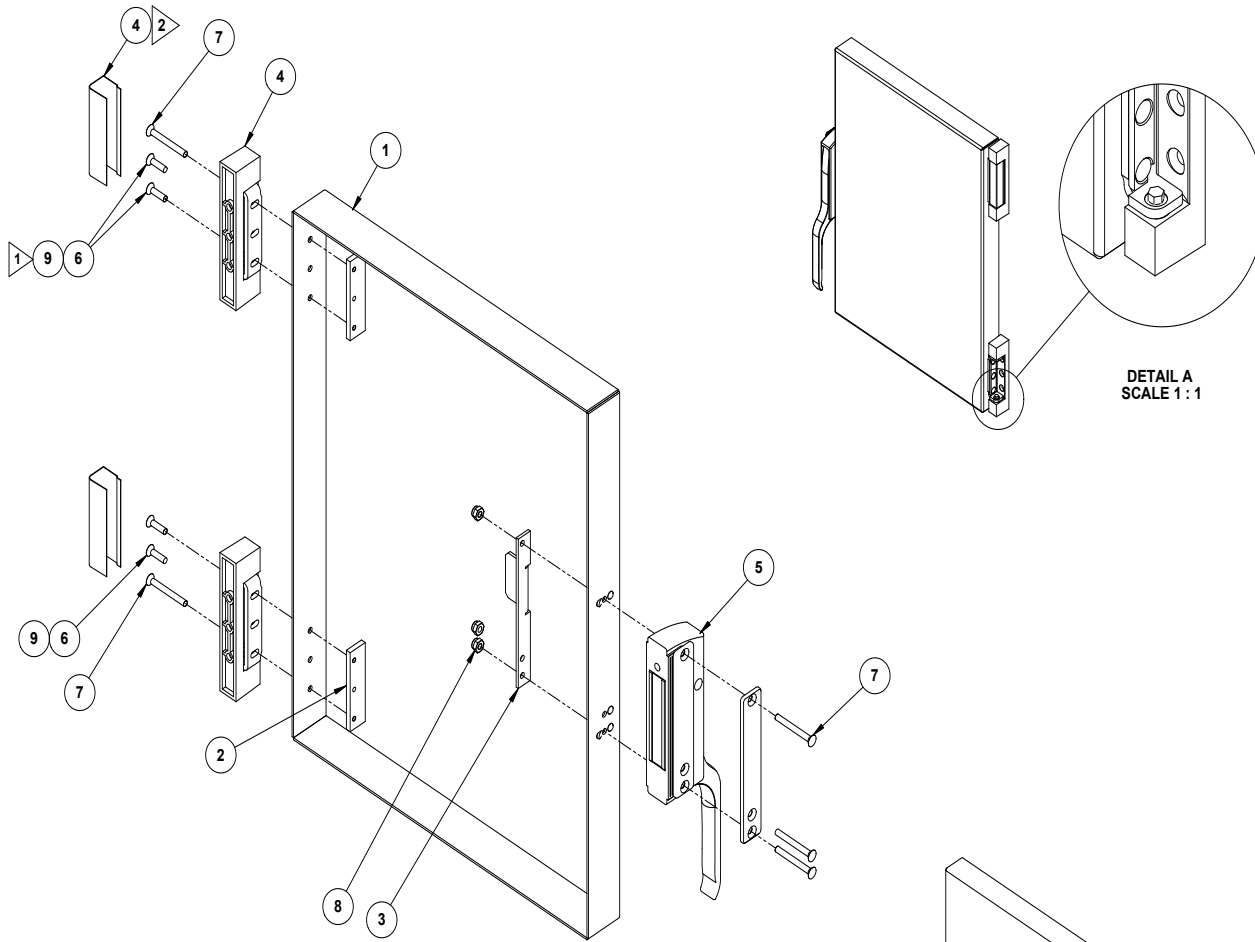
AT1A-3645-1
AT1A-3645-2



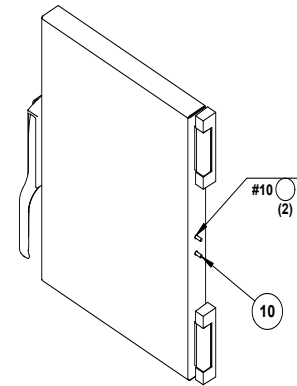
AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90°		Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Drawn	ALB	2/28/2009		
Checked	LRW	2/28/2009		
Project Eng	LRW	2/28/2009		
Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.L.R. ±.005 ±125 Micro Inches GD&T Per ANSI Y14.5M		Material:		DOOR ASSEMBLY
Comments:		Finish:		Size: Drawing No.:
Do Not Scale Drawing		N/A		C AT1A-3645 A
		Scale: 1:4 ECN: 445		Rev. Sheet 1 of 1



AT1A-3646-1
AT1A-3646-2



AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1 > APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2 > REMOVE ITEM #4 COVER FOR AT1A-2428-2

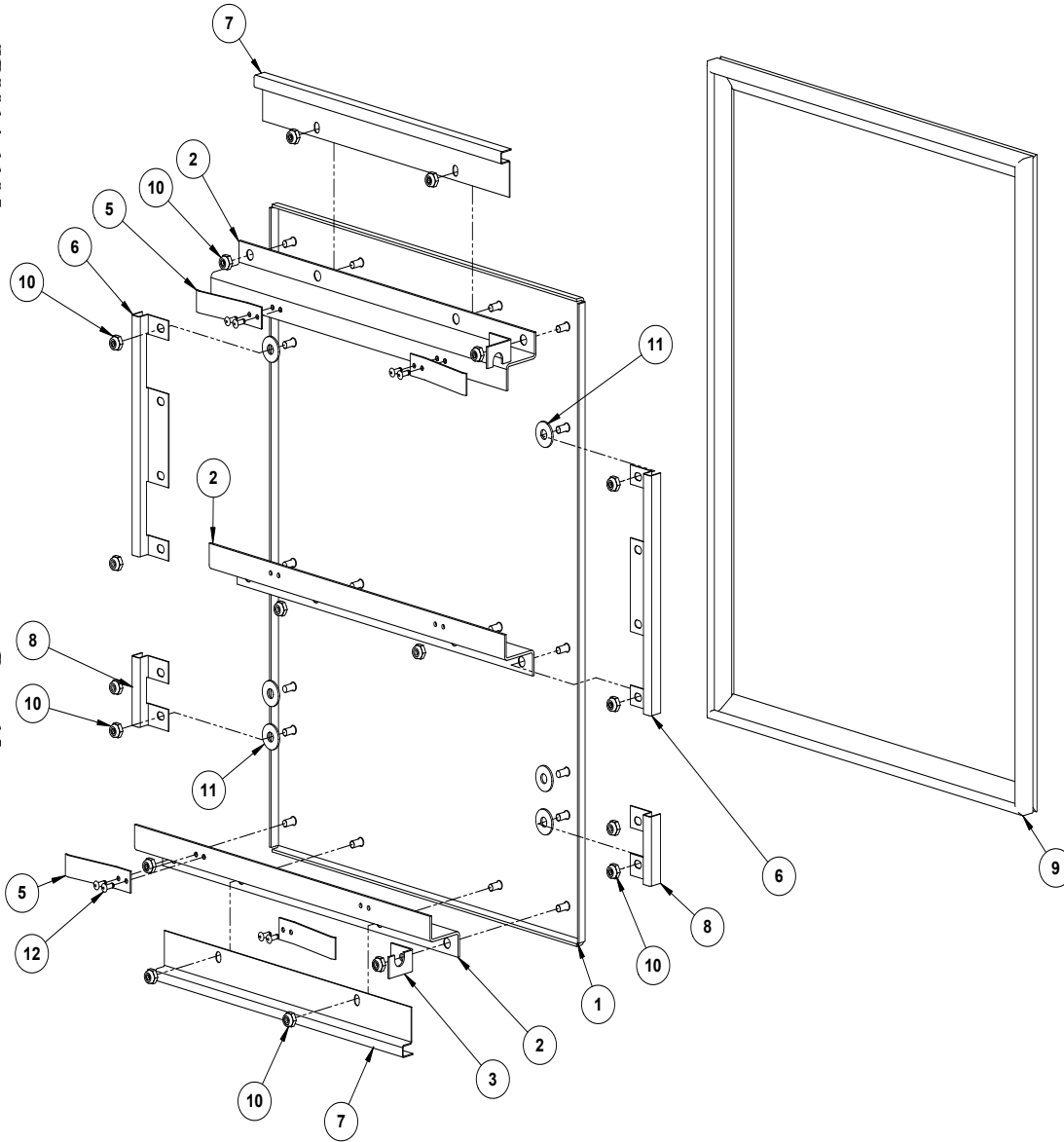
QTY	AR	AR	AR	ITEM	PART NUMBER	DESCRIPTION
2	-	-	10		AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
3	3	3	8		AT0H-3065-3	THREAD LOCKER 248
-	5	-	7		AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
5	-	5	7		AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
-	4	-	6		AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
4	-	4	6		AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
1	1	1	5		AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5		AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4		AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3		AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2		AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1		AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1		AT1M-3648-1	OUTER DOOR PANEL
QTY	AR	AR	AR	ITEM	PART NUMBER	DESCRIPTION
AT1A-3646-3						
AT1A-3646-2						
AT1A-3646-1						

