PRO-TURN® 200

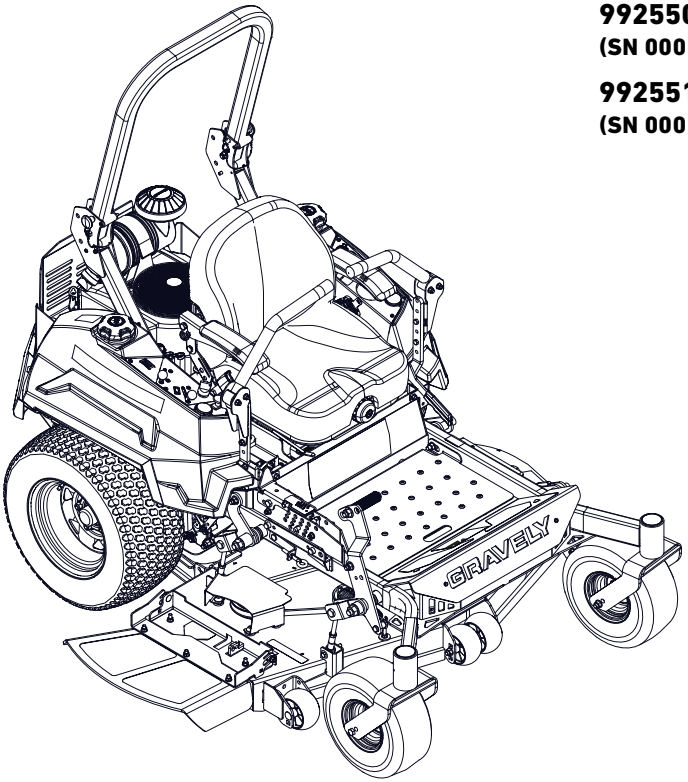
Operator's Manual
Manuel de l'utilisateur

GRAVELY

Models

992550 – Pro-Turn 252
(SN 000101 +)

992551 – Pro-Turn 260
(SN 000101 +)



REGISTER YOUR PRODUCT!

E10 E15 E20 E85

EN **ENGLISH**

FR **FRANÇAIS**

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WELCOME

REGISTER YOUR PRODUCT!

It is extremely important to register your product at time of purchase. Product registration activates the warranty and establishes a communication link from AriensCo.

Locate the model and serial number decal on your unit and register those numbers online at www.gravely.com. See Figure 1 for decal location. Be aware that the original selling dealer may have already completed product registration on behalf of the original purchaser.

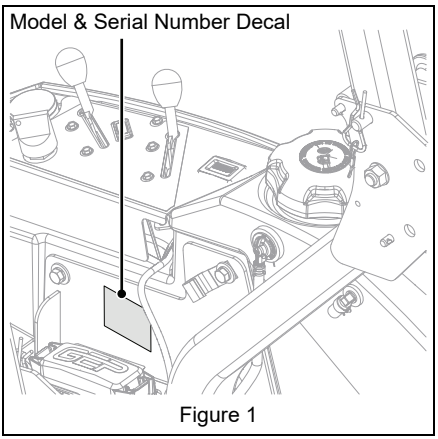


Figure 1

Record model number here.

Record serial number here.

MANUALS

Before operating or servicing the unit, carefully and completely read the manuals provided with the unit. They contain safety instructions and important information about unit controls.

The engine on this unit is covered by a separate manual. Refer to the engine manual for engine service recommendations. Contact the engine manufacturer for a replacement manual if necessary.

Your dealer must review important information in this manual with you before or upon delivery of the unit. It is your responsibility to read and understand all safety precautions and instructions in the manuals. If you do not understand or have difficulty following the instructions, contact your Gravely dealer for assistance. To locate your nearest Gravely dealer, go to www.gravely.com.

A parts manual for your unit is available for free download or purchase at www.gravely.com. **Manual del operador español está disponible para su descarga gratuita o compra en www.gravely.com.**

DISCLAIMER

Gravely reserves the right to discontinue, make changes to, and add improvements upon its products at any time without public notice or obligation. The descriptions and specifications contained in this manual were in effect at printing. Equipment described in this manual may be optional. Some illustrations may not be applicable to your unit.

SAFETY

Read these safety rules and follow them closely. Failure to follow these rules could lead to loss of control of unit, severe personal injury or death to you or bystanders, or result in damage to property or the unit.

PRACTICES & LAWS

Practice usual and customary safe working precautions. Learn applicable rules and laws in your area. ALWAYS follow the practices set forth in this manual.

EMISSION CONTROL SYSTEM

This equipment and/or its engine may include exhaust and evaporative emissions control system components required to meet U.S. Environmental Protection Agency (EPA) and/or California Air Resources Board (CARB) regulations. Tampering with emission controls and components by unauthorized personnel may result in severe fines or penalties. Emission controls and components can only be adjusted by a Gravely dealer or an authorized engine manufacturer's service center. Contact your Gravely Equipment Retailer concerning emission controls and component questions.

REQUIRED OPERATOR TRAINING



Read and understand the Operator's Manual and decals on the unit. This information is for your safety and the proper use of your equipment. Failure to follow these instructions and warnings may cause death or serious injury. If you have purchased this product from a Gravely dealer, the dealer can provide you with training.

Familiarize yourself and any other operators with all controls and the safe use of the features of this unit. If you loan, rent or sell this product to others, provide them with all manuals.

If you have any questions, please call our customer support line at 920-756-4688 or contact us at www.gravely.com. Do not use this equipment if, after reading the Operator's Manual and the on-board decals, you have any questions about the safe use of this product.



WARNING: AVOID INJURY. This cutting machine is capable of amputating body parts and throwing objects. Failure to observe the safety instructions in the manuals and on decals could result in serious injury or death.

ALWAYS disengage blades, stop unit and engine, remove key, set parking brake and allow moving parts to stop before leaving operator's position.

SAFETY ALERT SYMBOL



This is the safety alert symbol. It means:

- **ATTENTION!**
- **YOUR SAFETY IS INVOLVED!**

When you see this symbol:

- **BECOME ALERT!**
- **OBEY THE MESSAGE!**

SIGNAL WORDS

The safety alert symbol above and signal words below are used on decals and in this manual. Read and understand all safety messages.

1. Danger



DANGER: Indicates an IMMINENTLY HAZARDOUS SITUATION! If not avoided, WILL RESULT in death or serious injury.

2. Warning



WARNING: Indicates a POTENTIALLY HAZARDOUS SITUATION! If not avoided, COULD RESULT in death or serious injury.

3. Caution



CAUTION: Indicates a POTENTIALLY HAZARDOUS SITUATION! If not avoided, MAY RESULT in minor or moderate injury. It may also be used to alert against unsafe practices.

4. Notice

NOTICE: Indicates information or procedures that are considered important but not hazard related. If not followed, property damage could result.

5. Important

IMPORTANT: Indicates general reference information worthy of special attention.

SAFETY DECALS

The safety decals on your unit are visual reminders of the important safety information in this manual. All messages on your unit must be fully understood and carefully followed. Safety decals on the unit are explained below.

ALWAYS replace missing or damaged safety decals. Replacement decal information is in the parts manual for your unit. Decals can be ordered from your dealer.

See Figure 2 for safety decal locations.

Safety Decal Locations

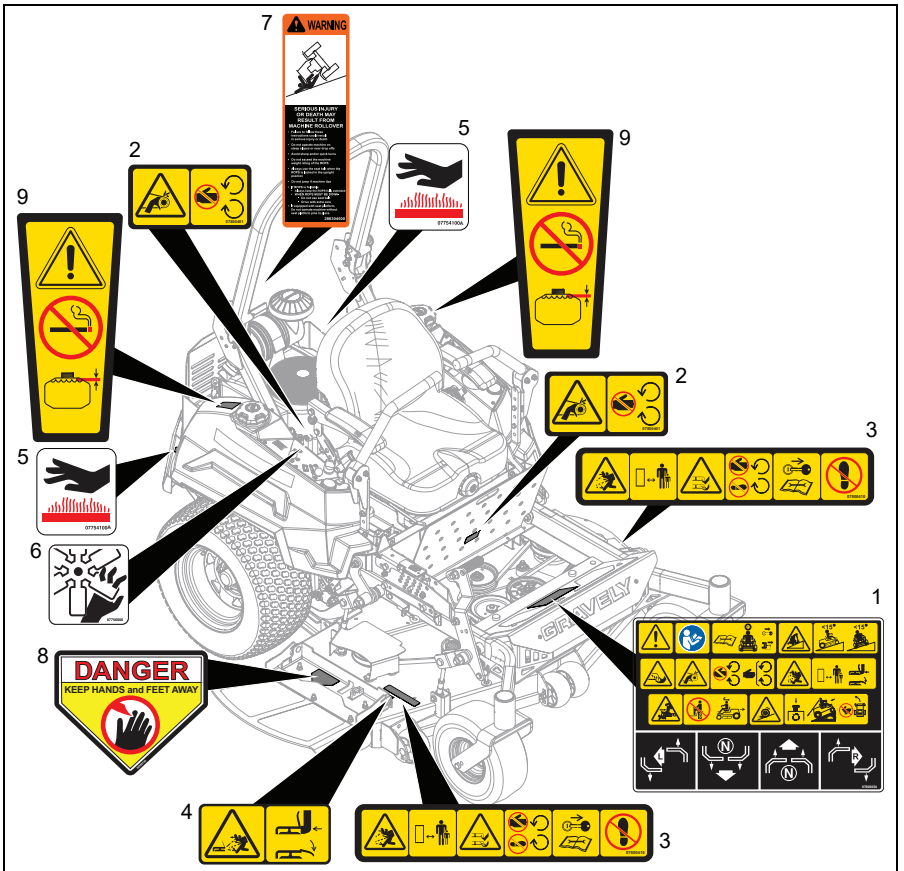


Figure 2

Safety Decal Descriptions

1. DANGER!



DANGER!



Read Operator's Manual.

1.1 Amputation Hazard



To avoid amputation hazard, DO NOT put hands near rotating blades.



To avoid amputation hazard, DO NOT put hands near moving belts.



Keep hands away from all rotating or moving parts.



Keep all guards and shields in place.

1.2 Discharge Hazard



NEVER direct discharge toward people, pets or property. Thrown objects can cause injury or damage.



Keep children and others away from unit while unit is in operation.



DO NOT operate mower unless all guards are in operating position or bagger is attached.

1.3 Tipping Hazard



Avoid tipping hazard.



DO NOT operate on slopes over 15°.



DO NOT operate on slopes over 15°.

1.4 Service Hazard



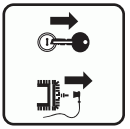
Before servicing unit, do the following:



Read Operator's Manual before servicing or making adjustments to unit.



Set parking brake.



Remove key and disconnect spark plug before servicing or making adjustments to unit.

1.5 Bystander Hazard



DO NOT operate the unit in the presence of bystanders.



DO NOT carry passengers.

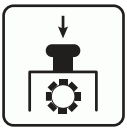


Look behind when operating the unit in reverse.

1.6 Loss of Traction Hazard



If loss of traction is experienced do the following:



Disengage PTO.



Look before backing. Proceed off slope slowly.



DO NOT try to turn or speed up.

2. DANGER!



Discharge Hazard – NEVER operate unit without discharge chute in operating position. Thrown objects can cause injury or damage.



DO NOT operate mower unless all guards are in operating position or bagger is attached.

3. DANGER!



Discharge Hazard – NEVER direct discharge toward people, pets or property. Thrown objects can cause injury or damage.



Amputation Hazard – NEVER stick hands or feet under deck or shielded areas.



Stop engine, remove key, and read manual before servicing or making adjustments to unit.



Keep children and others away from unit while unit is in operation.



Keep hands and away from all rotating or moving parts.



DO NOT step or stand in this area.

4. DANGER!



Discharge Hazard – NEVER operate unit without discharge chute in operating position. Thrown objects can cause injury or damage.



DO NOT operate mower unless all guards are in operating position or bagger is attached.

5. HOT SURFACES!



DO NOT touch parts which are hot from operation. ALWAYS allow parts to cool.

6. ROTATING PARTS!



AVOID INJURY. Stay clear of rotating parts.

7. WARNING!



SERIOUS INJURY OR DEATH may result from machine rollover.

- Failure to follow these instructions could result in serious injury or death.
- DO NOT operate machine on steep slopes or near drop offs.
- Avoid sharp and/or quick turns.
- DO NOT exceed the machine weight rating of the ROPS.
- ALWAYS use the seat belt when the ROPS is locked in the upright position.
- DO NOT jump if machine tips.
- If ROPS is foldable:
  - — ALWAYS keep the ROPS fully extended.
  - — WHEN ROPS MUST BE DOWN:
    - DO NOT use seat belt.
    - Drive with extra care.
- If equipped with seat platform:
  - — DO NOT operate machine without seat platform pins in place or locks engaged.

ROLLOVER PROTECTIVE STRUCTURE

To maintain operator protection and roll bar certification:

- Replace a damaged roll bar, DO NOT attempt to repair or modify.
- Any alteration of the roll bar must be approved by the manufacturer.
- DO NOT exceed the machine weight rating of the roll bar.

8. DANGER!



Keep hands and feet away from all rotating or moving parts.

9. WARNING!



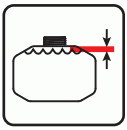
Overfilling may cause severe damage to evaporative system.

NEVER fill fuel tank when engine is running, hot, or unit is indoors.

Replace fuel cap securely and clean up spilled fuel.



No smoking.



Fill fuel tank to bottom of filler neck – MAXIMUM.

SAFETY INSTRUCTIONS

The following safety instructions are based on the ANSI/OPEI 5395:2024 specifications of the American National Standards Institute and ISO 5395 in effect at the time of production.

Safe Practices for Ride-On Mowers

If used improperly, this machine is capable of amputating hands and feet and throwing objects. Failure to observe the following safety instructions could result in serious injury or death. Use only for purposes intended as set forth in the Operator's Manual. Other use is improper and may cause serious injury or death.

General Information
Read, understand, and follow instructions and warnings in this manual and on the machine, engine and attachments.
Only allow operators, who are responsible, trained, familiar with the instructions, and physically capable to operate the machine.
DO NOT carry passengers and keep people or pets away from the mowing area.
DO NOT operate the machine while physically or mentally impaired, feeling tired, ill or under the influence of alcohol or drugs.
Follow the manufacturer’s recommendation for wheel weights or counterweights.

DO NOT touch parts which are hot. Allow parts to cool.

Preparation Before Operating

Inspect unit before each use for missing or damaged decals and shields, correctly operating safety interlock system, ROPS and deterioration of grass catchers. Replace or repair as needed.

Clear the operating area of all objects which could be thrown by or interfere with operation of the machine.

Keep the area of operation clear of all bystanders, particularly small children. Stop the machine and attachment(s) if anyone enters the area.

DO NOT operate the machine without the entire grass catcher, discharge chute, or other safety devices in place and functioning properly. Check frequently for signs of damage, wear or deterioration and replace as needed.

NEVER tamper with safety devices. Check their proper operation regularly. NEVER do anything to interfere with the intended function of a safety device or to reduce the protection provided by the safety device.

Check parking brake operation frequently. Adjust and service as required.

Wear appropriate personal protective equipment such as safety glasses, hearing protection, and substantial footwear. DO NOT mow barefoot or while wearing sandals.

Operating

Improper use of power equipment can cause serious permanent injury or death to the operator or a bystander. Understand:

- How to operate all controls
- The functions of all controls
- How to STOP in an emergency
- Braking and steering characteristics
- Turning radius and clearances

If the operator or the mechanic cannot read the manual, it is the owner’s responsibility to explain it to them.Manuals are available in other languages at www.ariens.com.

Only run the engine in well ventilated areas. Exhaust gases contain carbon monoxide, an odorless deadly poison.

Only operate the machine in daylight or good artificial light.

Avoid holes, ruts, bumps, rocks and other hazards. Uneven terrain could overturn the machine, or cause operator to lose their balance, footing and/or control of the mower.

DO NOT put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.

