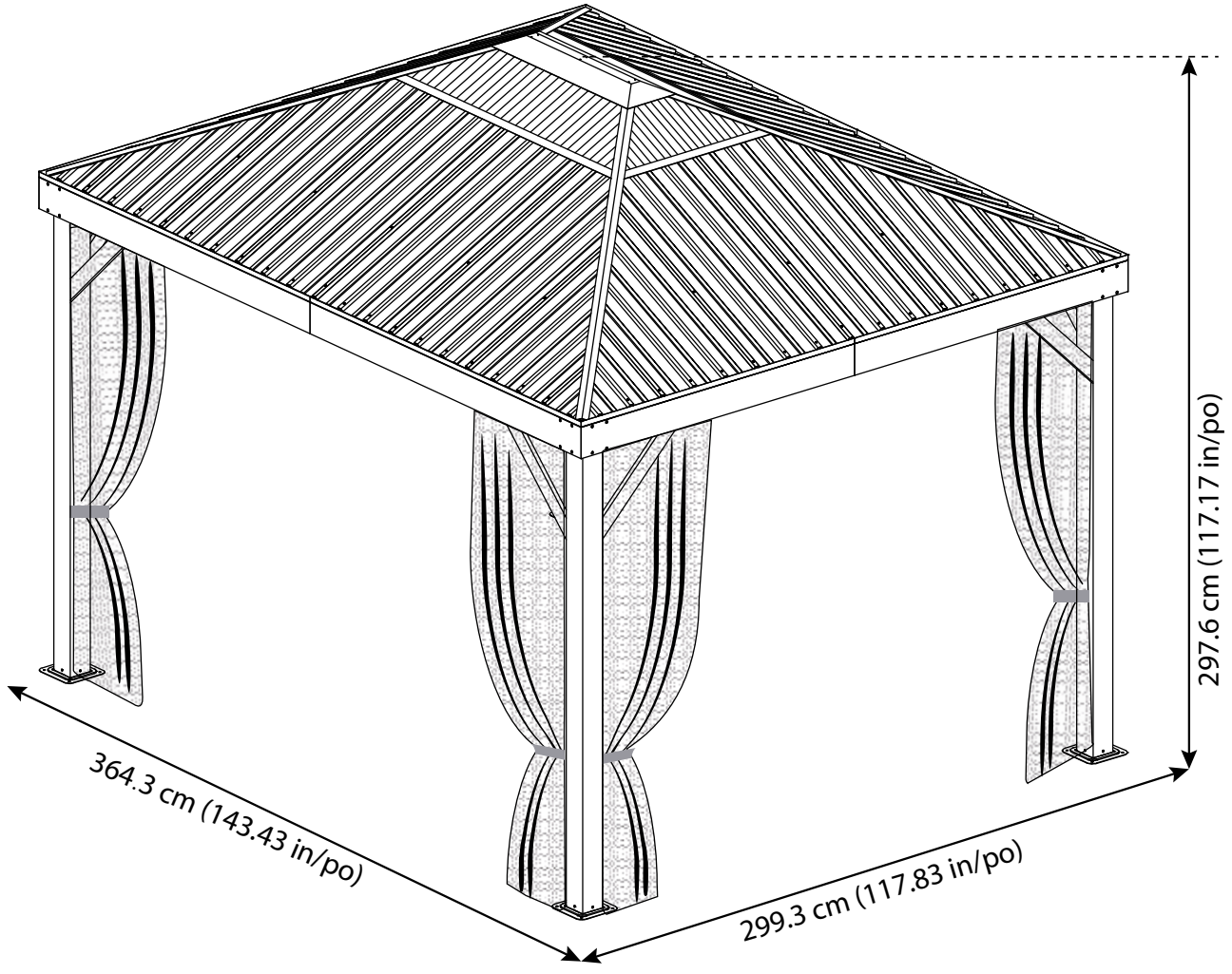
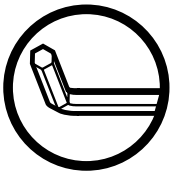
SOJAG

QUESTIONS? 1 866-901-1649

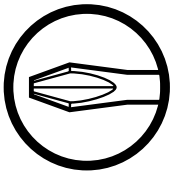
Assembly Manual / Guide d’assemblage / Manual de ensamblaje / 조립설명서 / Montageanleitung



Suggested assembly method / Méthode d'installation suggérée / Método sugerido de montaje / 제안된 조립 방법/ Vorgeschlagene Montagemethode



Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boite. / Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor, use un destornillador Phillips. / 십자 드라이버를 사용 하십시오 . / Bitte verwenden Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. / 이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen Bohrer verwenden.



Wearing protective gloves is recommended. / Le port de gants de protection est recommandé / El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다 . / Das Tragen von Schutzhandschuhen wird empfohlen.



Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette étape./ Dos o más personas se requieren en esta etapa. /이 단계에서는 두 명 이상 이 필요합니다. / Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. / No atornille con firmeza por ahora. /아직 나사를 단단히 조이지 마십시오 . / Bitte die Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.

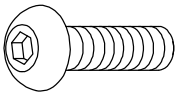


Sold separately. / Vendus séparément. / vendido en las opciones. / 옵션 판매 / Optional erhältlich

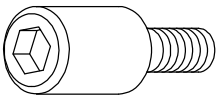


Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

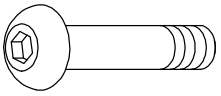
V X 265 (+10)



X X 32 (+3)



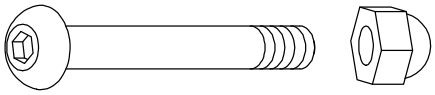
U1 X 4 (+1)



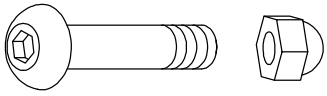
S X 12 (+2)



X1 X 4 (+1)



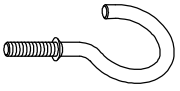
T X 64 (+6)



Z X 1



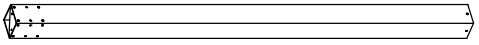
Wa X 2



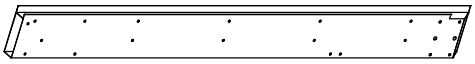
W2 X 1



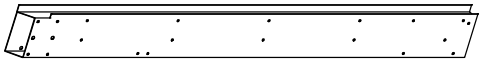
A X4



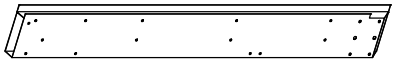
B X2



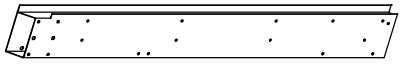
B1 X2



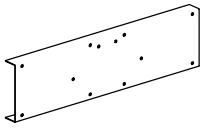
C X2



C1 X2



D X4



B2a X4



C2a X4



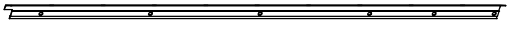
E X4



E1 X4



F1 X2



F2 X2



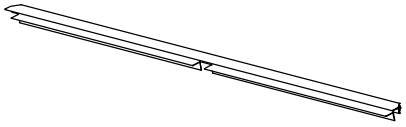
F3 X2



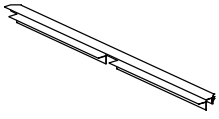
F4 X2



R1 X2



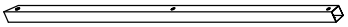
R2 X2



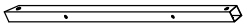
H X4



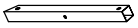
H1 X4



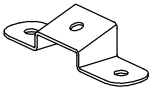
I X4



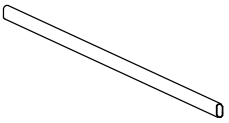
I1 X4



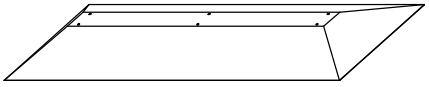
J X4



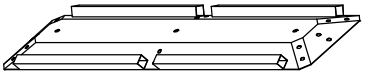
J1 X8



K X1



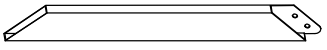
K1 X1



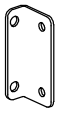
L1 X4



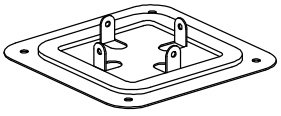
L2 X4



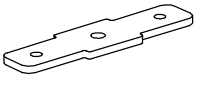
G X8



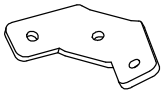
M1 X4



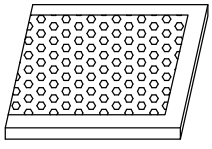
M3 X8



M4 X8



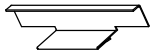
Net X4



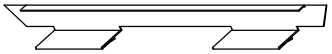
Q X44



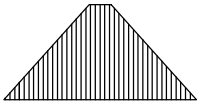
D1 X 4



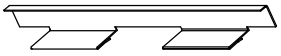
R X 40



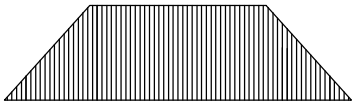
P X 2



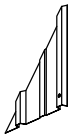
D2 X 4



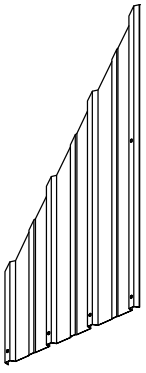
P1 X 2



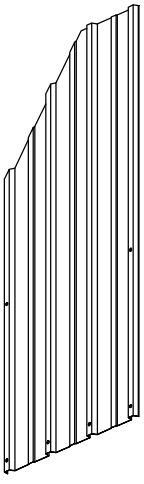
N X 2



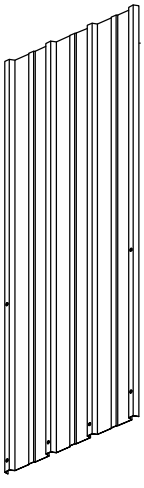
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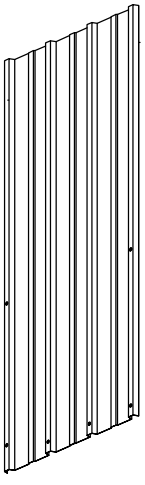
N2 X 2



