Owner's Manual & Safety Instructions

Save This Manual Keep this manual for the safety warnings and precautions, assembly, operating, inspection, maintenance and cleaning procedures. Write the product's date code in the back of the manual near the assembly diagram (or month and year of purchase if product has no number). Keep this manual and the receipt in a safe and dry place for future reference. 26j

DOYLE™

PORTABLE CHAIN VISE



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When unpacking, make sure that the product is intact and undamaged. If any parts are missing or broken, please visit harborfreight.com/customer-support/contact-us as soon as possible.

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No portion of this manual or any artwork contained herein may be reproduced in any shape or form without the express written consent of Harbor Freight Tools.
Diagrams within this manual may not be drawn proportionally. Due to continuing improvements, actual product may differ slightly from the product described herein. Tools required for assembly and service may not be included.

⚠WARNING

Read this material before using this product. Failure to do so can result in serious injury. SAVE THIS MANUAL.

Specifications

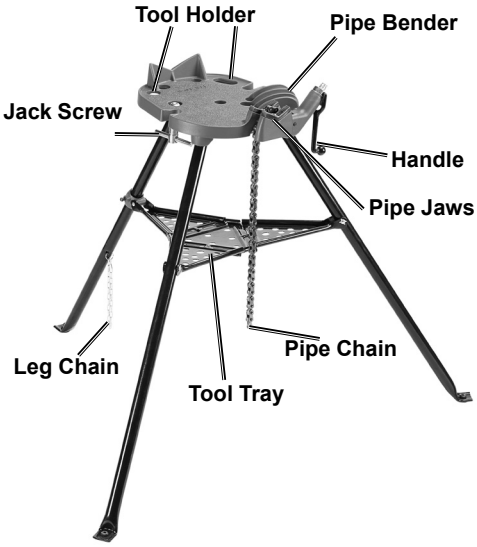
Pipe Capacity	1/8″ - 6″

Important Safety Information

1. Unfold stand completely and secure stand firmly before attaching pipe. Provide additional support for stand if attaching larger pipes.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during use.
3. Keep work area clean and well lit.
4. Keep bystanders out of the area during use.
5. Do not use when tired or when under the influence of alcohol, drugs or medication.
6. This product is not a toy. Do not allow children to play with or near this item.
7. Use as intended only.
8. Inspect before every use; do not use if parts are loose or damaged.
9. Maintain product labels and nameplates. These carry important safety information. If unreadable or missing, contact Harbor Freight Tools for a replacement.
10. Damage could occur to your vise and/or workpiece if you overtighten the Handle.

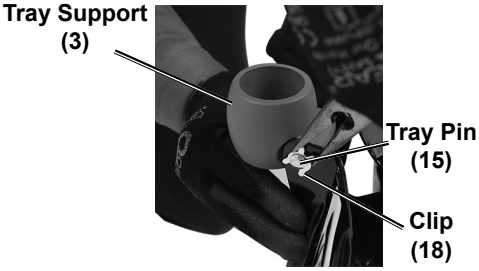
SAVE THESE INSTRUCTIONS.

Functions

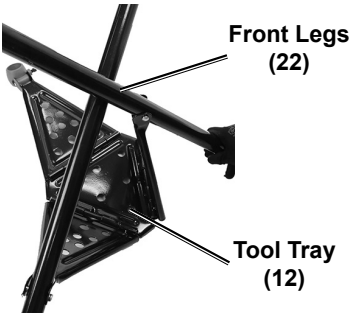


Assembly Instructions

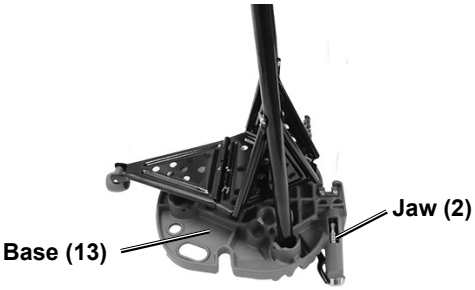
1. Attach Tray Support (3) to Tool Tray (12) with a Tray Pin (15).
2. Slide Clip (18) into ring groove of the Tray Pin, and clamp with pliers as shown.



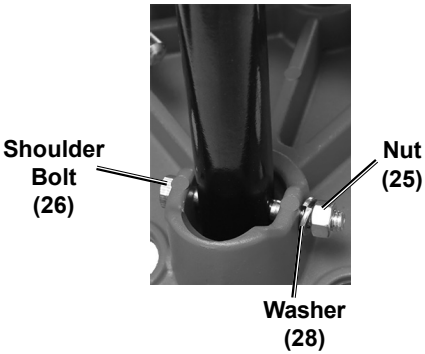
3. Attach Front Legs (22) to the opposite end of the Tool Tray with a Tray Pin (15) and Clip (18).



