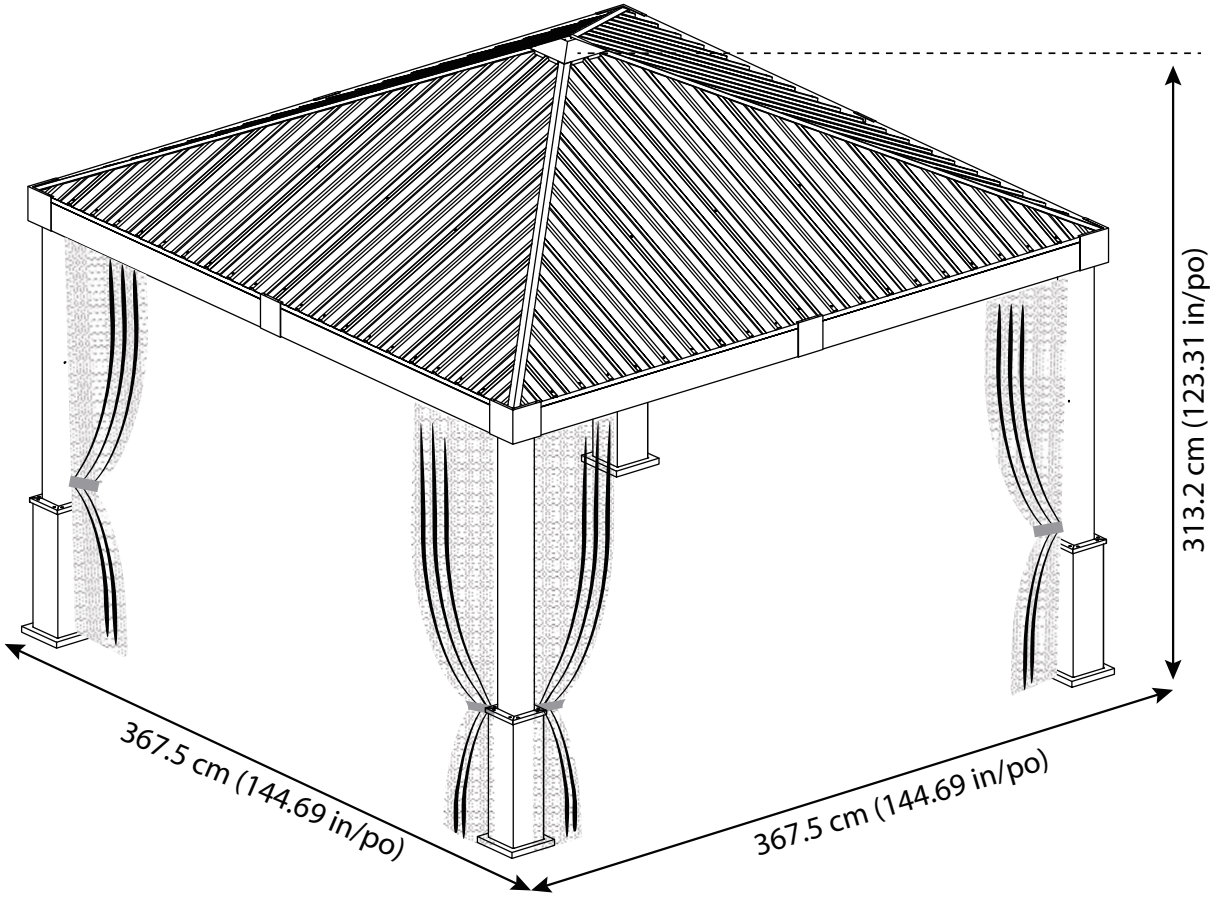
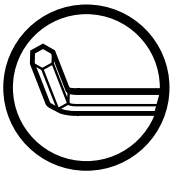
SOJAG

QUESTIONS? 1 866-901-1649

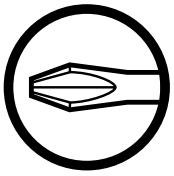
Assembly Manual / Guide d'assemblage / Manual de ensamblaje / 조립설명서 / Montageanleitung



Suggested assembly method / Méthode d'installation suggérée / Método sugerido de montaje / 제안된 조립 방법/ Vorgeschlagene Montagemethode



Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boite. / Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor, use un destornillador Phillips. / 십자 드라이버를 사용 하십시오 . / Bitte verwenden Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. / 이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen Bohrer verwenden.



Wearing protective gloves is recommended. / Le port de gants de protection est recommandé / El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다 . / Das Tragen von Schutzhandschuhen wird empfohlen.



Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette étape./ Dos o más personas se requieren en esta etapa. /이 단계에서는 두 명 이상 이 필요합니다. / Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. / No atornille con firmeza por ahora. /아직 나사를 단단히 조이지 마십시오 . / Bitte die Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.

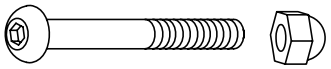


Sold separately. / Vendus séparément. / vendido en las opciones. / 옵션 판매 / Optional erhältlich



Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

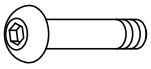
S X 8 (+2)



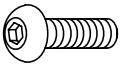
T X 72 (+8)



U X 4 (+1)



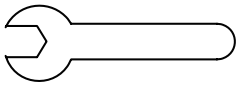
V X 228 (+10)



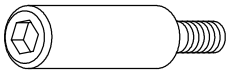
Wa X 1



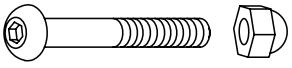
W2 X 1



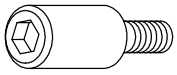
X X 32 (+3)



X1 X4 (+1)



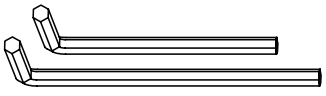
X2 X 32 (+3)



Y X 24 (+6)



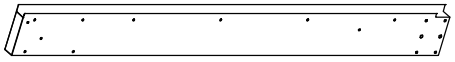
Z X 1



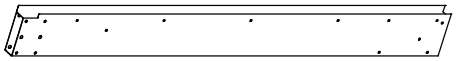
A X 4



B X 4



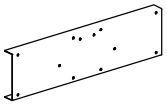
B1 X4



B2a X8



D X 4



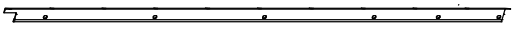
E X 4



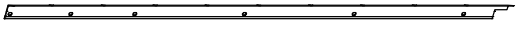
E1 X 4



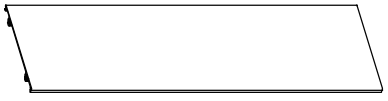
F1 X 4



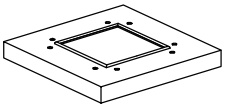
F2 X 4



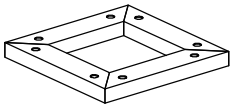
G X 16



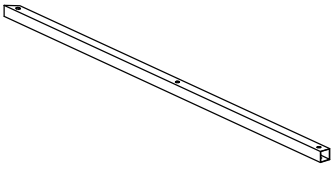
G3 X 4



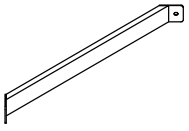
G4 X 4



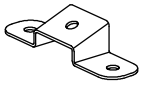
H X 8



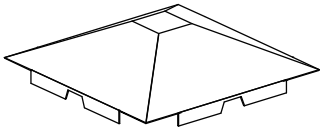
I X 4



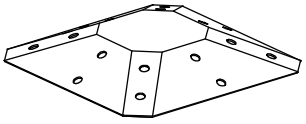
J X4



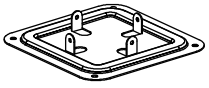
K X1



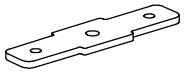
K1 X1



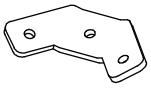
M1 X4



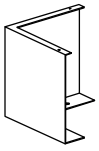
M3 X4



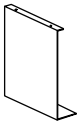
M4 X4



W X4



W1 X4



R X72 (+2)



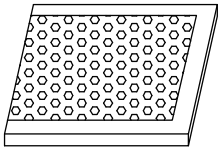
D1 X8 (+1)

