



PARTS MANUAL



Page 2

Example:
(E62083E08030200)
0 = AT1A-3500-1

DIGITS 1-5 GENERIC MODEL NO.	MODULE VOLTAGE WATTAGE PHASE	DATA TAG INFORMATION			
		MODEL NO. DIGITS 1-6	VOLTAGE	AMPS	KWATTS
E62081X060XXXX	AT1A-3571-1	E62081X060	208	29	6
E62081X060XXXX	AT1A-3571-2	E62081X060	208/240	17/19	6/8
E62401X080XXXX	AT1A-3571-4	E62401X080	208/240	22/26	8/11
E62081X080XXXX	AT1A-3571-5	E62081X110	208/240	25/29	9/12
E62403X110XXXX	AT1A-3571-5	E62403X120	208/240	28	10
E62081X080XXXX	AT1A-3571-6	E62081X120	208	28	10
A62083X100XXXX	AT1A-3571-6A	A62083X100	208	28	10
E62083X100XXXX	AT1A-3571-6	E62083X100	208	28	10
E62083X120XXXX	AT1A-3571-7	E62083X120	208	33	12
E62083X150XXXX	AT1A-3571-9	E62083X150	208	42	15
E62083X170XXXX	AT1A-3571-9	E62083X170	208	47	17
E62301X073XXXX	AT1A-3571-10	E62301X070	230	32	7
E62401X060XXXX	AT1A-3571-11	E62401X060	240	25	6
E62401X060XXXX	AT1A-3571-12	E62401X060	240	26	6
E62401X080XXXX	AT1A-3571-13	E62401X080	240	33	8
E62401X130XXXX	AT1A-3571-14	E62401X130	240	32	13
E63806X067XXXX	AT1A-3571-15	E65145X090	380/400V/415	10/11/11	7.7/7.4/8
E64050X074XXXX	AT1A-3571-15	E64155X090	380/400V/415	14/14/15	9/10/11
E64155X080XXXX	AT1A-3571-16	E64155X110	380/400V/415	15/16/16.6	10/11/12
E38050X090XXXX	AT1A-3571-17	E64155X120	380/400V/415	17/18/19	11/12/13
E64155X120XXXX	AT1A-3571-18	E64155X130	380/400V/415	17/18/19	11/12/13
E38080X100XXXX	AT1A-3571-18	E64155X130	380/400V/415	18/19	11/12
E64155X130XXXX	AT1A-3571-20	E64155X060	415	8	6
E64080X060XXXX	AT1A-3571-20	E64080X060	440/480	9/10	7.7/8
E64080X080XXXX	AT1A-3571-21	E64080X080	440/480	9/10	7.7/8
E6440X090XXXX	AT1A-3571-22	E64083X110	440/480	12/13	9/11
E64083X110XXXX	AT1A-3571-23	E64083X140	440/480	16/17	12/14
E64083X120XXXX	AT1A-3571-23	E64083X140	440/480	16/17	12/14
E64903X140XXXX	AT1A-3571-23	E64903X140	440/480	16/17	12/14

DIGIT 7,15	COMMON COMPONENTS MODULE	MODULE DESCRIPTION
D,0	AT1A-3572-1	CONNECTIONLESS
E,0	AT1A-3572-2	AUTO-FILL
D,1	AT1A-3572-3	CONNECTIONLESS + TAMPER-PROOF
E,1	AT1A-3572-4	AUTO-FILL + DRAIN + TAMPER-PROOF

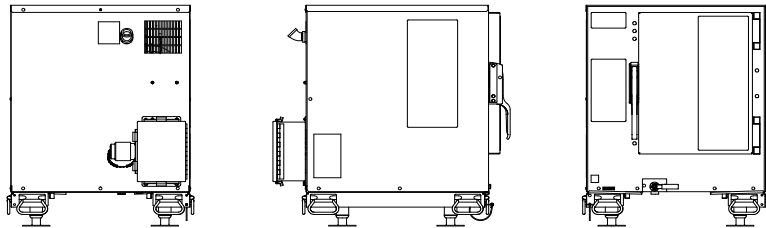
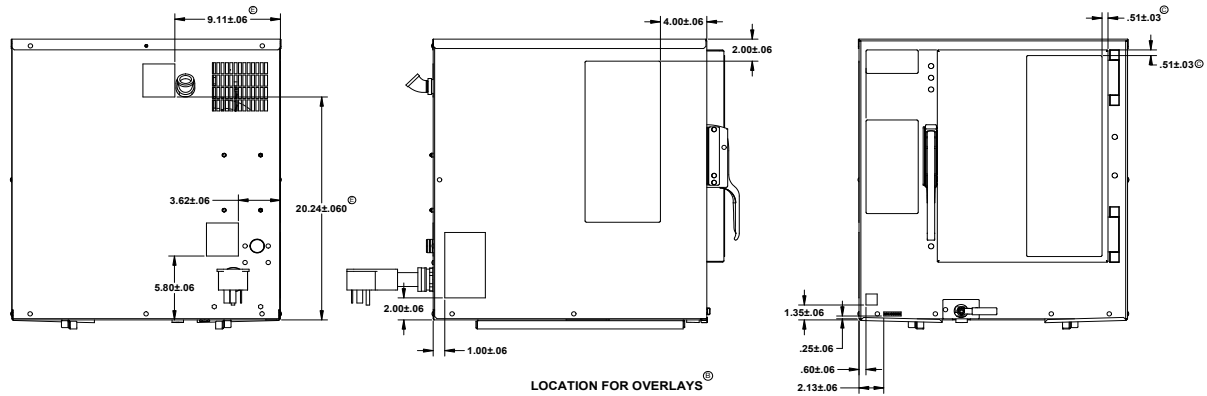
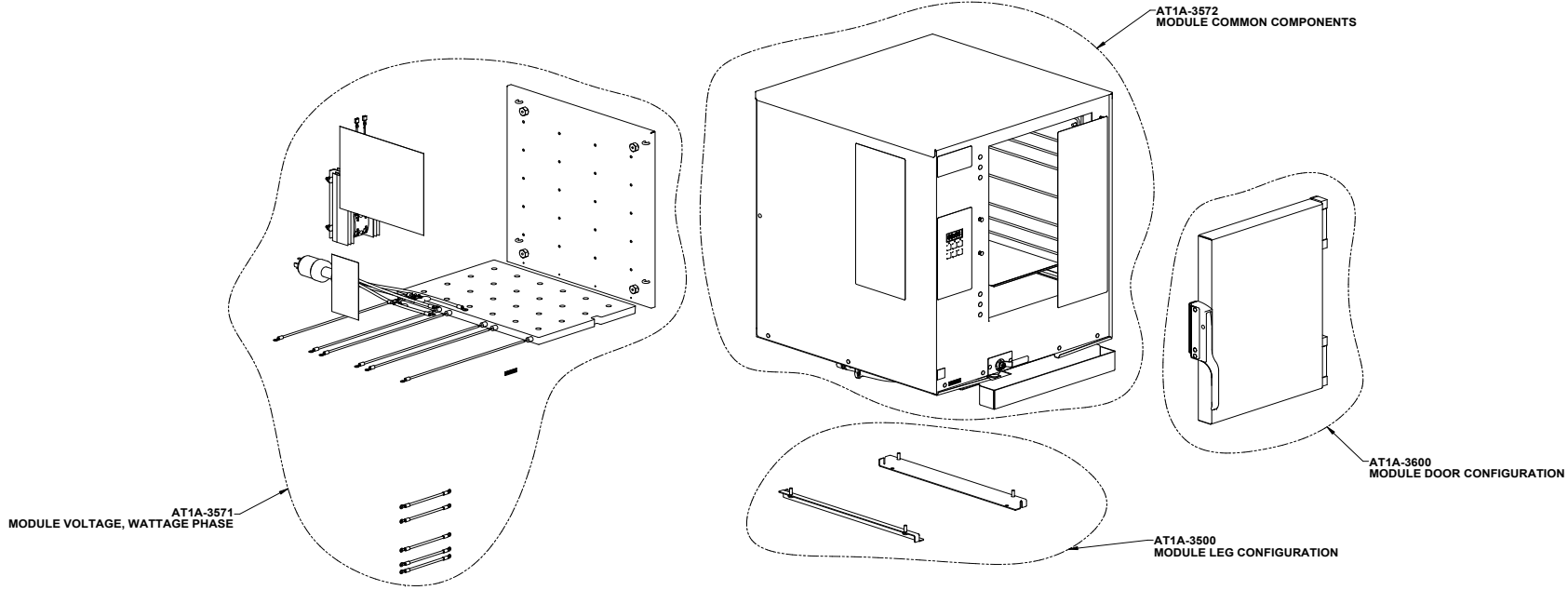
DIGIT 13,15	MODULE, DOOR CONFIGURATION	MODULE DESCRIPTION & ASSEMBLY ORIENTATION
2.0	AT1A-3600-1	RH STD DOOR + STD STRIKER PLT
3.0	AT1A-3600-1	LH STD DOOR + STD STRIKER PLT
2.1	AT1A-3600-2	RH TAMPER-PROOF DOOR + STD STRIKER PLT
3.1	AT1A-3600-2	LH TAMPER-PROOF DOOR + STD STRIKER PLT
4.0	AT1A-3600-3	RH HOLD OPEN DOOR + STD STRIKER PLT
5.0	AT1A-3600-3	LH HOLD OPEN DOOR + STD STRIKER PLT
6.0	AT1A-3600-4	RH STD DOOR + CRACK OPEN
7.0	AT1A-3600-4	LH STD DOOR + CRACK OPEN
8.0	AT1A-3600-5	RH HOLD OPEN DOOR + CRACK OPEN
9.0	AT1A-3600-5	LH HOLD OPEN DOOR + CRACK OPEN
6.1	AT1A-3600-6	RH TAMPER-PROOF DOOR + CRACK OPEN
7.1	AT1A-3600-6	LH TAMPER-PROOF DOOR + CRACK OPEN