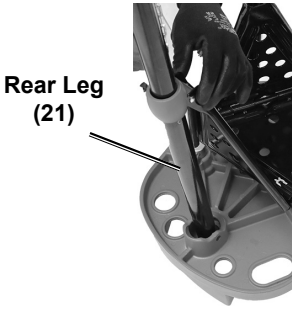
4. Turn the Base (13) upside-down and set on a flat, hard surface. Install the Front Leg posts into the two leg openings on the Jaw (2) side of the Base.



5. Secure legs to the Base with Shoulder Bolt (26), Washer (28), and Nut (25).



6. Install the Rear Leg (21) by sliding it through the Tray Support Sleeve and into the Base Assembly (follow step 5 to bolt leg in).



Before Use

1. Turn Pipe Stand right-side-up and extend legs fully.
2. Slide the Tray Support Sleeve up all the way and tighten Set Screw (27).

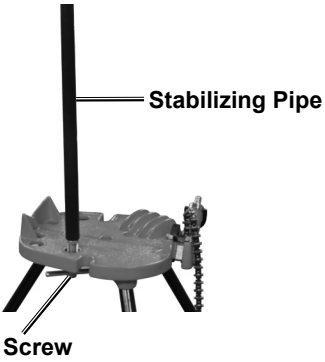


3. Push down on Tool Tray until it snaps into place.

Jack Screw

Note: When handling larger pipes, the Jack Screw can be used to support a 1″ stabilizing pipe from a ceiling I-beam. Use on a level, concrete floor with exposed steel I-beams overhead.

1. Position the pipe stand directly below an exposed steel I-beam with a flat mating surface (I-beam flange).
2. Insert a piece of 1″ stabilizing pipe between the I-beam and the Jack Screw on the Pipe Stand.



3. Tighten the Jack Screw until stabilizing pipe is applying firm pressure on pipe stand against floor.
4. Test Pipe Stand stability before use.

Note: Use additional support stands for long lengths of pipe.

Operating Instructions

1. Place workpiece into Jaws.
2. Wrap Chain over workpiece and connect to Jaw (underneath pipe).

CAUTION! Keep fingers away from Jaws while tightening Chain.

3. Turn Handle clockwise to tighten Jaws against workpiece until it is held securely. Do not overtighten.
4. Turn Handle counterclockwise to open Jaws.

Maintenance

1. Inspect Chain and Jaw for wear or damage before each use. Replace as necessary.
2. Keep moving parts lubricated. Wipe off excess lubricant on Handle and Jaws.
3. Keep Jaws clean. Remove Jaws for cleaning by removing Screws.
4. Periodically, check and tighten mounting hardware.

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Record Date Code Here: _____

Note: If product has no date code, record month and year of purchase instead.

Note: Some parts are listed and shown for illustration purposes only, and are not available individually as replacement parts. Specify UPC 193175447630 when ordering.