Avoid slippery surfaces. ALWAYS be sure of your footing.

Stop engine before removing grass catcher or unclogging chute.

DO NOT direct discharge material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blade(s) when crossing gravel surfaces. DO NOT mow into roads or across sidewalks.

DO NOT leave a running machine unattended. ALWAYS park on level ground, disengage the attachment, set parking brake, stop engine and remove key (if applicable) before leaving the operator's position.

DO NOT mow in reverse unless absolutely necessary. ALWAYS look down and behind before and while backing.

Lightning can cause severe injury or death. If lightning is seen or thunder is heard in the area, DO NOT operate the machine; seek shelter.

If you strike a foreign object, stop and inspect the machine. Repair, if necessary, before restarting.

ALWAYS check overhead and side clearances carefully before operation. Keep in mind that your mower deck may be wider than your track width.

Children Specific

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. NEVER assume that children will remain where you last saw them.

Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.

Do not carry children, even with the blade(s) shut off. Children could fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past could suddenly appear in the mowing area for another ride and be run over or backed over.

DO NOT allow children under the age of 18 to operate any outdoor power equipment.

Slope Specific

Slopes are a major factor related to accidents. Operation on slopes requires extra caution. If you feel uneasy on a slope DO NOT mow it. Use the parking brake for emergency stops.

DO Not operate on slopes of more than 15°.

Do not mow within 1.2 M (4 feet) of a drop off. Do not mow within 1.2 M (4 feet) of a pond or other waterway.

The primary hazard of slope operation is loss of control and/or roll over.

Mow up and down slopes, NEVER across. Exercise caution when changing direction on slopes. Use caution while operating near dropoffs.

Avoid mowing wet grass. Wet surfaces can cause a loss of traction and control.

DO NOT operate machine under any condition where traction, steering, or stability is in question. Tires could slide even if the wheels are stopped.

Always keep the machine in gear when going down slopes. Do not coast downhill.

Avoid starting and stopping on slopes. Avoid making sudden changes in speed or direction. Make turns slowly and gradually.

Use extra care while operating machine with a grass catcher or other attachment(s). They can affect the stability of the machine.

Fire and Fuel Specific

Extinguish all cigarettes, cigars, pipes and other sources of ignition.

Use only an approved fuel container.

DO NOT remove fuel cap or add fuel with the engine running or while hot.

DO NOT refuel indoors or in enclosed spaces.

DO NOT store the machine or fuel container, or refuel, where there is an open flame, spark, or pilot light such as on a water heater or other appliance.

If fuel is spilled, DO NOT attempt to start the engine and avoid creating any source of ignition until fuel vapors have dissipated.

To help prevent fires: keep machine free of grass, leaves, or other debris build up; clean up oil or fuel spillage and remove any fuel soaked debris; allow engine to cool before storing.

Use extra care in handling gasoline and other fuels. They are flammable and vapors are explosive.

Hauling

Use a single full-width ramp for loading and unloading a machine for transport. Secure with appropriate straps.

Towing

Follow the manufacturer’s recommendation for weight limits for towed equipment and towing on slopes.

ROPS

The ROPS is an integral safety device. Do not remove or alter the ROPS.

Keep a folding ROPS in the raised and locked position and use the seat belt when operating the machine.

Lower a folding ROPS temporarily only when absolutely necessary. Do not wear the seat belt when folded down. There is no rollover protection when a folding ROPS is in the down position.

Frequently inspect the ROPS and the seatbelt for damage. Replace a damaged ROPS. Do not repair or alter.

Service

Keep machine in good working order. Replace worn or damaged parts.

Use caution when servicing blades. Wrap the blade(s) or wear gloves. Replace damaged blades. DO NOT repair or alter blade(s).

Disconnect spark plug wire(s) and the negative battery cable before making any repairs.

Use only attachments recommended by AriensCo that are appropriate to your use and can be used safely in your application.

The use of non-genuine replacement parts or accessories could adversely affect machine operation and safety.
DO NOT change engine governor setting or overspeed the engine.

ASSEMBLY

WARNING: Read and understand the *Safety* section before proceeding.

1. Remove bag and packaging materials from unit.
2. Remove pins and fold crate ends outward.
3. Remove hardware from negative (-) battery cable, but DO NOT discard.
4. Secure negative (-) battery cable to negative (-) battery terminal with hardware removed in step 3.
5. Remove hairpin from ROPS lock pin and disconnect seat brace. Reinstall hairpin. See Figure 3.

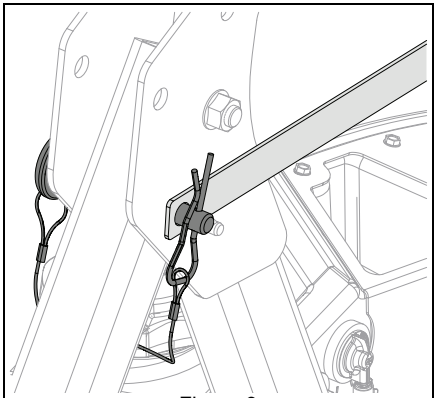


Figure 3

6. Rotate seat brace to remove it from notch in seat plate. Discard brace. See Figure 4.

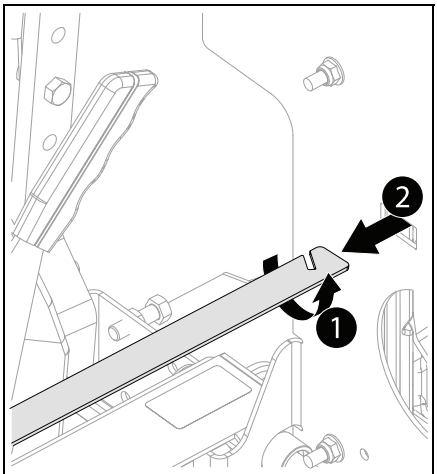


Figure 4

7. Repeat steps 5 and 6 for other seat brace.
8. Rotate seat into the operating position. See Figure 5.

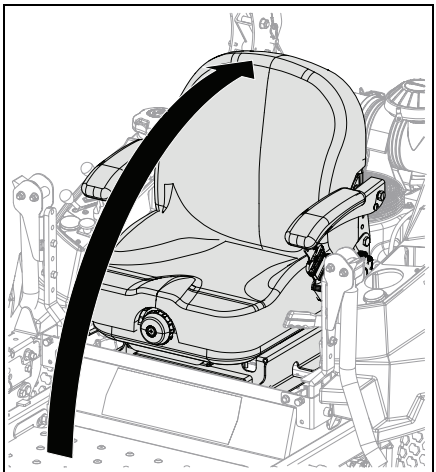
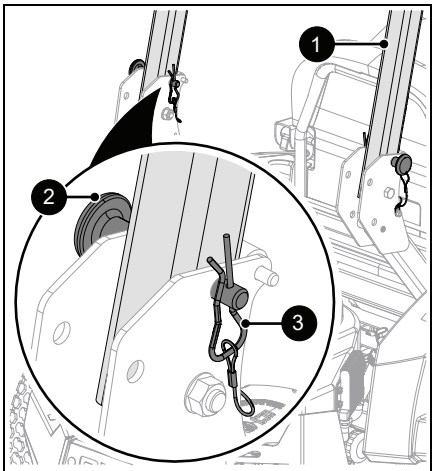


Figure 5

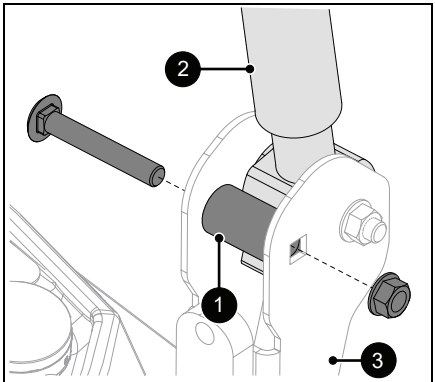
9. Rotate ROPS to operating position and secure with lock pins. Secure lock pins with hairpins. See Figure 6.



1. ROPS
2. Lock Pin
3. Hairpin

Figure 6

10. Remove two eccentric spacers, two round head square neck bolts and two locking nuts from hardware bag.
11. Rotate steering levers to operating position and install eccentric spacer between steering lever plates. Secure with hardware. See Figure 7.



1. Eccentric Spacer
2. Steering Lever
3. Steering Lever Plate

Figure 7

12. Check steering lever alignment. See *Adjust Steering Levers* on page 19.
13. Add a small amount of gasoline to the fuel tank. See *Before Operation* on page 16 for fuel specification.
14. Check engine oil level and add oil if needed. Refer to the engine manual for details.
15. Check hydraulic fluid level and add fluid if needed. See *Check Hydraulic System* on page 24.
16. Check tire pressures. See *Check Tire Pressure* on page 26 and *Specifications on Page 44*.
17. Inspect all hardware and tighten if loose.
18. Check safety interlock system functions. See *Check Safety Interlock System* on page 24.

WARNING: FAILURE OF INTERLOCK together with improper operation can result in severe personal injury.

19. Start the engine, set the throttle to a slow position, and slowly drive unit off shipping crate. See *Start The Engine* on page 21 and *Operate Unit* on page 21.
20. Stop unit, engage parking brake, and stop the engine. See *Stop the Engine* on page 22
21. Lift discharge chute up slightly and rotate to operating position. See Figure 8.

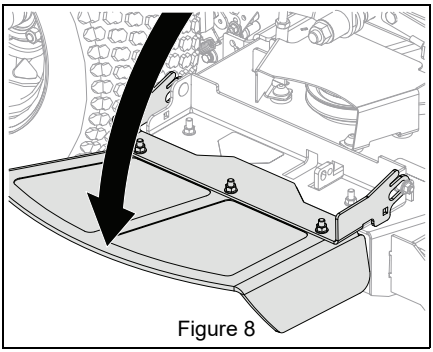


Figure 8

22. Check battery and charge if needed. See *Charge Battery* on page 28.
23. Lubricate all fittings. See *Maintenance Schedule* on page 23.
24. Check that mower deck is level per factory standards. See *Check Deck Level and Pitch* on page 38.
25. Check all control functions and ensure unit operates properly. See *Controls & Features* on page 12.

WARNING: FAILURE OF CONTROLS could result in death or serious injury.

CONTROLS & FEATURES

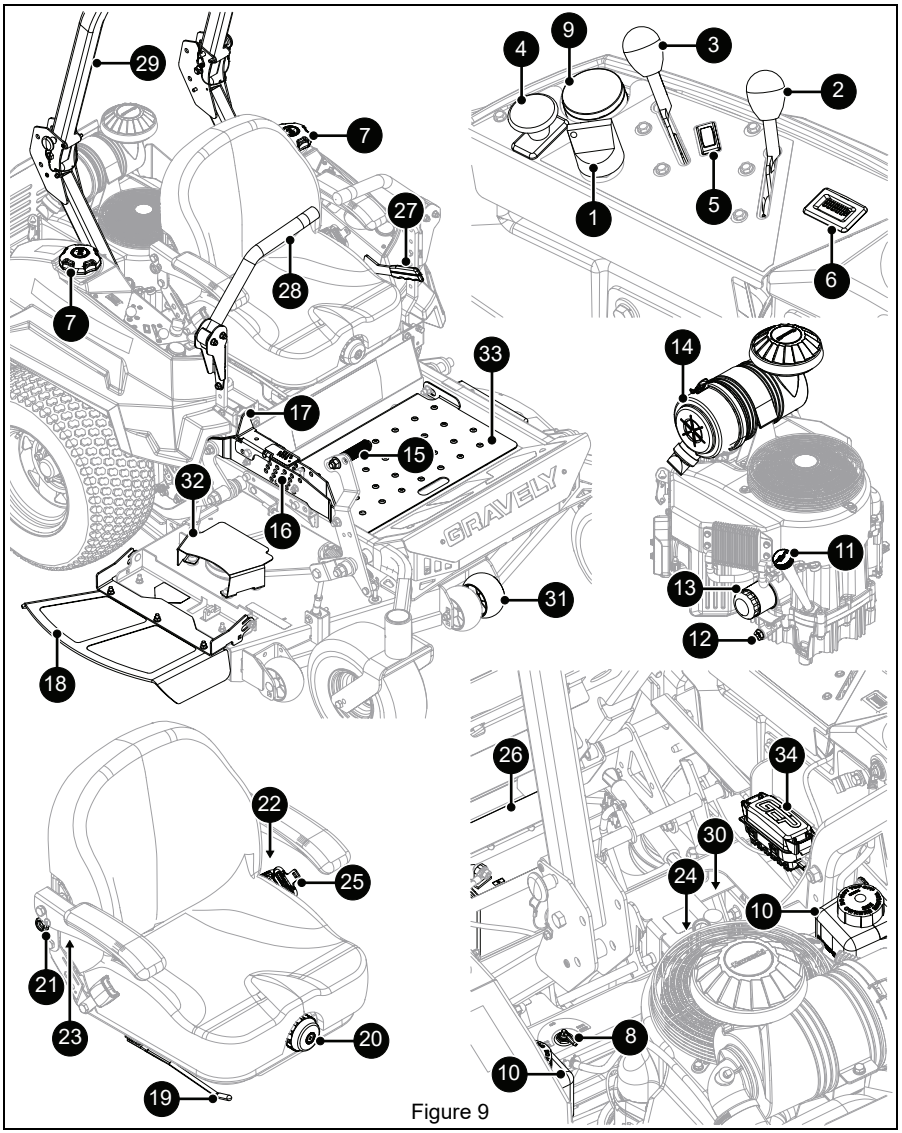


Figure 9

1. Ignition Key
2. Choke Control Lever
3. Throttle Control Lever
4. Power Take-off (PTO) Switch
5. Oil Pressure Warning Light
6. Hour Meter
7. Fuel Tank and Cap (2)
8. Fuel Valve
9. Fuel Gauge (2)
10. Hydraulic Oil Expansion Tank (2)
11. Oil Fill / Dipstick
12. Oil Drain
13. Engine Oil Filter
14. Air Filter
15. Deck Lift Pedal
16. Height-of-Cut Adjustment System
17. Transport Lock Release Lever
18. Flip-up Discharge Chute
19. Seat Adjustment Lever
20. Seat Height Adjustment Dial
21. Lumbar Support Adjustment Lever
22. Backrest Adjustment Dial
23. Armrest Adjuster (2)
24. Seat Latch Release Knob
25. Seatbelt
26. Battery (under seat)
27. Parking Brake Lever
28. Steering Lever (2)
29. Rollover Protection Structure (ROPS)
30. Transaxle Bypass Valve (2)
31. Anti-Scalp Wheel (6)
32. Tool-less Belt Cover (2)
33. Deck Access Panel
34. Fuse Box

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

See Figure 9 for all controls and features locations.

IGNITION KEY

See Figure 10.

Controls power to the engine. The key cannot be removed when in on position.

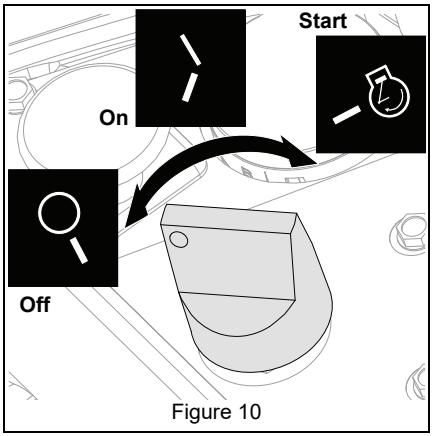


Figure 10

CHOKE CONTROL LEVER

See Figure 11.

Controls air intake to the engine. Choke is engaged to help start a cold engine.

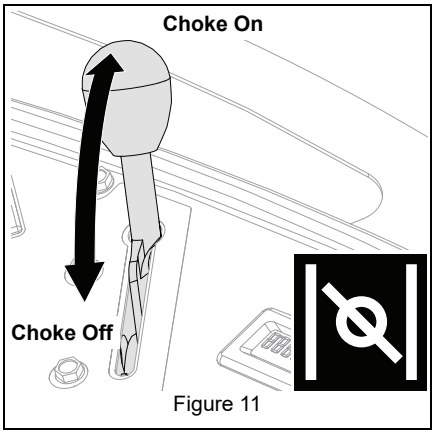


Figure 11

THROTTLE CONTROL LEVER

See Figure 12.

