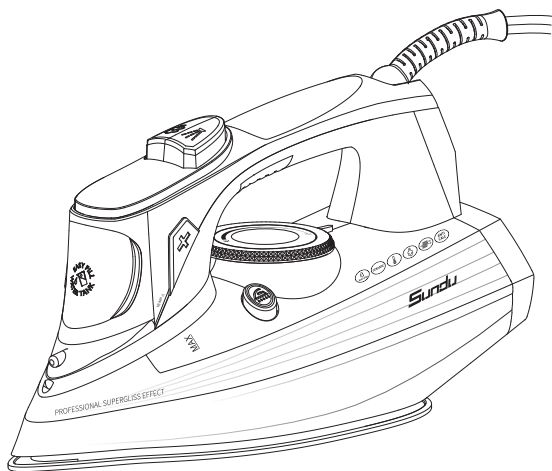


# Sundu



## User Manual

1700W Steam Iron

Thank you for purchasing the *Sundu* **1700w Steam Iron**. Please read this user manual carefully and keep it for future reference. If you need any assistance, please contact our support team **support@sunduhome.com** with your product model number and Amazon order number.

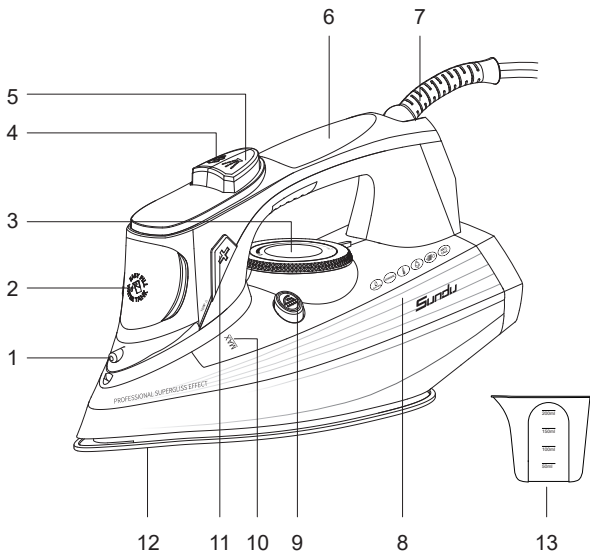
## PACKAGE CONTENTS

Sundu 1700W Steam Iron  
Cup  
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## SPECIFICATIONS

Model	LE-IR001
Voltage	120V 60Hz
Power	1700W
Watertank Capacity	300ML
Weight	1.8kg
Power Cord Length	2.5m/8.2ft
Anti-Drip System	Yes
Anti-Calc System	Yes

## PRODUCT DIAGRAM



1. Water Spray Nozzle

2. Water Inlet Lid

3. Continuous Steam Supply Knob

4. Burst of Steam Button

5. Water Spray Button

6. Easy-grip Handle

7. Power Cord

8. Water Tank

9. Self-cleaning Button

10. "MAX" Water Level Mark

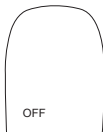
11. Temperature Control Button "+" "-"

12. Ceramic Soleplate

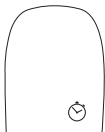
13. Measuring Cup



← Temperature Controller



Ready for Work



Auto-shut off



Dot 1



Dot 2



Dot 3



Max

## THE TEMPERATURE RANGES OF EACH GEAR ARE AS FOLLOWS

"•": 70-120°C/158-248°F

"••": 100-160°C/212-320°F

"•••": 140-200°C/284-392°F

"MAX": 175-215°C/347-419°F

## SAFETY MEASURES

Before using the unit, read this instruction manual carefully and keep it for future reference.

Use the unit for its intended purpose only, as specified in this manual. Mishandling the unit can lead to its breakage and cause harm to the user or damage to his/her property.

- Before switching the unit on, make sure that your home mains voltage corresponds to the iron operating voltage.
- The power cord is equipped with a plug and plugs into the socket with a reliable grounding contact.
- To avoid fire, do not use adapters for plugging the unit in.
- To avoid mains overloading, do not switch on several electrical appliances with high power consumption at a time.