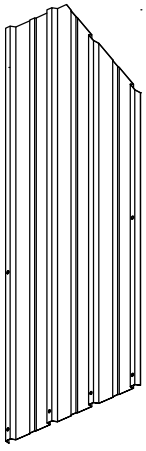
N3 X 2



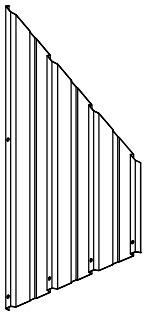
N4 X 2



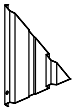
N5 X 2



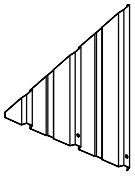
N6 X 2



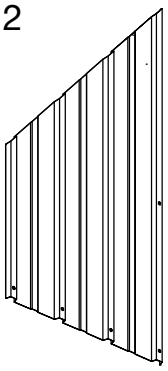
N7 X 2



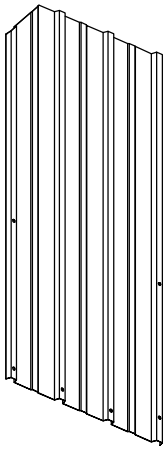
O X 2



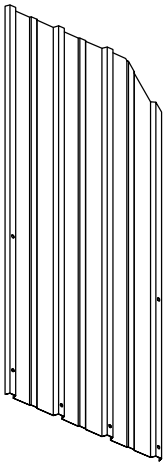