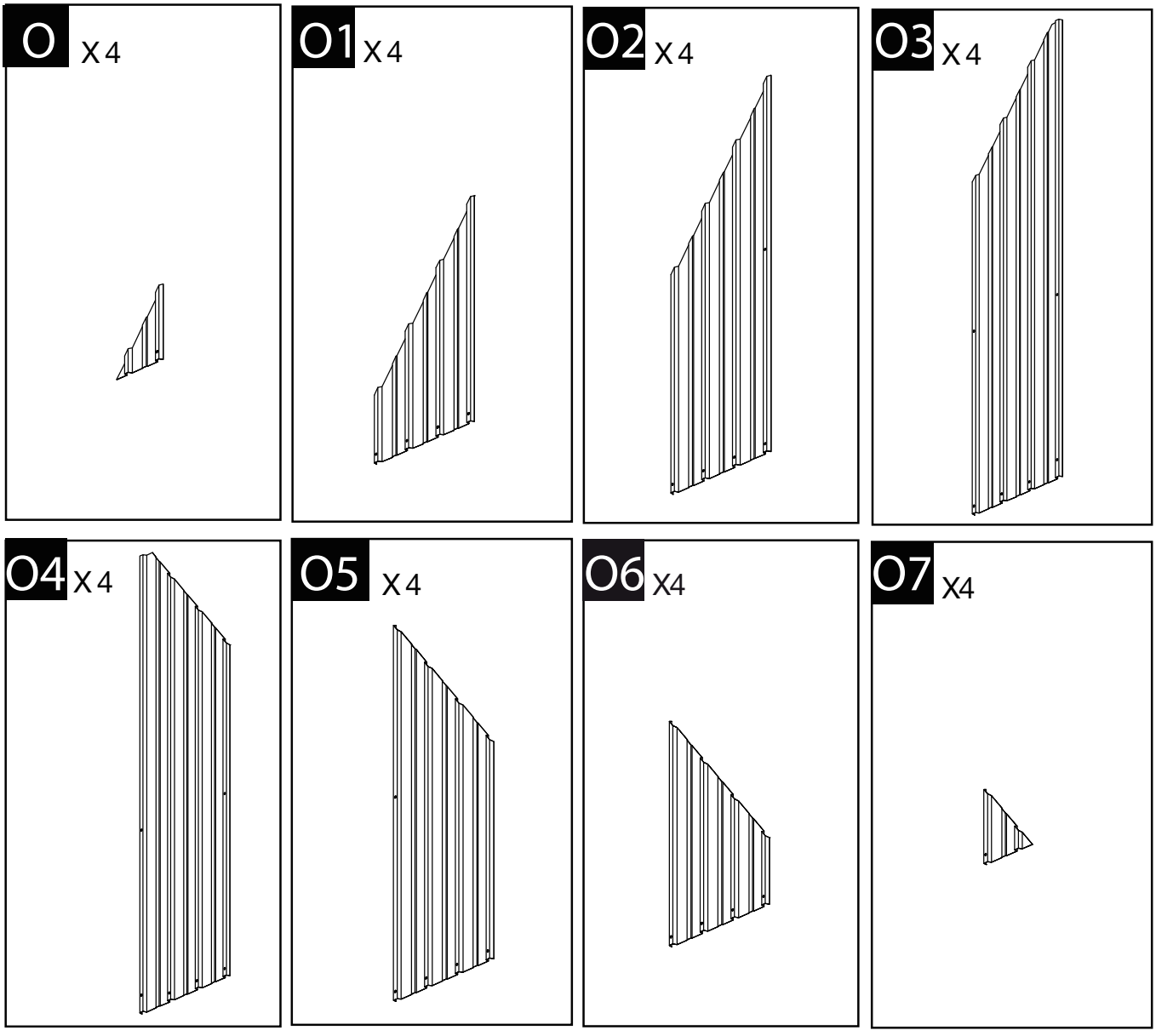


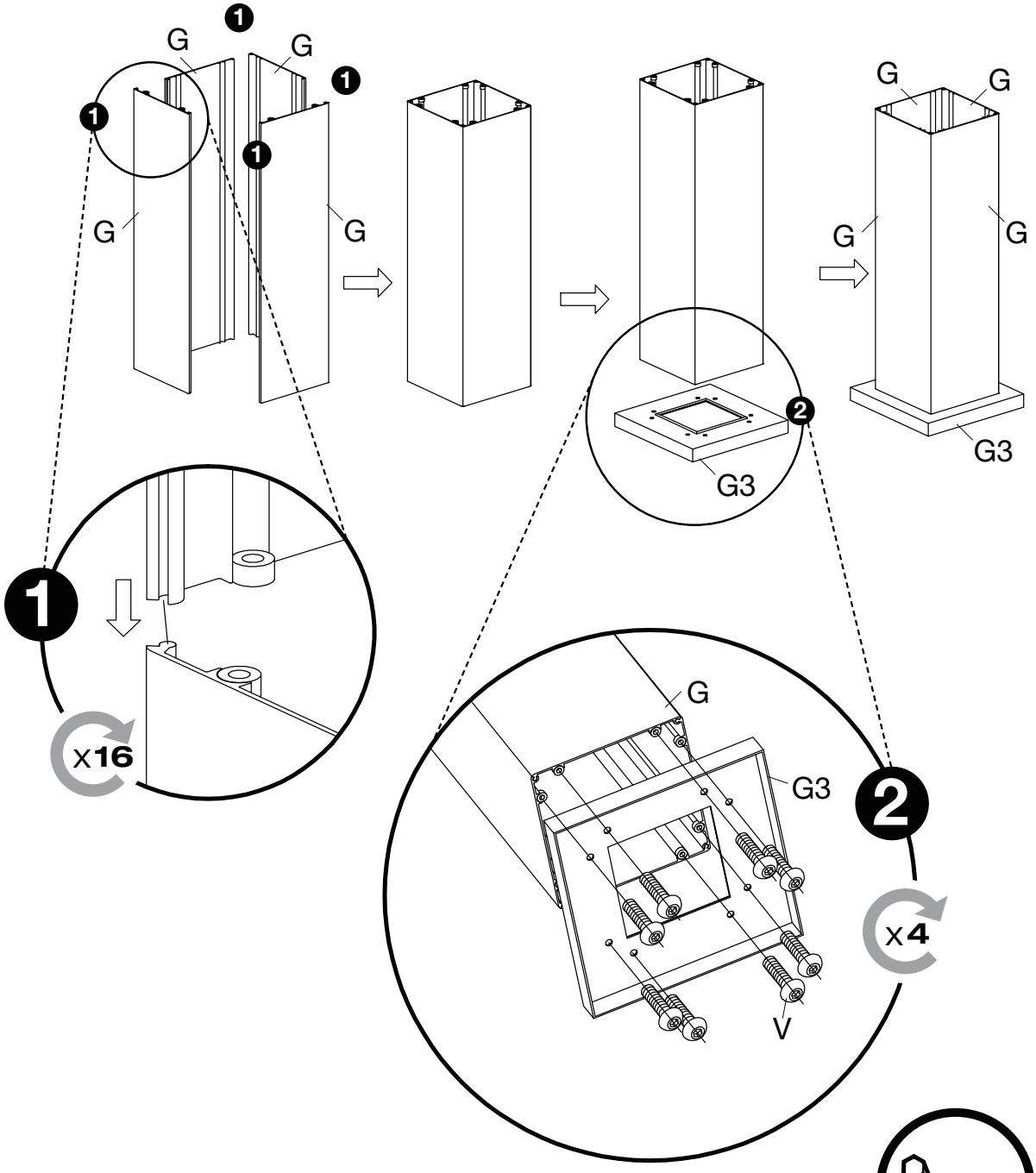
Q X48 (+3)