- Do not use the iron outdoors and in rooms with high humidity.  
Place the iron on a flat stable surface or use a stable ironing board.

**Attention!** *The surfaces of the iron get hot during operation. Keep open skin areas away from iron hot surfaces or outgoing steam to avoid burns.*

- Do not fill the water tank with scented liquids vinegar, starch solution, descaling reagents chemicals etc.
- Provide that the power cord is not on the ironing board and make sure that it does not touch hot surfaces or sharp edges.
- Do not leave the unit unattended. During breaks in operation put the iron in vertical position.
- Before plugging/unplugging the iron, set the temperature control to the minimum position and switch the continuous steam supply off.
- Always unplug the iron when you are not using it. Always take the power plug out of the main socket before filling the water tank.
- The water inlet lid should be closed during ironing.
- To unplug the iron, always hold the power plug; do not pull the power cord.
- To avoid electric shock, do not immerse the iron the power cord and the plug into water or any other liquids.
- Before taking the iron away, let it cool down completely and pour out the remaining water. Pour out water from the water tank only after unplugging the iron.
- Never leave the plugged-in iron unattended.
- Clean the unit regularly.
- Do not touch the unit body and the power plug with wet hands.
- Do not allow children to touch the unit body and the power cord during the iron operation.
- Do not leave children unattended to prevent using the unit as a toy.
- For children safety reasons do not leave polyethylene bags used as packaging unattended.

**Attention!** *Do not allow children to play with polyethylene bags or packaging film. Danger of suffocation!*

- Do not use the iron after dropping, in case of visible damage or leakage.
- This unit is not intended for usage by children under 8 years of age. Place the unit out of reach of children under 8 years of age during the iron operation and cooling down.
- There may be water residue in the tank, this is normal, as the iron has undergone factory quality control.
- If the power cord is damaged, it should be replaced by the manufacturer a maintenance service or similar qualified personnel to avoid danger.
- Do not attempt to repair the unit. Do not disassemble the unit by yourself.
- Transport the unit in the original package only.
- Keep the unit out of reach of children and disabled persons.

**THE UNIT IS INTENDED FOR HOUSEHOLD USE ONLY, ITS COMMERCIAL USAGE AND USAGE IN PRODUCTION AREAS AND WORKSPACES ARE PROHIBITED.**

## BEFORE THE FIRST USE

After unit transportation or storage under cold(winter) conditions, it is necessary to keep it for at least three hours at room temperature before switching on.

- Check the unit for damages; do not use the iron in case of damages.
- Before switching the unit on, make sure that your home mains voltage corresponds to the iron operating voltage.
- Avoid contact of the iron soleplate with sharp objects.
- There may be water residue in the tank, this is normal, as the iron has undergone factory quality control.

**Note:**

*While the first switching on the heating element of the iron burns, therefore occurrence of foreign smell and a small amount of smoke is possible, it is normal.*

## WATER SELECTION

Use tap water to fill the tank. If tap water is hard it is recommended to mix it with distilled water in proportion 1:1, if tap water is too hard, mix it with distilled water in proportion 1:2 or use distilled water only.

**Note:**

*Do not fill the water tank with scented liquids, vinegar, starch solution, descaling reagents, chemical agents etc.*

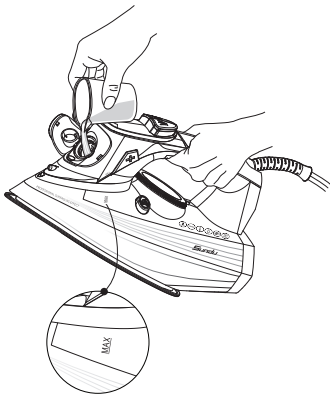
## FILLING THE WATER TANK

Before filling the iron with water make sure that it is unplugged.

- Set the temperature control to the OFF position and the continuous steam supply knob to the leftmost position—steam supply is off.
- Open the water inlet lid.
- Pour water into the water tank using the cup and then close the lid tight.

**Notes:**


- Do not exceed the "MAX" mark.
- If you need to refill water during ironing, switch the iron off and unplug it.
- After you finish ironing, switch the iron off, wait until it cools down completely, then open the water inlet lid, turn the iron over and drain the remaining water.



