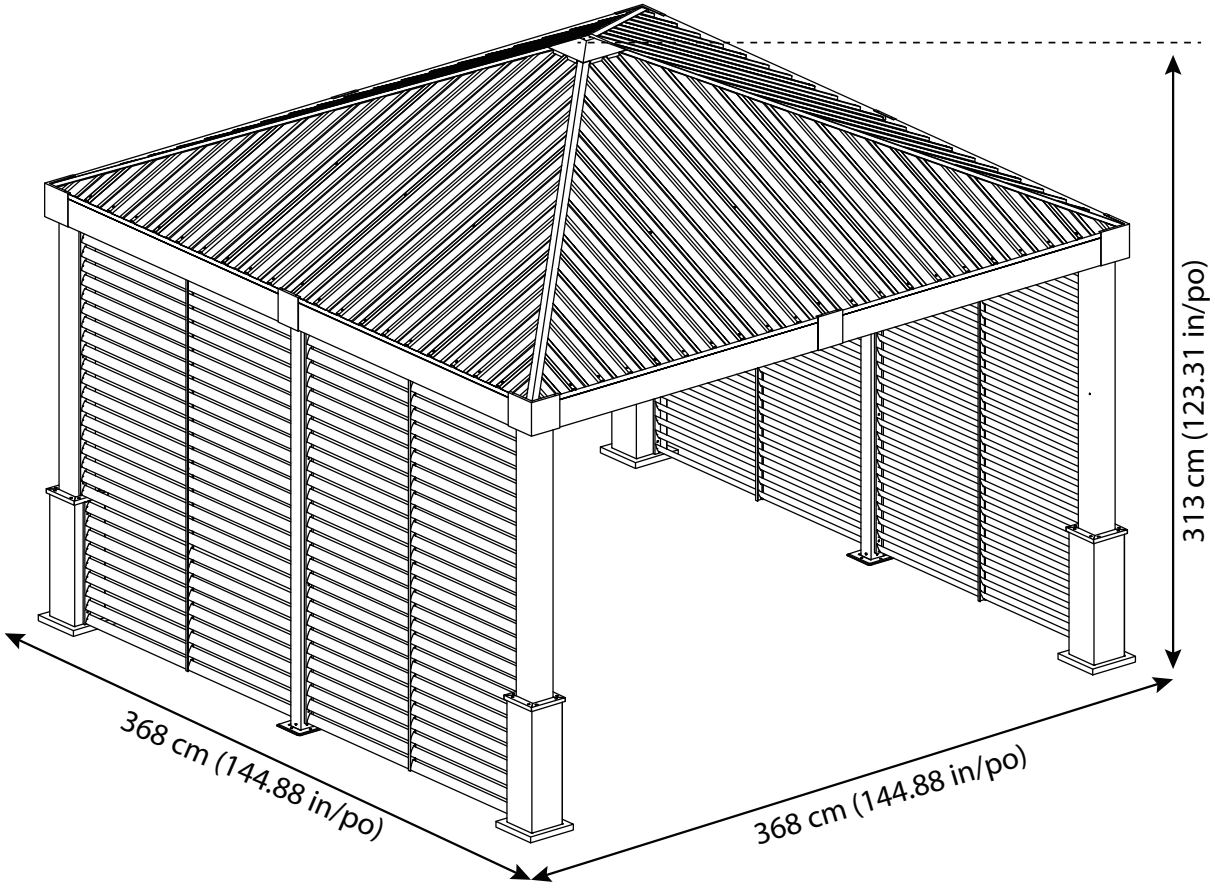
SOJAG

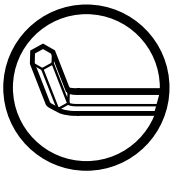
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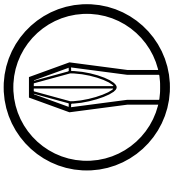
Assembly Manual / Guide d'assemblage / Manual de ensamblaje / 조립설명서 / Montageanleitung



Suggested assembly method / Méthode d'installation suggérée / Método sugerido de montaje / 제안된 조립 방법/ Vorgeschlagene Montagemethode



Use the hex keys in the box. / Utilisez les clés hexagonales fournies dans la boite. / Utilice las llaves hexagonales en la caja. / 상자에 육각 키를 사용 하십시오. / Verwenden Sie die Sechskantschlüssel in der Box.



Please use a Phillips screwdriver. / Utilisez un tournevis de type Phillips / Por favor, use un destornillador Phillips. / 십자 드라이버를 사용 하십시오 . / Bitte verwenden Sie einen Kreuzschraubenzieher.



You may need to use a drill for this step. / Vous pouvez avoir besoin d'utiliser une perceuse pour cette étape. / Puede que tenga que utilizar un taladro para este paso. / 이 단계에선 드릴을 사용해야 할 수도 있습니다. / Für diesen Schritt können Sie einen Bohrer verwenden.



Wearing protective gloves is recommended. / Le port de gants de protection est recommandé / El uso de guantes de protección se recomienda. / 보호 장갑을 착용 하는 것이 좋습니다 . / Das Tragen von Schutzhandschuhen wird empfohlen.



Two or more people are required at this stage. / Deux personnes ou plus sont nécessaires à cette étape./ Dos o más personas se requieren en esta etapa. /이 단계에서는 두 명 이상 이 필요합니다. / Für diesen Bauschritt sind 2 oder mehr Personen erforderlich.



Do not tighten screws all the way for now. / Ne pas visser fermement pour l'instant. / No atornille con firmeza por ahora. /아직 나사를 단단히 조이지 마십시오 . / Bitte die Schrauben zum jetzigen Zeitpunkt noch nicht fest anziehen.

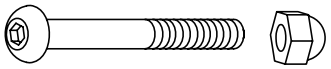


Sold separately. / Vendus séparément. / vendido en las opciones. / 옵션 판매 / Optional erhältlich



Optional step / Étape optionnelle / Paso opcional / 선택적 단계 / Optionaler Schritt

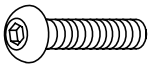
S X 8 (+2)



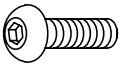
T X 72 (+8)



U X 40 (+4)



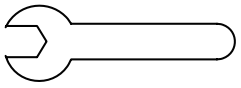
V X 212 (+10)



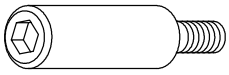
Wa X 1



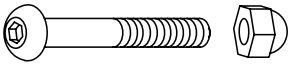
W2 X 1



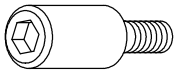
X X 32 (+3)



X1 X4 (+1)



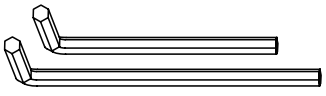
X2 X 32 (+3)



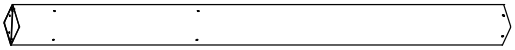
Y X 24 (+6)



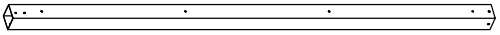
Z X 1



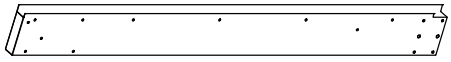
A X4



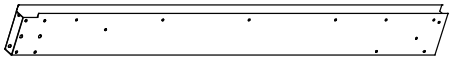
A1 X2



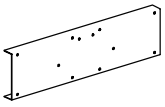
B X4



B1 X4



D X4



E X4



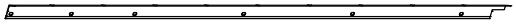
E1 X4



F1 X4



F2 X4



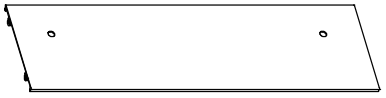
G X8



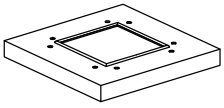
G1 X4



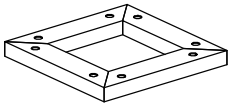
G2 X4



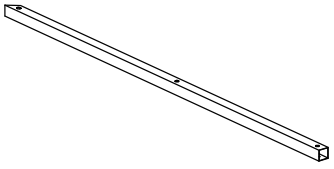
G3 X4



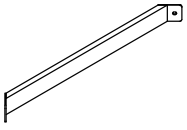
G4 X4



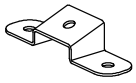
H X8



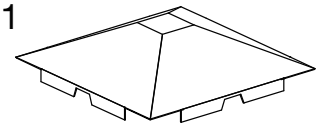
I X4



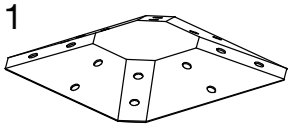
J X 4



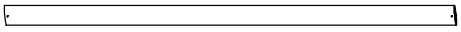
K X 1



K1 X 1



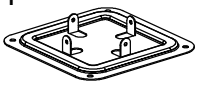
L1 X 80



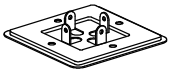
L2 X 36



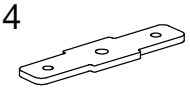
M1 X 4



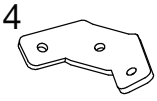
M2 X 2



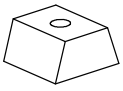
M3 X 4



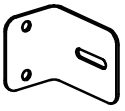
M4 X 4



M5 X 88 (+5)



P X 4



N1 X 2

N2 X 2

N3 X 2

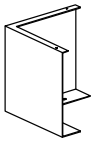
N4 X 2

N5 X 2

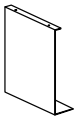
N6 X 2

N7 X 4

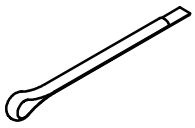
W X 4



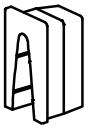
W1 X 4



R1 X 232



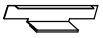
R2 X 252



R X 72 (+2)



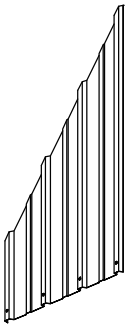
D1 X 8 (+1)