O1 X 2



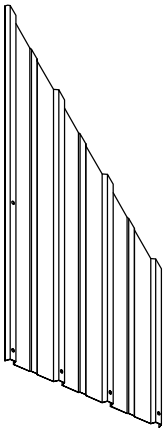
O2 X 2



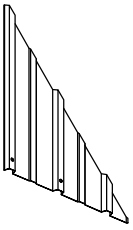
O3 X 2

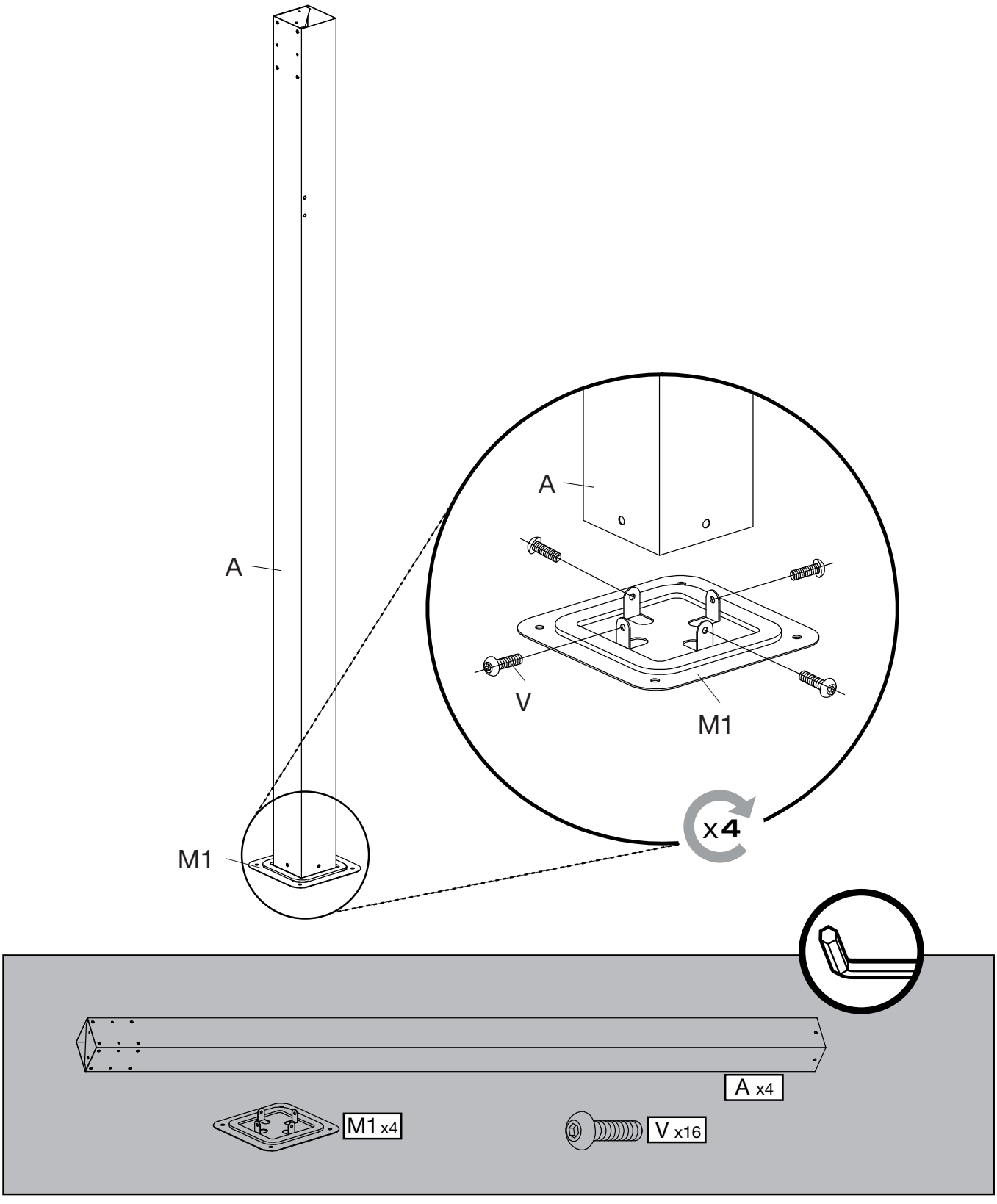


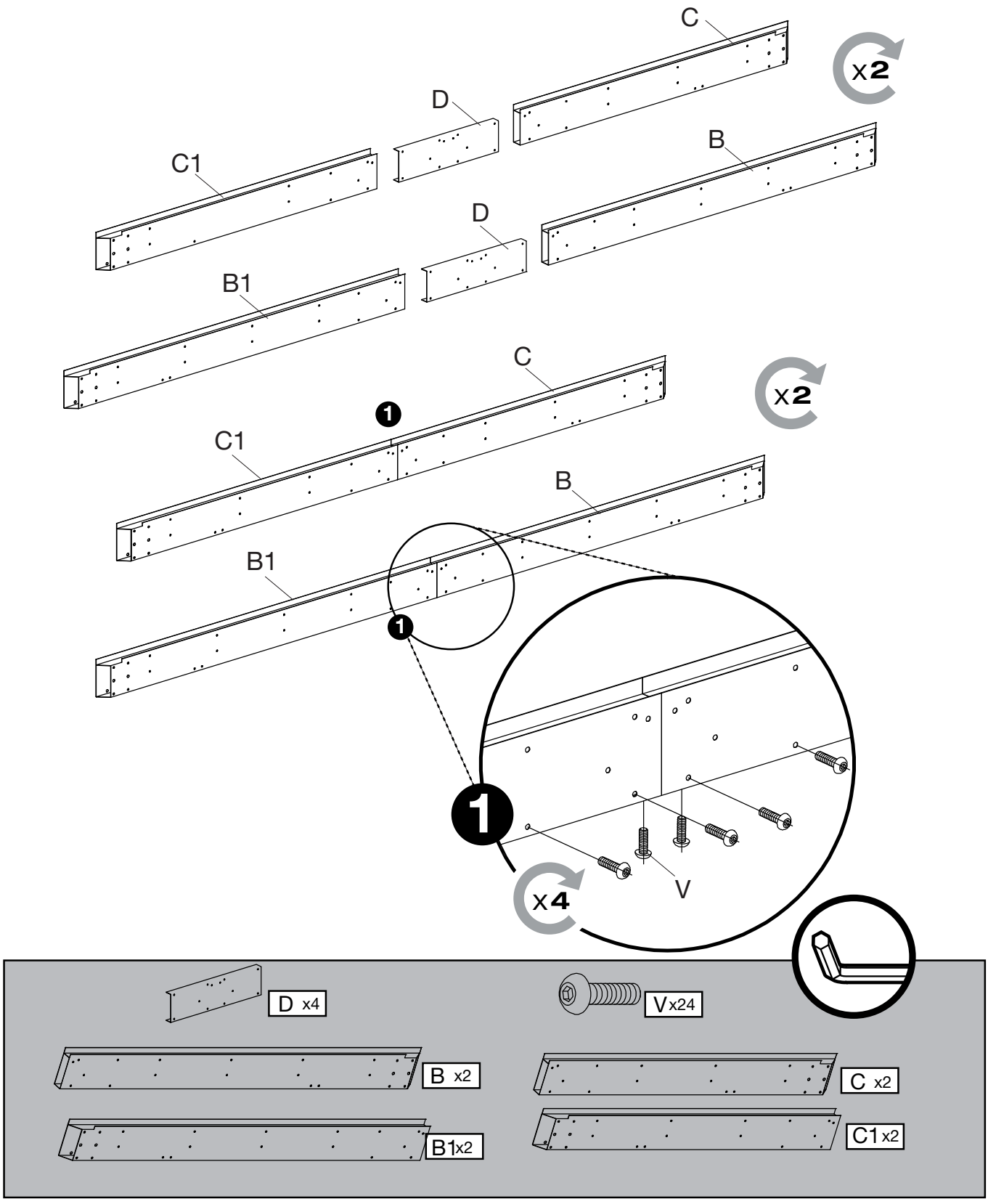
O4 X 2

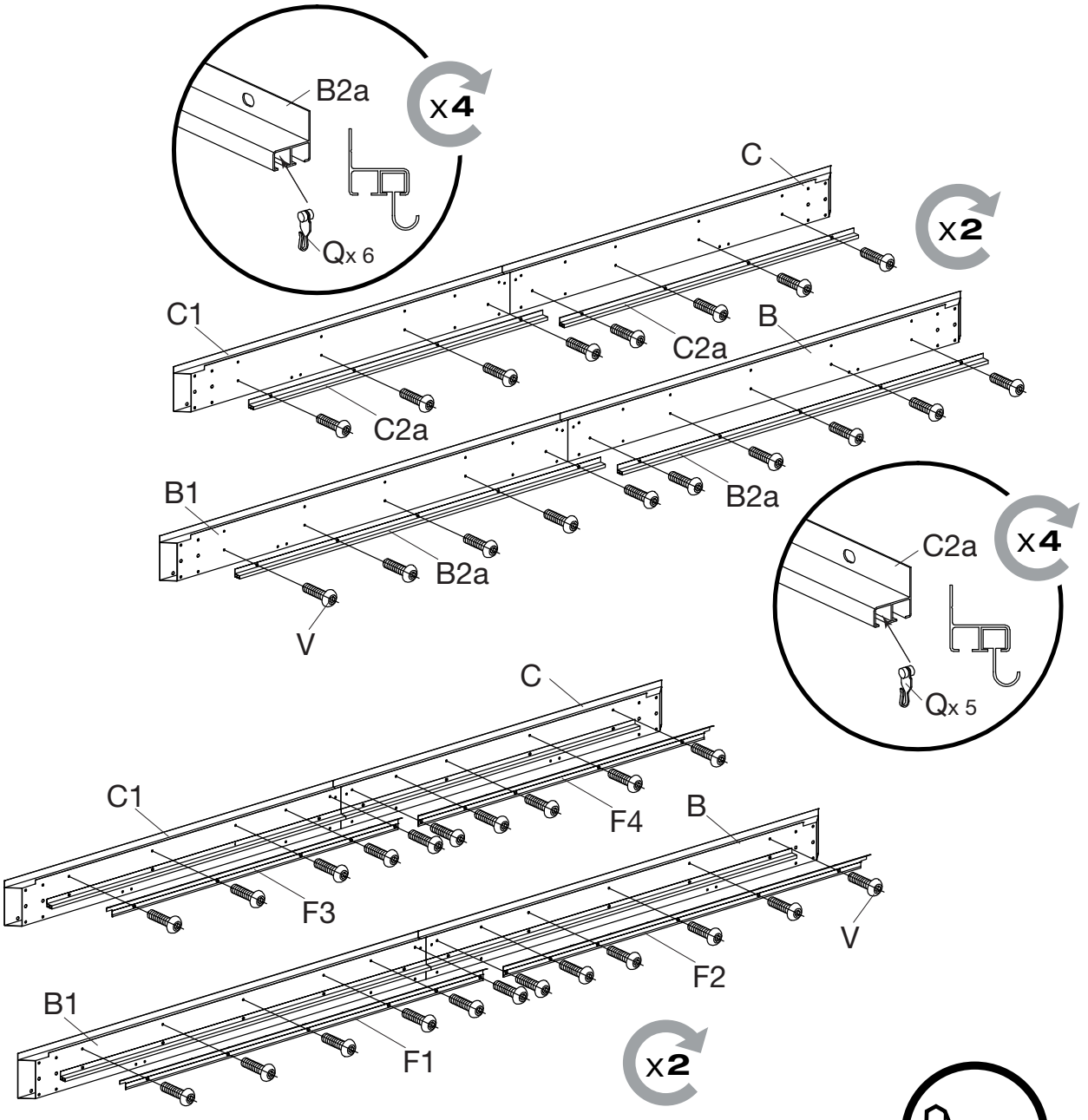


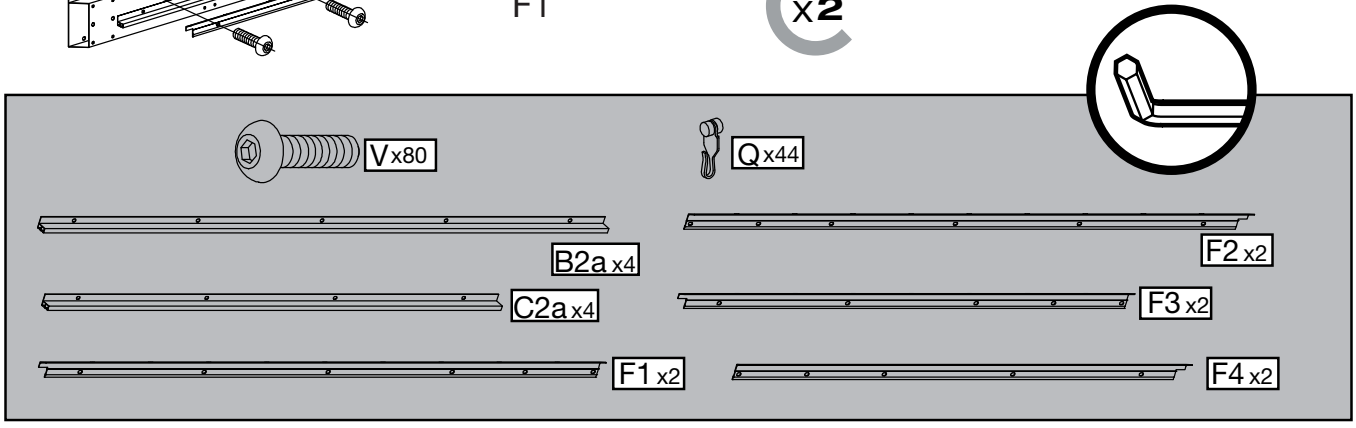
O5 X 2

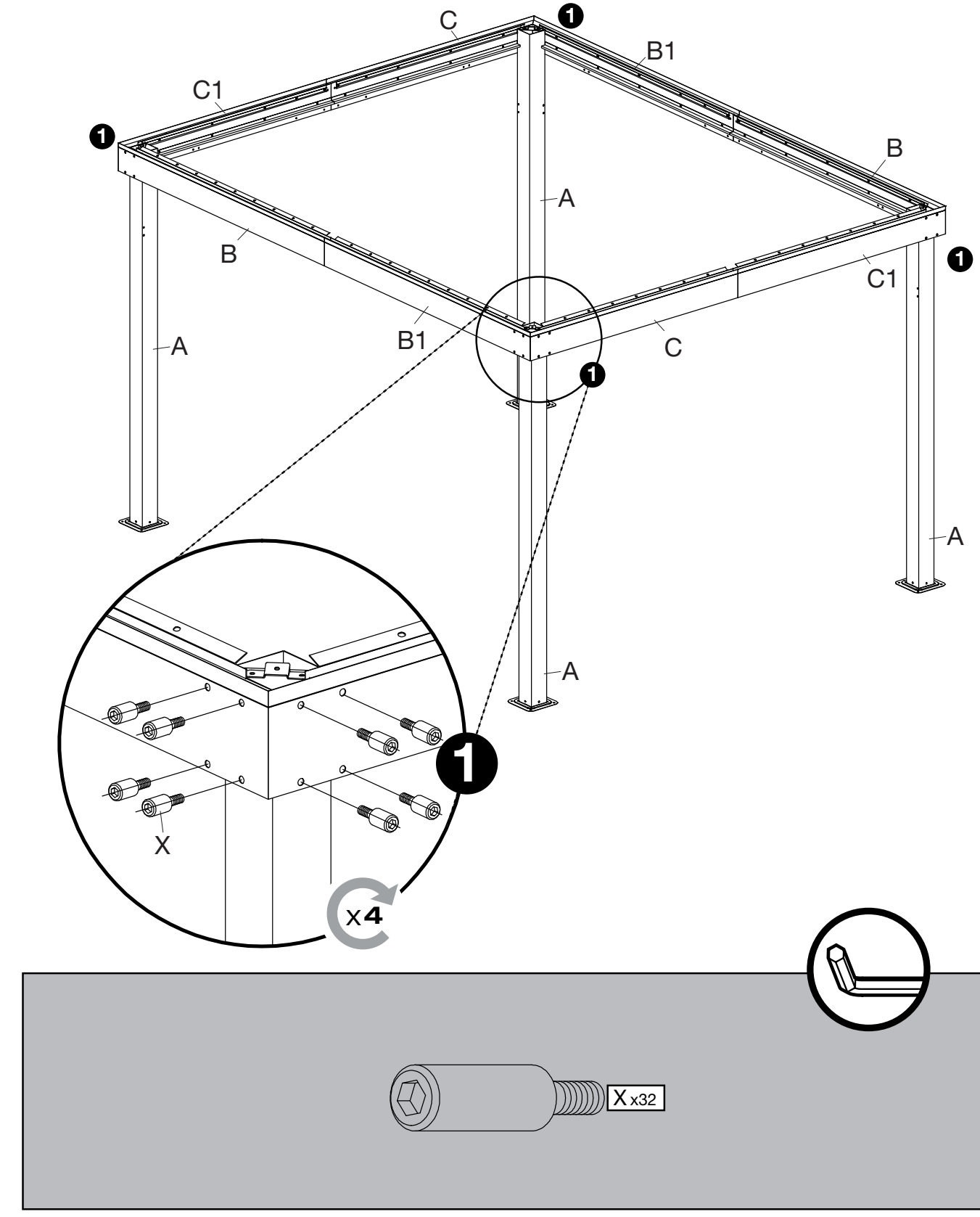


