

REVISION HISTORY				
ZONE	REV	EDN	DESCRIPTION	DATE
-	A	-	RELEASED TO PRODUCTION	5-06-04
				APPROVED
				N HUTCHINS

- ITEM #1 - SHELF
ITEM #2 - FRONT HIRISER
ITEM #3 - REAR HIRISER
ITEM #4 - CHANNEL

NOTES:

1. REMOVE SHELF (#1) BY UNSCREWING THE 2 SCREWS (A). THE SHELF (#1) WILL NOT BE USED AFTER THE CHEESE MELTER OR SALAMANDER IS INSTALLED.
2. REMOVE 10 SCREWS (B). PUT REAR HIRISER (#3) ASIDE. SLIDE FRONT HIRISER (#2) OUT FROM CHANNELS (#4).
3. FOR RIGHT SIDE MOUNTING:
UNSCREW 3 SCREWS (C) SHOWN. ONE CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.
4. FOR LEFT SIDE MOUNTING:
UNSCREW 3 SCREWS (C) FROM THE OTHER SIDE OF THE OVEN. THE OTHER CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.

UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DIMENSIONS: FRACTIONS ANGLES 1000±.015 1/16" 5° 1000±.015 ALL DIMENSIONS		ALL SURFACES TO BE $\frac{1}{8}$ " OR SMOOTHER NO NOT SCALE DRAWING DIMENSIONS ARE IN INCHES INTERPRET DRAWING FOR AISC 13592-1994 AND TOLERANCES APPLY TO FINISHED PART		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331 INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 60" OVEN	
MATERIAL	N/A	APPROVALS	DATE	SIZE	REF. NO.
DRIVER	N/A	N HUTCHINS	5-06-04	A	#
DRIFT CHECK	N/A	N HUTCHINS	5-06-04	SCALE	N/A
USED ON	N/A	DRIFT CHECK		SHEET	1 OF 3

REVISION HISTORY				
ZONE	REV	EDN	DESCRIPTION	DATE
-	A	-	RELEASED TO PRODUCTION	5-06-04
				N HUTCHINS

PROVIDED ITEMS:

CHEESE MELTER ARCM OR SALAMANDER ARSM
CHANNEL, ITEM #5, QTY 1.
CHANNEL, ITEM #6, QTY 1.
ANGLE, ITEM #7, QTY 1
BOLTS 1/4-20, QTY 6.
NUTS 1/4-20, QTY 6.
WASHER 1/4", QTY 6.
SELF TAPPING SCREW #10, QTY 10

NOTES:

A. MOUNTING ON RIGHT SIDE

1. SLIDE CHANNEL (#6), IN PLACE OF PREVIOUS SHORTER CHANNEL. POSITION SO THAT CUTOUTS ARE ON TOP, AND HOLES ARE TOWARD BACK OF THE OVEN. THE 4 HOLES ON BOTTOM OF CHANNEL (#6) SHOULD BE ALIGNED WITH THE 4 HOLES ON THE SIDE PANEL. TIGHTEN THE CHANNEL WITH 3 SCREWS (C).

2. PLACE ANGLE (#7) AS SHOWN. USING ANGLE AS A TEMPLATE, SECURE WITH 6 #10 SELF-TAPPING SCREWS PROVIDED. SEE DIMENSION 24.38" FOR REFERENCE.