Controls engine speed.

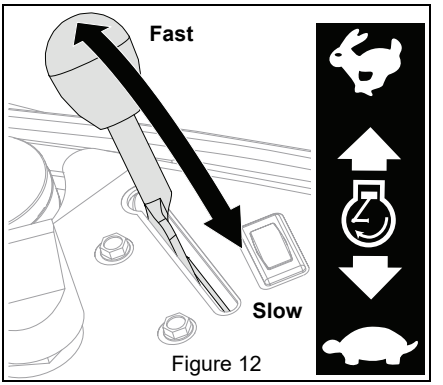


Figure 12

POWER TAKE-OFF (PTO) SWITCH

See Figure 13.

Controls power to mower blades. The engine will not start with the PTO switch in the on position.

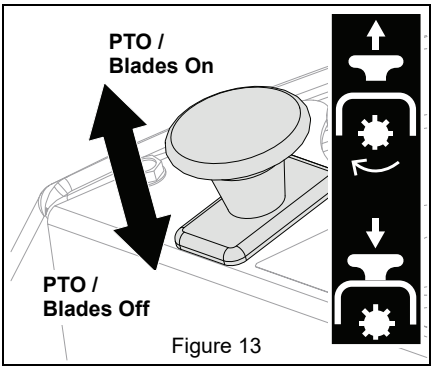


Figure 13

FUEL VALVE

Controls fuel flow to the engine. Directs fuel from left or right fuel tank or stops all fuel flow. See Figure 29.

OIL PRESSURE WARNING LIGHT

Illuminates when oil pressure is low. Stop engine immediately and refer to engine manual.

DECK LIFT PEDAL

Raises mower deck to change height-of-cut setting.

HEIGHT-OF-CUT ADJUSTMENT SYSTEM

Sets the height of cut.

TRANSPORT LOCK

Locks mower deck in the highest position for transporting or moving unit from one work area to another. See *Transport Unit* on page 22.

TRANSPORT LOCK RELEASE LEVER

See Figure 14.

Releases deck from transport lock position.

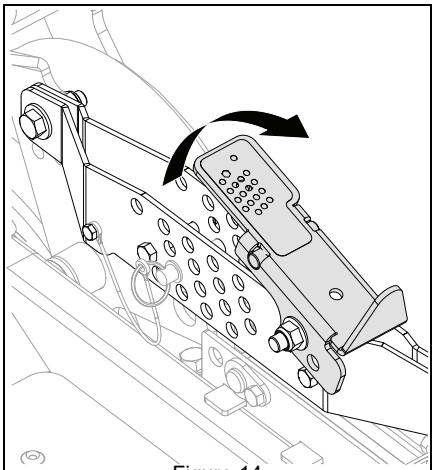


Figure 14

TRANSAXLE BYPASS VALVES

See Figure 15.

Engage and disengage transaxles so unit can be moved with the engine off.

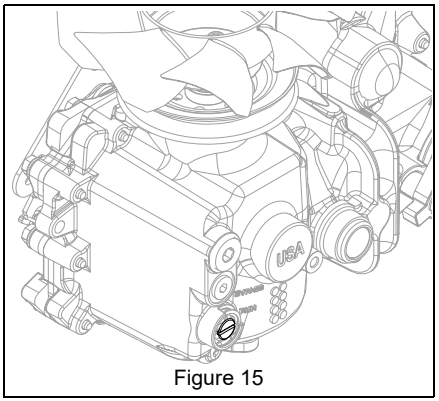


Figure 15

ANTI-SCALP WHEELS

Help prevent the deck from contacting the ground and scalping the lawn when mowing over high spots.

SEAT ADJUSTMENT LEVER

Unlocks seat to allow operator to move seat forward or backward and then lock in desired position.

SEAT HEIGHT ADJUSTMENT DIAL

Raises and lowers seat height for operator comfort.

LUMBAR SUPPORT ADJUSTMENT LEVER

Controls the lumbar support in the backrest for operator comfort.

BACKREST ADJUSTMENT DIAL

Controls backrest angle for operator comfort.

ARMREST ANGLE ADJUSTERS

Set armrest angle for operator comfort.

SEAT LATCH RELEASE KNOB

Pull to release seat latch and rotate seat forward for access to battery and transaxle bypass valves.

HOUR METER

Measures and displays engine runtime and cannot be reset.

PARKING BRAKE LEVER

See Figure 16.

Engages and releases the parking brake. The engine will not start when brake is released.

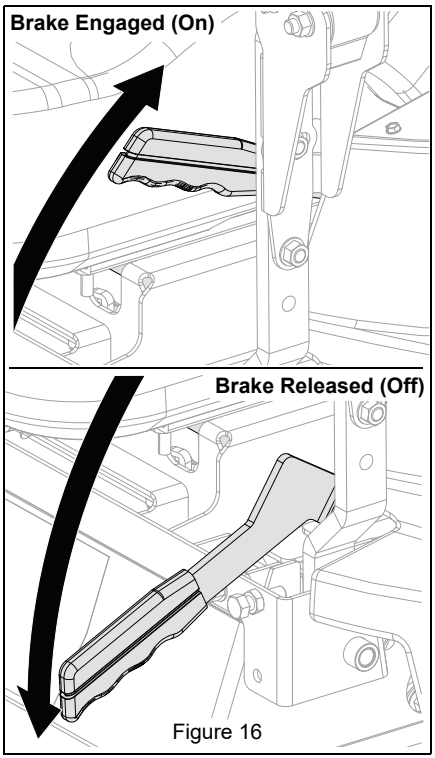


Figure 16

STEERING LEVERS

Control the direction and speed of unit. To stop unit, return both steering levers to neutral.

ROLLOVER PROTECTION STRUCTURE (ROPS)

Help protect operator that is wearing their seatbelt in the event of a rollover. DO NOT wear seatbelt when operating with ROPS in the lowered position.

SAFETY INTERLOCK SYSTEM

Monitors the interaction of various unit safety features and closes an electrical circuit that allows for unit to start and operate when certain conditions are met.

BEFORE OPERATION

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

1. Clean mower deck. See *Clean Mower Deck* on page 24.
2. Know how to stop in an emergency. See *Emergency Stopping* on page 21.
3. Check fuel level and add fuel if needed.

NOTICE: Use fresh unleaded fuel with an octane rating of at least 87. DO NOT use E85 blended fuels; the engine is not E20 / E30 / E85 compatible. The maximum recommended ethanol content is 10%. Gravely recommends using a quality fuel stabilizer in all fuel. See *Short-Term Storage* on page 42.

4. Check engine oil level and add oil if needed. Refer to engine manual for details.
5. Check hydraulic oil level. See *Check Hydraulic System* on page 24.
6. Check condition of air filter. Refer to engine manual for details.
7. Check function of all controls.
8. Check function of the Safety Interlock System by performing the following tests. Contact your Gravely dealer for repair if any of the tests fail.

WARNING: AVOID INJURY. Failure of Safety Interlock System together with improper operation can result in severe personal injury.

Test	Steering Levers	PTO	Parking Brake	Result
Starting Interlock				
1	Neutral	Off	Engaged	Engine starts.
2	Forward, Neutral, Reverse	On	Engaged or Disengaged	Engine does not start.
3	Forward, Neutral, Reverse	On or Off	Disengaged	Engine does not start.

Test	Steering Levers	PTO	Parking Brake	Result
Operating Interlock (Engine On)				
4 *	Forward, Neutral, Reverse	On	Engaged or Disengaged	Engine shuts off.
5 *	Forward, Neutral, Reverse	On or Off	Disengaged	Engine shuts off.
* When operator lifts off seat.				

POSITION ROPS

IMPORTANT: Inspect ROPS and seatbelt for damage and loose or missing hardware.

Raise Center Bar

See Figure 17 & Figure 18.

1. Remove hairpins from lock pins and remove lock pins from hinge plate.
2. Raise center bar and secure with lock pins and hairpins.

WARNING: AVOID INJURY. Seatbelt MUST be worn when operating with center bar raised.

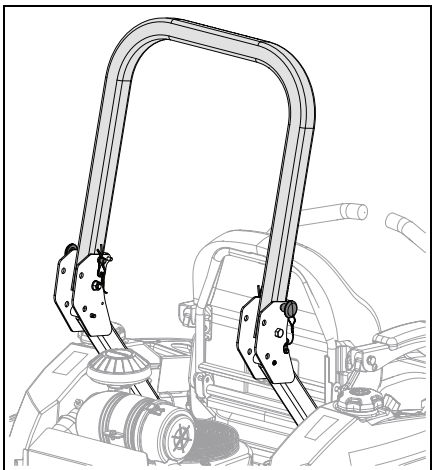


Figure 17

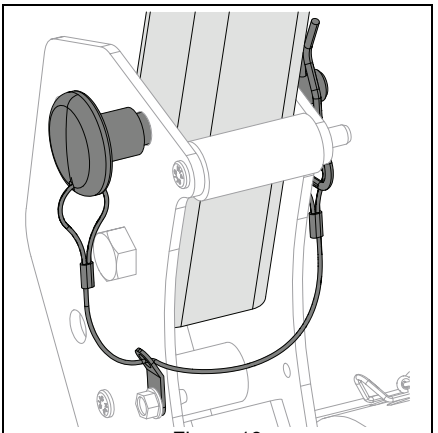


Figure 18

Lower Center Bar

See Figure 19 & Figure 20.

WARNING: AVOID INJURY. Lower the center bar only when needed to drive under an object. There is no rollover protection with the center bar in the lowered position. DO NOT wear seatbelt when ROPS is in lowered position.

1. Remove hairpins from lock pins and remove lock pins from hinge plate.
2. Lower center bar and secure with lock pins and hairpins.

IMPORTANT: Return center bar to the raised position when clear of obstacles.

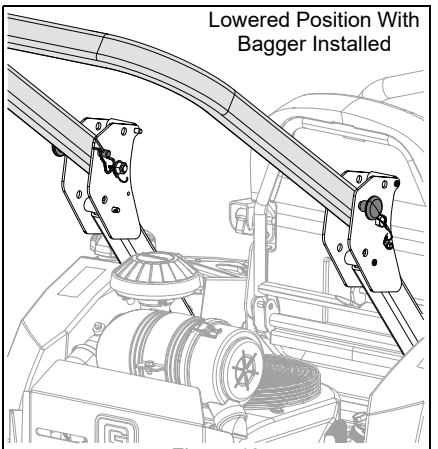


Figure 19

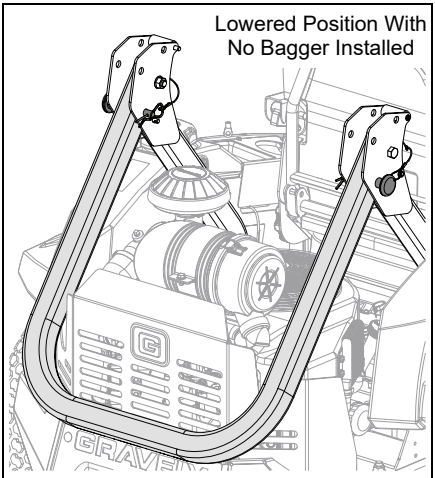


Figure 20

ADJUST SEAT

See Figure 21.

WARNING: AVOID INJURY. Make all seat adjustments with the unit stopped, parking brake engaged and engine off.

Set Seat Height

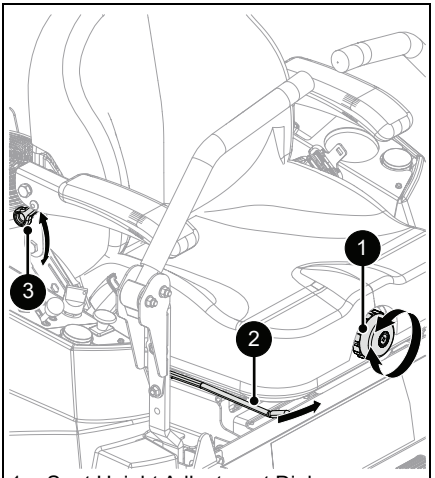
Rotate seat height adjustment dial on front of seat to match the approximate weight of the operator.

Set Seat Position

1. While seated, pull seat adjustment lever inward and slide seat forward or backward to desired position.
2. Release lever and slide seat slightly forward or backward to lock position.

Set Lumbar Support

- Lift lever to increase lumbar support.
- Lower lever to decrease lumbar support.



1. Seat Height Adjustment Dial
2. Seat Adjustment Lever
3. Lumbar Support Lever

Figure 21

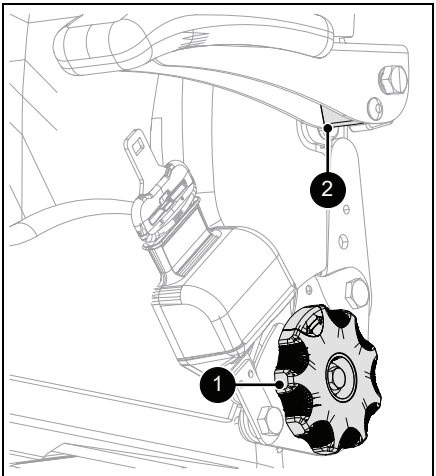
See Figure 22.

Set Backrest Angle

Rotate dial on left side of seat to adjust backrest angle.

Set Armrest Angle

Lift armrest adjuster up, raise or lower the armrest, then release the adjuster to set armrest angle.



1. Backrest Angle Dial
2. Armrest Adjuster

Figure 22

SET CUTTING HEIGHT

See Figure 23.

1. Push mower lift pedal completely forward until transport lock engages.
2. Insert adjustment pin through desired setting in height-of-cut adjustment system.

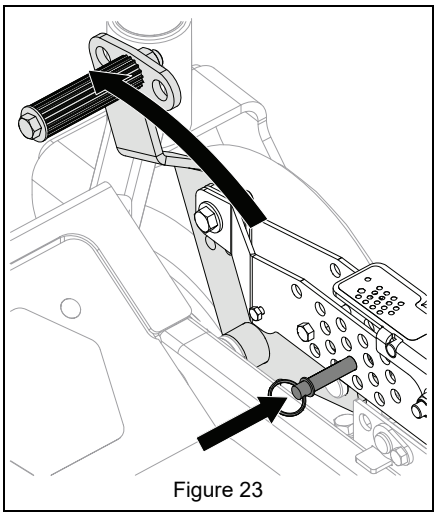


Figure 23

3. Push mower lift pedal slightly forward, release transport lock and slowly release pedal until deck rests. See Figure 24.

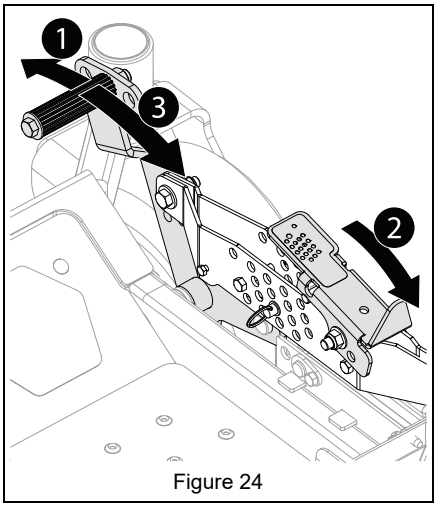


Figure 24

ADJUST STEERING LEVERS

Adjust Height

See Figure 25.

The steering lever height may be adjusted for operator comfort.

1. Remove steering lever hardware and remove steering lever from lower control arm.
2. Position steering lever at desired height and align with lower control arm. Secure with original hardware.

