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STEP 1

wall

Mount channel pn 70309 on the wall.
Bracket is designed to mount on to
studs 16" and 18" distance.

REVISION HISTORY					
ZONE	REV	ECN	DESCRIPTION	DATE	APPROVED
-	A		RELEASE TO PRODUCTION	4-14-04	M HUTCHINS
-	B	120	RELEASE TO PRODUCTION	11-03-06	M HUTCHINS
-	C	196	REMOVE SECOND BRACKET	12-26-07	M HUTCHINS

		TOLERANCES: UNLESS NOTED		ALL SURFACES TO BE $\sqrt[63]{\text{RMS}}$ OR SMOOTHER		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331			
		.X	± .1			TITLE INSTRUCTION CHEESE MELTER MTG ON THE WALL PART NO.			
		.XX	± .03						
		.XXX	± .005						
		ANGLE	± 1°						
		MATERIAL		APPROVALS		DATE	SIZE D SCALE NONE		
				DRAFTER	M HUTCHINS	11-03-06			
				ENGR	M HUTCHINS	11-03-06			
AR SP		FINISH		ENGR CHECK			REF NO. 70204 SHEET 1 OF 3		
USED ON		N/A							
							REV. C		



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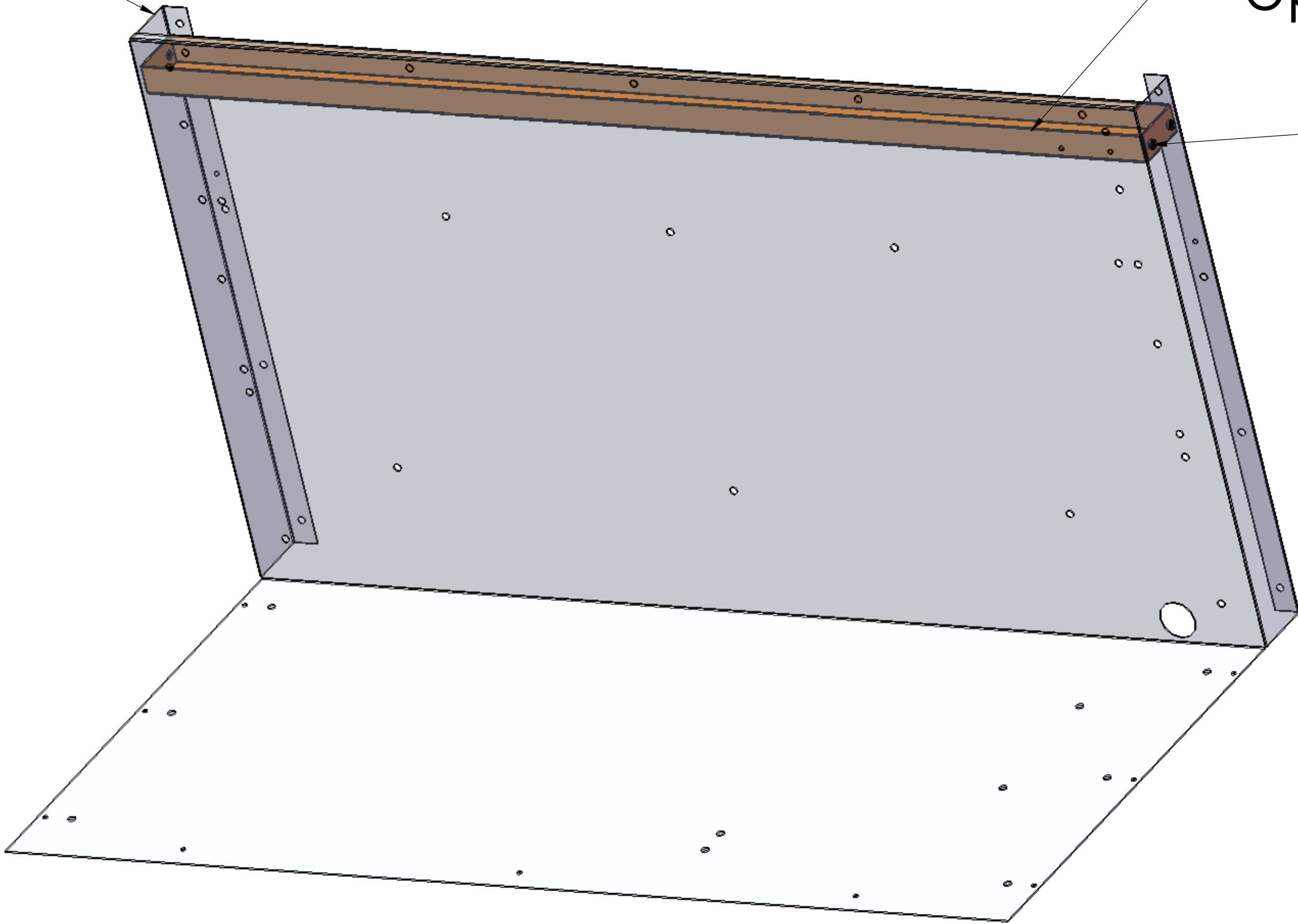
REVISION HISTORY					
ZONE	REV	ECN	DESCRIPTION	DATE	APPROVED
-			SEE SHEET 1		

