

# ***KOOLAIRE***<sup>®</sup>

## **K, KF & KP Models UnderCounter Ice Machines**

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### **Technician's Handbook**





# Safety Notices

## Read these precautions to prevent personal injury:

- Read this manual thoroughly before operating, installing or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.
- Routine adjustments and maintenance procedures outlined in this manual are not covered by the warranty.
- Proper installation, care and maintenance are essential for maximum performance and trouble-free operation of your equipment.
- Visit our website [www.kool-aire.com](http://www.kool-aire.com) for manual updates, translations, or contact information for service agents in your area.
- This equipment contains high voltage electricity and refrigerant charge. Installation and repairs are to be performed by properly trained technicians aware of the dangers of dealing with high voltage electricity and refrigerant under pressure. The technician must also be certified in proper refrigerant handling and servicing procedures. All lockout and tag out procedures must be followed when working on this equipment.
- This equipment is intended for indoor use only. Do not install or operate this equipment in outdoor areas.
- As you work on this equipment, be sure to pay close attention to the safety notices in this handbook. Disregarding the notices may lead to serious injury and/or damage to the equipment.

## Definitions

### **DANGER**

Indicates a hazardous situation that, if not avoided, will result in death or serious injury. This applies to the most extreme situations.

### **Warning**

Indicates a hazardous situation that, if not avoided, could result in death or serious injury.

### **Caution**

Indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

### **Notice**

Indicates information considered important, but not hazard-related (e.g. messages relating to property damage)

NOTE: Indicates useful, extra information about the procedure you are performing.

We reserve the right to make product improvements at any time. Specifications and design are subject to change without notice.

## **Warning**

**Follow these electrical requirements during installation of this equipment.**

- All field wiring must conform to all applicable codes of the authority having jurisdiction. It is the responsibility of the end user to provide the disconnect means to satisfy local codes. Refer to rating plate for proper voltage.
- This appliance must be grounded.
- This equipment must be positioned so that the plug is accessible unless other means for disconnection from the power supply (e.g., circuit breaker or disconnect switch) is provided.
- Check all wiring connections, including factory terminals, before operation. Connections can become loose during shipment and installation.

## **DANGER**

Do not operate equipment that has been misused, abused, neglected, damaged, or altered/modified from that of original manufactured specifications. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision concerning use of the appliance by a person responsible for their safety. Do not allow children to play with, clean or maintain this appliance without proper supervision.

## **Warning**

**Follow these precautions to prevent personal injury during installation of this equipment:**

- Installation must comply with all applicable equipment fire and health codes with the authority having jurisdiction.
- To avoid instability the installation area must be capable of supporting the combined weight of the equipment and product. Additionally the equipment must be level side to side and front to back.
- Remove all removable panels before lifting and installing and use appropriate safety equipment during installation and servicing. Two or more people are required to lift or move this appliance to prevent tipping and/or injury.
- Do not damage the refrigeration circuit when installing, maintaining or servicing the unit.
- Connect to a potable water supply only.
- This equipment contains refrigerant charge.

## **Warning**

**Follow these precautions to prevent personal injury while operating or maintaining this equipment.**

- Refer to nameplate to identify the type of refrigerant in your equipment.
- Only trained and qualified personnel aware of the dangers are allowed to work on the equipment.
- Read this manual thoroughly before operating, installing or performing maintenance on the equipment. Failure to follow instructions in this manual can cause property damage, injury or death.
- Crush/Pinch Hazard. Keep hands clear of moving components. Components can move without warning unless power is disconnected and all potential energy is removed.
- Moisture collecting on the floor will create a slippery surface. Clean up any water on the floor immediately to prevent a slip hazard.
- Never use sharp objects or tools to remove ice or frost. Do not use mechanical devices or other means to accelerate the defrosting process.
- When using cleaning fluids or chemicals, rubber gloves and eye protection (and/or face shield) must be worn.
- Objects placed or dropped in the bin can affect human health and safety. Locate and remove any objects immediately.

## **DANGER**

### **Follow these precautions to prevent personal injury during use and maintenance of this equipment:**

- It is the responsibility of the equipment owner to perform a Personal Protective Equipment Hazard Assessment to ensure adequate protection during maintenance procedures.
- Do Not Store Or Use Gasoline Or Other Flammable Vapors Or Liquids In The Vicinity Of This Or Any Other Appliance. Never use flammable oil soaked cloths or combustible cleaning solutions for cleaning.
- All covers and access panels must be in place and properly secured when operating this equipment.
- Risk of fire/shock. All minimum clearances must be maintained. Do not obstruct vents or openings.
- Failure to disconnect power at the main power supply disconnect could result in serious injury or death. The power switch DOES NOT disconnect all incoming power.
- All utility connections and fixtures must be maintained in accordance with the authority having jurisdiction.
- Turn off and lockout all utilities (gas, electric, water) according to approved practices during maintenance or servicing.
- Do not store or use electrical appliances inside the ice machine or ice storage areas.



## **DANGER**

**Follow these flammable refrigeration system requirements during installation, use or repair of this equipment:**

- Refer to nameplate - Ice machine models may contain up to 500 grams of R290 (propane) refrigerant. R290 (propane) is flammable in concentrations of air between approximately 2.1% and 9.5% by volume (LEL lower explosion limit and UEL upper explosion limit). An ignition source at a temperature higher than 470°C is needed for a combustion to occur. Refer to nameplate to identify the type of refrigerant in your equipment.
- To minimize the risk of ignition due to improper installation, replacement parts or service procedures, only refrigeration technicians with flammable refrigerant training who are aware of the dangers of dealing with high voltage electricity and refrigerant under pressure are allowed to work on this equipment.
- All replacement parts must be like components obtained from the equipment manufacturers authorized replacement part network.
- This equipment must be installed in accordance with the ASHRAE 15 Safety Standard for Refrigeration Systems.
- This equipment can not be installed in corridors or hallways of public buildings.
- Installation must comply with all applicable equipment fire and health codes with the authority having jurisdiction.

## DANGER

**Follow these flammable refrigeration system requirements during installation, use or repair of this equipment:**

- Minimum room size may be required; refer to ice machine label.
- Multiple R290 units can be installed in a single room but their cumulative refrigerant charge must be considered when determining safe room size.
- All lockout and tag out procedures must be followed when working on this equipment.
- This equipment contains high voltage electricity and refrigerant charge. Shorting electrical wires to refrigeration tubing may result in an explosion. All electrical power must be disconnected from the system before servicing the system. Refrigerant leaks, can result in serious injury or death from explosion, fire, or contact with refrigerant or lubricant mists.
- Do not damage the refrigeration circuit when installing, maintaining or servicing the unit. Never use sharp objects or tools to remove ice or frost. Do not use mechanical devices or other means to accelerate the defrosting process.
- Well-ventilated areas are recommended for installation and storage.
- Leak pressure, leak hole size, wind speed, and the presence of objects like furniture within the room can also affect the concentration and distribution of R290 during a leak.

## DANGER

### **Follow these precautions to prevent personal injury during use and maintenance of this equipment:**

- Units with two power cords must be plugged into individual branch circuits. During movement, cleaning or repair it is necessary to unplug both power cords.
- Never use a high-pressure water jet for cleaning on the interior or exterior of this unit. Do not use power cleaning equipment, steel wool, scrapers or wire brushes on stainless steel or painted surfaces.
- Two or more people are required to move this equipment to prevent tipping.
- Locking the front casters after moving is the owner's and operator's responsibility. When casters are installed, the mass of this unit will allow it to move uncontrolled on an inclined surface. These units must be tethered/secured to comply with all applicable codes.
- The on-site supervisor is responsible for ensuring that operators are made aware of the inherent dangers of operating this equipment.
- Do not operate any appliance with a damaged cord or plug. All repairs must be performed by a qualified service company.

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# Table of Contents - UnderCounter

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|                                                              |    |
|--------------------------------------------------------------|----|
| <b>Safety Notices</b> . . . . .                              | 3  |
| Definitions . . . . .                                        | 4  |
| <b>General Information</b>                                   |    |
| <b>Model Numbers</b> . . . . .                               | 17 |
| <b>How to Read a Model Number</b> . . . . .                  | 18 |
| <b>Accessories</b> . . . . .                                 | 18 |
| <b>Ice Machine Warranty Information</b> . . . . .            | 19 |
| <b>Warranty</b> . . . . .                                    | 19 |
| <b>Warranty Registration</b> . . . . .                       | 19 |
| <b>Installation</b>                                          |    |
| <b>Location of Ice Machine</b> . . . . .                     | 21 |
| <b>Ice Machine Clearance Requirements</b> . . . . .          | 22 |
| <b>Ice Machine Heat of Rejection</b> . . . . .               | 22 |
| <b>Leveling the Ice Machine</b> . . . . .                    | 23 |
| <b>Electrical Requirements</b> . . . . .                     | 24 |
| Voltage . . . . .                                            | 24 |
| Fuse/Circuit Breaker . . . . .                               | 24 |
| Total Circuit Ampacity . . . . .                             | 24 |
| <b>Electrical Specifications</b> . . . . .                   | 25 |
| Air-cooled Ice Machine . . . . .                             | 25 |
| Water-cooled Ice Machines . . . . .                          | 25 |
| <b>Water Service/Drains</b> . . . . .                        | 26 |
| Water Supply . . . . .                                       | 26 |
| Water Inlet Lines . . . . .                                  | 26 |
| Drain Connections . . . . .                                  | 26 |
| Water Supply and Drain Line Sizing/<br>Connections . . . . . | 27 |
| Cooling Tower Applications . . . . .                         | 28 |
| <b>Maintenance</b>                                           |    |
| Interior De-scaling and Sanitizing . . . . .                 | 44 |
| Ice Machine Inspection . . . . .                             | 57 |
| Exterior Cleaning . . . . .                                  | 57 |
| Cleaning the Condenser . . . . .                             | 57 |
| Removal from Service/Winterization . . . . .                 | 59 |

|                                                          |     |
|----------------------------------------------------------|-----|
| <b>Operation</b>                                         |     |
| <b>KP Models</b> . . . . .                               | 61  |
| <b>K &amp; KF Models</b> . . . . .                       | 74  |
| <b>Operational Checks</b>                                |     |
| <b>KP Models</b> . . . . .                               | 72  |
| <b>K &amp; KF Models</b> . . . . .                       | 77  |
| <b>Troubleshooting</b>                                   |     |
| <b>KP Models</b> . . . . .                               | 81  |
| Symptom #1 . . . . .                                     | 86  |
| Symptom #2 - Refrigeration Chart . . . . .               | 91  |
| Symptom #3 . . . . .                                     | 119 |
| Symptom #4 . . . . .                                     | 121 |
| <b>K &amp; KF Models</b> . . . . .                       | 126 |
| Symptom #1 . . . . .                                     | 135 |
| Symptom #2 - Refrigeration Chart . . . . .               | 139 |
| Symptom #3 . . . . .                                     | 169 |
| Symptom #4 . . . . .                                     | 171 |
| <b>Component Check Procedures</b>                        |     |
| <b>Main Fuse</b> . . . . .                               | 173 |
| <b>Touch Pad</b> . . . . .                               | 174 |
| KP0150/KP0250 . . . . .                                  | 174 |
| <b>Bin Switch</b> . . . . .                              | 180 |
| K & KF Models . . . . .                                  | 180 |
| <b>ON/OFF/WASH Toggle Switch</b> . . . . .               | 183 |
| K & KF Models . . . . .                                  | 183 |
| <b>Ice Thickness Probe</b> . . . . .                     | 184 |
| K & KF Models . . . . .                                  | 184 |
| <b>Diagnosing Start Components</b> . . . . .             | 186 |
| <b>Compressor Electrical Diagnostics</b> . . . . .       | 187 |
| <b>Fan Cycle Control</b> . . . . .                       | 189 |
| <b>High Pressure Cutout (HPCO) Control</b> . . . . .     | 190 |
| <b>Filter-Driers</b> . . . . .                           | 191 |
| <b>Refrigerant Recovery/Evacuation</b> . . . . .         | 192 |
| Refrigerant Re-use Policy . . . . .                      | 193 |
| Recovery and Recharging Procedures . . . . .             | 195 |
| <b>System Contamination Cleanup</b> . . . . .            | 198 |
| <b>KF0250/K0270 Condenser Fan Motor Access</b> . . . . . | 205 |

## **Component Specifications**

|                                                  |     |
|--------------------------------------------------|-----|
| <b>Main Fuse</b> .....                           | 207 |
| <b>Bin Switch</b> .....                          | 207 |
| <b>ON/OFF/WASH Toggle Switch</b> .....           | 207 |
| <b>Fan Control Cycle</b> .....                   | 207 |
| <b>High Pressure Cutout (HPCO) Control</b> ..... | 207 |
| <b>Total System Refrigerant Charge</b> .....     | 208 |
| R404A .....                                      | 208 |
| R290 .....                                       | 208 |

