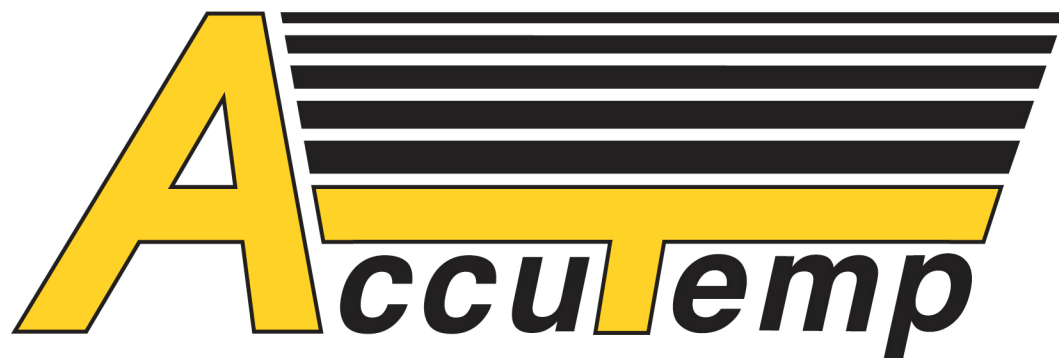
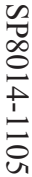




PARTS MANUAL



Page 2

STEP 1. MODULE, VOLTAGE WATTAGE PHASE

Example:
Generic Model No. = E62083E080XXXXX
Voltage Wattage Phase Module No. = AT1A-3571-4

Examples:
(E62083E08030200)
E,0 = AT1A-3572-2

Example:
(E62083E08030200)
2 = AT1A-3600-T

Example:
(E62083E08030200)
0 = AT1A-3500-1

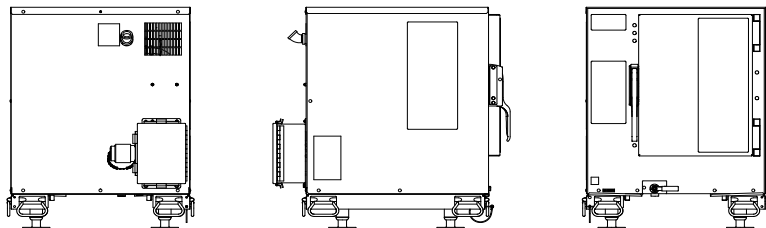
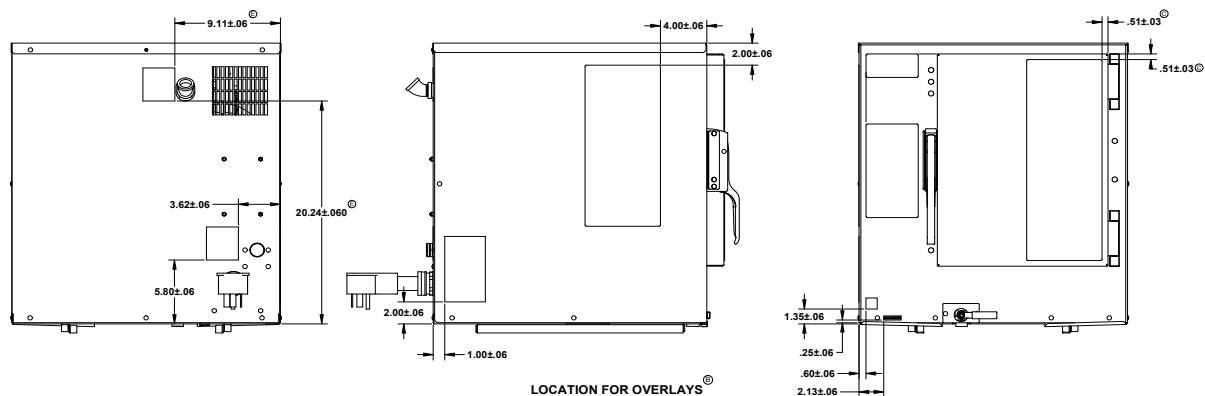
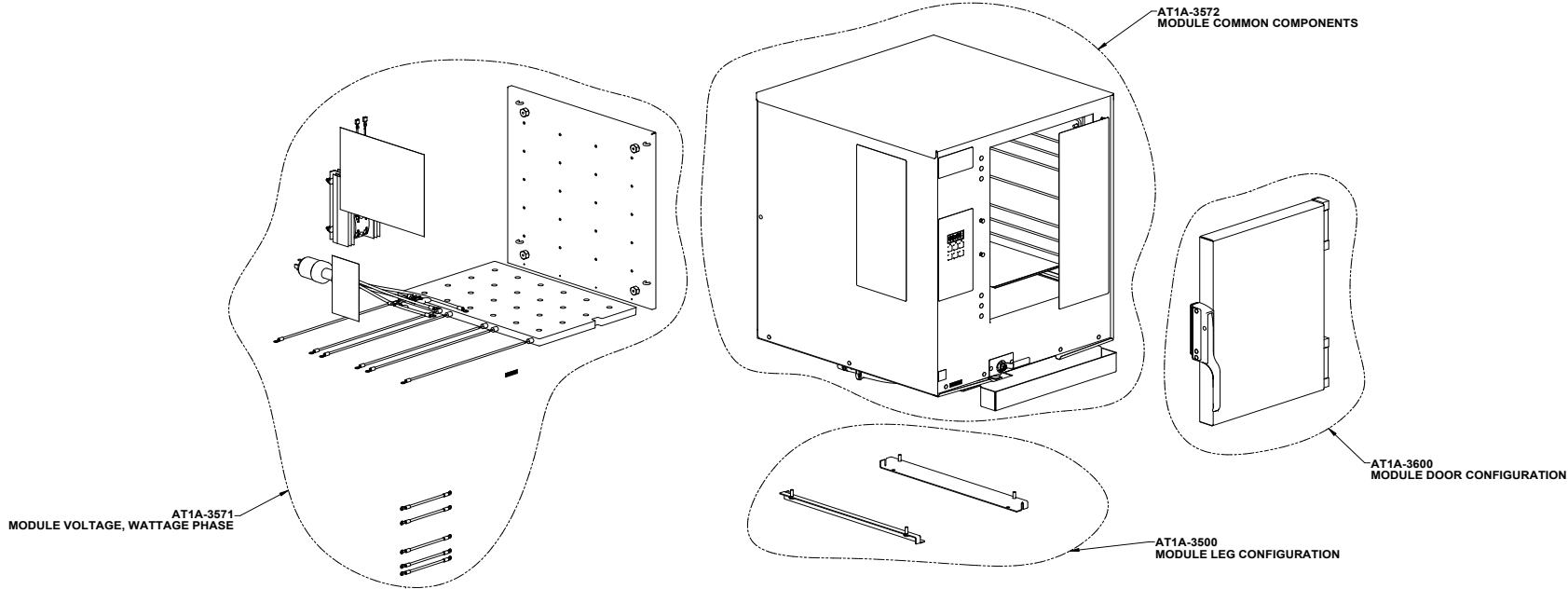
©

DIGIT 14,15	MODULE, LEG CONFIGURATION	MODULE DESCRIPTION
0,0	AT1A-3500-1	DRAIN PAN RAILS
0,1	AT1A-3500-2	DRAIN PAN RAILS + TAMPER-PROOF SCREWS
2,0	AT1A-3500-3	4" LEGS + FLANGED FEET
2,1	AT1A-3500-4	4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS
④	AT1A-3500-7	4" LEGS + FLANGED FEET + ESPEK LIFT KIT
5,0	AT1A-3500-5	4" LEGS + BULLET FEET
5,1	AT1A-3500-6	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS

EXAMPLE RESULT:

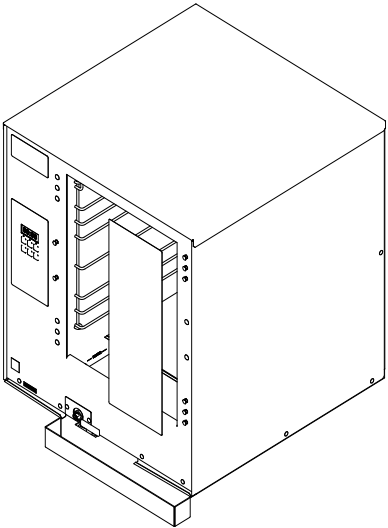
E62083E08030200 is made from parts and modules AT1A-3571-4 + AT1A-3572-2 + AT1A-3600-1 + AT1A-3500-1

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1/16 ±.005 1/32 Micro Inches GD&T Per ANSI Y14.5M	Name		Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn	ALB	06/29/20	
	Checked	A. SEXT	06/29/20	
	Project	LRM	06/29/20	
	Material:			
Comments: Do Not Scale Drawing	Title		BOM, 6 PAN FINAL	
	Scale	Drawing No		Rev
	E	AT1A-3570		E
	Scale: 1:1 ECU: 445		Sheet 1 of 2	



ESPEK STEAMER PACKAGE - TYPICAL

Drawn	ALB	Revised	None	AccuTemp Products, Inc.
Checked	W. W. W.	Project Eng	Low	Part 1A, Clonk Park, Fort Wayne, IN 46825
Project Eng	Low	Revised	None	
Material	N/A			
Scale	1:1			
Sheet	E	AT1A-3570	E	
Scale	1:1	ECN: 445	Sheet 2 of 2	



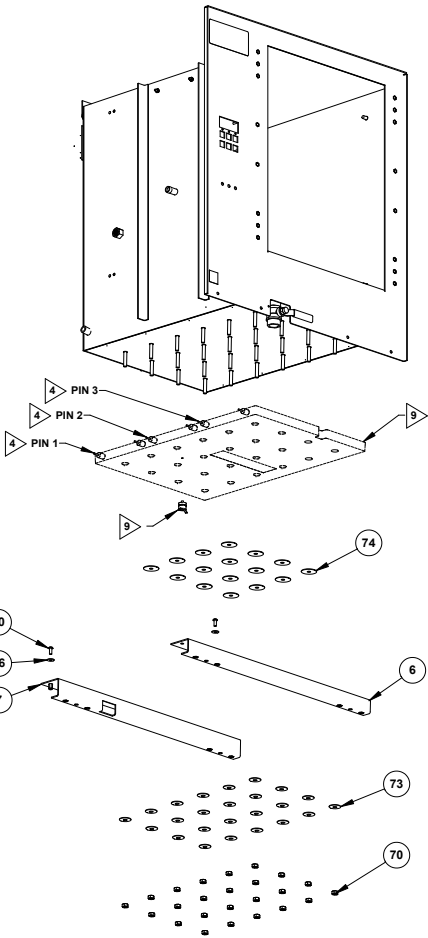
3	3	3	3	106	ATOP-2714-7	HOSE CLAMP .500+ O.D. HOSE
1	1	1	1	105	AT1L-3665-2	LABEL, STEAM EXHAUST VENT
				104		
1	1	1	1	103	AT0L-3682-1	DECAL, ENERGY STAR
AR	AR	AR	AR	102	AT0H-3065-3	THREAD LOCKER 248
1	-	1	-	101	AT0A-2736-9	MOV- TERMINALS ASSEMBLY
1	1	1	1	100	AT1A-3658-2	OVERLAY, STEAMER CLEANING INSTRUCTIONS
				99		
2	2	2	2	98	AT0F-3405-2	WASHER, ROUND FLAT
AR	AR	AR	AR	97	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
2	2	2	2	96	AT0F-2666-10006	WASHER, #4 INTERNAL TOOTH LOCK
1	1	1	1	95	AT1A-3816-1	BRACKET REAR SUPPORT ASSEMBLY
				94		
4	4	4	4	93	AT0F-1017-41002	NUT, #10-24UNC HEX SERRATED
				92		
1	1	1	1	91	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX
1	-	1	-	90	AT1L-3665-1	LABEL, WATER BACKFLOW
1	1	1	1	89	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY
1	1	1	1	88	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS
1	1	1	1	87	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO
1	1	1	1	86	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY
1	1	1	1	85	AT0E-3617-2	SWITCH, AIR PRESSURE
1	1	1	1	84	AT1A-3605-1	STEAMER WIRING HARNESS
1	1	1	1	83	AT0E-3625-1	CONTROLLER, QUANTUM SERIES 130
1	-	1	-	82	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4
1	-	1	-	81	AT0A-3519-2	REED SWITCH WIRING HARNESS
2	2	2	2	80	AT1A-3601-1	WIRE RACK ASSEMBLY
1	1	1	1	79	AT0P-3811-1	ELBOW, 45° STREET 3/4 NPT
1	1	1	1	78	AT0P-3615-1	ELBOW, 90° STREET 1/2 NPT
1	1	1	1	77	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL
2	2	2	2	76	AT0F-1052-41002	WASHER #10 TYPE B PLAIN
-	1	-	1	75	AT0H-3643-1	PLUG, DOME 1.25 DIA
16	16	16	16	74	AT0F-3405-1	WASHER, ROUND FLAT
24	24	24	24	73	AT0F-2663-2	WASHER, Ø.937 OD BELLEVILLE
10	9	10	9	72	AT0F-2666-21006	WASHER, #6 EXTERNAL TOOTH LOCK
4	4	4	4	71	AT0F-2632-51006	NUT, 1/4- 20 ACORN
24	24	24	24	70	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

10	9	10	9	69	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX
2	2	2	2	68	AT0F-2691-21002	NUT, #6-32 NYLOC
2	2	2	2	67	AT0F-2778-11002	NUT, #4-40UNC-2B ZINC PLATED HEX MACHINE SCREW
				66		
2	-	2	-	65	AT0F-3740-31035	SCREW, #8-32 TYPE 23 X 3/8 PHLP PAN HD
8	8	-	-	64	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH
-	-	8	8	64	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
15	15	-	-	63	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD
-	-	15	15	63	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD
9	9	-	-	62	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH
-	-	9	9	62	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD
6	2	-	-	61	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH
-	-	6	2	61	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD
2	2	2	2	60	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR
4	-	4	-	58	AT0P-2714-3	HOSE CLAMP 3/4" ID
2	2	2	2	57	AT0P-2714-5	HOSE CLAMP 1/2" ID
1	1	1	1	56	AT0P-2714-1	HOSE CLAMP 1/4" ID
1	-	1	-	55	AT0P-3477-83022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx 2 1/2" LG
1	-	1	-	54	AT0P-3477-83153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx15 3/4" LG
1	1	1	1	53	AT0P-3833-63122	SILICONE HOSE, 1/2"ID X 12.5" LG
1	1	1	1	52	AT1P-2555-32220	SILICONE HOSE, 1/4"ID x 22" LG
1	1	1	1	51	AT1P-2555-32011	SILICONE HOSE 1/4" ID X 1.25" LG
-	1	-	1	50	AT0P-2841-2	HEX HEAD PLUG CORED
1	-	1	-	49	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF
1	-	1	-	48	AT0P-3512-12000	NIPPLE, CLOSE, BRASS-1/4" NPT
1	-	1	-	47	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM
1	-	1	-	46	AT1M-3510-1	BRACKET, WATER CONTROL VALVE
1	1	1	1	45	AT1A-3387-2	LOOSE PIECES, STEAMER
-	1	-	1	44	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX
1	1	1	1	43	AT1I-2866-31	INSULATION, BACK TOP
1	1	1	1	42	AT0E-3626-1	TEMPERATURE SENSOR, RTD
1	1	1	1	41	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4
1	-	1	-	40	AT0P-3233-1	FLOAT, ROUND
1	1	1	1	39	AT1L-3357-1	LABEL, SERIAL NUMBER DATA
1	1	1	1	38	AT1P-2239-1	BALL VALVE
1	1	1	1	37	AT1L-2624-1	LABEL, STEAMER LEGS
AR	AR	AR	AR	36	AT0H-3102-1	PIPE THREAD SEALANT
1	1	1	1	35	AT1M-3348-1	COVER, STEAMER DRAIN
1	1	1	1	34	AT1L-3369-1	LABEL, SERIAL NUMBER
2	2	2	2	33	AT1M-2573-3	DRIP EDGE
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT
3	3	3	3	25	AT0E-1800-2	INDICATOR LAMP RED LED 28V
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE
1	-	1	-	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	-	1	-	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB
1	-	1	-	19	AT1M-3521-2	TRAY, CONDENSATE
1	1	1	1	18	AT0P-3614-1	TEE, BULLHEAD 1/2 X 3/4 X 1/2 NPT
1	1	1	1	17	AT0P-2628-1	ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB
1	-	1	-	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC
1	-	1	-	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 6" LONG
1	-	1	-	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM
				12		
1	-	1	-	11	AT0P-3499-1	FILTER, INLET
1	-	1	-	10	AT0P-3498-1	WASHER, GARDEN HOSE
1	-	1	-	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY
2	2	2	2	5	AT1M-3587-1	PANEL, SIDE
1	1	1	1	4	AT1M-3588-1	PANEL, BACK
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL
1	1	1	1	1	AT1A-3573-1	CHAMBER WELD ASSEMBLY
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