## IRONING TEMPERATURE

Before operation test the heated iron on a piece of cloth to be sure that the iron soleplate and the water tank are clean.

- Always check the recommended ironing temperature indicated on the tag before ironing.
- If there is no tag with recommendations for ironing, but you know the type of fabric, use the following table to determine the proper temperature.

Signs	Fabric type(temperature)
	do not iron
•	synthetics, nylon, acryl, polyester (low temperature)
••	silk/wool (medium temperature)
•••	cotton/linen (high temperature)



- This table is only valid for smooth materials. Fabrics of other types (crimped, raised) are best ironed at low temperature.
- Sort items by ironing temperature first: synthetics to synthetics, wool to wool, cotton to cotton etc.
- The iron heats up faster than it cools down. For this reason, it is recommended to begin ironing at low temperatures (for instance, synthetic fabrics). After that, start ironing at higher temperatures (silk/wool). Cotton and linen items should be ironed last.
- If an item is made of mixed fabrics, the iron should be set to the lowest temperature (for instance, if an item is 60% polyester and 40% cotton, it should be ironed at the temperature used for polyester ironing "•").
- If you cannot define the fabric structure, find a spot that is inconspicuous when the item is being worn and select the ironing temperature experimentally (always start with the lowest temperature and raise it gradually until you get the desired result).
- Corduroy and other fabrics that become glossy quickly should be ironed strictly in one direction (in the direction of the pile) with slight pressure.
- To avoid the appearance of glossy spots on synthetic and silk fabrics, iron them from backside.

## SETTING THE IRONING TEMPERATURE

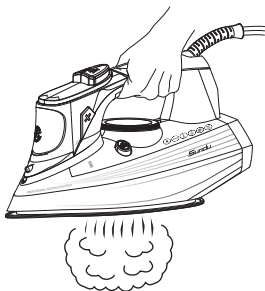
- Place the iron vertically.
- Insert the power plug into the main socket.
- Press the "+" or "-" button to set the required ironing temperature "•", "••", "•••", "MAX", depending on the type of fabric, the corresponding icon on the temperature control display will flash.
- Once the soleplate reaches the set temperature, the icon will keep lighting and you can start ironing.

## WATER SPRAY

- You can dampen the fabric by pressing the spray button several times.
- Make sure that there is enough water in the water tank.

## STEAM IRONING

While steam ironing, set the ironing temperature "MAX" or "...", the steam ironing section is marked with corresponding symbols on the temperature control display. The iron is designed with an anti-drip function that stops water supply if the soleplate temperature is too low; this prevents dripping from the soleplate openings.



- Place the iron on its vertically.
- Set the continuous steam supply knob to the leftmost position- continuous steam supply is off.
- Insert the power plug into the main socket.
- Make sure that there is enough water in the water tank.
- Press the "+" button to set the required ironing temperature "MAX" or "...", depending on the type of fabric, the corresponding icon on the temperature control display will flash.
- Once the soleplate reaches the set temperature, and the icon will keep lighting and you can start ironing.
- Turn the continuous steam supply knob to set the steam generation rate, steam will start going out from the soleplate openings. The knob has two fixed positions which allow controlling steam supply intensity. Move the knob to the right to switch the steam supply on.
- After you finish ironing, set it to the "OFF" position, and the continuous steam supply knob to the leftmost position - steam supply is off.
- Pull the power plug out of the main socket and let the iron cool down completely.

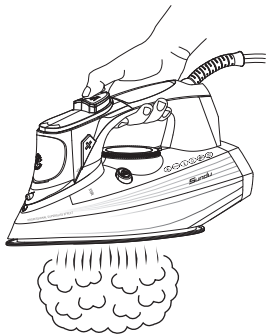
### ATTENTION!

If steam is not supplied constantly during the operation, check whether the temperature control is set properly and whether there is water in the water tank.

## BURST OF STEAM

The burst of steam function is useful for ironing folds and can only be used at high ironing temperatures (when the temperature control display is set to the position "MAX").