Unless otherwise specified, Dimensions: Inches		Name	Date		AccuTemp Products, Inc. 8415 N. Clanton Park Fort Wayne, IN 46825
Bends: 90°		Drawn	ALB		
Tolerances:		Checked	LRW	2/27/2009	
Angular: ±1°		Project Eng	LRW	2/27/2009	Title:
2 Place Decimal ±.05		Material:		N/A	
3 Place Decimal ±.005		Finish:		N/A	
T.R. ±.005		Comments:		Do Not Scale Drawing	
±.02 Micro Inches		Scale: 1:2		ECN: 445	
GD&T Per ANSI Y14.5M		Drawing No:		D AT1A-3646 A	
		Rev:		A	
		Sheet 1 of 1			

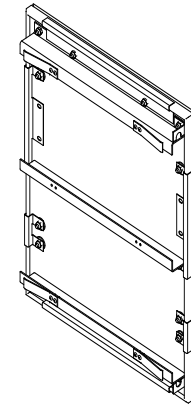


SP8014-1105

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AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

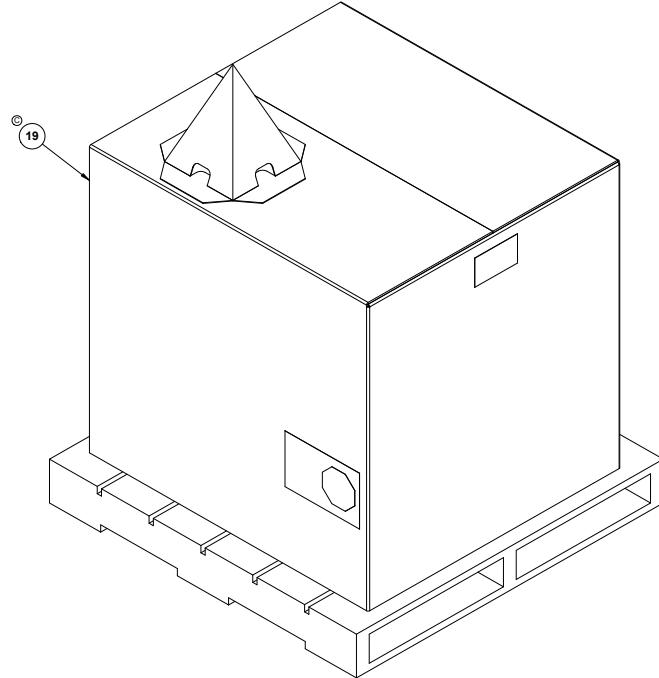
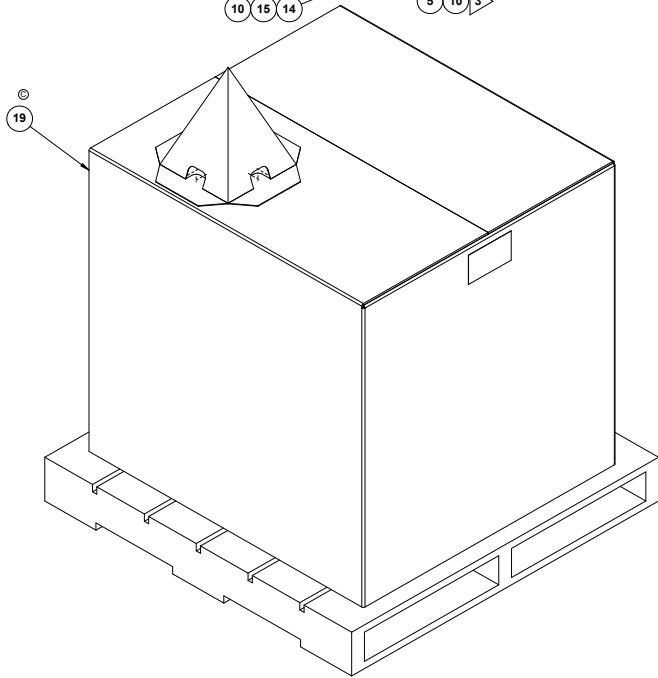
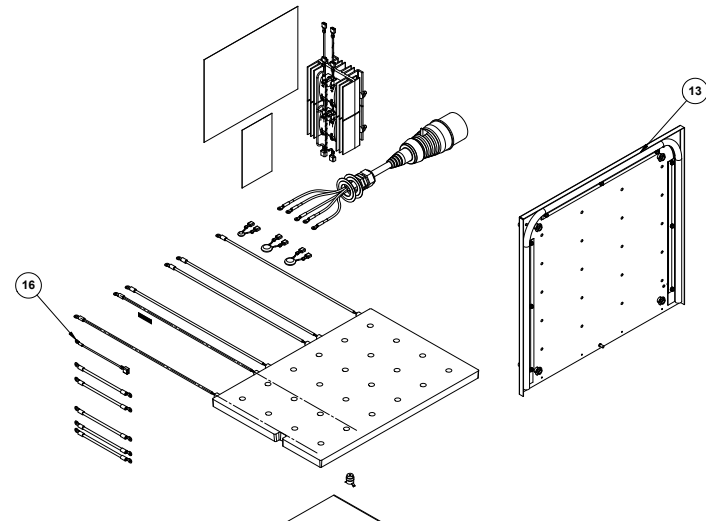
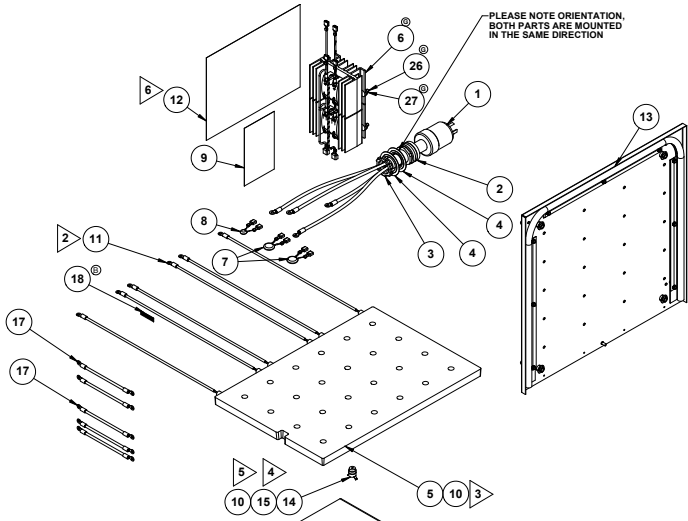
Unless otherwise specified,
 Dimensions: Inches
 Bends: 90°
 Tolerances:
 Angular: ±1°
 2 Place Decimal: ±.02
 3 Place Decimal: ±.005
 T.I.R: ±.005
 GD&T Per ANSI Y14.5M
 Comments:
 Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LEW	2/27/2009	
Project Eng	LEW	2/27/2009	
Material:	N/A		
Finish:	N/A		