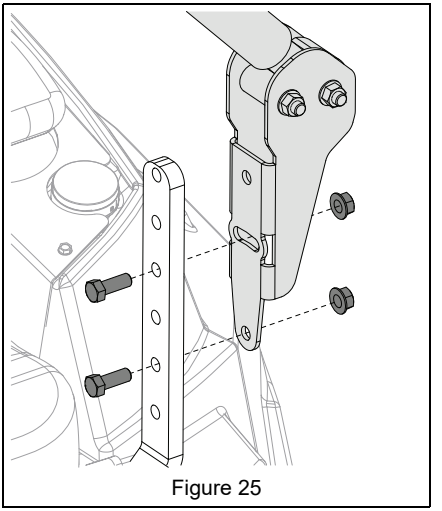


Figure 25

3. Turn eccentric spacer so levers are at the same height and have a 1.3 – 2.5 cm (1/2" – 1") gap between lever ends. See Figure 26.

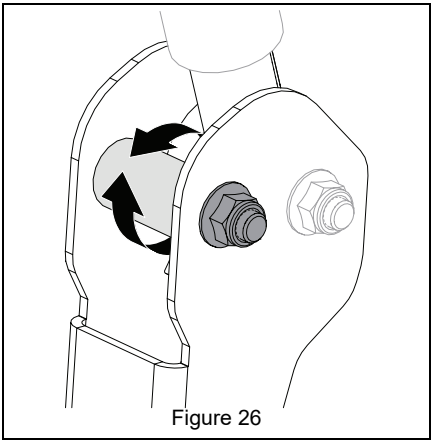


Figure 26

Align Steering Levers

If there is more than 3.2 mm (1/8") between the horizontal alignment of the steering levers, align the levers.

See Figure 27.

1. Loosen steering lever mounting hardware.
2. Place steering levers in desired position:
   - Gently push levers forward for greater distance from operator.
   - Gently pull levers back for closer distance to operator.
3. Tighten hardware.

IMPORTANT: The steering levers should not touch each other. There should be no more than 3.2 mm (1/8") difference between the horizontal and vertical alignment of the levers.

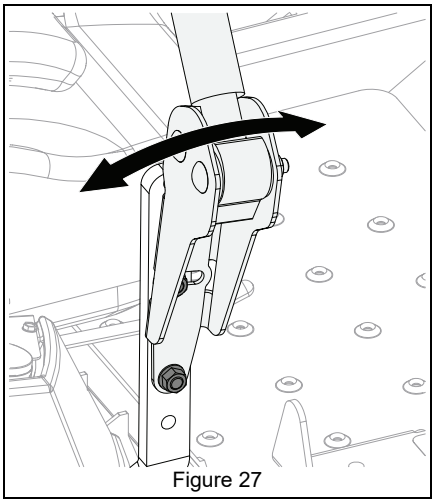


Figure 27

ADJUST DECK LIFT PEDAL

See Figure 28.

1. Place steering levers in neutral position and engage parking brake.
2. Stop engine, remove key and wait for moving parts to stop and for hot parts to cool.
3. Remove hardware securing deck lift pedal to deck lift arm.
4. Place pedal in desired position.
5. Reinstall hardware and torque to 71 – 95 N•m (52 – 70 lb-ft).

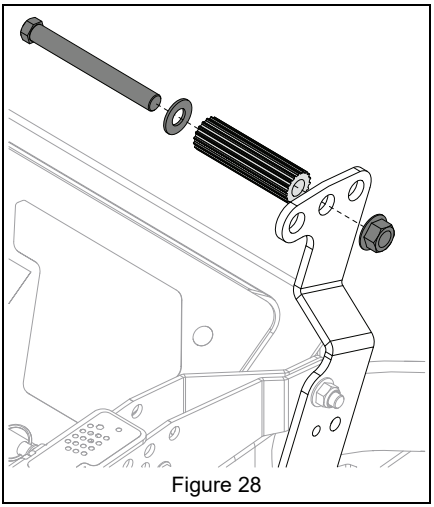


Figure 28

OPEN FUEL VALVE

See Figure 29.

- Turn fuel valve toward the left or right fuel tank to use fuel from that tank.
- Move valve to the off position when storing or transporting unit.

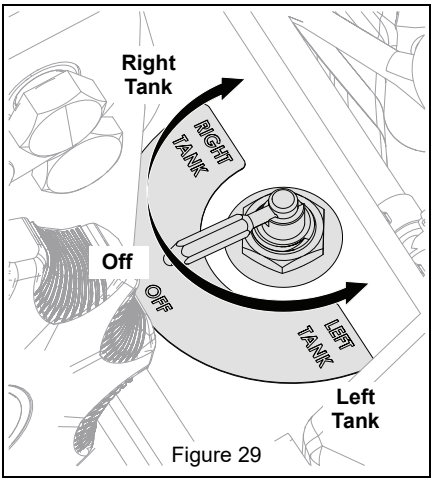


Figure 29

OPERATION

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

IMPORTANT: All references to left, right, front or rear are given from the perspective of operator in operator's position, facing the direction of forward travel.

EMERGENCY STOPPING

WARNING: AVOID INJURY. Operating on slopes may lead to loss of steering control. Be prepared to react.

1. Place steering levers in neutral position and rotate outward.
2. Engage parking brake.
3. Push PTO switch down to off position.
4. Turn key to off position and remove from ignition.

START THE ENGINE

1. Move steering levers to neutral position.
2. Engage parking brake.
3. Push PTO switch down to off position.
4. Turn fuel valve to use fuel from desired tank.
5. ***Cold engines only:*** Move choke control lever to on position. DO NOT use choke on an engine that's warm from operation.
6. Move throttle control lever to 3/4 fast position.
7. Insert ignition key and turn to the start position. Release key when engine starts.

NOTICE: Do not operate the starter for more than 10 seconds per starting attempt. If the engine does not start, allow a 60-second cool down period between starting attempts.

8. ***Cold engines only:*** Gradually move choke control lever to the off position after engine starts.

IMPORTANT: Make sure choke is completely off. Engine will not run smoothly using partial choke.

OPERATE UNIT

1. Start the engine. See *Start The Engine* on page 21.
2. Release parking brake.
3. Set throttle control lever to fast position.

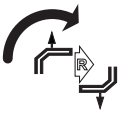
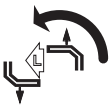
IMPORTANT: Engaging the PTO knob with the throttle lever set lower than fast position can cause excessive belt wear. ALWAYS use fast position when engaging the PTO.

4. Pull PTO switch up to on position.

NOTICE: Never engage the PTO if the mower is plugged with grass or other material. This may cause damage to the electric clutch.

WARNING: AVOID INJURY. Move the steering levers slowly and keep the throttle at slow speed until you learn how to operate the unit.

5. Move steering levers to begin mowing.

Direction of Travel	Lever Position	
Forward	Push both levers forward from neutral position.	
Reverse	Pull both levers backward from neutral position.	
Right Turn	Push left lever farther forward than the right lever.	
Left Turn	Push right lever farther forward than the left lever.	
Stop	Return both levers to neutral position.	

This unit is equipped with a return-to-neutral feature that gradually and automatically returns the steering levers to neutral when released from a forward or reverse position.

IMPORTANT: Aggressive turning can scuff or damage lawns. Always keep both wheels rotating when making sharp turns. DO NOT make turns with inside wheel completely stopped. For minimum turning radius, slowly reverse inside wheel while moving outside wheel slowly forward.

STOP THE ENGINE

WARNING: AVOID INJURY. Wait for all moving parts to stop before leaving operator's position.

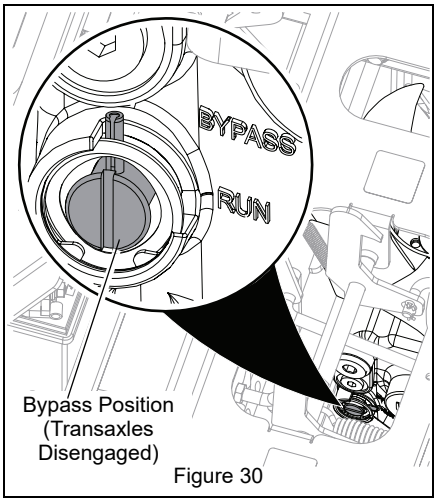
1. Move steering levers to the neutral position.
2. Engage parking brake.
3. Reduce throttle to 3/4 fast position.
4. Push PTO switch down to off position.
5. Move throttle control lever to slow position.
6. Turn key to off position and remove from ignition.

MOVE UNIT MANUALLY

Bypass the transaxles to move the unit with the engine off.

IMPORTANT: Transaxles are bypassed independently. Ensure both transaxles are either fully bypassed or fully engaged.

1. Place unit in service position, rotating seat forward to access transaxle bypass valves. See *Service Position* on page 22.
2. Turn both transaxle bypass valves 1/4 so the slot in the valve is vertical and in the bypass position. See Figure 30.



Bypass Position (Transaxles Disengaged)

Figure 30

3. Release parking brake and push unit to desired location.
4. Engage parking brake.
5. Turn both transaxle bypass valves 1/4 so the slot in the valve is horizontal and in the operating position.
6. Return seat to operating position.

TRANSPORT UNIT

1. Push deck lift pedal completely forward to engage transport lock.
2. Move unit to transport vehicle.
3. Stop engine, engage parking brake, remove key from ignition and turn fuel valve to off position.
4. Secure mower frame to transport vehicle.

NOTICE: NEVER secure unit to vehicle from rods or linkages that could be damaged.

RELEASE TRANSPORT LOCK

1. Push deck lift pedal forward and lift transport lock release lever.
2. Slowly return mower lift pedal to resting position.

MAINTENANCE

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

Proper maintenance can prolong the life of unit. The *Maintenance Schedule on Page 23* shows the recommended service schedule.

Your Gravely dealer can provide service and adjustments to keep your unit operating at peak efficiency. Contact an authorized engine manufacturer's service center for engine service.

More frequent service may be required due to working conditions (heavy loads, high ambient temperatures, dusty conditions, or airborne debris).

See the maintenance instructions in the Engine Manual for additional information.

SERVICE POSITION

1. Park unit on a flat, level surface.
2. Engage parking brake and rotate steering levers outward.
3. Stop engine, remove key and wait for moving parts to stop and for hot parts to cool.
4. Pull seat latch release knob and rotate seat forward. See Figure 31.
5. Chock wheels. Strap and clamp unit onto lift, if used.
6. Disconnect spark plug cables from engine.

CAUTION: AVOID INJURY. Seat assembly is heavy. Secure your footing to accommodate weight shift when rotating seat forward.

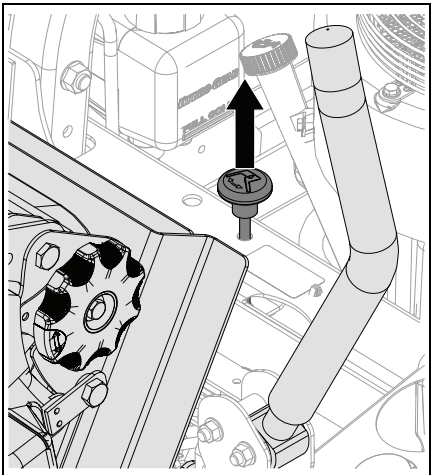


Figure 31

IMPORTANT: Reconnect spark plug wires after maintenance.

MAINTENANCE SCHEDULE

Service Performed	Each Use	Every 25 hrs.	Every 50 hrs.	Every 100 hrs.	Every 400 hrs.	Every 500 hrs.
Clean Engine of any Grass or Debris	•					
Clean Grass and Debris from Deck	•					
Inspect Belt Cover Grommets for Damage	•					
Check Safety Interlock System	•					
Check Hydraulic System	•					
Check Engine Oil *	•					
Change Engine Oil *						
Check Air Filter *	•					
Change Air Filter *						
Check Tire Pressure	•					
Check Mower Blades		•				
Lubricate Unit			•			
Check Parking Brake			•			
Clean Battery				•		
Clean Engine Cooling System *				•		
Check Fasteners				•		
Check Belts				•		
Change Hydraulic Oil and Filter **					•	
Lubricate Caster Fork Bearings						•
Lubricate Caster Wheel Bearings						•

* Refer to engine manual for instructions.

** Change after first 75 hours of operation.

SERVICE PARTS

See your Gravely dealer to purchase service parts for your unit.

Description	Qty.	Part No.
Kawasaki FX Tune-Up Kit (Contains (3) 32 oz bottles of 10W40 engine oil, (1) oil filter, (1) fuel filter, (1) inner air filter, (1) outer air filter, and (2) spark plugs)	1	70721900
Air Filter (Outer)	1	21545400
Air Filter (Inner)	1	21545300
Engine Oil Filter	1	21535800
Fuel Filter	1	21573800
PTO Belt (Engine to Deck) – 52"	1	07200729
Secondary Mower Belt – 52"	1	07200036
Mower Blade – 52"	3	00450300
Mulching Blade – 52"	3	04887600
PTO Belt (Engine to Deck) – 60"	1	07234600
Secondary Mower Belt – 60"	1	07200038
Mower Blade – 60"	3	09081200
Mower Blade – 60"	3	05290000
Mulching Blade – 60"	3	04887700
Transaxle Drive Belt	1	07200515

Fuel Stabilizer – 118 ml (4 oz)	A/R	04730300
Hydraulic Oil Filter	2	21548300
Hydraulic Oil and Filter Kit	1	59222800
Relay	A/R	04438400
23 x 10.5-12 Tire (Model 992550)	1	07101043
24 x 12-12 Tire (Model 992551)	1	07101041

CLEAN MOWER DECK

Clean grass and debris from mower deck before each use.

1. Stop unit, engage parking brake, and wait for all moving parts to stop and for hot parts to cool.
2. Remove grass and debris from mower deck and around discharge opening.
3. Remove mower blades and remove grass and debris accumulation from inside the cutting chamber. See *Remove Blades* on page 26.

IMPORTANT: Grass accumulation and debris buildup inside the cutting chamber disrupts aerodynamics and can harbor bacteria and fungi. Clean regularly for best cut quality and to help prevent lawn disease spread.

CHECK SAFETY INTERLOCK SYSTEM

With the parking brake engaged, the steering levers must be locked in neutral. With the parking brake disengaged, the engine must not start and the engine must shut off if the operator lifts off the seat. See *Before Operation* on page 16. If system does not operate correctly, see your dealer for repair. DO NOT operate until repairs are made.

CHECK PARKING BRAKE

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.

See Figure 32.

2. Measure and record the length of the compression spring on the brake adjustment rods located alongside each transaxle.
   - Compression spring length MUST be 3.8 cm (1 1/2").
3. Measure and record the distance between the stop nut and trunnion.
   - Gap between the stop nut and trunnion MUST be 3.2 – 6.4 mm (1/8" – 1/4").

IMPORTANT: Check dimensions on both sides of unit.

- If measurements are outside specification, adjust parking brake. See *Adjust Parking Brake* on page 32.
- If measurements are within specification, no adjustment is needed.

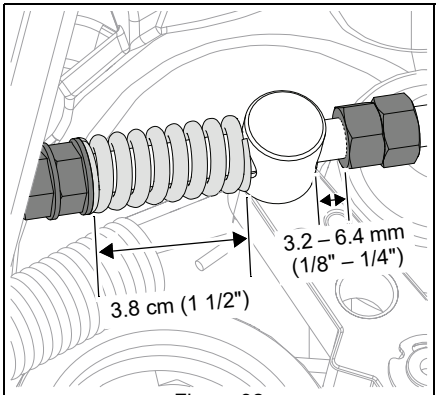


Figure 32

CHECK HYDRAULIC SYSTEM

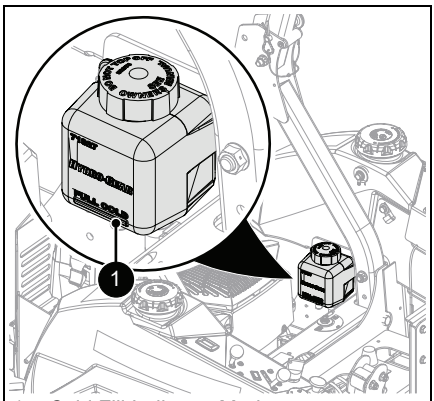
Check Hydraulic Oil Level

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.

IMPORTANT: Engine should be cold when checking initial oil level.