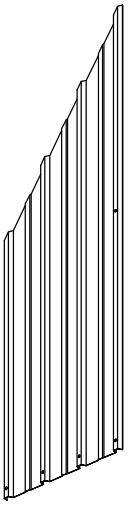
O X 4



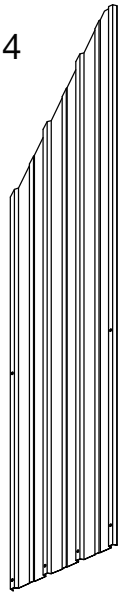
O1 X 4



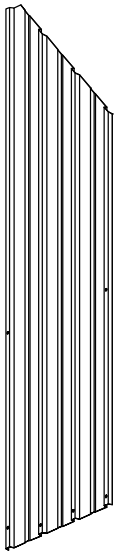
O2 X 4



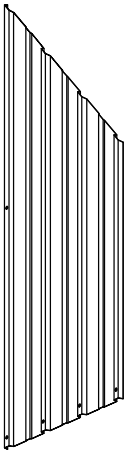
O3 X 4



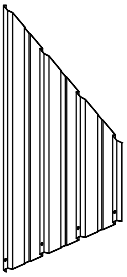
O4 X 4



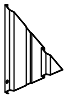
O5 X 4

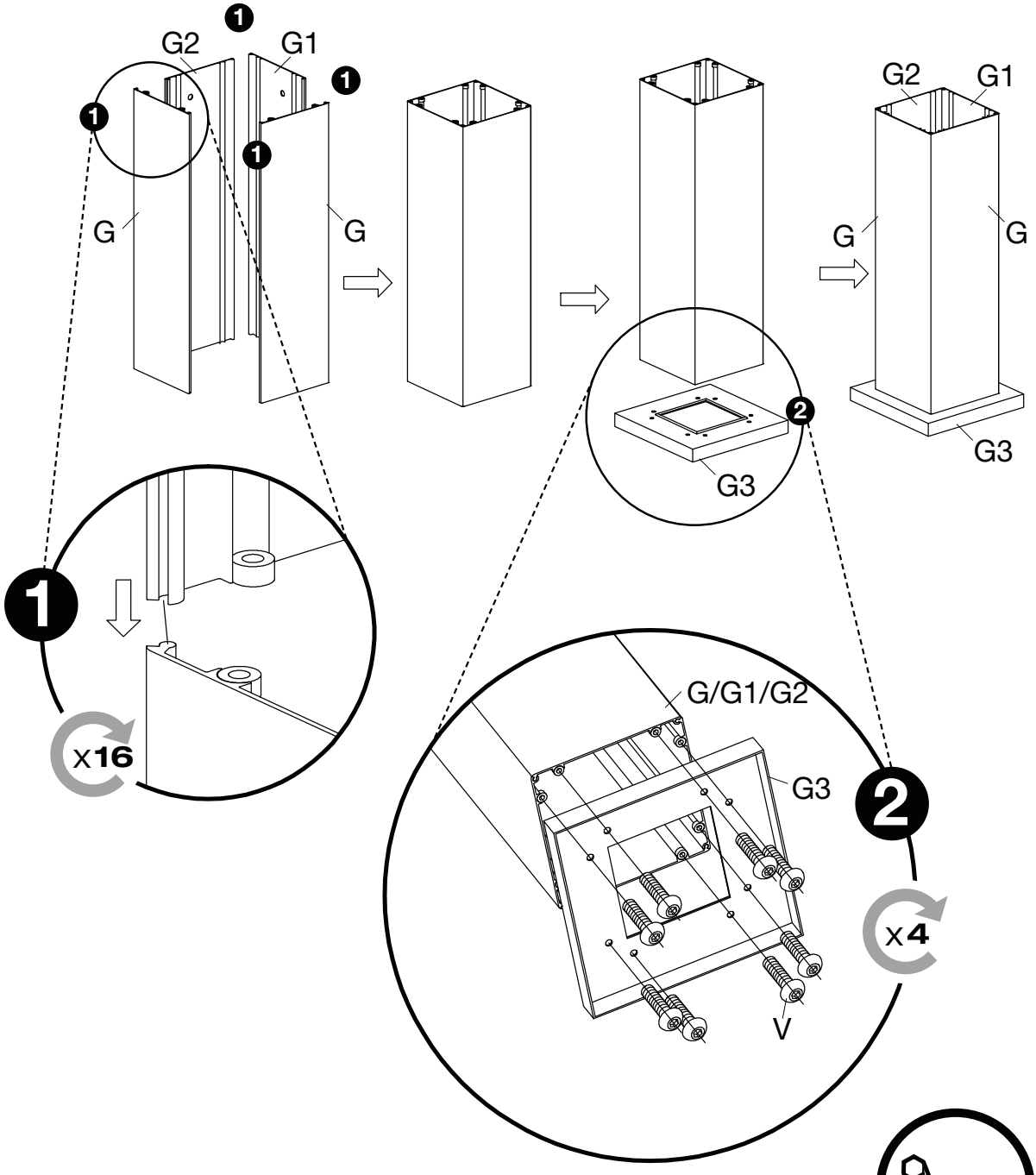


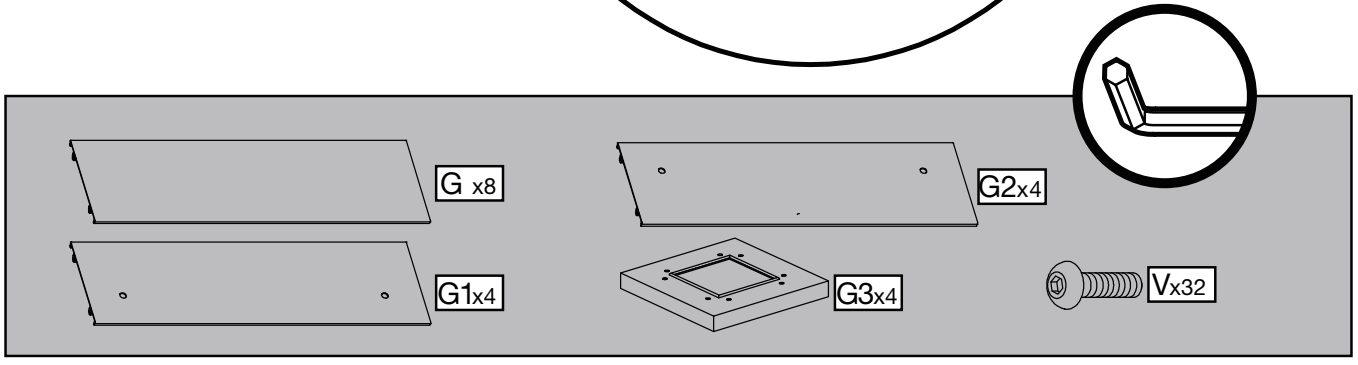
O6 X4

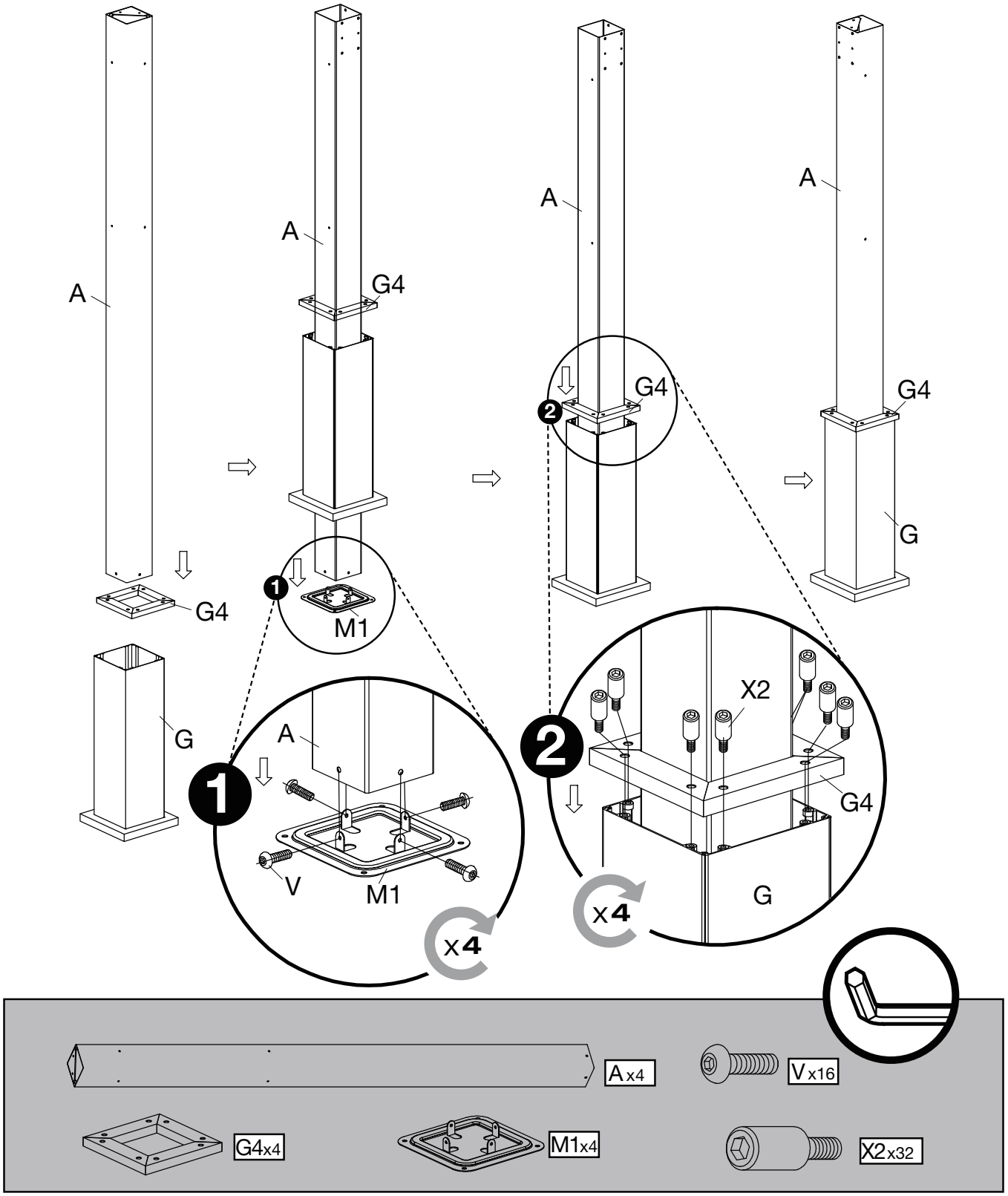