 AccuTemp Products, Inc.
 8415 N. Ginton Park
 Fort Wayne, IN 46825
INNER DOOR ASSEMBLY
 Size: Drawing No.: **D AT1A-3647** Rev. **A**
 Scale: 1:2 ECN: 445 Sheet 1 of 1



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STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26

CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

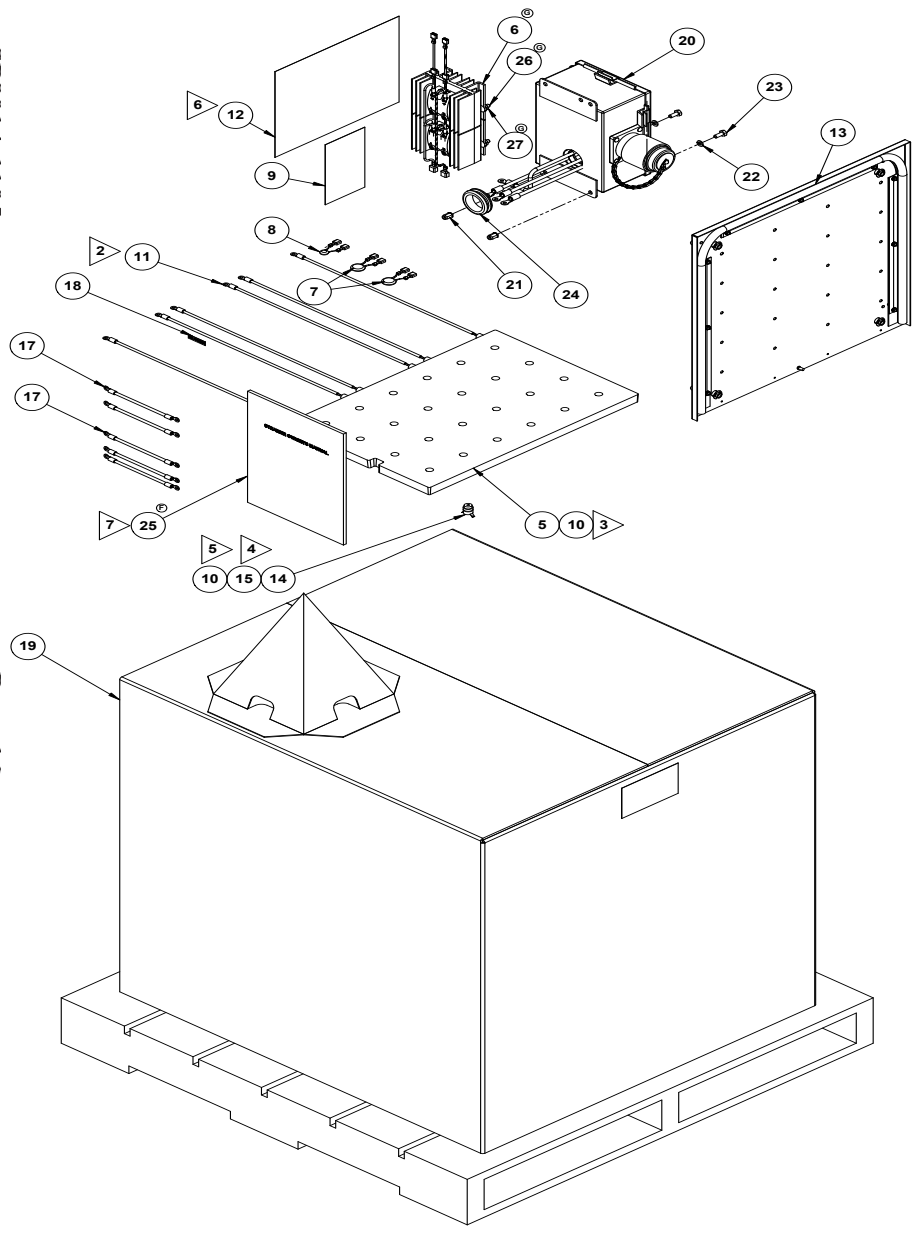
Page 15

Units otherwise specified: Dimensions: inches Angles: 90 Fabrication: Angular: 90 2 Place Decimal # 00 3 Place Decimal # 000 Tolerances: UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES DECIMALS ARE TO TWO PLACES FRACTIONS ARE TO EIGHTHES HOLE DRILLING IS TO TWO PLACES TOLERANCES ARE TO TWO PLACES DIMENSIONS ARE TO TWO PLACES FRACTIONS ARE TO EIGHTHES HOLE DRILLING IS TO TWO PLACES TOLERANCES ARE TO TWO PLACES	Drawn: AKL Checked: GLS Project Eng: GLS Material: N/A First: N/A	Date: 12/20/2018 Rev: 2/20/2018 Rev: 2/20/2018 Rev: 2/20/2018	AccuTemp Products, Inc. 8419 N. Collins Park Fort Wayne, IN 46825										
<table border="1"> <tr> <td>Size</td> <td>Drawing No.</td> <td>Rev.</td> </tr> <tr> <td>E</td> <td>AT1A-3571</td> <td>G</td> </tr> </table>			Size	Drawing No.	Rev.	E	AT1A-3571	G	<table border="1"> <tr> <td colspan="2">MODULE, VOLTAGE</td> </tr> <tr> <td colspan="2">WATTAGE PHASE</td> </tr> </table>	MODULE, VOLTAGE		WATTAGE PHASE	