DIGIT 14,15	MODULE, LEG CONFIGURATION	MODULE DESCRIPTION
0,0	AT1A-3500-1	DRAIN PAN RAILS
0,1	AT1A-3500-2	DRAIN PAN RAILS + TAMPER-PROOF SCREWS
2,0	AT1A-3500-3	4" LEGS + FLANGED FEET
2,1	AT1A-3500-4	4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS
④ 3,0	AT1A-3500-7	4" LEGS + FLANGED FEET + ESPEK LIFT KIT
5,0	AT1A-3500-5	4" LEGS + BULLET FEET
5,1	AT1A-3500-6	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS

565	E	ADDED: (SHEET 8) LOCATION FOR OVERLAYS, LV) R11.9LE, Z0.26AL.9B	5-19-10	GLSVLB
576	D	SUBJECT: (SHEET 9) MODUL. VOLTAGE WATTAGE PHASE; SHOTS 1+9 GENERIC MODEL NUMBER GROUP; AS2PXX10XXXXX; SPLIT & MODUL. L& FLANGED FEET; GROUP 3.5 FLANGED FEET & 4 SPK/LIFT KRT; (SHEET VIEWS OF CROSS SECTION DRAWING)	05/10/10	GLS
472	C	ADDED: (SHEET 1) LOCATION FOR OVERLAYS, RP 371.0Z WAS 840.0Z	07-09-08	OPSVALB
480	B	ADDED: (SHEET 3) LOCATION FOR OVERLAYS	09-09-08	GLSVLB
485	A	RELEASED TO PRODUCTION	09-09-08	GLSVLB
SCR	REV	DESCRIPTION	DATE	APPR

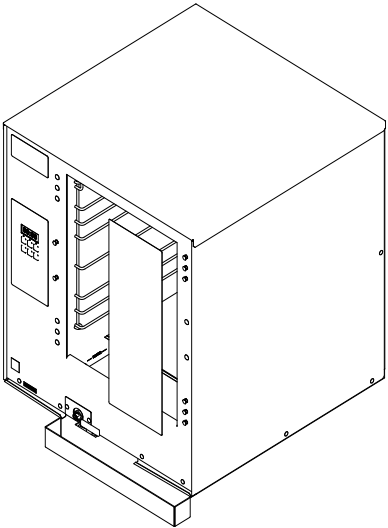
E62083E08030200 is made from parts and modules AT1A-3571-4 + AT1A-3572-2 + AT1A-3600-1 + AT1A-3500-1

Unless otherwise specified, Dimensions in inches Tolerances: Bends: 90° Tolerances: Angles: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1/16 ±.003 1/32 Micro Inches GD&T Per ANSI Y14.5M	Name _____ Date _____		 AccuTemp Products, Inc. 9415 N. Clinton Park Fort Wayne, IN 46825	
	Drawn _____	ALL _____		Title: BOM, 6 PAN FINAL
	Checked _____	5/26/20 _____		
	Project Eng _____	LOW _____		
	Material _____			
Comments: Do Not Scale Drawing	Finish: _____	Size E	Drawing No. AT1A-3570	Rev E
	Scale: 1:1 ECN: 445 Sheet 1 of 2			



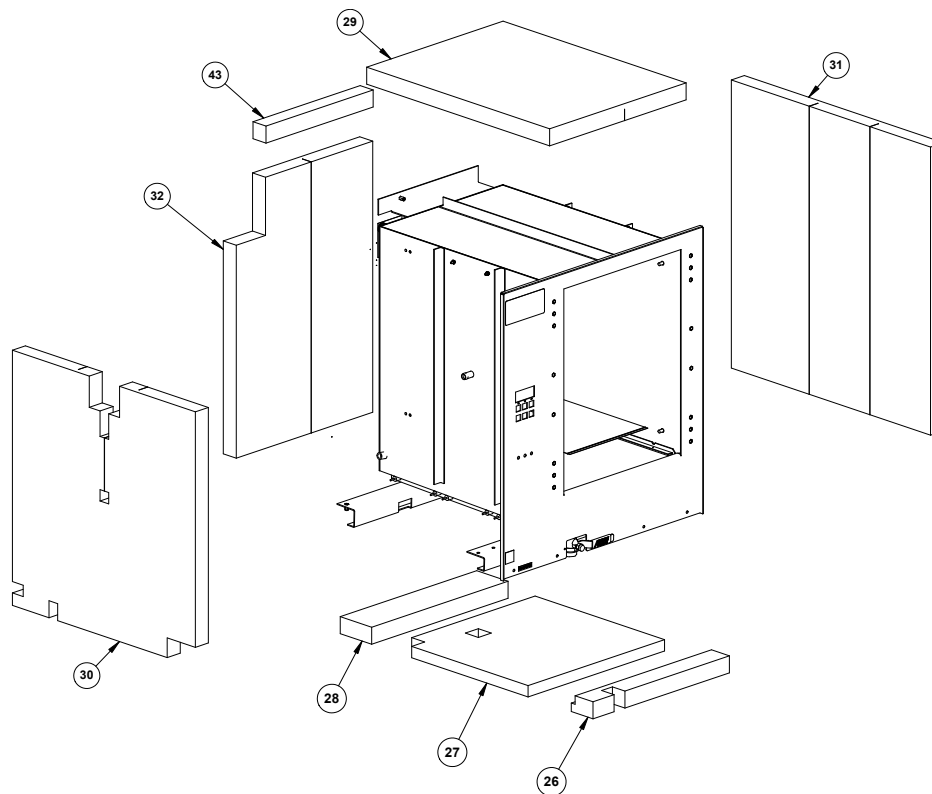
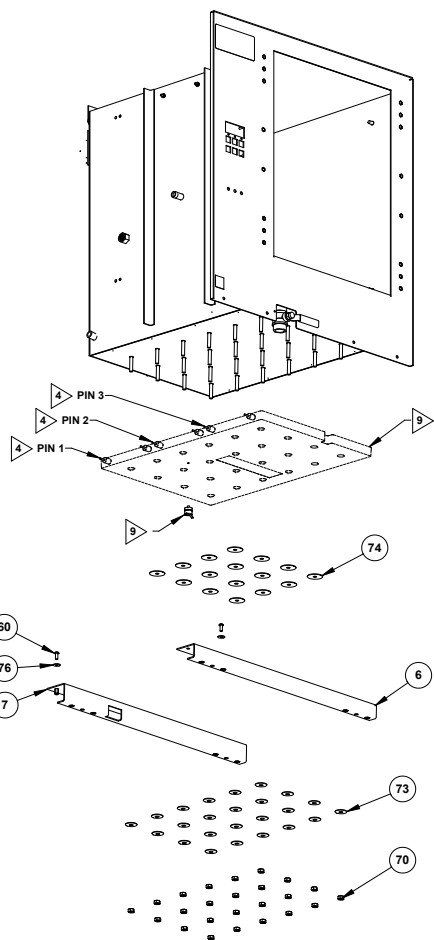
ESPEK STEAMER PACKAGE - TYPICAL

Drawn	ALB	Revised	None	AccuTemp Products, Inc.
Checked	W. W. W.	Project Eng	Low	Part 1A, Clonk Park, Fort Wayne, IN 46825
Project Eng	Low	Revised	None	
Scale	1:1	Material	N/A	
Comments	Do Not Scale Drawing	Finish	N/A	
Sheet	E	AT1A-3570	E	
Scale	1:1	ECN	445	Sheet 2 of 2