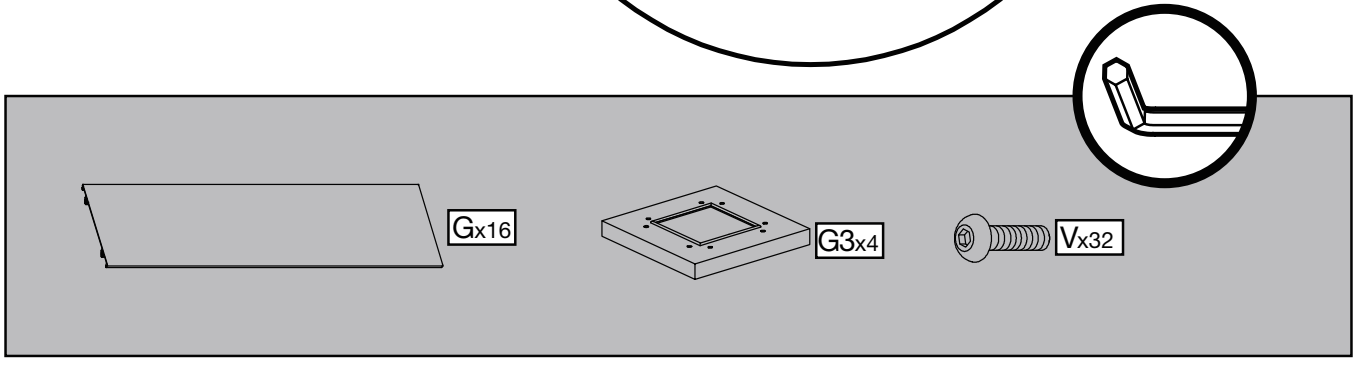


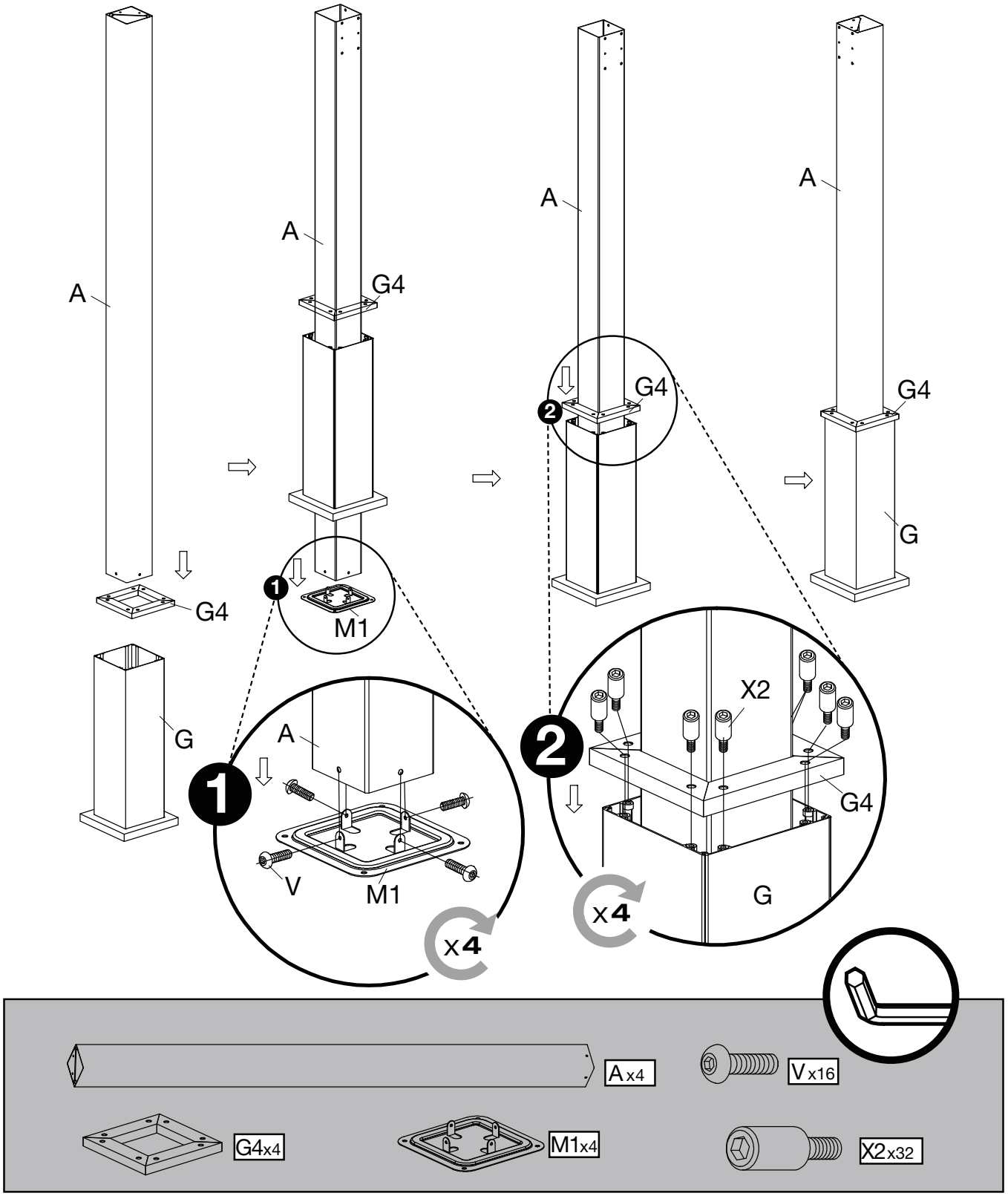
Net X4

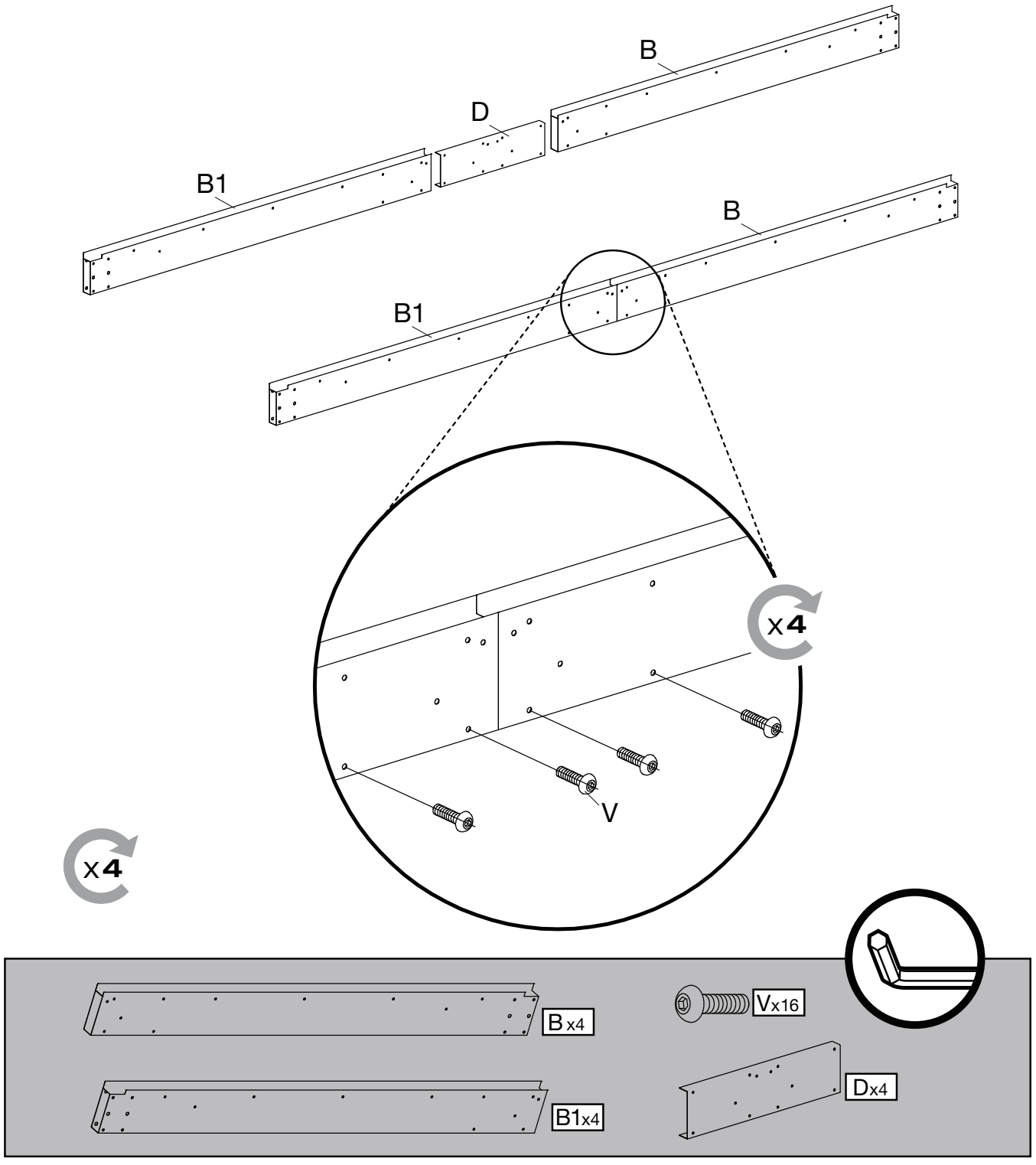


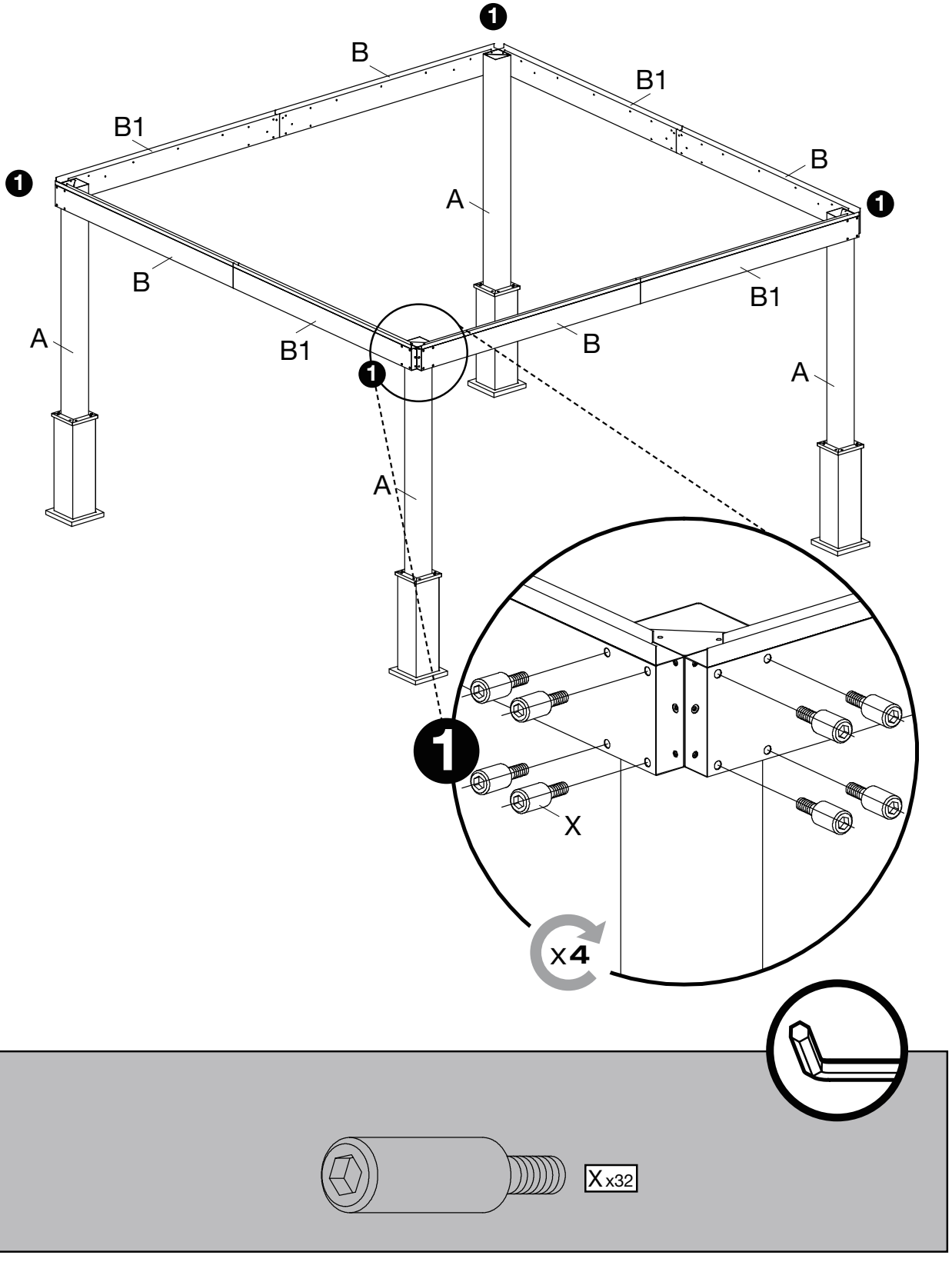

O X4
O1 X4
O2 X4
O3 X4
O4 X4
O5 X4
O6 X4
O7 X4

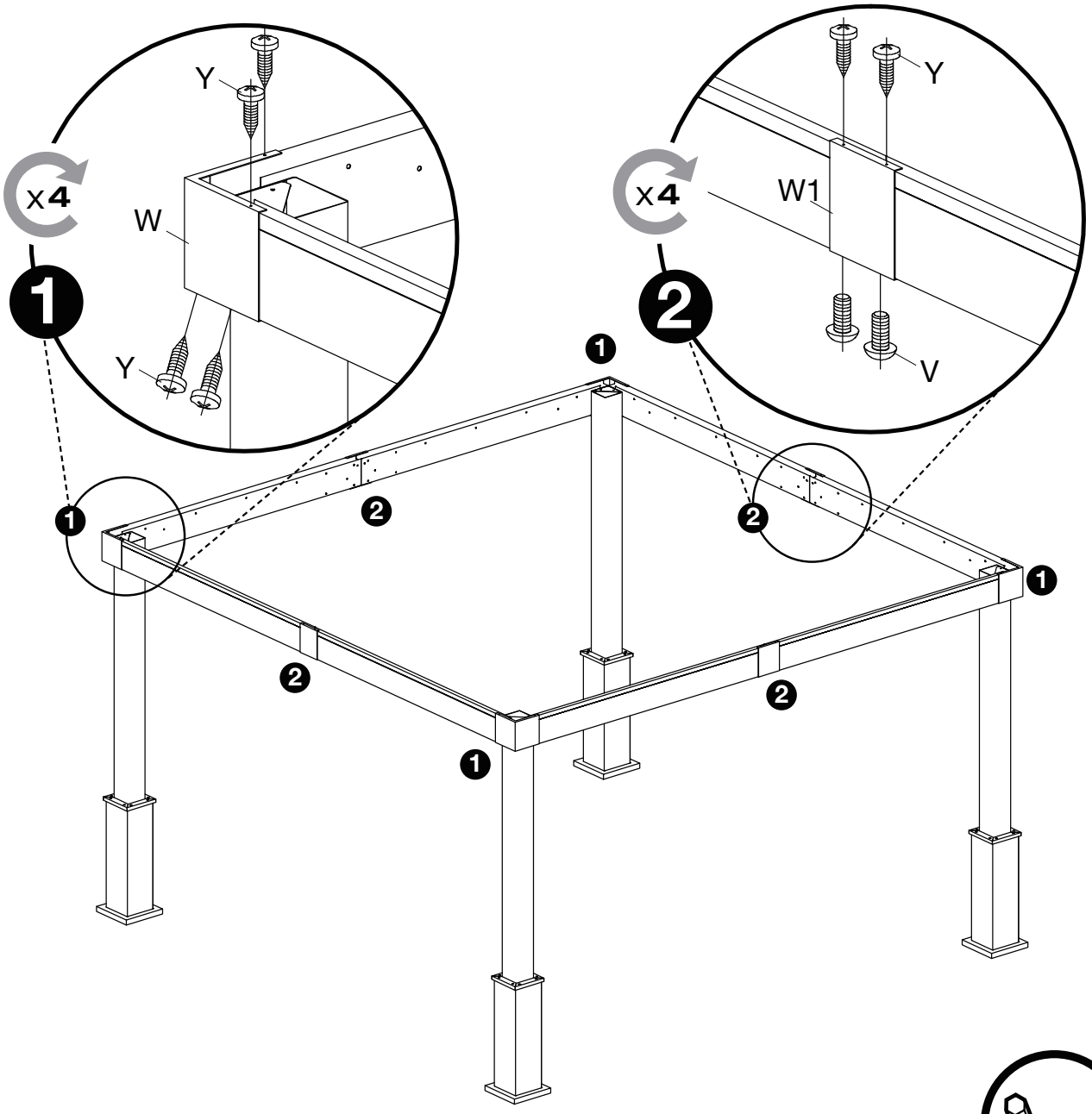

1
G
G
1
1
1
G
G
G
G
G
G
G
G
G3
2
G3
1
x16
G
G3
2
x4
V

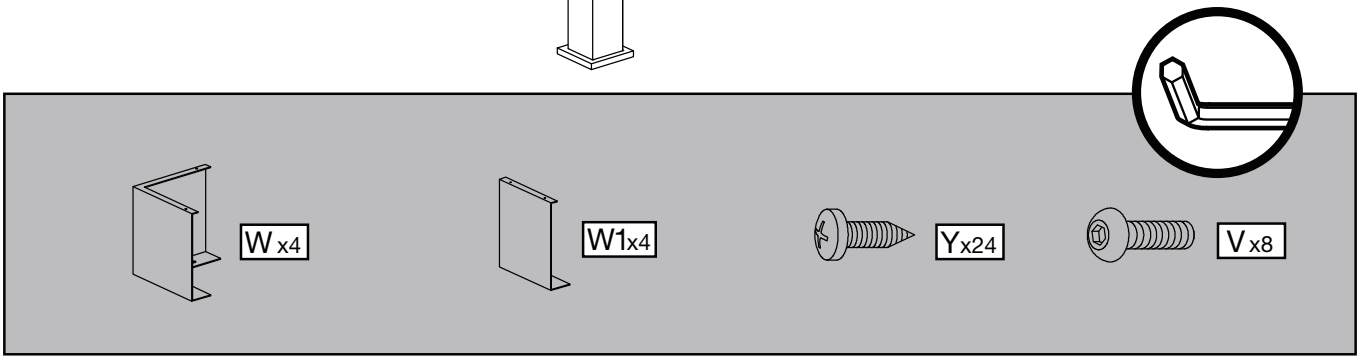

Gx16
G3x4
Vx32