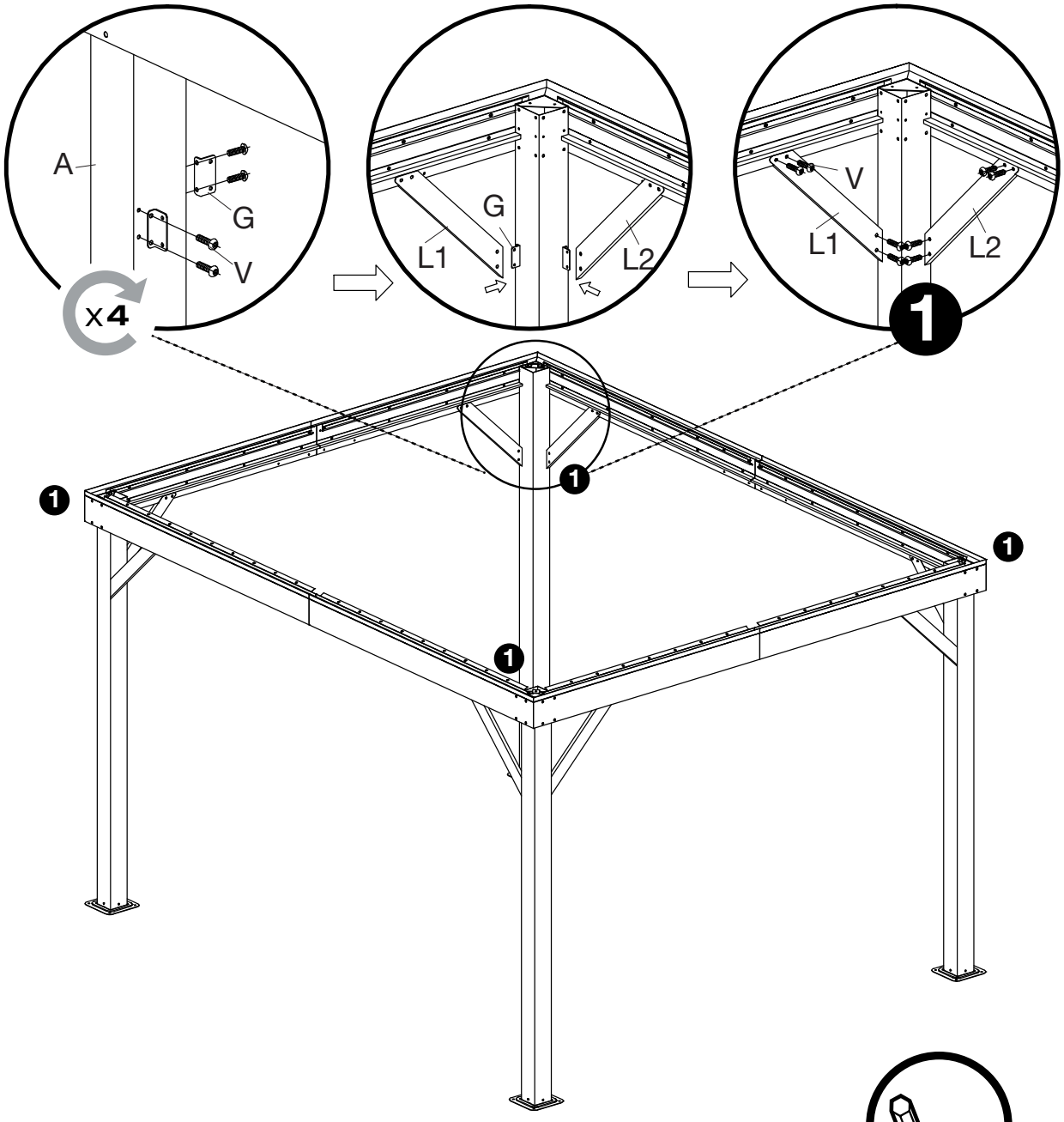

A
A
V
M1
M1
x4
A x4
M1 x4
V x16

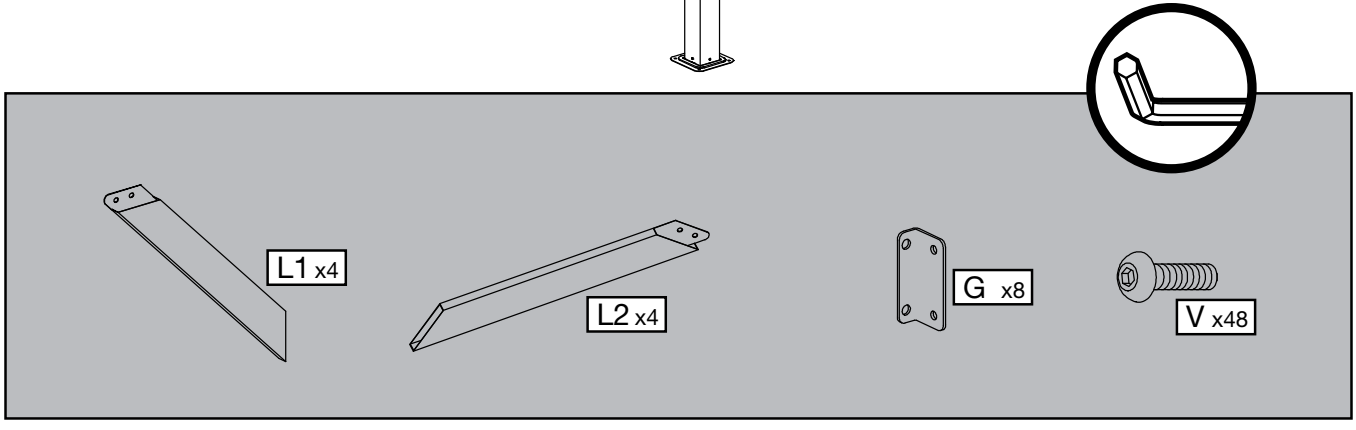

C
x2
D
B
C1
D
B1
C
x2
C1
B
B1
1
1
1
x4
V
D x4
Vx24
B x2
C x2
B1x2
C1x2

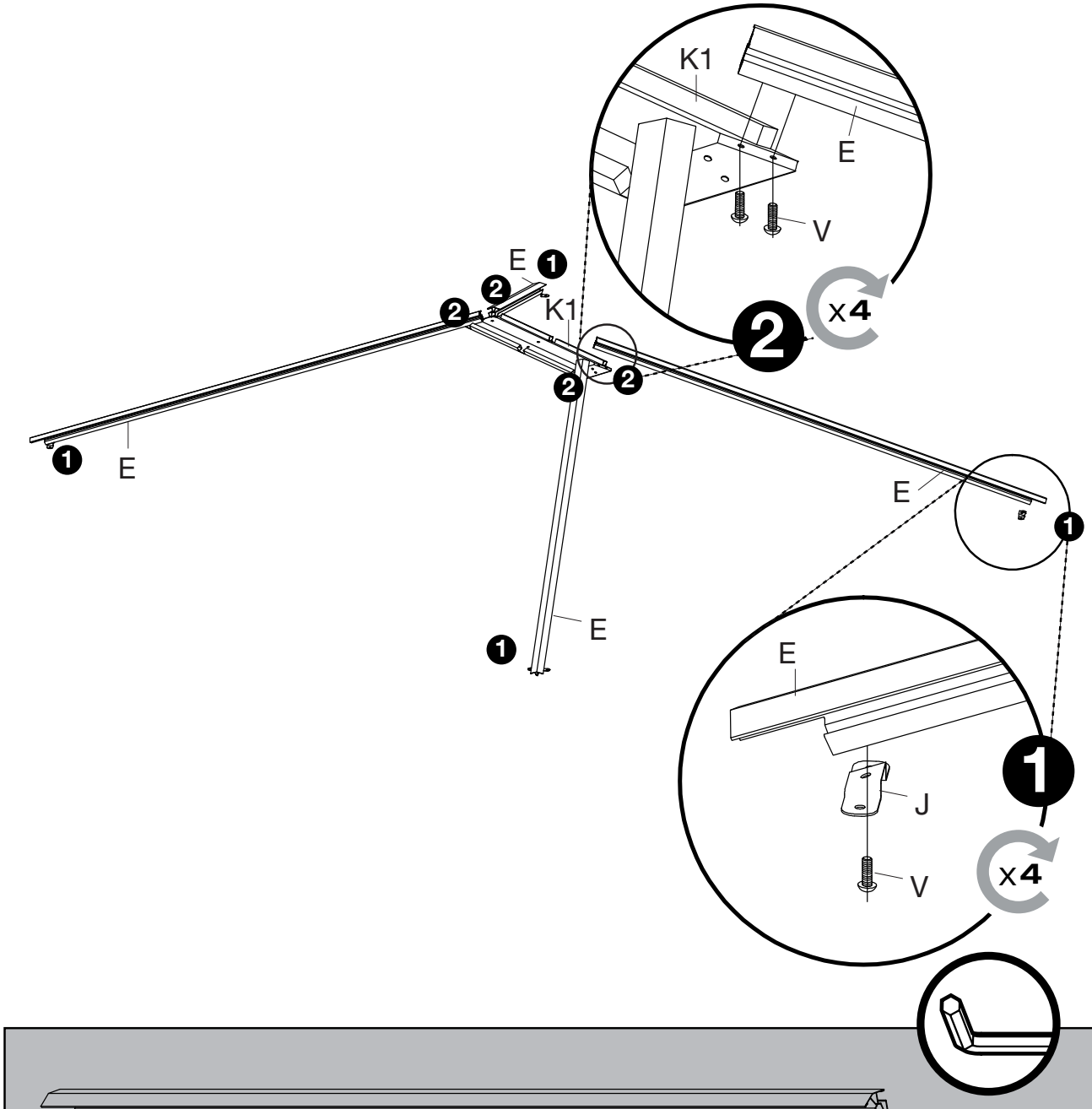

B2a
x4
Qx 6
C
x2
C1
C2a
B
C2a
B1
B2a
B2a
V
C2a
x4
Qx 5
C
C1
F4
B
F3
V
F2
B1
F1
x2