IMPORTANT: The unit is equipped with two hydraulic oil expansion tanks: one on each side of the frame near the engine.

2. Check oil level in expansion tanks. Oil should reach the cold fill indicator mark. See Figure 33.



1. Cold Fill Indicator Mark

Figure 33

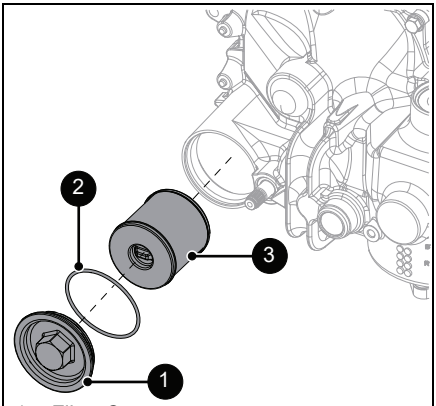
3. Operate engine for 1 minute and recheck oil levels.
4. Add hydraulic oil, if needed.
   a. Remove expansion tank caps.
   b. Fill expansion tanks with 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent until oil reaches the cold fill indicator mark. See Figure 33.
   c. Reinstall expansion tank caps.

Change Hydraulic Oil and Filter

1. Operate unit for a few minutes to warm hydraulic oil.
2. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
3. Remove hardware retaining transaxle skid plate and remove skid plate. See Figure 56.
4. Position container under transaxle oil filter to catch used oil.

See Figure 34.

5. Remove the oil filter cover from the transaxle and remove the o-ring from the cover. Retain cover; discard o-ring.
6. After oil has drained, remove oil filter and discard.



1. Filter Cover
2. O-Ring
3. Oil Filter

Figure 34

7. Install a new oil filter into the transaxle housing.
8. Install a new O-ring onto the oil filter cover and spin the filter cover onto the transaxle housing.

NOTICE: Avoid cross-threading filter cover. Cover should spin onto transaxle housing with little to no resistance to start.

9. Remove the top vent / fill plug.
10. Add 20W-50 synthetic motor oil or equivalent into the hydraulic oil expansion tank until oil appears at the bottom of the fill port (4475 mL (151 fl. ounces) per transaxle).
11. Reinstall the vent / fill plug and torque to 22.6 N•m (16.7 lb-ft).
12. Continue adding hydraulic oil until oil reaches cold fill indicator mark on the expansion tank. See Figure 33.
13. Repeat steps 4 – 12 for other transaxle.
14. Purge hydraulic system. See *Purge Hydraulic System* on page 25.

Purge Hydraulic System

Purge air from hydraulic system after draining oil or changing the filter.

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

1. Park unit facing a wall or chock wheels.
2. Support unit so drive wheels are off the ground.
3. Bypass transaxles. See *Move Unit Manually* on page 22.
4. Start the engine. See *Start The Engine* on page 21.
5. While in the operator's position, release the parking brake and slowly move steering levers forward and backward 5 or 6 times.
6. Stop the engine. See *Stop the Engine* on page 22.
7. Turn transaxle bypass valves to operating position. See *Move Unit Manually* on page 22.
8. Start the engine. See *Start The Engine* on page 21.
9. While in the operator's position, release the parking brake and slowly move steering levers forward and backward 5 or 6 times.
10. Stop engine, lower unit to ground and check oil level. Add oil if no oil is visible in the hydraulic oil expansion tanks.
11. Repeat steps 1 – 10 until transaxles operate smoothly in forward and reverse at normal speed without excessive noise.

12. Add hydraulic oil as needed after procedure is complete. See *Check Hydraulic Oil Level* on page 24.

CHECK TIRE PRESSURE

Check and adjust tire pressure. See *Specifications* on page 44.

WARNING: AVOID INJURY. Explosive separation of tire and rim parts is possible.

- DO NOT inflate tires above maximum pressure listed on tire sidewalls.
- DO NOT inflate tires with a compressor; use a hand pump.
- DO NOT stand in front of tire assembly when inflating. Use a clip-on chuck and extension hose long enough to allow you to stand to one side.
- DO NOT mount a tire without proper equipment and experience.

CHECK MOWER BLADES

Check blades for wear. Replace or sharpen as needed.

CAUTION: AVOID INJURY. Use sturdy gloves or padding to protect hands when working with mower blades.

Rotation of one blade rotates the other blades.

Remove Blades

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.

See Figure 35.

3. Remove hardware securing blades to spindles and remove blades. Retain all hardware for reinstallation.

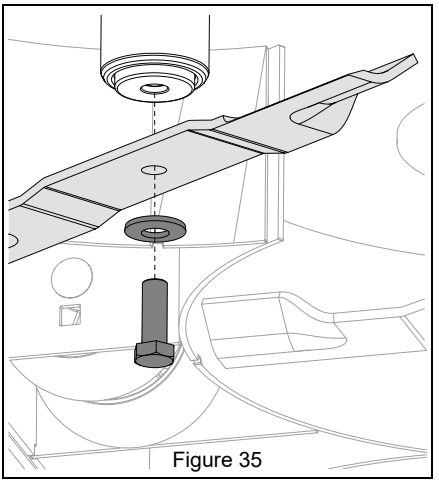
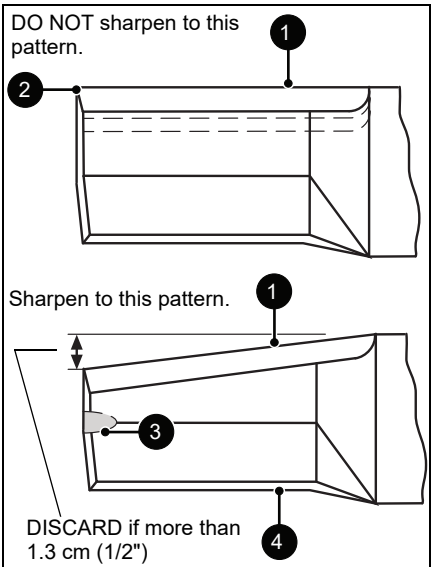


Figure 35

Sharpen Blades

CAUTION: DO NOT sharpen blades while attached to unit.

1. Remove blades. Discard blades if:
   - More than 1.3 cm (1/2") of metal is removed.
   - Air lifts are eroded.
   - Blades are bent or broken.
2. File or grind an equal amount of metal from each cutting edge of the blade until sharp. DO NOT change angle of cutting edge or round the corner of the blade. See Figure 36.



1. Cutting Edge
2. Square Corner
3. Air Lift Erosion
4. Air Lift

Figure 36

CAUTION: Unbalanced blades cause excessive vibration and eventual damage to unit. Balance blades before reinstalling on unit.

NEVER weld or straighten blades.

3. Check blade balance by sliding an unthreaded bolt through center hole. Hold the bolt level. If blade does not remain horizontal, sharpen the heavy end until blade is balanced.

Install Blades

See Figure 35.

1. Reinstall blades and secure with original hardware. Torque to 156 – 217 N•m (115 – 160 lb-ft).

IMPORTANT: Reinstall Belleville washer with concave (cupped) side against blade.

2. Reconnect spark plug wires.

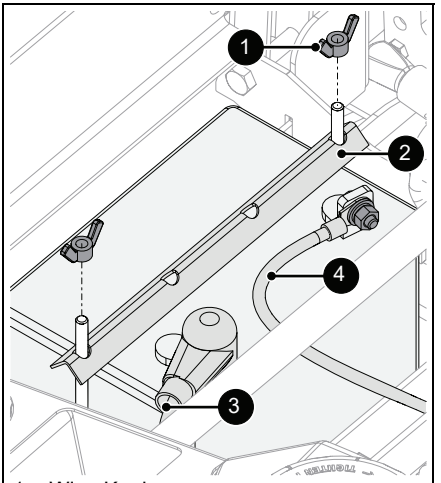
CLEAN BATTERY

WARNING: AVOID INJURY. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Remove Battery

See Figure 37.

1. Place unit in service position. See *Service Position* on page 22.
2. Disconnect the negative cable and then the positive cable from battery.
3. Remove wing knobs securing hold-down bracket to battery and remove bracket.
4. Remove battery.



1. Wing Knob
2. Hold-Down Bracket
3. Positive Battery Cable
4. Negative Battery Cable

Figure 37

Clean Battery

1. Clean terminals and battery cable ends with a wire brush.
2. Coat terminals with dielectric grease or petroleum jelly.

Install Battery

1. Install battery and secure with hold-down bracket and wing knobs.
2. Reconnect positive cable and then the negative cable.

3. Place boot over positive terminal.
4. Return seat to operating position.

CHARGE BATTERY

Check battery with a voltmeter. If battery is less than 11 volts, charge battery.

NOTICE: DO NOT fast charge. Charging at a higher rate damages or destroys battery. ONLY use an automatic charger designed for use with your battery.

NOTICE: Always follow information provided on battery by battery manufacturer. Contact battery manufacturer for details regarding charging.

1. Remove battery from unit. See *Remove Battery* on page 27.
2. Place battery on bench in a well-ventilated area.
3. Connect positive lead of charger to positive terminal.
4. Connect negative lead of charger to negative terminal.
5. Charge battery following battery manufacturer's instructions.
6. Reinstall battery. See *Install Battery* on page 27.

Jump Starting

Gravely does not recommend jump starting your unit. Jump starting can damage engine and system components. Refer to engine manual for details.

CHECK FASTENERS

Check for loose hardware and tighten if necessary.

LUBRICATE UNIT

1. Apply oil to all pivot points and pin connections.
2. Pump grease into grease fittings.

Lubricate Caster Fork Bearings

See Figure 38.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove dust cap.
3. Pump grease into the fitting until grease appears at the top of the upper bearing.

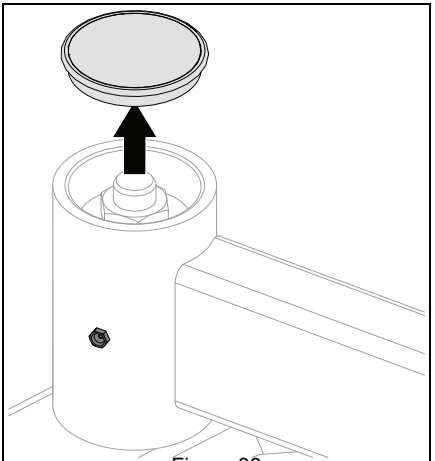


Figure 38

4. Reinstall dust cap.

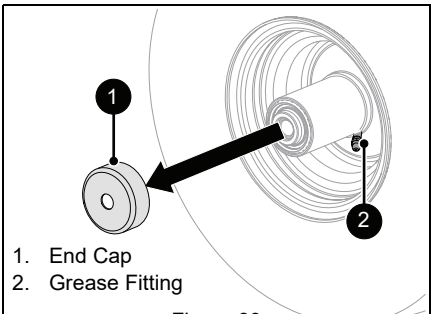
Lubricate Caster Wheel Bearings

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Support unit so front wheels are off the ground.
3. Remove wheel from fork.

See Figure 39.

4. Remove end caps from wheel hub.
5. Pump grease into fitting until grease squeezes through the seal in the wheel hub.
6. Wipe away excess grease.
7. Reinstall end caps onto wheel hub.
8. Reinstall wheel into fork and lower unit to ground.

IMPORTANT: After tightening bolt, tire should not have any side-to-side play. Tighten bolt until there is a slight amount of drag on the wheel bearing. The wheel should not spin freely.



1. End Cap
2. Grease Fitting

Figure 39

SERVICE & ADJUSTMENTS

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

ELECTRICAL SERVICE

See Figure 40.

Replace Fuse

IMPORTANT: To avoid damaging the circuit, replace fuses with fuses of the same amperage rating. Determine the cause of electrical failure and repair before replacing failed electrical components.

1. Place unit in service position. See *Service Position* on page 22.
2. Remove fuse box cover.
3. Remove defective fuse.
4. Determine cause of fuse failure and repair condition.
5. Install new fuse.
6. Reinstall fuse box cover. Ensure cover snaps tightly in position.

Replace Relay

NOTICE: Relays are interchangeable. Use only quality replacement parts. See *Service Parts* on page 23.

1. Place unit in service position. See *Service Position* on page 22.
2. Remove fuse box cover.
3. Remove defective relay.
4. Determine cause of relay failure and repair condition.
5. Install new relay.
6. Reinstall fuse box cover. Ensure cover snaps tightly in position.

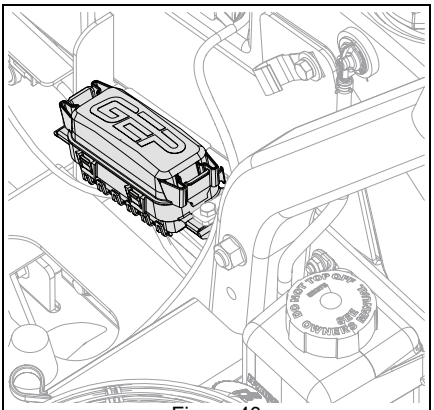


Figure 40

ADJUST UNIT TO DRIVE STRAIGHT

Adjust Tire Pressure

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Check tire pressures and adjust so both tire pressures are equal, if necessary. DO NOT exceed maximum tire pressure listed on tire sidewalls. See *Check Tire Pressure* on page 26.
3. Check tracking:
   - If unit drives in a straight line, no further adjustment is needed.
   - If unit does not drive in a straight line, adjust limiter bolts. See *Adjust Limiter Bolts* on page 29.

Adjust Limiter Bolts

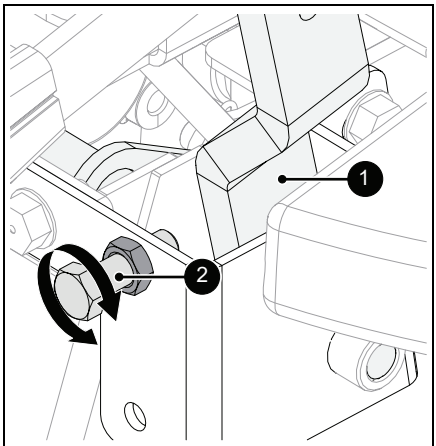
See Figure 41.

Limiter bolts can be adjusted to increase or decrease each steering lever's maximum range of forward travel, and the maximum forward drive speed of each wheel. To adjust:

1. Loosen jam nut.
   - Turn limiter bolt counterclockwise to increase maximum drive wheel speed on that side.
   - Turn limiter bolt clockwise to reduce maximum drive wheel speed on that side.

NOTICE: The limiter bolt prevents excessive and damaging input to the transaxles. DO NOT adjust limiter bolt too much so there's no limitation to the steering lever travel range; steering lever MUST contact the limiter bolt when lever is pushed completely forward.

2. Tighten jam nut.



1. Steering Lever
2. Limiter Bolt

Figure 41

3. Adjust steering lever position. See *Adjust Steering Levers* on page 19.

ADJUST TRANSAXLES

Check For Excessive Creep

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

1. Operate unit for a minimum of 5 minutes to warm hydraulic system.
2. Stop engine and engage parking brake.
3. Chock front wheels and support unit so both drive wheels are off the ground.
4. Remove drive wheels.

IMPORTANT: Engine will stop if there's no operator in the seat when the parking brake is released in the next step. Enlist help from a qualified adult to complete steps 5 – 7.

5. ***Operator in seat:*** Start engine, move throttle lever to fast position and release parking brake.
6. ***Operator in seat:*** Move steering levers forward and backward 5 or 6 times and then return levers to neutral position.
7. ***Technician:*** Check hubs for rotation.
   - If there is only slight rotation, stop engine, reinstall wheels and lower unit to ground.
   - If there's rotation, adjust neutral. See *Adjust Hydraulic Neutral* on page 30, then *Adjust Mechanical Neutral on Page 31.*

IMPORTANT: Torque wheel lug nuts to 81.3 – 122.0 N•m (60 – 90 lb-ft).

Adjust Hydraulic Neutral

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

IMPORTANT: If wheel hub has excessive rotation after checking for excessive creep, adjust hydraulic neutral first, then adjust mechanical neutral.

