

REVISION HISTORY				
ZONE	REV	EDN	DESCRIPTION	DATE
-	A	-	RELEASED TO PRODUCTION	5-06-04
				APPROVED
				N HUTCHINS

- ITEM #1 - SHELF
ITEM #2 - FRONT HIRISER
ITEM #3 - REAR HIRISER
ITEM #4 - CHANNEL

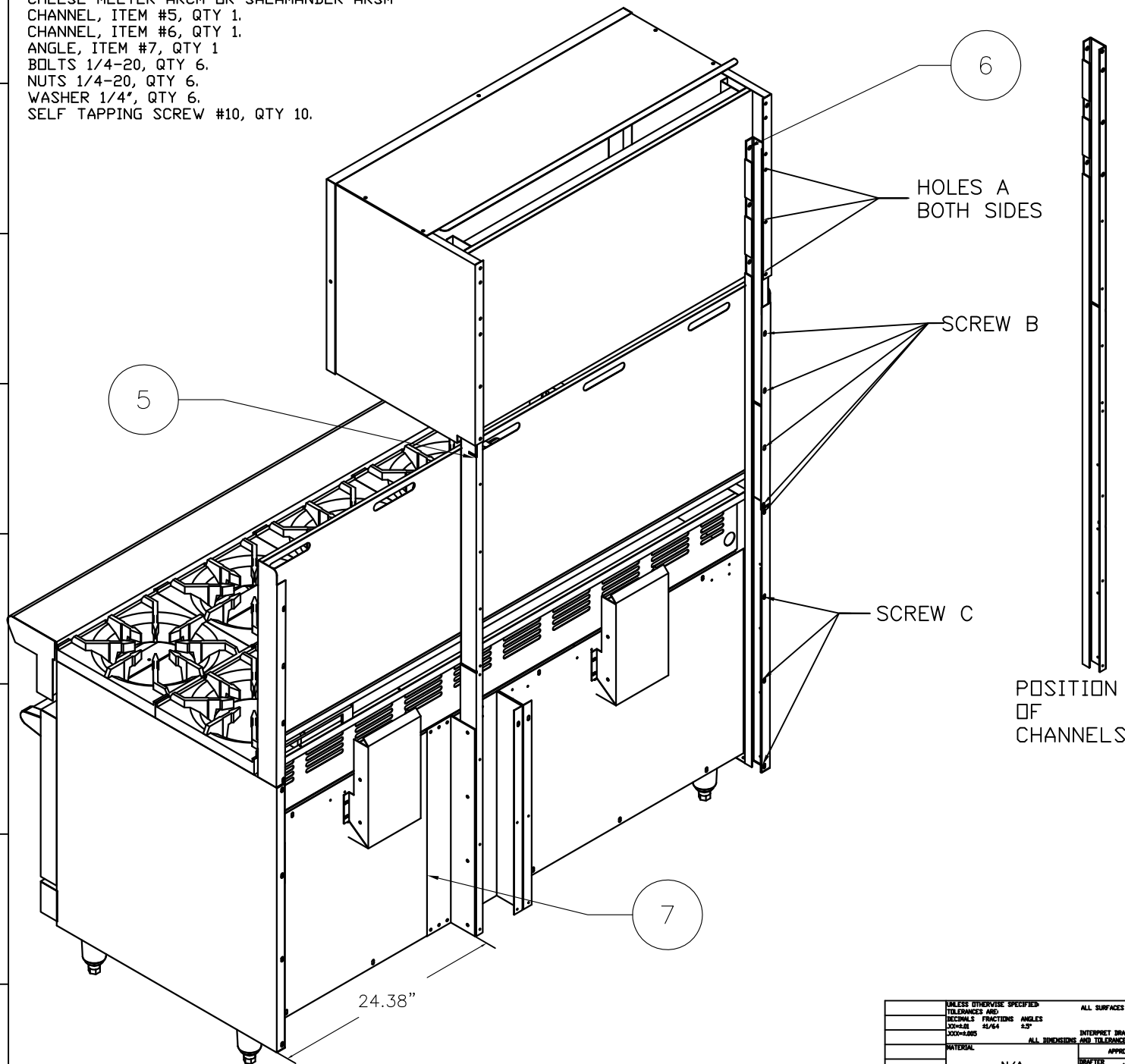
NOTES:

1. REMOVE SHELF (#1) BY UNSCREWING THE 2 SCREWS (A). THE SHELF (#1) WILL NOT BE USED AFTER THE CHEESE MELTER OR SALAMANDER IS INSTALLED.
2. REMOVE 10 SCREWS (B). PUT REAR HIRISER (#3) ASIDE. SLIDE FRONT HIRISER (#2) OUT FROM CHANNELS (#4).
3. FOR RIGHT SIDE MOUNTING:
UNSCREW 3 SCREWS (C) SHOWN. ONE CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.
4. FOR LEFT SIDE MOUNTING:
UNSCREW 3 SCREWS (C) FROM THE OTHER SIDE OF THE OVEN. THE OTHER CHANNEL (#4) WILL NOT BE USED IN THE NEW ASSEMBLY.

UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DIMENSIONS: FRACTIONS ANGLES 1000±.015 1/16" 5° 1000±.015 ALL DIMENSIONS		ALL SURFACES TO BE 1/16" OR SMOOTHER NO NOT SCALE DRAWING DIMENSIONS ARE IN INCHES INTERPRET DRAWING FOR ASME Y14.5M-1994 AND TOLERANCES APPLY TO FINISHED PART		AMERICAN RANGE CORP. 13592 DESMOND ST. PACOIMA, CA 91331 INSTRUCTION CHEESE MELTER OR SALAMANDER MOUNTING ON 60" OVEN	
MATERIAL	N/A	APPROVALS	DATE	SIZE	REF. NO.
DRIVER	N/A	DRIVER	5-06-04	A	#
DRIVER CHECK	N/A	DRIVER CHECK	5-06-04	SCALE	N/A
USED ON	N/A	USED ON		SHEET	1 OF 3

PROVIDED ITEMS:

CHEESE MELTER ARCM OR SALAMANDER ARSM
CHANNEL, ITEM #5, QTY 1.
CHANNEL, ITEM #6, QTY 1.
ANGLE, ITEM #7, QTY 1
BOLTS 1/4-20, QTY 1.
NUTS 1/4-20, QTY 6.
WASHER 1/4", QTY 6.
SELF TAPPING SCREW #10, QTY 10.



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N HUTCHINS

NOTES:

A. MOUNTING ON LEFT SIDE

1. SLIDE CHANNEL (#6), IN PLACE OF PREVIOUS SHORTER CHANNEL. POSITION SO THAT CUTOUTS ARE ON TOP, AND HOLES ARE TOWARD BACK OF THE OVEN. THE 4 HOLES ON BOTTOM OF CHANNEL (#6) SHOULD BE ALIGNED WITH THE 4 HOLES ON THE SIDE PANEL. TIGHTEN THE CHANNEL WITH 3 SCREWS (C).

2. PLACE ANGLE (#7) AS SHOWN. USING ANGLE AS A TEMPLATE, SECURE WITH 6 #10 SELF-TAPPING SCREWS PROVIDED. SEE DIMENSION 24.38" FOR REFERENCE.

3. SECURE CHANNEL (#5) TO ANGLE (#7), BY ALIGNING THE 4 HOLES ON EACH OF THESE PARTS AND USING THE 4 SELF-TAPPING SCREWS TO TIGHTEN.

4. PLACE FRONT HIRISER ON THE CHANNELS (#4,#6). PLACE REAR HIRISER ON THE BACK OF FRONT HIRISER. SCREW WITH 10 SCREWS (B) AND TIGHTEN.

5. REAR HIRISER IS NOT SHOWN ON PAGE 2 IN ORDER TO SHOW PARTS THAT WOULD OTHERWISE BE COVERED.

6. SLIDE CHEESE MELTER OR SALAMANDER ONTO CHANNELS (#5,#6) AND TIGHTEN WITH BOLTS, 1/4-20 X1", WASHERS, AND NUTS, USING HOLES (A).

7. ALL SCREWS CAN BE REUSED.

POSITION
OF
CHANNELS

UNLESS OTHERWISE SPECIFIED: TOLERANCES ARE: DIMENSIONS: FRACTIONS ANGLES 1/16-1/8 1/16 1/8 1/4 1/8-1/2 1/8 1/4 1/2 1/2-1 1/4 1/2 1 1/2 1-2 1/2 1 1/2 2 1/2 2-4 1 1/2 2 1/2 3 1/2 4-6 1 1/2 2 1/2 3 1/2 4 1/2 6-12 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 12-24 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 24-48 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 48-96 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 96-192 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 192-384 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 384-768 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 768-1536 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 1536-3072 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 3072-6144 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 6144-12288 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 12288-24576 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 24576-49152 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 49152-98304 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 98304-196608 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 196608-393216 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 393216-786432 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 786432-1572864 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 1572864-3145728 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 3145728-6291456 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 6291456-12582912 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 12582912-25165824 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 25165824-50331648 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 50331648-100663296 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 28 1/2 100663296-201326592 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 28 1/2 29 1/2 201326592-402653184 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 28 1/2 29 1/2 30 1/2 402653184-805306368 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 28 1/2 29 1/2 30 1/2 31 1/2 805306368-1610612736 1 1/2 2 1/2 3 1/2 4 1/2 5 1/2 6 1/2 7 1/2 8 1/2 9 1/2 10 1/2 11 1/2 12 1/2 13 1/2 14 1/2 15 1/2 16 1/2 17 1/2 18 1/2 19 1/2 20 1/2 21 1/2 22 1/2 23 1/2 24 1/2 25 1/2 26 1/2 27 1/2 28 1/2 29 1/2 30 1/2 31 1/2 32 1/2 1610612736-3221225472 1 1/2 2 1/2 3 1/2 4 1/2 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