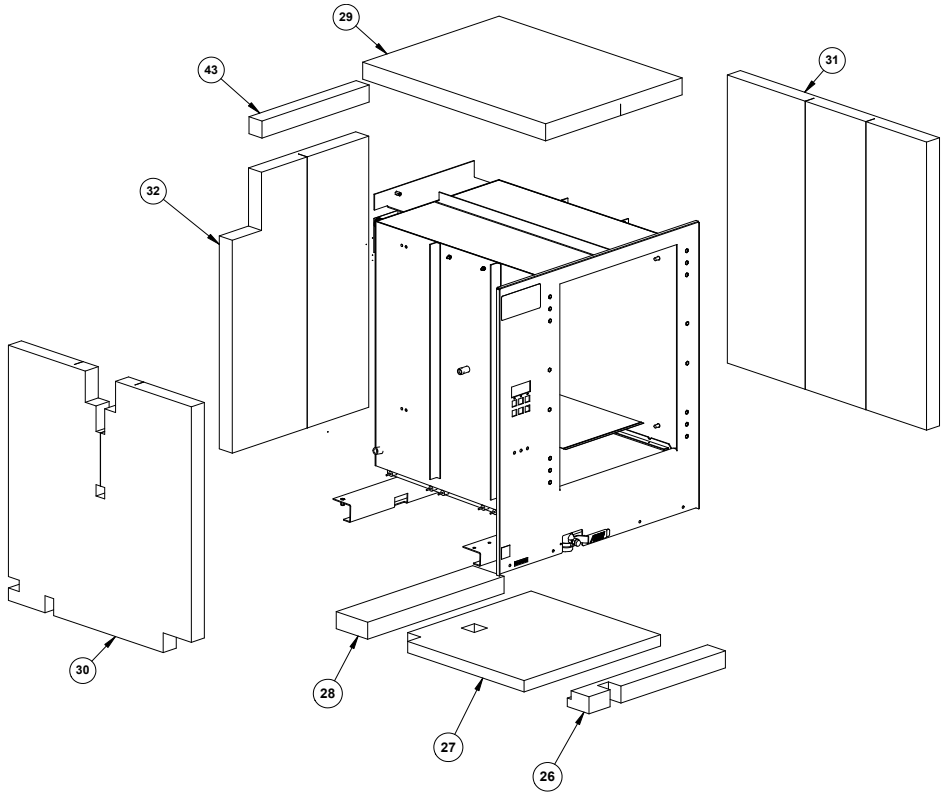


SP8014-1105

Page 5



AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY



Unless otherwise specified Dimension: inches Tolerances: Angular ±1° 2 Place Decimal ±.01 3 Place Decimal ±.005 1325 Micro inches GND 17 Pin 2008 124.5M Comments: Do Not Scale Drawing	Drawn	Name	Date
	Checked	eng	11/15/2018
	Project Eng	SP8	11/15/2018
	SP8	11/15/2018	
N/A			
MODULE 6 PAN COMMON COMPONENTS			
Scale	Comments No.	Rev	
E	AT1A-3572	K	
Scale 1:4	ECN 445	Sheet 2 of 5	



Unless otherwise specified, Dimensions: inches Bands: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±0.05 3 Place Decimal: ±0.005 1/16" = 0.0625 1/32" = 0.03125 GD&T Per ANSI Y14.5M	Name: _____ Date: _____	 AccuTemp Products, Inc. 8415 N. Clifton Park Fort Wayne, IN 46825	
	Drawn: ALB 11/16/2008		
	Checked: DPS 11/16/2008		
	Project Eng: DPS 11/16/2008		Title: MODULE 6 PAN COMMON COMPONENTS
	NIA		
Comments:	Finish: NIA	Size: E Drawing No: AT1A-3572 Rev: K	
Do Not Scale Drawing	Scale: 13 ECN: 445	Sheet 3 of 6	

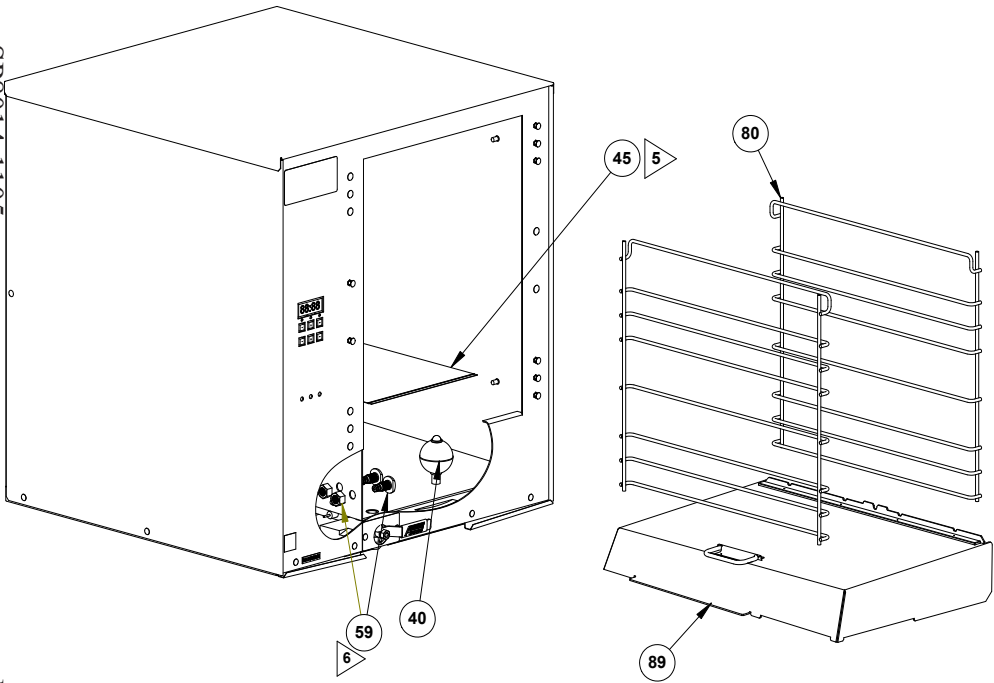


Unless otherwise specified, Dimensions in inches Bends: 90° Tolerances: All: ±.015" 2 Place Decimal ±.02 3 Place Decimal ±.005 1/8, 1/4 & .005 .125 Micro inches GOST Pw ANSI Y14.5M	Name _____ Date _____			AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn _____	ALB 11/16/2008		
	Checked _____	DPS 11/16/2008		
	Project Eng _____	DPS 11/16/2008		
	Material: _____			
N/A		MODULE 6 PAN COMMON COMPONENTS		
Comments: Do Not Scale Drawing	Finish: _____	Size Drawing No. E AT1A-3572	Rev K	
	N/A	Scale: 1/8" = 1"	ECN: 445	Sheet 4 of 5