IMPORTANT: Complete adjustment on both transaxles.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Chock front wheels.
3. Support unit so both drive wheels are off the ground.
4. Remove drive wheels.
5. Loosen the neutral set screw on the transaxle. See Figure 42.

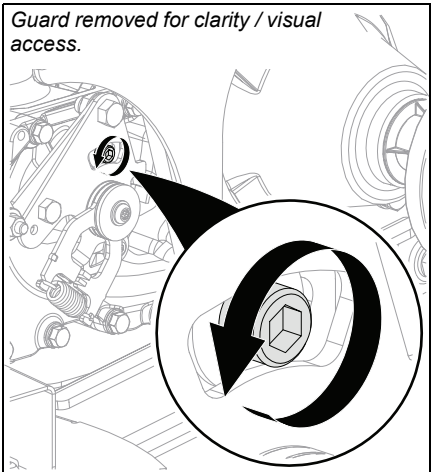


Figure 42

IMPORTANT: Engine will stop if there's no operator in the seat when the parking brake is released in the next step. Enlist help from a qualified adult to complete steps 6 – 10.

6. ***Operator in seat:*** Start engine, move throttle lever to fast position and release parking brake.
7. ***Technician:*** Slowly turn transaxle control arm in the opposite direction of hub rotation until hub stops. See Figure 43.

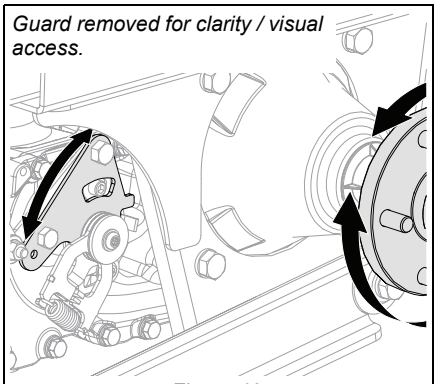


Figure 43

8. ***Technician:*** Hold the transaxle control arm in position and tighten the neutral set screw.
9. ***Operator in seat:*** Move steering levers forward and backward 5 or 6 times and then return levers to their neutral positions.
10. ***Technician:*** Check wheel hubs for rotation.
    - If there's no rotation, stop the engine, and reinstall wheels.
    - If there is rotation, repeat steps 5 – 10.

IMPORTANT: Torque wheel lug nuts to 81.3 – 122.0 N•m (60 – 90 lb-ft).

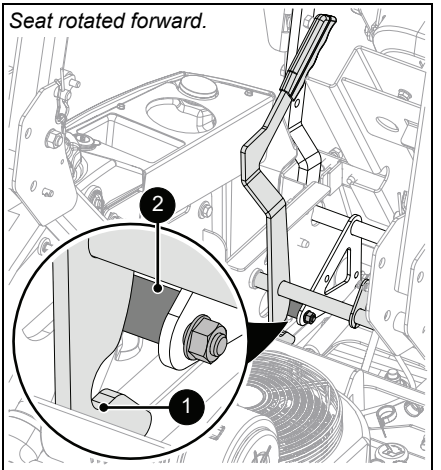
11. Adjust mechanical neutral. See *Adjust Mechanical Neutral* on page 31.

Adjust Mechanical Neutral

If the steering levers move significantly and / or if the transaxle whines when the parking brake is engaged, it indicates the parking brake is interfering with the neutral positions of the steering levers and transaxles.

IMPORTANT: Complete adjustment on both steering levers / sides of unit.

1. Adjust hydraulic neutral if procedure not already completed. See *Adjust Hydraulic Neutral* on page 30.
2. Place unit in service position, rotating seat forward. See *Service Position* on page 22.
3. Chock wheels and release parking brake.
4. Loosen the hardware retaining the eccentric spacers on the steering levers. See Figure 44.



1. Parking Brake Interlock
2. Eccentric Spacer

Figure 44

See Figure 45.

5. Engage parking brake and allow the. eccentric spacers to seat themselves in the parking brake interlock.
6. Tighten eccentric spacer hardware.

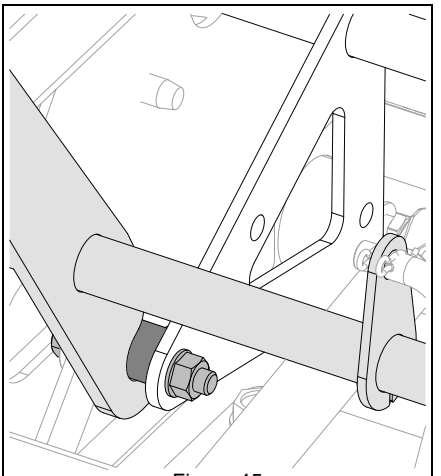


Figure 45

7. Align steering levers. See *Align Steering Levers* on page 20.

ADJUST PARKING BRAKE

IMPORTANT: Parking brake is adjustable on both sides of unit; adjust both sides to specification. See Figure 46.

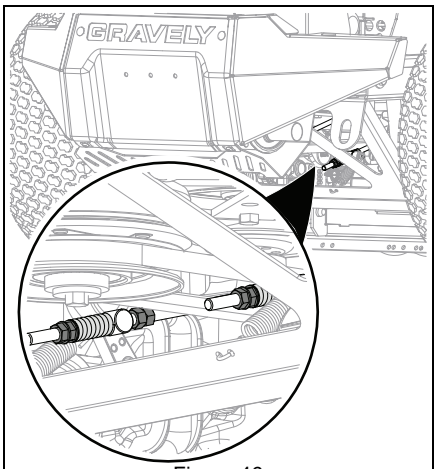
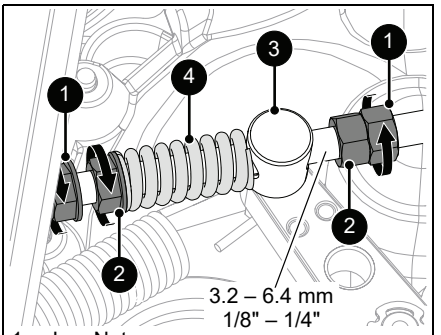


Figure 46

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.

See Figure 47.

2. Loosen nuts behind compression spring until spring has no tension.
3. Tighten stop nut until spring measures 3.8 cm (1 1/2") long.
4. Tighten jam nut against stop nut.
5. Loosen nuts ahead of trunnion until there is a 3.2 – 6.4 mm (1/8" – 1/4") gap between the stop nut and trunnion.
6. Tighten jam nut against the stop nut.



1. Jam Nut
2. Stop Nut
3. Trunnion
4. Compression Spring

Figure 47

7. Check parking brake. See *Check Parking Brake* on page 24.

REPLACE MOWER BELTS

CAUTION: Damaged or worn belts may result in injury and / or damage to the unit. Check belts for excessive wear or cracks often.

Remove PTO Belt

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Position mower deck at lowest cutting height.
3. Move seat to rearmost position.

See Figure 48.

4. Rotate deck access panel upward.
5. Remove belt covers.

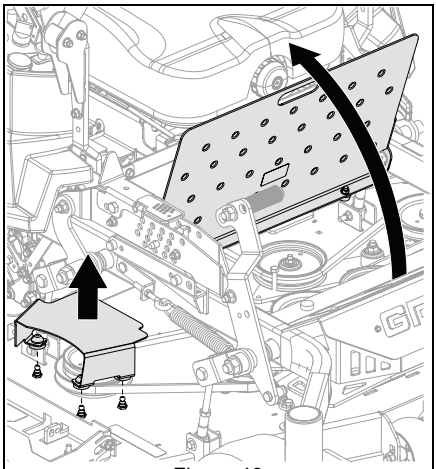


Figure 48

CAUTION: Use care when releasing idler spring tension. Keep body parts away from idlers when performing this operation.

See Figure 49.

7. Slowly remove spring hook from anchor bolt to release tension from belt idler.
8. Remove PTO belt.

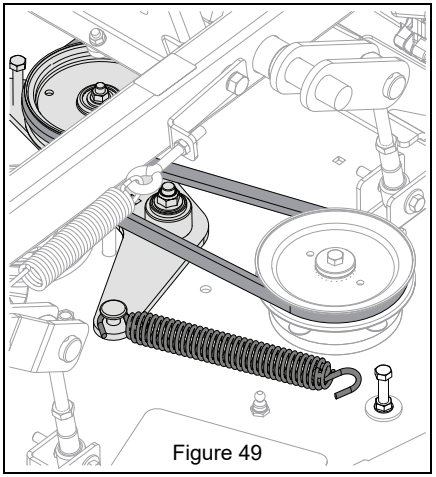


Figure 49

Remove Secondary Mower Belt

See Figure 50 and Figure 51.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove PTO belt. See *Remove PTO Belt* on page 32.

CAUTION: Use care when releasing idler spring tension. Keep body parts away from idlers when performing this operation.

3. Slowly remove spring hook from anchor bolt to release tension from belt idler.
4. Remove secondary mower belt.

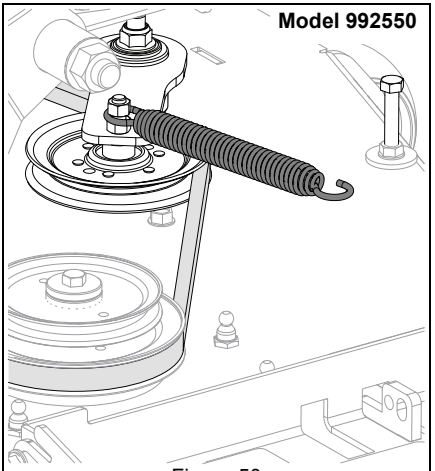


Figure 50

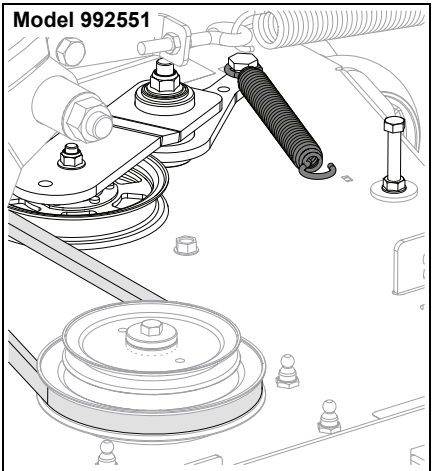


Figure 51

Install Secondary Mower Belt

See Figure 52 and Figure 53.

1. Install secondary mower belt around bottom tracks of center spindle pulley and right spindle pulley.
2. Align belt with idler pulley.

IMPORTANT: Secondary mower belt is a V-belt. Install belt with narrow edge around all pulleys.

3. Reinstall idler spring hook around anchor bolt to apply belt tension.

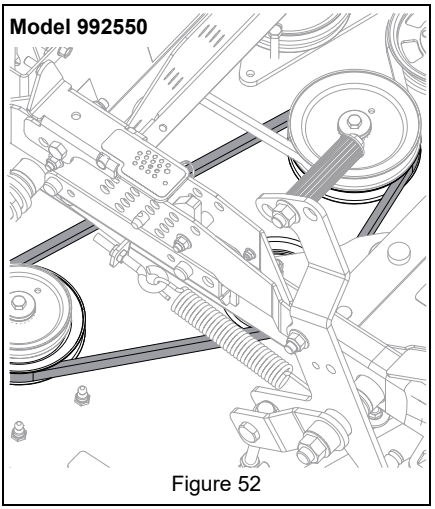


Figure 52

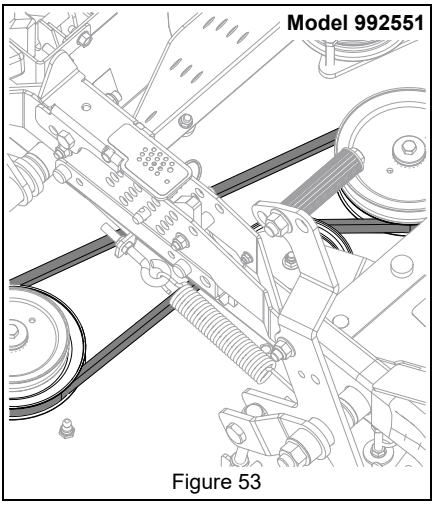


Figure 53

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys.

Install PTO Belt

IMPORTANT: Secondary mower belt MUST be installed before PTO belt. See *Install Secondary Mower Belt* on page 34.

1. Install PTO belt around clutch at rear of unit.

See Figure 54.

2. Install PTO belt around top track of center spindle pulley and around left spindle pulley.
3. Align belt with idler pulleys.

IMPORTANT: PTO belt is a V-belt. Install belt with narrow edge around spindle pulleys and with wide edge against idler pulleys.

4. Reinstall idler spring hook around anchor bolt to apply tension to belt.

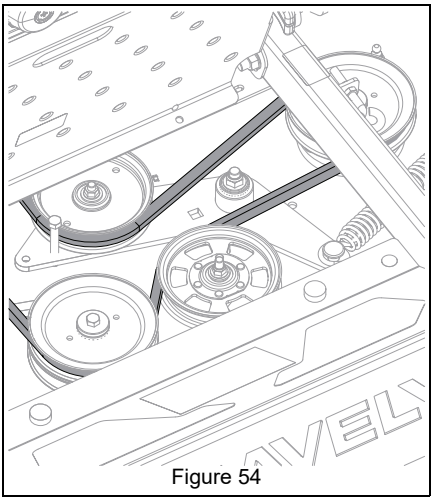


Figure 54

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys. See Figure 55.

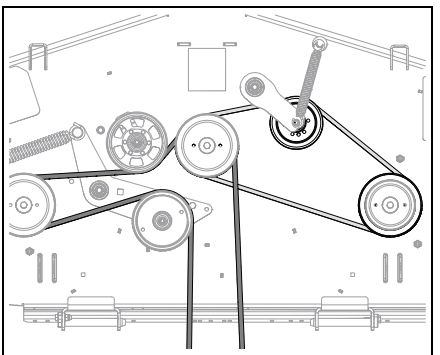


Figure 55

5. Reinstall belt covers and close deck access panel.

REPLACE TRANSAXLE DRIVE BELT

Remove Transaxle Drive Belt

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove PTO belt from clutch. See *Remove PTO Belt* on page 32.
3. Remove hardware retaining transaxle skid plate and remove skid plate. See Figure 56.

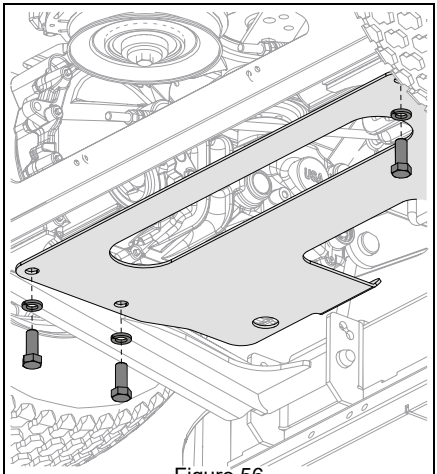
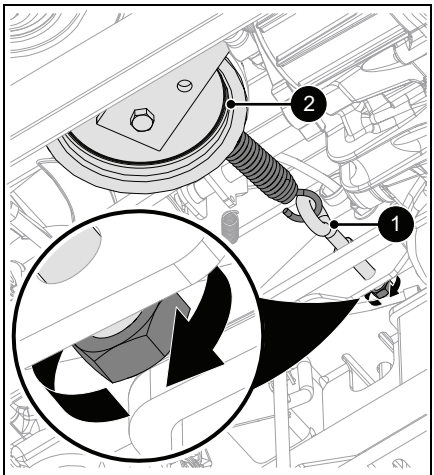


Figure 56

CAUTION: Use care when releasing idler spring tension. Keep body parts away from idlers when performing this operation.