## **Charts**

|                                                                                 |     |
|---------------------------------------------------------------------------------|-----|
| <b>Cycle Times, 24 Hr. Ice Production and Refrigerant Pressure Charts</b> ..... | 209 |
| KF0150A Self-contained Air-Cooled .....                                         | 210 |
| KP0150A Self-contained Air-Cooled .....                                         | 212 |
| K0170A Self-contained Air-cooled .....                                          | 214 |
| KF0250A Self-contained Air-cooled .....                                         | 216 |
| KP0250A Self-contained Air-Cooled .....                                         | 218 |
| K0270A Self-contained Air-cooled .....                                          | 220 |
| K0270W Self-contained Water-cooled .....                                        | 222 |

## **Diagrams**

|                                       |     |
|---------------------------------------|-----|
| <b>Wiring Diagrams</b> .....          | 225 |
| KF0150/K0170 Wiring Diagram .....     | 226 |
| KF0250/K0270 Wiring Diagram .....     | 228 |
| KP0150/KP0250 Wiring Diagram .....    | 230 |
| <b>Electronic Control Board</b> ..... | 232 |
| <b>Tubing Schematic</b> .....         | 232 |

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# General Information

## Model Numbers

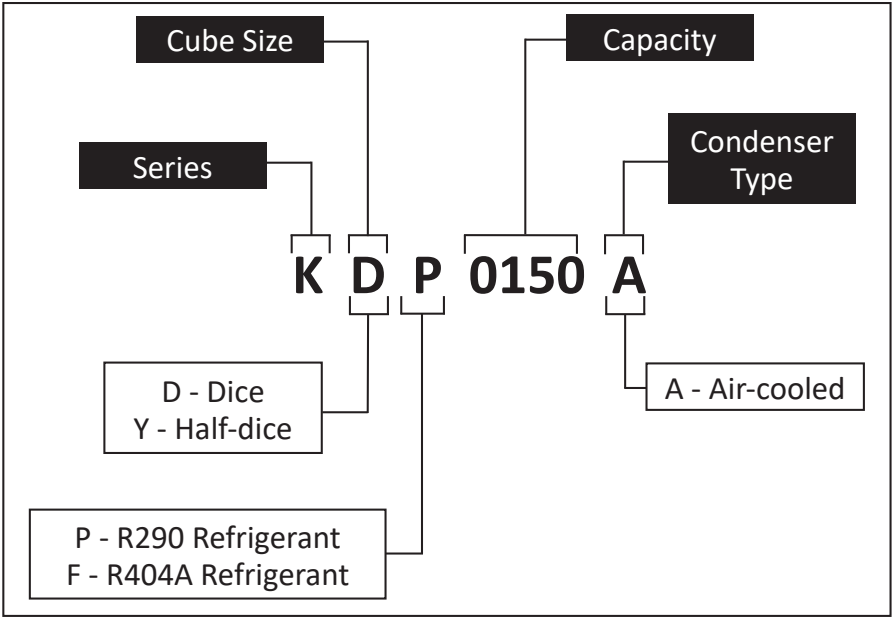
This manual covers the following models:

| Self-contained Air-cooled | Self-contained Water-cooled |
|---------------------------|-----------------------------|
| KDF0150A                  | N/A                         |
| KYF0150A                  | N/A                         |
| KDP0150A                  | N/A                         |
| KYP0150A                  | N/A                         |
| KD0172A                   | N/A                         |
| KY0174A                   | N/A                         |
| KDF0250A                  | N/A                         |
| KYF0250A                  | N/A                         |
| KDP0250A                  | N/A                         |
| KYP0250A                  | N/A                         |
| KR0270A                   | KR0271W                     |
| KD0272A                   | KD0273W                     |
| KY0274A                   | KY0275W                     |

### Warning

An ice machine contains high voltage electricity and refrigerant charge. Repairs are to be performed by properly trained refrigeration technicians aware of the dangers of dealing with high voltage electricity and refrigerant under pressure.

# How to Read a Model Number



## Accessories

Contact your distributor for these optional accessories:

### BIN CASTER

Replaces standard legs.

### DE-SCALER AND SANITIZER

Manitowoc Ice Machine De-scaler and Sanitizer are available in convenient 16 oz. (473 ml) and 1 gal (3.78 l) bottles. These are the only cleaner and sanitizer approved for use with Koolaire® products.

| Cleaner Part Number |         | Sanitizer Part Number |         |
|---------------------|---------|-----------------------|---------|
| 16 oz               | 9404563 | 16 oz                 | 9405653 |
| 1 Gallon            | 9405803 | 1 Gallon              | 9405813 |



## Ice Machine Warranty Information

### Warranty

For warranty information visit:

[www.kool-aire.com/Service/Warranty](http://www.kool-aire.com/Service/Warranty)

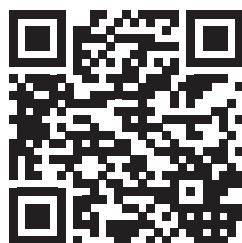
- Warranty Coverage Information
- Warranty Registration
- Warranty Verification

Warranty coverage begins the day the ice machine is installed.

### Warranty Registration

Completing the warranty registration process is a quick and easy way to protect your investment.

Scan the QR code with your smart device or enter the link in a web browser to complete your warranty registration.



**[www.kool-aire.com/Service/Warranty](http://www.kool-aire.com/Service/Warranty)**

Registering your product insures warranty coverage and streamlines the process if any warranty work is required.

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# Installation

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## Location of Ice Machine

The location selected for the ice machine must meet the following criteria. If any of these criteria are not met, select another location.

- The location must be indoors.
- The location must be free of airborne and other contaminants.
- Air temperature: Must be at least 40°F (4°C), do not exceed 110°F (43.4°C).
- The location must not be near heat-generating equipment or in direct sunlight.
- The location must be capable of supporting the weight of the ice machine and a full bin of ice.
- The location must allow enough clearance for water, drain, and electrical connections in the rear of the ice machine.
- The location must not obstruct airflow through or around the ice machine (condenser airflow is in and out the front). Refer to the chart below for clearance requirements.
- The ice machine must be protected if it will be subjected to temperatures below 32°F (0°C). Failure caused by exposure to freezing temperatures is not covered by the warranty.
- The location must not be near garbage or other contaminants.
- Minimum room size required, refer to ice machine label.
- The ice machine must use legs or be sealed to the floor. Before sealing to the floor, the rubber bumpers on the bottom of the ice machine must be removed.

## Ice Machine Clearance Requirements

| Self-contained<br>Air-cooled |              |
|------------------------------|--------------|
| Top/Sides                    | 5" (127 mm)* |
| Back                         | 5" (127 mm)* |

\*NOTE: The ice machine may be built into a cabinet.

There is no minimum clearance requirement for the top or left and right sides of the ice machine. The listed values are recommended for efficient operation and servicing only.

## Ice Machine Heat of Rejection

| Series<br>Ice Machine                                                                                | Heat of Rejection* |      |
|------------------------------------------------------------------------------------------------------|--------------------|------|
|                                                                                                      | Air Conditioning** | Peak |
| KF0150                                                                                               | 2200               | 2600 |
| KP0150                                                                                               | 2400               | 2900 |
| K0170                                                                                                | 2200               | 2600 |
| KF0250                                                                                               | 3800               | 6000 |
| KP0250                                                                                               | 2800               | 3300 |
| K0270                                                                                                | 3800               | 6000 |
| * B.T.U./Hour                                                                                        |                    |      |
| ** Because the heat of rejection varies during the ice making cycle, the figure shown is an average. |                    |      |

Ice machines, like other refrigeration equipment, reject heat through the condenser. It is helpful to know the amount of heat rejected by the ice machine when sizing air conditioning equipment where self-contained air-cooled ice machines are installed.

## Leveling the Ice Machine

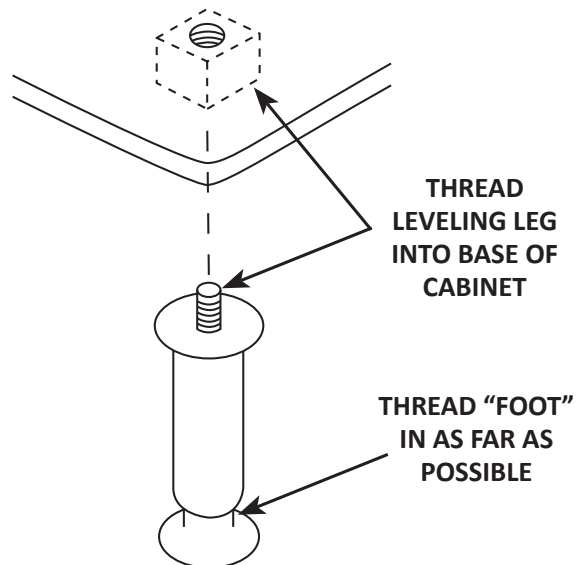
1. Screw the leveling legs onto the bottom of the ice machine.
2. Screw the foot of each leg in as far as possible.

### **Caution**

The legs must be screwed in tightly to prevent them from bending.

3. Move the ice machine into its final position.
4. Level the ice machine to ensure that the siphon system functions correctly. Use a level on top of the ice machine. Turn each foot as necessary to level the ice machine from front to back and side to side.

NOTE: An optional 2-1/2" (6.35 cm) caster assembly is available for use in place of the legs. Installation instructions are supplied with the casters.



**Leg Installation**

## **Electrical Requirements**

### **VOLTAGE**

The maximum allowable voltage variation is  $\pm 10\%$  of the rated voltage on the ice machine model/serial number plate at start-up (when the electrical load is highest).

The 115/1/60 ice machines are factory pre-wired with a 6' (1.8 m) power cord, and NEMA 5-15P-plug configuration.

The 208-230/1/60 and 230/1/50 ice machines are factory pre-wired with a power cord only, no plug is supplied.

### **FUSE/CIRCUIT BREAKER**

A separate fuse/circuit breaker must be provided for each ice machine. Circuit breakers must be H.A.C.R. rated (does not apply in Canada).

### **TOTAL CIRCUIT AMPACITY**

The total circuit ampacity is used to help select the wire size of the electrical supply.

The wire size (or gauge) is also dependent upon location, materials used, length of run, etc., so it must be determined by a qualified electrician.



## Electrical Specifications

### AIR-COOLED ICE MACHINE

| Ice Machine | Voltage Phase Cycle | Max. Fuse/<br>Circuit Breaker | Total<br>Amps |
|-------------|---------------------|-------------------------------|---------------|
| KF0150      | 115/60/1            | 15 amp                        | 7.4           |
| KP0150      | 115/60/1            | 15 amp                        | 5.0           |
| K0170       | 115/1/60            | 15 amp                        | 7.0           |
|             | 208/1/60            | 15 amp                        | 3.5           |
|             | 230/1/50            | 15 amp                        | 4.0           |
| KF0250      | 115/60/1            | 15 amp                        | 11.8          |
| KP0250      | 115/60/1            | 15 amp                        | 7.0           |
| K0270       | 115/1/60            | 15 amp                        | 10.7          |
|             | 208-230/1/60        | 15 amp                        | 5.2           |
|             | 230/1/50            | 15 amp                        | 5.2           |

#### Warning

All wiring must conform to local, state and national codes.

#### Warning

The ice machine must be grounded in accordance with national and local electrical code.

### WATER-COOLED ICE MACHINES

| Ice Machine | Voltage Phase Cycle | Max. Fuse/<br>Circuit Breaker | Total<br>Amps |
|-------------|---------------------|-------------------------------|---------------|
| K0170       | 115/1/60            | 15 amp                        | 6.3           |
|             | 208/1/60            | 15 amp                        | 3.6           |
|             | 230/1/50            | 15 amp                        | 4.0           |
| K0270       | 115/1/60            | 15 amp                        | 9.9           |
|             | 208-230/1/60        | 15 amp                        | 4.7           |
|             | 230/1/50            | 15 amp                        | 4.7           |

## Water Service/Drains

### WATER SUPPLY

Local water conditions may require treatment of the water to inhibit scale formation, filter sediment, and remove chlorine odor and taste.

#### Important

If you are installing a water filter system, refer to the Installation Instructions supplied with the filter system for ice making water inlet connections.

### WATER INLET LINES

Follow these guidelines to install water inlet lines:

- Do not connect the ice machine to a hot water supply. Be sure all hot water restrictors installed for other equipment are working. (Check valves on sink faucets, dishwashers, etc.)
- If water pressure exceeds the maximum recommended pressure, 80 psig (5.5 bar) obtain a water pressure regulator from your distributor.
- Install a water shut-off valve for ice making potable water.
- Insulate water inlet lines to prevent condensation.

### DRAIN CONNECTIONS

Follow these guidelines when installing drain lines to prevent drain water from flowing back into the ice machine and storage bin:

- Drain lines must have a 1.5-inch drop per 5 feet of run (2.5 cm per meter), and must not create traps.
- The floor drain must be large enough to accommodate drainage from all drains.
- Run separate bin and ice machine drain lines. Insulate them to prevent condensation.
- Vent the bin and ice machine drain to the atmosphere.