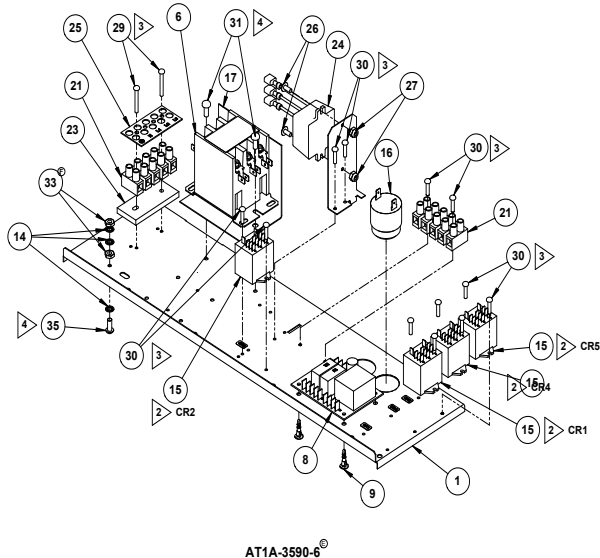
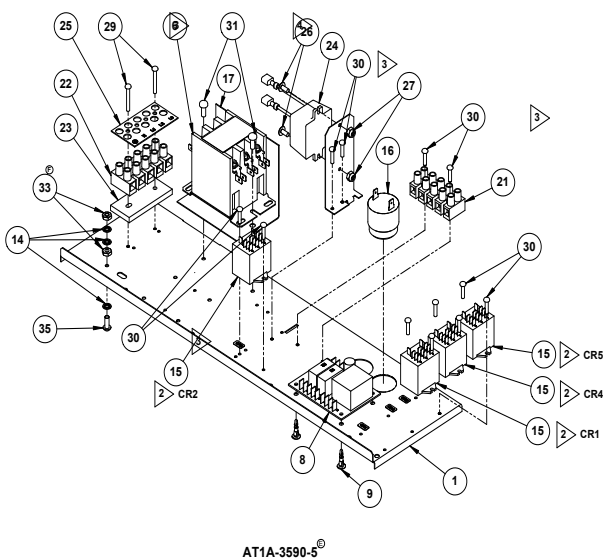
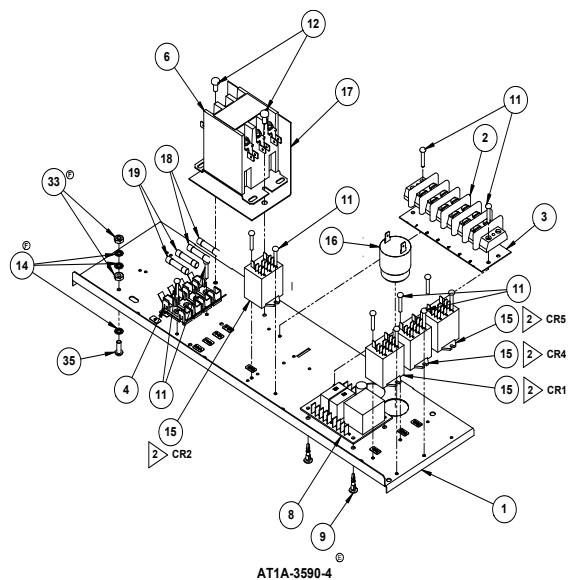
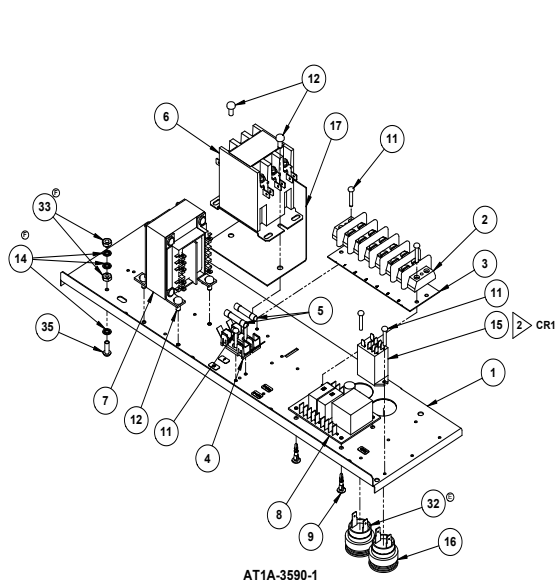


SP8014-1105

Page 8



Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 ±.125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date	 AccuTemp AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn		ALB 11/24/2008	
	Checked		DPS 11/24/2008	
	Project Eng		DPS 11/24/2008	
	Material: 			

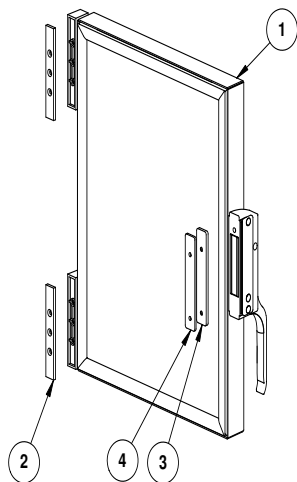


1	1	1	1	AT0F-2755-41040	35	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	AT0F-2778-41001	33	NUT, #10-24UNC-2B SS HEX MACHINE SCREW
-	-	-	-	AT0E-3654-2	32	ALARM, PIEZO ELECTRIC
2	2	-	-	AT0F-3693-40040	31	SCREW, #10-32UNF X 1/2" PHILLIPS PAN HEAD
12	12	-	-	AT0F-3693-21050	30	SCREW, #6-32UNC X 5/8" PHILLIPS PAN HEAD
2	2	-	-	AT0F-3693-21090	29	SCREW, #6-32UNC X 1 1/8" PHILLIPS PAN HEAD
4	4	-	-	AT0F-2691-21001	28	NUT, #6-32 NYLOC
2	2	-	-	AT0F-2691-31001	27	NUT, #6-32 NYLOC
2	2	-	-	AT0F-1046-31030	26	SCREW, #8-32 X 3/8 PHLP TRUSS HEAD
-	1	-	-	AT0L-3454-2	25	LABEL, TERM BLOCK
1	-	-	-	AT0L-3454-1	25	LABEL, TERM BLOCK
-	1	-	-	AT0A-3702-2	24	ASSEMBLY, EMI FILTER
1	-	-	-	AT0A-3702-1	24	ASSEMBLY, EMI FILTER
1	1	-	-	AT0E-3482-1	23	SPACER, TERMINAL BLOCK
-	1	-	-	AT0E-3453-2	22	TERMINAL BLOCK, 5-POSITION 40A
2	1	-	-	AT0E-3453-1	21	TERMINAL BLOCK, 5-POSITION 32A
1	1	-	-	AT1M-3438-1	20	BRACKET, EMI MOUNTING
-	-	2	-	AT0E-2731-3	19	FUSE 1/2 AMP 250V
-	-	2	-	AT0E-2731-1	18	FUSE 1/2 AMP 250V
1	1	1	1	AT1M-3734-1	17	SHIELD, CONTACTOR
1	1	1	-	AT0E-3654-3	16	ALARM, PIEZO ELECTRIC
-	-	-	1	AT0E-3654-1	16	ALARM, PIEZO ELECTRIC
4	4	4	-	AT0E-2825-4	15	GENERAL PURPOSE RELAY 208/240V
-	-	-	1	AT0E-2825-5	15	GENERAL PURPOSE RELAY 24VAC
3	3	3	3	AT0F-2666-40000	14	WASHER, #10 INTERNAL TOOTH LOCK
-	-	-	-		13	
-	-	2	6	AT0F-3620-40032	12	SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	12	6	AT0F-3620-21052	11	SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD
					10	
4	4	4	4	AT0H-3407-1	9	C B SUPPORT, REVERSE MTG.
1	1	1	-	AT0E-3230-1	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-3230-2	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-2662-5	7	TRANSFORMER
1	1	1	-	AT0E-1587-1	6	3 POLE CONTACTOR
-	-	-	1	AT0E-1587-4	6	3 POLE CONTACTOR
-	-	-	2	AT0E-2731-2	5	FUSE 1/2 AMP 250V
-	-	-	1	AT0E-2708-2	4	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	-	1	AT0E-2708-1	4	3AG OMNI-BLOK FUSE BLOCK 2 POS
-	-	-	1	AT0E-3062-3	3	MARKER STRIP BARRIER BLOCK 6 POS
-	-	-	1	AT0E-1134-6	2	6 POSITION TERMINAL BLOCK
1	1	1	1	AT1M-3591-1	1	COMPONENT BRACKET
AT1A-3990-6						
AT1A-3990-6						
AT1A-3990-4						
AT1A-3990-1						
				PART NUMBER	ITEM	DESCRIPTION

