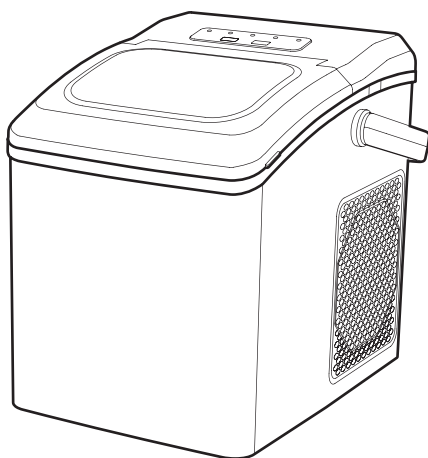
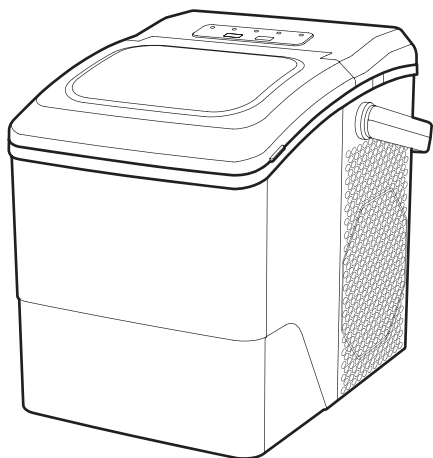


INSTRUCTION MANUAL

Rev03



Ice Maker

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IMPORTANT SAFETY INFORMATION

To reduce the risk of injury or property damage, please follow these safety precautions.

WARNING



- Voltage power from outlet must match specifications on appliance nameplate.



- This appliance **must be** grounded.



- Using an extension cord may cause overheating and increase the risk of fire.

If an extension cord MUST be used:

- 1) **Only use an** extension cord with grounding plug.
 - 2) The marked rating of an extension cord **must be** equal to or greater than the rating of this appliance.
- **Do not** operate if any component, including the cord or plug, is damaged.
 - Unplug the unit before cleaning by hand.



- Only responsible and capable adults should operate the ice maker.
- **Do not** place the power cord where it could be pulled by children or pose a tripping hazard.
- Children should not be left unattended near the ice maker during operation.



- **Do not** use water that is micro-biologically unsafe or of unknown quality.



- **Do not** remove any safety, warning, or product information labels from the unit.



- **Do not** touch the evaporator with your hands while the ice maker is operating.
- **Do not** plug in or unplug the unit with wet hands.



- The unit **must be** placed and set up according to installation instructions before use. The unit is for indoor household use only.



- **Do not** store or use flammable vapors or liquids near the unit.
- **Do not** immerse any part of the unit in water.



- **Do not** attempt to disassemble, repair, modify or replace any part of the ice maker unless permitted by the manufacturer.

WARNING



FIRE OR EXPLOSION HAZARD Flammable Refrigerant

This unit contains an isobutane refrigerant, also known as R600a, a natural gas with high environmental compatibility. However, it is also combustible. Adhere to the warnings below to reduce the risk of injury or property damage.



1. When handling, installing, and operating the unit, care should be taken to avoid damage to the refrigerant tubing.



2. Only dispose of the unit according to Federal and Local Regulations. Contact your local authorities for the environmentally-safe disposal of the unit.



3. Keep ventilation openings around the unit's enclosure clear of obstruction.



4. **Do not** place the unit near heat sources such as an oven.