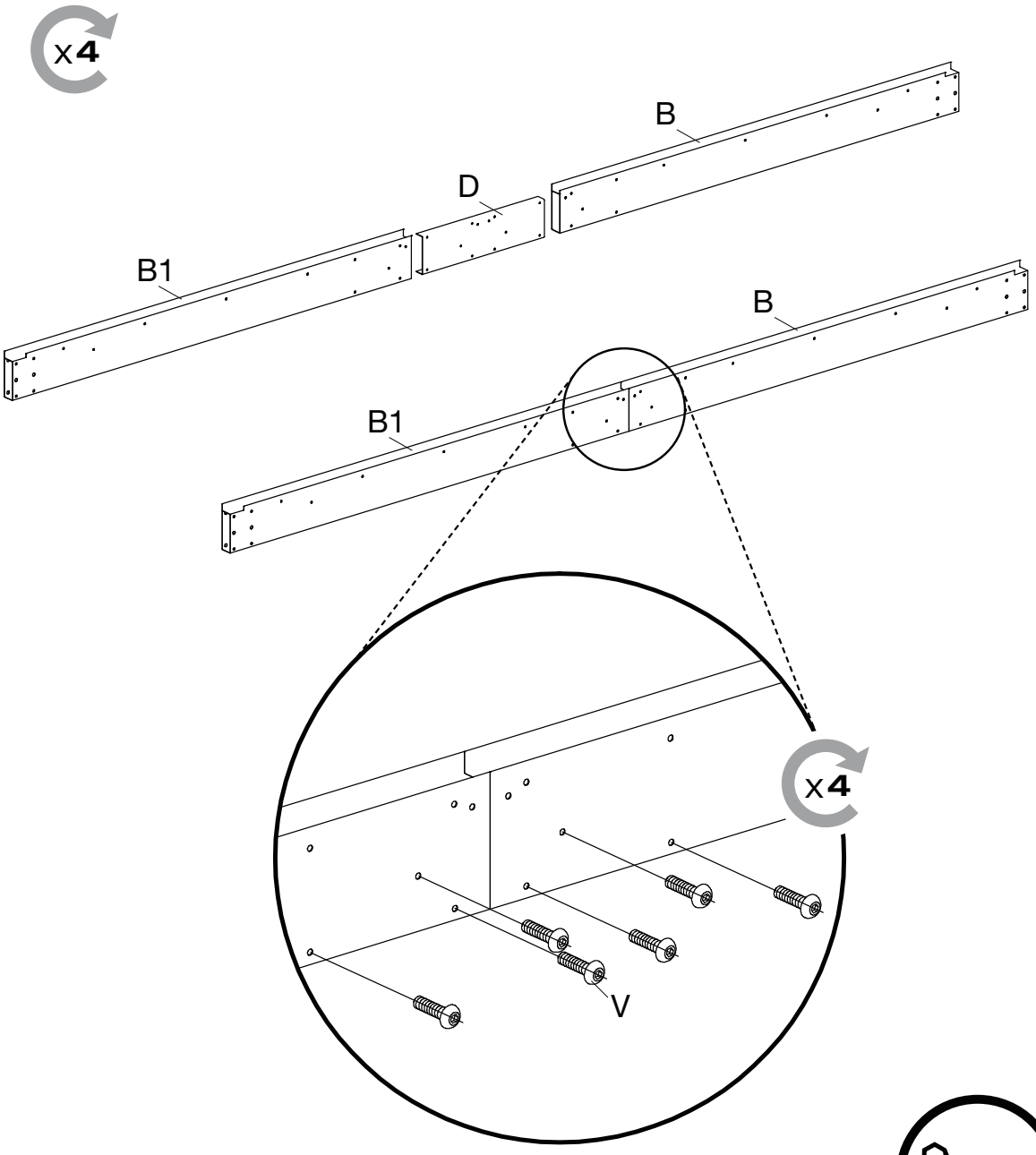
O7 X4

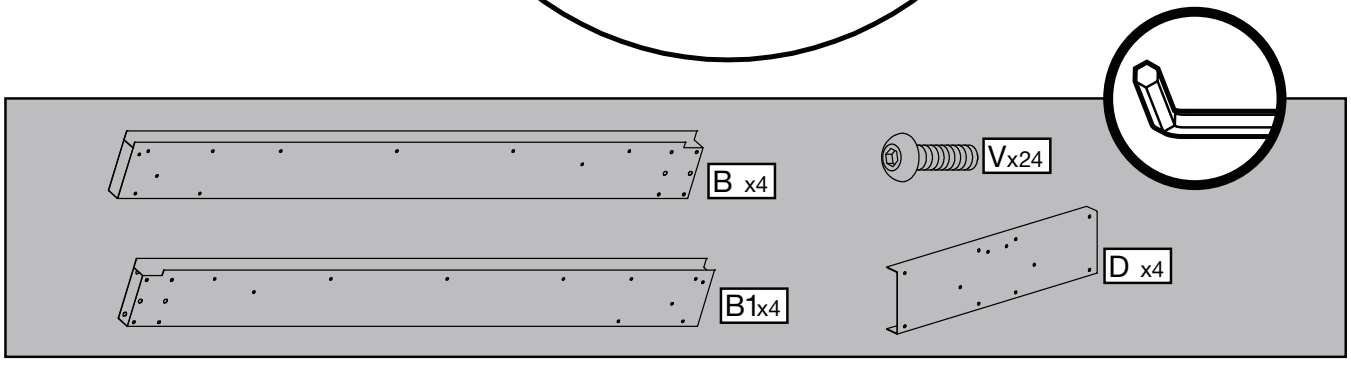


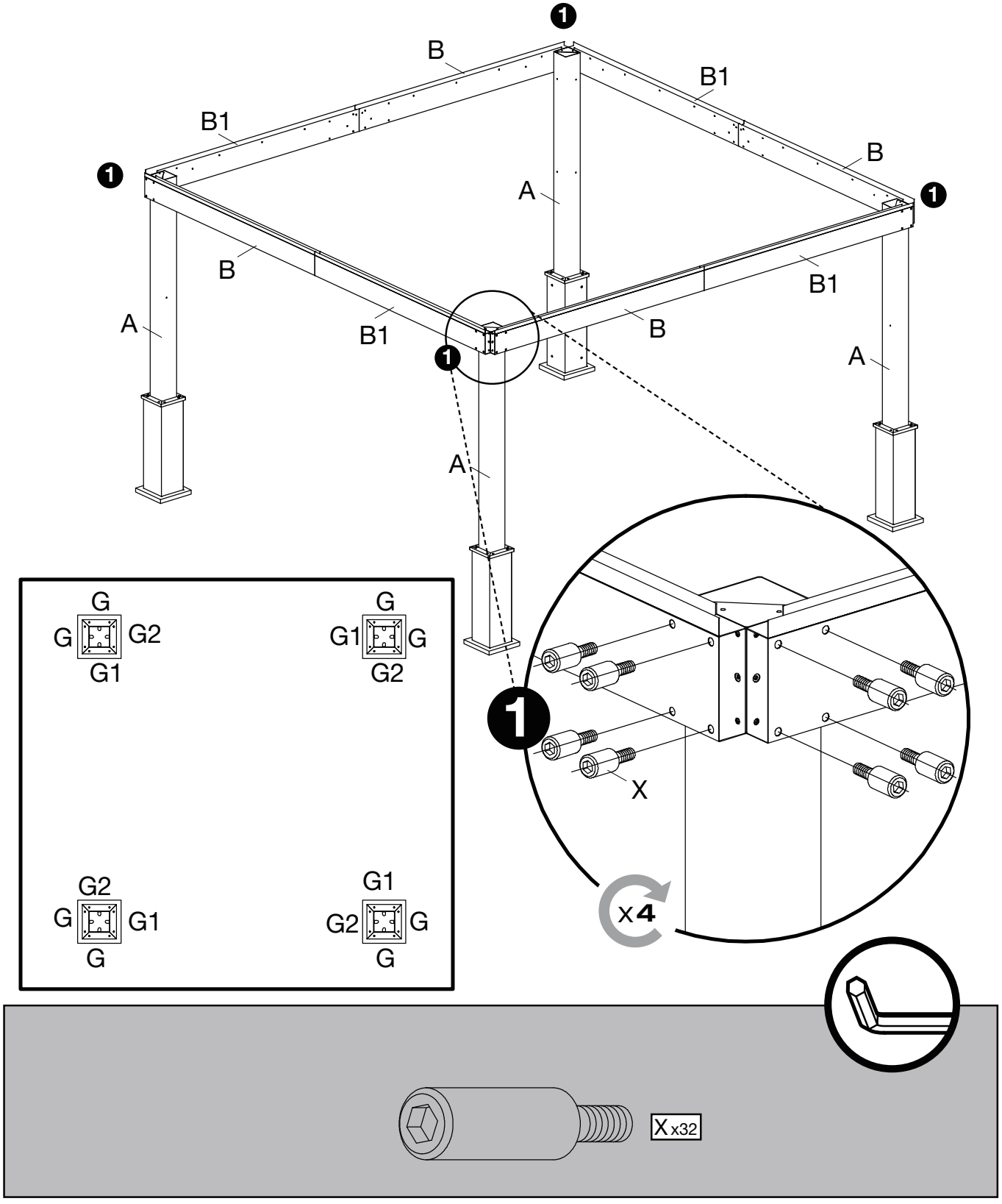

1
G2
G1
G
G
G2
G1
G
G
G3
2
G3
1
x16
G/G1/G2
G3
2
x4
V

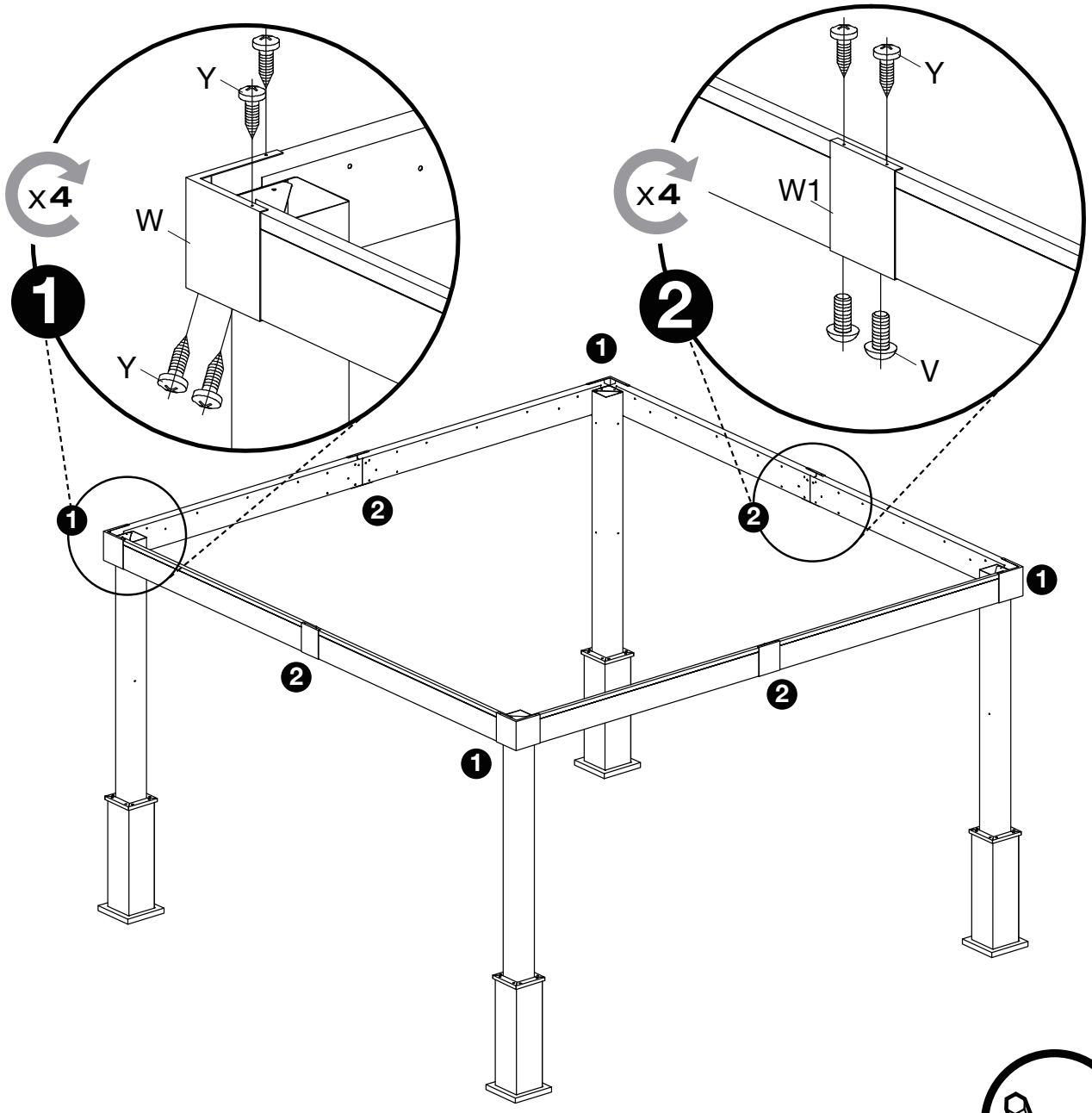

G x8
G2x4
G1x4
G3x4
Vx32

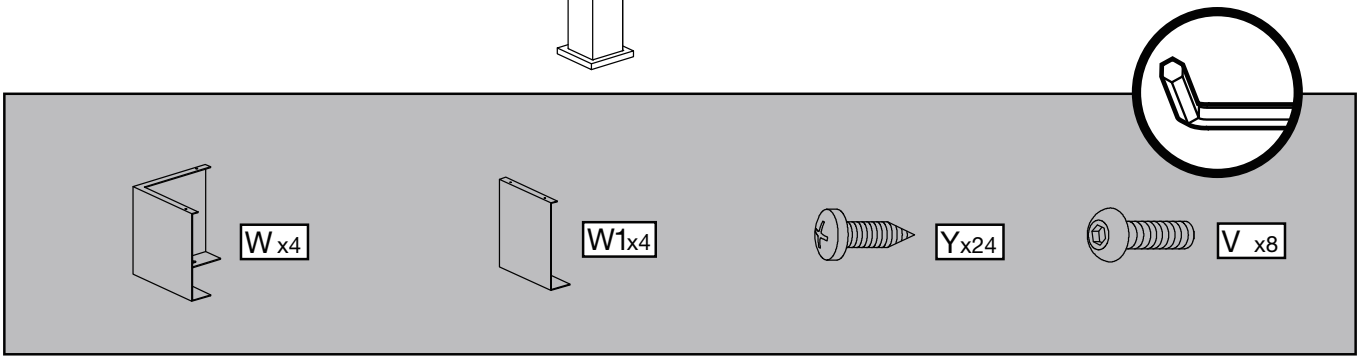

A
G4
M1
G
V
X2
x4
A x4
V x16
G4 x4
M1 x4
X2 x32

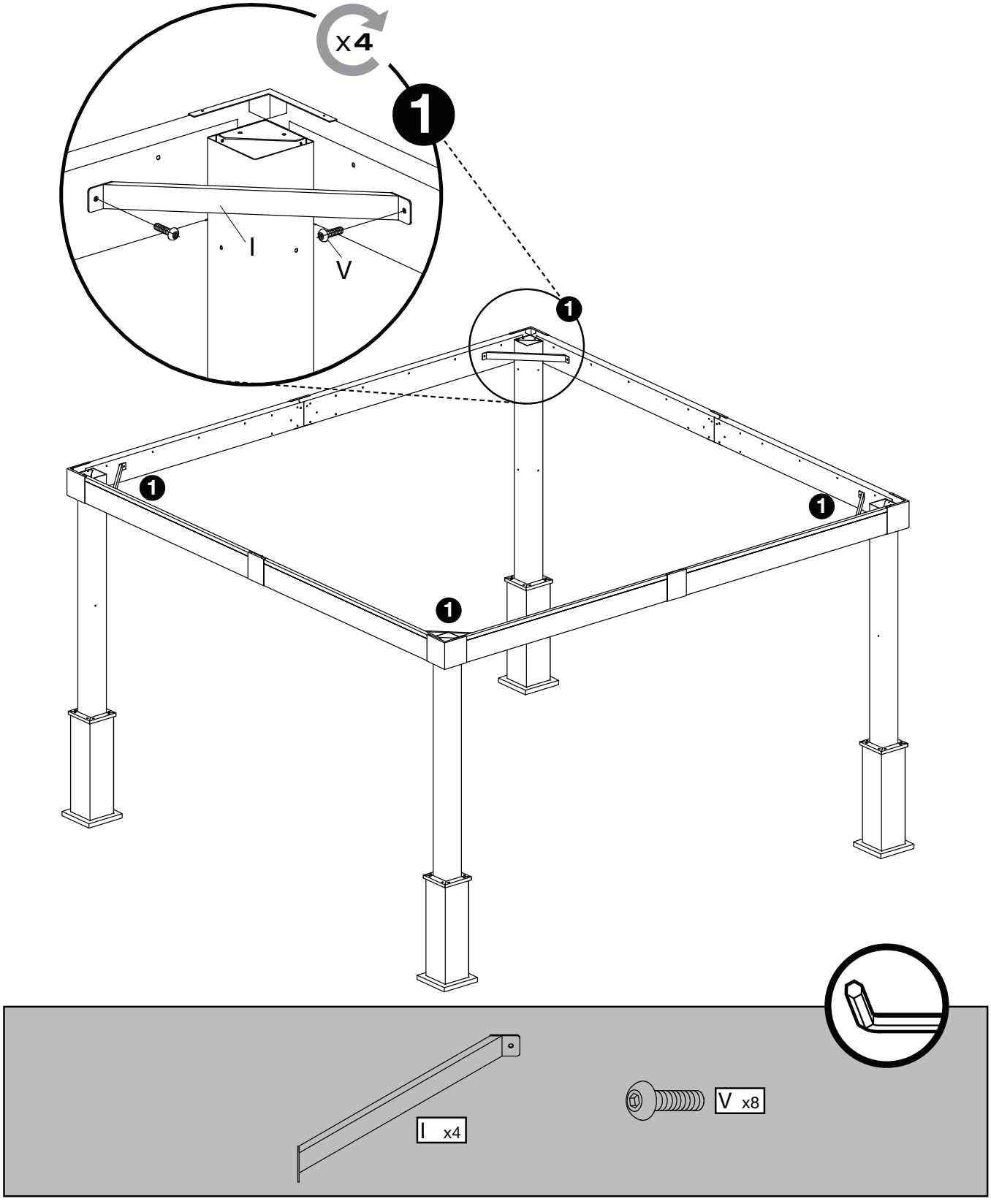

x4
B
D
B1
B
B1
x4
V

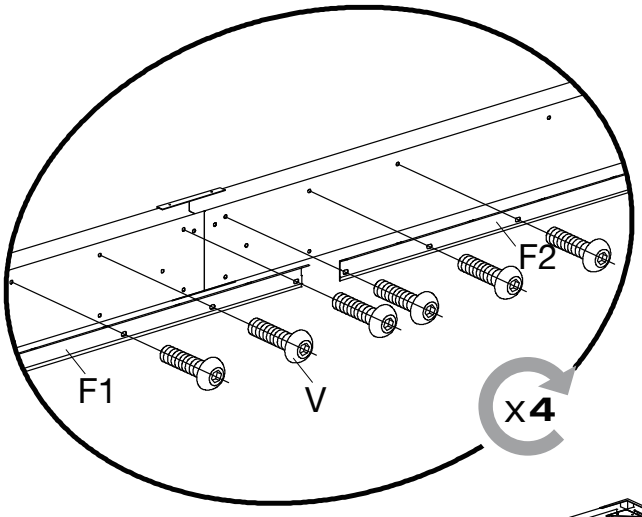

B x4
Vx24
B1x4