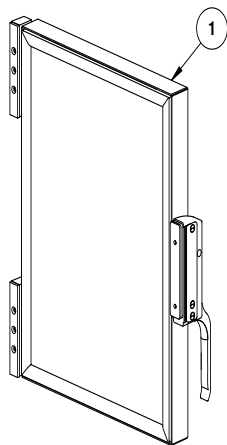
Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: .1° 2 Place Decimal ± .005 3 Place Decimal ± .002 1/16" ± .003 1/32" Micro Inches GGGT Part #A114-PM Do Not Scale Drawing	Name _____ Date _____		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Worth, IN 46025
	Drawn _____	1/2/2019	
	Checked _____	GLS 1/10/2019	
	Project Eng _____	GLS 1/10/2019	
	Title _____		
	Material: _____		
	Finish: _____		
	Comments _____		
	Scale: 1/2 INCH = 445 _____		
	Sheet 1 of 1		



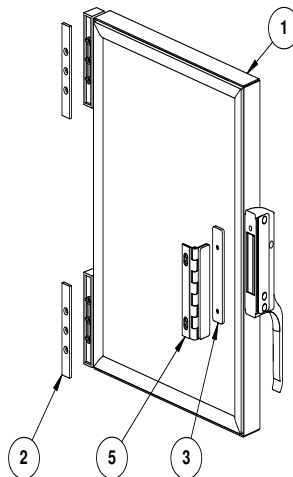
SP8014-1105



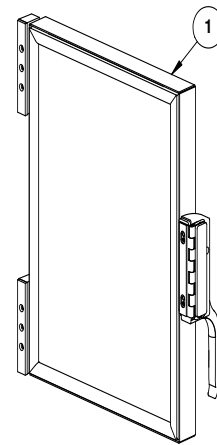
AT1A-3600-1



AT1A-3600-2
OTHERWISE SAME AS AT1A-3600-1

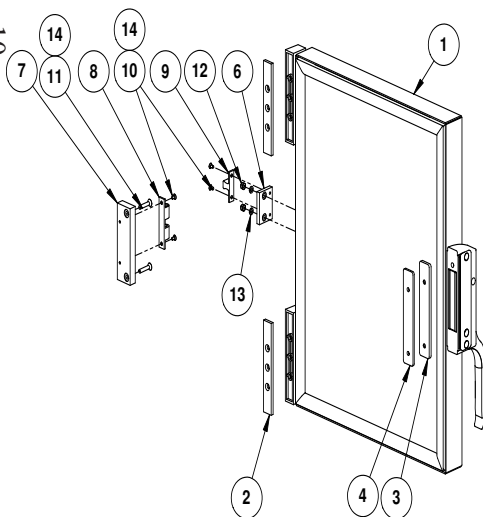


AT1A-3600-4

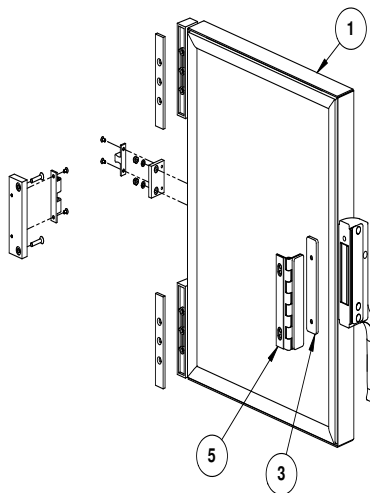


AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4

Page 10



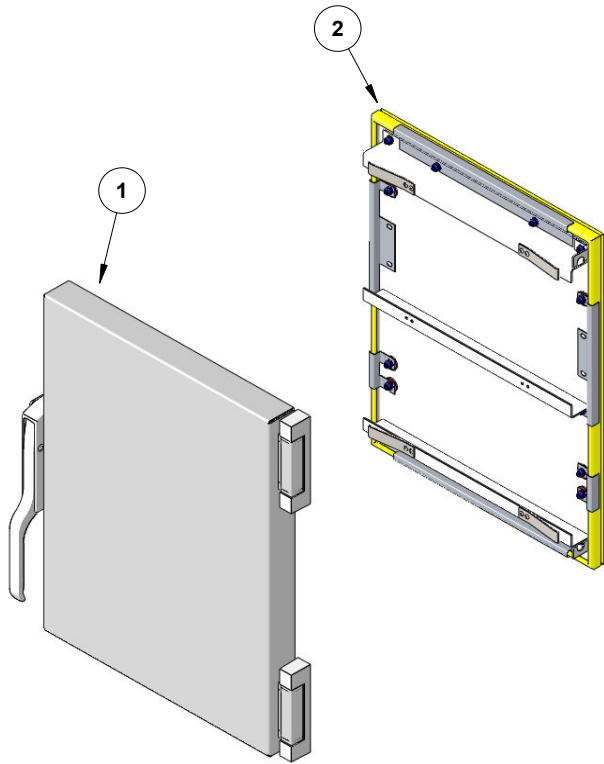
AT1A-3600-3



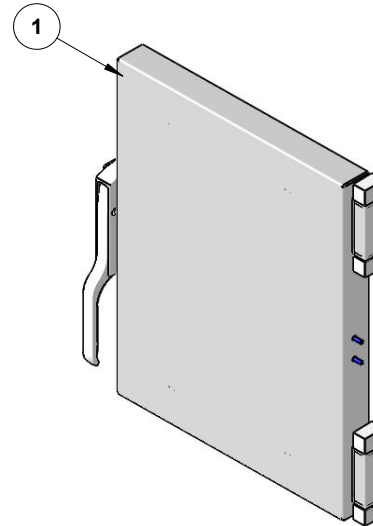
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