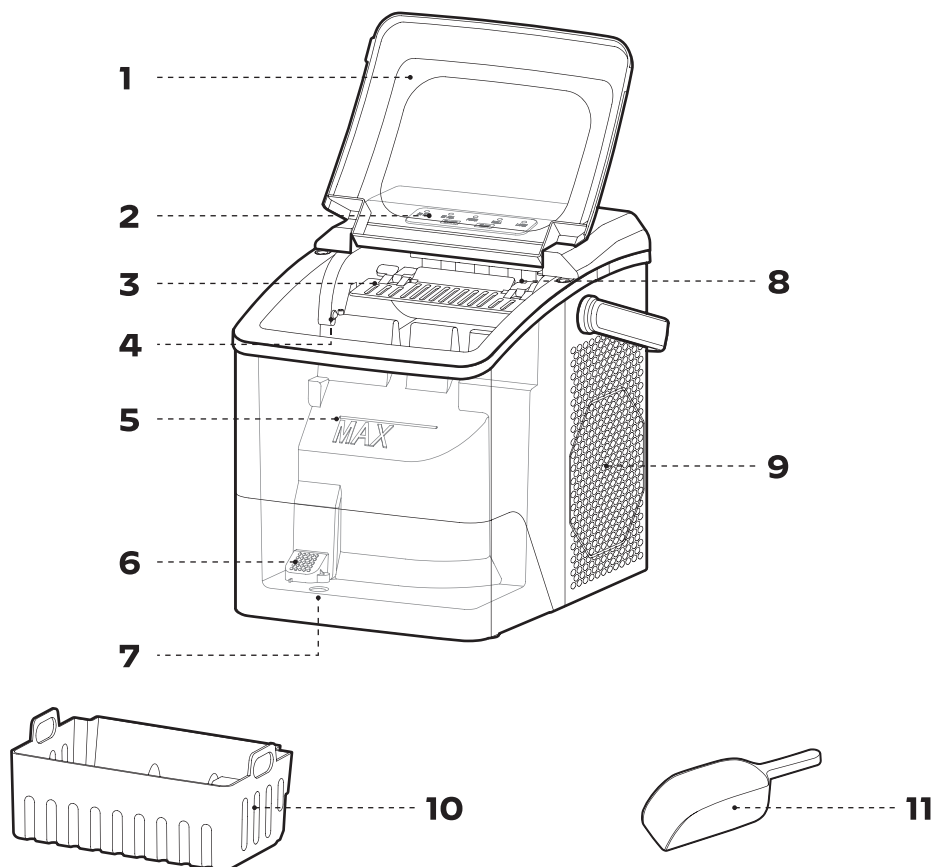


5. Ensure a minimum of three inches of clearance around the side and back walls of the unit for proper air circulation.



6. **Do not** place the unit in direct sunlight.

PRODUCT INTRODUCTION

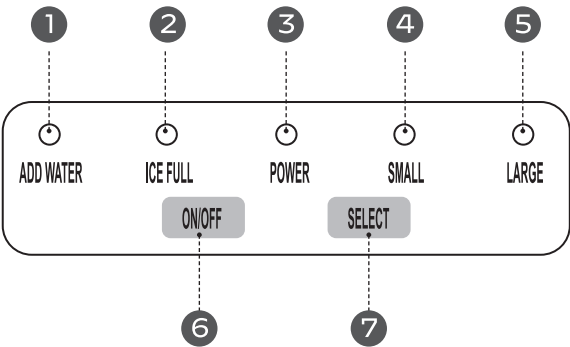


- 1.** Large Viewing Window
- 2.** Control Panel
- 3.** Ice Shovel
- 4.** Filter/Ice Full Sensor
- 5.** Maximum Water Fill Line
- 6.** Filter

- 7.** Drain Plug
- 8.** Evaporator
- 9.** Air Exhaust Fan
- 10.** Ice Basket
- 11.** Ice Scoop

* The appearance varies according to the product model.

CONTROL PANEL INTRODUCTION



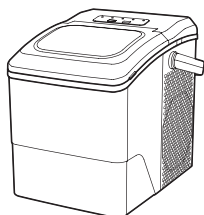
	Key (with Indicator)	Function
①	ADD WATER	The indicator turns red when the water reservoir is low.
②	ICE FULL	The indicator turns red when the ice basket is full.
③	POWER	The indicator turns green when on and flashes when powering up or down.
④	SMALL	The indicator turns green when small ice mode is selected.
⑤	LARGE	The indicator turns green when large ice mode is selected.
⑥	ON/OFF	Press the ON/OFF button to turn the ice maker on.
		Press the ON/OFF button to turn the ice maker off.
		In standby mode, press and hold the ON/OFF button for 5 seconds and the ice maker will switch to self-cleaning mode. The indicator of “SMALL” and “LARGE” will flash in green consecutively.
⑦	SELECT	Confirms large ice mode or small ice mode.

USING YOUR ICE MAKER

BEFORE FIRST USE

1.