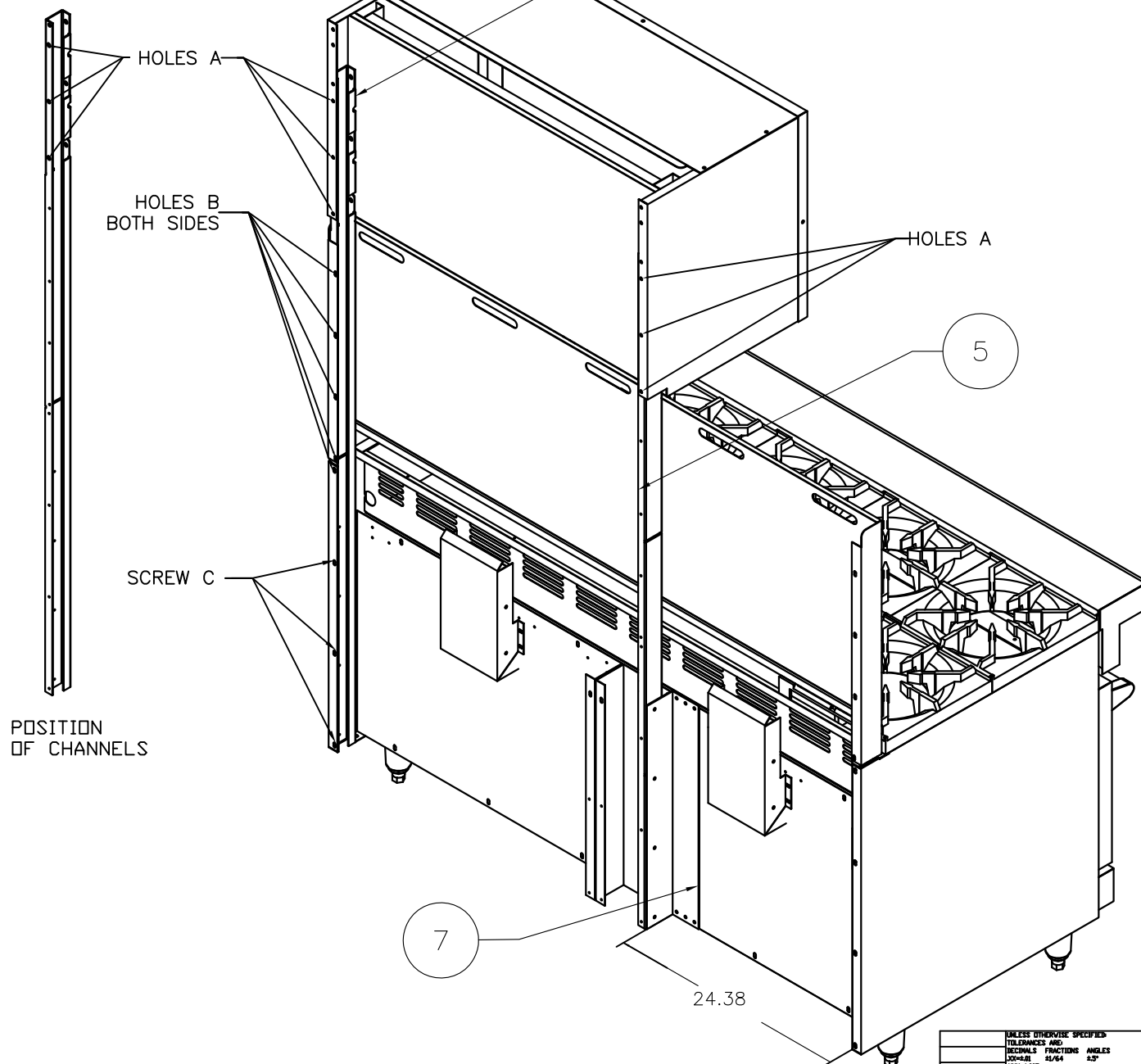
3. SECURE CHANNEL (#5) TO ANGLE (#7), BY ALIGNING THE 4 HOLES ON EACH OF THESE PARTS AND USING THE 4 SELF-TAPPING SCREWS TO TIGHTEN.

4. PLACE FRONT HIRISER ON THE CHANNELS (#4,#6). PLACE REAR HIRISER ON THE BACK OF FRONT HIRISER. SCREW WITH 10 SCREWS (B) AND TIGHTEN.

5. REAR HIRISER IS NOT SHOWN ON PAGE 2 IN ORDER TO SHOW PARTS THAT WOULD OTHERWISE BE COVERED.

6. SLIDE CHEESE MELTER OR SALAMANDER ONTO CHANNELS (#5,#6) AND TIGHTEN WITH BOLTS, 1/4-20 X1", WASHERS, AND NUTS, USING HOLES (A).