## WATER SUPPLY AND DRAIN LINE SIZING/ CONNECTIONS

| Bin Drain                              | Condenser<br>Water Drain               | Condenser<br>Water Inlet                          | Ice Making<br>Water Inlet                       | Location                                 |
|----------------------------------------|----------------------------------------|---------------------------------------------------|-------------------------------------------------|------------------------------------------|
| —                                      | —                                      | 33°F (0.6°C) min. 90°F<br>(32.2°C) max.           | 40°F (4°C) min. 90°F<br>(32.2°C) max.           | Water<br>Temperature                     |
| —                                      | —                                      | 20 psi (1.38 bar) min.<br>150 psi (10.3 bar) max. | 20 psi (1.38 bar) min.<br>80 psi (5.5 bar) max. | Water<br>Pressure                        |
| 1/2" Female Pipe Thread                | 1/2" Female Pipe<br>Thread             | 3/8" Female Pipe Thread                           | 3/8" Female Pipe<br>Thread                      | Ice Machine Fitting                      |
| 1/2" (12.7 mm) min.<br>inside diameter | 1/2" (12.7 mm) min.<br>inside diameter | 3/8" (9.5 mm) min.<br>inside diameter             | 3/8" (9.5 mm) min.<br>inside diameter           | Tubing Size Up to Ice<br>Machine Fitting |

## COOLING TOWER APPLICATIONS

### Water Cooled Models Only

A water-cooling tower installation does not require modification of the ice machine. The water regulator valve for the condenser continues to control the refrigeration discharge pressure.

It is necessary to know the amount of heat rejected, and the pressure drop through the condenser and water valves (inlet to outlet) when using a cooling tower on an ice machine.

- Water entering the condenser must not exceed 90°F (32.2°C).
- Water flow through the condenser must not exceed 5 gallons (19 liters) per minute.
- Allow for a pressure drop of 7 psig (0.48 bar) between the condenser water inlet and the outlet of the ice machine.
- Water exiting the condenser must not exceed 110°F (43.3°C).

#### **Caution**

Plumbing must conform to state and local codes.

# Maintenance

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## Interior De-scaling and Sanitizing

### General

De-scale and sanitize the ice machine every six months for efficient operation. If the ice machine requires more frequent de-scaling and sanitizing, consult a qualified service company to test the water quality and recommend appropriate water treatment.

The ice machine must be taken apart for de-scaling and sanitizing.

Sanitizing for Exterior, Remedial, and Detailed procedures can be performed independently and more frequently than de-scaling when needed

#### **Caution**

Use only Manitowoc approved Ice Machine De-scaler (9405463) and Sanitizer (9405653). It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling. Read and understand all labels printed on bottles before use.

### Detailed De-scaling and Sanitizing Procedure KP0150 & KP0250

Ice machine de-scaler is used to remove lime scale and mineral deposits. Ice machine sanitizer disinfects and removes algae and slime.

NOTE: KP Models start on the following page  
K and KF Models start on page 44

## Touch Pad Operation

Pressing and holding the clean button for 3 seconds starts the cycle. The Clean & On/Off lights energize indicating the cycle has started and ice making will automatically start when the cycle is complete.

- **Setting the ice machine to stop after the cycle:** Press the On/Off button. The On/Off light will de-energize indicating the ice machine will stop after the cycle.
- **Pausing the cycle:** Press the Clean button. The clean light will flash indicating the cycle has paused. Pressing the Clean button again will restart the cycle.

**Step 1** Press the On/Off button after ice falls from the evaporator at the end of a Harvest cycle. Or, press the On/Off button and allow the ice to melt off the evaporator.



### Caution

Never use anything to force ice from the evaporator. Damage may result.

**Step 2** Remove all ice from the bin.



### Warning

Wear rubber gloves and safety goggles (and/or face shield) when handling Ice Machine De-scaler or Sanitizer.

 **Caution**

Do not mix Ice Machine De-scaler and Sanitizer solutions together. It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling.

**Step 3** To start a de-scaling cycle, select Clean. Water will flow through the water dump valve and down the drain. Wait until the water trough refills, then add the proper amount of ice machine de-scaler to the water trough.

| Model  | Amount of De-scaler<br>Part Number 9405463 |
|--------|--------------------------------------------|
| KP0150 | 2 ounces (60 ml)                           |
| KP0250 | 5 ounces (150 ml)                          |

Wait until the cycle is complete (approximately 22 minutes) then press the On/Off button and disconnect power and water supplies to the ice machine.

**Step 4** Remove parts for de-scaling.  
Refer to the proper parts removal for your machine.  
Continue with step 5 when the parts have been removed.

**Step 5** Mix a solution of de-scaler and warm water. Depending on the amount of mineral buildup, a larger quantity of solution may be required. Use the ratio in the table below to mix enough solution to thoroughly de-scale all parts.

| Solution Type | Water        | Mixed with                                         |
|---------------|--------------|----------------------------------------------------|
| De-scaler     | 1 gal. (4 l) | 16 oz (500 ml)<br>De-scaler<br>part number 9405463 |

 **Caution**

Do not immerse electrical connectors or motors for any components in water, de-scaler or sanitizer solutions.

Use half of the de-scaler and water solution to de-scale all components. The solution will foam when it contacts lime scale and mineral deposits; once the foaming stops use a soft bristle brush, sponge or cloth (not a wire brush) to carefully de-scale the parts. Soak the parts for 5 minutes (15 – 20 minutes for heavily scaled parts). Rinse all components with clean water.

**Step 6** While components are soaking, use half of the de-scaler and water solution to de-scale all foodzone surfaces of the ice machine and bin. Use a nylon brush or cloth to thoroughly de-scale the following ice machine areas:

- Evaporator plastic parts – including top, bottom and sides
- Bin bottom, sides and top
- Rinse all areas thoroughly with clean water.



**Step 7** Mix a solution of sanitizer and warm water.

| Solution Type | Water         | Mixed With                                    |
|---------------|---------------|-----------------------------------------------|
| Sanitizer     | 3 gal. (12 l) | 2 oz (60 ml) sanitizer<br>part number 9405653 |

Use half of the sanitizer/water solution to sanitize all removed components. Use a spray bottle to liberally apply the solution to all surfaces of the removed parts or soak the removed parts in the sanitizer/water solution. Do not rinse parts after sanitizing.

**Step 8** Use half of the sanitizer/water solution to sanitize all foodzone surfaces of the ice machine and bin. Use a spray bottle to liberally apply the solution. When sanitizing, pay particular attention to the following areas:

- Evaporator plastic parts - including top, bottom and sides
- Bin bottom, sides and top

**Do not rinse the sanitized areas.**

**Step 9** Replace all removed components, wait 10 minutes, then reapply power and water to the ice machine

**Step 10** Select Clean. Water will flow through the water dump valve and down the drain. Wait until the water trough refills, then add the proper amount of ice machine sanitizer to the water trough.

| Model  | Amount of Sanitizer<br>Part Number 9405653 |
|--------|--------------------------------------------|
| KP0150 | 1 ounces (30 ml)                           |
| KP0250 | 2 ounces (60 ml)                           |

Wait until the sanitize cycle is complete (approximately 22 minutes) then press the Ice button to start ice making.

## Remove Parts for De-scaling

### **Warning**

Disconnect electric power to the ice machine at the electric switch box before proceeding.

1. Remove the Harvest Float Switch and Ice Thickness Float Switch
  - Pull forward on the bottom of the bracket until clear of the tab, then slide bracket upward to remove the bracket and float as an assembly. At this point, the float switches can easily be de-scaled. If complete removal is desired, follow the wires to the bulkhead grommet (exit point) in the back wall. Pull the wire connector through the bulkhead grommet, then disconnect the wire leads from the connector.

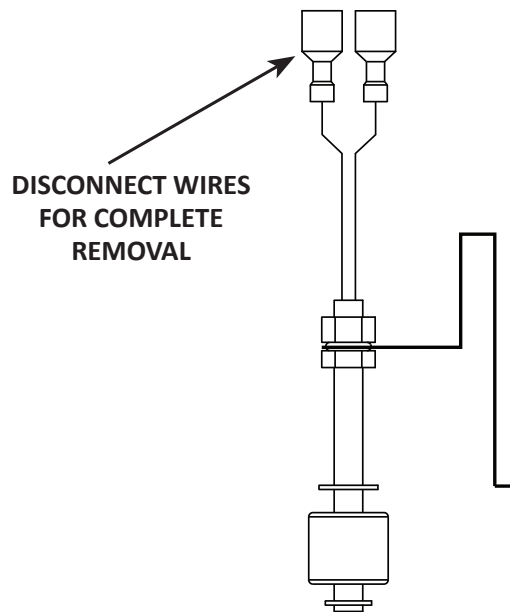
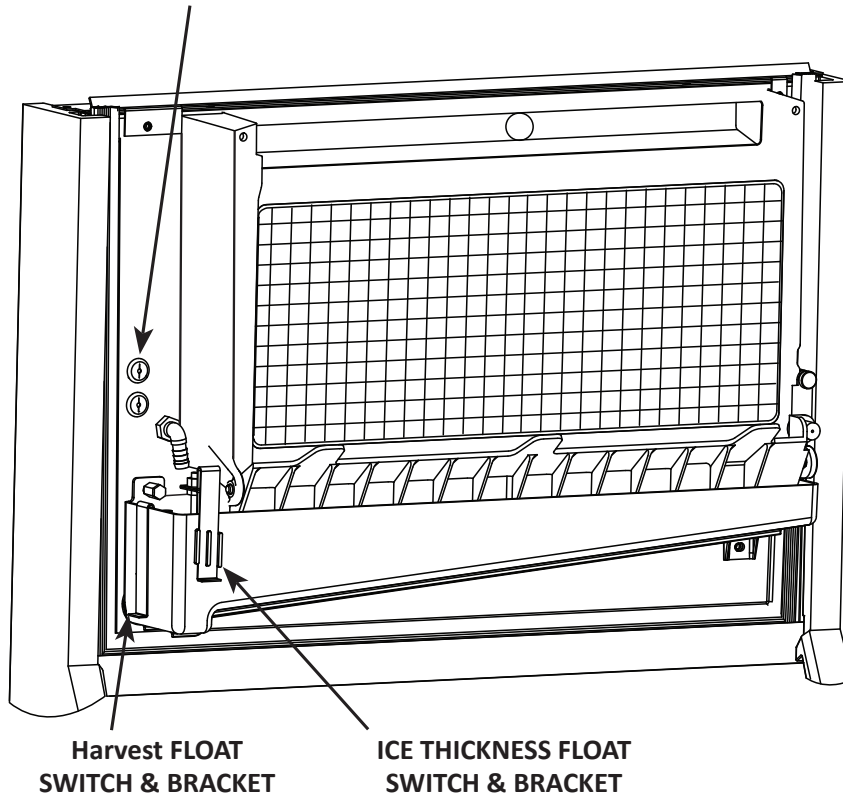
NOTE: The wire from the top grommet goes to the ice thickness float switch (front switch). The wire from the bottom grommet goes to the Harvest float switch (side switch).

### **Important**

Reversing the mounting location of the ice thickness and the harvest floats will result in a safety limit 2 failure.

- Do not disassemble float for de-scaling - Incorrect reassembly will result in an ice machine that will not harvest.
- The ice thickness float must be mounted to the front of the water trough and the electrical connection must be in the top bulkhead grommet.
- The harvest float must be mounted to the side of the water trough and the electrical connection must be in the bottom bulkhead grommet.
- The wire connectors for each float are different and will not allow incorrect electrical bulkhead connection.

WIRE CONNECTORS ARE LOCATED BEHIND BULKHEAD  
PULL THROUGH GROMMET TO DISCONNECT

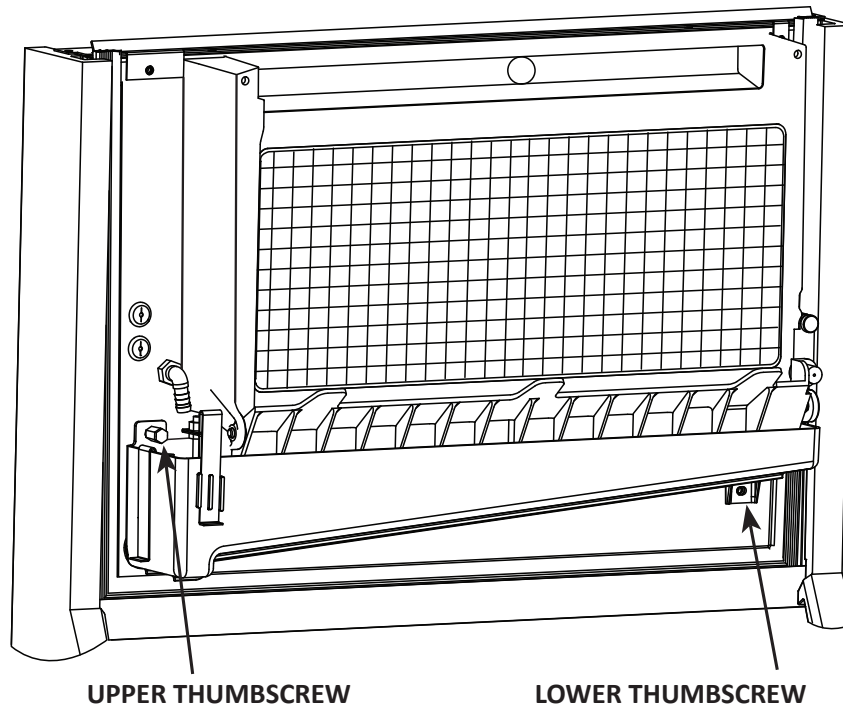


**! Caution**

Do not disassemble float for de-scaling - Incorrect reassembly will result in an ice machine that will not harvest.