Stand upright
for 24hrs.



Use in locations
50°F ~ 90°F
(10°C ~ 32°C).



Verify all
parts and
ice maker
accessories
were received.



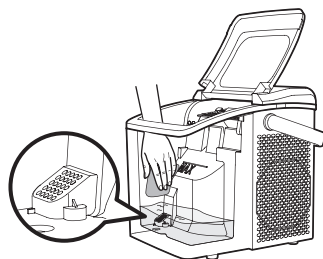
Missing parts?
Contact
Customer
Service.



2.

Carefully remove the protective film
and clean the ice maker thoroughly
before first use.

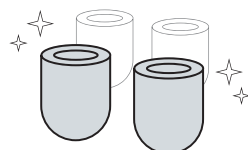
Note: Make sure the drain plug is
installed in place.



If not used in a long period,
discard the first 4 cycles of ice.



Due to temperature variations
and other factors, ice quality
should become stable after the
first 1–3 cycles.



More Cycles = Perfect Shape

3. What Not To Do!

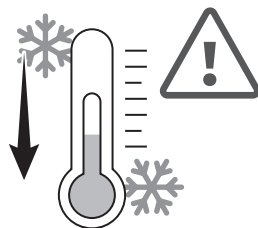
Unstable base.



No other liquids
(Drinking water only).



Do not use in
high or low temps.

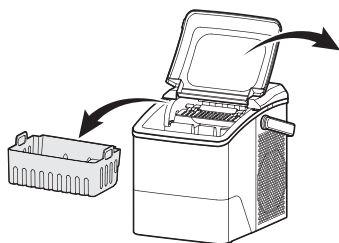


lower than 41°F/5°C

HOW TO USE YOUR ICE MAKER

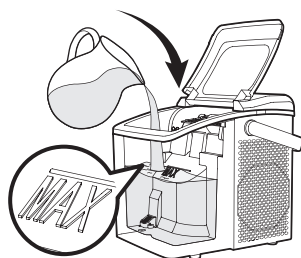
1.

Open the cover and remove the
ice basket.



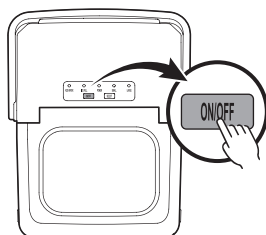
2.

Add water. Do not exceed the
"MAX" water level.



3.

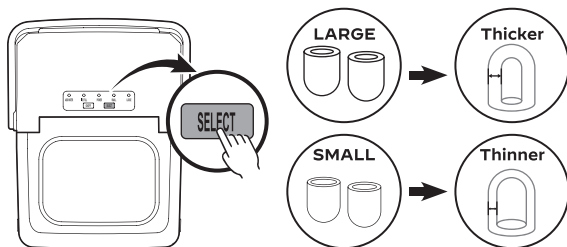
Press the **ON/OFF** button.



4.

Press the **SELECT** button to choose ice cube size.

Tip: It is recommended to choose the small ice mode when in low temperature.



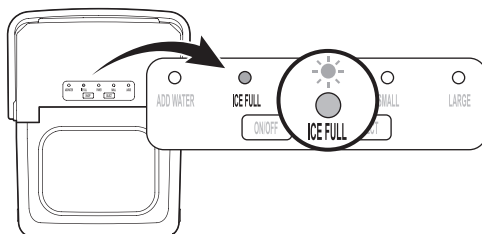
5.

Wait **6min-8min**. The ice-making time depends on room temp and water temp.



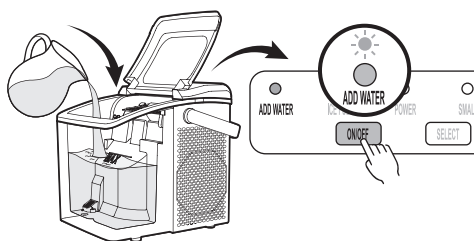
DONE:

Ice full and ready when the "ICE FULL" indicator is on.