4. Loosen front nut on the transaxle drive idler spring anchor until tension is released from idler. See Figure 57.



1. Anchor Bolt
2. Transaxle Drive Idler

Figure 57

5. Remove hardware securing clutch stop bracket to frame and remove bracket. See Figure 58.

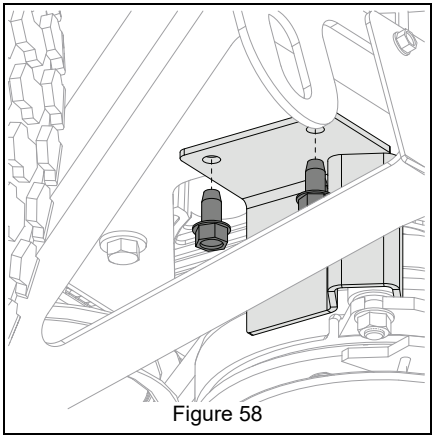


Figure 58

6. Disconnect clutch wire from clutch.
7. Remove transaxle drive belt.

Install Transaxle Drive Belt

See Figure 59.

1. Install transaxle drive belt around engine and transaxle pulleys.
2. Align belt with idler pulley.

IMPORTANT: Transaxle drive belt is a V-belt. Install belt with narrow edge around transaxle and engine pulleys and with wide edge against idler pulley.

3. Tighten front nut on transaxle drive idler spring anchor to apply belt tension. See Figure 57.

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys.

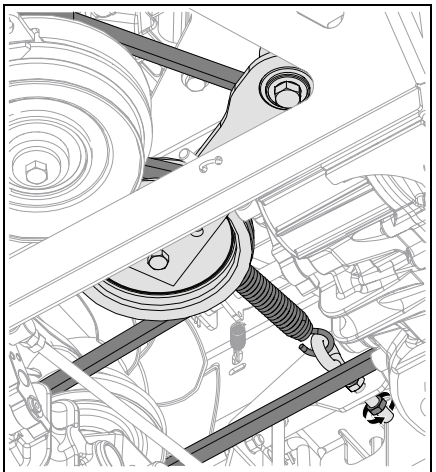


Figure 59

4. Reinstall clutch stop bracket and secure with original hardware. See Figure 58.
5. Reconnect clutch wire to clutch.
6. Reinstall PTO belt around clutch. See *Install PTO Belt* on page 34.
7. Reinstall transaxle skid plate and secure with original hardware. See Figure 56.

ADJUST ANTI-SCALP WHEELS

See Figure 60.

The anti-scalp wheels are set at the factory for typical mowing height, but can be adjusted for high or low cutting conditions.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove hardware securing anti-scalp wheels to deck and remove wheels.
3. Position wheels as necessary:
   - For a very high cutting height, set the anti-scalp wheels in the lowest position on the bracket.
   - For a very low cutting height, set the anti-scalp wheels in the highest position on the bracket.
4. Secure with original hardware.

IMPORTANT: All anti-scalp wheels MUST be set to the same height.

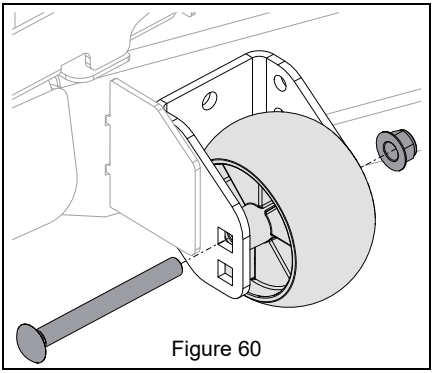


Figure 60

REMOVE AND INSTALL MOWER DECK

Remove Deck

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove PTO belt from clutch. See *Remove PTO Belt* on page 32.
3. Push deck lift pedal completely forward to engage transport lock. See *Transport Lock* on page 15.

WARNING: AVOID INJURY. Mower lift arms and lift pedal could cause severe injury if the lift-assist springs are not disconnected before the lift links.

WARNING: AVOID INJURY. Springs store energy. Keep body parts away from pinch points when removing the deck.

See Figure 61.

4. Loosen rear jam nuts on deck lift-assist spring anchor bolts to relieve spring tension.
5. Remove lift-assist springs from pins on front deck-lift arms.

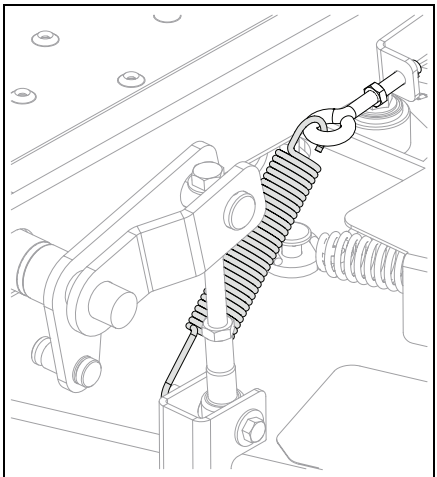


Figure 61

6. Position supports such as blocks or jack stands under each side of the deck.
7. Release transport lock and slowly lower deck until it rests on supports.

See Figure 62.

7. Remove hardware retaining deck-lift links to deck-lift brackets.
8. Remove hardware retaining rear mounting pins to mounting arms and deck and remove pins.

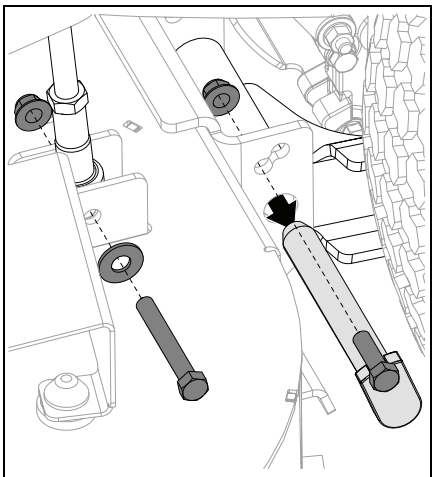


Figure 62

9. Remove deck from under unit.

Install Deck

1. Position deck under unit.
2. Secure rear mounting arms to deck with original mounting pins and hardware.
3. Secure deck-lift links to deck-lift brackets with original hardware.
4. Push deck lift pedal completely forward to engage transport lock.
5. Reconnect lift-assist springs to spring pegs. See Figure 63.

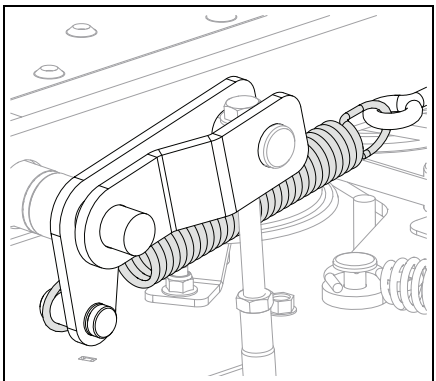


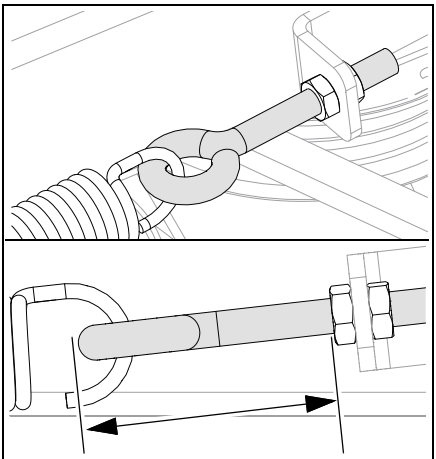
Figure 63

See Figure 64.

6. Tighten rear jam nuts on lift-assist spring anchor bolts.

IMPORTANT: Distance between the front face of the anchor bolt and the front face of the front jam nut must be as listed below. Adjust as necessary.

- ***Model 992550:*** 7.0 cm ± 0.64 cm (2 3/4" ± 1/4").
- ***Model 992551:*** 8.9 cm ± 0.64 cm (3 1/2" ± 1/4").



Model 992550: 7.0 ± 0.64 cm (2 3/4" ± 1/4").

Model 992551: 8.9 ± 0.64 cm (3 1/2" ± 1/4").

Figure 64

7. Reinstall PTO belt around clutch. See *Install PTO Belt* on page 34.
8. Level and pitch mower deck. See *Level and Pitch Mower Deck* on page 38.

LEVEL AND PITCH MOWER DECK

IMPORTANT: Position unit on a flat, level surface and inflate tires to equal pressures before starting procedure.

Check Deck Level and Pitch

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.
3. Raise deck to 3 1/2" cutting height.

See Figure 65.

CAUTION: AVOID INJURY. Use sturdy gloves or padding to protect hands when working with mower blades.

Rotation of one blade rotates the other blades.

4. Position mower blades so ends point left to right across the width of the deck.
5. Measure the distances between:
   - The surface on which you're working and the outer tip of the left blade.
   - The surface on which you're working and the outer tip of the right blade.

IMPORTANT: Distances should be within 4.7 mm (3/16").

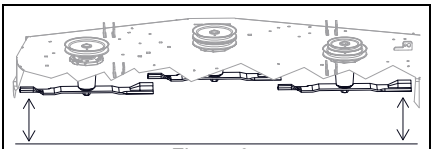


Figure 65

See Figure 66.

6. Position mower blades so ends point front to back.
7. Measure the distances between:
   - The surface on which you're working and the front tip of the center blade.
   - The surface on which you're working and the rear tips of the outer blades.

IMPORTANT: The distance between the front blade tip and the surface on which you're working should reflect your cutting height setting, and the distance between the rear blade tips and the surface on which you're working should be **3.2 – 6.4 mm (1/8" – 1/4") higher than the front blade tip.**

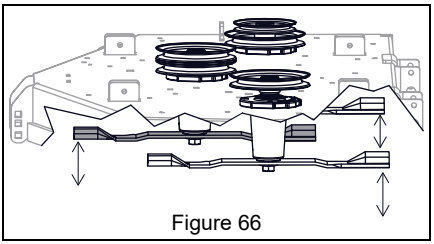


Figure 66

If measurements are out of range, adjust level and pitch. See *Adjust Deck Level and Pitch* on page 38.

Adjust Deck Level and Pitch

Level and pitch the mower deck using the height adjusters on each deck lift bracket.

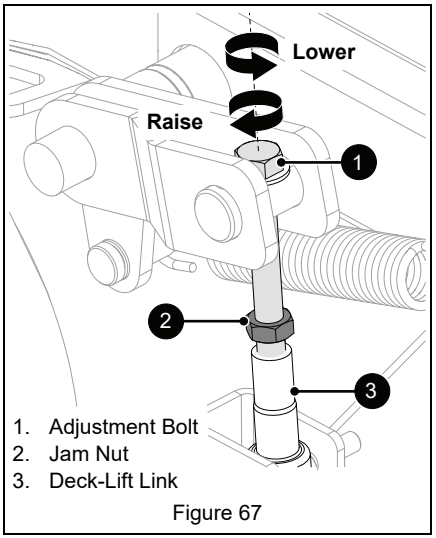
TIP: Place supports under the mower deck's **rear edge** to support the deck and ease adjustment. DO NOT position supports under the reinforced leading edge at the front of the deck.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.

See Figure 67.

3. Loosen the jam nut on each adjustment bolt.

4. Raise and lower the deck at each adjustment point by turning adjustment bolts.
   - Turn bolts clockwise to raise.
   - Turn bolts counterclockwise to lower.



1. Adjustment Bolt
2. Jam Nut
3. Deck-Lift Link

Figure 67

5. Take measurements to verify level and pitch and continue adjustments as necessary. See *Check Deck Level and Pitch* on page 38.
6. Tighten jam nuts against deck-lift links when adjustment is complete.

TROUBLESHOOTING

Problem	Probable Cause	Correction
Engine does not start.	PTO switch is in the on position.	Push PTO switch down to off position. See *Power Take-off (PTO) Switch* on page 14.
	Parking brake is released.	Engage parking brake. See *Parking Brake Lever* on page 16.
	Fuel tank is empty.	Fill fuel tank. See *Before Operation* on page 16.
	Fuel supply is contaminated.	Replace with clean fuel.
	Battery is not charged.	Charge battery. See *Charge Battery* on page 28.
	Battery cables are loose or corroded.	Clean and tighten cables. See *Clean Battery* on page 27.
	Spark plug wire(s) are loose or spark plug(s) are faulty.	Connect spark plug wire(s) or replace spark plug(s). Refer to engine manual.
	Electrical system is faulty.	Contact your Gravely dealer.
	Engine is faulty.	Contact your Gravely dealer.
Engine runs rough.	Choke is engaged.	Disengage choke. See *Choke Control Lever* on page 14.
	Spark plug is faulty.	Replace spark plug. Refer to engine manual.
	Fuel filter is dirty.	Clean or replace filter. Refer to engine manual.
	Air filter cartridge is plugged.	Clean or replace air filter cartridge. Refer to engine manual.
	Engine is faulty.	Contact your Gravely dealer.
Engine overheats.	Engine oil level is low.	Add engine oil. Refer to engine manual.
	Cooling fins are plugged.	Clean engine. Refer to engine manual.
	Engine is faulty.	Contact your Gravely dealer.
Engine runs when ignition key is in the off position.	Ignition ground wire is disconnected.	Connect ground wire to clean, metal surface.
	Ignition switch is faulty.	See your Gravely dealer.
Unit does not drive.	Parking brake is engaged.	Release parking brake.
	Transaxles are bypassed.	Turn transaxle bypass valves to operating position. See *Move Unit Manually* on page 22.
	Transaxle drive belt is faulty.	Replace transaxle drive belt. See *Replace Transaxle Drive Belt* on page 35.
	Transaxles are faulty.	Contact your Gravely dealer.
	Transaxle drive system is faulty.	Contact your Gravely dealer.
	Hydraulic oil level is low.	Add hydraulic oil. See *Check Hydraulic System* on page 24.

TROUBLESHOOTING

Problem	Probable Cause	Correction
PTO does not work.	Operator presence switch is not engaged.	Activate switch by sitting on seat.
	Operator presence switch is faulty.	Contact your Gravely dealer.
	PTO belt is faulty.	Replace PTO belt. See *Replace Mower Belts* on page 32.
	PTO switch, wiring, connectors or clutch are faulty.	Contact your Gravely dealer.
Unit moves with engine off and parking brake engaged.	Parking brake needs adjustment.	Adjust parking brake lever. See *Adjust Parking Brake* on page 32.
	Parking brake is faulty.	Contact your Gravely dealer.
Unit does not drive straight.	Tire pressures are not equal.	Check tire pressures. See *Specifications* on page 44.
	Steering lever speed limiter bolts need adjustment.	Adjust speed limiter bolts. See *Adjust Limiter Bolts* on page 29.
	Steering levers need adjustment.	See *Adjust Steering Levers* on page 19.
Unit creeps when steering levers are in neutral position.	Transaxles need adjustment.	See *Adjust Hydraulic Neutral* on page 30.
	Parking brake interlock needs adjustment.	See *Adjust Mechanical Neutral* on page 31.
Unit has poor cutting quality.	Engine throttle control lever is set too low.	Move throttle control lever to the fast position. See *Throttle Control Lever* on page 14.
	Mower blades not level or mower deck pitch is incorrect.	Level and adjust pitch of mower deck. See *Level and Pitch Mower Deck* on page 38.
	Mower blades are dull or faulty.	Sharpen or replace mower blades. See *Sharpen Blades* on page 26.
	Mowing speed is too fast.	Drive slower when cutting grass.
	Belt tension or condition is poor.	Replace PTO belt or mower drive belt. See *Replace Mower Belts* on page 32.
	Cutting height is too low.	Do not set height of cut too low. For very tall grass, mow twice.
	Clutch is faulty, damaged, or slipping.	Contact your Gravely dealer.
Oil pressure light is illuminated.	Oil pressure is low.	Stop engine immediately and refer to engine service manual or see your Gravely dealer.

STORAGE



WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

SHORT-TERM STORAGE

IMPORTANT: NEVER wash unit with high-pressure water or store outdoors.

1. Allow unit to cool and clean with mild soap and water.
2. Tighten all hardware to correct specifications.
3. Inspect unit for visible signs of wear or damage. Repair as needed.
4. Prepare fuel system for storage.