D x4

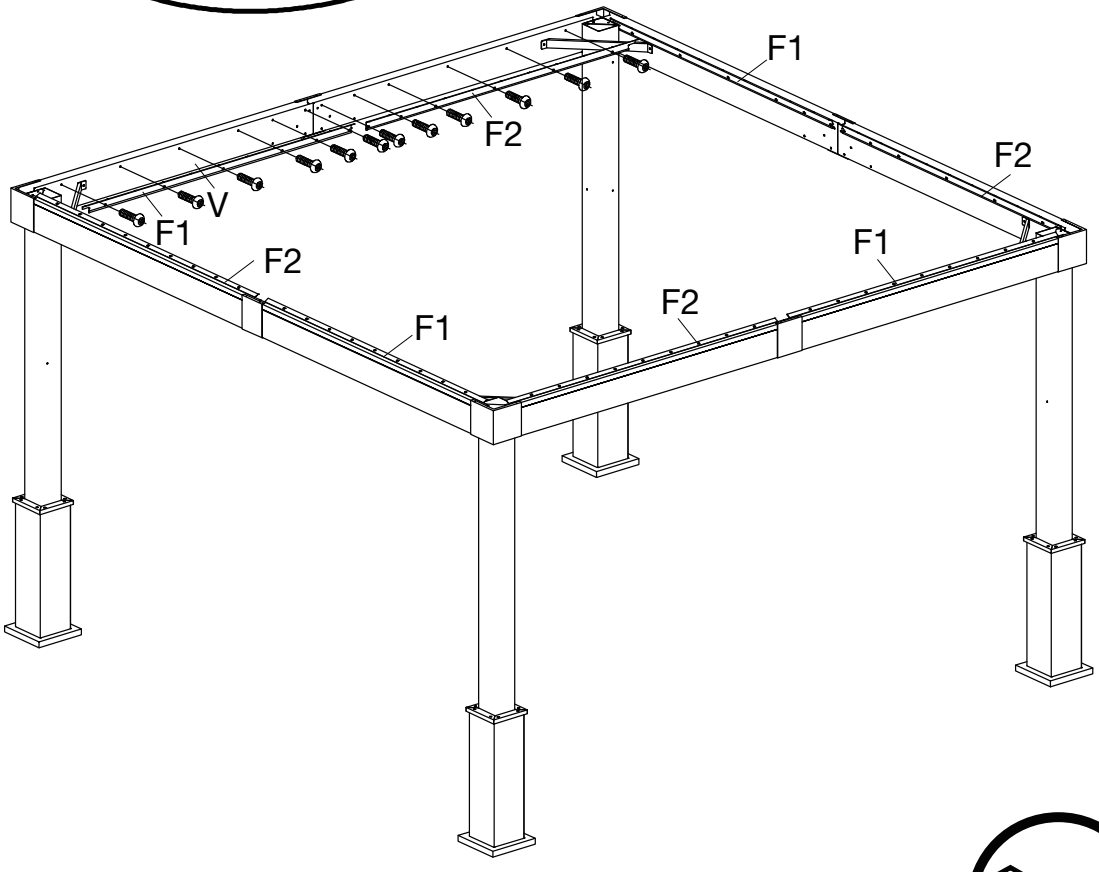

1
B
B1
B1
B
1
A
B
B1
A
B1
B
1
A
A
G
G
G2
G1
G
G1
G
G2
G2
G
G1
G
G1
G2
G
X
x4
Xx32

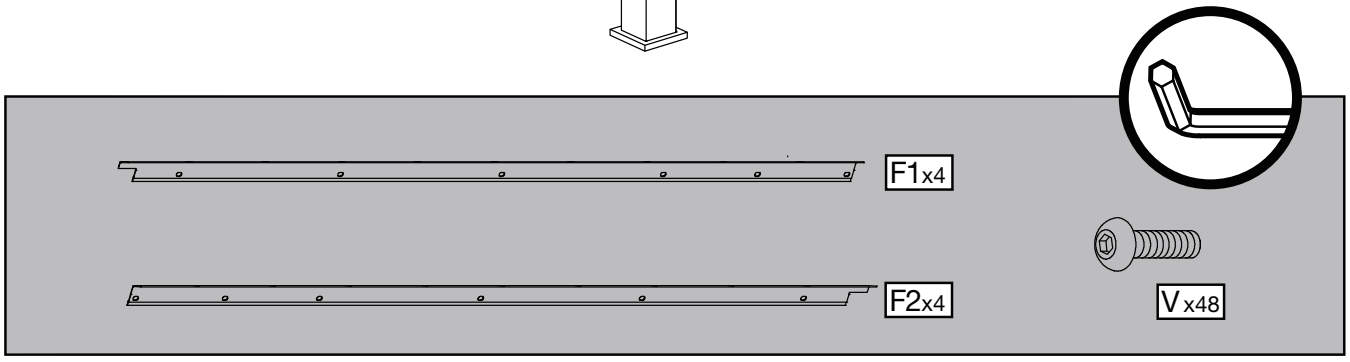

x4
Y
W
1
Y
x4
W1
2
Y
V
1
2
2
1
2
2
1

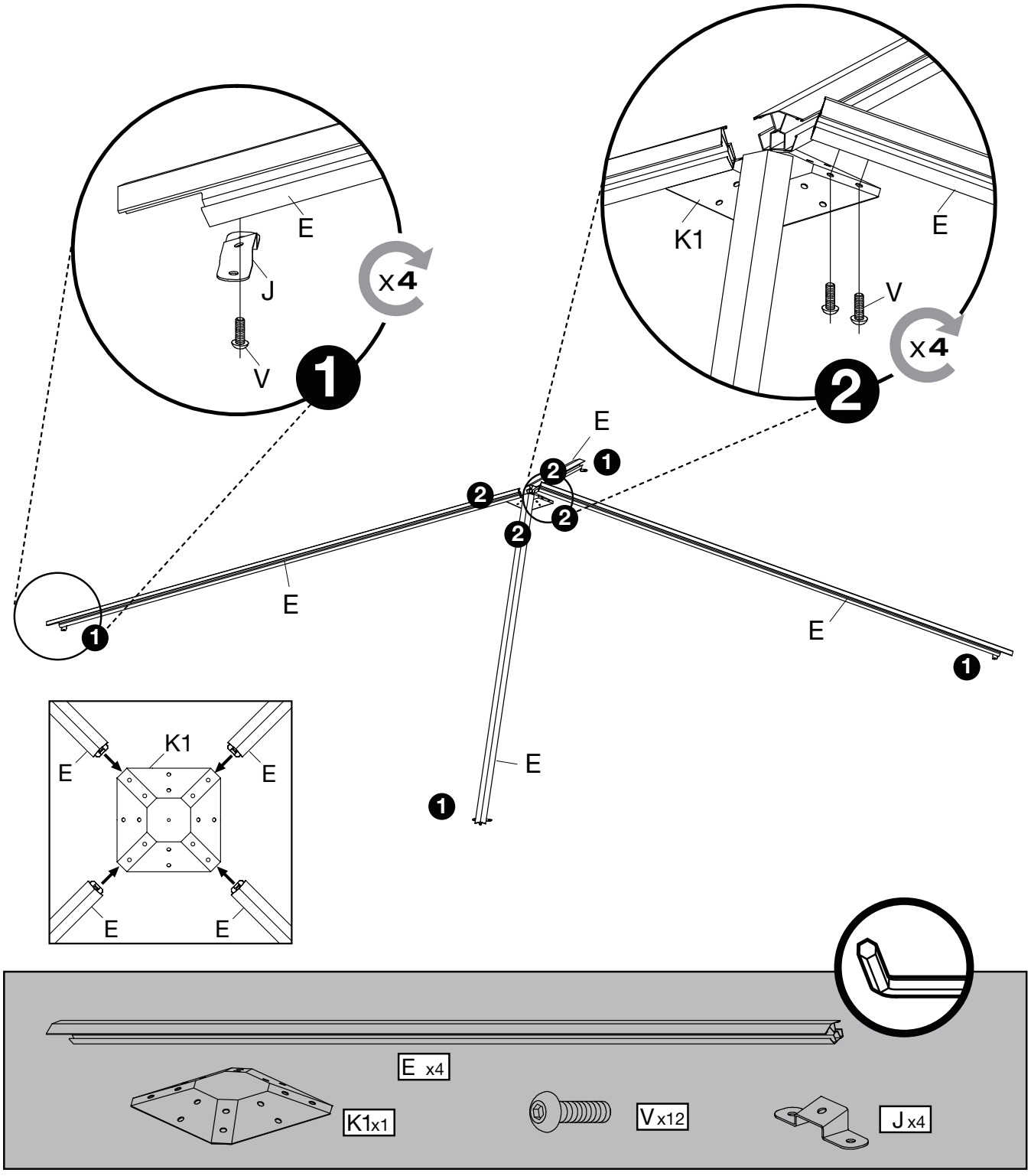

W x4
W1x4
Yx24
V x8

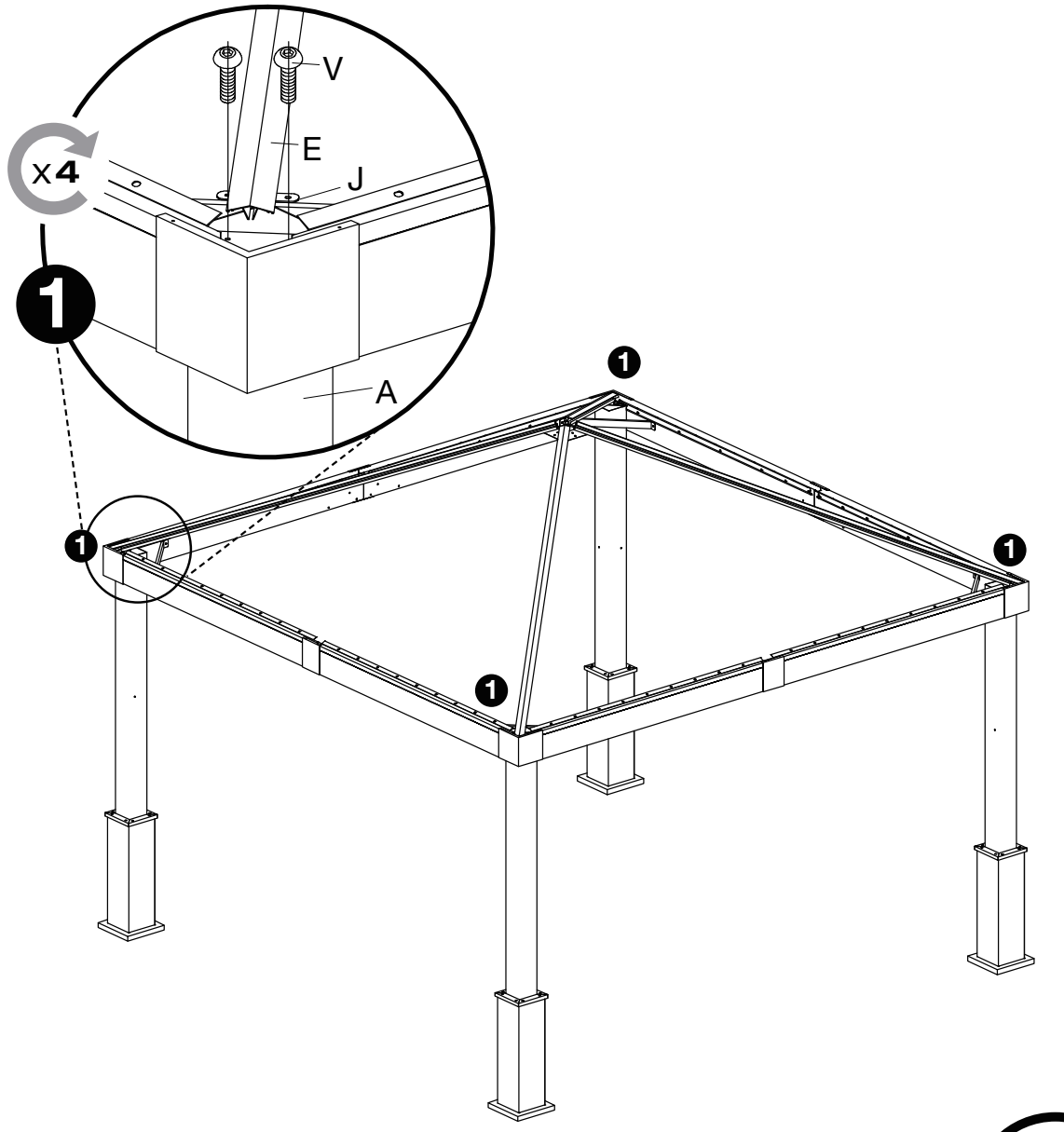

x4
1
I
V
1
1
1
1
I x4
V x8

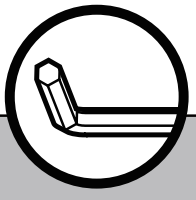

F2
F1
V
x4

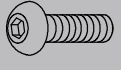

F1
F2
F2
V
F1