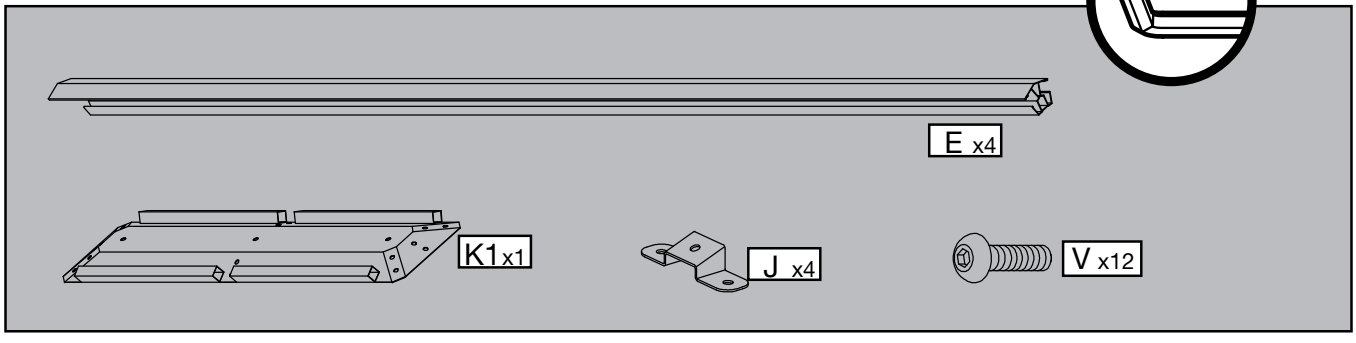

Vx80
Qx44
B2a x4
F2 x2
C2a x4
F3 x2
F1 x2
F4 x2

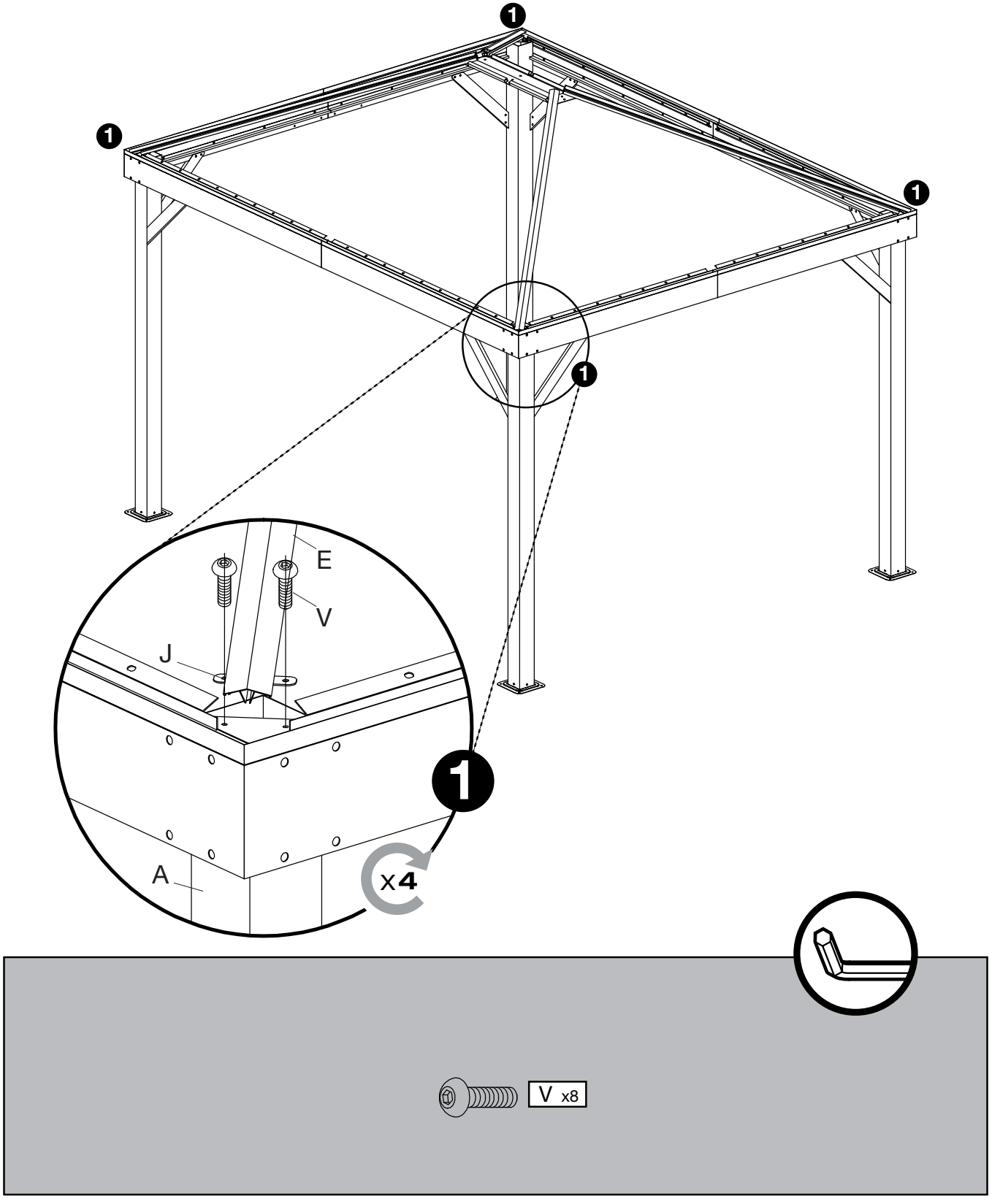

C
1
B1
C1
1
B
A
B
1
C1
A
B1
C
1
A
A
1
X
x4
X x32

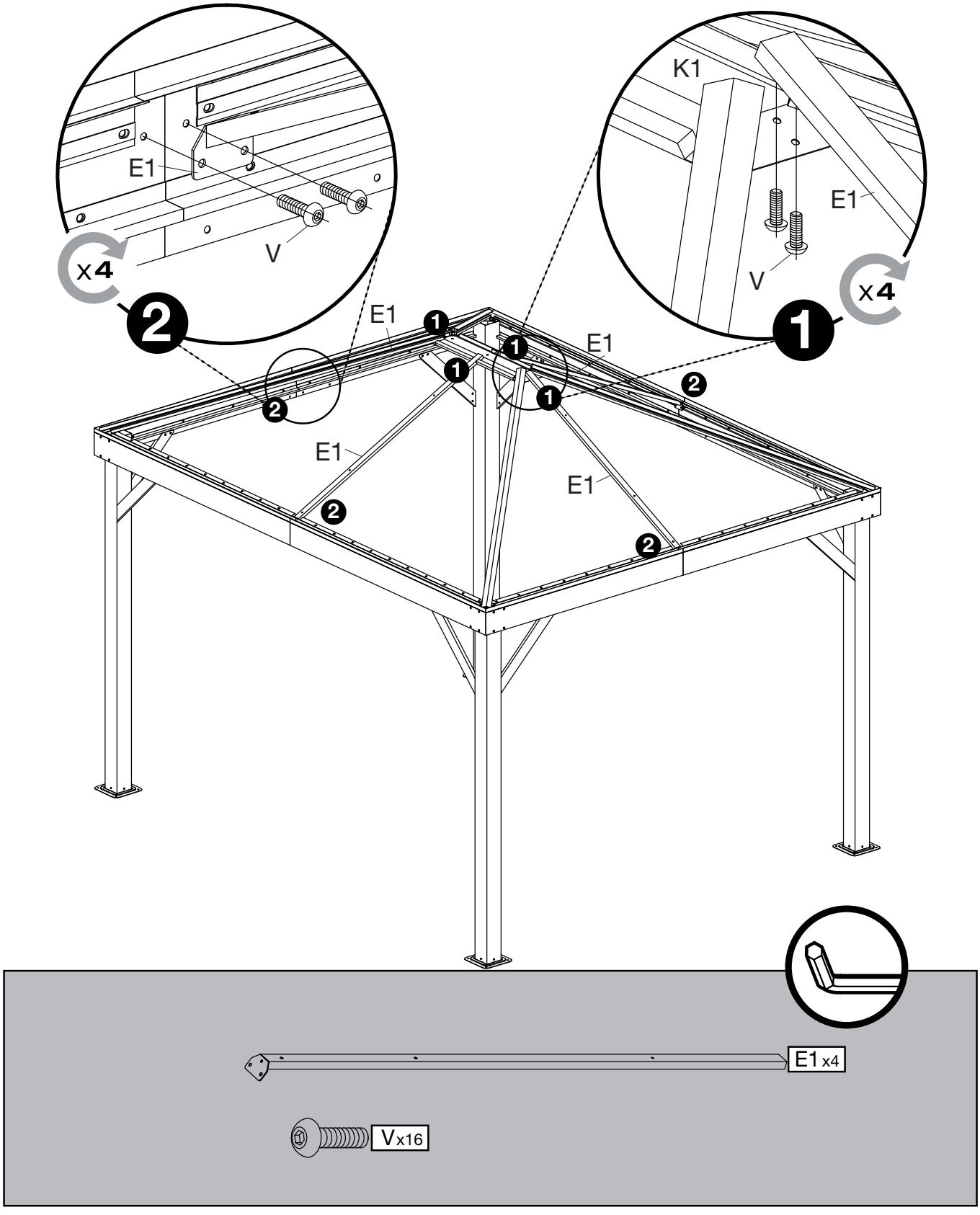

A
G
V
x4
G
L1
L2
V
L1
L2
1
1
1
1

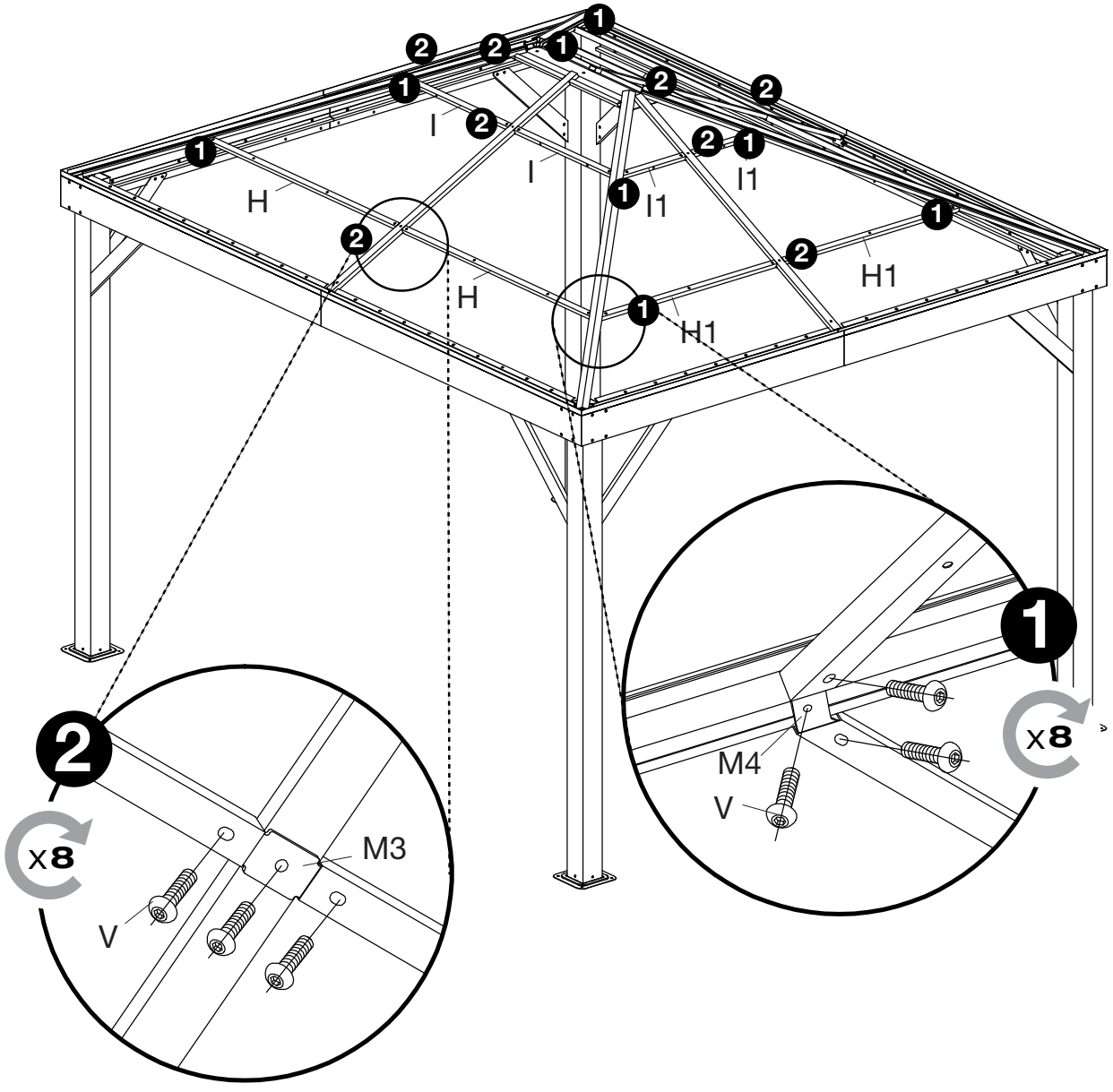

L1 x4
L2 x4
G x8
V x48

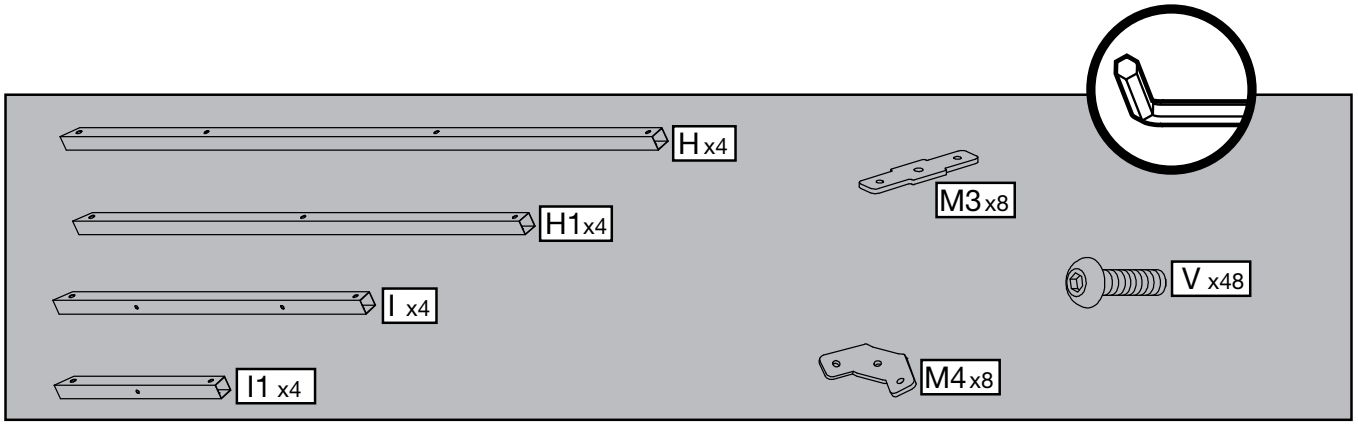

K1
E
V
x4
2
E
1
2
K1
2
2
2
1
E
E
1
E
E
1
J
V
x4
1

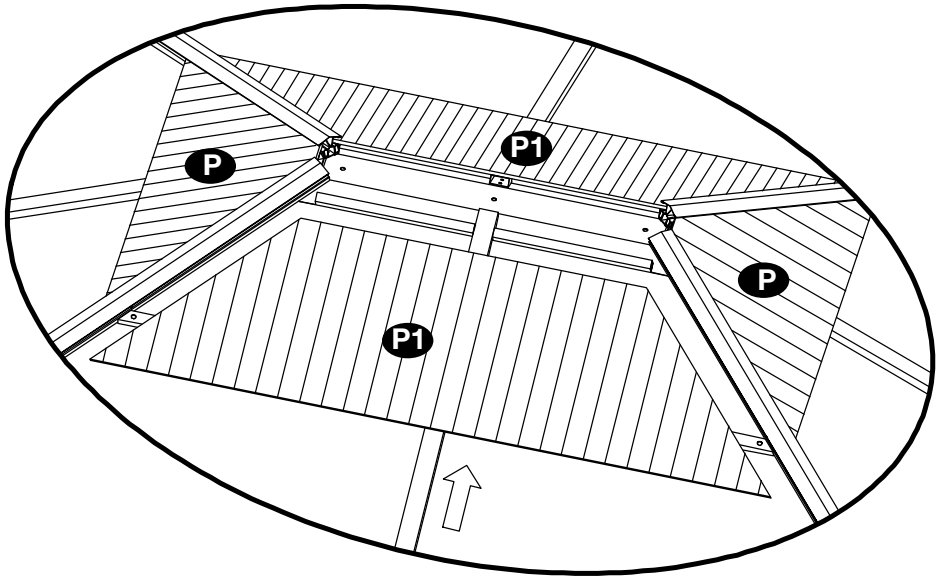