Size	Drawing No.	Rev.											
E	AT1A-3571	G											
MODULE, VOLTAGE													
WATTAGE PHASE													
Scale: 1:4 (CN 445)			Sheet 2 of 3										



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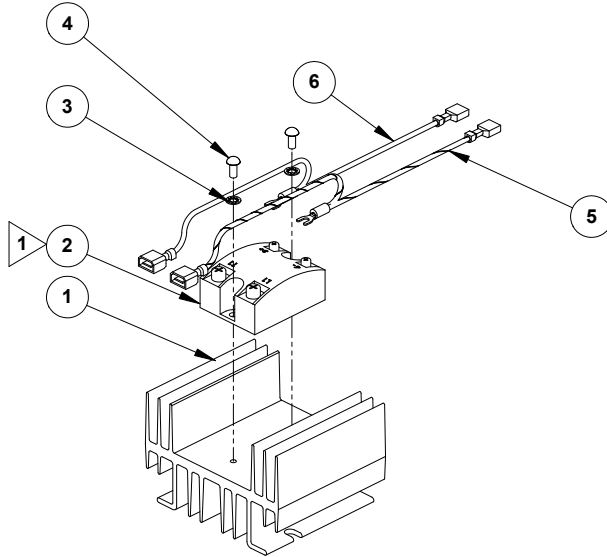
STEAMER CONFIGURATION GROUP 34

Unless otherwise specified: Dimensions: Inches Series: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 1:1: ±.004 V125: Micro Inches GD&T per ANSI Y14.5M Comments: Do Not Scale Drawing	Name:	Date:	AccuTemp Products, Inc. 26419 N. Millington Road Fort Wayne, IN 46825
	Drawn:	ALB	
	Checked:	GLS	5/18/2009
	Project Eng:	GLS	5/18/2009
	Material:	N/A	
	Finish:	N/A	
	Size:	E	
	Drawing No.:	AT1A-3571	
	Rev:	G	
	Scale:	1:4	
	ECN:	445	
			Sheet 3 of 3

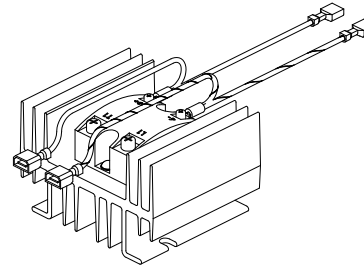


NOTES:


1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



AT1A-3707-1



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 ±125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn	G. SEITZ	
	Checked	GLS	08/11/10
	Project Eng	GLS	08/20/09
	Material:	N/A	
	Finish:	N/A	
Title:			HEAT SINK ASSY
Size: Drawing No.:		C	AT1A-3707
Scale: 1:1.5		ECN: 484	Rev. A
			Sheet 1 of 1