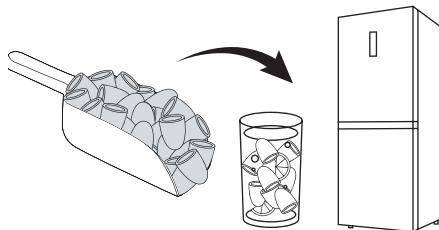


REFILL:

When the "ADD WATER" indicator turns red, add water and press the **ON/OFF** button.



Take ice cubes out before they start to melt.



Note: It takes a little more time to restart the ice maker after accidental power-off.

CLEANING AND MAINTENANCE

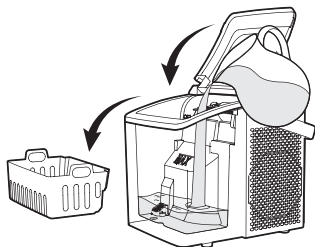
To keep your ice tasting fresh and the unit looking great, we recommend cleaning the unit once per week.

SELF-CLEANING (15-MIN PROCESS)

1.

Remove the ice basket. Add water or water/vinegar mixture in a ratio of 5:1 to the "MAX" water level.

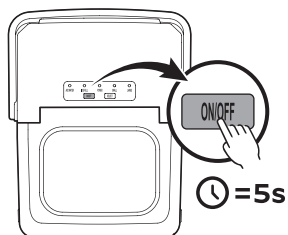
Note: In areas with hard water, professional ice maker detergent can be used to clean the ice maker. Leave the detergent in the machine for 12 hours.



2.

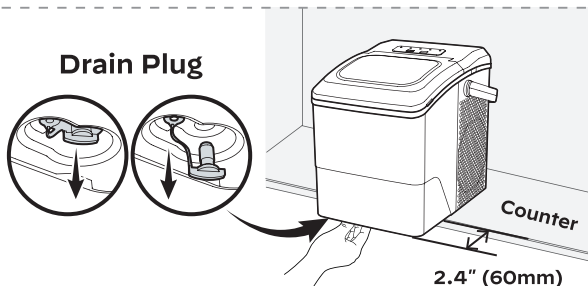
IN STANDBY MODE:

Press and hold the **ON/OFF/CLEAN** button for 5 sec to start self-cleaning.



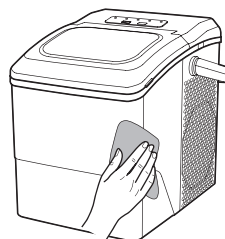
3.

Drain excess water over sink.



4.

Wipe the exterior with a cloth and mild dishwashing liquid.

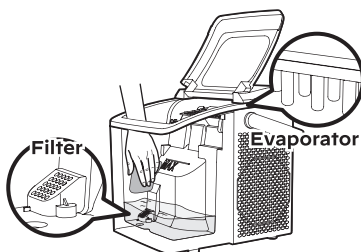


MANUAL CLEANING

Turn off the unit and disconnect from power before cleaning.

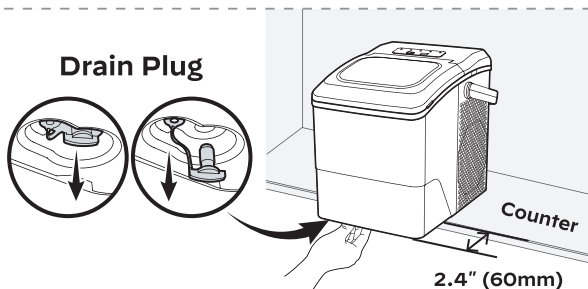
1.

Add water/vinegar mixture in a ratio of 5:1, then leave in the machine for a period. Clean the water filter, the ice shovel, the water reservoir, the evaporator, and other small corners to prevent dirt buildup.



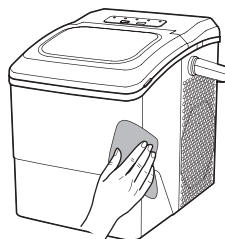
2.

Drain excess water over sink.



3.

Wipe the exterior with a cloth and mild dishwashing liquid.



⚠ DO's & DON'Ts while cleaning and maintaining

- Do not use organic solvent, boiled water, strong acid and strong alkali etc. for cleaning.
- When cleaning the evaporator, be careful to keep the vertical prongs level. If the prongs are not level, the ice cubes may stick together during use.
- Considering the wide range of water quality across different regions, it is recommended to perform regular manual cleaning.

