



DOOR HINGE REVERSAL INSTRUCTIONS

STORAGE CABINETS
CHEMICAL STORAGE SINKS
FULL LENGTH TRASH RECEPTACLE



Materials needed:

- 1) Phillips head screwdriver
- 2) Work gloves

NOTICE: Be careful handling unit during assembly and dissassembly

- 1) Open door fully.



- 2) Lift door to remove from cabinet.



- 3) Using the screwdriver, remove all #8-32 x 1/2" machine screws from the hinges mounted on the current hinge side.



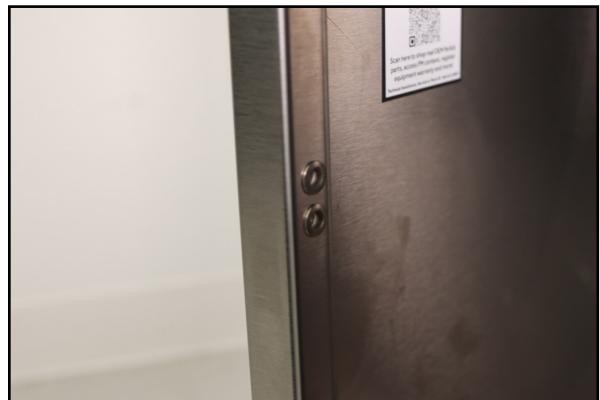
- 4) Carefully lift and remove each hinge from the frame. Keep the hinges and screws organized for reuse

- 5) Locate the magnetic catch assembly on the opposite side of the door frame.

- 6) Remove the screws securing the magnetic catch bracket and strike plate. Set aside both pieces with their screws.



- 7) Position the hinges in the pre-punched holes on the opposite side of the door frame.



- 8) Align hinge leafs with the frame and door.

- 9) Secure each hinge with the #8-32 x 1/2" phillips flat head screws. Ensure all screws are tightened snugly but not overtightened (to avoid thread stripping).



10) Position the magnetic catch body on the frame, opposite the hinges.



14) Re-install door panel to unit



11) Align the strike plate on the door so that it lines up with the catch when closed.



15) Verify smooth operation by opening/closing the door several times



12) Fasten both pieces using the original #8-32 x 1/2" screws.

13) Remove door panel hinge leaf screws and fasten door hinge leafs to the opposite side of the panel



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