3	3	3	3	106	ATOP-2714-7	HOSE CLAMP .500+ O.D. HOSE
1	1	1	1	105	AT1L-3665-2	LABEL, STEAM EXHAUST VENT
				104		
1	1	1	1	103	AT0L-3682-1	DECAL, ENERGY STAR
AR	AR	AR	AR	102	AT0H-3065-3	THREAD LOCKER 248
1	-	1	-	101	AT0A-2736-9	MOV- TERMINALS ASSEMBLY
1	1	1	1	100	AT1A-3658-2	OVERLAY, STEAMER CLEANING INSTRUCTIONS
				99		
2	2	2	2	98	AT0F-3405-2	WASHER, ROUND FLAT
AR	AR	AR	AR	97	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
2	2	2	2	96	AT0F-2666-10006	WASHER, #4 INTERNAL TOOTH LOCK
1	1	1	1	95	AT1A-3816-1	BRACKET REAR SUPPORT ASSEMBLY
				94		
4	4	4	4	93	AT0F-1017-41002	NUT, #10-24UNC HEX SERRATED
				92		
1	1	1	1	91	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX
1	-	1	-	90	AT1L-3665-1	LABEL, WATER BACKFLOW
1	1	1	1	89	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY
1	1	1	1	88	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS
1	1	1	1	87	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO
1	1	1	1	86	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY
1	1	1	1	85	AT0E-3617-2	SWITCH, AIR PRESSURE
1	1	1	1	84	AT1A-3605-1	STEAMER WIRING HARNESS
1	1	1	1	83	AT0E-3625-1	CONTROLLER, QUANTUM SERIES 130
1	-	1	-	82	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4
1	-	1	-	81	AT0A-3519-2	REED SWITCH WIRING HARNESS
2	2	2	2	80	AT1A-3601-1	WIRE RACK ASSEMBLY
1	1	1	1	79	AT0P-3811-1	ELBOW, 45° STREET 3/4 NPT
1	1	1	1	78	AT0P-3615-1	ELBOW, 90° STREET 1/2 NPT
1	1	1	1	77	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL
2	2	2	2	76	AT0F-1052-41002	WASHER #10 TYPE B PLAIN
-	1	-	1	75	AT0H-3643-1	PLUG, DOME 1.25 DIA
16	16	16	16	74	AT0F-3405-1	WASHER, ROUND FLAT
24	24	24	24	73	AT0F-2663-2	WASHER, Ø.337 OD BELLEVILLE
10	9	10	9	72	AT0F-2666-21006	WASHER, #6 EXTERNAL TOOTH LOCK
4	4	4	4	71	AT0F-2632-51006	NUT, 1/4- 20 ACORN
24	24	24	24	70	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

10	9	10	9	69	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX
2	2	2	2	68	AT0F-2691-21002	NUT, #6-32 NYLOC
2	2	2	2	67	AT0F-2778-11002	NUT, #4-40UNC-2B ZINC PLATED HEX MACHINE SCREW
				66		
2	-	2	-	65	AT0F-3740-31035	SCREW, #8-32 TYPE 23 X 3/8 PHLP PAN HD
8	8	-	-	64	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH
-	-	8	8	64	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
15	15	-	-	63	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD
-	-	15	15	63	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD
9	9	-	-	62	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH
-	-	9	9	62	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD
6	2	-	-	61	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH
-	-	6	2	61	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD
2	2	2	2	60	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR
4	-	4	-	58	AT0P-2714-3	HOSE CLAMP 3/4" ID
2	2	2	2	57	AT0P-2714-5	HOSE CLAMP 1/2" ID
1	1	1	1	56	AT0P-2714-1	HOSE CLAMP 1/4" ID
1	-	1	-	55	AT0P-3477-83022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx 2 1/2" LG
1	-	1	-	54	AT0P-3477-83153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx15 3/4" LG
1	1	1	1	53	AT0P-3833-63122	SILICONE HOSE, 1/2"ID X 12.5" LG
1	1	1	1	52	AT1P-2555-32220	SILICONE HOSE, 1/4"ID x 22" LG
1	1	1	1	51	AT1P-2555-32011	SILICONE HOSE 1/4" ID X 1.25" LG
-	1	-	1	50	AT0P-2841-2	HEX HEAD PLUG CORED
1	-	1	-	49	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF
1	-	1	-	48	AT0P-3512-12000	NIPPLE, CLOSE, BRASS-1/4" NPT
1	-	1	-	47	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM
1	-	1	-	46	AT1M-3510-1	BRACKET, WATER CONTROL VALVE
1	1	1	1	45	AT1A-3387-2	LOOSE PIECES, STEAMER
-	1	-	1	44	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX
1	1	1	1	43	AT1I-2866-31	INSULATION, BACK TOP
1	1	1	1	42	AT0E-3626-1	TEMPERATURE SENSOR, RTD
1	1	1	1	41	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4
1	-	1	-	40	AT0P-3233-1	FLOAT, ROUND
1	1	1	1	39	AT1L-3357-1	LABEL, SERIAL NUMBER DATA
1	1	1	1	38	AT1P-2239-1	BALL VALVE
1	1	1	1	37	AT1L-2624-1	LABEL, STEAMER LEGS
AR	AR	AR	AR	36	AT0H-3102-1	PIPE THREAD SEALANT
1	1	1	1	35	AT1M-3348-1	COVER, STEAMER DRAIN
1	1	1	1	34	AT1L-3369-1	LABEL, SERIAL NUMBER
2	2	2	2	33	AT1M-2573-3	DRIP EDGE
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT
3	3	3	3	25	AT0E-1800-2	INDICATOR LAMP RED LED 28V
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE
1	-	1	-	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	-	1	-	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB
1	-	1	-	19	AT1M-3521-2	TRAY, CONDENSATE
1	1	1	1	18	AT0P-3614-1	TEE, BULLHEAD 1/2 X 3/4 X 1/2 NPT
1	1	1	1	17	AT0P-2628-1	ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB
1	-	1	-	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC
1	-	1	-	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 6" LONG
1	-	1	-	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM
				12		
1	-	1	-	11	AT0P-3499-1	FILTER, INLET
1	-	1	-	10	AT0P-3498-1	WASHER, GARDEN HOSE
1	-	1	-	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY
2	2	2	2	5	AT1M-3587-1	PANEL, SIDE
1	1	1	1	4	AT1M-3588-1	PANEL, BACK
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL
1	1	1	1	1	AT1A-3573-1	CHAMBER WELD ASSEMBLY
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION



AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY

Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angles: ±1° 2 Place Decimal ±0.02 1.12 ±0.05 1/25 Mils In. QD&T Per ANSI Y14.5M	Drawn	ALB	11/24/2008
	Checked	DPS	11/24/2008
	Project	DPS	11/24/2008
	Material:	N/A	
	Finish:	N/A	

		Accutemp Products, Inc. 8415 N. Clinton Park Fort Worth, TX 76123	
Title:		MODULE 6 PAN COMMON COMPONENTS	
Size	Drawing No.	Rev.	
E	AT1A-3572	K	
Scale: 1:4 [ECN: 445]		Sheet 2 of 2	

Comments: Do Not Scale Drawing



Unless otherwise specified, Dimensions: inches Bands: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±0.05 3 Place Decimal: ±0.005 1/16" = 0.0625 1/32" = 0.03125 GD&T Per ANSI Y14.5M	Name: _____ Date: _____	 AccuTemp Products, Inc. 8415 N. Clifton Park Fort Wayne, IN 46825
	Drawn: ALB 11/16/2008	
	Checked: DPS 11/16/2008	
	Project Eng: DPS 11/16/2008	
	Title: _____	
MODULE 6 PAN COMMON COMPONENTS		
Comments:	Finish: NIA	Size: _____ Drawing No: AT1A-3572 Rev: K
Do Not Scale Drawing	NIA	Scale: 13 ECN: 445 Sheet 3 of 5

