TOSHIBA

WASHING AND DRYING CARE SET

OWNER'S MANUAL

MODEL: TWD-T40BZP140MWM(KK)
DRYER MODEL: TD-T40BS100HWM(KK)
WASHER MODEL: TW-T40BZP140MWM(KK)

Read This Manual 

Read and follow the instructions carefully.
Keep the operation instructions handy for future use.
Please contact the customer service if you are in need of a new user manual.

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SAFETY INSTRUCTIONS

■ Safety Instructions

The product is intended only for home use and for textiles in household amounts suitable for washing or drying. This appliance is for indoor use only and not intended for built in use. Only use according to these instructions. The appliance is not intended for commercial use.
Any other use is considered as improper use. The producer is not responsible for any damage or injury that may result from it.
This appliance is intended to be used in household only and it is not intended to be used such as:

- Staff kitchen areas in shops, offices and other working environments;
- Farm houses;
- By clients in hotels, motels and other residential type environments;
- Bed and breakfast type environments;
- Areas for communal use in blocks of flats or in launderettes.

Explanation of the Symbols:

⚠ Warning!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in death or serious injuries unless it's avoided.

⚠ Caution!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in slight or minor injuries or damage to property and the environment.

SAFETY INSTRUCTIONS

Note!

This combination of symbol and signal word indicates a potentially dangerous situation which may result in slight or minor injuries.

Please read the following safety information thoroughly and follow it strictly to minimize the risk of fire or explosion, electric shock and to prevent property damage, personal injury or loss of life. Failing to follow these instructions shall void any warranty.
This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.

⚠ Warning!

Electric Shock Hazard

- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- If the machine is damaged, it must not be operated unless repaired by the manufacturer, its service agent or similarly qualified persons.
- Do not climb or sit on the appliance.
- Before plugging in this product, ensure that the connection parameter on the rating plate (fuse rating, voltage and frequency) match the mains electricity supply. If in any doubt, consult a qualified electrician.
- Do not pull the power cord forcefully. Please grasp the mains plug instead.

SAFETY INSTRUCTIONS

- Do not plug/unplug the mains plug with wet hands.
- The accessibility of the plug must always be ensured, in order to disconnect the tumble dryer from the mains.
- If the appliance appear high temperature abnormally, please unplug immediately.

⚠ Warning!

Danger of Injury

- Do not disassemble or install the dryer without any instruction or supervision.
- Do not lean on the opened door of this product.
- Condensed water is not drinking water. It can cause health problems in both people and animals if consumed.

⚠ Warning!

Danger of Damage

- Do not put more load than rated in this user manual. See the related chapter in the user manual.
- Do not operate the dryer without the door filter.
- Do not dry the clothes before being spin.
- Do not expose the dryer directly under the sun.
- While cleaning and maintenance, please do remember to unpulg and do not directly spray the dryer with water.
- The appliance should not be overturned during normal use or maintenance.
- While cleaning and maintenance, please do remember to unpulg and do not directly spray the dryer with water.
- The appliance should not be overturned during normal use or maintenance.

SAFETY INSTRUCTIONS

 CAUTION: RISK OF FIRE !

**Warning!**

Explosion & Fire Danger

- Please do not dry the clothes with any flammable substances such as kerosene or alcohol. Otherwise, there may be explosion.
- Keep away from open flame and other sources of ignition.
- This product is not to be used if industrial chemicals have been used for cleaning.
- Do not dry unwashed items in the tumble dryer.
- Items that have been soiled with substances such as cooking oil, acetone, alcohol, petrol, kerosene, spot removers, turpentine, waxes and wax removers should be washed in hot water with an extra amount of detergent before being dried in the tumble dryer.
- Items such as foam rubber (latex foam), shower caps, waterproof textiles, rubber backed articles and clothes or pillows fitted with foam rubber pads should not be dried in the tumble dryer.
- Fabric softeners, or similar products, should be used as specified by the fabric softener instructions.
- Oil-affected items can ignite spontaneously, especially when exposed to heat sources such as in a tumble dryer. The items become warm, causing an oxidation reaction in the oil. Oxidation creates heat. If the heat cannot escape, the items can become hot enough to catch fire. Piling, stacking or storing oil-affected items can prevent heat from escaping and so create a fire hazard.

SAFETY INSTRUCTIONS

- Remove all objects from pockets such as lighters and matches.
- If it is unavoidable that fabrics that contain vegetable or cooking oil or have been contaminated by hair care products be placed in a tumble dryer they should first be washed in hot water with extra detergent. This will reduce, but not eliminate, the hazard.
- Never stop a tumble dryer before the end of the drying cycle unless all items are quickly removed and spread out so that the heat is dissipated.
- Openings must not be obstructed.
- The lint trap has to be cleaned frequently.
- Lint must not to be allowed to accumulate around the tumble dryer.
- WARNING: Do not damage the refrigerant circuit.
- WARNING: In the appliance enclosure or in the built-in structure, keep ventilation openings clear of obstruction.

Safety with Children

- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- Children shall not play with the appliance.
- Cleaning and user maintenance shall not be done by children without supervision.
- Children should be supervised to ensure that they do not play with the appliance.
- Children of less than 3 years should be kept away unless continuously supervised.
- Always close the door after use. In this way you will avoid the danger of:
  1. Children climbing onto or into the dryer or hiding thing in it.

2. Pets or other small animals climbing into it.

- Glass door may become very hot during the operation. Keep children and pets far away from the machine while it is operating.

Installation Location and Surrounding

- All washing and additional substances are to be kept in a safe place out of the reach of children.
- Do not install the machine on a carpet floor.
- The obstruction of the openings by a carpet can damage the machine.
- Keep the appliance clear from heating sources and direct sunlight to avoid plastic and rubber parts to corrode.
- Do not use the appliance in humid environments or rooms containing explosive or caustic gas. In case of water leakage or water splashes, let the appliance dry in the open air.
- The appliance must not be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to that of the machine.
- Do not operate the machine in rooms with a temperature of below 2℃.This can cause damages to parts of it. For example, in the dryer unit, there is a risk of damage if condensed water is allowed to freeze in the pump and hoses. If it is unavoidable, make sure to drain the water completely from the appliance after every use (see "MAINTENANCE -Cleaning the Drain Pump Filter") to avoid damages caused by frost.
- Never use flammable sprays or substances in the immediate proximity of the appliance.

Installation

- Remove all packaging material and transport bolts before using the appliance. Otherwise, serious damage may result.

SAFETY INSTRUCTIONS

- This appliance is equipped with a single inlet valve and can be connected to the cold water supply only.
- Mains plug must be accessible after installation.
- Before washing the clothes at first time, the product shall be operated in one round of the whole procedures without the clothes inside. The suggested program is "DRUM CLEAN".
- Before using the machine, the product shall be calibrated.
- Do not put any excessively heavy objects on the appliance, like water containers or heating devices.
- The new hose-sets supplied with the appliance are to be used and that old hose-sets should not be reused.
- Max. Inlet water pressure 1 MPa. Min. inlet water pressure 0.05 MPa.
- The appliance must be 100% horizontal and stand firmly in position on a hard flat floor.
- It must not 'Seesaw' across corners under the load.
- Do not let the feet of the appliance get wet. Failure to do so may cause vibration or noise.

⚠ Warning!

- Children can become entangled in the packaging film or swallow small parts and suffocate. Do not allow children to play with the packaging.
- The appliance must not be installed behind a lockable door, a sliding door or a door with a hinge on the opposite side to that of the tumble dryer, in such a way that a full opening of the tumble dryer door is restricted.
- Do not restrict the floor clearance through deep pile carpets, strips of wood or similar. This might cause heat built-up which would interfere with the operation of the appliance.

Electrical Connection

- Make sure the supply cable is not trapped by the machine, or it can get damaged.

SAFETY INSTRUCTIONS

- Connect the product to a grounded outlet protected by a fuse complying with the values in the "Technical specifications" table. The grounding installation has to be made by a qualified electrician. Ensure that the machine is installed in accordance with the local regulations.
- Water and electrical connections must be carried out by a qualified technician in accordance with the manufacturer's instructions and local safety regulations.

⚠ Warning!

- Do not connect the appliance to the mains electricity supply by an extension lead multi-socket adapter or similar.
- The appliance must not have an external switching device such as a timer or connected to a circuit that is regularly switched on and off.
- Do not pull the plug out of the mains outlet if there is flammable gas around.
- Never pull out power plug with wet hands.
- Always pull at the plug, not at the cable.
- Always unplug the appliance if it is not being used.
- Do not bend, clamp or damage the power cord and the power plug.
- The appliance must not be supplied through an external switching device, such as a timer, or connected to a circuit that is regularly switched on and off by a utility.
- Do not connect the appliance to the mains electricity supply by an extension lead, multi-socket adapter or similar.

SAFETY INSTRUCTIONS

Water Connections

- Check the connections of the water inlet tubes, the water tap and the outlet hose for possible problems due to changes of water pressure. If the connections loosen or leak, close the water tap and get it repaired.
- Do not use the appliance before the pipes and hoses are installed properly by qualified persons.
- The water inlet and outlet hoses have to be safely installed and remain undamaged.
- Otherwise, water leakage can occur.
- Do not remove the drain pump filter while there is still water in the appliance. Big quantities of water can leak out, and there is a risk of scalding due to hot water.

Operation and Maintenance

- Never use any flammable, explosive or toxic solvents. Do not use gasoline and alcohol etc. as detergents. Only select detergents that are suitable for machine washing.
- Make sure that all pockets are emptied. Sharp and rigid items such as coins, brooches, nails, screws, stones etc. may cause serious damages to this machine.
- Thoroughly rinse items that have been washed by hand.
- Fabric softeners or similar products should be used are recommended in their instructions.
- Never try to open the door forcefully.
- The door of the washing machine will unlock shortly after the end of a cycle.
- Please do not close the door with excessive force. If it is found difficult to close the door, please check if the clothes are properly inserted and distributed.
- Always unplug the appliance and close the water tap before cleaning and maintenance and after each use.