F2
F1
F1
F2

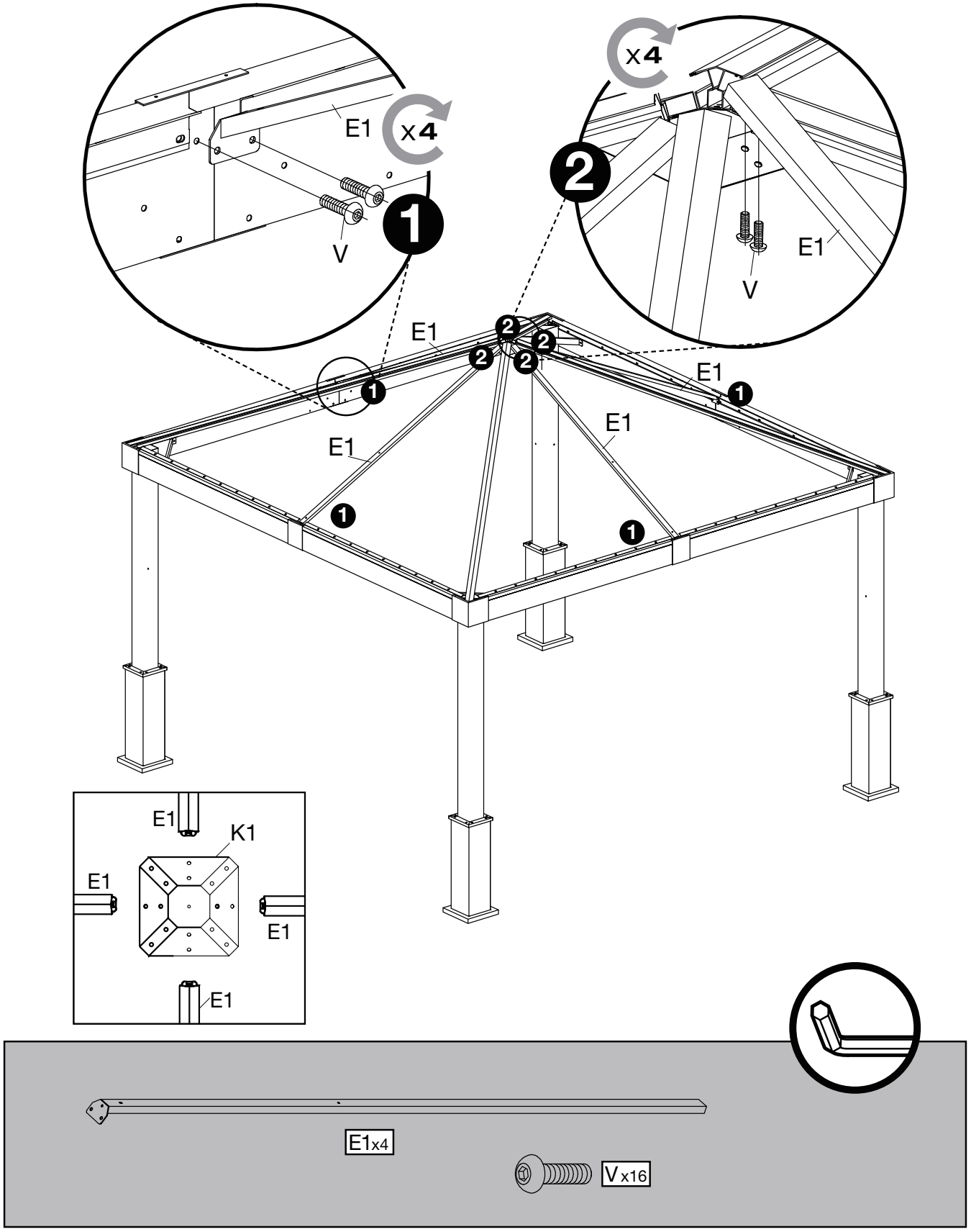

F1x4
F2x4
Vx48

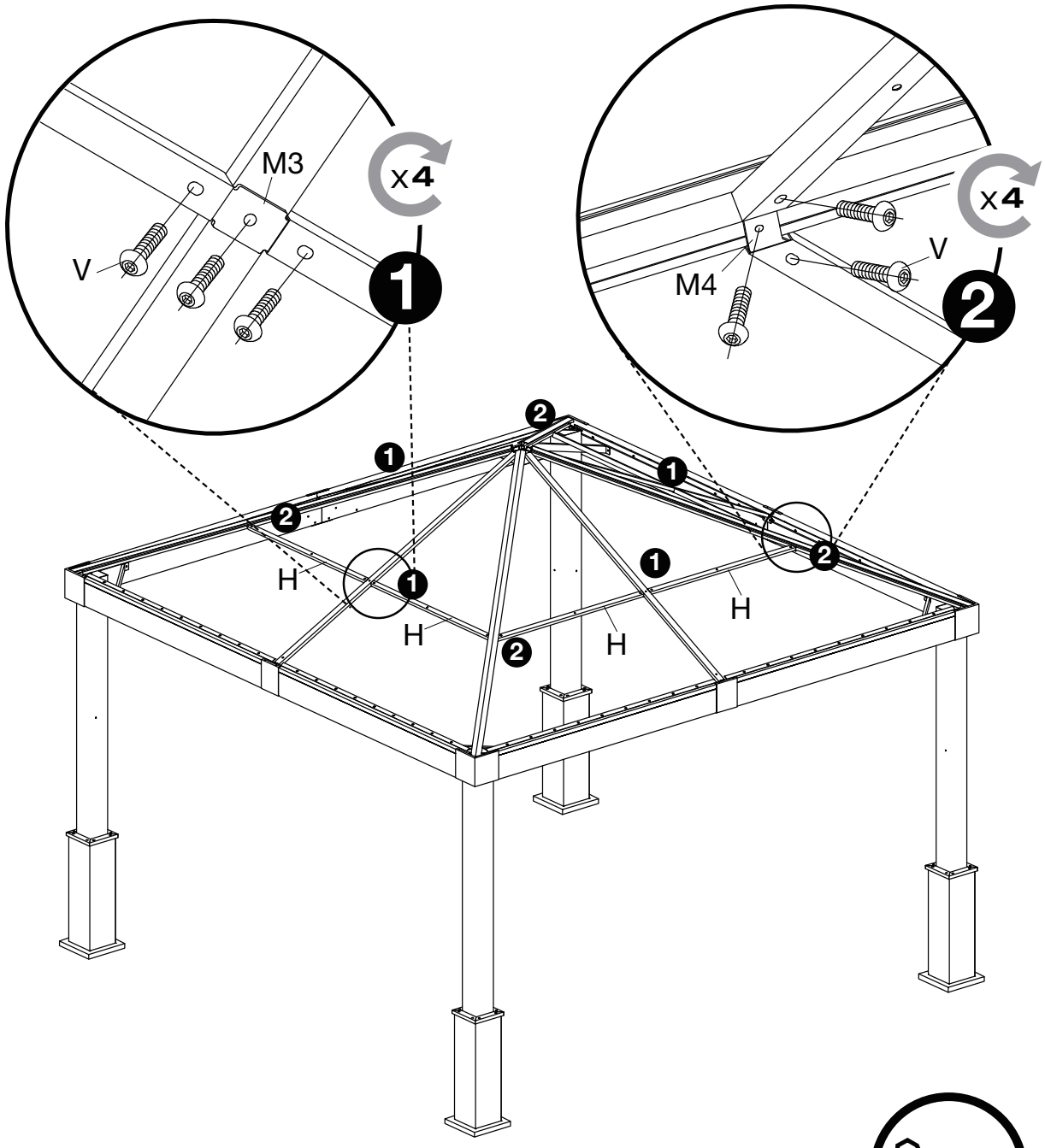

E
J
V
x4
1
K1
E
V
x4
2
E
1
2
2
2
2
E
E
1
E
1
K1
E
E
E
E
E x4
K1x1
V x12
J x4

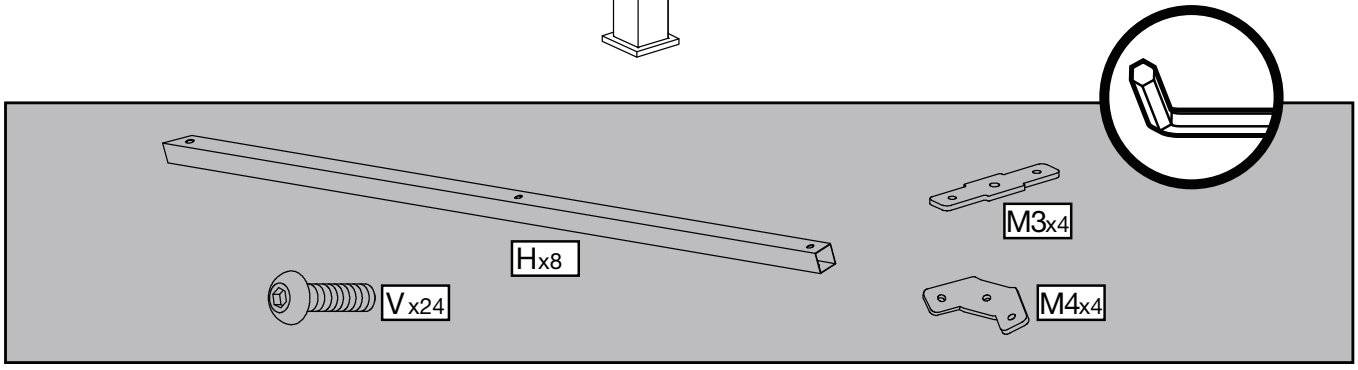

V
E
J
x4
1
A
1
1
1
1

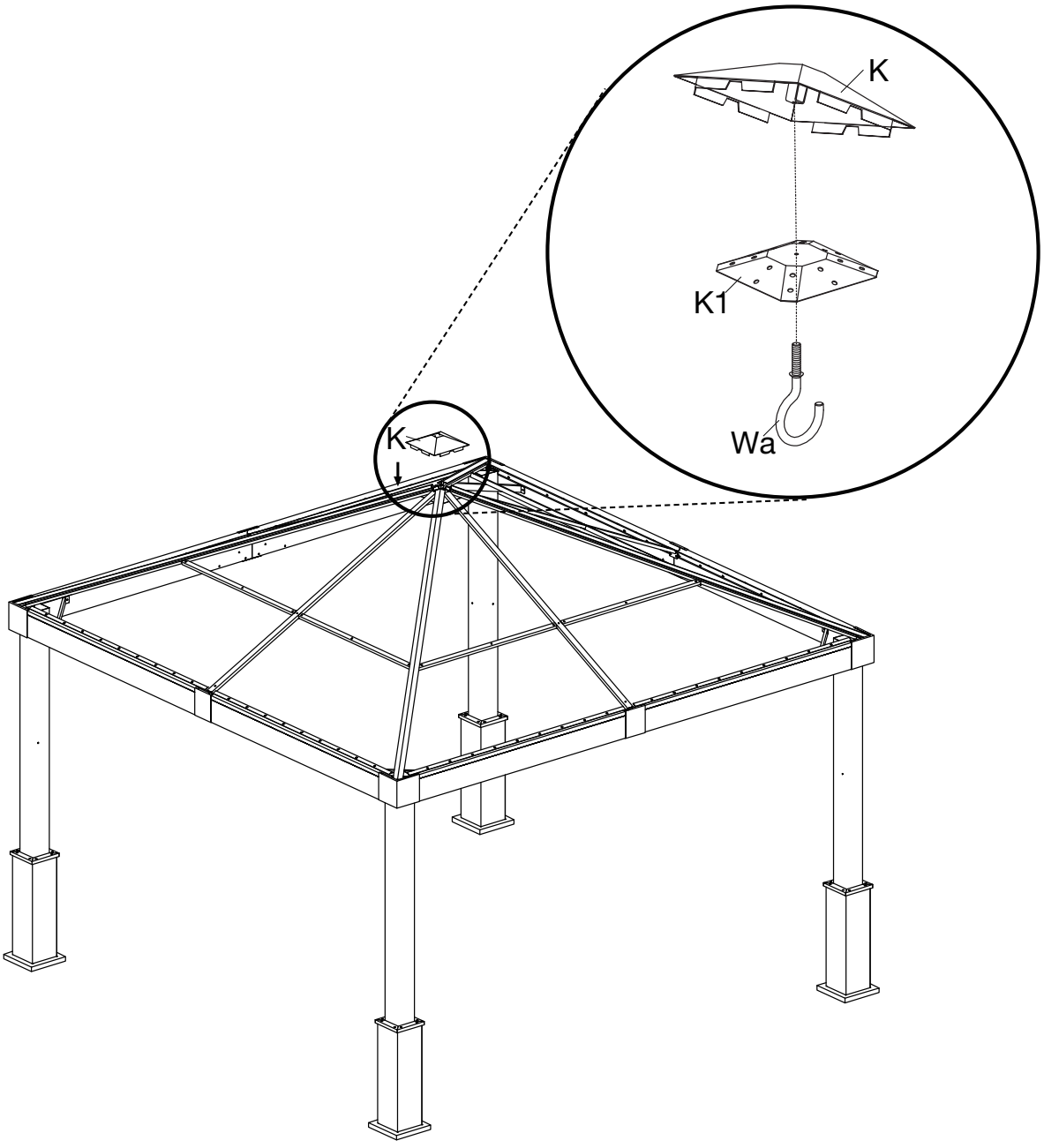


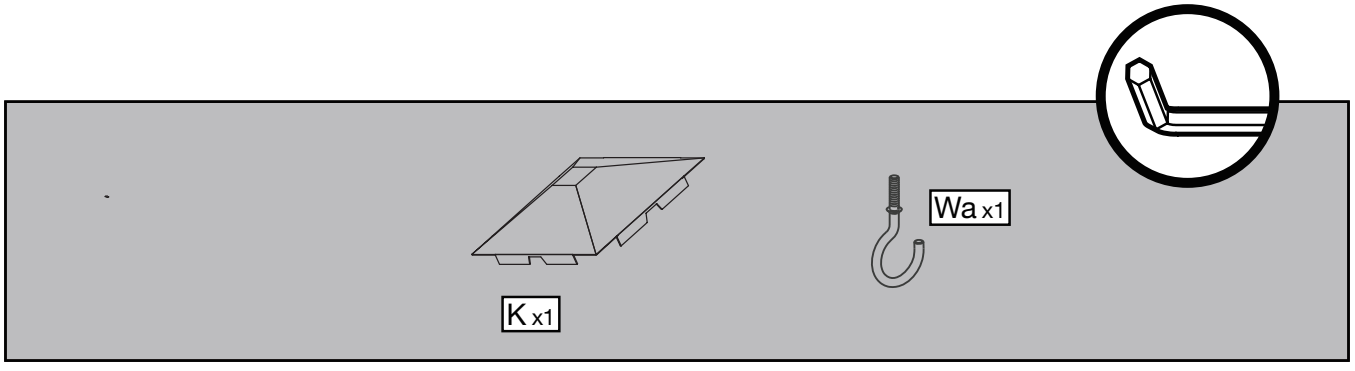

V x8

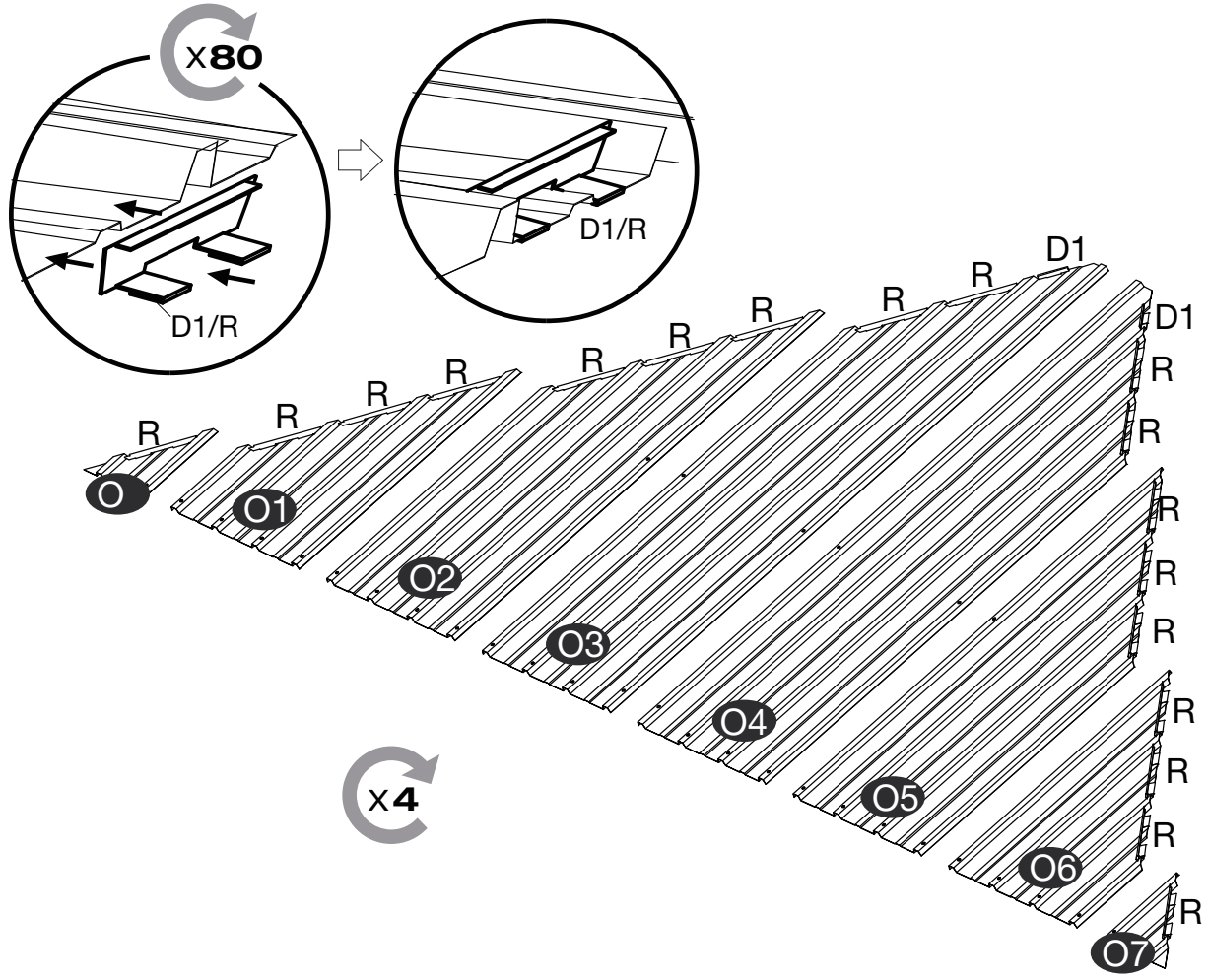

E1
x4
V
x4
2
E1
V
E1
E1
E1
E1
E1
K1
E1
E1
E1
E1x4
Vx16