7. ALL SCREWS CAN BE REUSED.



UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DIMENSIONS ARE IN INCHES FRACTIONS DECIMALS ANGLES 3/16-1/8 1/16 1/4 1/2 3/4 1 1 1/2 2 3 4 5 6 8 10 12 14 16 18 20 22 24 26 28 30 32 34 36 38 40 42 44 46 48 50 52 54 56 58 60 62 64 66 68 70 72 74 76 78 80 82 84 86 88 90 92 94 96 98 100 102 104 106 108 110 112 114 116 118 120 122 124 126 128 130 132 134 136 138 140 142 144 146 148 150 152 154 156 158 160 162 164 166 168 170 172 174 176 178 180 182 184 186 188 190 192 194 196 198 200 202 204 206 208 210 212 214 216 218 220 222 224 226 228 230 232 234 236 238 240 242 244 246 248 250 252 254 256 258 260 262 264 266 268 270 272 274 276 278 280 282 284 286 288 290 292 294 296 298 300 302 304 306 308 310 312 314 316 318 320 322 324 326 328 330 332 334 336 338 340 342 344 346 348 350 352 354 356 358 360 362 364 366 368 370 372 374 376 378 380 382 384 386 388 390 392 394 396 398 400 402 404 406 408 410 412 414 416 418 420 422 424 426 428 430 432 434 436 438 440 442 444 446 448 450 452 454 456 458 460 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4570 4572 4574 4576 4578 4580 4582 4584 4586 4588 4590 4592 4594 4596 4598 4600 4602 4604 4606 4608 4610 4612 4614 4616
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-	A	-	RELEASED TO PRODUCTION	5-06-04	N HUTCHINS

HOLES A
BOTH SIDES

—SCREW B

- SCREW C

POSITION OF CHANNELS

NOTES:

A. MOUNTING ON LEFT SIDE

1. SLIDE CHANNEL (#6), IN PLACE OF PREVIOUS SHORTER CHANNEL. POSITION SO THAT CUTOUTS ARE ON TOP, AND HOLES ARE TOWARD BACK OF THE OVEN. THE 4 HOLES ON BOTTOM OF CHANNEL (#6) SHOULD BE ALIGNED WITH THE 4 HOLES ON THE SIDE PANEL. TIGHTEN THE CHANNEL WITH 3 SCREWS (C).

2. PLACE ANGLE (#7) AS SHOWN. USING ANGLE AS A TEMPLATE, SECURE WITH 6 #10 SELF-TAPPING SCREWS PROVIDED. SEE DIMENSION 24.38" FOR REFERENCE.

3. SECURE CHANNEL (#5) TO ANGLE (#7),
BY ALIGNING THE 4 HOLES ON EACH OF
THESE PARTS AND USING THE 4
SELF-TAPPING SCREWS TO TIGHTEN.

4. PLACE FRONT HIRISER ON THE CHANNELS (#4,#6). PLACE REAR HIRISER ON THE BACK OF FRONT HIRISER. SCREW WITH 10 SCREWS (B) AND TIGHTEN.

5. REAR HIRISER IS NOT SHOWN ON PAGE 2 IN ORDER TO SHOW PARTS THAT WOULD OTHERWISE BE COVERED.

6. SLIDE CHEESE MELTER OR SALAMANDER ONTO CHANNELS (#5,#6) AND TIGHTEN WITH BOLTS, 1/4-20 X1", WASHERS, AND NUTS, USING HOLES (A).

7. ALL SCREWS CAN BE REUSED.

24.38"

UNLESS OTHERWISE SPECIFIED TOLERANCES AND DECIMALS: FRACTIONS ANGLES 1/32"=1/16 1/64 2° 1/32"=1/16 1/64 2°		ALL SURFACES TO BE $\frac{1}{8}$ " OR SMOOTHER DO NOT SCALE DRAWING DIMENSIONS ARE IN INCHES INTERNET DRAWING PER AISC TACH-594 AND TOLERANCES APPLY TO FINISHED SURF		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331	
MATERIAL ALL DIMENSIONS		APPROVALS DATE DRAFTER M HUTCHINS 5-06-04 CHECK M HUTCHINS 5-06-04		TITLE INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 60" OVEN	
FRESH N/A		DRAFT CHECK N/A		SIZE A SCALE N/A	PART NO. A70200 SHEET 3 OF 3
RE USED ON		N/A		REF. NO. * N/A	REV. A