E x4
K1 x1
J x4
V x12

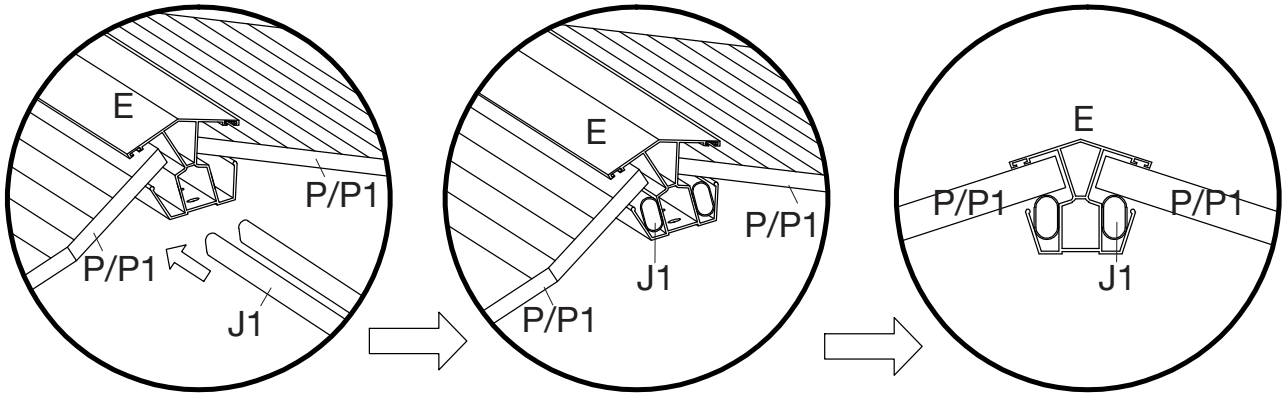

1
1
1
1
E
V
J
A
x4
V x8

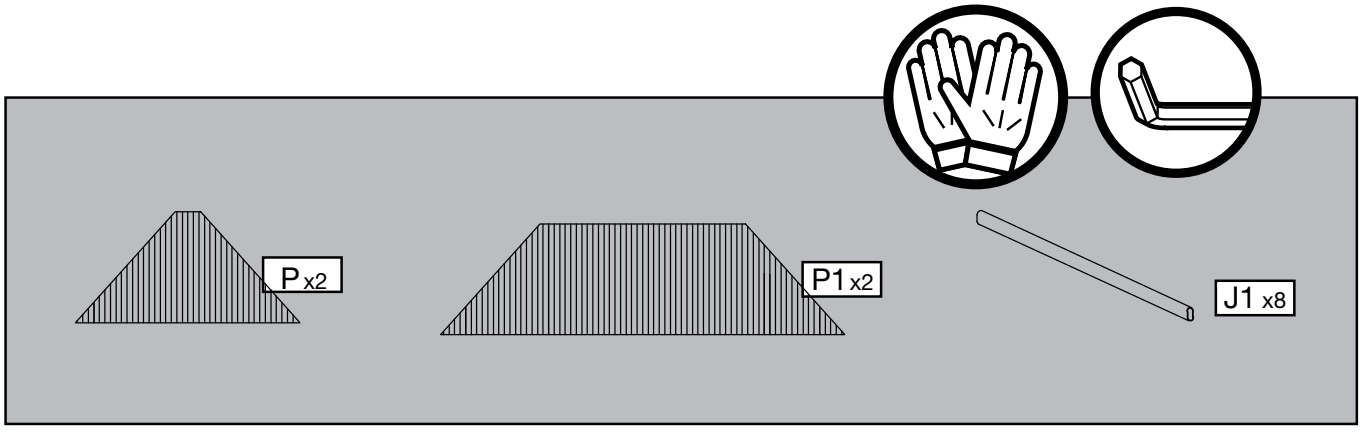

E1
V
x4
2
K1
E1
V
x4
1
E1
E1
E1
E1
E1x4
Vx16

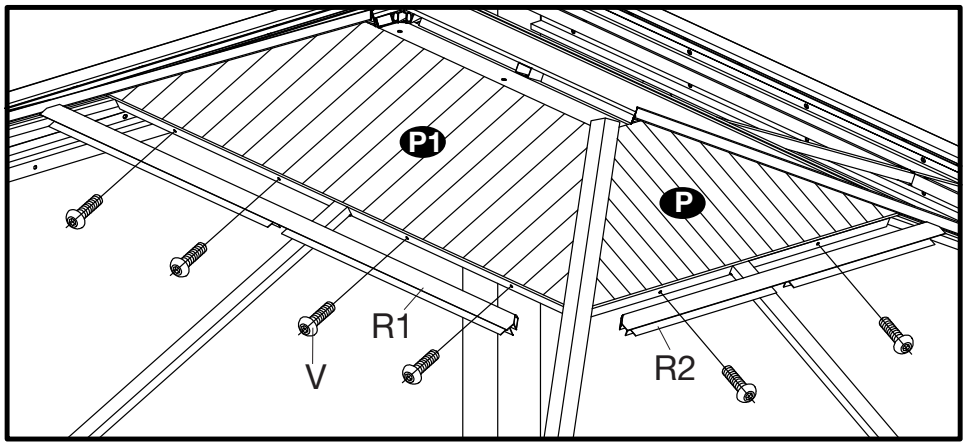

1
2
I
H
H1
I1
M3
V
M4
x8

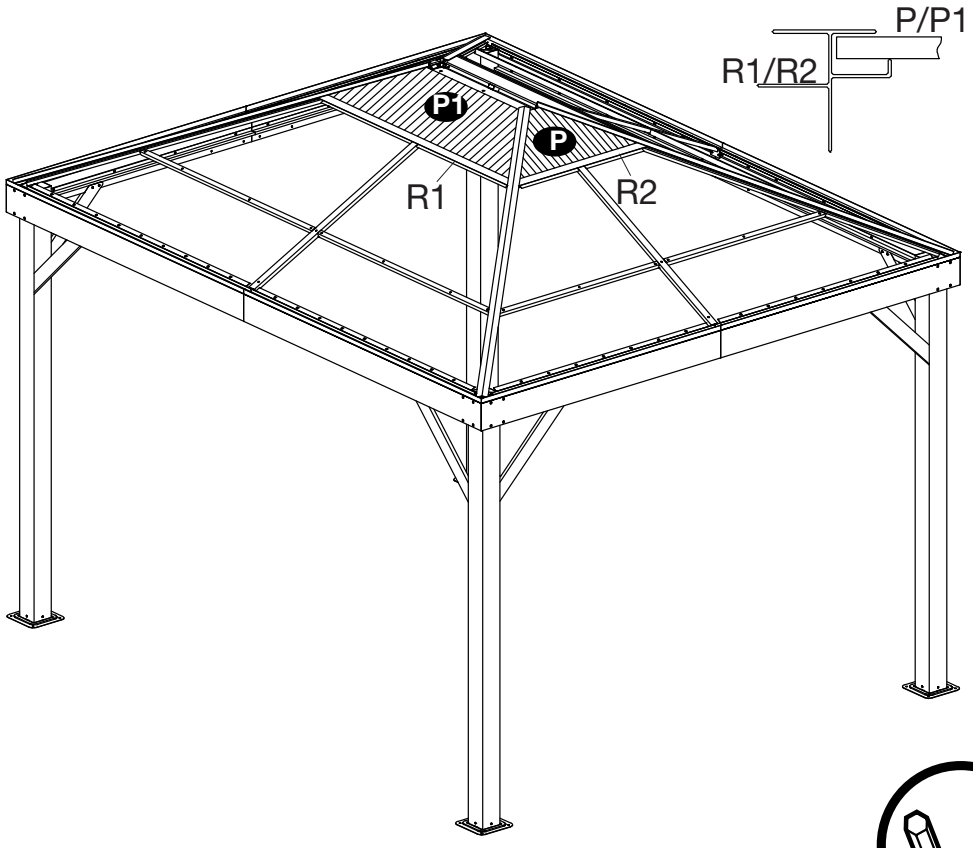

H x4
H1 x4
I x4
I1 x4
M3 x8
V x48
M4 x8

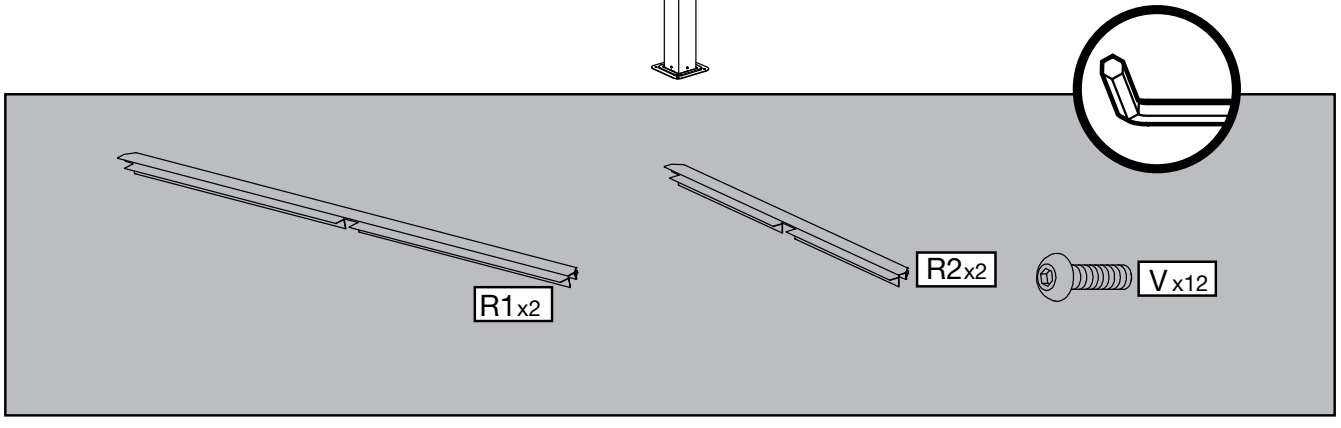

P
P1
P1
P

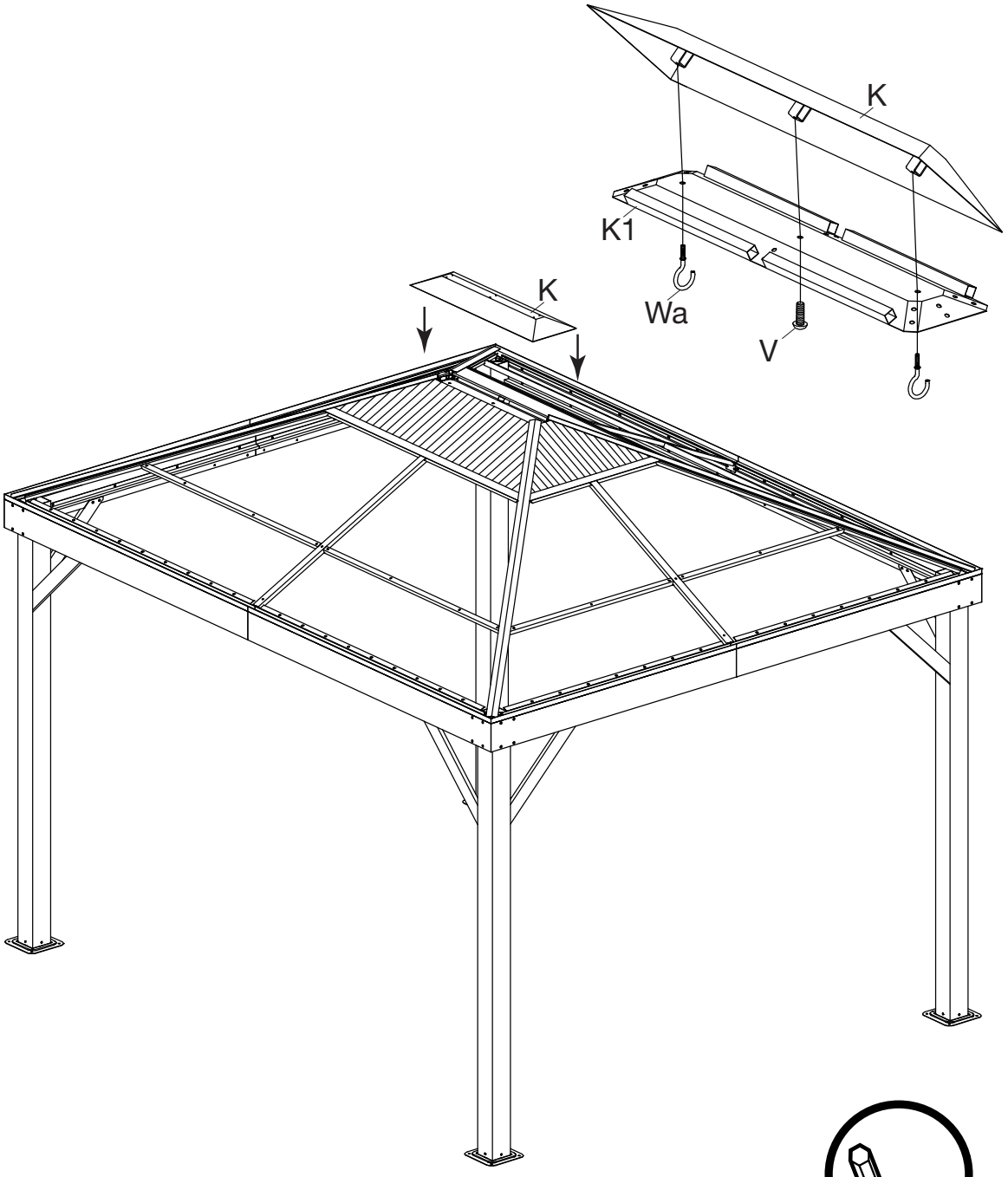

E
P/P1
P/P1
J1
E
P/P1
P/P1