- Never pour water over the appliance for cleaning purpose.
- Repairs shall only be carried out by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- The producer will not be responsible for damages caused by the intervention of not authorized persons.

Transport

- Before Transport:
  -Never transport the upper dryer unit and the lower washing unit while they are joined; always transport each unit seperately.
  -Bolts shall be reinstalled to the machine by a specialized person;
  -Accumulated water shall be drained out of the machine.
- This appliance is heavy, so transport with care. Never hold any protruding part of the machine when lifting. The machine door can not be used as a handle.
- Move cautiously. Do not grasp any salient parts of machine. The machine door cannot be used as the handle for transport. If the dryer can't be transported erectly, the dryer can be tilted to right less than 30°.
- When transporting the product, do not transport it in a horizontal position. If long-distance transportation or machine disassembly is required, please contact the local service provider.

⚠ Warning!

Risk of injury and damage!

Improper handling of the appliance may result in injury.

- The appliance is very heavy. Never transport or carry the appliance alone; always with the assistance of another person.

SAFETY INSTRUCTIONS

- Remove all obstacles on the transport route and from the installation location, e.g. open doors and clear away objects lying on the floor.
- Remove all package material before using the appliance.
- Before setting up this product, check it for any externally visible damage. Do not install or use a damaged product.

UV Radiation Safety

- This warning only covers products which contain a UV-C lamp and which have a disinfection function with UV-C lamp.
- The device contains a lamp that emits UV-C rays. Do not look at the source of light while the lamp is operating!
- UV-C lamp is used to provide disinfection in textile products.
- Do not take the UV-C lamp out of the device and do not operate it outside!
- Do not touch the lamp!
- Use of the product except for its purpose or damage to the UV-C lamp protection glass or surrounding may cause dangerous UV-C radiation to occur. UV-C radiation can damage the eyes and skin even in low doses. Do not operate any product which is damaged!

SAFETY INSTRUCTIONS

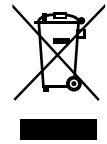
- Do not remove the UV-C lamp protection glass. Do not operate the product without the UV-C lamp protection glass!
- The [HYGIENE] program incorporating UV is effective for removing Escherichia coli, Staphylococcus aureus bacteria.
- In cases where UV-C lamp and related parts need to be replaced (expiration of lamp life, break of lamp glass, etc.), call the technical service. Do not try to replace the parts by yourself. When waiting for technical service, make sure all its covers are closed and the plug is disconnected!
- Keep children away while using any programs with activated UV-C lamp!
- It can cause allergies, avoid direct UV-C exposure!
- Always read the product guide before using the device and use the product according to the instructions!

ENVIRONMENT

Disposal of Old Appliances

For use in EU countries

This appliance is labelled in accordance with the European Directive 2012/19/EU on waste electrical and electronic equipment (WEEE). The directive provides the framework for the EU-wide take-back and recycling of waste equipment.



The devices marked with this symbol must not be disposed of in household waste!

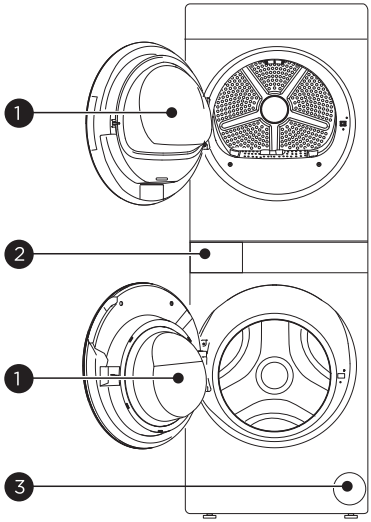
For use in other countries

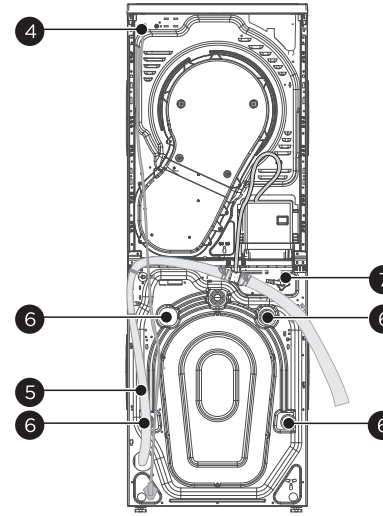
This appliance does not have symbol above. If you want to dispose your appliance, please contact your local authority or retailer for futher information on collection and disposal.

Model		Rated capacity
TWD-T40BZP140MWM(KK)	TD-T40BS100HWM(KK)	9.0kg
	TW-T40BZP140MWM(KK)	13.0kg

INSTALLATION

■ Product Description



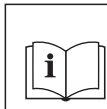


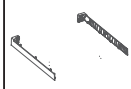
1	Door	5	Drain hose
2	Detergent dispenser	6	Transport bolts
3	Drain Pump Filter	7	Water inlet valve
4	Power supply cord		

Note!

The product picture is for illustration only, please refer to real product as reference.

Accessories

1 x Owner's manual	1 x Clip Spring	2 x Fixing Plate	1 x Drain Hose Catch	1 x Water Drain Hose Assembly	12 x Screw (ST4*14)	4 x Connection plate
						

1 x Water Inlet Hose Assembly	4x Shipping Screw Cover	2 x Decorative strip (Placed in the inner cylinder of the dryer)	1 x Rat resistance panel	2 x Cable ties	2 x Fixings	2 x Screws
						

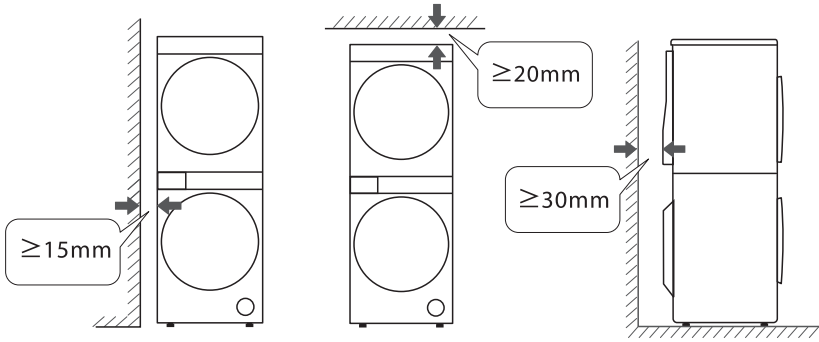
INSTALLATION

■ Installation

Installation Area

⚠Warning!

- Stability is important to prevent the product from wandering!
- Make sure the machine is standing leveled and stable.
- Make sure that the product does not stand onto the power cord.
- Make sure to maintain the minimum distances as shown in the picture.
- The whole machine requires two professionals for installation and make sure that the back of the product is close to the wall.



Before installing the machine, the location characterized as follows shall be selected:

1. Rigid, dry, and level surface.
2.Avoid direct sunlight.
3.Sufficient ventilation.
4.Room temperature is above 2 °C .
5.Keep far away from the heat sources such as coal or gas burning appliances.

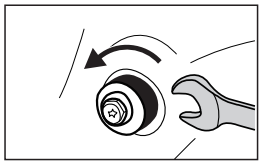
INSTALLATION

Remove Transport Bolts

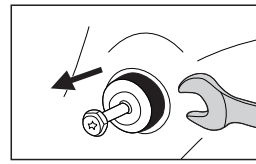
⚠ Warning!

You must remove the transport bolts from the backside before using the product.

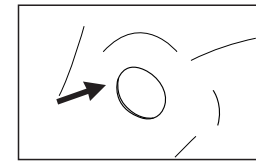
1. Loosen the 4 transport bolts with a spanner.



2. Remove the bolts including the rubber parts and keep them for future use.



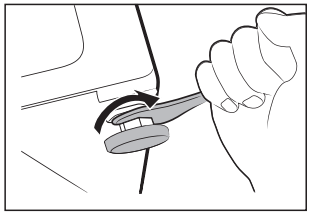
3. Close the holes using the cover caps.



Levelling the Machine

⚠ Warning!

The lock nuts on all four feet must be screwed tightly against the housing.



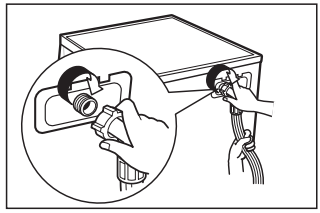
1. Loosen the lock nut.
2. Turn the foot until it reaches the floor.
3. Adjust the legs and lock the nuts with a spanner. Make sure the machine is level using a spirit level.

INSTALLATION

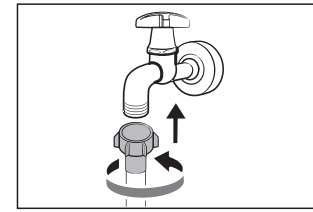
Connect the Water Inlet Hose

⚠ Warning!

To prevent leakage or water damage, follow the instructions in this chapter.
- Do not kink, crush or modify water inlet hose.



Connect the water inlet hose to the water inlet valve and a water tap with cold water as indicated.



Note!

- Connect manually, do not use tools. Check if the connections are tight.

INSTALLATION

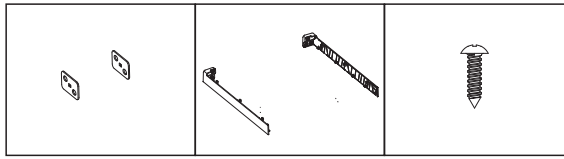
■ Stacking Installation

Accessories

2 x Fixed Plate

2 x Decorative strip (Placed in the inner cylinder of the dryer)

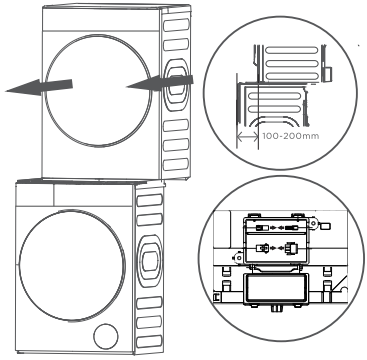
12 x Screw(ST4*14)



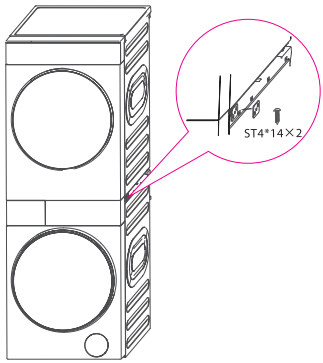
Installation steps:

Note!