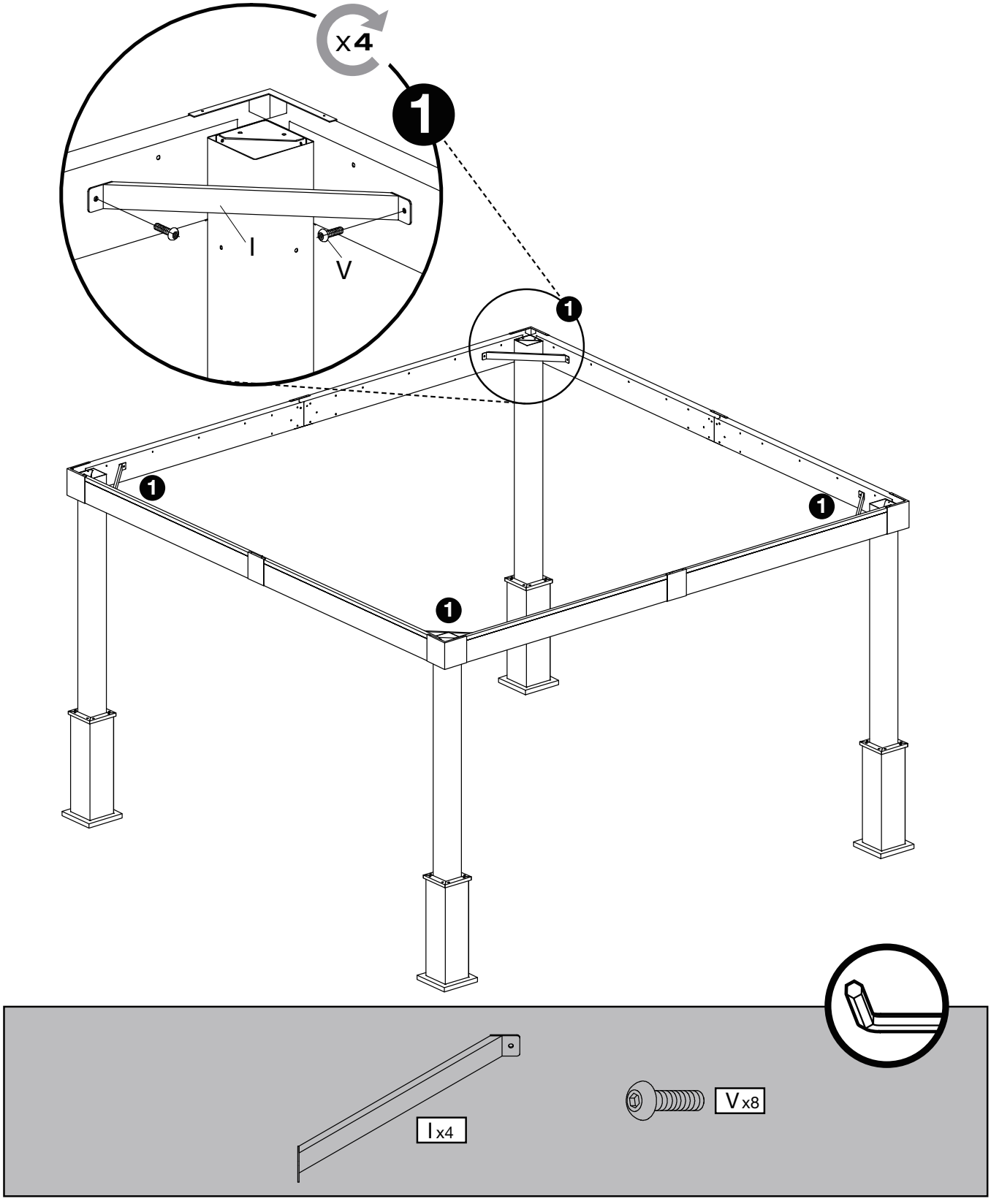

A
G4
M1
G
V
X2
x4
A x4
V x16
G4 x4
M1 x4
X2 x32

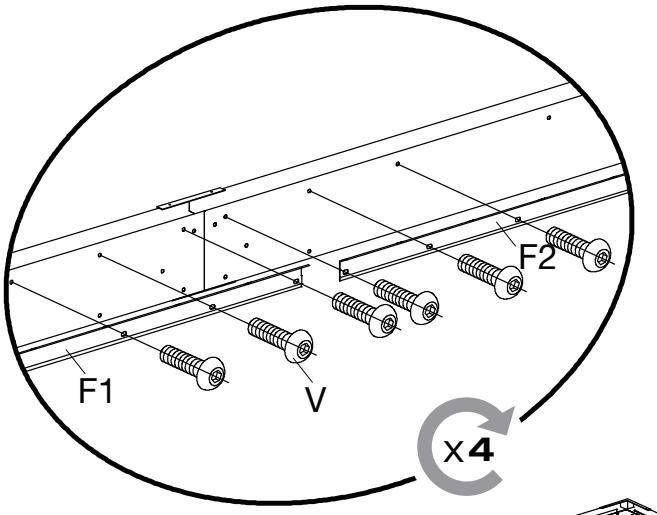

B
D
B1
B
B1
x4
V
x4
B x4
V x16
B1 x4
D x4

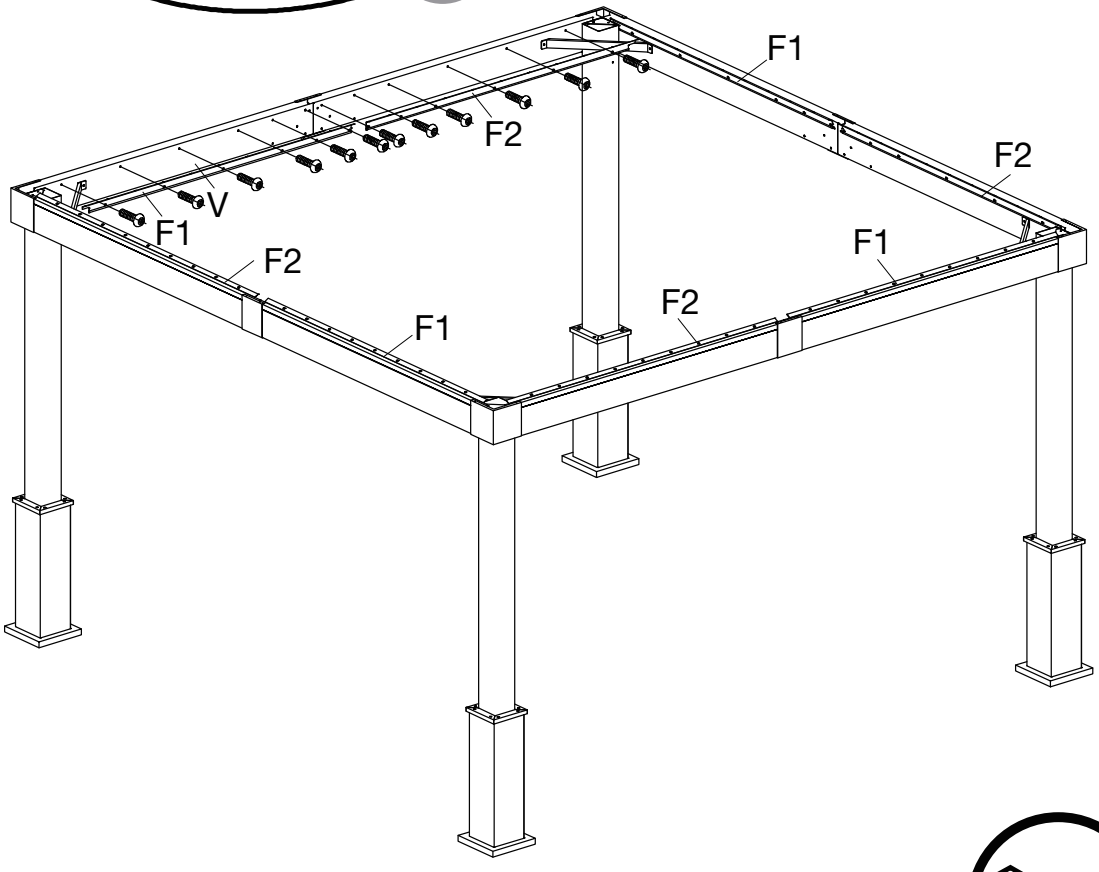

1
B
B1
B1
B
1
A
B
B1
A
B1
B
A
1
A
1
X
x4
Xx32

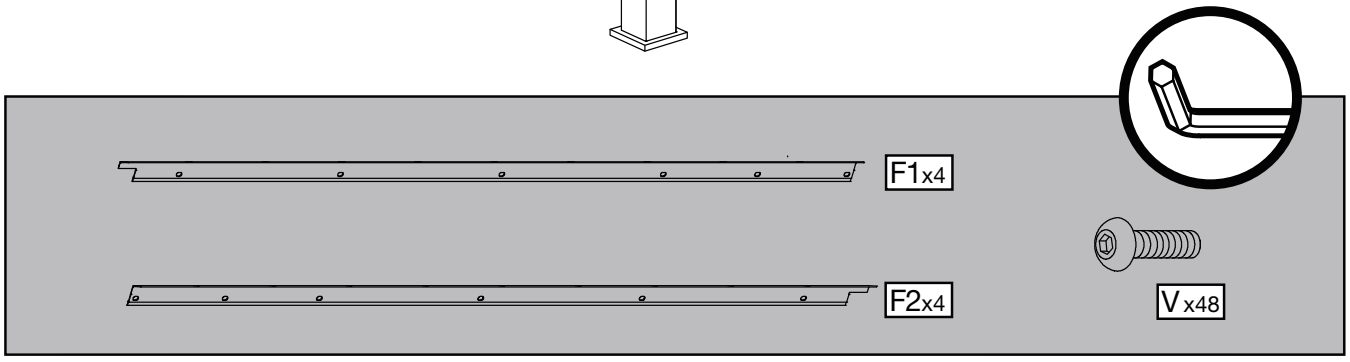

x4
Y
W
Y
1
x4
Y
W1
V
2
1
2
1
2
2
1
2

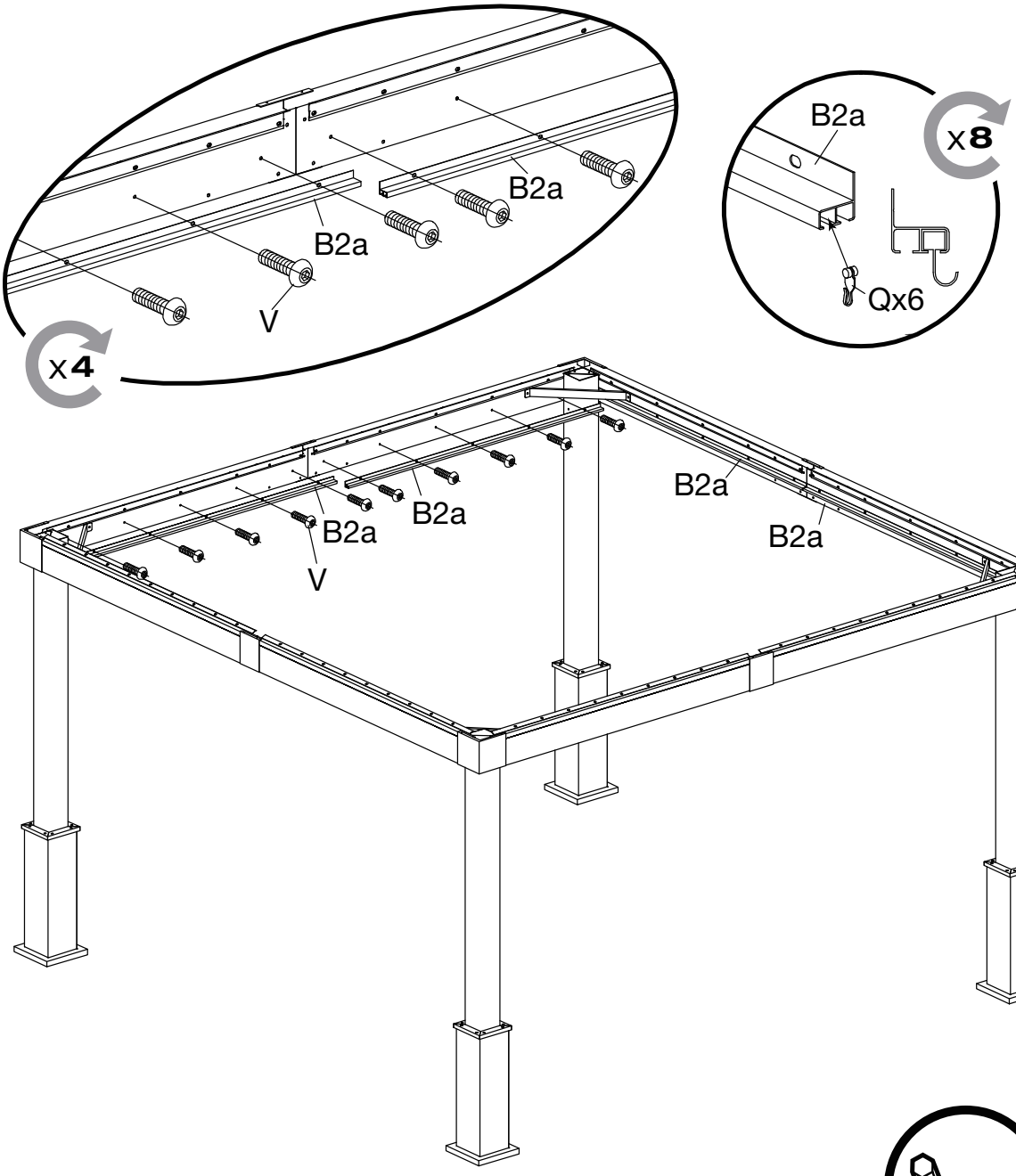

W x4
W1x4
Yx24
Vx8