	-	AR	-	AR	-	-	14	AT0H-3065-3	THREAD LOCKER 248
①	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN
	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
②③	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT
	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY
④	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER
⑤	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE
	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY
	-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY
	QTY AT1A-3600-6	QTY AT1A-3600-5	QTY AT1A-3600-4	QTY AT1A-3600-3	QTY AT1A-3600-2	QTY AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified: Dimensions: Inches Bonds: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 V.I.S. Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB 3/31/2009 Checked: LWW 3/31/2009 Project Eng: ALB 3/31/2009 Material: N/A Finish: N/A	Name: ALB 3/31/2009 Date: 3/31/2009 Title: MODULE, DOOR CONFIGURATION Drawing No.: D AT1A-3600 Rev.: E	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
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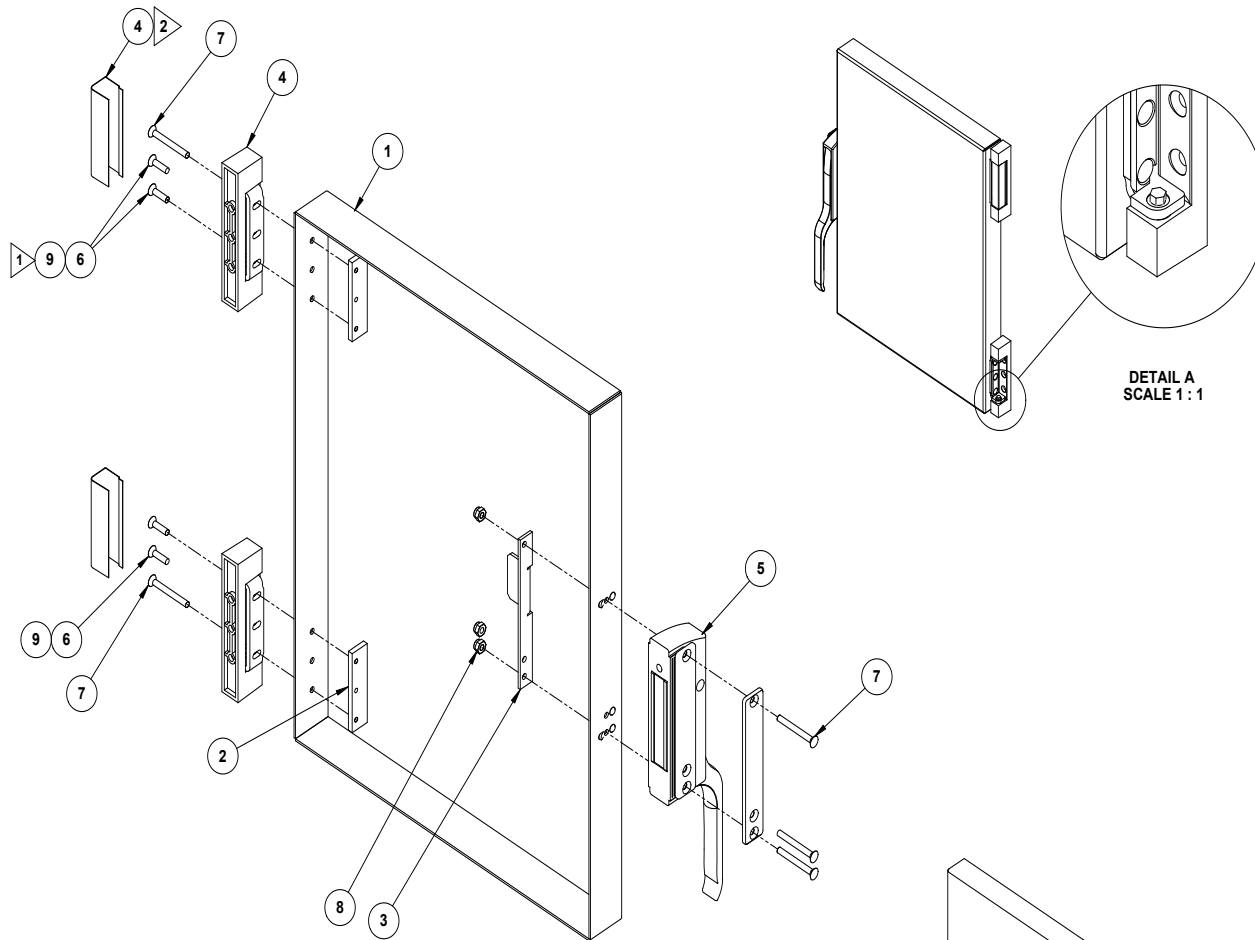


AT1A-3645-1
AT1A-3645-2

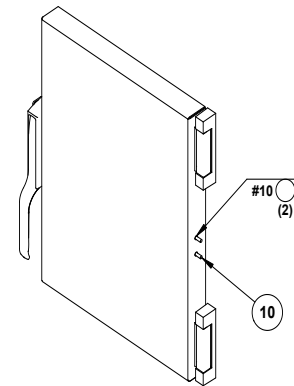


AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R.: ±.005 V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing				Name Drawn: ALB 2/28/2009 Checked: LRW 2/28/2009 Project Eng: LRW 2/28/2009 Material: N/A Finish: N/A	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Title: DOOR ASSEMBLY Size: C Drawing No.: AT1A-3645 Scale: 1:4 ECN: 445 Rev. A Sheet 1 of 1



AT1A-3646-1
AT1A-3646-2



AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1> APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2> REMOVE ITEM #4 COVER FOR AT1A-2428-2

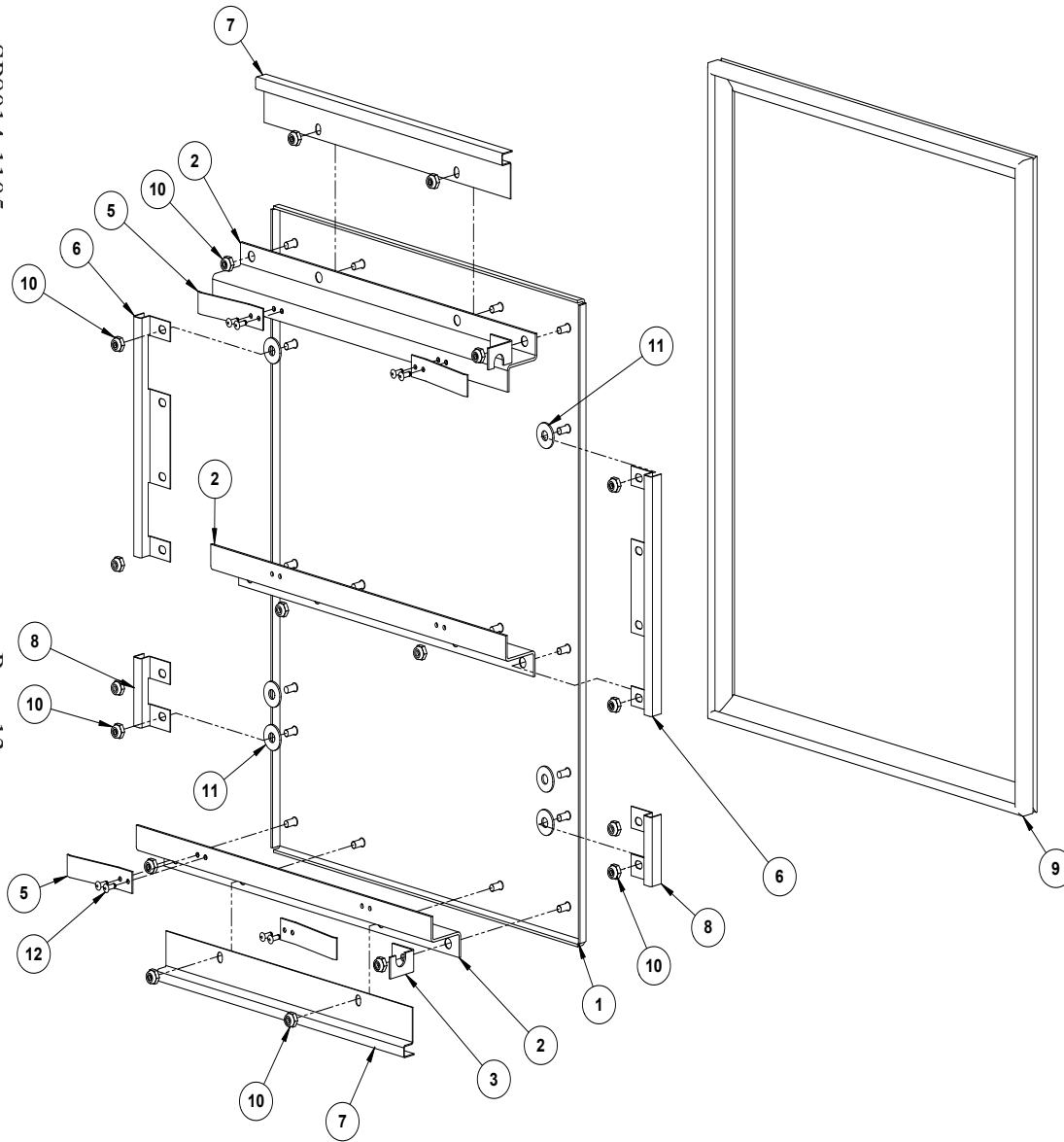
2	-	-	10	AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.05 3 Place Decimal ±.005 T.I.R. ±.005 V.152 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB Checked: LWR Project Eng: LWR	Name: ALB Date: 2/27/2009 Title: N/A	AccuTemp Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825
OUTER DOOR ASSEMBLY			
Size: D	Drawing No: AT1A-3646	Rev: A	Scale: 1:2 ECN: 445