The whole machine requires two professionals for installation.

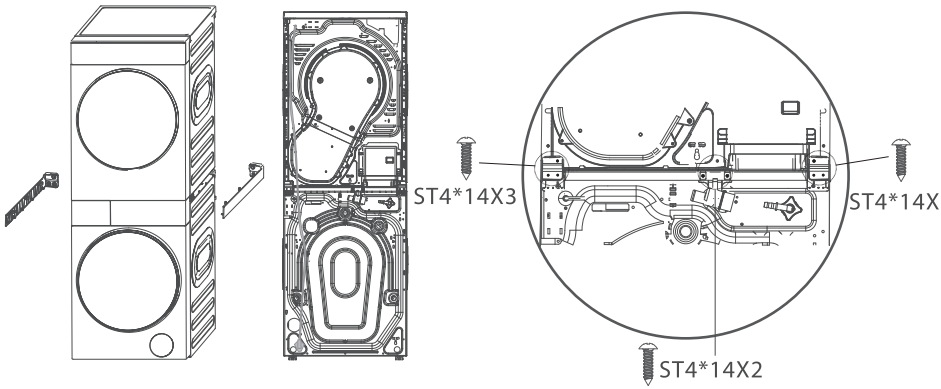


1.Lift the dryer unit onto the washer unit, leaving a distance of 10-20cm at the front to facilitate the insertion of the terminal through the small hole at the top. Place the power cord and signal cord of the dryer into the waterproof box (as shown in the figure), complete the connection of the drum terminals, and fasten the waterproof box. Next, drive one screw (ST4*14) on the left side of the decorative component of the drum control panel to fix and complete the installation.



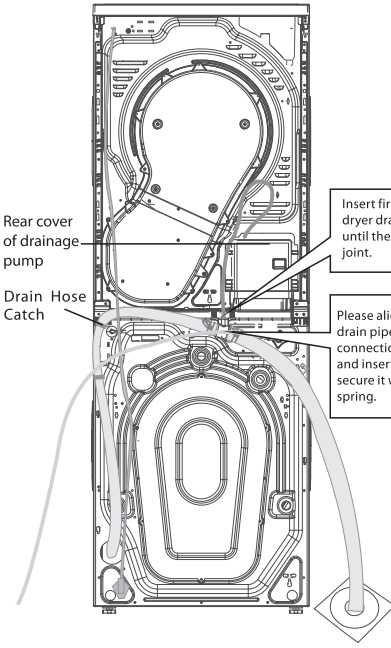
2.After stacking the machines neatly and ensuring that the holes of the dryer and the drum are aligned, attach the two fixing plates (sheet metal parts) from the accessory bag to the left and right sides of the bottom of the dryer as shown in the diagram. Secure them by driving two screws (ST4*14) into each fixing plate to secure the machine.

INSTALLATION



3. Install the left and right decorative strips, securing each side with three screws (ST4*14) to fix the machine (the left and right decorative strips are in the inner cylinder of the dryer). On one side, use the drain pipe clamp from the accessory assembly to clip onto the drum drain pipe and secure it with a screw on the decorative strip. Finally, use two screws (ST4*14) to secure the tee on the top cover of the drum. After completion, install the dryer drain pipe connector to complete the installation.

■ Drain Hose





1. After stacking the dryer, take out the drain pipe assembly and clamp from the accessory assembly, and according to the installation guide, connect and secure the dryer drain pipe and drum drain pipe using a tee pipe, and lock the drum drain pipe with a clamp.

2. The user can place the inlet pipe on the left or right according to the position of the drum inlet pipe, ensuring the inlet pipe is above the drain pipe to ensure smooth and safe water flow.

INSTALLATION

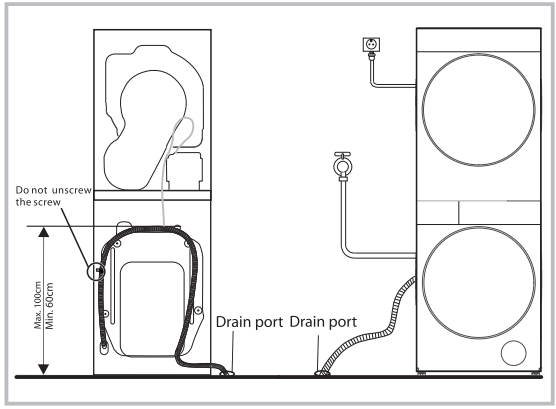
⚠ Warning!

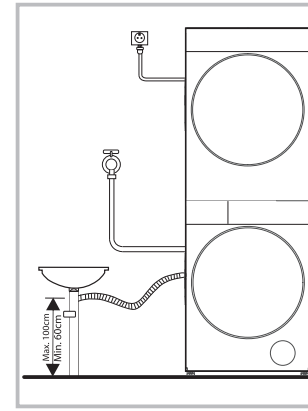
- Do not kink or protract the drain hose.
- Position drain hose properly, otherwise damage might result of water leakage.

There are two ways to place the end of drain hose:

1. Put it into the drain port. If the drain hose is put into the drain hole on the floor, fix the drain hose on the back of the appliance to prevent water overflow from the drum.

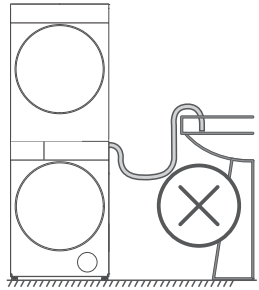
2. Connect it to the branch drain hose of the trough.





⚠ Warning!

- Do not let the drain pipe be compressed by heavy objects or deformed under force, as this may affect drainage.
- After professional installation and drainage completion, users should not adjust the height of the drain pipe on their own.
- Do not remove the drain pipe fixing clamp, as unauthorized removal may cause machine malfunction.
- Do not excessively bend the drain pipe or hang it in a U-shape over the sink.



⚠ Caution!

- If the drain pipe is too long, do not force it into the sewer, you can cut off the excess length.
- Please be cautious when excising the drainage pipe to avoid injuries.

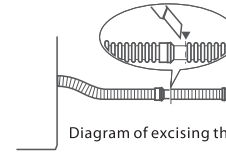


Diagram of excising the drainage pipe

If the drain pipe is not long enough, please contact your local service center.

INSTALLATION

■ Accessory Assembly Installation Instructions Guide

Note!

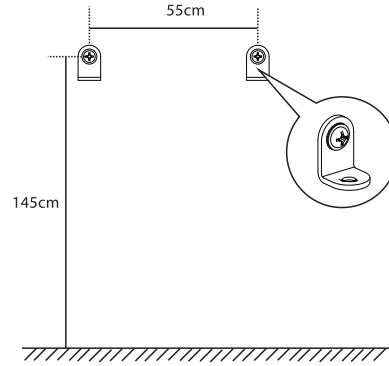
This accessory assembly is intended for washer-dryer combination sets or stacked washer-dryer sets.

1. Check that all components of the accessory assembly are included.

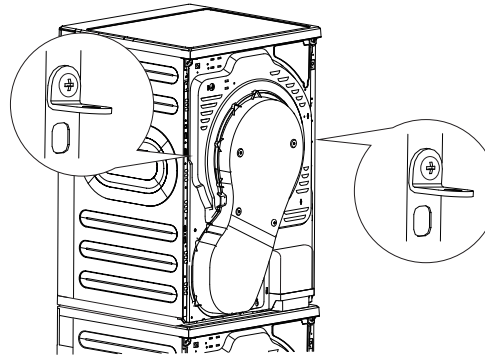


Cable ties × 2 | Fixings × 2 | Screws × 2 | Connection plate × 4

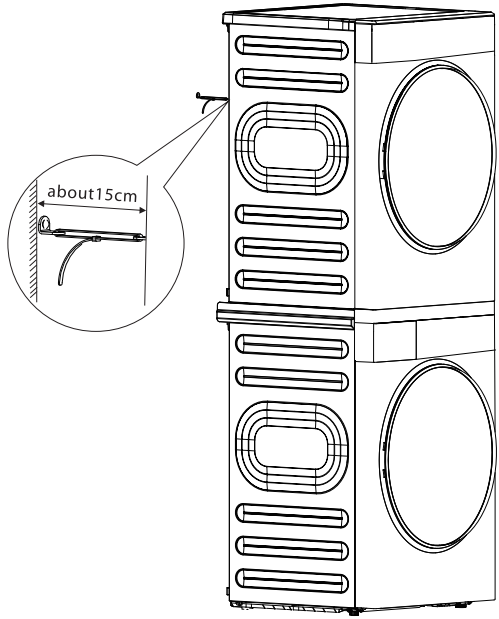
2. Determine the installation position for the laundry stack, and mark the points for expanding screws on the wall behind it according to the illustrated dimensions. Drill holes at the marked points with an electric drill of approximately 6 mm in diameter, to a depth of 35mm. After drilling, secure the mounting plate to the wall using expanding screws.



3. Remove the top screws on both sides of the dryer side panels separately, pass the screws through the connection plate, and then secure them in the original positions on the dryer.

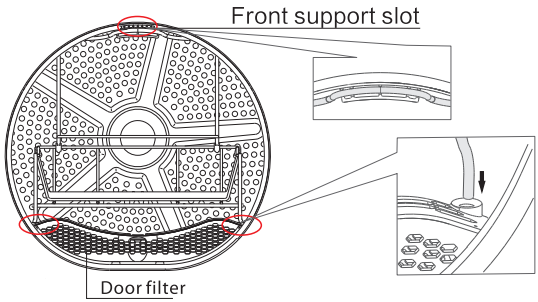


4. Move the laundry stack to the installation position, keeping the back panel of the dryer about 15cm away from the wall to ensure that the laundry stack does not touch the wallSecure the mounting plates on both sides of the wall and the dryer using zip ties.