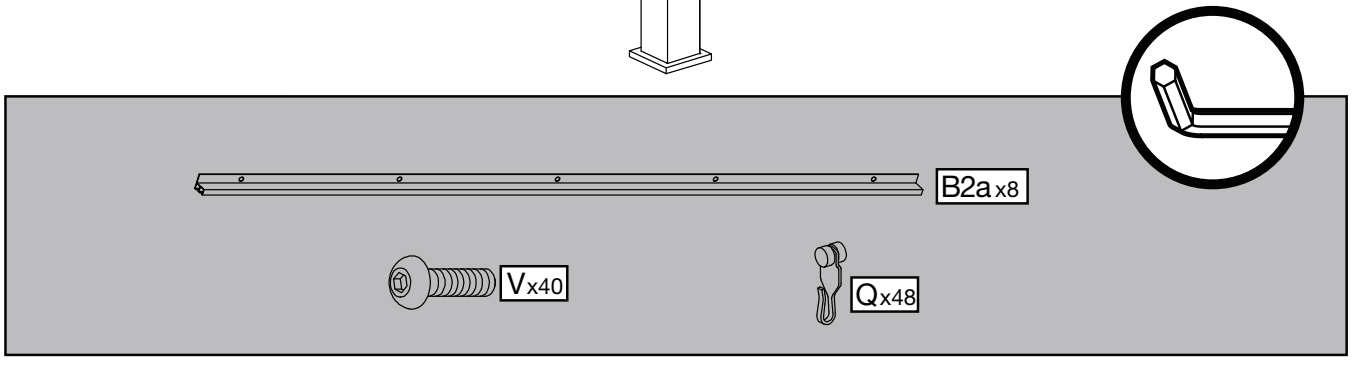

x4
1
I
V
1
1
1
1
I x4
V x8

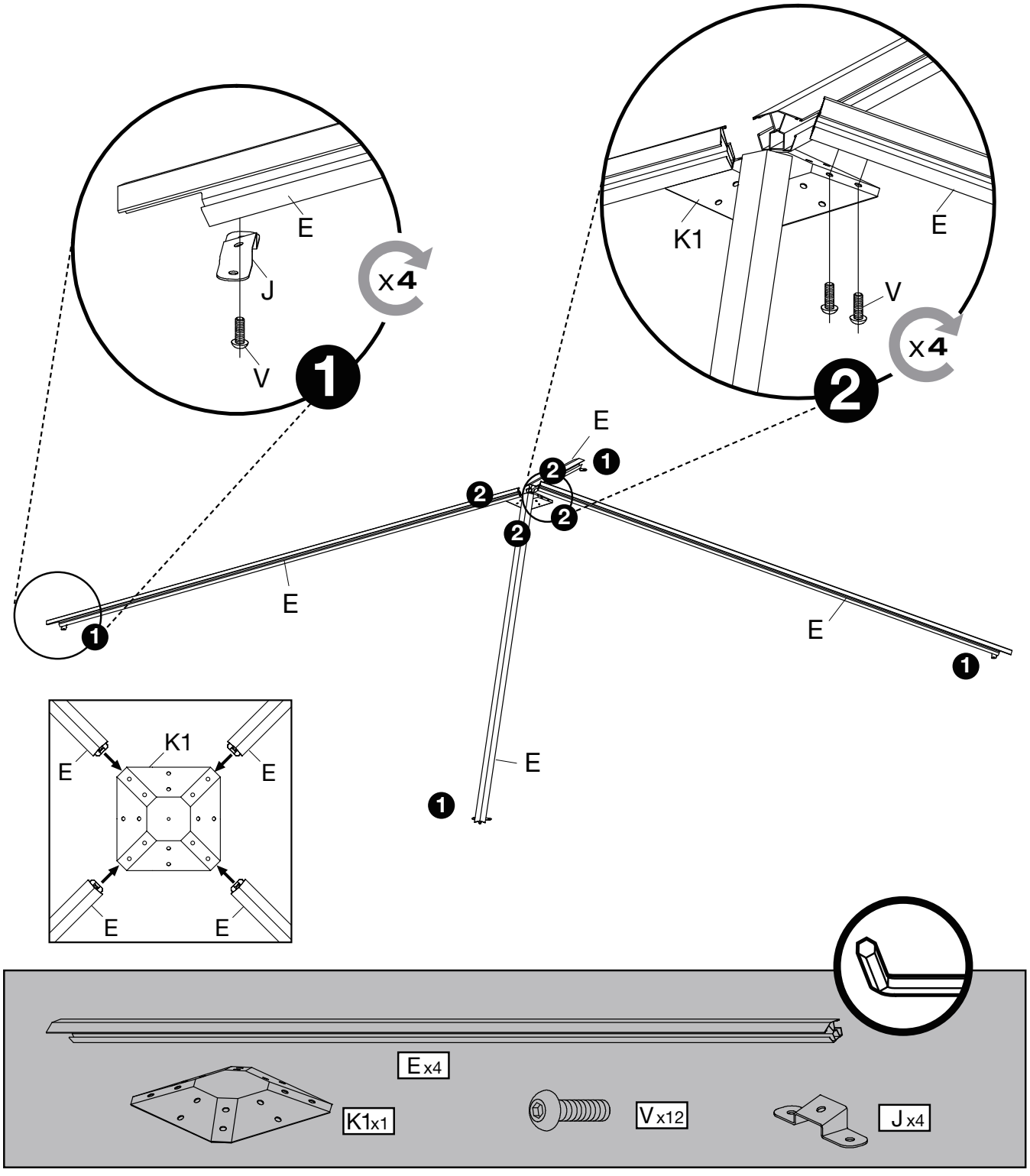

F2
F1
V
x4

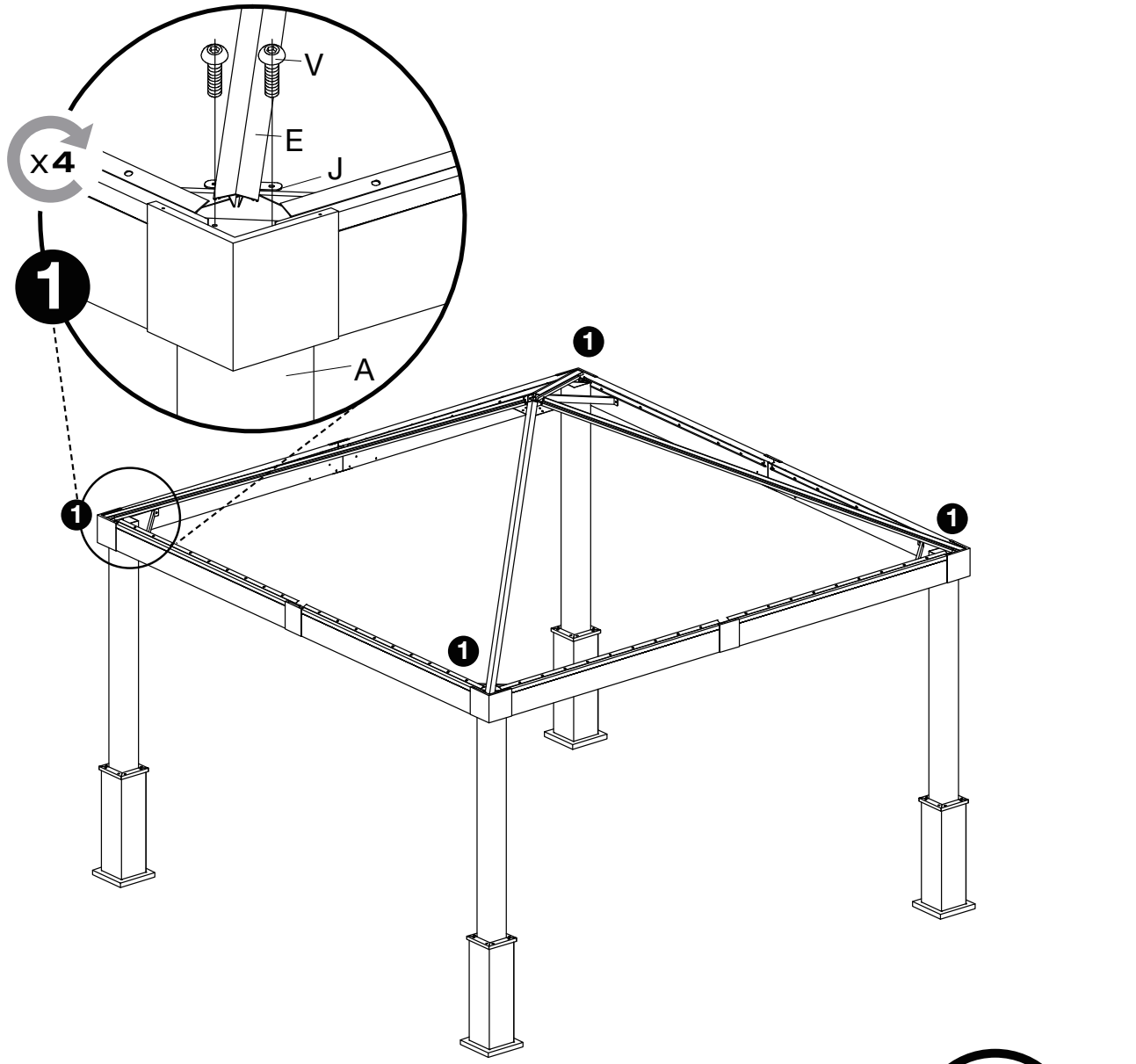

F1
F2
V
F1
F2
F2
F1
F2
F1

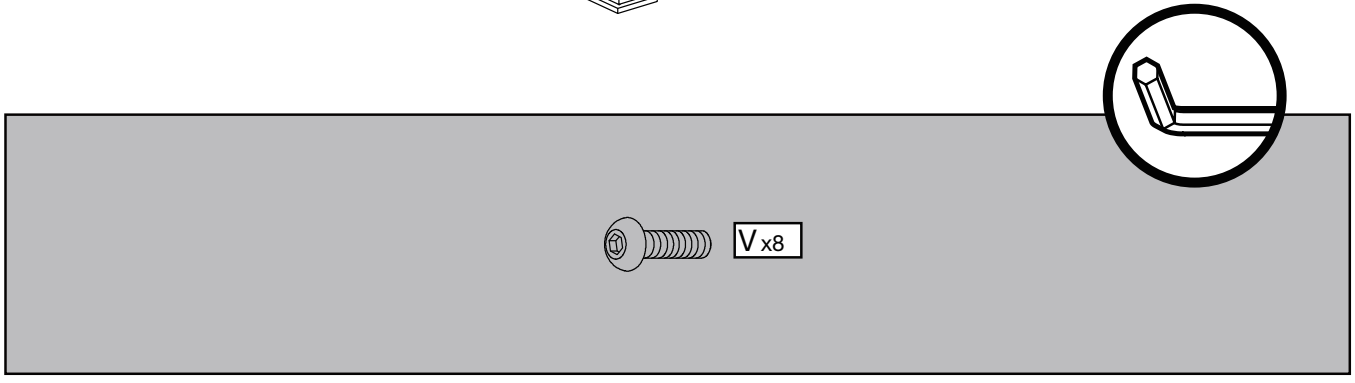

F1x4
F2x4
Vx48

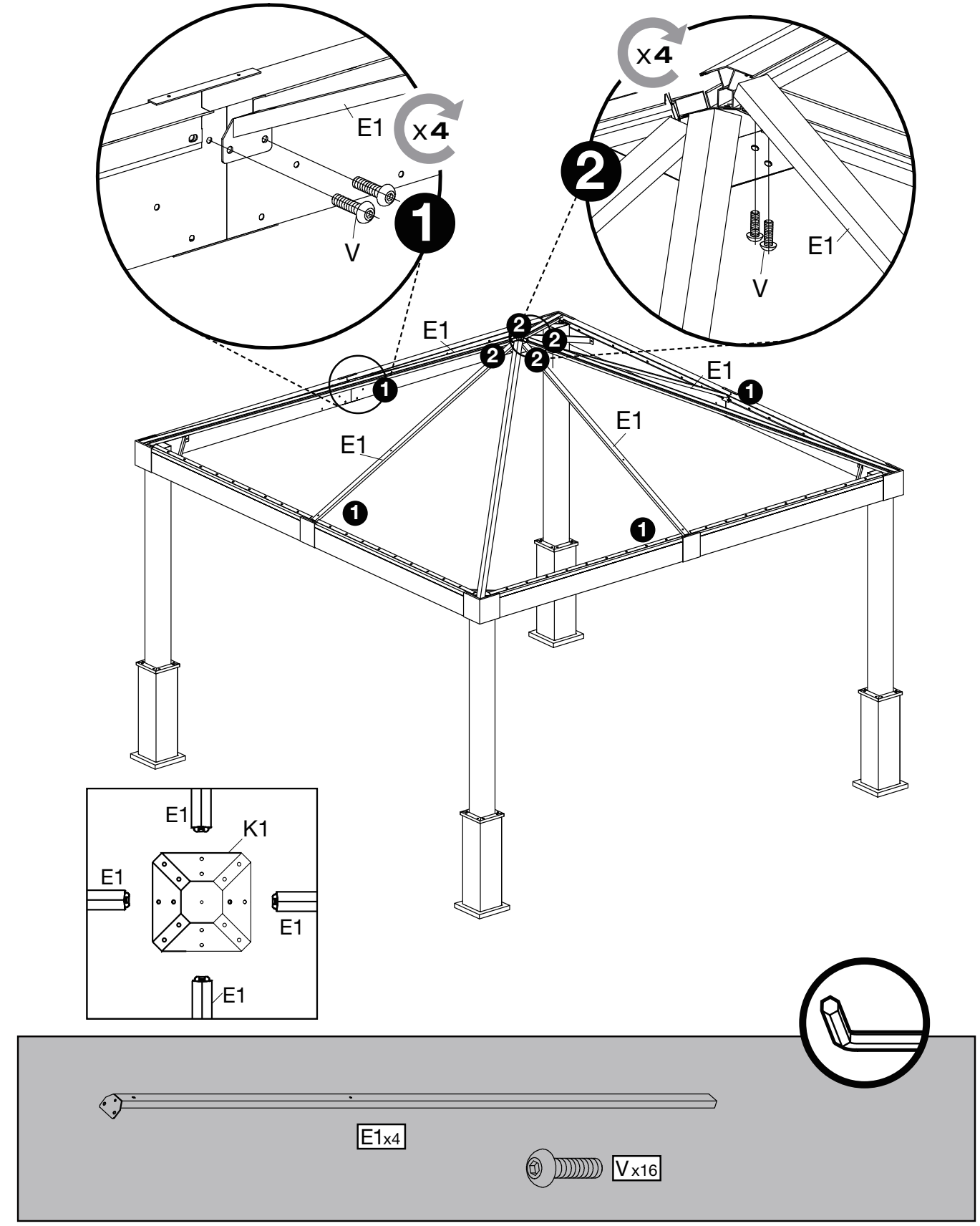

B2a
B2a
V
x4
B2a
x8
Qx6
B2a
B2a
B2a
B2a
V

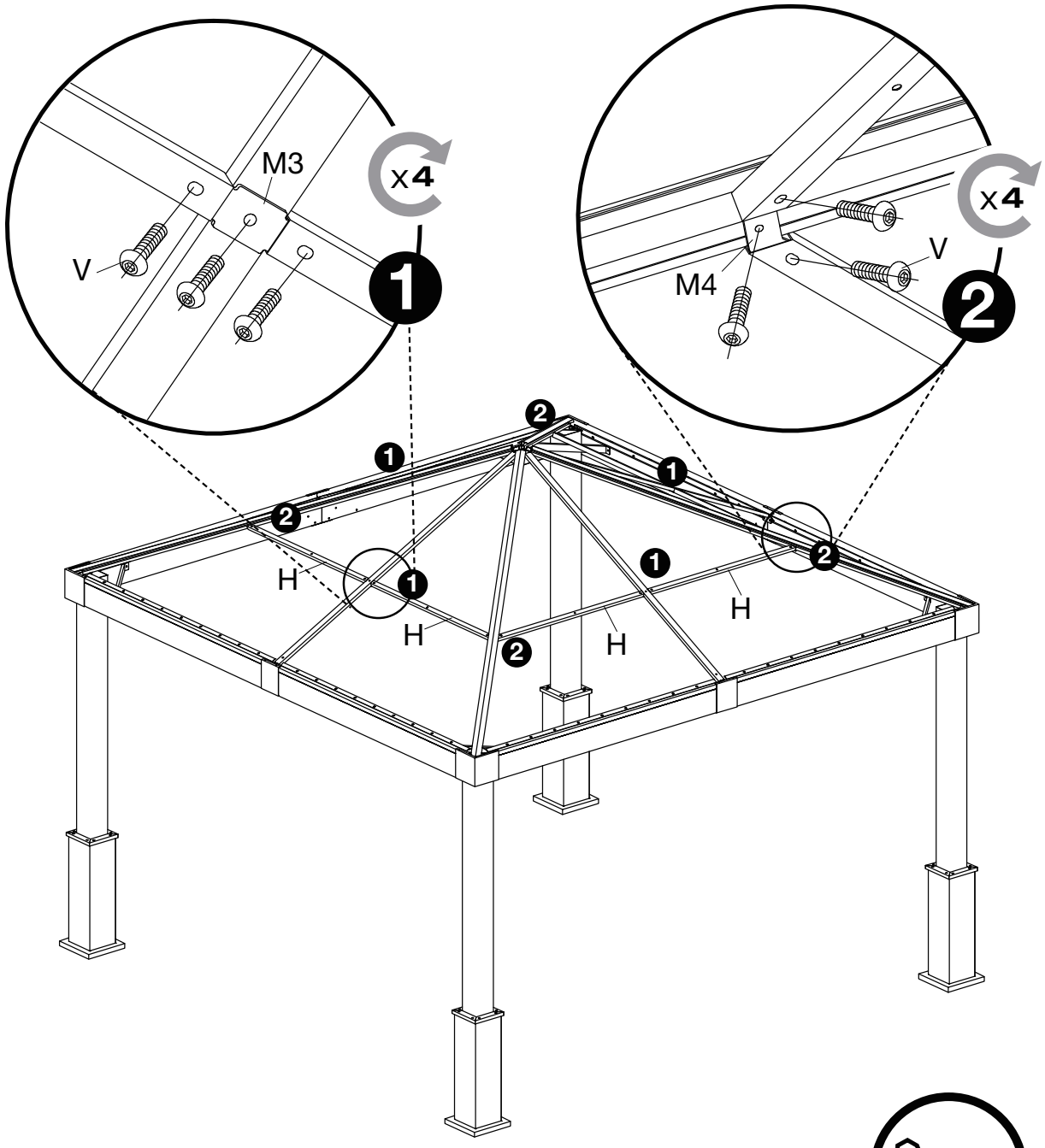

B2a x8
Vx40
Qx48