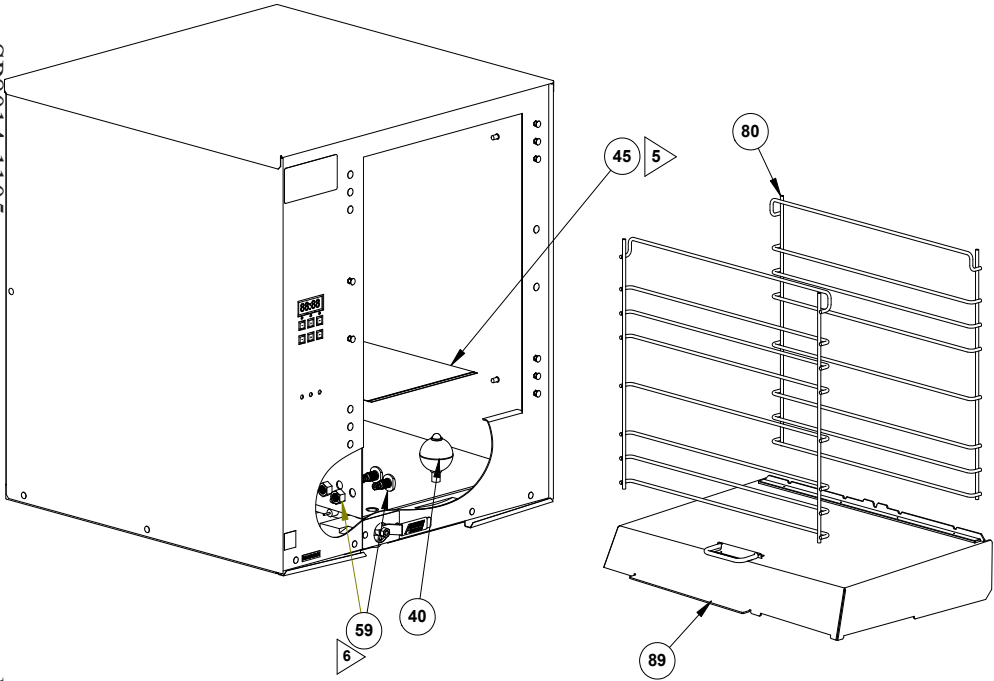


Unless otherwise specified, Dimensions in inches Tolerances: Bends: 90° Allow: .015" 2 Place Decimal ± .02 3 Place Decimal ± .005 1/16 ± .005 .125 Micro Inches G10.7 Pw ANSI Y14.5M	Name _____ Date _____		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
	Drawn _____	ALR 11/16/2008		Title _____ MODULE 6 PAN COMMON COMPONENTS
	Checked _____	DPS 11/16/2008		
	Project Eng _____	DPS 11/16/2008		
	Material: _____			
Finish: _____		Size Drawing No. _____ Rev _____ E AT1A-3572 K Scale: 1/8" = 1" ECN: 445 Sheet 4 of 6		

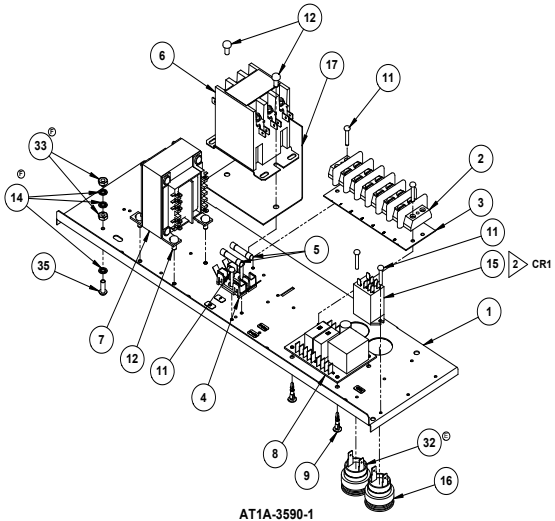


SP8014-1105

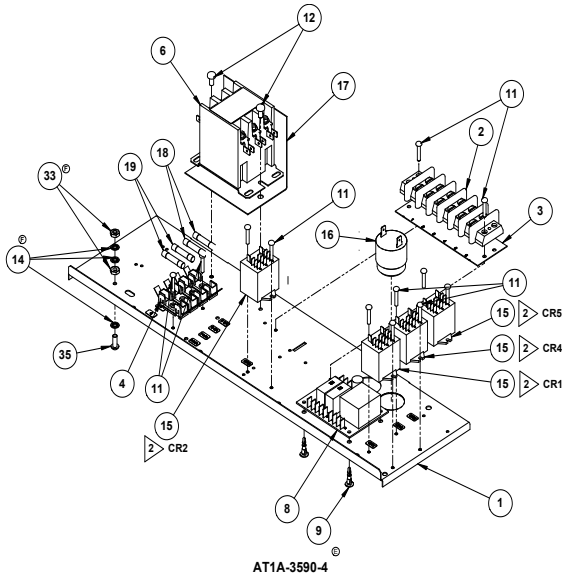
Page 8



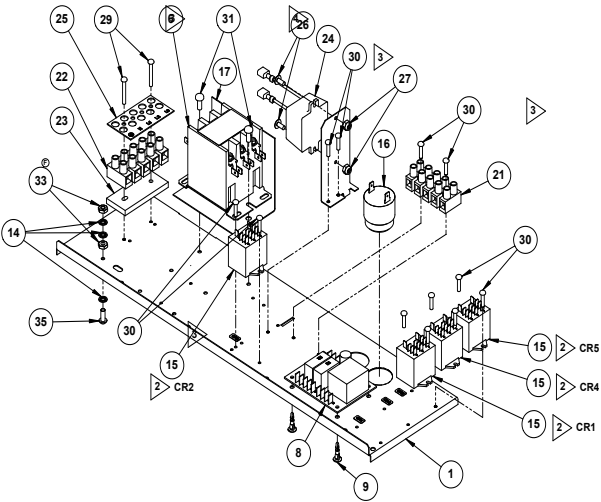
Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 ±.125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn		ALB 11/24/2008		
	Checked		DPS 11/24/2008		
	Project Eng		DPS 11/24/2008		
	Material: N/A		Title		
Size			Drawing No.		
E			AT1A-3572		
Scale: 1:1			Rev K		
ECN: 445			Sheet 5 of 5		



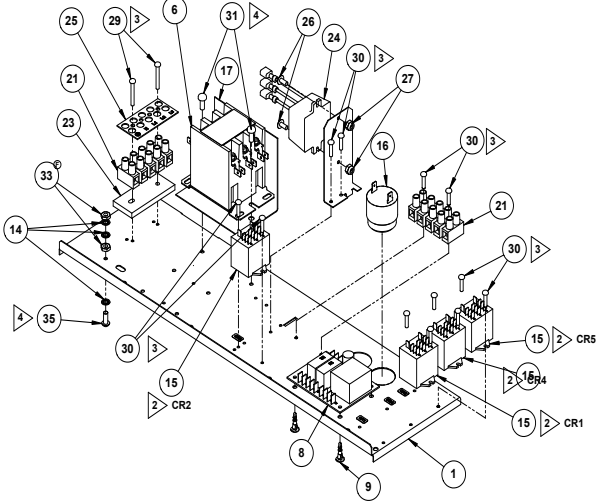
AT1A-3590-1



AT1A-3590-4



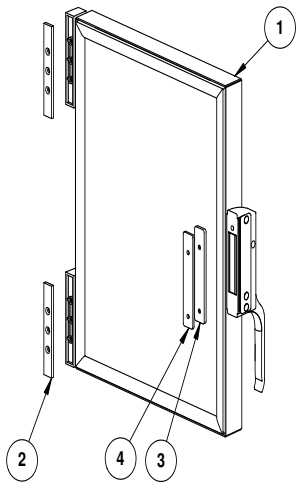
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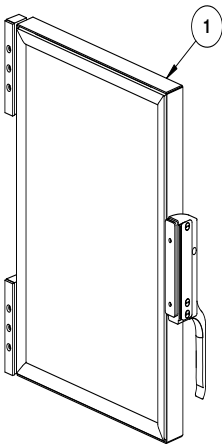
AT1A-3590-6