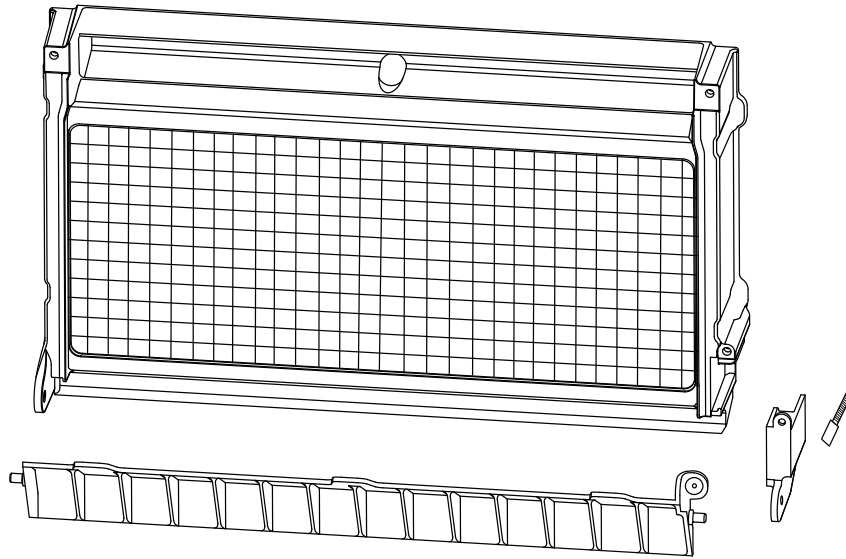
2. Remove the Water Trough Thermistor and Water Trough

- Remove the upper thumbscrew.
- While supporting the water trough remove the thumbscrew and thermistor.
- While supporting the water trough remove the lower thumbscrew from beneath the water trough.
- Remove the water trough from the bin area.



3. Remove the Ice Damper

- Remove thumbscrew from bin switch cover.
- Support ice damper and then pull bin switch cover and ice damper forward to remove.



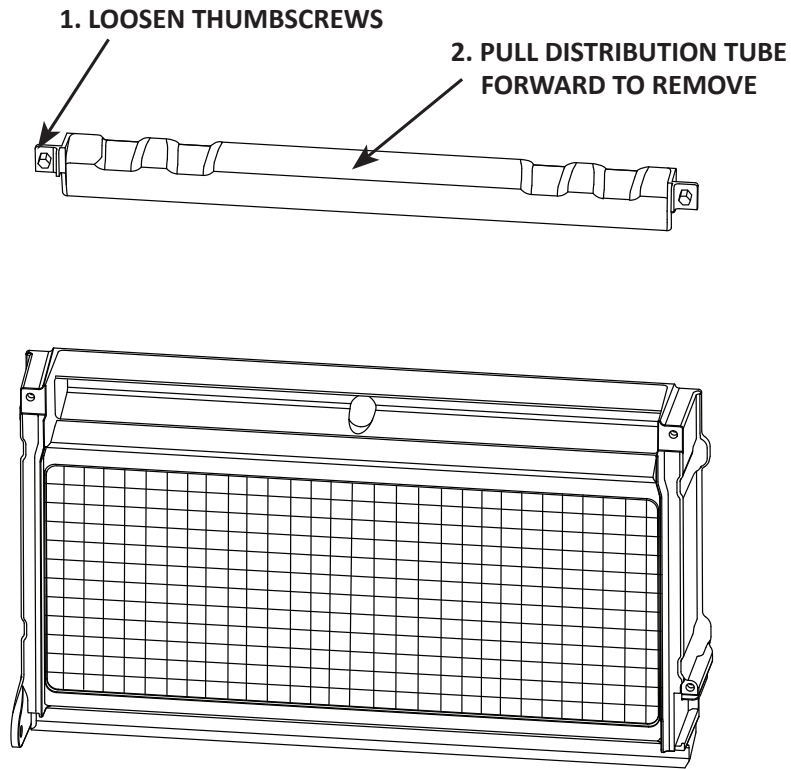
**1. REMOVE THUMBSCREW**

**2. SUPPORT ICE DAMPER THEN  
SLIDE RIGHT SIDE FORWARD TO REMOVE**

#### 4. Remove the Water Distribution Tube

- Distribution tube thumbscrews are retained to prevent loss. Loosen thumbscrews but do not pull thumbscrews out of distribution tube.
- Loosen the two outer screws and pull forward on the distribution tube to release.

NOTE: For ease of assembly when reinstalling the water distribution tube, install the top edge first.



## REMEDIAL DE-SCALING

This procedure can be performed between the bi-annual detailed de-scaling and sanitizing cycles. This procedure does not require removing the ice from the bin.

**Step 1** Press the On/Off button after ice falls from the evaporator at the end of a Harvest cycle. Or, press the On/Off button and allow the ice to melt off the evaporator.

### **Caution**

Never use anything to force ice from the evaporator. Damage may result.

### **Warning**

Wear rubber gloves and safety goggles (and/or face shield) when handling Ice Machine De-scaler or Sanitizer.

**Step 2** To start a cycle, press the Clean button. Water will flow through the water dump valve and down the drain. Wait until the water trough refills, then add the proper amount of ice machine de-scaler to the water trough.

| Model  | Amount of De-scaler<br>Part Number 9405463 |
|--------|--------------------------------------------|
| KP0150 | 2 ounce (60 ml)                            |
| KP0250 | 5 ounces (150 ml)                          |

Wait until the cycle is complete (approximately 22 minutes) then press the On/Off button.

## **Ice Machine Inspection**

Check all water fittings and lines for leaks. Also, make sure the refrigeration tubing is not rubbing or vibrating against other tubing, panels, etc.

Do not put anything (boxes, etc.) in front of the ice machine. There must be adequate airflow through and around the ice machine to maximize ice production and ensure long component life.

## **Exterior Cleaning**

Clean the area around the ice machine as often as necessary to maintain cleanliness and efficient operation.

Sponge any dust and dirt off the outside of the ice machine with mild soap and water. Wipe dry with a clean, soft cloth.

Cleanup any fallen ice or water spills as they occur.



## CLEANING THE CONDENSER

### General

#### **Warning**

Disconnect electric power to the ice machine head section and the remote condensing unit at the electric service switches before cleaning the condenser.

A dirty condenser restricts airflow, resulting in excessively high operating temperatures. This reduces ice production and shortens component life.

- Clean the condenser at least every six months.

#### **Warning**

The condenser fins are sharp. Use care when cleaning them.

- Shine a flashlight through the condenser to check for dirt between the fins.
- Blow compressed air or rinse with water from the inside out (opposite direction of airflow).

NOTE: Cleaning the condenser will require the removal of the bin on some models.

## **REMOVAL FROM SERVICE/WINTERIZATION**

### **Self-contained Air-cooled ice machines**

1. De-scale and sanitize the ice machine.
2. Press the On/Off button to turn off the ice machine.
3. Turn off the water supply, disconnect and drain the incoming ice-making water line at the rear of the ice machine and drain the water trough.
4. Energize the ice machine, wait one minute for the water inlet valve to open and blow compressed air in both the incoming water and the drain openings in the rear of the ice machine to remove all water.
5. Press the On/Off button and disconnect the electric power at the circuit breaker or the electric service switch.
6. Fill spray bottle with sanitizer and spray all interior food zone surfaces. Do not rinse and allow to air dry.
7. Replace all panels.

### **Water-cooled ice machines**

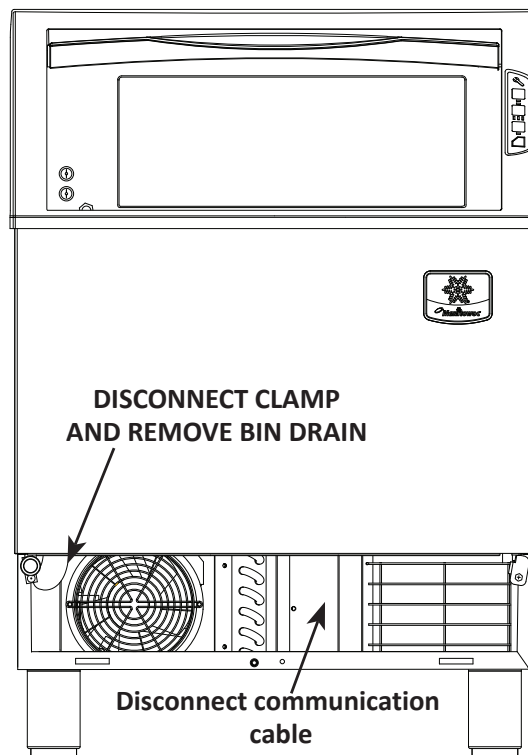
1. Perform steps 1-6 under “Self-contained Air-cooled Ice Machines”.
2. Disconnect the incoming water and drain lines from the water-cooled condenser.
3. Insert a large screwdriver between the bottom spring coils of the water regulating valve. Pry upward to open the valve.
4. Hold the valve open and blow compressed air through the condenser until no water remains.

## BIN REMOVAL

KP0150/KP0250

1. Disconnect power.
2. Remove all ice from bin.
3. Remove air filter and louver from lower front of machine.
4. Loosen screws and rotate clips to release bin from base.
5. Disconnect clamp and remove bin drain.
6. Remove control box panel.
7. Remove communication cable from control board.
8. Remove rear cover.
9. Slide bin forward to remove.

NOTE: When reinstalling the bin, ensure the bin seal is in place and is not pinched/folded as it mates to the cabinet. A watertight seal is required to prevent future condensation or water leakage from entering the ice machine base.



## De-scaling and Sanitizing Procedure K & KF Models

### INTERIOR DE-SCALING AND SANITIZING

#### General

De-scale and sanitize the ice machine every six months for efficient operation. If the ice machine requires more frequent de-scaling and sanitizing, consult a qualified service company to test the water quality and recommend appropriate water treatment.

The ice machine must be taken apart for de-scaling and sanitizing.

#### **Caution**

Use only Manitowoc Ice Machine De-scaler (part number 9505463) and Sanitizer (part number 9405653). It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling. Read and understand all labels printed on bottles before use.

### De-scaling and Sanitizing Procedure

#### **Caution**

Do not mix Ice Machine De-scaler and Sanitizer solutions together. It is a violation of Federal law to use these solutions in a manner inconsistent with their labeling.

#### **Warning**

Wear rubber gloves and safety goggles (and/or face shield) when handling Ice Machine De-scaler or Sanitizer.

Ice machine de-scaler is used to remove lime scale and mineral deposits. Ice machine sanitizer disinfects and removes algae and slime.

**Step 1** Set the toggle switch to the OFF position after ice falls from the evaporator at the end of a Harvest cycle. Or, set the switch to the OFF position and allow the ice to melt off the evaporator.

 **Caution**

Never use anything to force ice from the evaporator. Damage may result.

**Step 2** Remove all ice from the bin.

**Step 3** To start a cleaning cycle, move the toggle switch to the WASH position.

**Step 4** Add the proper amount of Ice Machine De-scaler to the water trough.

| Model        | Amount of De-scaler |
|--------------|---------------------|
| KF0150 K0170 | 2 ounces (60 ml)    |
| KF0250 K0270 | 2 ounces (60 ml)    |

**Step 5** Wait until the clean cycle is complete (approximately 22 minutes) then place the toggle switch in the OFF position, disconnect power and water supplies to the ice machine.

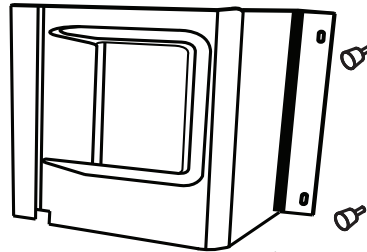
 **Warning**

Disconnect electric power to the ice machine at the electric switch box before proceeding.

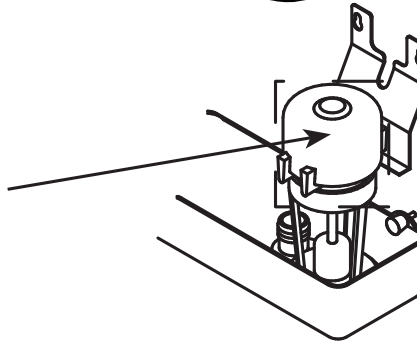
**Step 6** Remove parts for de-scaling.