NOTICE: Gravely recommends using a quality fuel stabilizer in all fuel. Gasoline left in the fuel system without a stabilizer, even for short periods of time, deteriorates and leaves gummy deposits in the system that may cause damage. For the best effectiveness, add stabilizer to all fuel containers whenever purchasing fuel. Add the stabilizer to the container before adding fuel.

   a. Add Gravely fuel stabilizer (see *Service Parts* on page 23) or equivalent according to manufacturer's instructions to the fuel tank and any fuel containers with remaining fuel.
   b. Operate engine outdoors for at least 5 minutes to allow stabilizer to reach the carburetor.

5. Close fuel valve and allow engine to stop on its own.
6. Turn key to off position and remove from ignition.
7. Store unit in a cool, dry, protected area. DO NOT store unit outdoors.

LONG TERM STORAGE

1. Perform short-term storage procedures.
2. Lubricate as directed in *Maintenance* on page 22.
3. Touch-up all scratched painted surfaces.
4. Remove and charge battery as directed in *Charge Battery* on page 28. Store battery in a cool, dry, protected area.
5. Store unit in a cool, dry, protected area. DO NOT store unit outdoors.

START-OF-SEASON PREPARATION

1. Before adding fuel for the first time after long-term storage, add fresh, stabilizer-treated fuel to fuel tank and any fuel containers with remaining fuel.
2. Charge and install the battery.

ACCESSORIES

See your Gravely dealer for a complete list of compatible accessories and attachments for your unit.

Description	Part No.
Realtree Camo GELcore Seat Cover	71515100
Gravely GELcore Seat Cover	71515500
Zero-Turn Mower Cover	71515300
Double Anti-Scalp Wheel Kit	71517400
Single Anti-Scalp Wheel Kit	71517500
Anti-Scalp Wheel Kit (Replaces All Anti-Scalp Wheels)	79210900
15" Semi-Pneumatic Tire Kit (Grey Wheels)	79214300
15" Semi-Pneumatic Tire Kit (Black Wheels)	79222500
Sunshade Kit (Fiberglass)	79216900
Sunshade Kit (Hard Top)	79218000
Bahia Baffle Kit – 52" (Model 992550)	79218900
Bahia Baffle Kit – 60" (Model 992551)	79219000
LaserEdge Blade Kit – 52" (Model 992550)	79219300
LaserEdge Blade Kit – 60" (Model 992551)	79219400
LaserEdge Mulching Blade Kit – 52" (Model 992550)	79219900
LaserEdge Mulching Blade Kit – 60" (Model 992551)	79220000
24 x 12-12 Tweel Kit (Model 992551)	79219600
15" (Front) Tweel Kit	79223600
Operator-Controlled Discharge Baffle Kit	79222200
52" Discharge Cover Kit (Model 992550)	79104300
60" Discharge Cover Kit (Model 992551)	79213400

12" Gravely Hub Cap Kit (Set of 2)	79102100
24 x 12-12 BAR-Style Tire Kit (Model 992551)	79205200
Solid Tire Kit	79101000
24 x 12-12 Radial Tire Kit (Model 992551)	79215200
23 x 10.5-12 Radial Tire Kit (Model 992550)	79215300
Flextend™ Kit	79102300
Hitch Kit	79215800
Headlight Kit	79216200
Mulching Kit (Model 992550)	79105800
Mulching Kit (Model 992551)	79105900
Lawn Striper Kit	79213200
Isolated Seat Kit	79214700
6" Wheel Covers (Set of 2)	79210600
Air Ride Seat Kit	79216100
12V Power Port Kit	79215000

Bagger Kits*

Base Kit	89205100
• Kit for 52" Decks	79216300
• Kit for 60" Decks	79216400

* Bagger kits are ordered in two parts. Complete baggers require Base Kit 89205100 *plus* the kit matching the deck size of the unit.

SPECIFICATIONS

Model Number	**992550**	**992551**
Description	Pro-Turn 252	Pro-Turn 260
Engine	Kawasaki FX850	Kawasaki FX921
Displacement – cm^3 (in^3)	852 (52.0)	999 (61)
Maximum RPM – No Load	3600 ±100	3600 ± 75
Oil Capacity	Refer to engine manual.	
Liquid or Air Cooled	Air	
Electrical		
Starter	Electric	
Battery	12-Volt Maintenance-Free, 300 CCA 10U1L	
PTO (Power Take-off)	Electric PTO Clutch / Brake	
Fuel		
Tank Capacity – liter (gal)	49 (13)	
Type	Refer to engine manual.	
Transmission		
Type	Hydrostatic Drive	
Oil	Use 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent	
Hydraulic Oil Filter	Yes	
Drive Speed		
Forward Maximum – km/h (mph)	20.8 (13.0)	
Reverse Maximum – km/h (mph)	9.6 (6.0)	
Turning Radius	Zero	
Brakes	Parking	
Mower Deck		
Cutting Height – cm (in)	3.8 – 14.0 (1.5 – 5.5)	
Cutting Height Increments – cm (in)	0.635 (0.25)	
Cutting Width – cm (in)	132.1 (52)	152.4 (60.0)
Deck Lift	Mechanical Pin Lock	
Size and Weight		
Length – cm (in)	203.2 (80.0)	
Width – cm (in) • Discharge Chute Down • Discharge Chute Up	171.5 (67.5) 141.0 (55.5)	190.5 (75.0) 160.0 (63.0)
Height – cm (in) • with ROPS extended • with ROPS folded	177.8 (70.0) 121.3 (47.8)	
Weight – kg (lb)	575.2 (1268)	588.8 (1298)
Tires		
Front Tire Size – in	15 x 6-6	
Rear Tire Size – in	23 x 10.5-12	24 x 12-12
Recommended Front Tire Pressure – kPa (psi)	83 – 103 (12 – 15)	
Recommended Rear Tire Pressure – kPa (psi)	83 – 103 (12 – 15)	

CRITICAL TORQUES

Component	Torque **(lb-in)**	Torque **(lb-ft)**	Torque **(N•m)**
Clutch to crankshaft	564 – 732	47 – 61	64 – 83
Engine to frame	240 – 312	20 – 26	27 – 35
Lug nuts to wheel hub	720 – 1080	60 – 90	81 – 122
Spindle to deck	180 – 372	15 – 31	20 – 42
Pulley to spindle	492 – 588	41 – 49	56 – 66
Blade to spindle	1380 – 1920	115 – 160	156 – 217
Fuel tank to frame	108 – 156	9 – 13	12 – 18
Transaxle to frame	456 – 624	38 – 52	52 – 71
Mounting arms to frame	1320 – 1620	110 – 135	149 – 183
ROPS posts to frame	360 – 744	30 – 62	41 – 84
Mower deck lift arm to frame	1560 – 1800	130 – 150	176 – 203
Oil drain hose to engine	324 – 372	27 – 31	37 – 42

Outdoor Power Equipment Limited Warranty

AriensCo warrants to the original purchaser that Gravely brand products purchased on or after 09/01/2022 will be free from defects in material and workmanship for the time period noted in the chart below.

If any product, EXCEPT AXIS skidsteer, is rented or leased, then the duration of these warranties shall be 90 days after the date of purchase.

An authorized Gravely dealer will repair any defect in material or workmanship, and repair or replace any defective part, subject to the conditions, limitations and exclusions set forth herein. Such repair or replacement will be free of charge (labor and parts) to the original purchaser; except as noted below. Pick-up and delivery are at the owner's expense.

The warranty code is found on the model and serial number identification label on the unit.

Warranty Code	Product Group	Warranty Period
AA	Serialized Attachments	1 Year.**
AB	Serialized Attachments	2 Years.**
CH	Pro-Turn® Z and Pro-Turn ZX Mowers	4 Years or 750 Hours.*
CJ	Pro-QXT®	4 Years or 500 Hours.*
CK	Compact-Pro® and Pro-Walk® Hydro Mowers	4 Years or 750 Hours.* No Hour Limit for First 2 Years.
CL	Pro-Turn 100 and Pro-Stance® Mowers	5 Years or 1000 Hours.* No Hour Limit for First 2 Years.
CM	Pro-Turn 200 and 300 Mowers	5 Years or 1250 Hours.* No Hour Limit for First 2 Years.
CN	Pro-Turn 500, 600, Mach-One and Pro-Stance Ultra Mowers	5 Years or 1500 Hours.* No Hour Limit for First 2 Years.
CS	AXIS® Skidsteer	1 Year or 1000 Hours.* Includes Rented or Leased Products.
CT	OVIS Mowers	2 Years or 250 Hours.*
HE	ZT Mowers	2 Years or 150 Hours.*
HF	ZT X Mowers	3 Years or 300 Hours.*
HG	ZT XL Mowers	4 Years or 400 Hours.*
HH	ZT HD and Z-Stance Mowers	4 Years or 500 Hours.*
UG	Atlas JSV®	1 Year.

* Whichever comes first.

** AXIS Attachments see Limitations chart below.

Special Extensions

The chart below details special **extensions** to warranty terms. Warranty terms are total time periods covered. If any product is rented or leased, there are no extensions to the 90-day warranty.

Warranty Code	Warranty Term Extension	Warranty Period	Detail
CL, CM, CN	Mower Deck Shell and Main Frame	Lifetime Limited.	Warranty is for parts only after the initial warranty period. Components are covered for manufacturer's defect only, not wear.

Exclusions and Limitations

The charts below detail special **exclusions and limitations** to this warranty.

Warranty Term Exclusions	Warranty Period
Air filters, brake arms, brake linings, brake shoes, brushes, cutters, fuel filters, halogen headlights, knives, halogen light bulbs, lubricants, mower blades, flail blades, oil, oil filters, spark plugs, scraper blades, shear bolts, skid shoes and spoon tines.	Components are not covered under warranty.

Hydro-Gear Transaxle Limitation
See Hydro-Gear warranty. The warranty is administrated by AriensCo. Refer to www.gravely.com for warranty statement.

Warranty Term Limitations	Warranty Period
Cloth, Plastic and Rubber Components. Mufflers, Tires and Belts.	Components are covered for manufacturer's defect only, not wear.
AXIS Bucket and Fork Attachments	Warranty is administered by Erskine Attachments, LLC. Follow Erskine warranty statement in back of Attachment Operator's Manual.

Exclusions – Items Not Covered by This Warranty

- Parts that are not genuine Gravely service parts are not covered by this warranty and may void the warranty if the parts result in premature wear or damage to the product.
- Damages resulting from the installation or use of any part, accessory, or attachment which is not approved by the AriensCo for use with product(s) identified herein are not covered by this warranty.
- Any misuse, alteration, improper assembly, improper adjustment, neglect, or accident which requires repair is not covered by this warranty.
- Repairs or adjustments required due to failure to use fresh fuel or failure to properly prepare the unit for periods of non-use.
- **Use of gasoline blends exceeding 10% ethanol voids any and all warranties.**
- **Any tampering with the hour meter voids any and all warranties.**
- Products are designed to the specifications in the area that the product was originally distributed. Different areas may have significantly different legal and design requirements. This warranty is limited to the requirements in the area in which the unit was originally distributed. AriensCo does not warrant this product to the requirements of any other area. Warranty service is limited to service within the area originally distributed.
- In countries other than the United States and Canada, contact the AriensCo dealer for warranty policies that govern within your country. Rights may vary from country to country and within any one country.

Evaporative Emissions Control Warranty Exception

As required by the California Air Resources Board (CARB) and the US Environmental Protection Agency (EPA) the evaporative emissions control system is warranted to the ultimate purchaser, and any subsequent owner, for two years.

The CARB and EPA evaporative emissions control system warranty is described in a separate evaporative emission control warranty statement.

Special Exclusions for Job-site Vehicles

The following uses void the warranty terms on Atlas JSV (Warranty Code UG) vehicles:

- Renting or leasing the vehicle.
- Using the vehicle to tow or carry loads in excess of the limits specified in the operator's manual.
- Modifying the vehicle with parts and accessories that are not genuine or authorized Gravely parts or accessories.
- Modifying the vehicle without express written authorization from Gravely.
- Operating the vehicle when it has not been completely and properly assembled and pre-delivered by an authorized Gravely dealer.

Battery Warranty

Battery warranty is one year. Units used for rental or lease have no exceptions to the 90-day warranty. Total battery claim reimbursement will not exceed 45.00 USD.

Transmissions

The chart below details transmission warranty information. Transmission warranty terms may vary from the specific terms of this warranty. If inconsistent, the terms of the transmission warranty shall apply to the transmission and its component parts.

Transmission Manufacturer	Detail
Hydro-Gear Transaxle	See Hydro-Gear warranty. The warranty is administrated by AriensCo. Refer to www.gravely.com for warranty statement.
Parker Hannifin Drive & Valve Systems	Parker Transaxles, Pumps, Wheel Motors and Valves are warranted for the length of equipment warranty period. Refer to Warranty Code chart above. Warranty is administered by AriensCo.

Engines

The chart below details engine warranty information. Engine warranty terms may vary from the specific terms of this warranty. If inconsistent, the terms of the engine warranty shall apply to the engine and its component parts.

Engine Manufacturer	Detail	
Gravely V-Twin	Serial Number 0000400 and lower	4 Years or 500 Hours, whichever comes first. Refer to www.gravely.com for warranty statement.
	Serial Number 0000401 and higher	4 Years or 750 Hours, whichever comes first. Refer to www.gravely.com for warranty statement.
Yamaha	Yamaha-branded engines are warranted by the manufacturer and the warranty is administrated by AriensCo. Refer to www.gravely.com for warranty statement.	
Briggs & Stratton, Kawasaki, Kohler, Kubota	Covered by the engine manufacturer's warranty. Refer to the engine manufacturer's warranty statements.	

Parts and Accessories

Service replacement parts and non-serialized accessories are warranted for 90 days from date of purchase. Labor is not included.

Customer Responsibilities

Register the product immediately at the time of sale. If the dealer does not register the product, the customer must register the unit on-line at www.gravely.com.

To obtain warranty service, the **original purchaser** must:

- Ensure that the maintenance and adjustments explained in the Operator's Manual are routinely completed.
- Promptly notify AriensCo or an authorized Gravely service representative of the need for warranty service.
- Transport the product to and from the place of warranty service at owner's expense.
- Have the warranty service performed by an authorized Gravely service representative.

To find an authorized dealer use the dealer locator on our websites, or contact us by mail or phone.

Globally except Australia or New Zealand:	Australia:	New Zealand:
AriensCo 655 W. Ryan Street Brillion, WI 54110 Phone: (920) 756 - 4688 www.gravely.com	Roy Gripske & Sons Pty Ltd 11 Sodium Street Narangba Queensland 4504 Australia Phone: (61130) 036 3004 www.rgs.com.au	Masport Ltd 320 Ti Rakau Drive East Tamaki Auckland 2013 New Zealand Phone: 0800 627 7678 www.masport.co.nz

Disclaimer

AriensCo may from time to time change the design of its products. Nothing contained in this warranty shall be construed as obligating the AriensCo to incorporate such design changes into previously manufactured products, nor shall such changes be construed as an admission that previous designs were defective.

Limitation of Remedy and Damages

AriensCo liability under this warranty, and under any implied warranty that may exist, is limited to repair of any defect in workmanship, and repair or replacement of any defective part. AriensCo shall not be liable for incidental, special, or consequential damages (including lost profits). Some states do not allow the exclusion of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

AriensCo shall not be held liable for damages, including premature wear and tear, or injuries caused by installation of unauthorized parts and accessories or for parts and accessories not installed by an authorized Gravely dealer.

Australian Consumer Law

The following applies solely to warranties subject to Subsection 102(1) of the Australian Consumer Law: Our goods come with guarantees that cannot be excluded by the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and failure does not amount to a major failure.

Disclaimer of Further Warranty

AriensCo makes no warranty, express or implied, other than what is expressly made in this warranty. If the law of your state provides that an implied warranty of merchantability, or an implied warranty of fitness for particular purpose, or any other implied warranty, applies to AriensCo then any such implied warranty is limited to the duration of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from region to region.

GRAVELY

655 West Ryan St.
Brillion, WI 54110

www.gravely.com

See parts, accessories, and attachments for your unit at parts.gravely.com.

A parts manual for your unit is available for free download or purchase at gravely.com.

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

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