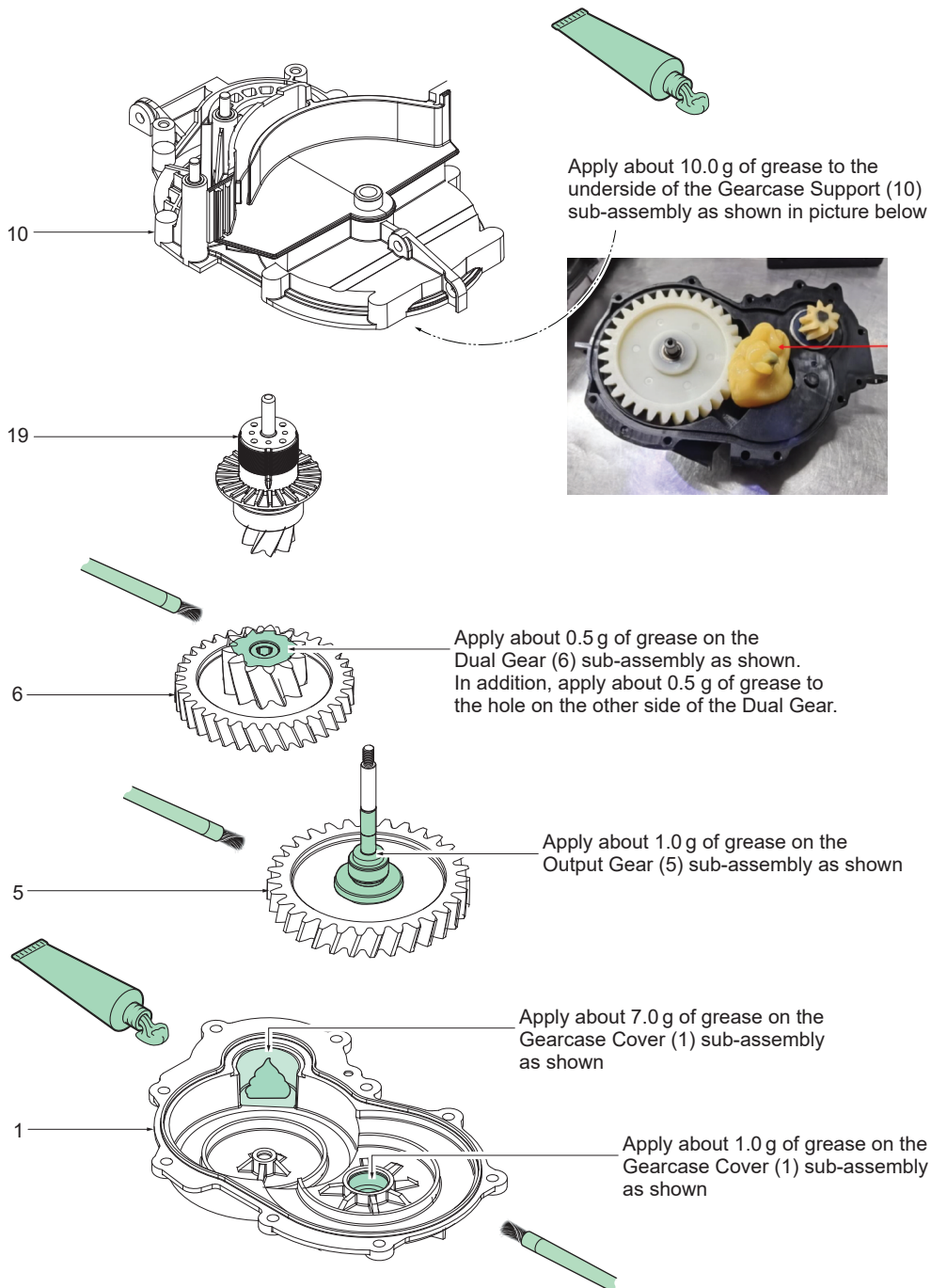


GEARBOX - BOM AND LUBRICATION INSTRUCTIONS

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	-----	Gearcase Cover	(1)
5	-----	Output Gear	(1)
6	-----	Dual Gear	(1)
10	-----	Gearcase Support	(1)
19	-----	Injection Rotor	(1)

● Type "J" Grease
No. 49-08-4220 (1 lb. can)