■ Drying Support Installation

The following drying support is optional for specific models.
If your dryer has following parts, please wear gloves to install them as per the instruction below.
If you want to install the drying support, first clamp the support on the door filter,then hook it in the front support slot(as shown below).



Note!

Drying support is mainly used for items that are not suitable for tumble dry, like hats, shoes, plush toys etc. Warm program is recommended for this function and if items are not completely dried once, you can restart the program to complete drying. All items dried with support must meet the warning requirements of page 5. Leather products also cannot be dried.

OPERATION

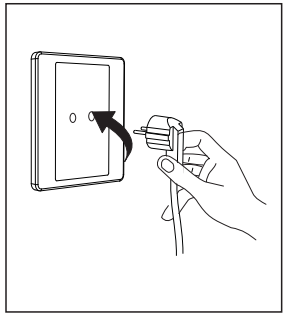
■ Quick Start

⚠ Caution!

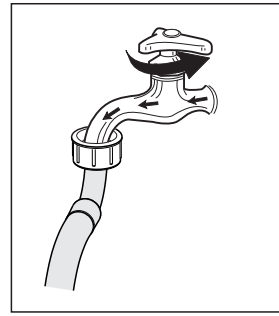
- Before washing, please make sure the machine is installed properly.
- Your appliance was thoroughly checked before it left the factory. To remove any residual water and to neutralize potential odors, it's recommended to clean your appliance before first use. For this reason, recommended to clean the inner drum by running the "DRUM CLEAN" or other program with the optional temperature of 90°C. Be careful not to put laundry and detergent in the machine.

1. Before Washing

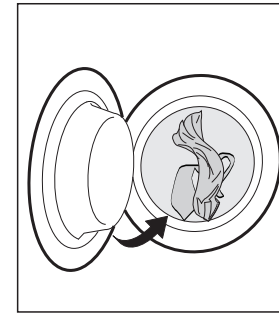
1. Plug in



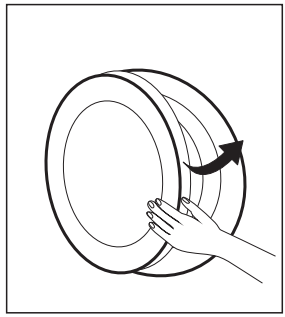
2. Open tap



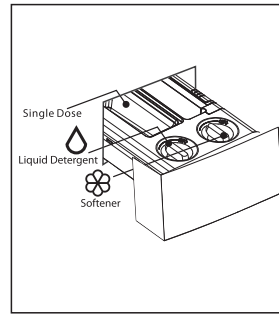
3. Load



4. Close door



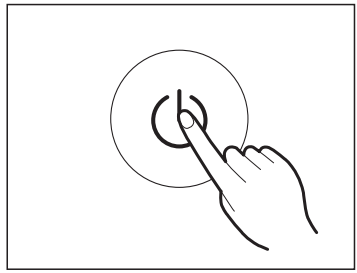
5. Add detergent



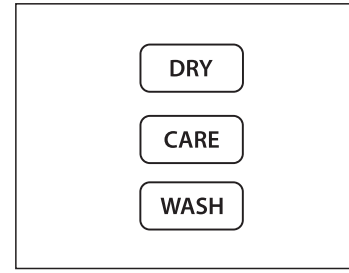
OPERATION

2. Washing or Drying

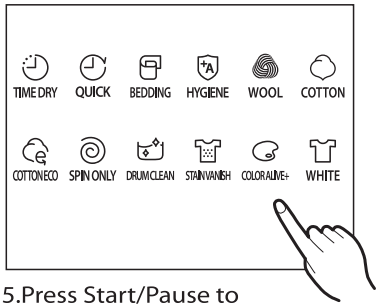
1.Power on



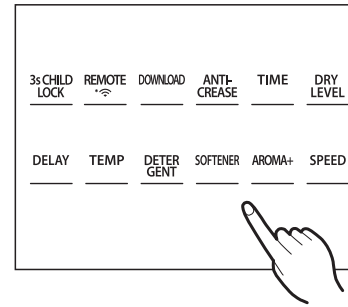
2.Select purpose (DRY, CARE or WASH)



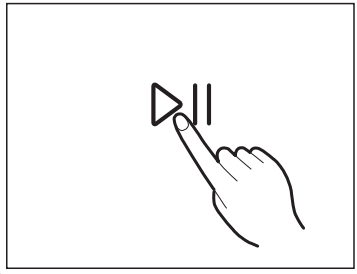
3.Select program



4.Select function or remain default settings



5.Press Start/Pause to start the program



Note!

1 . If default is selected, step 4 can be skipped.
2 . The function button line chart is for reference only, please refer to real product as standard.

3. After Washing or Drying

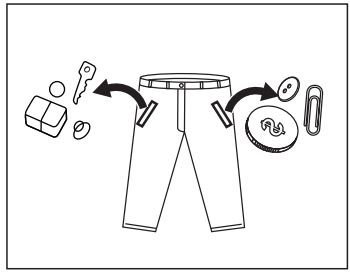
Buzzer beeps and “End” on display
Open the door and tafie out laundry, then clean the dryer filter and power off.

OPERATION

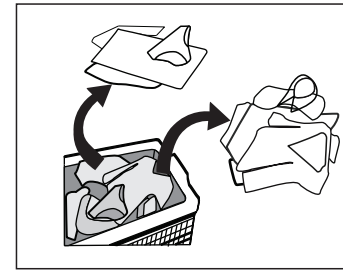
■ Before Each Washing

- The ambient temperature of the machine should be 2°C-40°C. If used under 2°C, the inlet valve and draining system may be damaged. If the machine is installed under freezing conditions, it should be transferred to normal ambient temperature to ensure the water supply hose and drain hose can unfreeze before use.
- Please check your laundry care labels and the detergent use instructions before wash. Use non-foaming or less-foaming detergent suitable for machine properly.

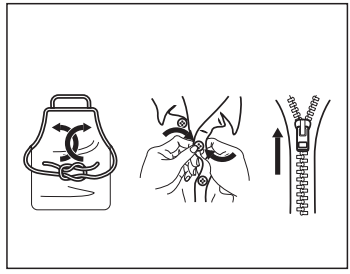
1. Take all items out of the pockets



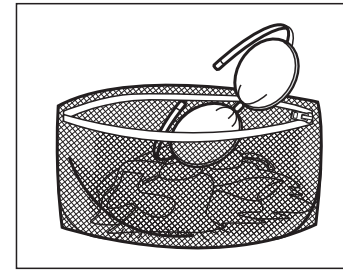
2. Sort laundry according to color and textile type



3. Tie together long textile strips and belts, close zips and buttons



4. Put small items into a laundry bag



⚠ Warning!

- Do not wash articles that have been cleaned in, washed in, soaked in, or dabbed with combustible or explosive substances like wax, oil, paint, gasoline, alcohol, kerosene, and other flammable materials.
- Washing single clothes items may easily create big unbalance. Therefore it is suggested to add one or two more laundry items to the wash so that spin can be done smoothly.
- Do not wash, spin water-proof seats, mats, or clothing.

OPERATION

■ Detergent Dispenser

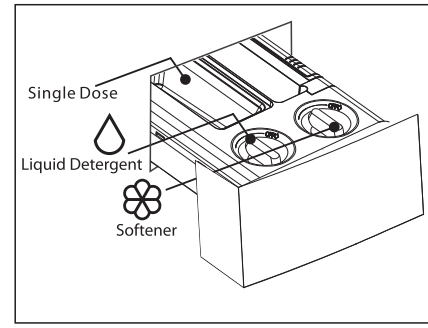
Note!

- The detergent box of this model is automatically dispensed with laundry detergent, which can store a certain amount of laundry detergent without having to add it every time;
- Please put the detergent directly into the washing cylinder with the clothes, do not put it in the detergent box, so as not to block the inlet, when using the laundry pods, please turn off the automatic delivery;
- For clumpy and viscous detergents or additives, it is recommended to dilute them with a small amount of water before pouring them into the detergent cartridge;
- Please choose the correct inlet for delivery, incorrect delivery may lead to foam residue and unclean laundry;
- Please turn on the detergent box after it is installed, and do not open the detergent box when the machine is running to prevent water or foam from overflowing.

Fill liquid detergent and fabric softner to dispenser to use automatic dispensing function.

Liquid Detergent (MAX:≈510ml)

Softener (MAX:≈440ml)



⚠Caution!

- This machine is automatic dispensing liquid detergent and softener. If you want to use powder detergent , you need turn off the function of liquid detergent automatic dispense and add it into powder detergent case.
- When the " ♢ "or " ❀ "icon on the display panel is flashing, it means lack of liquid detergent or softener. Please refill it .

OPERATION

■ Before Each Drying

Note!

- Leave it to stand for 2 hours after transporting. Before first use, please use the soft fabric to clean the inside drum.
  1. Put some clean rags into the drum.
  2.Plug the power, select the [TIME DRY] program, press [▷II] button.
  3. After finishing this program, please follow the "Cleaning and Care " to clean the door filter.
- During drying, the compressor and the water will generate some noise which is entirely normal.

1. Before drying, thoroughly spin the laundry in washing machine. High spin speed shortens the drying time and saves energy.
2. For uniform drying result, sort the laundry according to fabric type and select the appropriate drying program.
3. Before drying, please close zips, hooks and eyelets, button, tie fabric belts, etc.
4. Remove all objects from pockets such as lighters and matches.
5. Sew in or remove underwiring from bras.
6. Close duvet covers and pillow cases to prevent small items from being rolled up inside them.
7. Leave jackets open and undo any long zips so that textiles dry evenly.
8. Do not over dry the clothes, because over dried clothes can easily get creases.
9. Do not dry the articles containing rubber or similar elastic materials.
10. Keep the area around the tumble dryer clean. Coal dust or flour may cause an explosion.
11. The door shall be opened only after the program of the tumble dryer is finished to avoid being scalded by hot steam or over heated drying machine.
12. Clean the lint filter after each use to avoid extension of drying time and increase of energy consumption.
13. Do not dry clothes after dry-clean process.