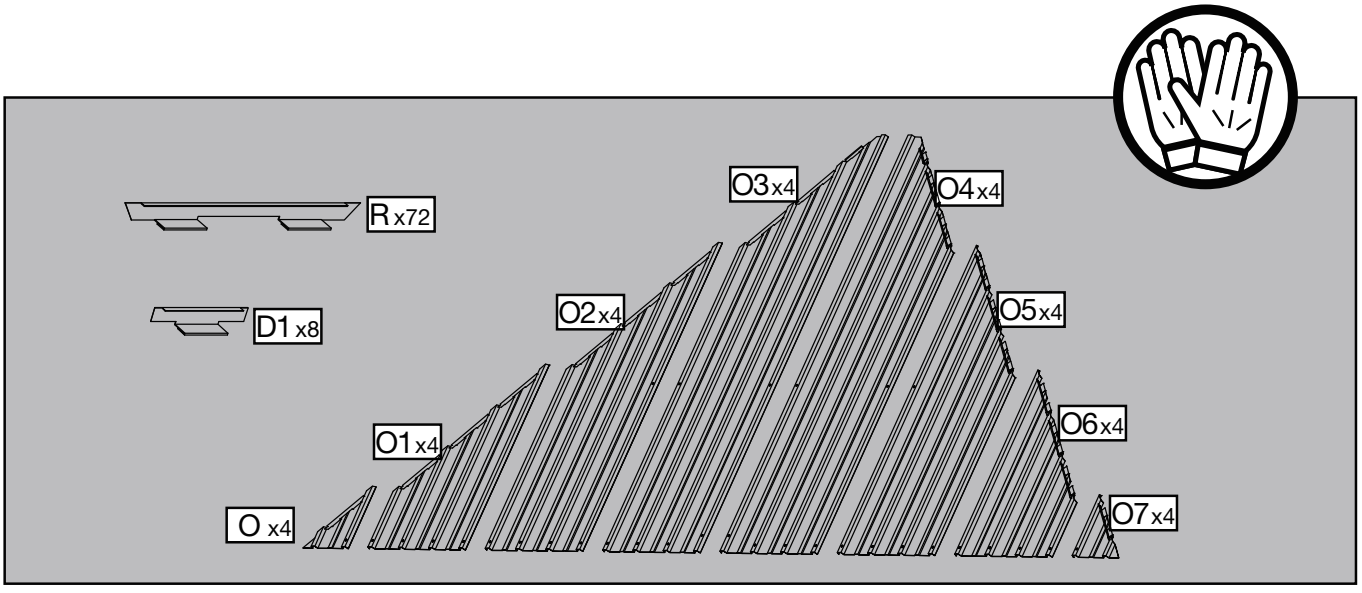

M3
x4
V
1
x4
V
M4
2
2
1
1
2
1
2
H
1
H
H
2
H

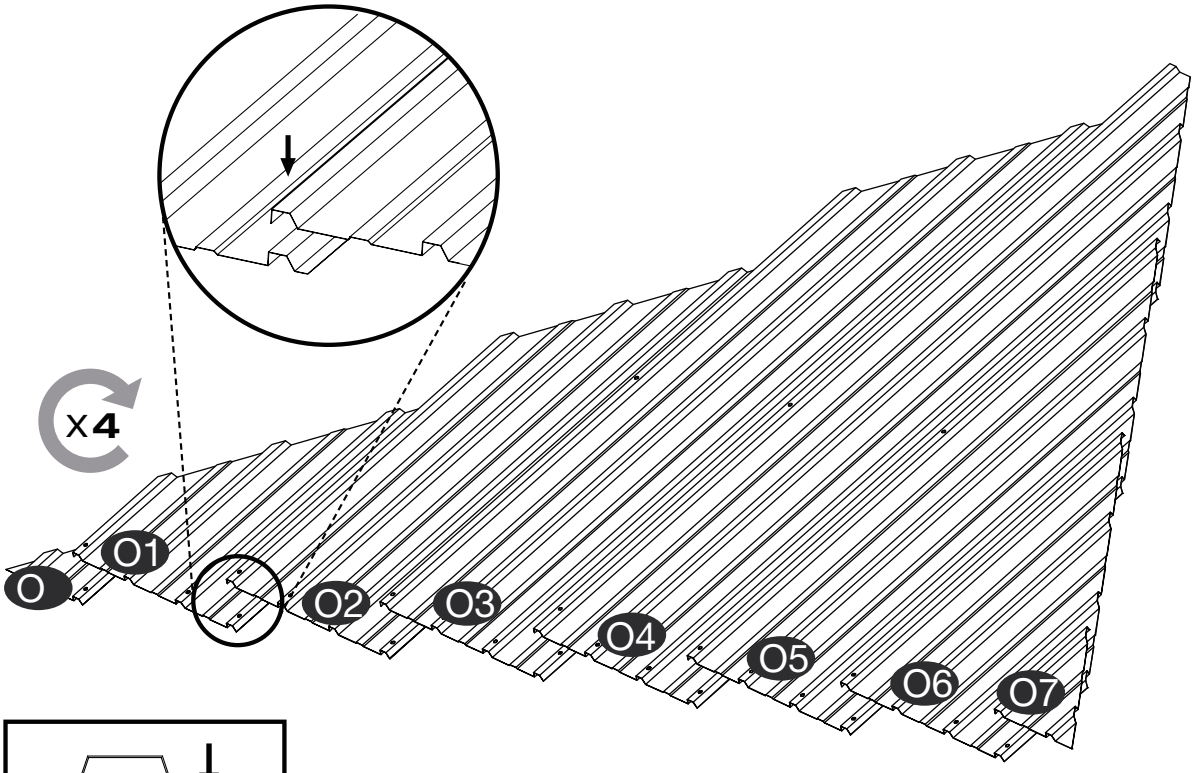

Hx8
Vx24
M3x4
M4x4

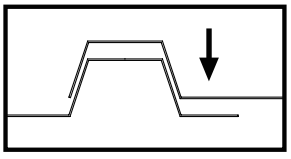

K
K1
Wa
K

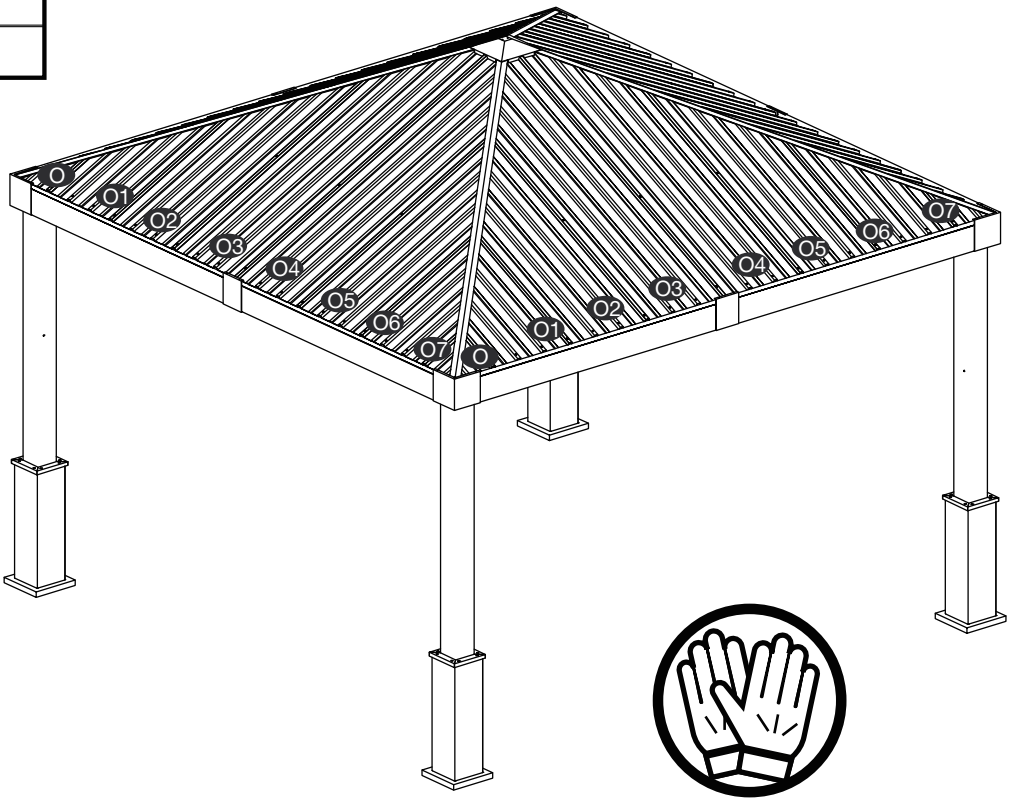

Wa x1
K x1

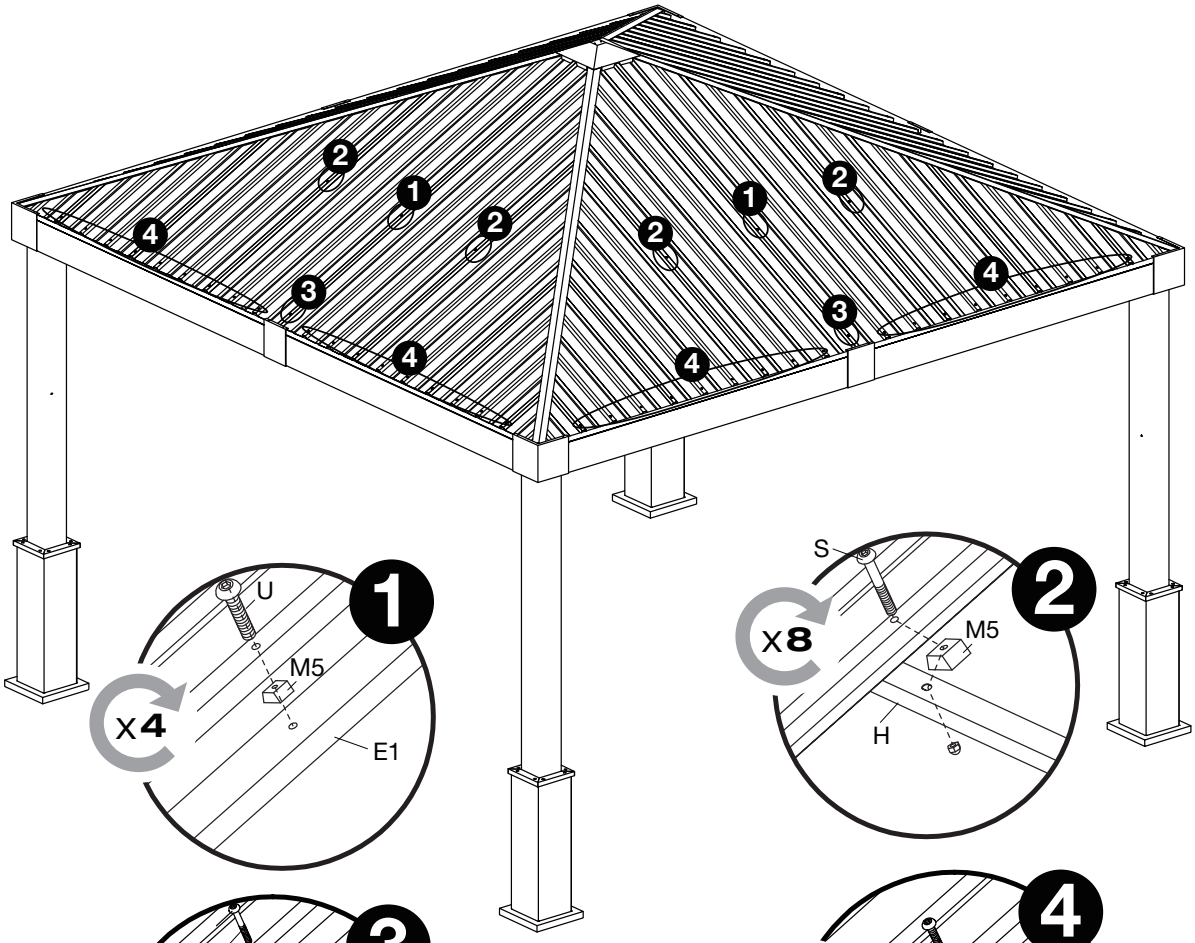

x80
D1/R
D1/R
R
D1
O
O1
O2
O3
O4
O5
O6
O7
x4

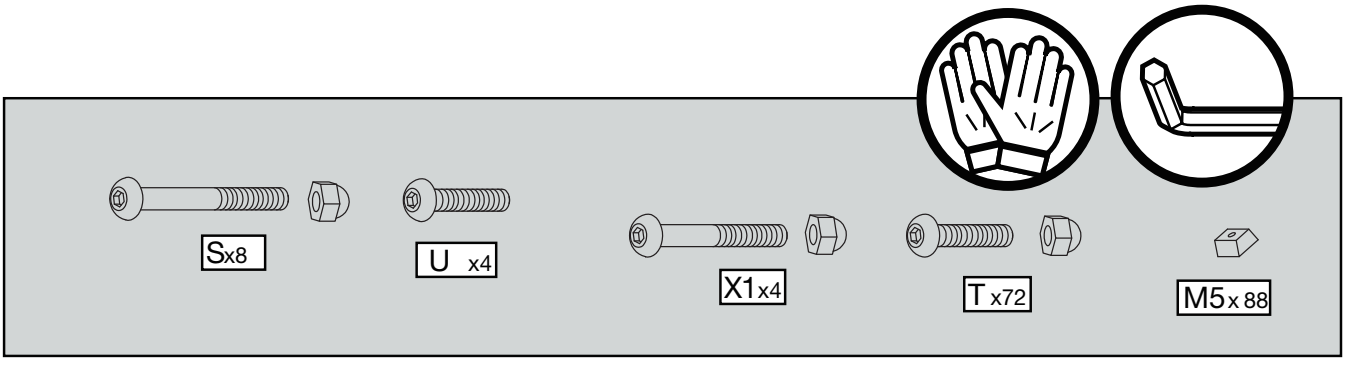

R x72
D1 x8
O x4
O1 x4
O2 x4
O3 x4
O4 x4
O5 x4
O6 x4
O7 x4