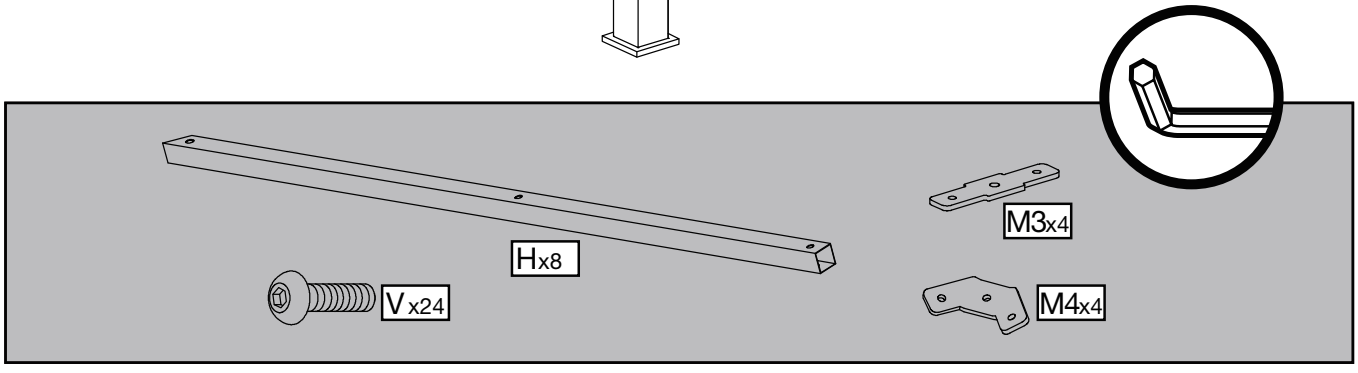

E
J
V
x4
1
K1
E
V
x4
2
E
1
2
2
2
2
E
E
1
E
1
K1
E
E
E
E
Ex4
K1x1
Vx12
Jx4

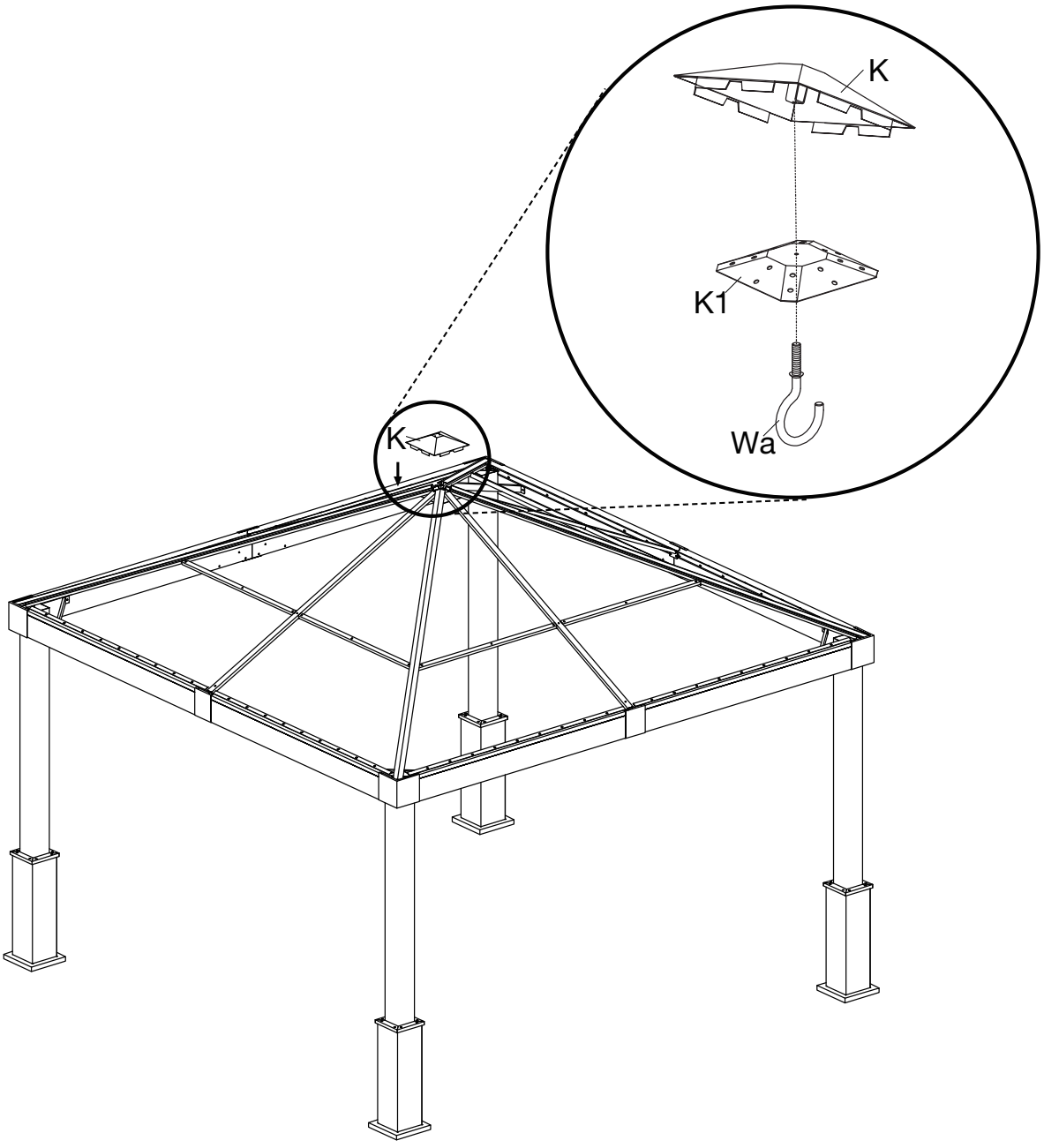

V
E
J
x4
1
A
1
1
1
1

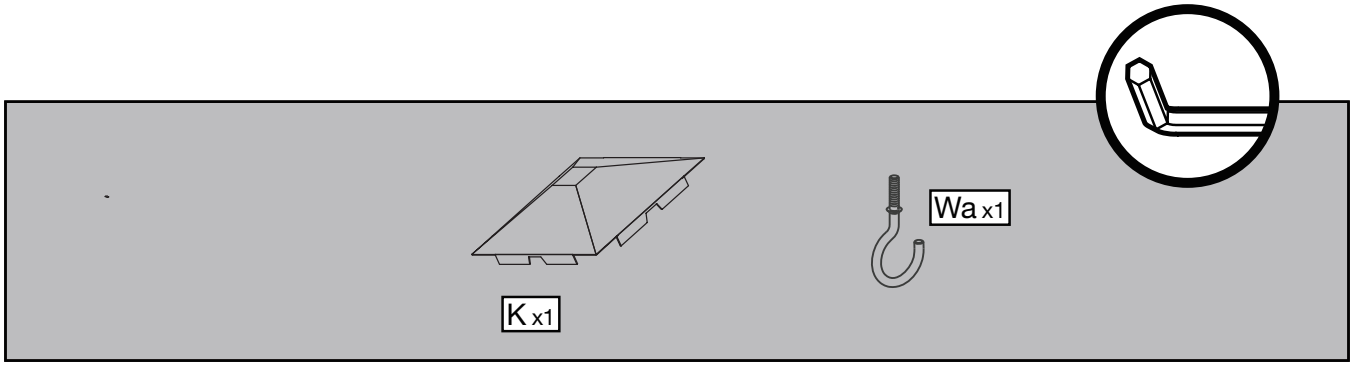

V x8

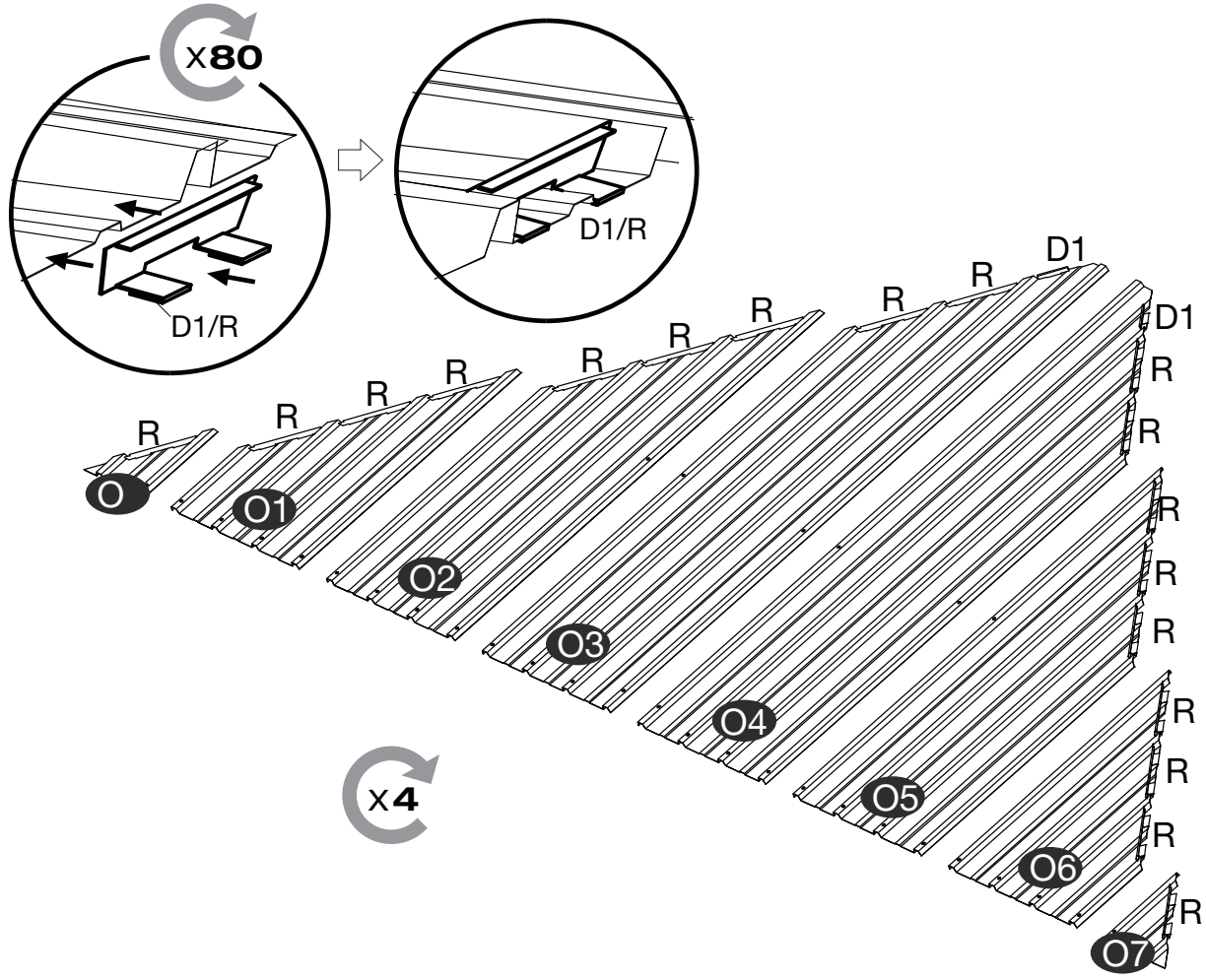

E1
x4
V
1
x4
2
E1
V
E1
2
2
2
2
E1
1
1
E1
E1
1
1
E1
K1
E1
E1
E1
E1x4
Vx16

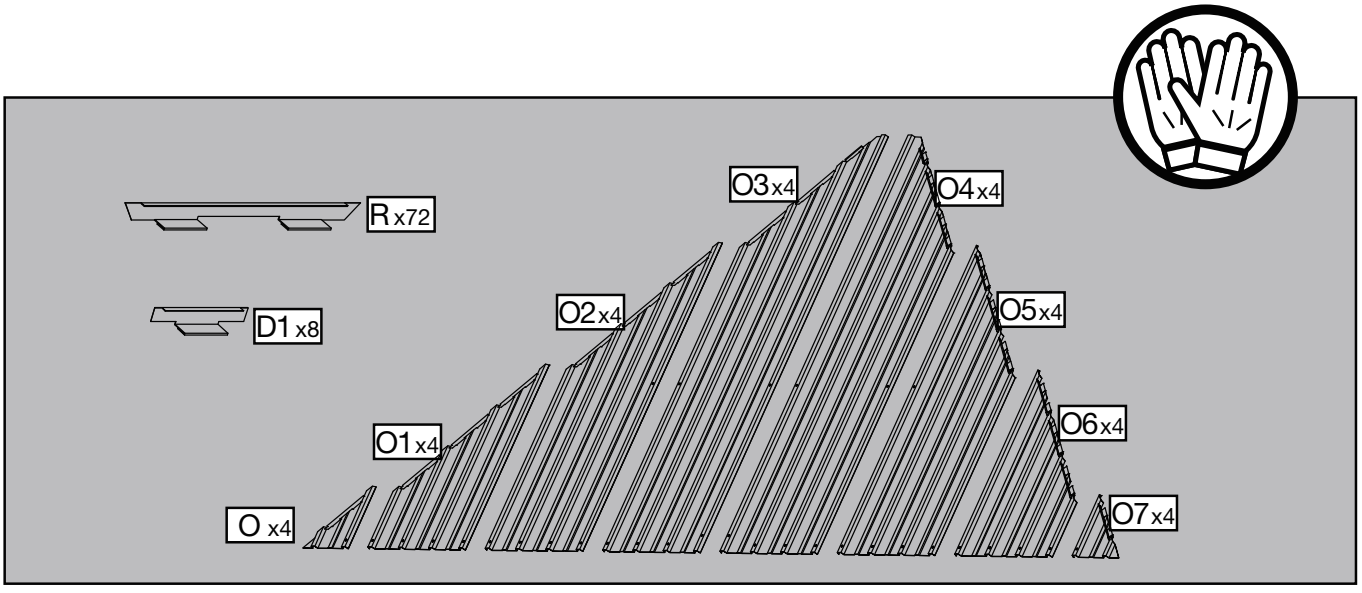

M3
x4
V
1
x4
V
M4
2
2
1