1	1	1	1	AT0F-2755-41040	35	SCREW, #10-24UNC X 1/2" PHILLIPS ROUND HEAD MACHINE
2	2	2	2	AT0F-2778-41001	33	NUT, #10-24UNC-2B SS HEX MACHINE SCREW
-	-	-	1	AT0E-3654-2	32	ALARM, PIEZO ELECTRIC
2	2	-	-	AT0F-3693-40040	31	SCREW, #10-32UNF X 1/2" PHILLIPS PAN HEAD
12	12	-	-	AT0F-3693-21050	30	SCREW, #6-32UNC X 5/8" PHILLIPS PAN HEAD
2	2	-	-	AT0F-3693-21090	29	SCREW, #6-32UNC X 1 1/8" PHILLIPS PAN HEAD
4	4	-	-	AT0F-2691-21001	28	NUT, #6-32 NYLOC
2	2	-	-	AT0F-2691-31001	27	NUT, #8-32 NYLOC
2	2	-	-	AT0F-1046-31030	26	SCREW, #8-32 X 3/8 PHLP TRUSS HEAD
-	1	-	-	AT0L-3454-2	25	LABEL, TERM BLOCK
1	-	-	-	AT0L-3454-1	25	LABEL, TERM BLOCK
-	1	-	-	AT0A-3702-2	24	ASSEMBLY, EMI FILTER
1	-	-	-	AT0A-3702-1	24	ASSEMBLY, EMI FILTER
1	1	-	-	AT0E-3482-1	23	SPACER, TERMINAL BLOCK
-	1	-	-	AT0E-3453-2	22	TERMINAL BLOCK, 5-POSITION 40A
2	1	-	-	AT0E-3453-1	21	TERMINAL BLOCK, 5-POSITION 32A
1	1	-	-	AT1M-3438-1	20	BRACKET, EMI MOUNTING
-	2	-	-	AT0E-2731-3	19	FUSE 1/4 AMP 250V
-	2	-	-	AT0E-2731-1	18	FUSE 1/4 AMP 250V
1	1	1	1	AT1M-3734-1	17	SHIELD, CONTACTOR
1	1	1	-	AT0E-3654-3	16	ALARM, PIEZO ELECTRIC
-	-	-	1	AT0E-3654-1	16	ALARM, PIEZO ELECTRIC
4	4	4	-	AT0E-2825-4	15	GENERAL PURPOSE RELAY 208/240V
-	-	-	1	AT0E-2825-5	15	GENERAL PURPOSE RELAY 24VAC
3	3	3	3	AT0F-2666-40000	14	WASHER, #10 INTERNAL TOOTH LOCK
-	-	-	-	-	13	
-	-	2	6	AT0F-3620-40032	12	SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	12	6	AT0F-3620-21052	11	SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	-	-	-	10	
4	4	4	4	AT0H-3407-1	9	C B SUPPORT, REVERSE MT'G.
1	1	1	-	AT0E-3230-1	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-3230-2	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-2662-5	7	TRANSFORMER
1	1	1	-	AT0E-1587-1	6	3 POLE CONTACTOR
-	-	-	1	AT0E-1587-4	6	3 POLE CONTACTOR
-	-	-	2	AT0E-2731-2	5	FUSE 1/4 AMP 250V
-	-	1	-	AT0E-2708-2	4	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	-	1	AT0E-2708-1	4	3AG OMNI-BLOK FUSE BLOCK 2 POS
-	-	1	1	AT0E-3062-3	3	MARKER STRIP BARRIER BLOCK 6 POS
-	-	1	1	AT0E-1134-6	2	6 POSITION TERMINAL BLOCK
1	1	1	1	AT1M-3591-1	1	COMPONENT BRACKET
AT1A-3590-6						
AT1A-3590-5						
AT1A-3590-4						
AT1A-3590-1						
				PART NUMBER	ITEM	DESCRIPTION

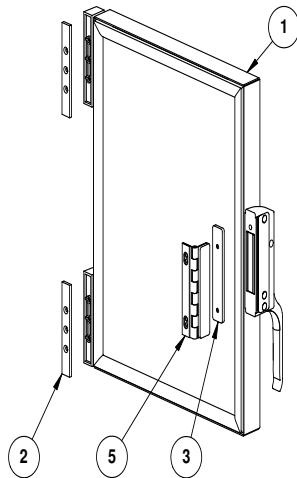
Unless otherwise specified: Dimensions: inches Tolerances: Angular: ±1° 2 Place Decimal ±0.01 3 Place Decimal ±0.001 1:16 ±0.005 1:125 ±0.001 1:500 ±0.0005 Comments: Do Not Scale Drawing		Name: Date: Drawn: N/A Checked: GWS Project: ECU Material: Finish: N/A		Scale: 1:2 ECN: 445		Assembly Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825 COMPONENT BRACKET ASSEMBLY STEAMER Drawing No: AT1A-3590 Rev: F	
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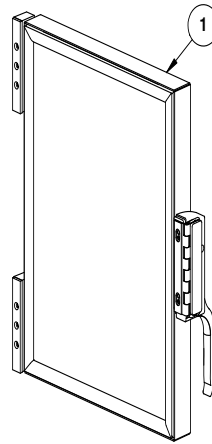
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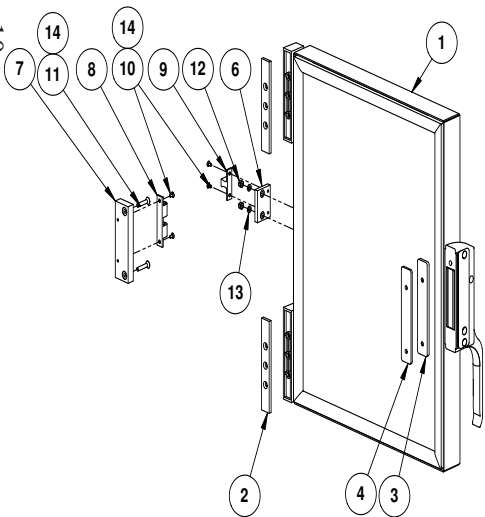
AT1A-3600-2
OTHERWISE SAME AS AT1A-3600-1



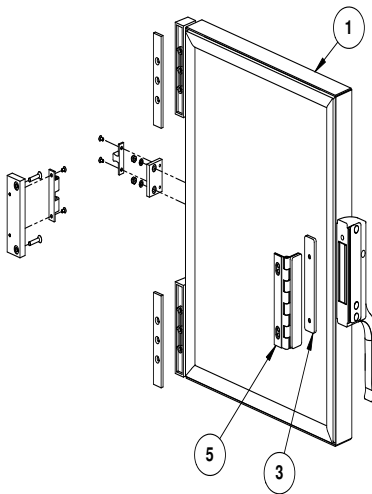
AT1A-3600-4



AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4



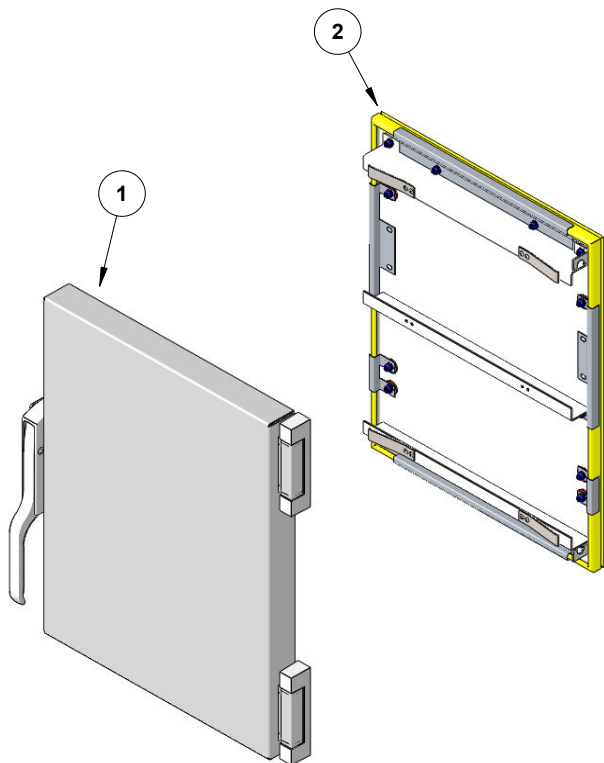
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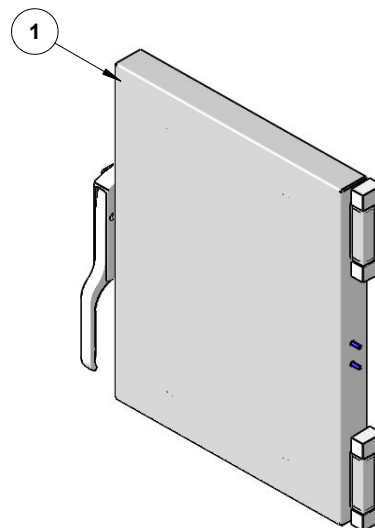
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