STEP 2

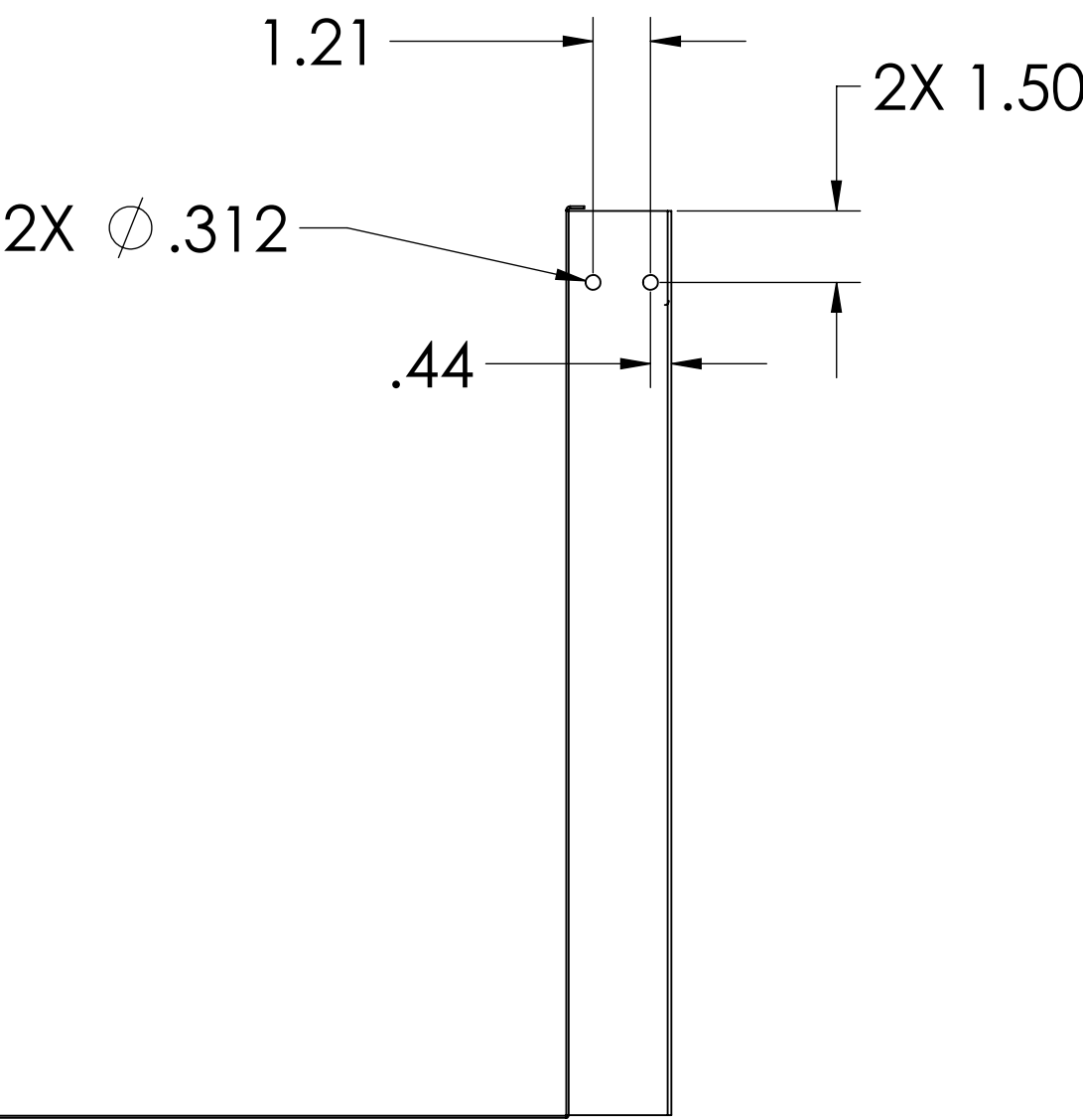
Top of the cheese melter panel

Bracket pn 70308
open side up

Drill set of holes on the panel (both sides).
Mount the bracket as shown



SIDE VIEW



		TOLERANCES: UNLESS NOTED		ALL SURFACES TO BE $\sqrt{63}$ RMS OR SMOOTHER		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331			
		.X	± .1	DO NOT SCALE DRAWING		TITLE INSTRUCTION CHEESE MELTER MTG ON THE WALL			
		.XX	± .03	DIMENSIONS ARE IN INCHES		PART NO.			
		.XXX	± .005	INTERPRET DRAWING PER ASME Y14.5M-1994					
		ANGLE	± 1°						
		MATERIAL		APPROVALS		DATE			
				DRAFTER		11-03-06			
				ENGR		11-03-06			
				ENGR CHECK					
AR SP		FINISH		N/A					
USED ON									

SIZE D		REF NO. 70204		REV. C	
SCALE NONE		SHEET 2 OF 3			



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REVISION HISTORY					
ZONE	REV	ECN	DESCRIPTION	DATE	APPROVED
-			SEE SHEET 1		

STEP3

Wall bracket
pn 70309

Equipment
bracket
pn 70308

TOP
VIEW

Secure brackets with
sheet metal screws
2 places, after unit has
been mounted.

		TOLERANCES: UNLESS NOTED		ALL SURFACES TO BE $\sqrt[63]{\text{RMS}}$ OR SMOOTHER		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331			
	.X		± .1			DO NOT SCALE DRAWING			
	.XX		± .03			DIMENSIONS ARE IN INCHES			
	.XXX		± .005			INTERPRET DRAWING PER ASME Y14.5M-1994			
	ANGLE		± 1°						
	MATERIAL			APPROVALS		DATE	TITLE		
				DRAFTER		11-03-06	SIZE	REF NO.	REV.
				ENGR		11-03-06	D	70204	C
AR SP	FINISH			ENGR CHECK			SCALE	SHEET	
USED ON	N/A						NONE	3 OF 3	



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