1
2
1
2
H
1
H
H
2
H

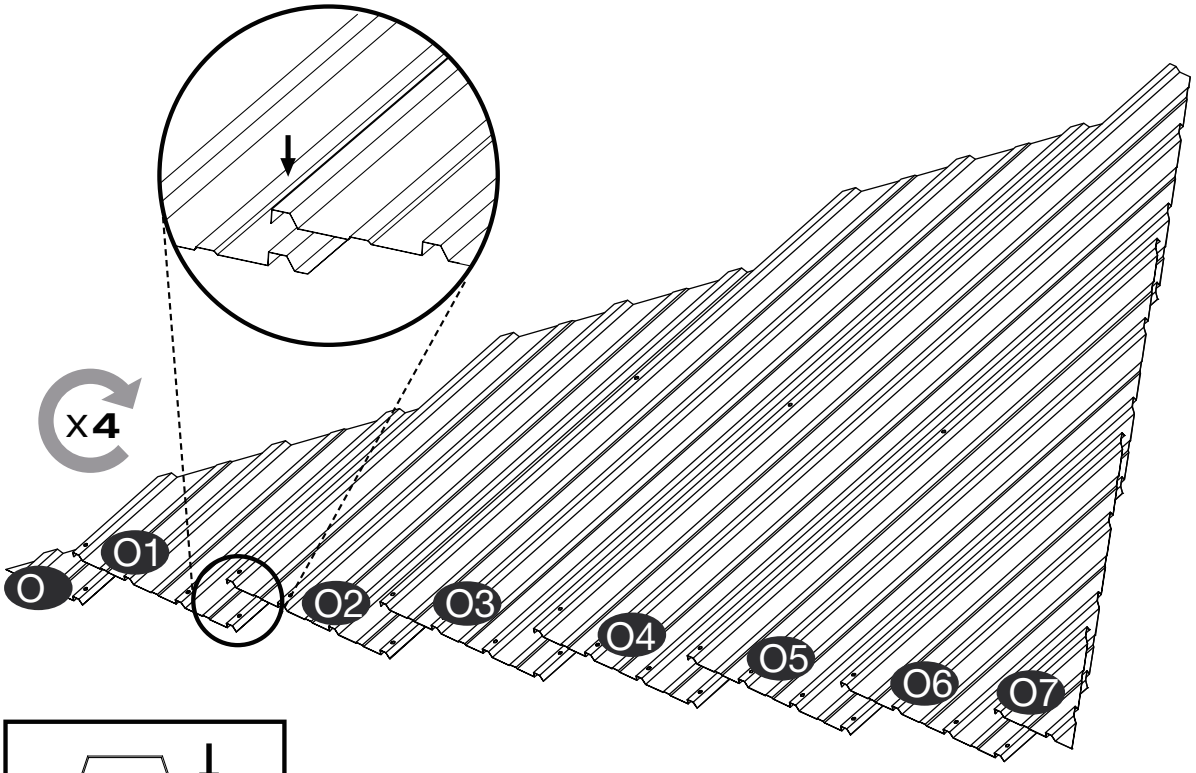

Hx8
Vx24
M3x4
M4x4

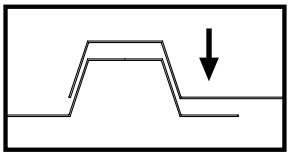

K
K1
Wa
K

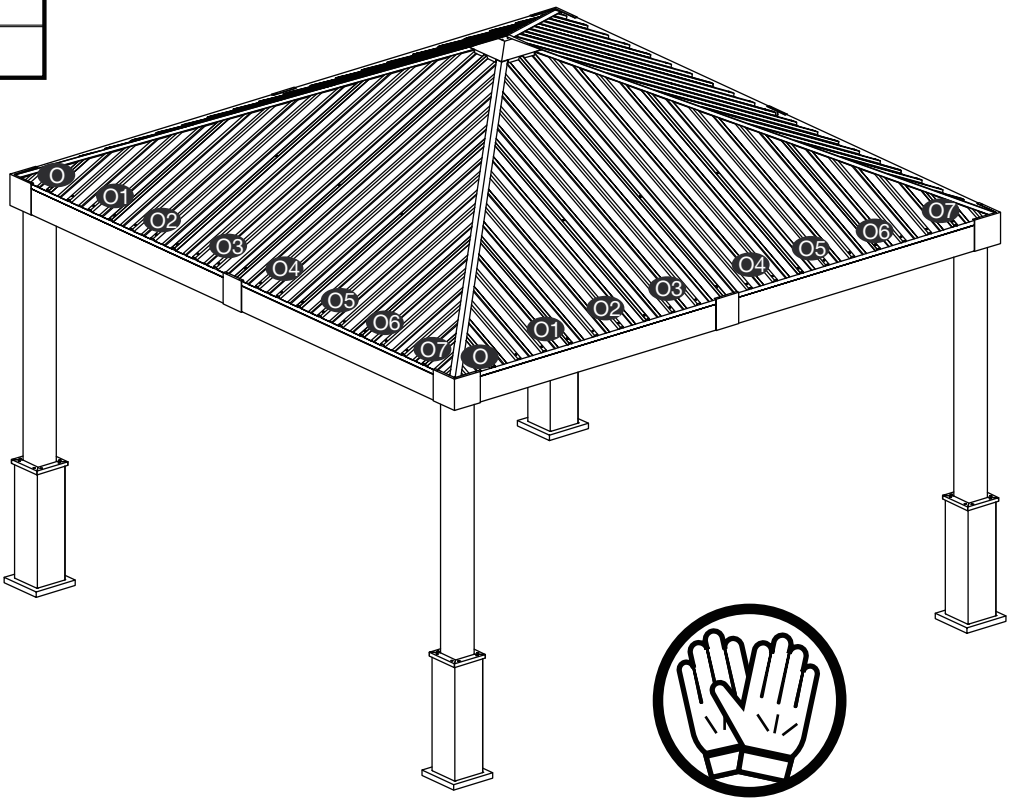

Wa x1
K x1

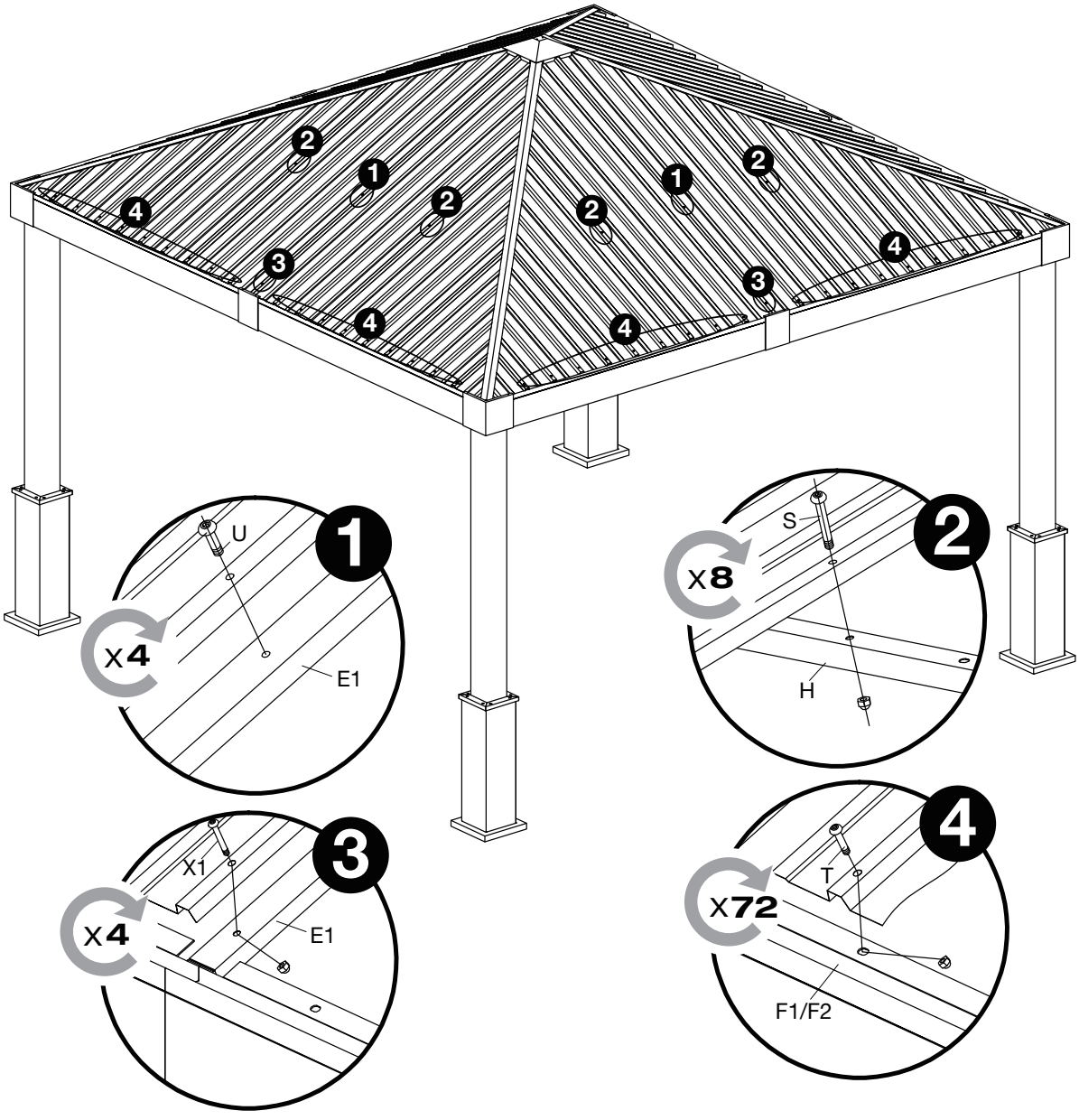

x80
D1/R
D1/R
R
D1
O
O1
O2
O3
O4
O5
O6
O7
x4

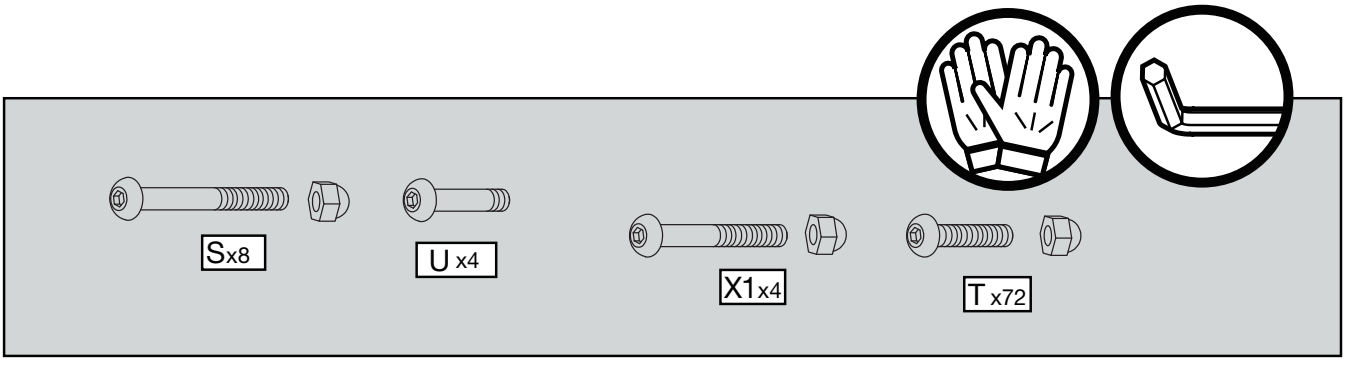

R x72
D1 x8
O x4
O1 x4
O2 x4
O3 x4
O4 x4
O5 x4
O6 x4
O7 x4