- A. Remove Two Thumbscrews and Water Pump Cover (When Used).**
- B. Remove the Vinyl Hose Connecting the Water Pump and Water Distribution Tube**
- C. Remove Water Pump**
  - Disconnect the water pump power cord
  - Loosen the screws securing the pump-mounting bracket to the bulkhead
  - Lift the pump and bracket assembly off the mounting screws.

**WHEN USED - REMOVE  
THUMBSCREWS AND  
WATER PUMP COVER**



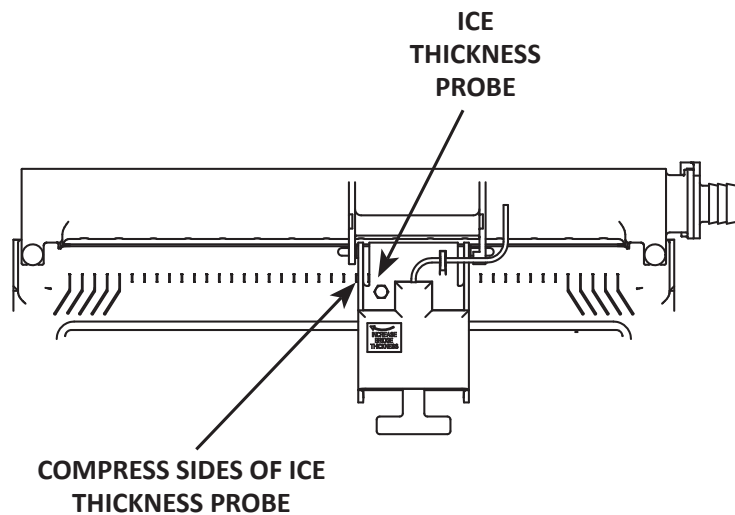
**DO NOT SOAK WATER  
PUMP MOTOR IN  
DE-SCALER OR SANITIZER  
SOLUTION**



**Water Pump Removal**

#### D. Remove the Ice Thickness Probe

- Compress the side of the ice thickness probe near the top hinge pin and remove it from the bracket.



SV1138A

#### Ice Thickness Probe Removal

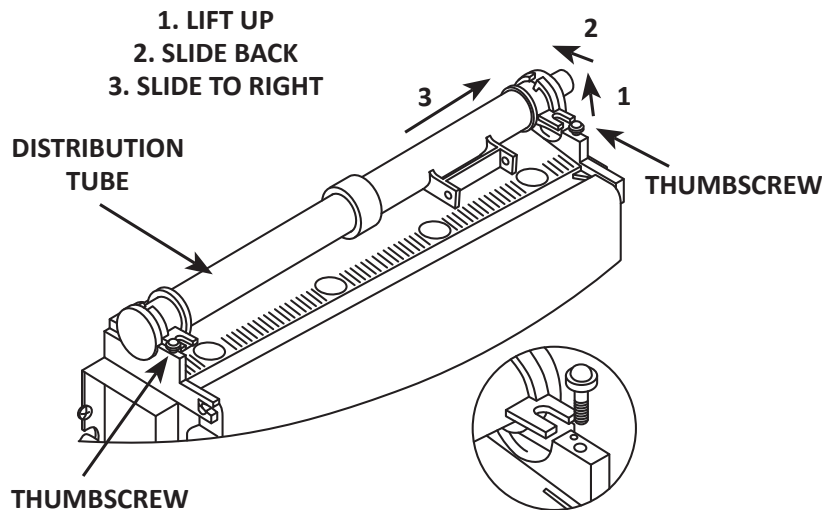
NOTE: At this point, the ice thickness probe can easily be de-scaled. If complete removal is desired, follow the ice thickness probe wire to the bulkhead grommet (exit point) in the back wall. Pop the bulkhead grommet out of the back wall by inserting fingernails or a flat object between the back wall and the grommet and prying forward. Pull the bulkhead grommet and wire forward until the connector is accessible, then disconnect the wire lead from the connector.

#### Ice Thickness Probe De-scaling

- Mix a solution of ice machine de-scaler and water (2 ounces of de-scaler to 16 ounces of water) in a container.
- Soak the ice thickness probe a minimum of 10 minutes.

De-scale all ice thickness probe surfaces and verify the ice thickness probe cavity is clean. Rinse thoroughly with clean water, then dry completely. Incomplete rinsing and drying of the ice thickness probe can cause premature harvest.

## E. Remove the Water Distribution Tube



SV1630

### Water Distribution Tube Removal

- Loosen the two thumbscrews, which secure the distribution tube.
- Lift the right side of the distribution tube up off the locating pin, then slide it back and to the right.

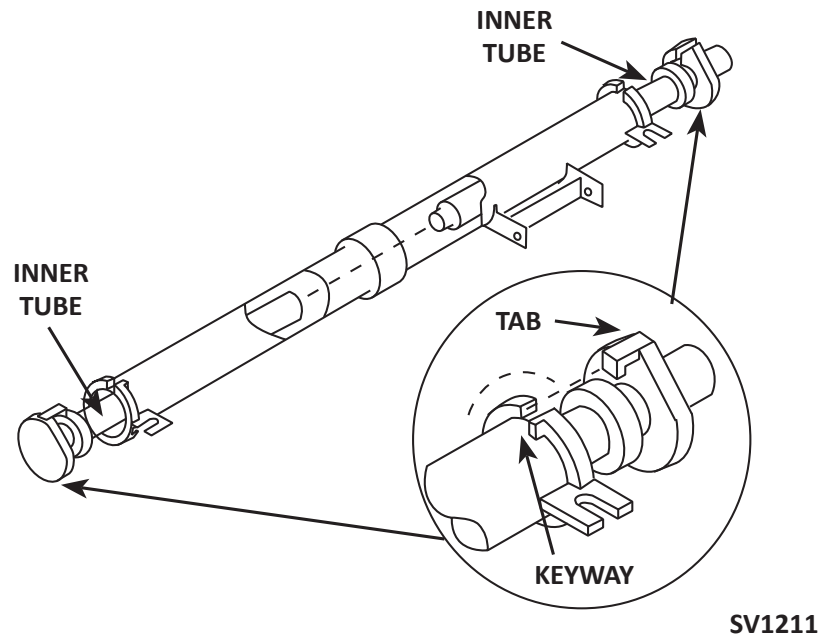
#### **Caution**

Do not force this removal. Be sure the locating pin is clear of the hole before sliding the distribution tube out.



## Disassembly

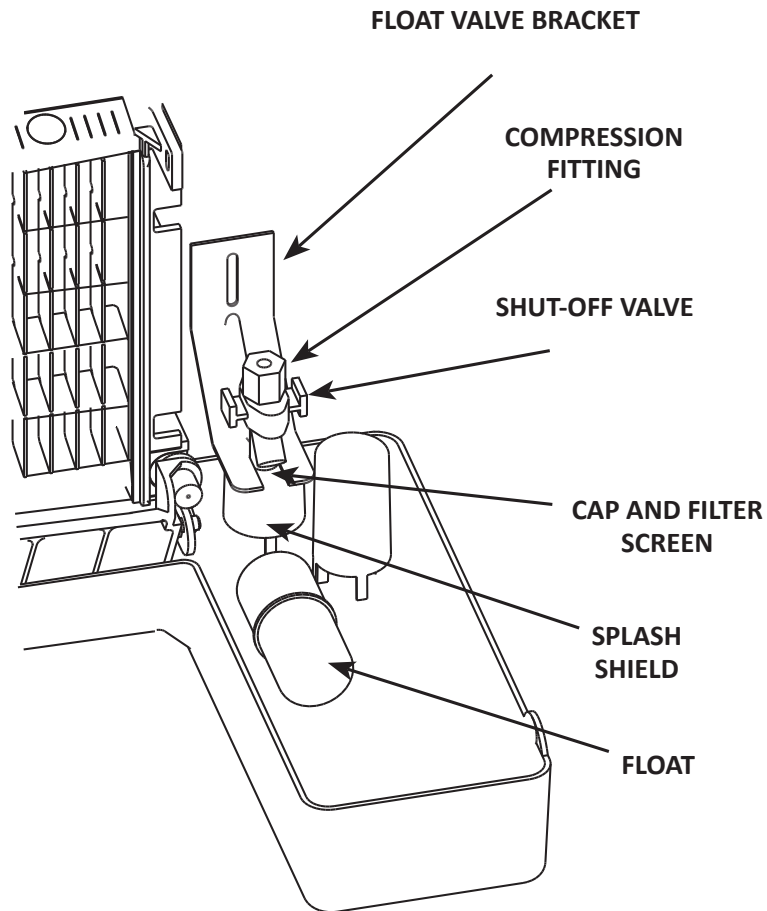
- Twist both of the inner tube ends until the tabs line up with the keyway.
- Pull the inner tube ends outward.



**Water Distribution Tube Disassembly**

## F. Remove the Float Valve

- Turn the splash shield counterclockwise one or two turns.



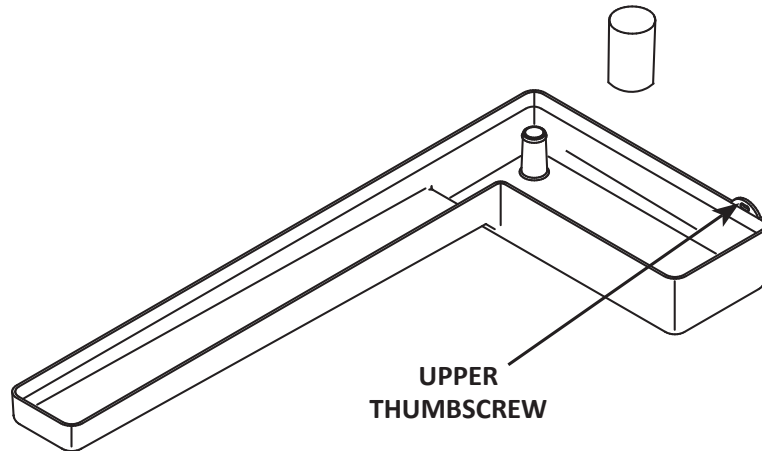
SV1695-2

### Float Valve Removal

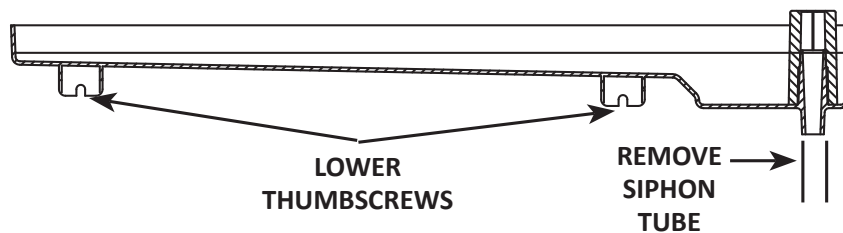
- Pull the float valve forward and off the mounting bracket.
- Disconnect the water inlet tube from the float valve at the compression fitting.
- Remove the cap and filter screen for cleaning.

### G. Remove the Water Trough

- Apply downward pressure on the siphon tube and remove from the bottom of the water trough.
- Remove the upper thumbscrew.
- While supporting the water trough remove the two thumbscrews from beneath the water trough.
- Remove the water trough from the bin area.



SV1689-1

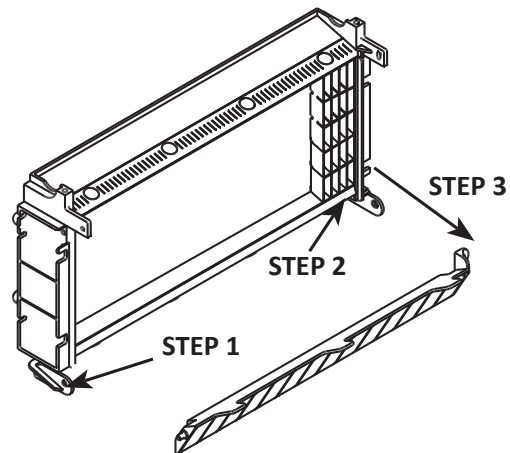


SV1689-2

### Remove the Ice Damper

## H. Remove the ice damper

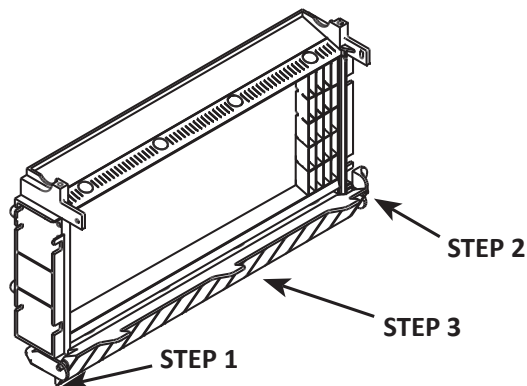
- Grasp ice damper and apply pressure toward the left-hand mounting bracket.
- Apply pressure to the right-hand mounting bracket with thumb.
- Pull ice damper forward when the right-hand ice damper pin disengages.