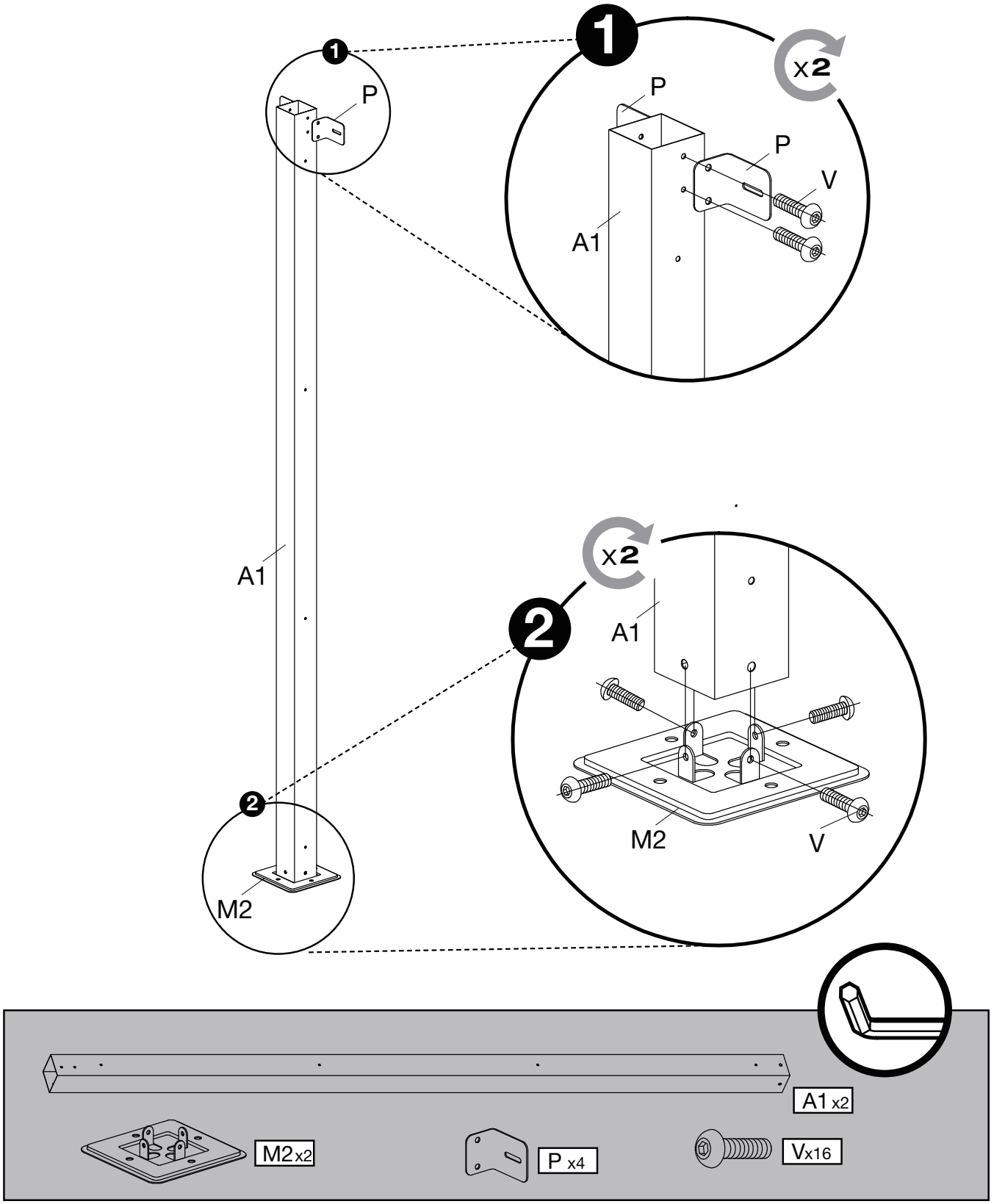

x4
O
O1
O2
O3
O4
O5
O6
O7

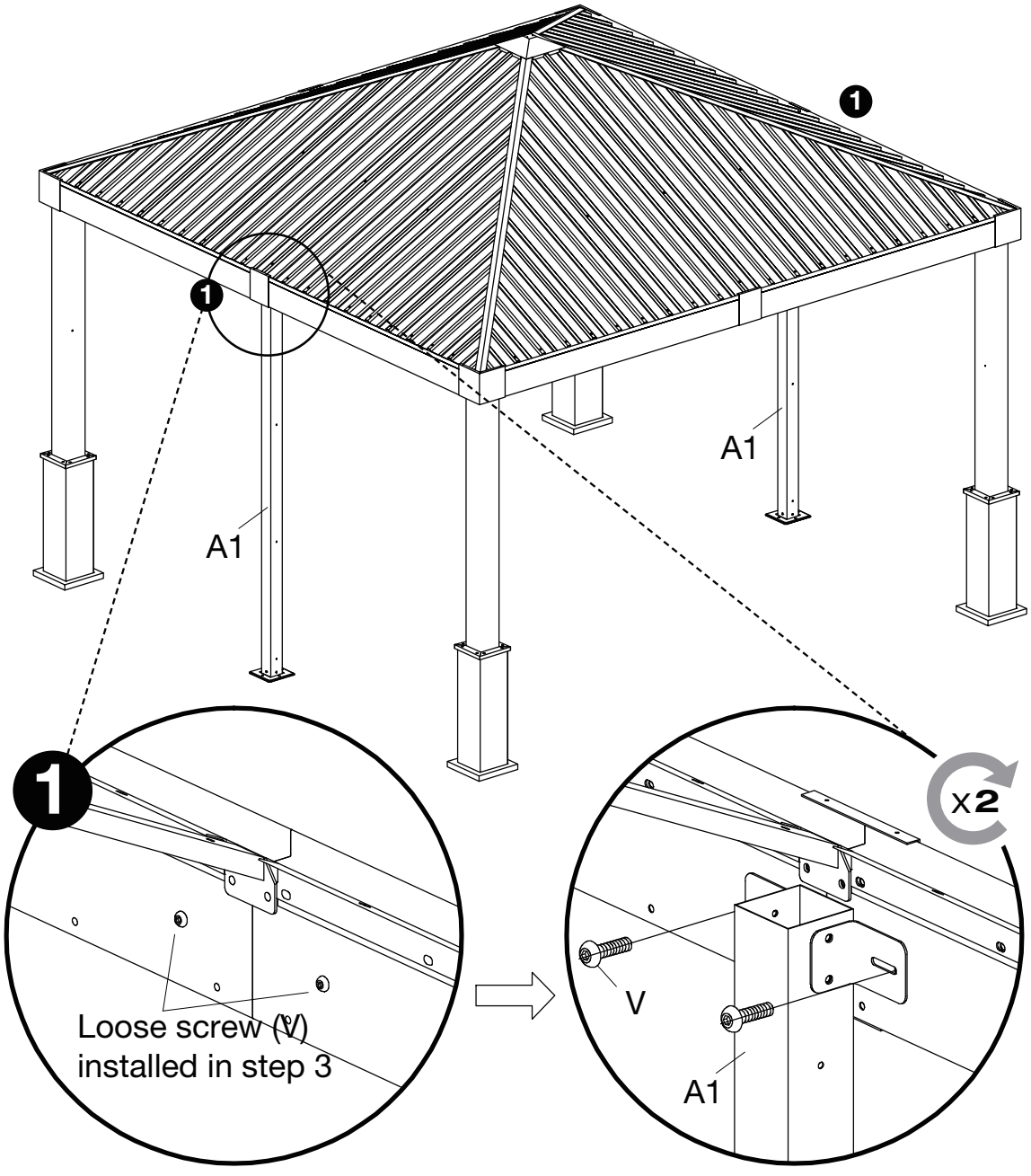


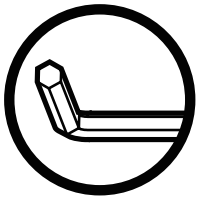

O
O1
O2
O3
O4
O5
O6
O7

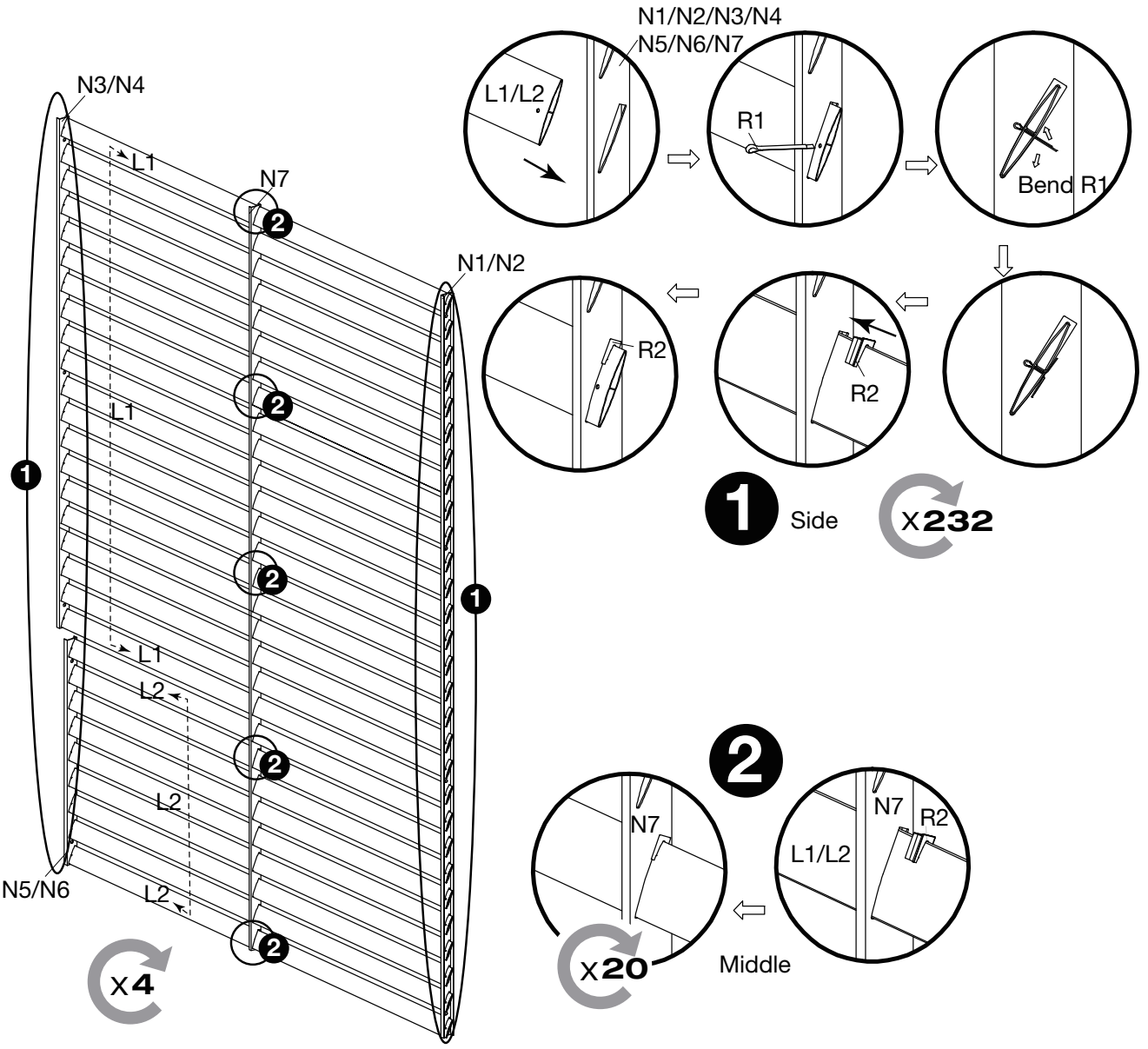

1
2
3
4
U
M5
X4
E1
S
X8
H
X1
X72
T
F1/F2

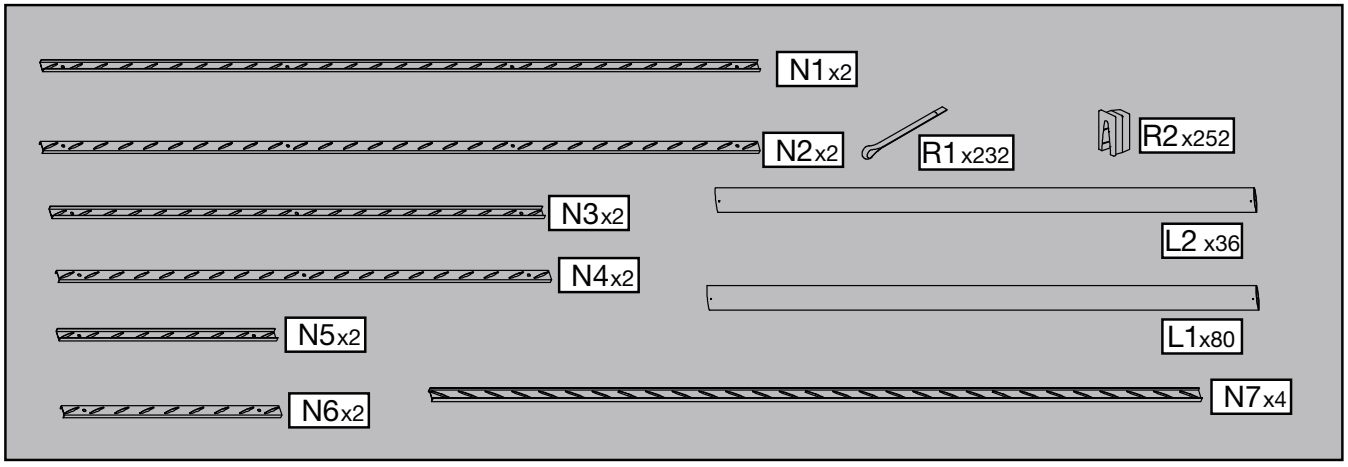

Sx8
U x4
X1x4
T x72
M5x 88

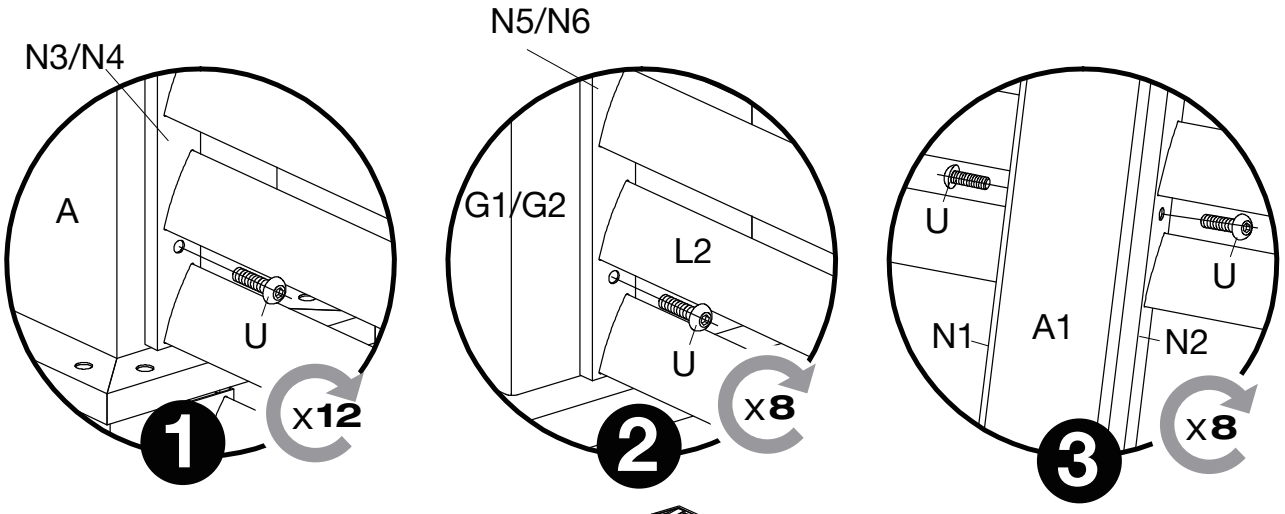

1
P
1
x2
P
P
V
A1
A1
x2
2
A1
2
M2
V
M2
A1 x2
M2 x2
P x4
V x16

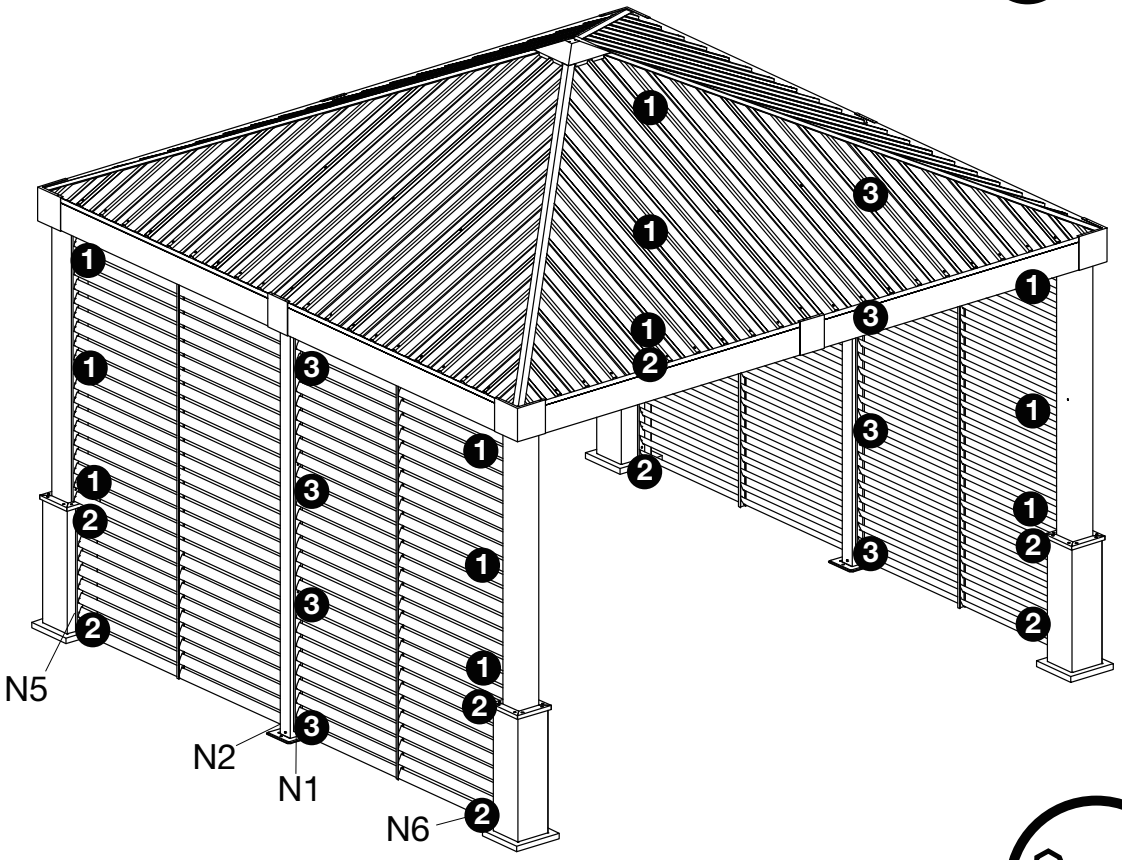