- When pressing the burst of steam button, steam will go out of the iron soleplate more intensively.
- **Note:**  
To avoid water leakage from steam openings, press the burst of steam button with a 4s-5s interval. To avoid dripping, do not hold the burst of steam button longer than 3 seconds.



## ANTI-CALC SYSTEM

A special resin filter inside the water reservoir softens the water and prevents scale build-up in the plate. The resin filter is permanent and does not need replacing.

**Note:**

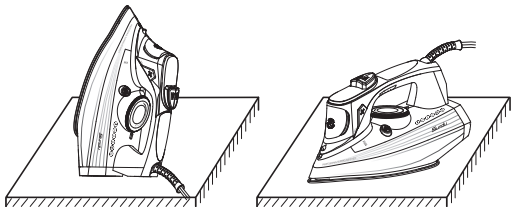
- Do not use chemical additives, scented substances or decalcifiers. Failure to comply with the above-mentioned regulations leads to the loss of guarantee.

## ANTI-DRIP SYSTEM

With the anti-drip system, you can perfectly iron even the most delicate fabrics. Always iron these fabrics at low temperatures. The plate may cool down to the point where no more steam comes out, but rather drops of boiling water that can leave marks or stains. In these cases, the Anti-drip system automatically activates to prevent vaporization, so that you can iron the most delicate fabrics without the risk of spoiling or staining them.

## AUTO SHUT OFF

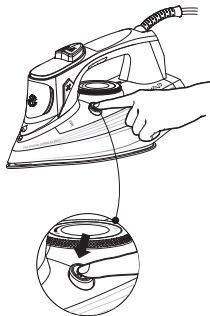
1. If the iron is left unused in upright position for 8 minutes, the red icon on LED display will light, signaling that the iron has automatically shut off.
2. If the iron is left flatwise unused for 30 seconds, the iron will automatically shut off.
3. Move the iron back and forth on the fabrics to auto restart. The red icon will light off and after achieving the sufficient temperature for you to continue ironing.



## CLEANING FUNCTION

To prolong service life of the iron, we recommend cleaning the steam chamber regularly, especially in regions with hard tap water.

- Set the continuous steam supply knob to the leftmost position—continuous steam supply is off.
- Fill the water tank until it's filled.
- Place the iron vertically.
- Insert the power plug into the main socket.
- Press the "+" button to set the maximum soleplate temperature "•••", "MAX", and then the corresponding icon on the temperature control display will flash. Once the soleplate reaches the set temperature, the icon will keep lighting and you can start cleaning.
- Hold the iron above the sink horizontally, press and hold down the clean button.
- Boiling water and steam with scale will be released from the iron soleplate openings.
- Unplug the unit.
- Slightly sway the iron back and forth, until water goes out of the water tank completely. After some minutes release the cleaning button.
- Place the iron vertically and let it cool down completely.
- Once the soleplate cools down completely, wipe it with a dry cloth.
- Plug in the power supply, select the "MAX" temperature, steam the remaining water stains inside the soleplate and wait for no steam to emerge and the cleaning is completed.



## CLEANING AND CARE

- Before cleaning the iron, make sure that it is unplugged and has cooled down completely
- Clean the iron body with a slightly damp cloth and then wipe it dry.
- Scale on the iron soleplate can be removed with a cloth soaked in vinegar-water solution.
- After removing scale, polish the soleplate surface with a dry cloth.
- Do not use abrasive substances to clean the iron soleplate and body.
- Avoid contact of the iron soleplate with sharp metal objects.

## STORAGE

- Press the "-" button to the "OFF" position, and set the continuous steam supply knob to the leftmost position- steam supply is off.
- Unplug the unit.
- Open the water inlet lid, turn the iron over and drain any remaining water from the water tank.
- Close the lid.
- Put the iron vertically and let it cool down completely.
- Keep the unit in a proper place.

## WARRANTY & CUSTOMER SUPPORT

For questions, support, or warranty claims, please contact our support team with your product model number and order number.

**Amazon US Orders: [support@sunduhome.com](mailto:support@sunduhome.com)**

Please note, can only provide after-sales service for products purchased directly. If you have purchased from a different seller, please contact them directly for service or warranty issues.

Model: LE-IR001

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Intertek  
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Made in China