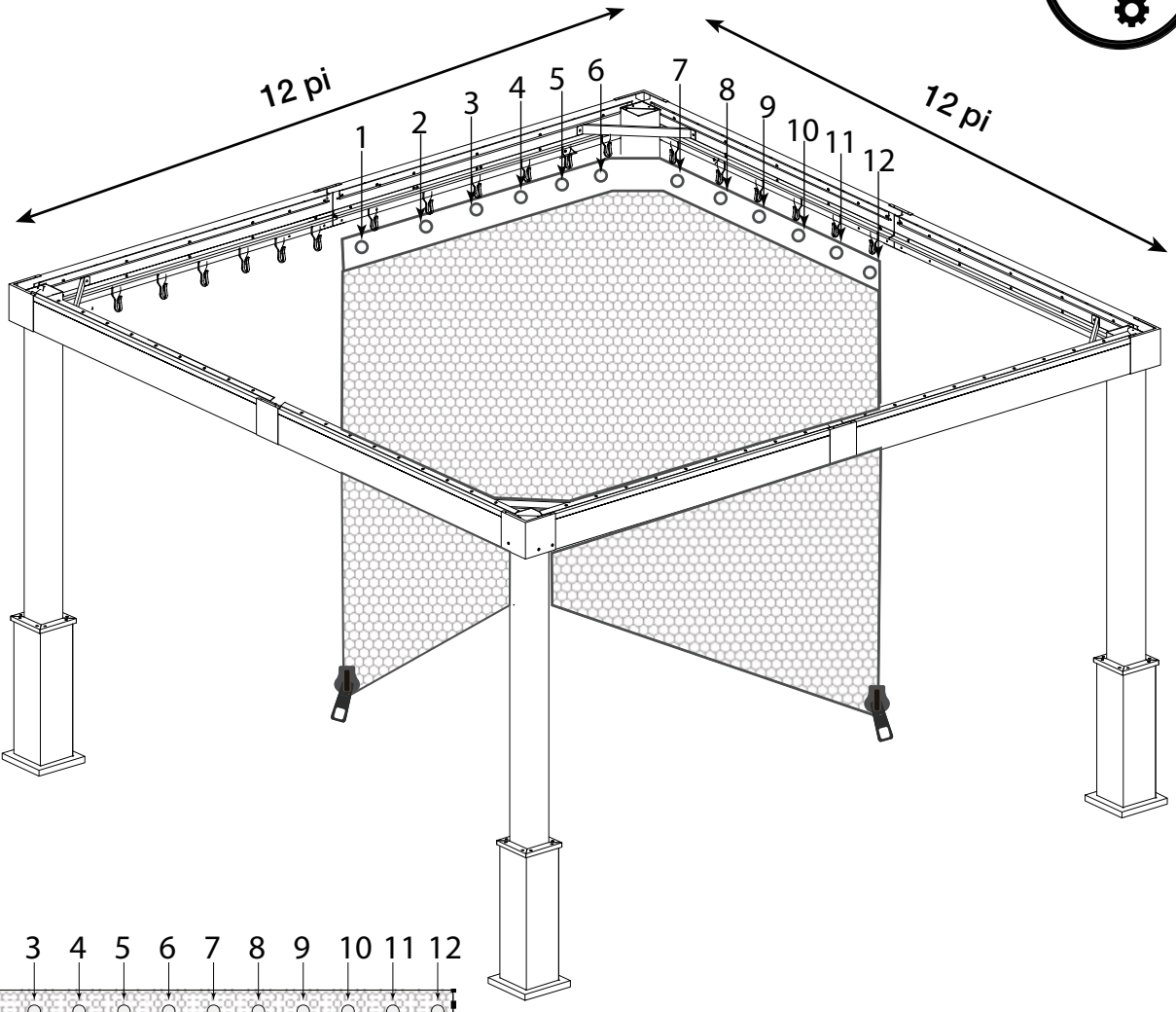

x4
O
O1
O2
O3
O4
O5
O6
O7

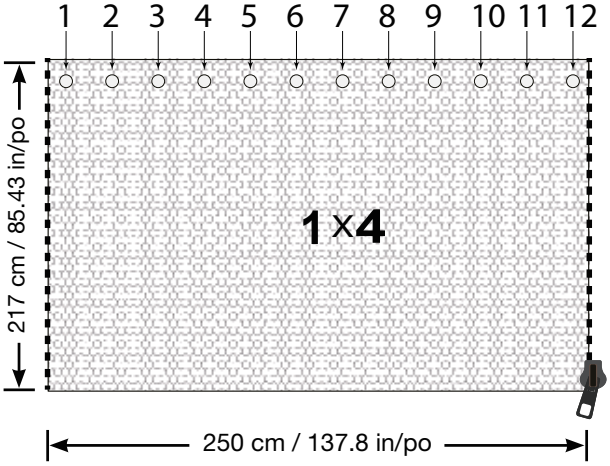



O
O1
O2
O3
O4
O5
O6
O7


1
2
3
4
U
X4
E1
S
X8
H
X1
X4
E1
T
X72
F1/F2


Sx8
U x4
X1x4
T x72


12 pi
12 pi
1
2
3
4
5
6
7
8
9
10
11
12


1 2 3 4 5 6 7 8 9 10 11 12
217 cm / 85.43 in/po
1 x 4
250 cm / 137.8 in/po

NOTE, NOTES, NOTAS

NOTE, NOTES, NOTAS

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