⑧	-	AR	-	AR	-	-	14	AT0H-3065-3	THREAD LOCKER 248					
	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK					
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN					
⑨	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE					
	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE					
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT					
	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR					
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY					
⑩	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER					
	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE					
⑪	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE					
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY					
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY					
	-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY					
QTY	AT1A-3600-6	QTY	AT1A-3600-5	QTY	AT1A-3600-4	QTY	AT1A-3600-3	QTY	AT1A-3600-2	QTY	AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified: Dimensions: Inches Bonds: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 V.I.S. Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name ALB 3/31/2009 Checked LW 3/31/2009 Project Eng ALB 3/31/2009 Material: N/A Finish: NA	Date 3/31/2009 Title: MODULE, DOOR CONFIGURATION D AT1A-3600 Scale: 1:4 ECN: 445	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Rev. E Sheet 1 of 1
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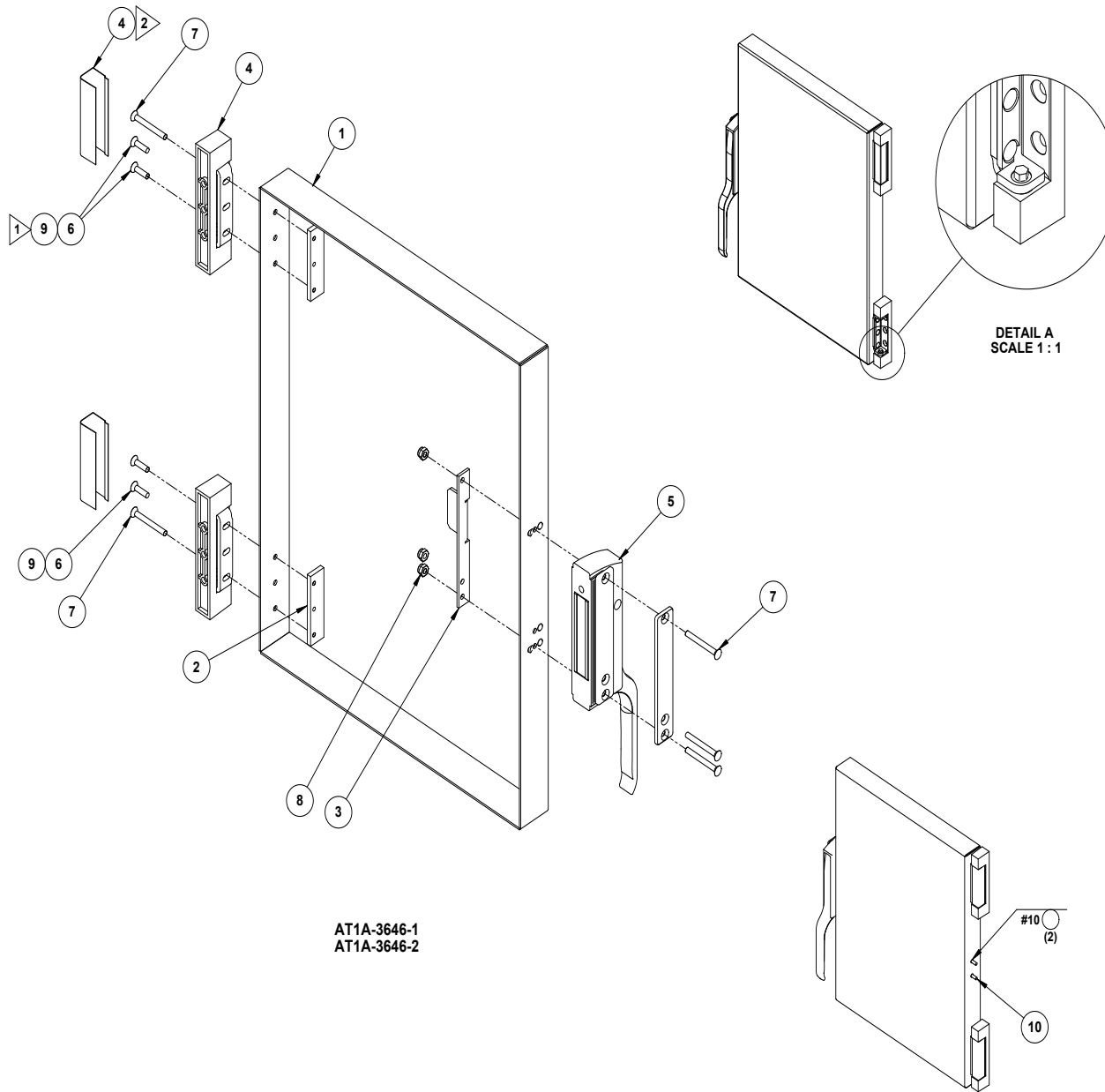


AT1A-3645-1
AT1A-3645-2



AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing					
				Name	Date
				Drawn	ALB 2/28/2009
				Checked	LRW 2/28/2009
				Project Eng	LRW 2/28/2009
Material:				Title:	
N/A				DOOR ASSEMBLY	
Finish:				Size: Drawing No.: C AT1A-3645	
N/A				Rev. A	
				Scale: 1:4 ECN: 445	
				Sheet 1 of 1	



AT1A-3646-1
AT1A-3646-2

AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1> APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2> REMOVE ITEM #4 COVER FOR AT1A-2428-2

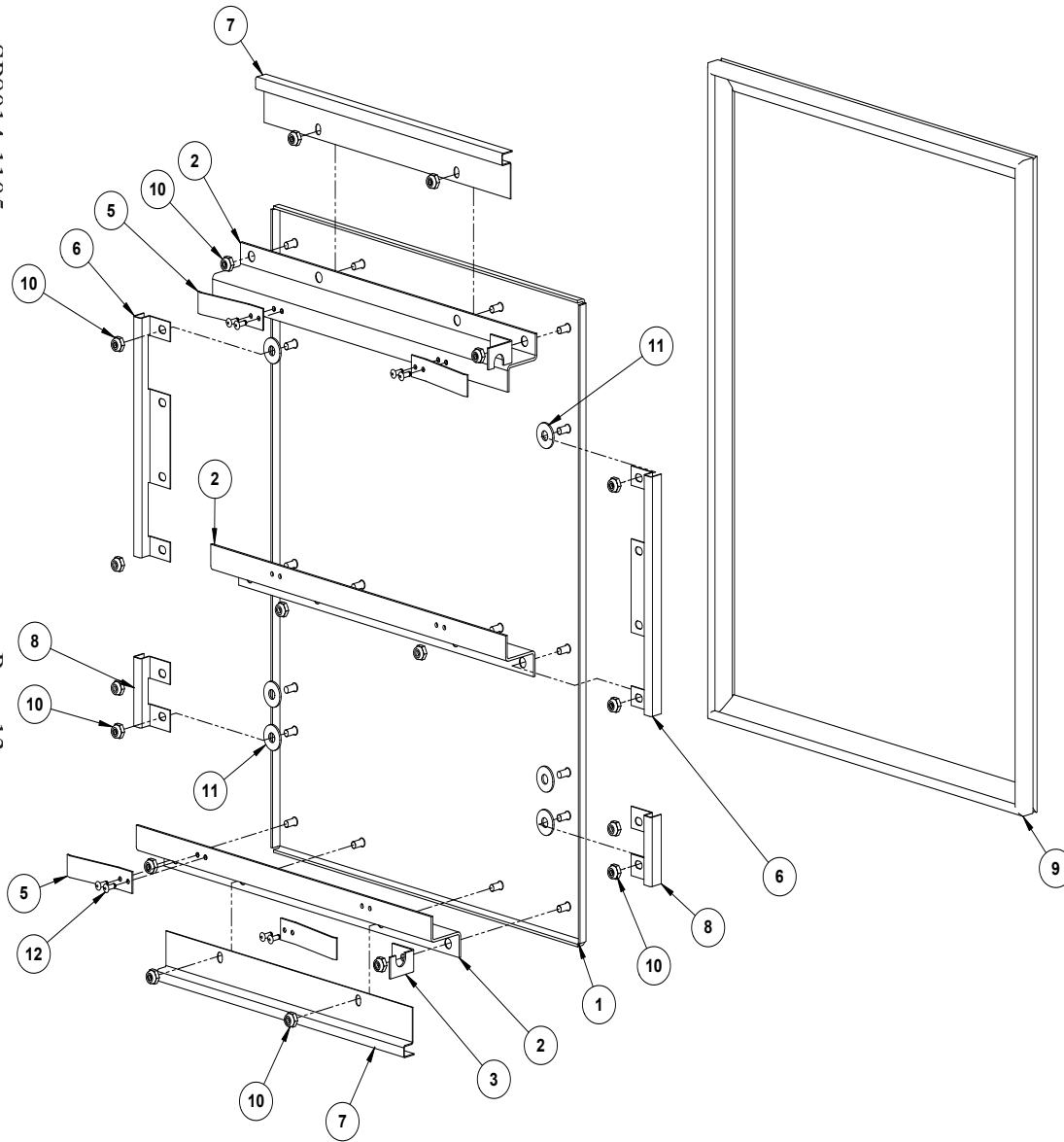
2	-	-	10	AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.05 3 Place Decimal ±.005 T.I.R. ±.005 V.152 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Drawn ALB 2/27/2009	Name LAW 2/27/2009	Date 2/27/2009	 AccuTemp Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825
Project Eng LAW 2/27/2009		Material: N/A	Finish: N/A	Title: OUTER DOOR ASSEMBLY	
Scale: 1:2		Size: D	Drawing No.: AT1A-3646	Rev.: A	Sheet 1 of 1