SV1742A

## Installation

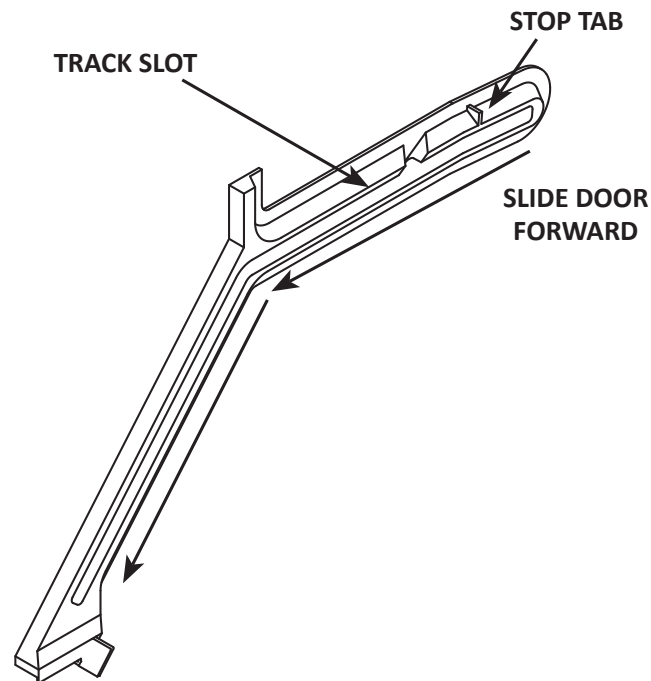
- Place ice damper pin in left-hand mounting bracket and apply pressure toward the left-hand mounting bracket.
- Apply pressure to the right-hand mounting bracket with thumb.
- Push ice damper toward evaporator until right-hand damper pin engages.



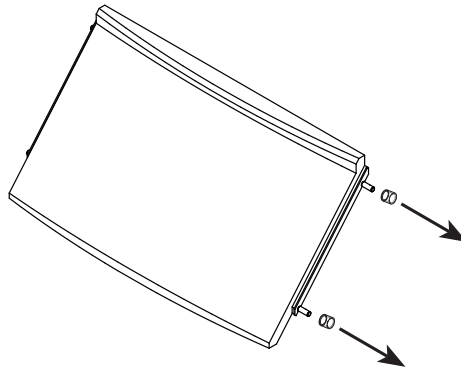
SV1742H

## Remove the Bin Door

- Grasp the rear of the bin door and pull bin door forward approximately 5".
- Slide bin door to the rear while applying upward pressure (The rear door pins will ride up into the track slot and slide backward to the stop tab).
- While applying pressure against the bin door pull down on the rear of each bin door track until the door pins clear the stop tabs.
- Slide the rear door pins off the end and then below the door track. Slide bin door forward allowing the back of the door to lower into the bin. Continue forward with the bin door until the front pins bottom out in the track.
- Lift right side of door until the front pins clear the track, then remove door from bin.
- Remove rollers (4) from all door pins.



SV1748



**Step 7** Mix a solution of de-scaler and warm water. Depending on the amount of mineral buildup, a larger quantity of solution may be required. Use the ratio in the table below to mix enough solution to thoroughly de-scale all parts.

| Solution Type | Water        | Mixed with               |
|---------------|--------------|--------------------------|
| De-scaler     | 1 gal. (4 l) | 16 oz (500 ml) de-scaler |

**Step 8** Use 1/2 of the de-scaler solution to de-scale all components. The solution will foam when it contacts lime scale and mineral deposits; once the foaming stops use a soft bristle brush, sponge or cloth (not a wire brush) to carefully de-scale the parts. Soak the parts for 5 minutes (15 – 20 minutes for heavily scaled parts). Rinse all components with clean water.

**Step 9** While components are soaking, use 1/2 of the solution to de-scale all foodzone surfaces of the ice machine and bin. Use a nylon brush or cloth to thoroughly de-scale the following ice machine areas:

- Evaporator plastic parts – including top, bottom and sides
- Bin bottom, sides and top

Rinse all areas thoroughly with clean water.

**Step 10** Mix a solution of sanitizer and warm water.

| Solution Type | Water         | Mixed With              |
|---------------|---------------|-------------------------|
| Sanitizer     | 6 gal. (23 l) | 4 oz (120 ml) sanitizer |

**Step 11** Use 1/2 of the sanitizer/water solution to sanitize all removed components. Use a cloth or sponge to liberally apply the solution to all surfaces of the removed parts or soak the removed parts in the sanitizer/water solution. Do not rinse parts after sanitizing.

**Step 12** Use 1/2 of the sanitizer/water solution to sanitize all foodzone surfaces of the ice machine and bin. Use a cloth or sponge to liberally apply the solution. When sanitizing, pay particular attention to the following areas:

- Evaporator plastic parts - including top, bottom and sides
- Bin bottom, sides and top

Do not rinse the sanitized areas.

**Step 13** Replace all removed components.

**Step 14** Reapply power and water to the ice machine and place the toggle switch in the WASH position.

Add the proper amount of Ice Machine Sanitizer to the water trough.

| Model        | Amount of Sanitizer |
|--------------|---------------------|
| KF0150 K0170 | 2.2 ounces (66 ml)  |
| KF0250 K0270 | 1.9 ounces (57 ml)  |

**Step 15** Wait until the sanitize cycle is complete (approximately 22 minutes) then place the toggle switch in the OFF position, disconnect power and water supplies to the ice machine.

 **Warning**

Disconnect electric power to the ice machine at the electric switch box before proceeding.

**Step 16** Repeat step 6 to remove parts for hand sanitizing.

**Step 17** Mix a solution of sanitizer and warm water.

| Solution Type | Water         | Mixed With              |
|---------------|---------------|-------------------------|
| Sanitizer     | 6 gal. (23 l) | 4 oz (120 ml) sanitizer |

**Step 18** Use 1/2 of the sanitizer/water solution to sanitize all removed components. Use a cloth or sponge to liberally apply the solution to all surfaces of the removed parts or soak the removed parts in the sanitizer/water solution. Do not rinse parts after sanitizing.

**Step 19** Use 1/2 of the sanitizer/water solution to sanitize all foodzone surfaces of the ice machine and bin. Use a cloth or sponge to liberally apply the solution. When sanitizing, pay particular attention to the following areas:

- Evaporator plastic parts - including top, bottom and sides
- Bin bottom, sides and top

Do not rinse the sanitized areas.

**Step 20** Replace all removed components.

**Step 21** Reapply power and water to the ice machine and place the toggle switch in the ICE position.



## ICE MACHINE INSPECTION

Check all water fittings and lines for leaks. Also, make sure the refrigeration tubing is not rubbing or vibrating against other tubing, panels, etc.

Do not put anything (boxes, etc.) in front of the ice machine. There must be adequate airflow through and around the ice machine to maximize ice production and ensure long component life.

## EXTERIOR CLEANING

Clean the area around the ice machine as often as necessary to maintain cleanliness and efficient operation.

Sponge any dust and dirt off the outside of the ice machine with mild soap and water. Wipe dry with a clean, soft cloth.

A commercial grade stainless steel cleaner/polish can be used as necessary.

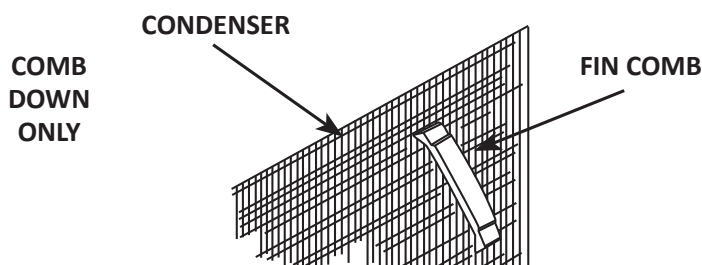
## CLEANING THE CONDENSER

### **Warning**

Disconnect electric power to the ice machine at the electric service switch before cleaning the condenser.

### **Caution**

If you are cleaning the condenser fan blades with water, cover the fan motor to prevent water damage.



## Air-cooled Condenser

A dirty condenser restricts airflow, resulting in excessively high operating temperatures. This reduces ice production and shortens component life. Clean the condenser at least every six months. Follow the steps below.

### **Warning**

The condenser fins are sharp. Use care when cleaning them.

1. The washable aluminum filter on self-contained air-cooled ice machines is designed to catch dust, dirt, lint and grease. This helps keep the condenser clean. Clean the filter with a mild soap and water solution.
2. Clean the outside of the condenser with a soft brush or a vacuum with a brush attachment. Clean from top to bottom, not side to side. Be careful not to bend the condenser fins.
3. Shine a flashlight through the condenser to check for dirt between the fins. If dirt remains:
  - A. Blow compressed air through the condenser fins from the inside. Be careful not to bend the fan blades.
  - B. Use a commercial condenser coil cleaner. Follow the directions and cautions supplied with the cleaner.
4. Straighten any bent condenser fins with a fin comb.
5. Carefully wipe off the fan blades and motor with a soft cloth. Do not bend the fan blades. If the fan blades are excessively dirty, wash with warm, soapy water and rinse thoroughly.

## Removal from Service/Winterization

### General

Special precautions must be taken if the ice machine is to be removed from service for an extended period of time or exposed to ambient temperatures of 32°F (0°C) or below.

#### **Caution**

If water is allowed to remain in the ice machine in freezing temperatures, severe damage to some components could result. Damage of this nature is not covered by the warranty.

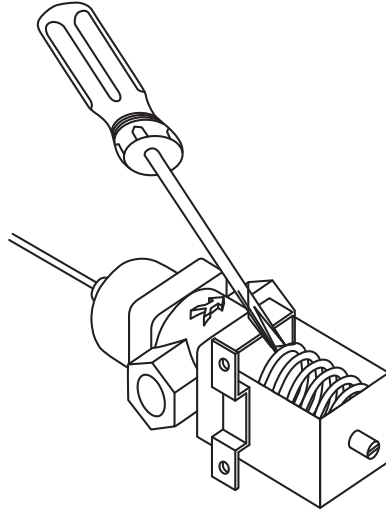
Follow the applicable procedure below.

### Self-contained Air-cooled Models

1. Disconnect the electric power at the circuit breaker or the electric service switch.
2. Turn off the water supply.
3. Remove the water from the water trough.
4. Disconnect and drain the incoming ice-making water line at the rear of the ice machine.
5. Blow compressed air in both the incoming water and the drain openings in the rear of the ice machine until no more water comes out of the inlet water lines or the drain.
6. Make sure water is not trapped in any of the water lines, drain lines, distribution tubes, etc.

## Water-cooled Ice Machines

1. Perform steps 1-6 under “Self-contained Air-cooled Models” on page 59.
2. Disconnect the incoming water and drain lines from the water-cooled condenser.
3. Insert a large screwdriver between the bottom spring coils of the water regulating valve. Pry upward to open the valve.



SV1624

### Pry Open the Water Regulating Valve

4. Hold the valve open and blow compressed air through the condenser until no water remains.

# Operation

## KP0150 & KP0250

### TOUCH PAD FEATURES

The touch pad offers a series of pressure sensitive buttons to control ice machine operation and provide operational status.



**On/Off - Blue = Machine On**  
**Off = Machine Is Off**

**Delay - Blue = Delay Mode On**  
**Off = Delay Mode Is Off**

**Clean - Yellow = Clean Cycle On**  
**Off = Cleaning is Off**  
**Flashing = Cleaning Is Paused**

**Bin Full - Blue = Bin Is Full**  
**Off = Bin Is Not Full**

**Service - Red = Needs Service**  
**Off = Doesn't Need Service**

## **On/Off Button**

The On/Off Button is used to start and stop ice making. The blue light indicates whether the ice machine is in Ice Making (light on) or Off (light off).

NOTE: Stopping and restarting a freeze cycle with ice on the evaporator will result in a thick bridge and larger than normal cubes; or result in an ice slab that will not release from the evaporator.

## **Delay Button**

Pressing the Delay button will start a delay period. The ice machine will finish the freeze and harvest cycle and then start the delay period.

- Pressing the button once will start a 4 hour delay period.
- Pressing the button twice will start a 12 hour delay period.
- Pressing the button three times will start a 24 hour delay period.
- Pressing the button four times will cancel the delay periods.

NOTE: The delay period will be canceled if power is interrupted to the ice machine. When power is restored, the ice machine will start an ice making cycle.

## **Clean Button**

Pressing the Clean button for 3 seconds will start a clean cycle. After the clean cycle is complete, the ice machine will automatically start an ice making cycle.

- Pressing the Clean button again within 45 seconds of the clean cycle starting will abort the clean cycle.
- Pressing the On/Off button after 45 seconds will pause the Clean cycle. The On/Off light will flash on/off to indicate pause mode. Pressing the On/Off button again will continue the Clean cycle from the point of interruption.
- Pressing the control board test button anytime during the clean cycle will cancel the clean cycle.
- Opening the damper for 30 seconds during the clean cycle will start and automatic shutdown sequence.