OPERATION

The reference weight of dry clothes (weight per item)

 Sweater (mixed 800g)	 Jacket (cotton 800g)	 Jeans (800g)	 Bath Towel (cotton 900g)	 Single bedsheet (cotton 600g)
 Work clothes (1120g)	 Pyjamas (200g)	 Shirt (cotton 300g)	 T-Shirt (cotton 180g)	 Underwear (cotton 70g)  Socks (mixed-weave 50g)

Note!

- Do not exceed the rated load.
- Do not dry dripping wet laundry. The dryer might get damaged.

Only dry laundry suitable for tumble drying. Regard the laundry care labels:

 Suitable for tumble drying

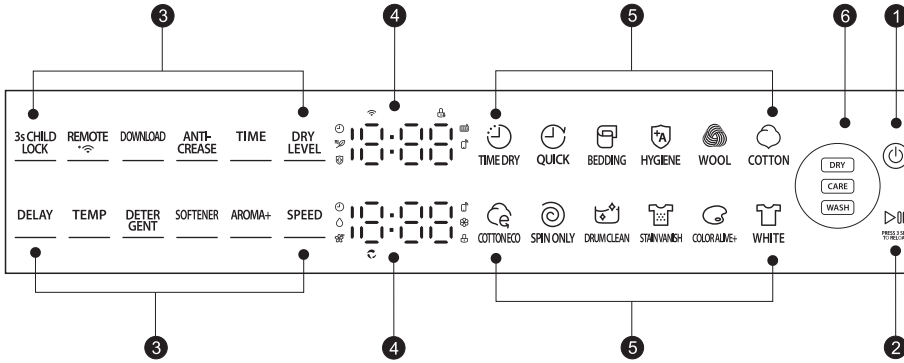
 Normal drying process: Tumble drying is possible at a temperature below 80°C under the rated load.

 Mild drying process: Gentle tumble dry. Select mild process with reduced thermal action.

 Do not tumble dry: Articles unsuitable for drying in the tumble dryer.

OPERATION

Control Panel



1 On/Off

Product is switched on or off.

2 Start/Pause

Press the button to start or pause the cycle.

3 Options

These buttons are used for setting additional functions.

4 Display

The display shows the setting, estimated program time remaining and status messages of your machine.

5 Programs

Different cycles can be selected according to the user's need.

6 Purposes

Different purposes can be selected according to the user's need.

OPERATION

■ Options (*Options can be set in App)

General options



DELAY

This function is used for delaying the end of the program up to 24 hours. When the delayed program starts, the time starts to countdown on the display and the delay icon blinks.

1.Load your laundry and make sure the machine door is closed.

2.Press the [⏻]button, and select the desired program.

3.Press the [DELAY] button.

4.Repeatedly to press the [DELAY] button to select the desired delay time.

5.After the [▷⏸] button is pressed, the machine is at the running condition. The procedure will be automatically completed when the delay time is over.

6.If you press the[▷⏸]button again, the delay function will be paused.

7.If you want to cancel the "DELAY" function, please press the [⏻]button.



Wireless Network

For connecting your appliance to the internet, press the [Remote] button for 3 seconds. This activates the wireless network function. To cancel the Wireless Network function, please unplug the appliance.

Note:

Information on the initial installation of the wireless network connection see "Instructions to Connection with the TSmartLife App".



REMOTE

This is the switch of remote control, if you want to use your smartphone to control the machine remotely, you need to press the [REMOTE] button. Considering the safe operation of the machine, the smartphone remote control should meet the following conditions:

1. The appliance should connect to the internet;
2. The door of drum should be closed.

Remark:

-. If the door is opened at anytime, the remote control function will be disabled.

-. The remote control function is turned off at the end of each cycle automatically, if you want to use remote control function again, you need turn on it again.

OPERATION

3s CHILD LOCK

1. This machine incorporates a special child safety lock, which can prevent children from pressing buttons or operating unintentionally.
2. When the program is running, press the [3s CHILD LOCK] button at the same time for 3 seconds to start child lock function.
3. When child lock function is set, the display will show child lock icon and the blinking "CL", and all buttons are deactivated, except [⏻]button.
4. To deactivate the child lock function, the [3s CHILD LOCK] button shall be pressed at the same time for 3 seconds.

WASH Option

DETERGENT

The [DETERGENT] is the function of dispensing liquid detergent automatically.
The default setting is Auto. You can press the [DETERGENT] button to turn off the detergent automatic dispense function. Then press the [DETERGENT] button, you can adjust the level of liquid detergent, total 5 levels :Auto, Off, Less, Normal, Extra. The display corresponding show : AU, OFF, L-1, L-2 , L-3.
When the"💧"icon lights up on the display panel, automatic liquid-detergent dispensing is turned on. When no icons light up, the automatic dispenser is off.
When the"💧"icon is flashing means lack of detergent, you need to add it .

SOFTENER

The [SOFTENER] is the function of dispensing liquid softener automatically.
The default setting is Auto. You can press the [SOFTENER] button to turn off the softener automatic dispense function. Then press the [SOFTENER] button, you can adjust the level of liquid softener, total 4 levels : Auto, Off, Less, Normal, Extra. The display corresponding show: AU, OFF, L-1, L-2 , L-3.
When the" ❀ "icon lights up on the display panel, automatic dispensing is turned on. When no icons light up, the automatic dispenser is off.
When the " ❀ "icon flashes, the liquid softener is low. Please refill it.

Note!

You can also adjust the dosage coefficient of detergent and softener according to usage habits. Hold [DETERGENT] and [SOFTENER] 3 seconds to adjust the coefficient.
Detergent coefficient: 0.5,1,1.2,1.5. It means multiple of dosage. The display shows :H-1, H-2 (default), H-3, and H-4.
Softener coefficient: 0.8,1,1.5,2.It means multiple of dosage. The display shows: S-1, S-2, S-3 (default), and S-4.

OPERATION

TEMP

TEMP

Press the button to regulate the temperature.
If the display shows "---" , the water is unheated.
Temp.: cold, 20°C ,30°C, 40°C, 60°C, 90°C .

AROMA+

The function adjusts the water-flow mode and duration, helping the fibers absorb softener more efficiently. As a result, with dosing the same amount of softener, we can achieve a longer-lasting fragrance on the clothes.

TIME

TIME

The washing time can be adjusted through [TIME].

SPEED

SPEED

Press the [SPEED] button to change the spin speed.

Program	Default Spin Speed(rpm)	Program	Default Spin Speed(rpm)
COTTON	800	QUICK	800
STAINVANISH	800	SOAK*	800
BEDDING	800	JEANS*	800
DOWNLOAD	800	OUTDOOR*	800
WOOL	800	TOWEL*	800
WHITE	800	DOWN*	800
HYGIENE	800	SHIRTS*	800
DRUMCLEAN	-	YOGA CLOTHING*	600
SPIN ONLY	1000	UNDERWEAR*	800
COTTONECO	800	MIX*	800
COLORALIVE+	1000	BABY CARE*	1000

*The DOWNLOAD program default is SOAK.
The programs (SOAK/JEANS/OUTDOOR/TOWEL/DOWN/SHIRTS/YOGA CLOTHING/UNDERWEAR/MIX/BABYCARE) can only be selected by TSmartLife App on mobile phones.

OPERATION

DRY Option



ANTI-CREASE

You can use the [ANTI-RCREASE] button to select the anti-crease time from 0-30-60-90-120minutes. This function helps prevent wrinkles at the end of the drying cycle.
The laundry can be removed during the anti-crease phase.

TIME

TIME

When the [WOOL] , [HYGIENE] , [TIME DRY] , [WARM*] , [REFRESH*], [COOL*] program (*programs can be set in App) is selected , the [TIME] button can be used to adjust the drying time.

DRY LEVEL

DRY LEVEL

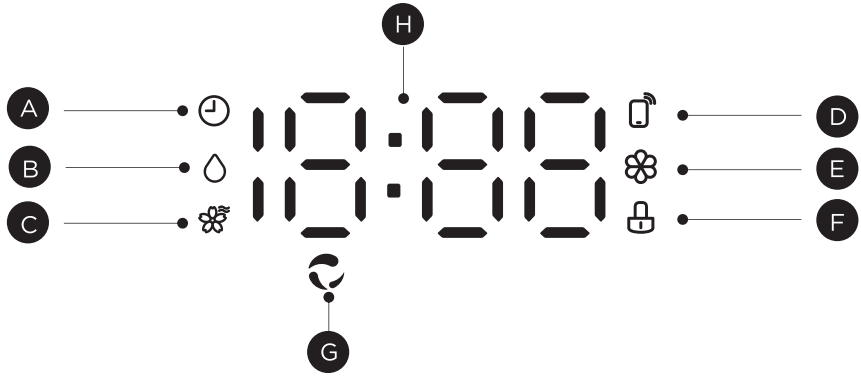
You can adjust the dryness level of the laundry by pressing the [DRY LEVEL] button.

1. The intensity function can be activated only before the program starts.
2. Press the [DRY LEVEL] button repeatedly to adjust the dryness level.

OPERATION

■ Display

WASHER DISPLAY



Ⓐ Delay	Ⓑ Detergent
Ⓒ Aroma+	Ⓓ Remote Control
Ⓔ Softener	Ⓕ Door Lock
Ⓖ Origin Color	Ⓗ Display

The ORIGIN COLOR function means that the water is electrolyzed to generate OH-ions during washing process, which helps dissolve stains and reduce loose dyes. Programs [COLORALIVE+], [WHITE], and [STAINVANISH] have this function by default.