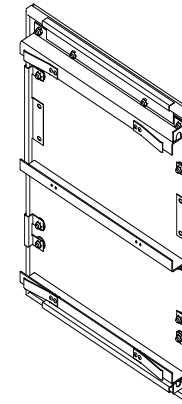


SP8014-1105

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AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified,
Dimensions: Inches
Bends: 90°
Tolerances:
Angular: ±1°
2 Place Decimal: ±0.02
3 Place Decimal: ±0.005
T.I.R.: ±0.005
GD&T Per ANSI Y14.5M
Comments:
Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LRW	2/27/2009	
Project Eng	LRW	2/27/2009	
Material:	N/A		
Finish:	N/A		

AccuTemp Products, Inc.
8415 N. Clinton Park
Fort Wayne, IN 46825

AccuTemp

Title: **INNER DOOR ASSEMBLY**

Size: Drawing No.: **D AT1A-3647** Rev. **A**

Scale: 1:2 ECN: 445 Sheet 1 of 1



SP8014-1105

Page 14

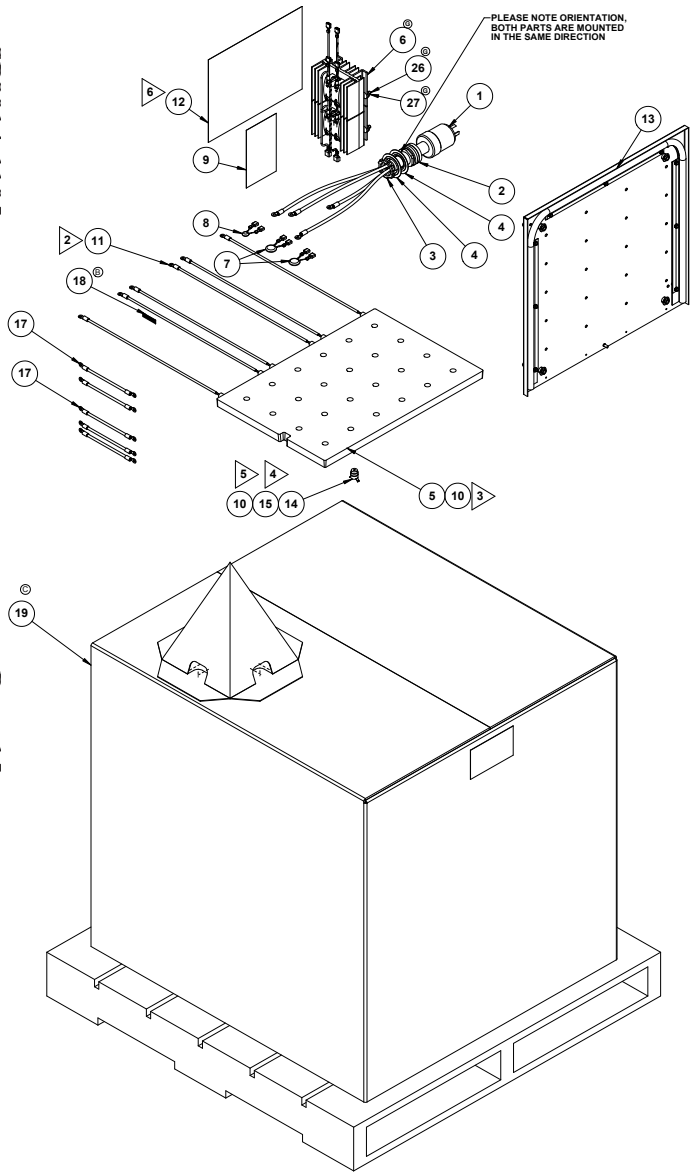
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	27	AT0F-1017-51002	NUT, 1/4-20UNC HEX SERRATED	
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	26	AT0F-1921-51051	BOLT, 316SS 1/4-20 UNC 2A X 5/8" CARRIAGE	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	25	SP8017-1007	STEAMER OWNER'S MANUAL	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	24	AT0H-3150-1	GROMMET, RUBBER	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	23	AT0F-2875-51050	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	22	AT0F-1922-50000	WASHER, 1/4" HELICAL SPRING LOCK	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	21	AT0F-2668-2	NUTSERT, 1/4-20 HEX	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	20	AT1A-3765-1	ASSEMBLY, POWER PACK	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	1	-	-	-	-	-	-	-	-	19	AT1A-2806-3	PALLET BUILD STEAMER 6 PAN INTL	
1	1	1	1	1	1	1	1	-	-	-	-	-	1	1	1	1	-	1	1	1	1	1	1	1	1	1	19	AT1A-2806-2	PALLET BUILD STEAMER 6 PAN	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	18	AT1L-3369-1	LABEL, SERIAL NUMBER	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	17	AT1A-3605-5	STEAMER WIRING HARNESS	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	-	-	-	1	1	1	1	1	-	17	AT1A-3605-4	STEAMER WIRING HARNESS	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	1	-	-	-	-	-	-	-	-	17	AT1A-3605-3	STEAMER WIRING HARNESS	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	16	AT1A-3605-2	STEAMER WIRING HARNESS	
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	15	AT0H-3065-3	THREAD LOCKER 248	
-	1	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	14	AT1E-2653-4	OVERTEMP SWITCH	
1	-	-	1	1	1	1	1	1	-	1	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	1	14	AT1E-2653-3	OVERTEMP SWITCH	
-	1	1	1	1	1	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	13	AT1A-3667-1	DISTRIBUTION PANEL ASSEMBLY	
1	-	-	-	-	-	1	-	-	-	1	1	1	-	1	1	-	-	-	-	-	1	1	1	1	1	-	13	AT1A-3667-2	DISTRIBUTION PANEL ASSEMBLY	
-	-	-	-	-	-	1	1	-	-	-	-	-	1	-	-	1	1	-	-	-	-	-	-	-	1	1	13	AT1A-3667-3	DISTRIBUTION PANEL ASSEMBLY	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	12	AT1T-3595-6	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	12	AT1T-3595-5	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-4	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-3	SCHEMATIC, STEAMER, ATMOSPHERIC	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	12	AT1T-3595-2	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	12	AT1T-3595-1	SCHEMATIC, STEAMER, ATMOSPHERIC	
6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	11	AT0E-2680-5	RING TERMINAL INSULATED #10 STUD 10-12 AWG	
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	10	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	9	AT1L-3116-3	TAG, STEAMER DATA	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	8	AT0A-2736-8	MOV- TERMINALS ASSEMBLY	
-	2	2	2	2	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	7	AT0A-2736-4	MOV- TERMINALS ASSEMBLY	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1	2	1	1	2	2	2	2	2	2	1	7	AT0A-2736-2	MOV- TERMINALS ASSEMBLY	
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	1	1	3	3	2	2	2	2	1	6	AT1A-3707-1	HEAT SINK ASSY, SINGLE SSR	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	5	AT1E-3361-8	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	-	-	-	-	-	-	-	-	-	-																	

QTY	ITEM	PART NUMBER	DESCRIPTION
QTY	AT1A-3571-34		
QTY	AT1A-3571-26		
QTY	AT1A-3571-25		
QTY	AT1A-3571-24		
QTY	AT1A-3571-23		
QTY	AT1A-3571-22		
QTY	AT1A-3571-21		
QTY	AT1A-3571-20		
QTY	AT1A-3571-19		
QTY	AT1A-3571-18		
QTY	AT1A-3571-17		
QTY	AT1A-3571-16		
QTY	AT1A-3571-15		
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QTY	AT1A-3571-13		
QTY	AT1A-3571-12		
QTY	AT1A-3571-11		
QTY	AT1A-3571-10		
QTY	AT1A-3571-9		
QTY	AT1A-3571-8		
QTY	AT1A-3571-7		
QTY	AT1A-3571-6		
QTY	AT1		