## **Bin Full Light**

The Bin Full light energizes when the bin is full or is de-energized if the bin is not full.

## **Service Light**

The Service light indicates the machine needs attention.

- Refer to service limits if this light is energized.

## CONTROL BOARD REVISIONS

1. Original control board
1. Control board with J4 terminal, which can utilize a thermistor to control when/if a water pump delay occurs in the freeze cycle.
2. Control board with the addition of J8 & J9 terminals. The J8 terminal can control an EC fan motor.

NOTE: The replacement control board is backward compatible and can be used without thermistors or EC fan motors.

## FIRMWARE REVISIONS

In addition to the primary sequence of operation the following firmware changes have been added.

### **Control boards with water trough thermistor and firmware version before 2.70**

The water trough thermistor performs the following function in the freeze cycle:

- When the temperature of the water reaches 34° F the water pump de-energizes for 25 seconds, then re energizes.
- When the water pump restarts the water inlet solenoid energizes for 7 seconds..

### **2.70 and Higher**

- 120 second prechill cycle on initial start and 60 second prechill cycles thereafter.



## **ICE MAKING SEQUENCE OF OPERATION**

The On/Off button must be depressed and the ice damper must be closed before the ice machine will start.

The following is the primary sequence of operation. Firmware revisions will alter some of the timing sequences and are noted in firmware revisions.

### **Initial Start-up From Shutoff**

The dump valve energizes to purge any water in the water trough down the drain. The harvest valve energizes to equalize refrigerant pressures before the compressor starts.

### **Freeze Cycle**

Prechill - The refrigeration system chills the evaporator before water flow over the evaporator starts. The water inlet valve energizes during the prechill and remains on until the ice thickness float switch is satisfied.

Freeze - Water flowing across the evaporator cools as the freeze cycle progresses. (Firmware version 2.58 or higher: The water pump turns off for 25 seconds and the water inlet valve energizes for 7 seconds when the pump restarts) Water flowing across the evaporator will start to freeze and build ice on the evaporator. After a sheet of ice has formed, the harvest float switch signals the control board to start a harvest cycle.

### **Harvest Cycle**

Every third cycle the remaining water is purged down the drain. The refrigerant gas warms the evaporator and the sheet of cubes slides off the evaporator and into the storage bin. If all cubes fall clear of the ice damper the ice machine starts another freeze cycle. The maximum harvest time is a total of 7 minutes.

If the bin switch does not activate within 3.5 minutes, the harvest cycle extends another 3.5 minutes.

## Full Bin Cycle

If the ice damper is held open by ice cubes the ice machine shuts off. When the ice damper closes the ice machine starts a new cycle at Initial Start-up From Shutoff. The ice machine will remain off for a 3 minute delay period.

## Thaw Cycle

The maximum harvest time is a total of 7 minutes.

If the bin switch does not activate within 7 minutes a thaw cycle initiates using the following sequence:

1. The compressor de-energizes.
2. The water inlet valve energizes and fills the water trough.
3. The water pump energizes for 2 minutes and circulates water over the evaporator.

If the bin switch did not open & close.

4. The water dump valve energizes and drains water from the water trough.
  5. Step 1 through 4 repeat.
  6. If the damper does not open/close after step 5, the control board assumes no ice is on the evaporator and an initial startup cycle starts.
- If the bin switch opens & closes anytime during the thaw cycle the ice machine starts a new freeze cycle.
  - If the bin switch opens and remains open for 30 seconds at any point in the thaw cycle the ice machine will enter an automatic shutoff cycle.
  - The maximum water fill time for the thaw cycle is 105 seconds for each of the two possible thaw cycles.

## **CONTROL BOARD TIMERS**

- The ice machine is locked into the freeze cycle for 6 minutes before a harvest cycle can be initiated.
- The freeze time lock in feature is bypassed on the initial cycle (manual start or after a full bin/service limit condition).
- The water fill valve is de-energized 1 minute after the freeze cycle starts. The control board will energize the water inlet valve one more time 3 minutes into the freeze cycle.
- If the harvest float switch is in the down position for 10 continuous seconds during the start of a freeze cycle, a harvest sequence is initiated.
- The maximum freeze time is 35 minutes at which time the control board automatically initiates a harvest sequence.
- The maximum harvest time is a total of 7 minutes. If the bin switch does not activate within 3.5 minutes, the harvest cycle extends another 3.5 minutes. If 7 minutes is exceeded a thaw cycle starts.
- After the initial harvest cycle from either an automatic shut off or initial start the dump valve solenoid will only energize and purge the water in the water trough every third cycle.

### **Control boards with thermistor and firmware version before 2.70**

The water trough thermistor performs the following function in the freeze cycle:

- When the temperature of the water reaches 34° F the water pump de-energizes for 25 seconds, then re energizes.
- When the water pump restarts the water inlet solenoid energizes for 7 seconds.

## SERVICE LIMITS

Service limits are stored and indicated by the control board. The number of cycles required to stop the ice machine varies for each service limit.

Service limits can be reset by pressing the On/Off button and starting a new ice making cycle.

A service limit shutdown is indicated by the red Service light on the touch pad.

### Service Limit 1

If the freeze time reaches 30-60 minutes\*, the control board automatically initiates a harvest cycle.

- After 3 consecutive 30-60 minute\* cycles control board light SL#1 along with the touch pad Service (wrench) light will flash on/off at 1 second intervals.
- If 6 consecutive 30-60 minute\* freeze cycles occur, the ice machine stops and the SL#1 light on the control board and the Service (wrench) light on the touch pad will be on continuously.

NOTE: \*Verify your firmware version (label on the control board) for freeze time.

| Firmware Version | Freeze Time |
|------------------|-------------|
| V1.0 to V2.53    | 60 minutes  |
| V2.54 to V2.9    | 45 minutes  |
| V3.0 to current  | 30 minutes  |

## Service Limit 2

- If the harvest time reaches 3.5 minutes, the control board automatically energizes the water pump and extends the harvest cycle another 3.5 minutes (7 minutes total).
- If the ice damper does not open and close within the 7 minute harvest cycle the ice machine enters a water thaw cycle for 170 seconds.
- If the damper does not open/close within the 170 second thaw cycle, a second thaw cycle starts.
- The control board automatically initiates a freeze sequence when the thaw cycle(s) is complete.
- If 3 consecutive 7 minute harvest/thaw cycles occur, the ice machine stops.

## Service Limit 3

If the freeze time reaches 4 minutes and water is not sensed (float remains down for 10 continuous seconds) the ice machine stops.

- Service Limit 3 is bypassed on the initial cycle (manual start or after a full bin/service limit condition). For all subsequent cycles if the freeze time reaches 4 minutes and water is not sensed, the ice machine stops and initiates a 30 minute delay period. Control board lights SL#1 and SL#2 along with the touch pad Service (wrench) light will flash on/off at 1 second intervals.
- The ice machine automatically restarts at the end of the 30 minute delay period and stops flashing the control board and Service (wrench) lights.
- If 100 consecutive failures occur the ice machine stops and the touch pad Service (wrench) light remains energized.

## ENERGIZED PARTS CHART

### KP0150 & KP0250

| ICE MAKING<br>SEQUENCE OF<br>OPERATION | Water<br>Pump | Harvest<br>Valve | Water Inlet<br>Valve | Dump<br>Valve | Compressor<br>& Condenser<br>Fan Motor * | Harvest Float<br>Switch | Ice Thickness<br>Float Switch | Length of Time                                                     |
|----------------------------------------|---------------|------------------|----------------------|---------------|------------------------------------------|-------------------------|-------------------------------|--------------------------------------------------------------------|
| Initial Start-up<br>1. Water purge     | Off           | On               | Off                  | On            | Off                                      | Closed                  | Closed                        | 20 seconds                                                         |
| 2. Refrigeration<br>System Start-up    | Off           | On               | Off                  | Off           | On                                       | Closed                  | Closed                        | 5 seconds                                                          |
| Freeze Sequence<br>3. Prechill         | Off           | Off              | On                   | Off           | On                                       | Open                    | Closed                        | 60 Seconds<br>120 Seconds Initial Cycle<br>After Automatic Shutoff |
| 4. Freeze                              | On**          | Off              | On **                | Off           | On                                       | Open Then<br>Closed     | Closed Then<br>Open           | Until Harvest Float Switch<br>closes for 10 continual<br>seconds   |

| ICE MAKING<br>SEQUENCE OF<br>OPERATION | Water<br>Pump | Harvest<br>Valve | Water Inlet<br>Valve | Dump<br>Valve                             | Compressor<br>& Condenser<br>Fan Motor * | Harvest Float<br>Switch | Ice Thickness<br>Float Switch | Length of Time                                                                 |
|----------------------------------------|---------------|------------------|----------------------|-------------------------------------------|------------------------------------------|-------------------------|-------------------------------|--------------------------------------------------------------------------------|
| Harvest<br>Sequence                    |               |                  |                      |                                           |                                          |                         |                               |                                                                                |
| 5. Water Purge                         | Off           | On               | Off                  | Initial<br>cycle,<br>then<br>every<br>3rd | On                                       | Closed                  | Closed                        | 20 seconds<br>Water purge initial cycle,<br>then every 3rd cycle<br>thereafter |
| 6. Harvest                             | Off***        | On               | Off***               | Off***                                    | On                                       | Closed                  | Closed                        | Bin switch activation                                                          |
| 7. Automatic<br>Shutoff                | Off           | Off              | Off                  | Off                                       | Off                                      | Closed                  | Closed                        | 3 Minute delay and bin<br>switch re-closure                                    |

\* Condenser Fan Motor: The fan motor is wired through a fan cycle pressure control; therefore, it may cycle on and off.

\*\* Firmware 2.58 with thermistor - When the water temperature reaches 34°F the water pump de-energizes for 25 seconds . When the pump restarts the water inlet valve energizes for 7 seconds. Firmware 2.58 without thermistor - At 3.75 minutes the water pump de-energizes for 25 seconds. When the pump restarts the water inlet valve energizes for 7 seconds.

Firmware prior to 2.58 - The water fill valve is de-energized by the control board 1 minute after the freeze cycle starts - The control board will energize the water inlet valve for 7 seconds one last time, 3 minutes into the freeze cycle, regardless of float position.

\*\*\* Will be energized during harvest when time exceeds 3.5 minutes.

\*\*\*\* The water pump de-energizes for 25 seconds then re-energizes

## Operational Checks

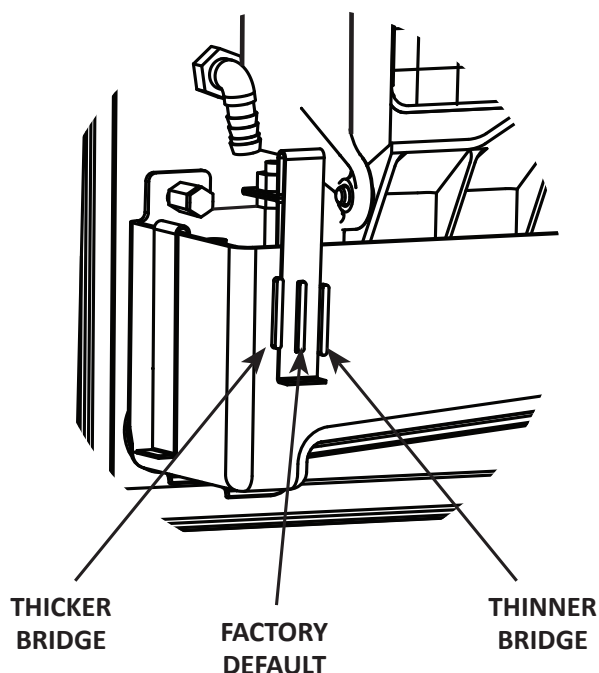
### ICE THICKNESS CHECK

After a harvest cycle, inspect the ice cubes in the ice storage bin. The ice bridge connects the ice cubes and must be set to maintain an ice bridge thickness of 1/8" (3.2 mm). To adjust the thickness of the bridge refer to ice thickness adjustment.

### ICE THICKNESS ADJUSTMENT

The ice thickness can be adjusted to three levels.

1. Pull forward on the bottom of the bracket until clear of the tab.
2. Slide the bracket over the desired tab and release.
  - The center position is the normal factory setting.
  - To increase bridge thickness, raise the water level.
  - To decrease bridge thickness, lower the water level.





## MINIMUM/MAXIMUM SLAB WEIGHT

| Model  | Minimum<br>Ice Weight Per Cycle<br>lbs<br>Grams | Maximum<br>Ice Weight Per Cycle<br>lbs<br>Grams |
|--------|-------------------------------------------------|-------------------------------------------------|
| KP0150 | 1.13 lbs<br>(513 grams)                         | 1.36 lbs<br>(617 grams)                         |
| KP0250 | 2.26 lbs<br>(1025 grams)                        | 2.93 lbs<br>(1329 grams)                        |

## WATER PURGE BYPASS

Every third harvest cycle the remaining water in the water trough is purged down the drain.