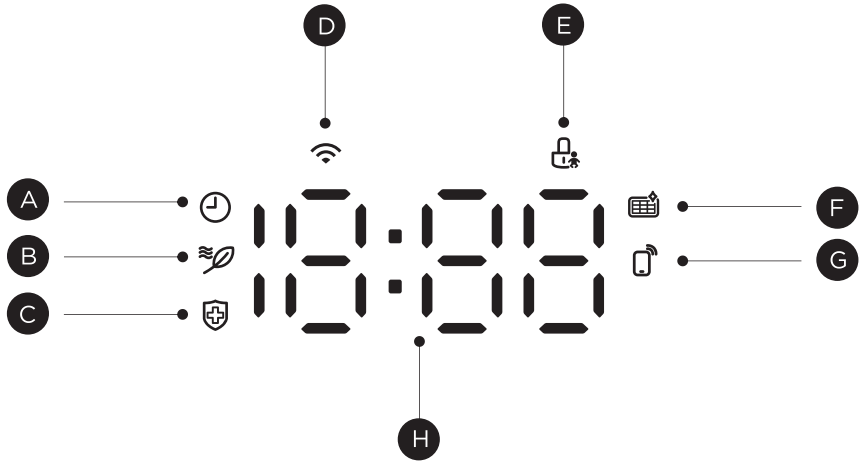
1:18	Wash Time
2H	Delay Time
800	Speed
End	End
E30	Error
OFF	Power Off



The wool wash cycle of this machine has been tested and approved by The Woolmark Company for the washing of wool garments labelled as "hand wash" provided that the products are washed according to the instructions on the garment label and those issued by the manufacturer of this washing machine.
M2431: TW-T40BZP140MWM(KK)

OPERATION

DRYER DISPLAY



Ⓐ Delay	Ⓑ Anti-Crease
Ⓒ Hygiene*	Ⓓ Wireless Network
Ⓔ Child Lock	Ⓕ Clean filters warning
Ⓖ Remote Control	
Ⓗ Display	

2:25	Dry Time
4H	Delay Time
End	End
E21	Error
OFF	Power Off

*The [HYGIENE] program uses a UV-C lamp to reduce bacteria.



The wool drying cycle of this machine has been tested and approved by The Woolmark Company. The cycle is suitable to dry wool garments which are labelled "hand wash" provided that the garments are washed in a Woolmark endorsed hand washing cycle and dried according to the instructions issued by the manufacturer of this machine.
M2446: TD-T40BS100HWM(KK)

■ Instructions to Connection with the TSmartLife App

Before you start, make sure that:

1. Your smartphone is connected to home wireless network, and you know the network password.
2. Make sure you are near the home appliance.
3. The 2.4GHz band wireless signal is enabled on your wireless router.

Follow the below steps to enter the remote control state

Download the TSmartLife App

On an app market (Google Play Store, Apple App Store), search for "TSmartLife" and find the TSmartLife app. Download and install it on your phone. You can also download the app by scanning the QR code below.



Register and log in

Open the TSmartLife app, and create a new account to start (you can also register through a third-party account). If you already had an existing account, use the account to log in.



Connect your devices to TSmartLife

1:Please make sure your mobile phone is connected to wireless network. If not, go to Settings and turn on the wireless connection, select and connect to a wireless network. Also please turn on the Bluetooth on your phone. If not, go to Settings and turn it on.

2:Please power on your devices.

3:Open TSmartLife app on your phone.

OPERATION

4:If a message of "Smart devices discovered nearby" appears, click to add.



5:If no message appears, select " + " on the page and select your device in the list of nearby devices available. If your device is not listed, please add your device manually by the device category and device model.



6:Connect your device to wireless network according to the instructions on app. If the connection fails, please follow the instructions provided by the app to continue with the operation.



Wireless Network Status Light

	Slowly flashing	Waiting for connection
	Quickly flashing	Connecting
	Quickly flashing solid	Connected to your wireless router

⚠ Notes

- Make sure your devices are powered on.
- Keep your mobile phone close enough to your device when you are connecting network to your device.
- Connect your mobile phone to the wireless network at home, and make sure you know the password of the wireless network.
- Check if your router supports 2.4 GHz wireless network band and turn it on. If you are not sure whether the router supports 2.4 GHz band, please contact the router manufacturer.
- The device cannot connect to the wireless network that requires authentication, and it usually appears in public area such as hotels, restaurants, etc. Please connect to a wireless network that does not require authentication.
- It is recommended to use a wireless network name that only contains letters and numbers. If your wireless network name contains special characters, please modify it in the router.
- Turn off the WLAN+ (Android) or WLAN Assistant (iOS) function of your mobile phone when connecting network to your devices.
- In the case that your device connected to wireless network before but it needs to reconnect, please click "+" on app Home page, and add your device again by the device category and model according to the instructions on app.

WIRELESS NETWORK INFORMATION

Working Frequency	2.4G
Extreme Temperature Range	-20°C~85°C
MAX RF Power Output	wireless network: E.I.R.P 18dBm BT: 8dBm

OPERATION

■ Programs Table (*programs can be set in App)

WASH Programs

Programs	Max Load	Specifications/Properties
COTTON	13.0kg	Hard-wearing, heat-resistant fabrics made of cotton or linen.
BEDDING	13.0kg	For washing bed linen, bed sheets or other large items.
COTTON ECO	12.0kg	This program is suitable for energy saving wash.
STAINVANISH	13.0kg	Suitable for washing clothes with special stains, such as coffee stains, makeup stains.
COLOR ALIVE+	6.5kg	Washing brightly colored clothes, it can protect the colors better.
WHITE	6.5kg	Specially for white clothes.
QUICK	2.0kg	Extra-short program, suitable for lightly soiled or small loads.
WOOL	2.0kg	For hand-washable or machine-washable wool. This gentle wash program helps prevent shrinkage, and includes longer pauses during which the fabrics in the wash water.
HYGIENE	6.5kg	The washing machine can kill some bacteria, and improve hygiene.
DRUMCLEAN	–	Special program for cleaning its drum and tube. It applys 90 °C high temperature sterilization to make the clothes washing more green. When this program is performed, the clothes or other washing cannot be added. When proper amount of chlorine bleaching agent is put in, the barrel cleaning effect will be better. The customer can use this program regularly as needed.
SPIN ONLY	13.0kg	Spins with a selectable spin speed.
DOWNLOAD	–	The default program is SOAK. By using TSmartLife App, you can download additional cycles to your machine. We have limited number of programs on the panel, but we have more in the app. You can choose one via the app and apply it to the machine.
SOAK*	13.0kg	Soaking the clothes for a while before washing.
JEANS*	13.0kg	Special program for jeans.
OUTDOOR*	5.0kg	For outdoor clothes, skiwear, and sportswear that are made of functional materials such as spandex, stretch, and micro-fiber.
TOWEL*	13.0kg	Suitable for washing towels, bath towels and other heavy loads
DOWN*	2.0kg	Suitable for down clothing, such as down jackets, down vests, down pants, thin down comforters, etc

Programs	Max Load	Specifications/Properties
MIX*	13.0kg	Suitable for washing cotton fabrics, bed sheets and pillowcases, tablecloths, underwear, towels, shirts, and other clothing, but not including special garments (such as silk, delicate fabrics, sportswear, dark-colored clothes, wool, down quilts, curtains, etc.).
YOGA CLOTHING*	6.0kg	To wash yoga clothing made of synthetic fibers or cotton-linen materials.
UNDERWEAR*	6.0kg	To wash underwear fabrics.
BABY CARE*	10.0kg	Washing the baby's clothes, it can make the baby's wear cleaner and make the rinse performance better to protect the baby skin.
SHIRTS*	6.0kg	Especially for washing shirts.

Note!

- Programs are available for different types of fabrics.
- The energy test program: COTTON; Temp: Cold

OPERATION

WASH Options

Program	Default Time	Delay	Time	Temp	Speed	Deter gent	Aroma+	Softener
COTTON	1:18	Y	Y	Y	Y	Y	Y	Y
BEDDING	1:48	Y	Y	Y	Y	Y	Y	Y
DOWNLOAD (SOAK)	2:04	Y	Y	Y	Y	Y	N	Y
WOOL	1:03	Y	Y	Y	Y	Y	N	Y
HYGIENE	2:27	Y	Y	N	Y	Y	Y	Y
DRUMCLEAN	1:18	Y	N	Y	N	N	N	N
SPIN ONLY	0:12	Y	N	N	Y	N	N	N
QUICK	0:15	Y	Y	Y	Y	Y	N	Y
COTTON ECO	0:57	Y	Y	Y	Y	Y	N	Y
COLOR ALIVE+	1:03	Y	Y	Y	Y	Y	N	Y
WHITE	1:09	Y	Y	Y	Y	Y	Y	Y
STAINVANISH	2:04	Y	N	N	Y	Y	Y	Y
SOAK*	2:04	Y	Y	Y	Y	Y	N	Y
JEANS*	1:35	Y	Y	Y	Y	Y	Y	Y
OUTDOOR*	1:20	Y	Y	Y	Y	Y	N	Y
TOWEL*	1:12	Y	Y	Y	Y	Y	N	Y
DOWN*	1:27	Y	Y	Y	Y	Y	N	Y
SHIRTS*	1:00	Y	Y	Y	Y	Y	N	Y
MIX*	1:10	Y	Y	Y	Y	Y	Y	Y
BABY CARE*	2:05	Y	Y	Y	Y	Y	N	Y
YOGA CLOTHING*	0:41	Y	Y	Y	Y	Y	N	Y
UNDERWEAR*	1:30	Y	Y	Y	Y	Y	N	Y

Y Means available; N Means not available

Note!

- The table shows which options are adjustable for each program.
- When using the washing machine and dryer simultaneously, the washing machine performs non-heated washing. If a heated wash is needed, use the washer unit alone.