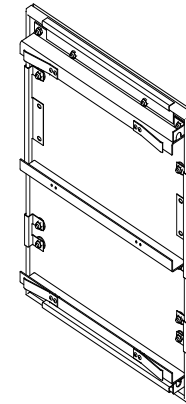


SP8014-1105

Page 13



AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified,
Dimensions: Inches
Bends: 90°
Tolerances:
Angular: ±1°
2 Place Decimal: ±0.02
3 Place Decimal: ±0.005
T.I.R.: ±0.005
GD&T Per ANSI Y14.5M
Comments:
Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LRW	2/27/2009	
Project Eng	LRW	2/27/2009	
Material:	N/A		
Finish:	N/A		

AccuTemp Products, Inc.
8415 N. Clinton Park
Fort Wayne, IN 46825

AccuTemp

Title: **INNER DOOR ASSEMBLY**

Size: Drawing No.: **D AT1A-3647** Rev. **A**

Scale: 1:2 ECN: 445 Sheet 1 of 1

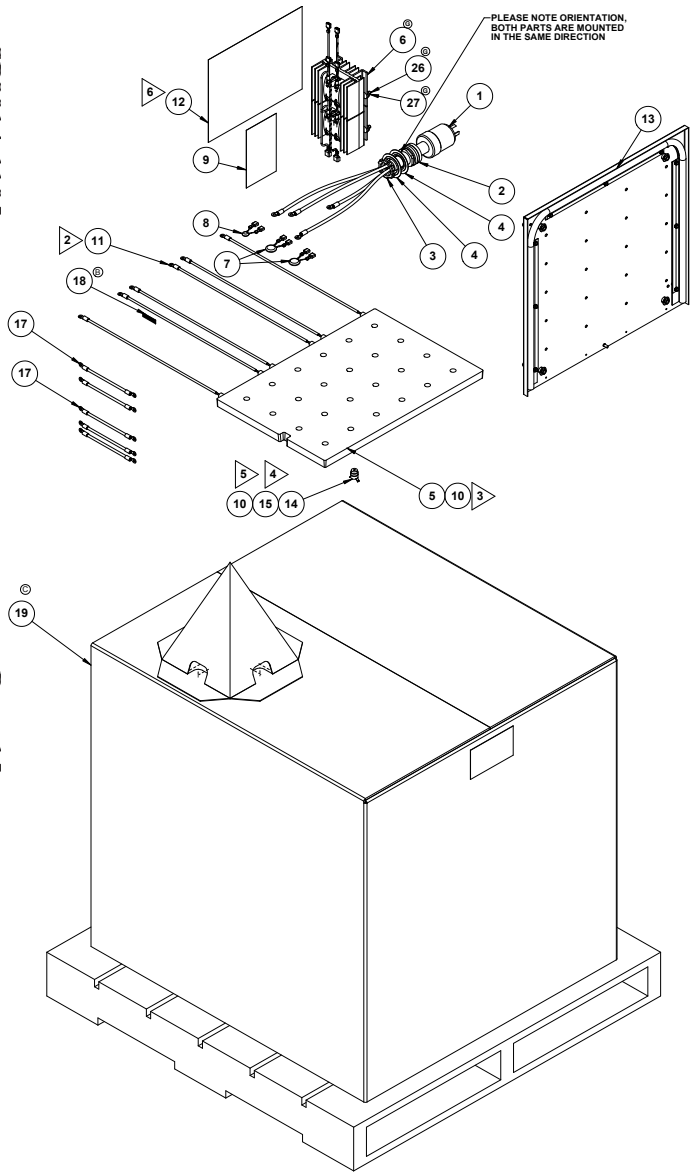
[illegible]

Unless otherwise specified, Dimensions: inches Drawn: 80° Tolerances: Angular: ±1° 2 Place Decimal ±0.2 3 Place Decimal ±0.005 1.1R ±0.005 ±125 Mil Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date		 AccuTemp Products, Inc. 9416 N. Clinton Park Fort Wayne, IN 46825
	Drawn	ALB	2/10/2009		
	Checked	GLS	2/10/2009		
	Project Eng	GLS	2/10/2009		
	Material				
	Title				MODULE, VOLTAGE WATTAGE PHASE
	Size E Drawing No.				
	Rev G				
	Scale: 1:4 ECN: 445				Sheet 1 of 3