1
1
A1
A1
1
Loose screw (V)
installed in step 3
x2
V
A1

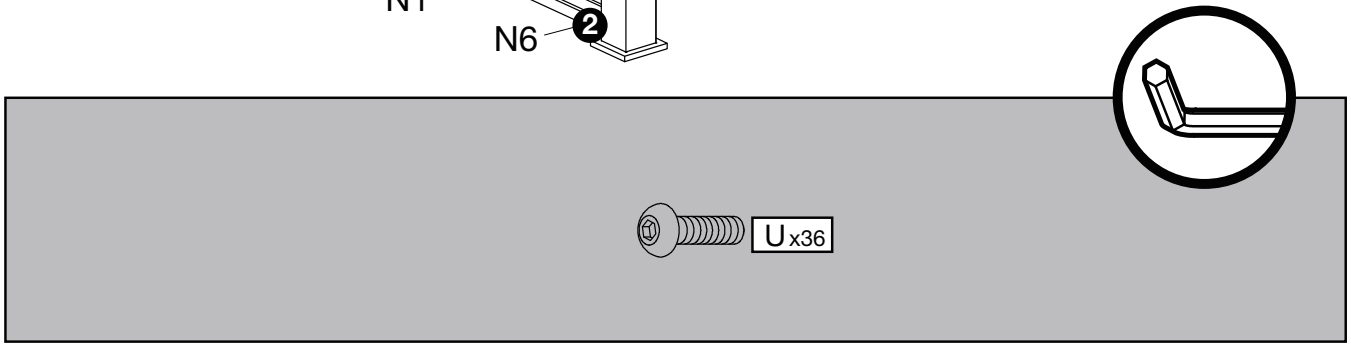



N1/N2/N3/N4
N5/N6/N7
L1/L2
R1
Bend R1
N3/N4
L1
N7
N1/N2
R2
R2
L1
1
Side
X232
L1
L2
L2
L2
N5/N6
X4
2
N7
N7
R2
L1/L2
X20
Middle


N1x2
N2x2
R1x232
R2x252
N3x2
L2x36
N4x2
N5x2
L1x80
N6x2
N7x4


N3/N4
A
U
x12
1
N5/N6
G1/G2
L2
U
x8
2
U
U
N1
A1
N2
x8
3


N5
N2
N1
N6


Ux36

NOTE, NOTES, NOTAS

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