J1
E
P/P1
P/P1
J1

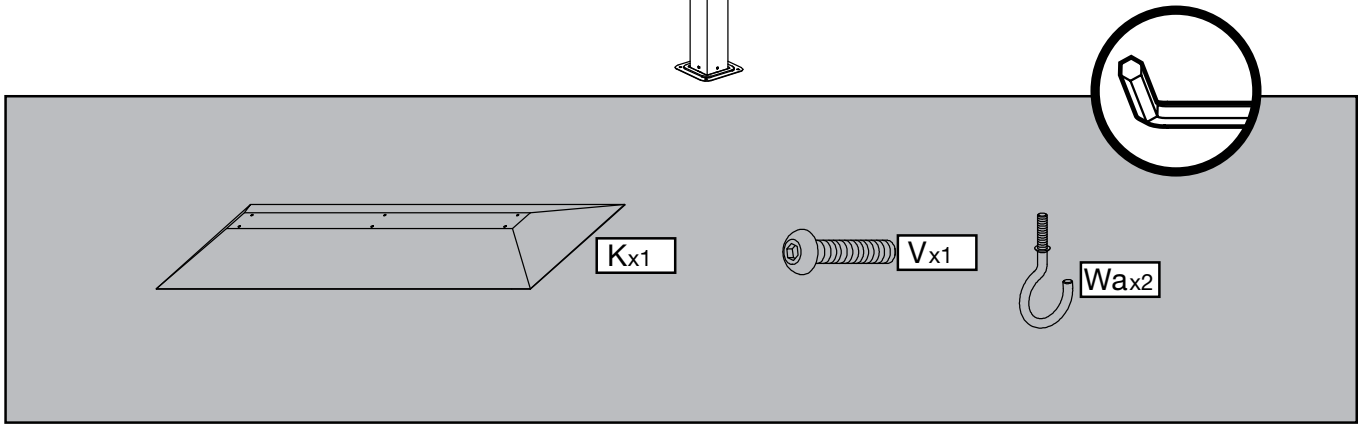

P x2
P1 x2
J1 x8

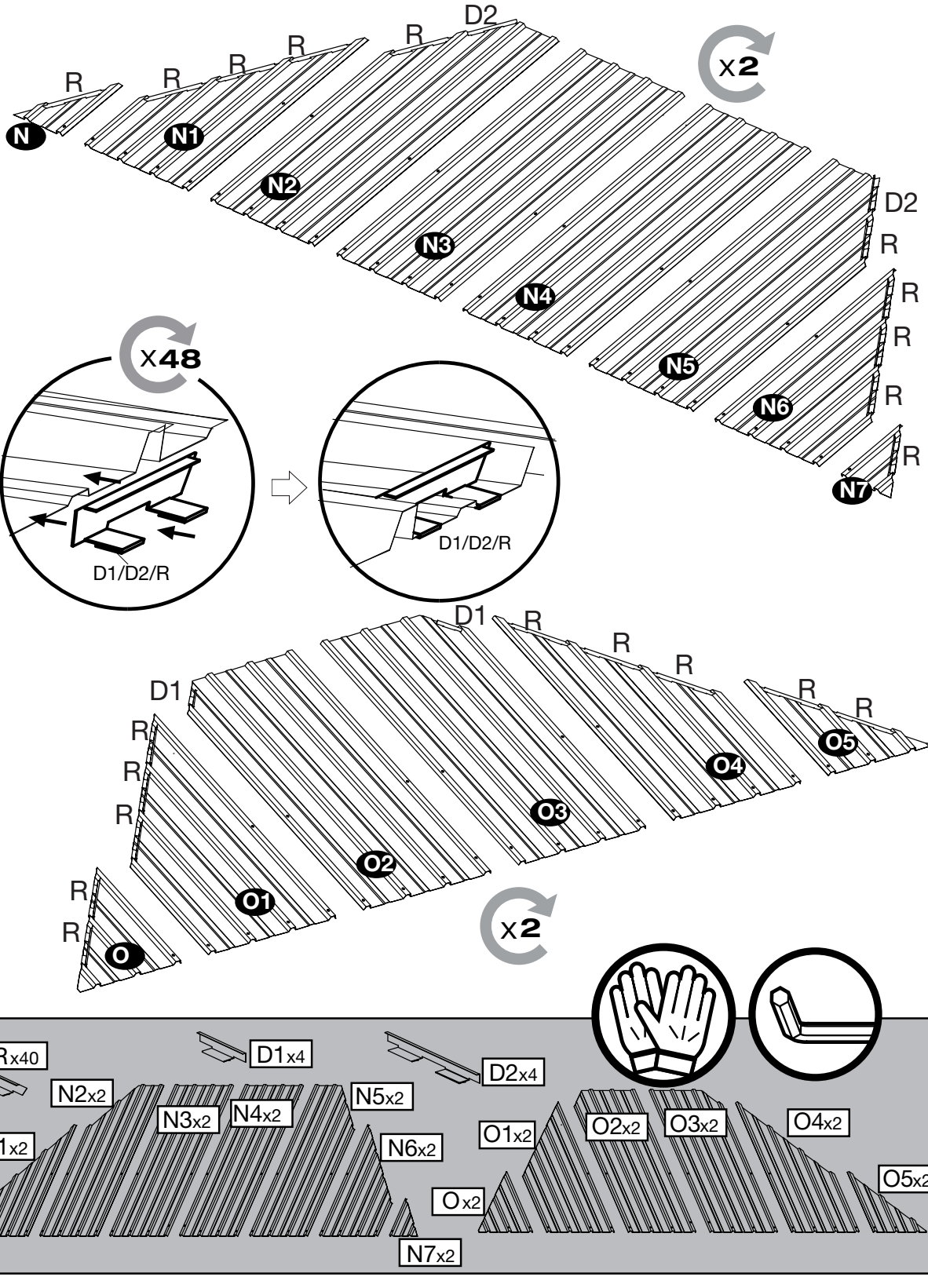

P1
P
R1
V
R2


P/P1
R1/R2
P1
P
R1
R2

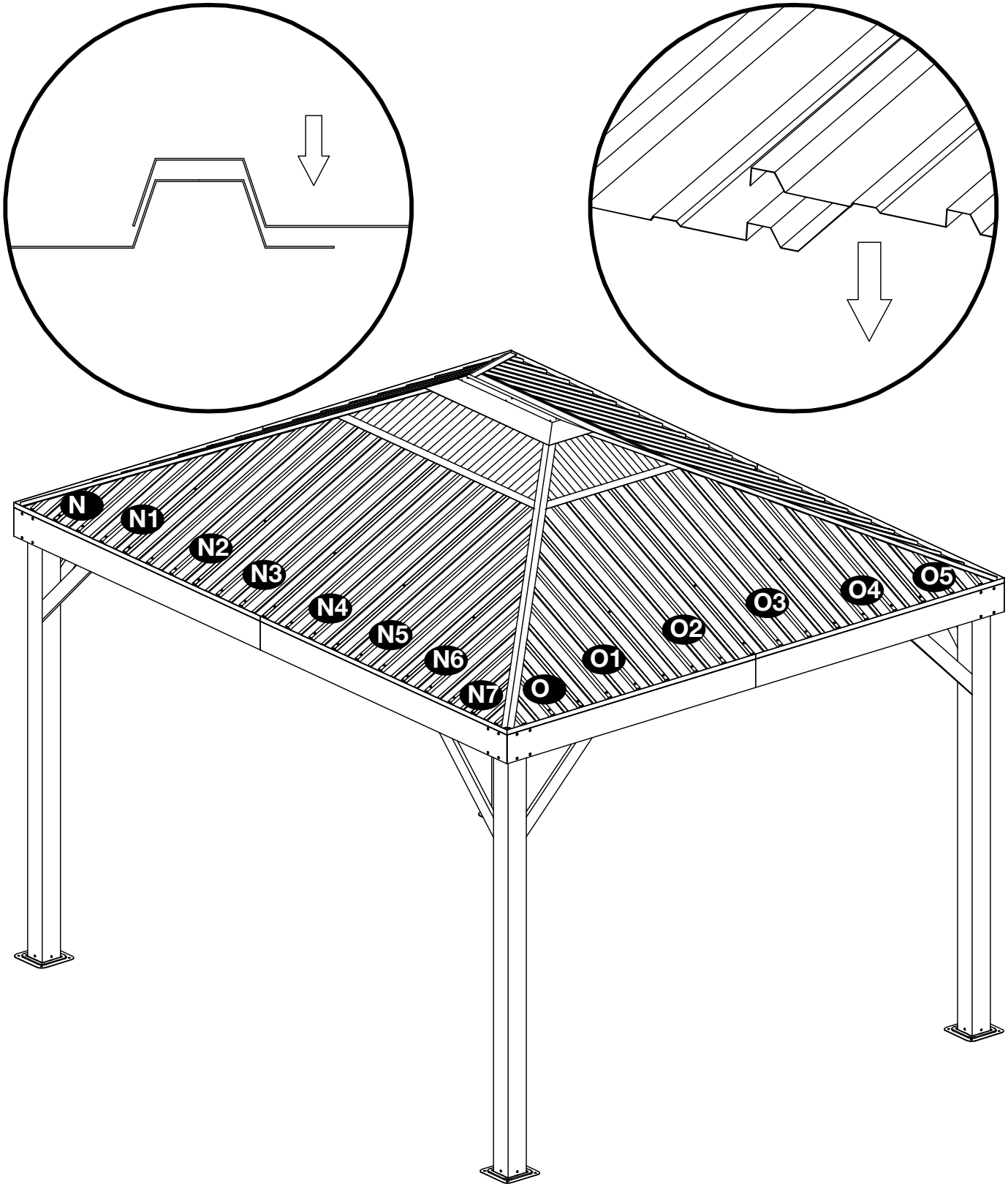

R1x2
R2x2
Vx12

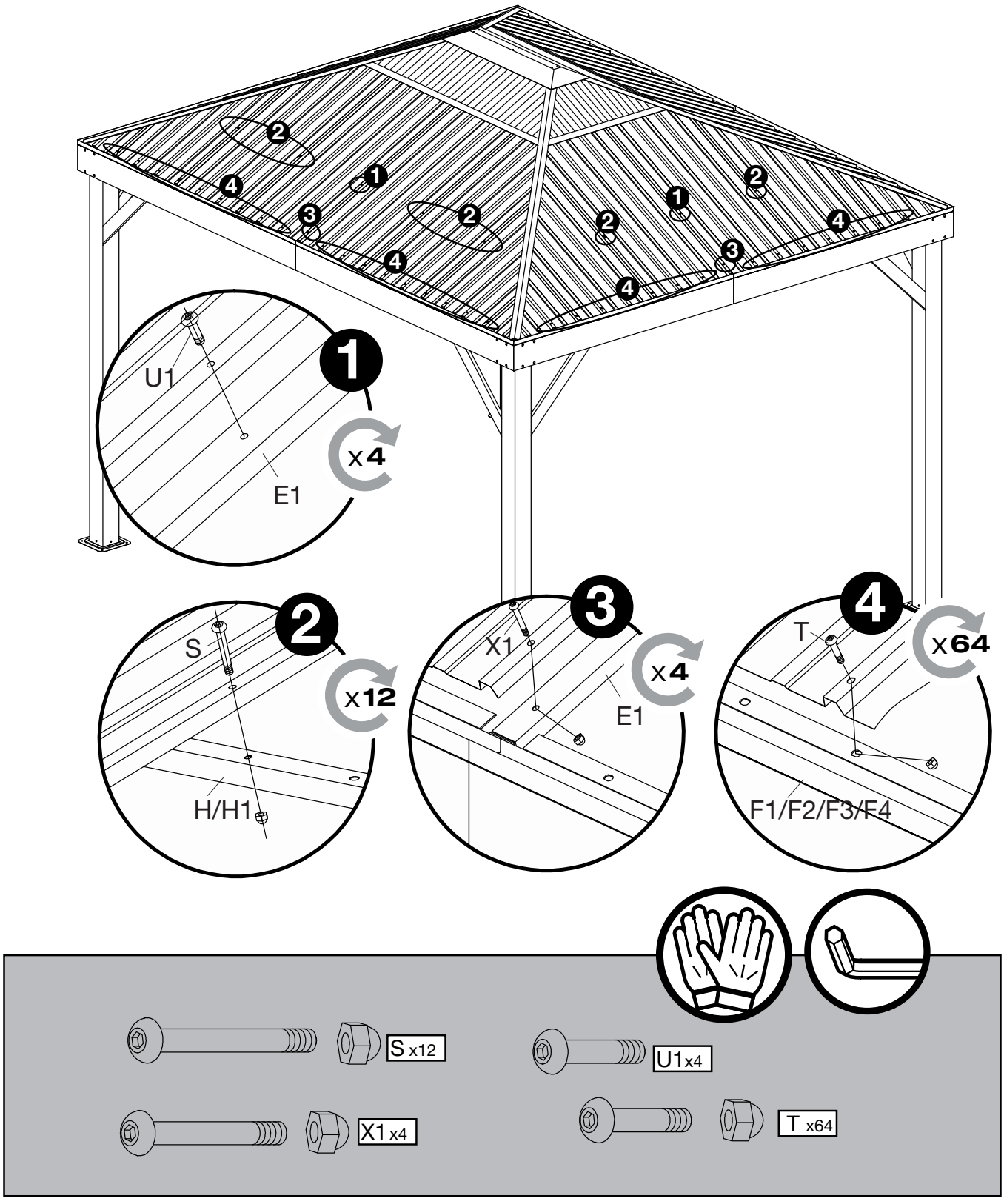

K
K1
Wa
V
K


Kx1
Vx1
Wax2

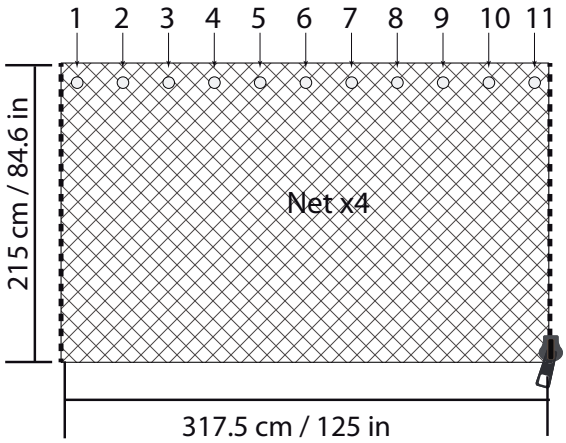

D2
R
R
R
R
R
R
N
N1
N2
N3
N4
N5
N6
N7
x2
D2
R
R
R
R
R
x48
D1/D2/R
D1/D2/R
D1
R
R
R
D1
R
R
R
R
R
R
O
O1
O2
O3
O4
O5
x2
Rx40
D1x4