Component List and Diagram

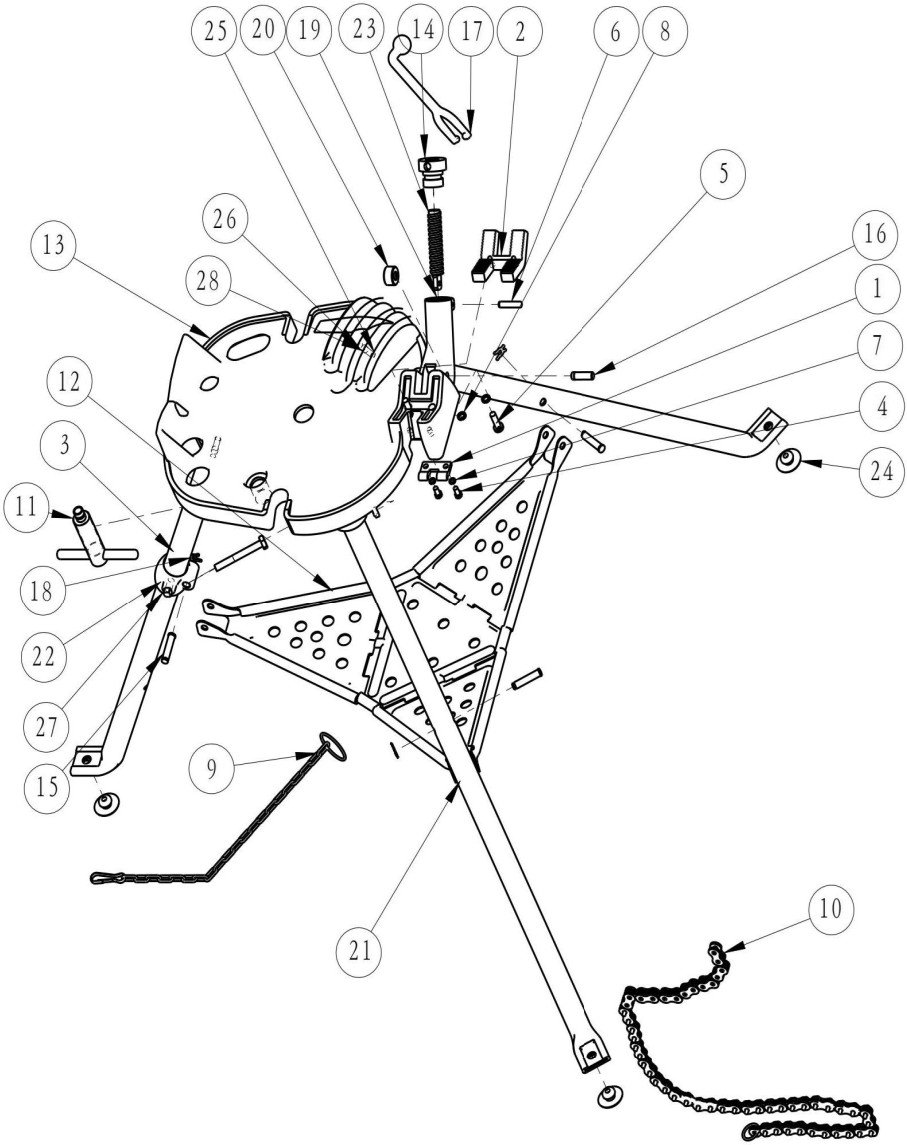
Component List

Part	Description	Qty
1	Wear Plate	1
2	Jaw	1
3	Tray Support	1
4	Screw	2
5	Screw	2
6	Nut Locking Pin	1
7	Spring Washer	2
8	Spacer	2
9	Leg Chain	1
10	Chain	1
11	Jack Screw	1
12	Tool Tray	1
13	Base	1
14	Swivel Nut	1

Part	Description	Qty
15	Tray Pin	3
16	Roll Pin	1
17	Handle	1
18	Clip	3
19	Friction Ring	1
20	Roll	1
21	Rear Leg	1
22	Front Leg	2
23	Chain Screw	1
24	Foot	3
25	Nut	3
26	Shoulder Bolt	3
27	Set Screw	1
28	Washer	3

The component list and assembly diagram are shown for reference only.
To view all currently available replacement parts, please visit harborfreight.com/parts

Diagram



LIMITED LIFETIME WARRANTY

This DOYLE product is warranted to the original purchaser to be free from defects in materials and workmanship for the useful life of the product. To obtain warranty service, visit your local Harbor Freight retail store. Warranty registration is not required. The product or part must be returned with proof of purchase (e.g., in-store receipt or packing slip/invoice) and may require shipment by purchaser to a service center at purchaser's expense. If our inspection verifies a covered defect in materials or workmanship during the warranty period, we will, at our option, repair or replace the defective product. We will return repaired products within a reasonable time at our expense, but if we determine that there is no defect, or that the defect resulted from causes not within the scope of our warranty, then we will return the product to you if you pay return shipping costs.

This warranty does not cover any failure or damage that we determine is due directly or indirectly to normal wear and tear, misuse, use not for the intended purpose or use not in accordance with the product manual, abuse, accident, rental, modification or alteration, unauthorized repair, improper installation, neglect, failure to perform or improper performance of maintenance, or any other failure not arising from defective materials or workmanship. Fraudulent returns or claims will be denied. The repair or replacement described in this warranty shall be your sole and exclusive remedy. THIS WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER EXPRESS WARRANTIES, WRITTEN OR ORAL, AND ANY IMPLIED WARRANTIES ARE DISCLAIMED TO THE EXTENT PERMITTED BY LAW AND OTHERWISE LIMITED TO THE DURATION OF THE EXPRESS WARRANTY HEREIN. HARBOR FREIGHT SHALL NOT BE LIABLE UNDER ANY CIRCUMSTANCES FOR ANY INCIDENTAL, INDIRECT, SPECIAL, CONSEQUENTIAL, OR PUNITIVE DAMAGES OR COSTS ARISING FROM THIS WARRANTY OR THE USE OF THIS PRODUCT. SOME STATES DO NOT ALLOW LIMITATIONS ON HOW LONG AN IMPLIED WARRANTY LASTS OR THE EXCLUSION OR LIMITATION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THESE LIMITATIONS MAY NOT APPLY TO YOU. THIS WARRANTY GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

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