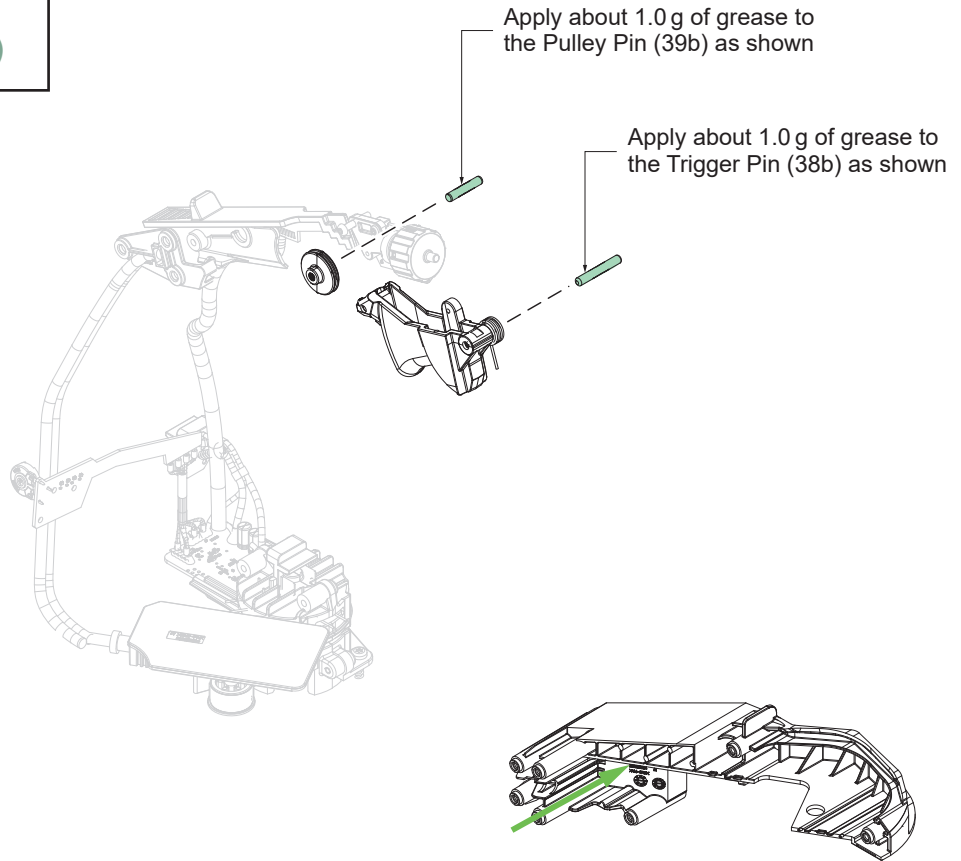


NOTE: When servicing, remove 90-95% of the existing grease prior to installing Type "J" grease. Original grease may be similar in color but not compatible with "J" grease.

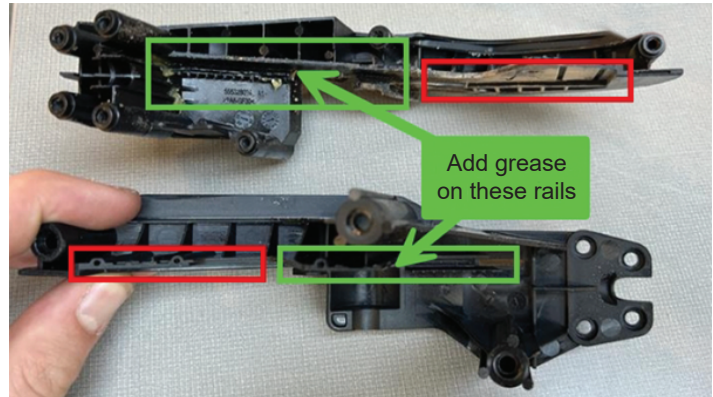
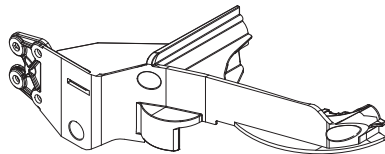
Prior to reinstalling, clean gear assemblies with a clean, dry cloth. Lightly coat all individual parts highlighted here with "J" grease.

LUBRICATION INSTRUCTIONS - CONTINUED

● Type "J" Grease No. 49-08-4220 (1 lb. can)



Apply about 1.0 g of grease to the Gate Cover (28) and Gate Support (30) as shown in the picture below



TORQUE SPECIFICATIONS

FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			kgf-cm	lb-in
2	-----	Gearbox	10±1	9±1
26	-----	Housing Cover	8±1	7±1
32	-----	Housing Cover	10±1	9±1
36	43-11-7202	Hopper	5	4