D2x4
N2x2
N5x2
N3x2
N4x2
N1x2
N6x2
Nx2
O1x2
O2x2
O3x2
O4x2
O5x2
Ox2
N7x2

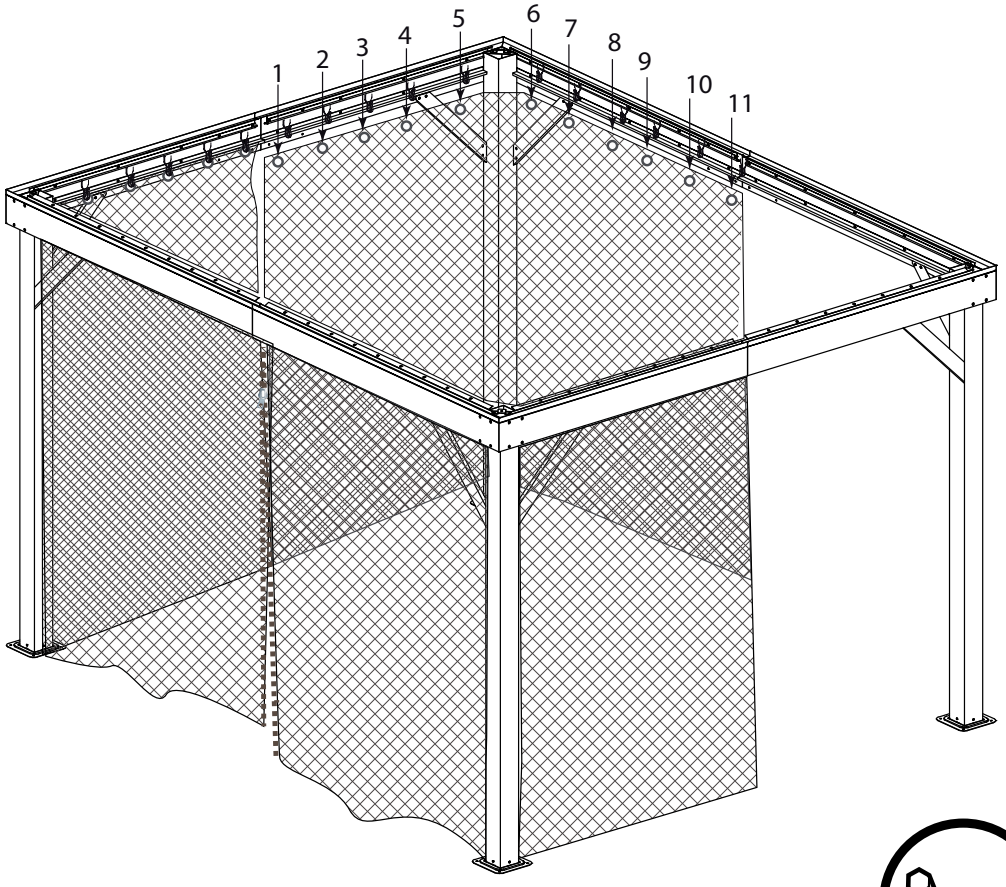
14A/15

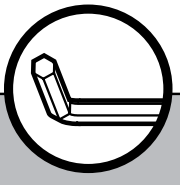


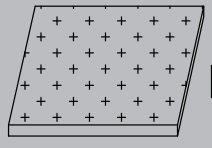

1
U1
x4
E1
2
S
x12
H/H1
3
X1
x4
E1
4
T
x64
F1/F2/F3/F4
S x12
U1x4
X1 x4
T x64

15/15


1 2 3 4 5 6 7 8 9 10 11
215 cm / 84.6 in
Net x4
317.5 cm / 125 in


1 2 3 4 5 6 7 8 9 10 11





Net x4

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