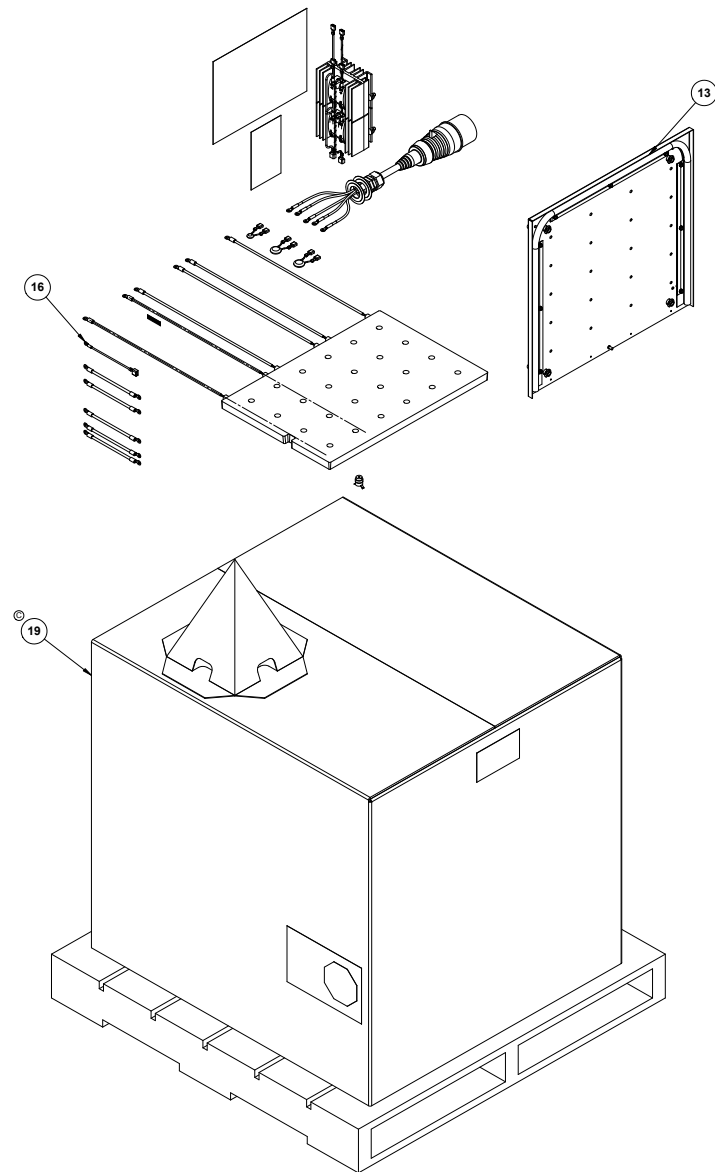


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STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26



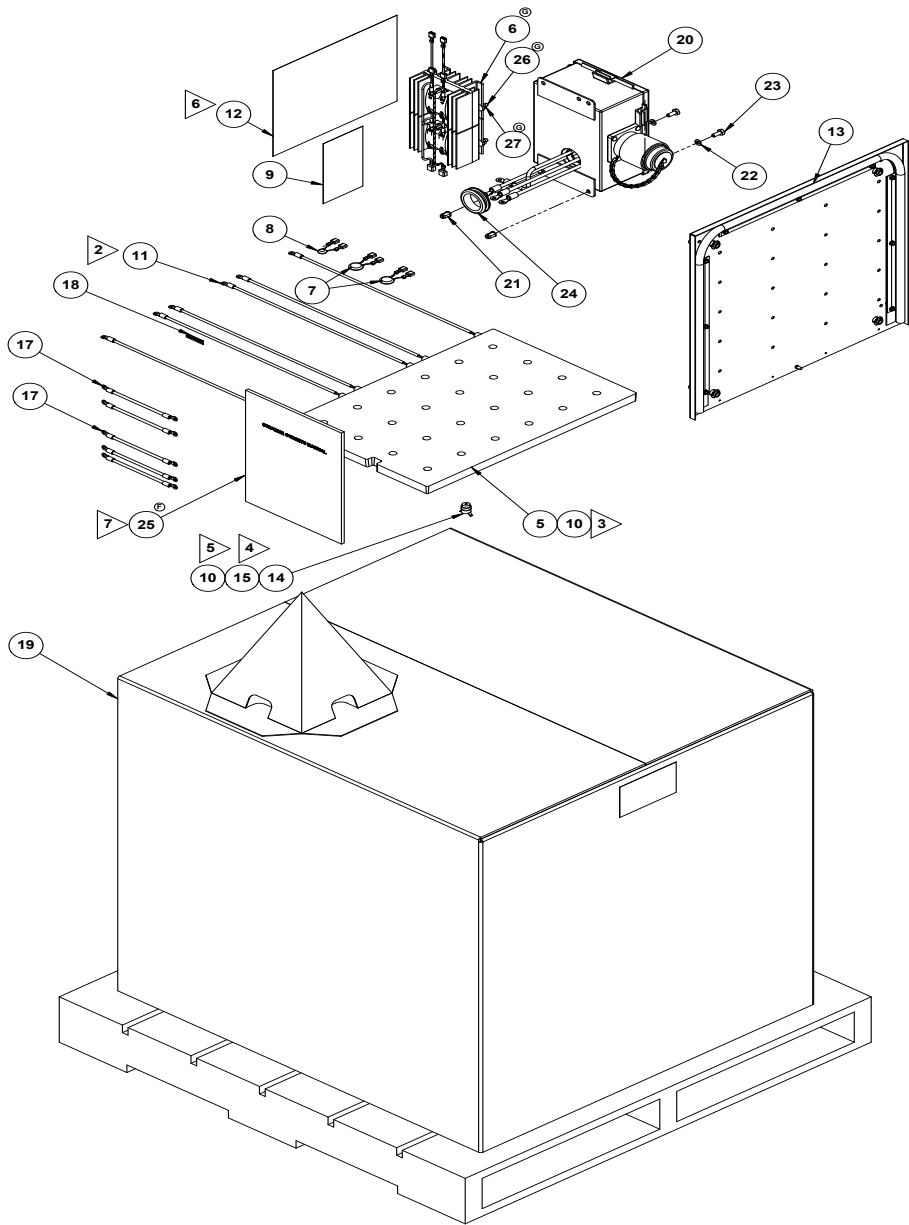
CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

Unless otherwise specified, dimensions: inches Rounds .015 Tolerances: Angular ± .1 2 Place Decimal ± .02 3 Place Decimal ± .005 1/32" Min. Holes 1/16" Min. Holes 1/8" Min. Holes DO NOT SCALE DRAWING	Name	Date	 AccuTemp Products, Inc. 8415 N. Collins Park Fort Wayne, IN 46825		
	Drawn	AKL		12/2008	
	Checked	GLS		2/2009	
	Project Eng	GLS		2/2009	
	Title	MULTEMP, VOLTAGE WATTAGE PHASE			
Material:	N/A				
Comments: Do Not Scale Drawing	Finish:	N/A	Size	Drawing No.	Rev
			E	AT1A-3571	G
			Scale: 1:4	ICN: 445	Sheet 2 of 3



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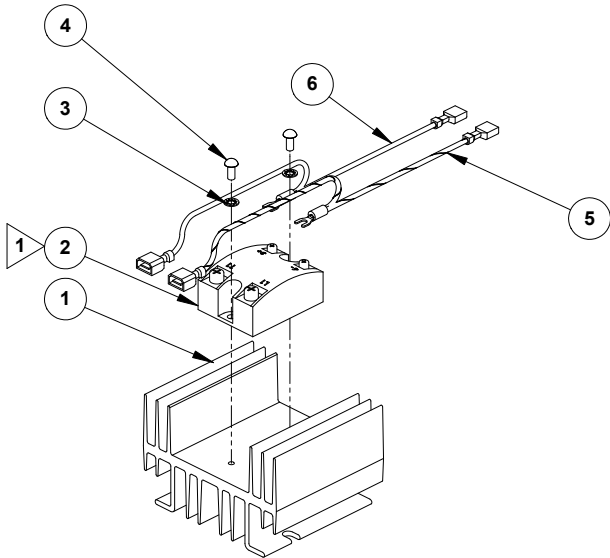
STEAMER CONFIGURATION
GROUP 34

Unless otherwise specified: Dimensions: inches Bore: .01" Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1.18 ±.001 V125 Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	ALB	Date	5/18/2009
	Checked	GLS	Date	5/18/2009
	Project Eng	GLS	Date	5/18/2009
	Material	N/A		
Finish: N/A				
Scale: 1:4 ECN: 445				

Name		Date	5/18/2009
Drawn		ALB	5/18/2009
Checked		GLS	5/18/2009
Project Eng		GLS	5/18/2009
Material		N/A	
Finish		N/A	
Scale		1:4	ECN: 445

Size		Drawing No.	Rev
E		AT1A-3571	G
Scale		1:4	ECN: 445
Sheet		3 of 3	

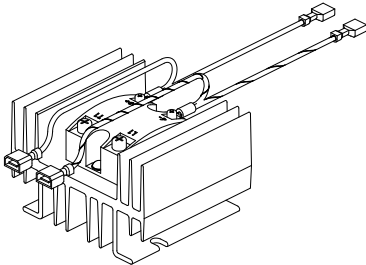
AccuTemp		AccuTemp Products, Inc. 2419 N. Clinton Park Fort Wayne, IN 46825
MODULE, VOLTAGE		WATTAGE PHASE



AT1A-3707-1

NOTES:

1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R: ±.005 GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name G. SEITZ	Date 12/06/09	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
		Checked GLS	08/11/10	
		Project Eng GLS	08/20/09	Title: HEAT SINK ASSY
		Finish: N/A	Size: C	Drawing No.: AT1A-3707
			Scale: 1:1.5	ECN: 484
				Rev. A
				Sheet 1 of 1