OPERATION

DRY Programs

Programs	Max Load	Specifications/Properties
COTTON	9.0kg	For single or multi-layer cotton laundry.
DOWNLOAD	—	The default program is MIX. By using TSmartLife App, you can download additional cycles to your machine. We have limited number of programs on the panel, but we have more in the app. You can choose one via the app and apply it to the machine.
BEDDING	5.0kg	For drying bed linen, bed sheets or other large items.
QUICK	0.6kg	For drying 1-3 pieces of lightweight clothing with low moisture content.
TIME DRY	—	For drying individual items or finishing the drying of multi-layer fabrics that dry unevenly, such as jackets, pillows, or bulky items. Selectable time : 10 min to 150minutes (in 10-minute steps) .
WOOL	1.0kg	For machine washable wool items .
HYGIENE	3.0kg	For sterilizing and removing mites from heat-resistant dry clothing.
BABY CARE*	1.0kg	For drying small amount of baby clothing.
MIX*	6.0kg	For mixed fabrics from cotton and synthetics.
JEANS*	4.0kg	For drying jeans or casual clothes that have been spun at high speed in the washing machine.
OUTDOOR*	2.0kg	For drying outdoor waterproof and breathable items which are suitable for tumble drying.
TOWEL*	3.0kg	For drying towels.
DOWN*	1.5kg	For drying down jackets.
SHIRTS*	1.0kg	For easy-care laundry, such as shirts and blouses.
YOGA CLOTHING*	1.0kg	For drying yoga clothing made of synthetic fibers or cotton-linen materials.
UNDERWEAR*	0.5kg	For drying underwear.
SPORT*	3.0kg	For drying sportswear and thin polyester fabrics that can not be ironed.
REFRESH*	—	Clothes kept at closet for a long time or to remove odors. MIN 20 min to MAX 180 min (in 10 min steps).
COOL*	—	Blows unheated air into the drum with an adjustable time from 10 and 30 minutes.
WARM*	—	Blows warm air into the drum to warm clothes, with an adjustable time from 10 and 150 minutes.

DRY Options

Program	Remain Time	Delay	Time	Dry Level	Anticrease
COTTON	2:25	Y	N	Y	Y
BEDDING	2:30	Y	N	Y	Y
DOWNLOAD(MIX)	2:30	Y	N	Y	Y
TIME DRY	0:10	Y	Y	N	Y
QUICK	0:30	Y	N	N	Y
WOOL	3:00	Y	Y	N	N
HYGIENE	3:00	Y	Y	N	Y
MIX*	2:30	Y	N	Y	Y
BABY CARE*	1:30	Y	N	Y	Y
JEANS*	2:40	Y	N	Y	Y
OUTDOOR*	1:40	Y	N	Y	Y
TOWEL*	1:35	Y	N	Y	Y
DOWN*	2:00	Y	N	Y	Y
SHIRTS*	1:00	Y	N	Y	Y
YOGA CLOTHING*	1:25	Y	N	Y	Y
UNDERWEAR*	1:40	Y	N	Y	Y
SPORT*	1:55	Y	N	Y	Y
REFRESH*	0:30	Y	Y	N	Y
COOL*	0:10	Y	Y	N	Y
WARM*	0:10	Y	Y	N	Y

Y Means available; N Means not available

OPERATION

CARE Programs

Programs	Specifications/Properties
COTTON	Suitable for cotton clothes, removing mites, deodorization and wrinkle-reduction care.
BEDDING	Suitable for fluffing large items such as four-piece bedding sets.
DOWNLOAD	The default program is MIX. By using TSmartLife App, you can download additional cycles to your machine. We have limited number of programs on the panel, but we have more cycles in the app. You can choose one via the app and apply it to the machine.
WOOL	Suitable for wool fabrics, removing dust, deodorizing, and fluffing.
HYGIENE	Dry-load sterilization. Max-load is 3kg.
BABY CARE*	Suitable for baby cotton clothing, providing warming, daily fluffing, and removing mites.
OUTDOOR *	Suitable for removing dust and mites from outdoor jackets.
DOWN*	Suitable for down jackets and quilts, removing dust, deodorizing and fluffing.
YOGA CLOTHING*	Suitable for yoga clothes, removing dust, deodorizing and fluffing.
WARM*	For timed refreshing with heated air.
COOL*	For timed refreshing with unheated air.
MIX*	Cotton-synthetic blends, removing dust and deodorizing.

Care Options

Program	Remain Time	Delay	Time	Dry Level	Anti-crease
COTTON	0:32	Y	N	N	Y
HYGIENE	1:00	Y	Y	N	Y
BEDDING	0:42	Y	N	N	Y
DOWNLOAD (MIX)	0:20	Y	N	N	Y
WOOL	0:21	Y	N	N	Y
BABY CARE*	0:20	Y	N	N	Y
OUTDOOR *	0:40	Y	N	N	Y
DOWN*	0:30	Y	N	N	Y
YOGA CLOTHING*	0:21	Y	N	N	Y
WARM*	0:37	Y	N	N	Y
COOL*	0:10	Y	N	N	Y
MIX*	0:20	Y	N	N	Y

Y Means available; N Means not available

MAINTENANCE

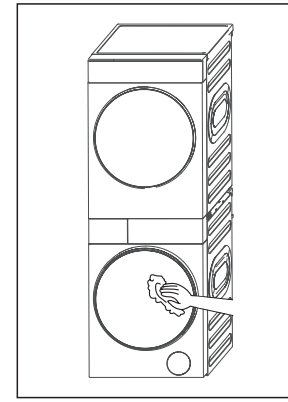
■ Cleaning and Care

⚠ Warning!

• Always unplug the appliance and close the water tap before cleaning and maintenance.

Cleaning the Cabinet

Proper maintenance on the machine can extend its working life. The surface can be cleaned with diluted non-abrasive neutral detergents as needed. If there is any water overflow, use a towel to wipe it off immediately. Never use sharp items to clean the appliance.



⚠ Caution!

• Never use abrasive or caustic agents, such as formic acids, its diluted solvents, alcohol, or other chemical substances.

Cleaning the Drum

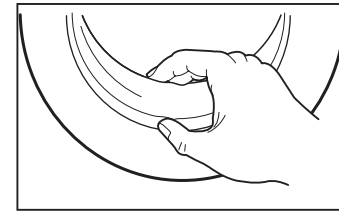
Any rust stains left inside the drum by metal articles must be removed immediately using chlorine-free detergents. Never use steel wool for cleaning the drum!

Note!

•Do not leave any laundry in the drum while cleaning the machine.

Cleaning the Door Seal and Glass

Wipe the glass and seal after each wash to remove lint and stains. If lint builds up it can cause leakages.
Remove any coins, buttons and other objects from the seal after each wash.
Clean the door seal and glass every month to ensure the normal operation of the appliance.



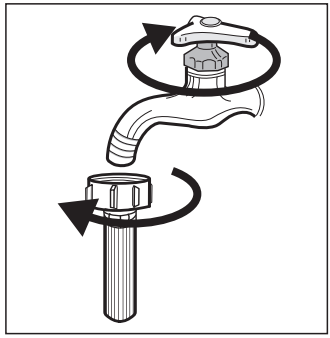
MAINTENANCE

Cleaning the Inlet Filter

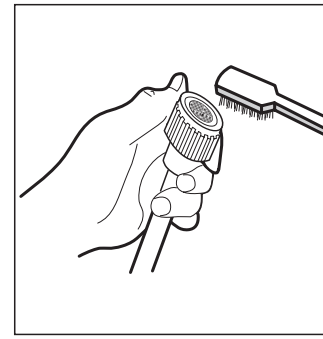
Note!

- Diminishing water flow is a sign that the filter needs to be cleaned.

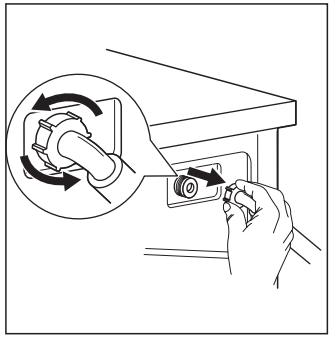
1. Close the tap and remove the water inlet hose from it.



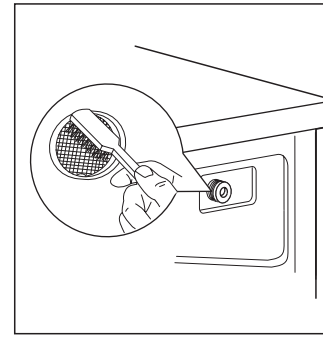
2. Clean the filter with a brush.



3. Unscrew the water inlet hose from the backside of the machine.
   Pull out the filter with long nose pliers.



4. Use a brush to clean the filter.



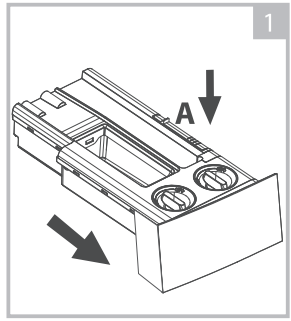
5. Reinstall the filter to the water inlet and reconnect the water inlet hose.

6. Clean the Inlet filter every 3 months to ensure the normal operation of the appliance.

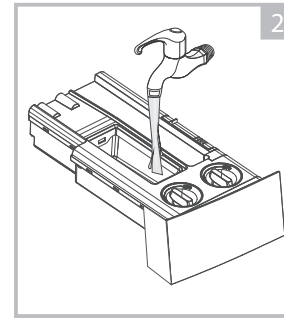
MAINTENANCE

Cleaning the Detergent Dispenser

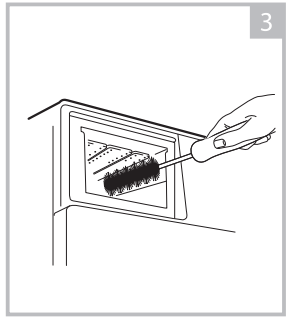
1. Press down the lock in the direction of the arrow on the dispenser drawer.
2. Lift the clip up and remove softener cover, then wash all grooves with water.
3. The softener cover and push the drawer back into position.



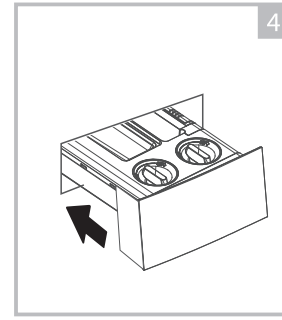
Press down the release button A and pull out the dispenser drawer



Clean the dispenser drawer under water



Clean inside the recess with a soft brush



Insert the dispenser drawer

Note!