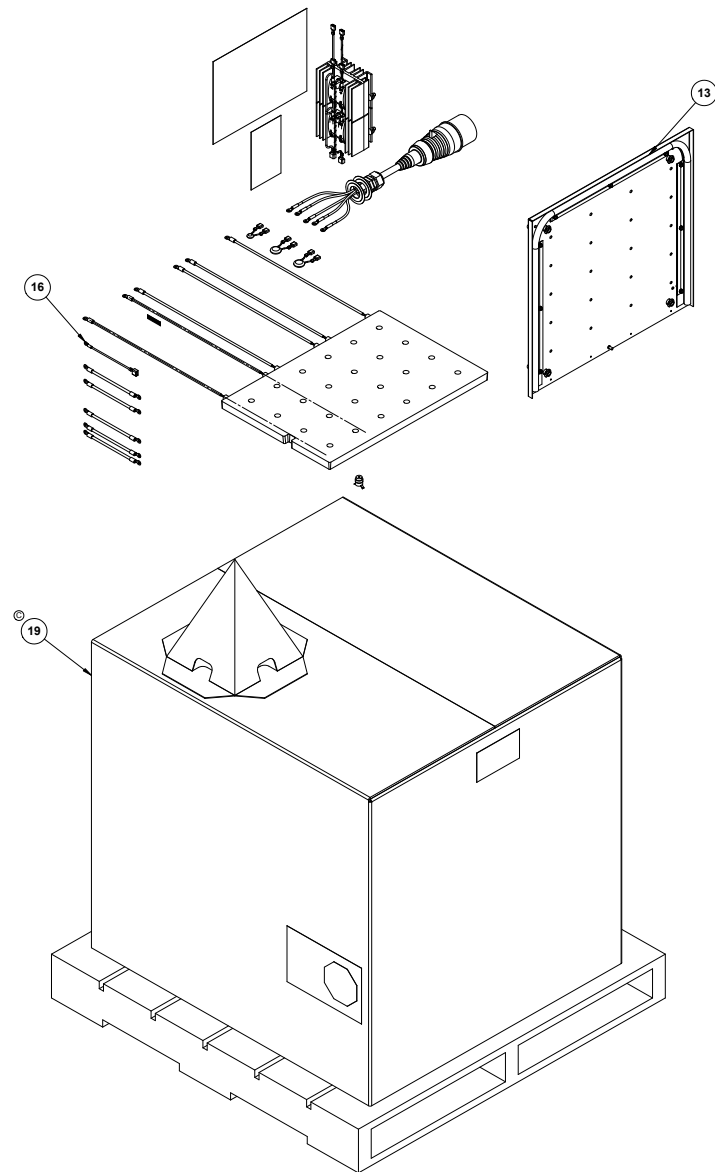


SP8014-1105

Page 15



STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26



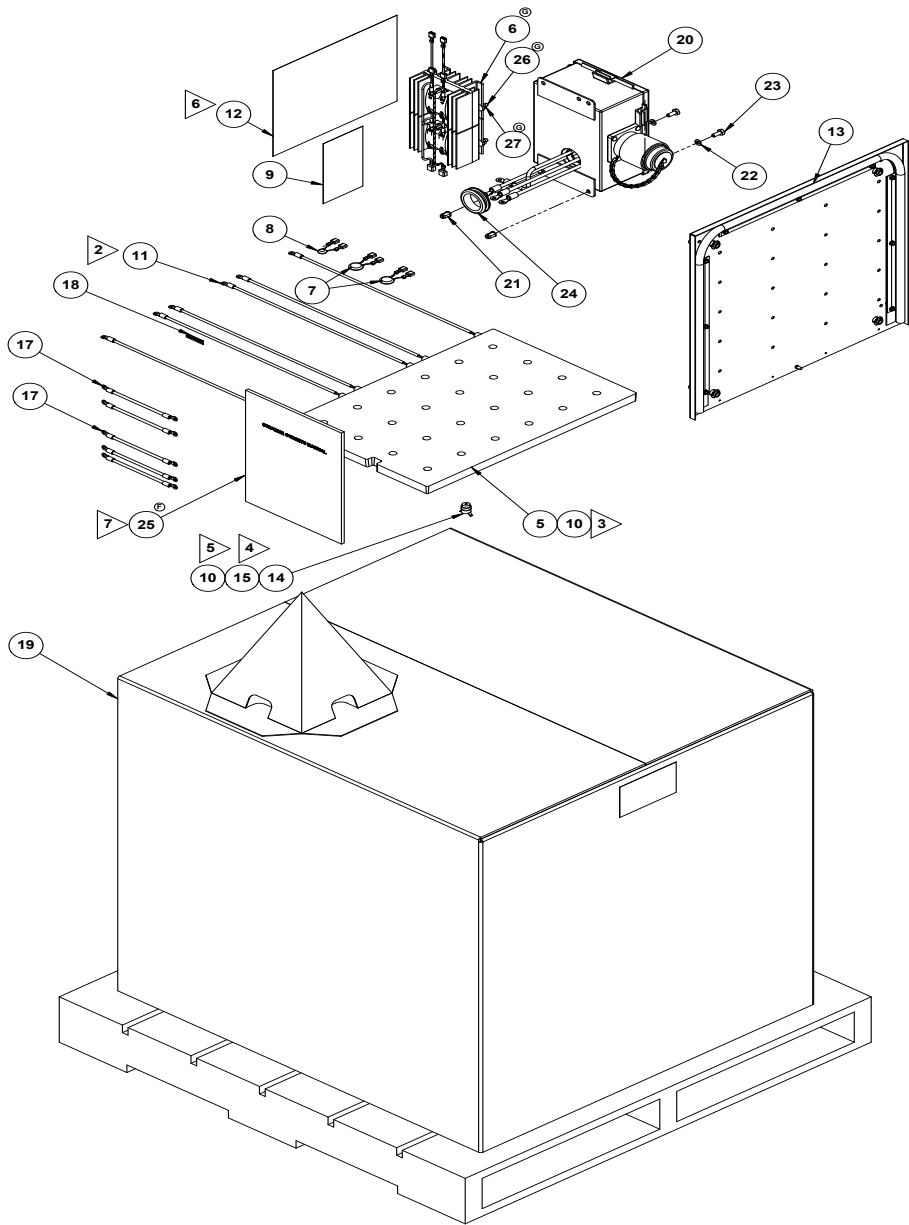
CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

Unless otherwise specified, dimensions are in inches.	Drawn	AKL	12/2008	 AccuTemp Products, Inc. 8415 N. Collins Park Fort Wayne, IN 46825
Angular: 90°	Checked	GLS	2/2009	
Angular: 87°	Project Eng	GLS	2/2009	
2 Place Decimal ±.02				
3 Place Decimal ±.005				
1/32" Min. Holes				
0.015" Min. Holes				
Comments:	First:			
Do Not Scale Drawing		N/A		
	Size	Drawing No.	Rev.	
	E	AT1A-3571	G	
	Scale: 1:4	ICN 445	Sheet 2 of 3	



SP8014-1105

Page 16



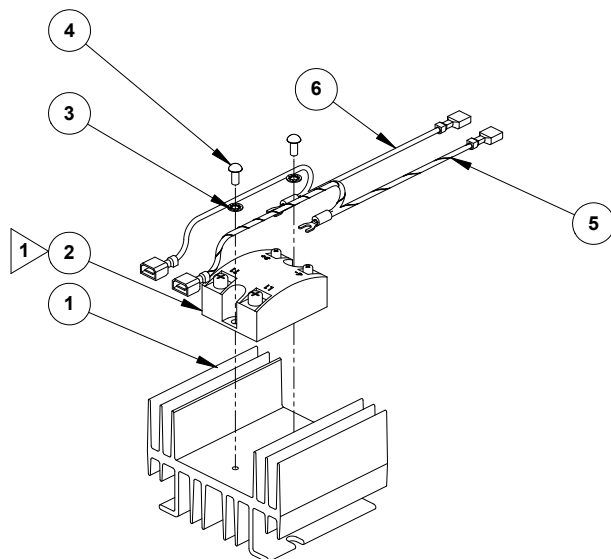
STEAMER CONFIGURATION
GROUP 34

Unless otherwise specified: Dimensions: inches Bore: .01" Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1.18 ±.001 V125 Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	ALB	Date	5/18/2009
	Checked	GLS	Date	5/18/2009
	Project Eng	GLS	Date	5/18/2009
	Material	N/A		
Finish: N/A				
Scale: 1:4 ECN: 445				

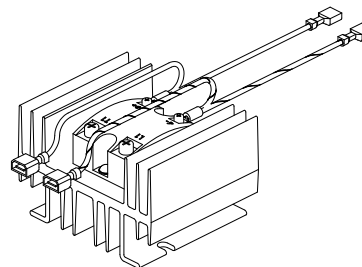
Name		Date	5/18/2009
Drawn		ALB	5/18/2009
Checked		GLS	5/18/2009
Project Eng		GLS	5/18/2009
Material		N/A	
Finish		N/A	
Scale		1:4	ECN: 445

Size		Drawing No.	Rev
E		AT1A-3571	G
Scale		1:4	ECN: 445
Sheet		3 of 3	

AccuTemp		AccuTemp Products, Inc. 2419 N. Clinton Park Fort Wayne, IN 46825
MODULE, VOLTAGE		WATTAGE PHASE

**AT1A-3707-1****NOTES:**

- 1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R ±.005 √125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name	Date	 AccuTemp AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
	Drawn	G. SEITZ	12/06/09		
	Checked	GLS	08/11/10		
	Project Eng	GLS	08/20/09		
	Material:				
	Finish:	N/A		Size: Drawing No.: C AT1A-3707	Rev. A
		N/A		Scale: 1:1.5 ECN: 484	Sheet 1 of 1