- It is recommended to drain the water tank at least once every three days.
- When the unit is not to be used for a long duration, drain the water completely & dry the interior.
- Store in a well-ventilated area.

PRODUCT SPECIFICATIONS		
Model	SLIM27B	SLIM27T
Voltage/Frequency	120V/60Hz	120V/60Hz
Ice-Making Current	1.5A	1.5A
Ice-Harvesting Current	2A	2A
Water Reservoir	0.34 gal (1.3L)	0.34 gal (1.3L)
Ice Basket Capacity	1.1 lbs (0.5kg)	1.1 lbs (0.5kg)
Ice-Making Rate	26 lbs (11.8kg) per Day	26 lbs (11.8kg) per Day
Ice Shape	Bullet	Bullet
Ice Size	Small or Large	Small or Large
Material	ABS, PP	ABS, PP, Stainless Steel
Net Weight	13.2 lbs (6kg)	13.2 lbs (6kg)

TROUBLESHOOTING

Problem	Possible Causes	Solution
Poor ice shape or quality.	Poor heat dissipation.	Leave a 6-inch clearance on all sides of the ice maker for ventilation.
	The water temperature is too high.	Fill with water temperatures between 46°F and 77°F.
	The ambient temperature is too high.	Use the ice maker in room temperatures between 50°F and 90°F.
	Evaporator deformation.	Please contact customer service.
Ice maker creating loud noise.	Ice maker has not been cleaned for a long time, which will form a sticky substance around the inlet of the water pump.	Clean every 1 to 2 weeks using some neutral cleaning agents (such as mild vinegar solution and soapy water etc.)
	Lack of water to pump will create noise when pumping water.	Add more water.
	Machine overload.	Please run the ice maker in a location below 90°F and add colder water.
	Fan or ice maker is damaged.	Please contact customer service.
	Water pump is damaged.	

Problem	Possible Causes	Solution
“ICE FULL” light is on.	Ice is blocking the infrared sensor.	Empty the ice basket.
	Infrared sensors do not work.	Wipe clean the infrared sensors, or long press the SELECT button for 5 seconds to force the ice maker to cycle around 10 times. Contact customer service if the infrared sensors still don't work.
Ice sticks together.	Making ice takes too long.	Stop making ice. After the ice melts, restart and try again.
	The water temperature is too low.	Fill with water temperature between 46°F and 77°F.
	Evaporator deformation.	Please contact customer service.
Not making ice.	Ambient or water temperature is too high.	Keep ambient temperature less than 90°F and fill with cold water.
	Water pump is damaged.	Please contact customer service.
	Refrigerating system leaking.	
	Refrigerating system blocked.	
	The fan stopped working.	
	The wires are loose.	
	The gears in the motor are broken.	



Problem	Possible Causes	Solution
“ADD WATER” indicator light is on.	Low water level or more water is needed.	Stop making ice, refill water, press ON/OFF button, then restart and try again.
	Water screen blocked at the bottom of the water reservoir.	Run the self-cleaning cycle.
	Pump malfunction.	Please contact customer service.
	Water sensor malfunction.	Power off for 2 minutes , then restart the machine.

WARRANTY INFORMATION

30-DAY LIMITED WARRANTY

To provide customers with a quality shopping and user experience, the unit can be replaced or returned for a full refund within the 30-day period from the date of purchase.

30-DAY TO 1-YEAR LIMITED WARRANTY

After the 30-day warranty has expired, a 1-year warranty from the date of purchase that covers product replacement is automatically activated. Please note that proof of purchase from an authorized retailer is required for all warranty claims.

30-DAY TO 1-YEAR WARRANTY LIMITATIONS

- This warranty does not cover:
- Any condition resulting from incorrect or inadequate maintenance or care.
 - Damage resulting from misuse, abuse, negligence, accidents, or shipping damage.
 - Dissatisfaction due to buyer’s remorse.
 - Normal wear and tear.
 - Damages incurred after initial transportation.

Thank You

for Choosing Us!

All of us do appreciate your ice maker purchase. We hope that you are as happy with the ice maker as we were designing and manufacturing it for you. We strive to provide you with the best quality ice makers and services in the industry.