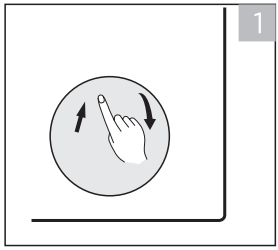
- Do not use alcohol,solvents or chemical products to clean the machine.
- Clean the detergent dispenser every 3 months to ensure the proper operation of the appliance.

MAINTENANCE

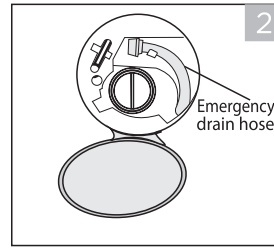
Cleaning the Drain Pump Filter

⚠ Warning!

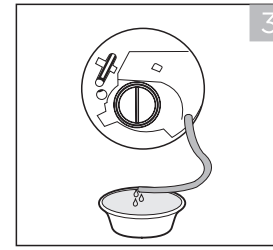
- Make sure that the machine has finished the washing cycle and that the drum is empty. Switch it off and unplug it before cleaning the drain pump filter.
- Be careful of hot water. Wait for water to cool down. Risk of scalding!
- Clean the filter every 3 months to ensure the proper operation of the appliance.



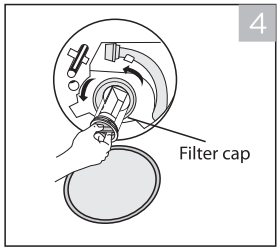
Open the lower cover cap



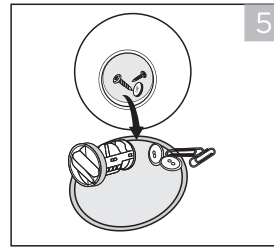
Pull out the emergency drain hose, and take off the hose cap



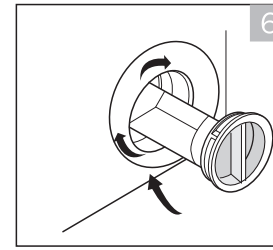
After water runs out, reset the drain hose



Open the filter by turning to the counter clockwise



Remove extraneous matter



Carefully reinsert the filter and screw the lower cover cap in clockwise

⚠ Caution!

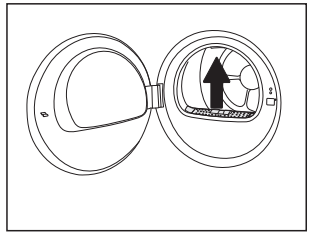
- Make sure the hose cap and emergency drain hose are reinstalled properly. The filter cap must be inserted properly, with its tab aligned with the hole; otherwise water may leak.
- Some machines don't have an emergency drain hose, so step 2 and step 3 can be skipped. Rotate lower cover cap directly to make water run into basin.
- Depending on the program, hot water may be present in the pump after use. Never remove the pump cover during a wash cycle, always wait until the appliance has finished the cycle, and is empty. When replacing the cover, ensure it is securely re-tightened.

MAINTENANCE

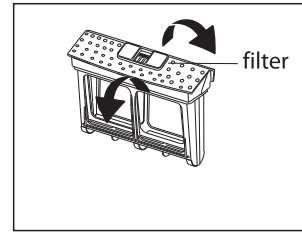
Cleaning the Dryer Filter

This dryer has a primary door lint filter.
Make sure to clean the door filter after each cycle to avoid increased energy consumption and longer cycle time.

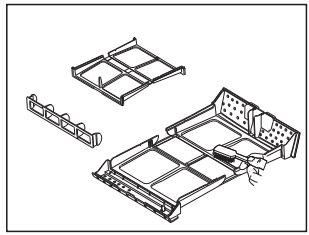
1. Open the door and pull out the door filter.



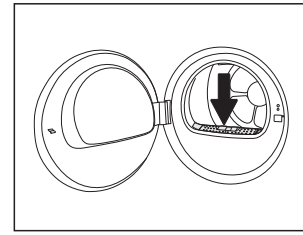
2. Open the filter.



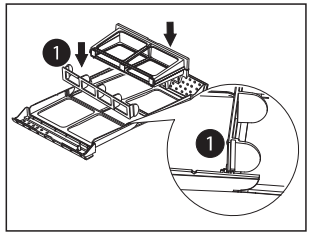
3. Open the filter and remove the fluff on the filter screen. You can use a vacuum cleaner to remove the lint or clean it by hand.



4. Dry the door filter thoroughly before reinstalling it.



5. Check the correct orientation before inserting the door filter.



Note!

- Dispose of the lint in a garbage bin and do not rinse it down the drain to avoid releasing micro plastics in the wastewater system.
- To ensure the double-layer filter closes smoothly, align the arrows at both ends, and match the middle slot with the rib.

MAINTENANCE

■ Trouble Shooting

Whenever you encounter a problem with the appliance, check the tables below to see if you can resolve it. If the problem persists, please contact the customer service.

WASH TROUBLE SHOOTING

Description	Possible Cause	Solution
Appliance does not start	Door is not closed properly.Clothes are stuck.	Close the door properly and restart. Check the laundry.
Water leakage	Connections are not tight enough.	Check and fasten the water inlet pipe. Check and clean the outlet hose.
Detergent residues in the detergent dispenser	Detergent is damp or clumped.	Clean and wipe the detergent dispenser dry.
Indicator or display does not work	PC board or harness have connection problems.	Switch off the power and check if the mains plug is connected properly.
Abnormal noise	Fixing bolts are still in place. The floor is not solid or level.	Check if the fixing bolts have been removed. Make sure the appliance is installed on a solid and level floor.

Error Codes

Description	Possible Cause	Solution
E30	Door is not closed properly.	Close the door properly and restart.
E10	Water inlet problem during wash cycle.	Check if the water pressure is sufficient. Straighten the water pipe. Clean the inlet valve filter.
E21	Too slowly water draining.	Check the drain hose for blockage.
E12	Water overflow.	Restart the appliance.
EXX	Others	Restart the appliance. If problem persists, please contact the customer service.

MAINTENANCE

Dry Trouble Shooting

Description	Possible Cause	Solution
The machine door automatically opens	Door is not closed properly or there are too many clothes placed inside.	Press and hold the door handle to lock the door in the corresponding position. Remove too much clothing and close the door again.
Indicator light or display screen does not light up	Power outage, computer board failure, wiring harness connection failure.	Check whether there is a power outage and make sure the appliance is properly plugged in.
Poor drying effect	Unclean filter screen. No suitable dryer program selected. Laundry made of too much laundry in the drum. composite fabrics, such as assault jackets.	Clean the filter screen. Choose the appropriate drying procedure. When putting clothes in, do not exceed the rated load for the program, turn garments inside out before drying.
Excessive drying time	Clothing is too damp. The automatic drying program automatically adjusts the drying time based on the humidity of the clothes.	After dehydration, shake off the clothes before putting them into the dryer.

Error Codes

Description	Possible Cause	Solution
E33	Temperature sensor error	Pull out the plug from the socket. Please contact your local service center if the problem occurs.
E82	PCB communication error	
E21	Water pump failure or water level sensor failure	
EXX	Others	

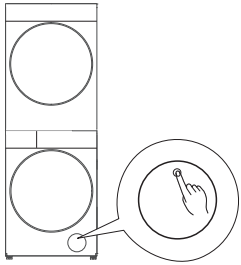
Note!

• The dryer does not shut off instantly when remote control is paused/ aborted . It is a normal operation, not a fault, because cooling is in progress. The dryer will shut off automatically when it has cooled.

MAINTENANCE

Emergency door

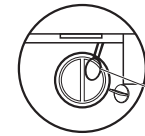
If a power outage or another issue prevents the door from opening, please pull down the emergency door pull rope.
After opening the door, please return the emergency door pull rope to its original position.



Unplug the power plug, lightly press the filter door and to let it pop out automatically.



Please drain the water before opening the emergency door.
The emergency door can be opened only when the water level in the washing machine is lower than the loading opening of its drum.



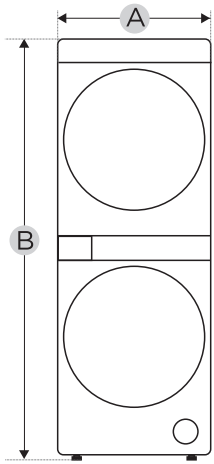
Pull down the emergency door pull rope of the corresponding cylinder to open the door of the washing machine in an emergency.

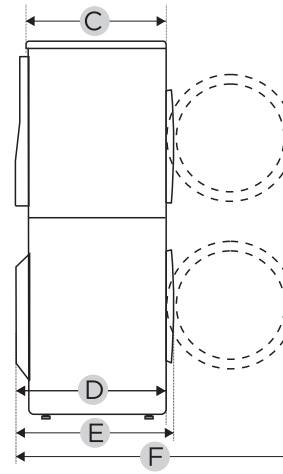
⚠ Caution!

- Before operation, please turn off the power and unplug the power plug.
- Do not use the emergency door pull rope while the appliance is operating properly. In an emergency, make sure the water level is lower than the drum opening of the washing machine. Also wait for the water to cool before opening the door to avoid the risk of burns caused by hot residual water spilling from the drum.

MAINTENANCE

■ Technical Specifications





Model	TWD-T40BZP140MWM(KK)
Power Supply	220-240V~,50Hz
MAX. Current	10A
Standard Water Pressure	0.05MPa~1MPa
Washing Capacity	13.0kg
Drying Capacity	9.0kg
Weight	123kg
Rated Power	1750W
Refrigerant	R134a
Quantity Of Refrigerant	260g
GWP	1430
Tonne(s) of CO_2 Equivalent	0.3718t
Dimension	
A	595mm
B	1682mm
C	573mm
Reference Dimension	
D	598mm
E	615mm
F	1110mm