To bypass this feature (purge every harvest):

1. Press & hold the “CLEAN” button for at least 3 seconds while in the ice making cycle.
2. Press the “DELAY” button.
3. The red “SERVICE” light will flash 5 times to indicate bypass.
4. Repeat steps to reinstate “third harvest cycle water purge.” Now the red “SERVICE” light will flash 6 times.

Bypassing the Water Purge will increase water usage.

## **K & KF Models**

### **INITIAL START-UP OR START-UP AFTER AUTOMATIC SHUT-OFF**

#### **1. Pressure Equalization**

Before the compressor starts the harvest valve is energized for 15 seconds to equalize pressures during the initial refrigeration system start-up.

#### **2. Refrigeration System Start-up**

The compressor starts after the 15-second pressure equalization, and remains on throughout the entire Freeze and Harvest Sequences. The harvest valve remains on for 5 seconds during initial compressor start-up and then shuts off.

At the same time the compressor starts, the condenser fan motor (air-cooled models) is supplied with power throughout the entire Freeze and Harvest Sequences. The fan motor is wired through a fan cycle pressure control, therefore it may cycle on and off. (The compressor and condenser fan motor are wired through the relay. As a result, any time the relay coil is energized, the compressor and fan motor are supplied with power.)

### **FREEZE SEQUENCE**

#### **3. Prechill**

The compressor is on for 30 seconds prior to water flow to prechill the evaporator.

#### **4. Freeze**

The water pump starts after the 30-second prechill. An even flow of water is directed across the evaporator and into each cube cell, where it freezes.

When sufficient ice has formed, the water flow (not the ice) contacts the ice thickness probe. After approximately 7 seconds of continual water contact, the Harvest Sequence is initiated. The ice machine cannot initiate a Harvest Sequence until a 6-minute freeze time has been surpassed.

## **HARVEST SEQUENCE**

### **5. Harvest**

The water pump de-energizes stopping flow over the evaporator. The rising level of water in the sump trough diverts water out of the overflow tube, purging excess minerals from the sump trough. The harvest valve also opens to divert hot refrigerant gas into the evaporator.

The refrigerant gas warms the evaporator causing the cubes to slide, as a sheet, off the evaporator and into the storage bin. The sliding sheet of cubes contacts the ice damper, opening the bin switch.

The momentary opening and re-closing of the bin switch terminates the Harvest Sequence and returns the ice machine to the Freeze Sequence (steps 3 - 4).

## **AUTOMATIC SHUT-OFF**

### **6. Automatic Shut-off**

When the storage bin is full at the end of a harvest sequence, the sheet of cubes fails to clear the ice damper and will hold it down. After the ice damper is held open for 7 seconds, the ice machine shuts off. The ice machine remains off for 3 minutes before it can automatically restart.

The ice machine remains off until enough ice has been removed from the storage bin to allow the ice to fall clear of the damper. As the ice damper swings back to the operating position, the bin switch re-closes and the ice machine restarts (steps 1 - 2), provided the 3 minute delay period is complete.

## ENERGIZED PARTS CHART

| ICE MAKING SEQUENCE<br>OF OPERATION                                                        | Control Board Relays |                    |                 | Relay            |                                | Length of Time                                         |
|--------------------------------------------------------------------------------------------|----------------------|--------------------|-----------------|------------------|--------------------------------|--------------------------------------------------------|
|                                                                                            | 1<br>Water Pump      | 2<br>Harvest Valve | 3<br>Relay Coil | 3A<br>Compressor | 3B<br>Compressor Fan<br>Motor* |                                                        |
| <b>Initial Start-up</b><br>1. Water purge<br><br>2. Refrigeration System<br>Start-up       | off                  | on                 | off             | off              | off                            | 15 seconds                                             |
|                                                                                            | off                  | on                 | on              | on               | on                             | 5 seconds                                              |
| <b>Freeze Sequence</b><br>3. Pre chill<br><br>4. Freeze                                    | off                  | off                | on              | on               | on                             | 30 seconds                                             |
|                                                                                            | on                   | off                | on              | on               | on                             | Until 7 sec. Water<br>contact w/ice<br>thickness probe |
| <b>Harvest Sequence</b><br>5. Harvest<br><br><b>Automatic Shut-off</b><br>6. Auto Shut-off | off                  | on                 | on              | on               | on                             | Bin switch<br>activation                               |
|                                                                                            | off                  | off                | off             | off              | off                            | Until bin switch<br>re-closes                          |

\* Condenser Fan Motor: The fan motor is wired through a fan cycle pressure control; therefore, it may cycle on and off.

## Operational Checks

### Siphon System

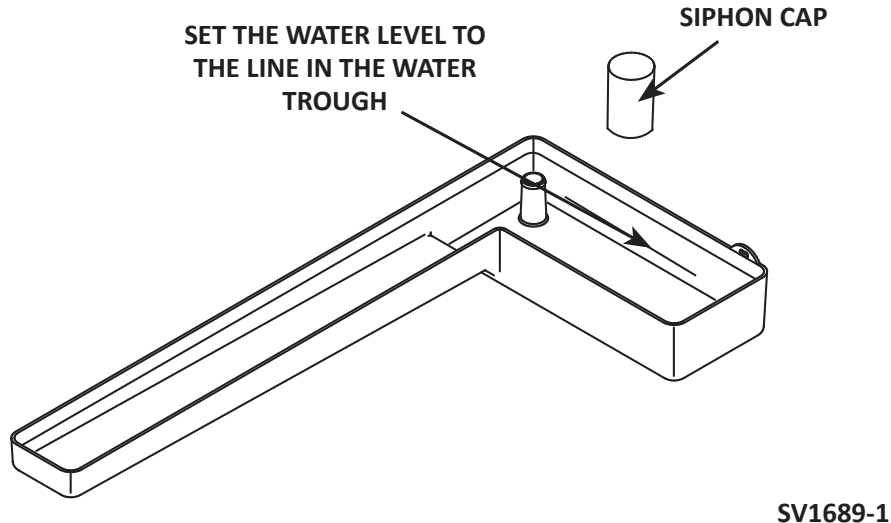
To reduce mineral build-up and de-scaling frequency, the water in the sump trough must be purged during each harvest cycle.

When the water pump de-energizes, the level in the water trough rises above the standpipe, starting a siphon action. The siphon action stops when the water level in the sump trough drops. When the siphon action stops, the float valve refills the water trough to the correct level.

Follow steps 1 through 6 under water level check to verify the siphon system functions correctly.

### Water Level

Check the water level while the ice machine is in the ice mode and the water pump is running. The correct water level is 1/4" (6.3 mm) to 3/8" (9.5 mm) below the top of the standpipe. A line in the water trough indicates the correct level.



## Water Level Check

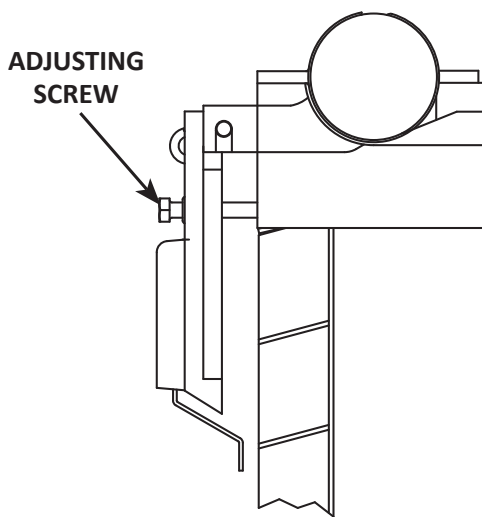
The float valve is factory-set for the proper water level. If adjustments are necessary:

1. Verify the ice machine is level.
2. Remove the siphon cap from the standpipe.
3. Place the main ON/OFF/WASH toggle switch to the ON position, and wait until the float valve stops adding water.
4. Adjust the water level to [1/4" to 3/8" (6.3 to 9.5 mm) below the standpipe] the line in the water trough:
  - A. Loosen the two screws on the float valve bracket.
  - B. Raise or lower the float valve assembly as necessary, then tighten the screws.
5. Move the main ON/OFF/WASH toggle switch to the OFF position. The water level in the trough will rise above the standpipe and run down the drain.
6. Replace the siphon cap on the standpipe, and verify water level and siphon action by repeating steps 3 through 5.

## Ice Thickness Check

After a harvest cycle, inspect the ice cubes in the ice storage bin. The ice thickness probe is set to maintain an ice bridge of 1/8" (3.2 mm). If an adjustment is needed, follow the steps below.

1. Turn the ice thickness probe adjustment screw clockwise for a thicker ice bridge, or counterclockwise for a thinner ice bridge.
2. Make sure the ice thickness probe wire and bracket does not restrict movement of the probe.



Ice Thickness Adjustment

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# Troubleshooting

## KP Models

NOTE: “K & KF Models” on page 126 .

### PROBLEM CHECKLIST

| Problem                                                                     | Possible Cause                                                                     | Correction                                                                                  |
|-----------------------------------------------------------------------------|------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|
| Ice machine does not operate                                                | No electrical power to the ice machine.                                            | Replace the fuse/reset the breaker/turn on the main switch/plug power cord into receptacle. |
|                                                                             | Ice machine needs to be turned on.                                                 | Press the On/Off button to start ice making.                                                |
|                                                                             | Damper in open position (down).                                                    | Damper must be in upright position and capable of swinging freely.                          |
| Ice machine stops, and can be restarted by turning the ice machine OFF/ ON. | Service limit feature stopping the ice machine.                                    | Refer to “Service Limit Feature”                                                            |
| Ice sheet is thick                                                          | Water trough level is too high.                                                    | Adjust ice thickness float.                                                                 |
|                                                                             | Power button was turned off/on during freeze cycle and ice remained on evaporator. | Allow ice to thaw and release from evaporator, then restart.                                |
|                                                                             | Ice damper was opened then closed in the harvest cycle before the ice released.    | Allow ice to thaw and release from evaporator, then restart.                                |
| Ice machine does not release ice or is slow to harvest.                     | Ice machine is dirty.                                                              | Descale and sanitize the ice machine                                                        |
|                                                                             | Ice machine is not level.                                                          | Level the ice machine.                                                                      |
|                                                                             | Low air temperature around ice machine (air-cooled models).                        | Air temperature must be at least 40° F (4°C).                                               |
| Ice machine does not release ice or is slow to harvest.                     | Water regulating valve leaks in harvest mode (water-cooled models).                | Replace water regulating valve.                                                             |

| Problem                                                                                                    | Possible Cause                                                                              | Correction                                                                          |
|------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| Ice machine does not cycle into harvest mode.                                                              | The six-minute freeze time lock-in has not expired yet.                                     | Wait for freeze lock-in to expire.                                                  |
|                                                                                                            | Harvest float switch is dirty.                                                              | Descale and sanitize the ice machine.                                               |
|                                                                                                            | Harvest float switch wire is disconnected.                                                  | Connect the wire.                                                                   |
|                                                                                                            | Harvest float switch is out of adjustment.                                                  | Adjust the harvest float switch.                                                    |
|                                                                                                            | Uneven ice fill (thin at top of evaporator).                                                | Refer to "Shallow or Incomplete Cubes."                                             |
| Ice quality is poor (soft or not clear).                                                                   | Poor incoming water quality.                                                                | Test the quality of the incoming water and make appropriate filter recommendations. |
|                                                                                                            | Water filtration is poor.                                                                   | Replace the filter.                                                                 |
|                                                                                                            | Ice machine is dirty.                                                                       | Descale and sanitize the ice machine.                                               |
|                                                                                                            | Water softener is working improperly (if applicable).                                       | Repair the water softener.                                                          |
| Ice machine produces shallow or incomplete cubes, or the ice fill pattern on the evaporator is incomplete. | Ice thickness switch is out of adjustment.                                                  | Adjust the ice thickness switch.                                                    |
|                                                                                                            | Water trough level is too high or too low.                                                  | Check the water level.                                                              |
|                                                                                                            | Water filtration is poor.                                                                   | Replace the filter.                                                                 |
|                                                                                                            | Hot incoming water.                                                                         | Connect the ice machine to a cold water supply.                                     |
|                                                                                                            | Incorrect incoming water pressure.                                                          | Water pressure must be 20-80 psi (137.9 -551.5 kPa).                                |
|                                                                                                            | Ice machine is not level.                                                                   | Level the ice machine.                                                              |
| Low ice capacity.                                                                                          | The condenser is dirty.                                                                     | Descale the condenser.                                                              |
|                                                                                                            | High air temperature around ice machine (air-cooled models).                                | Air temperature must not exceed 110° F (43°C).                                      |
|                                                                                                            | Inadequate clearance around the ice machine.                                                | Provide adequate clearance.                                                         |
|                                                                                                            | Objects stacked around ice machine, blocking condenser airflow.                             | Remove items blocking airflow.                                                      |
|                                                                                                            | Hot incoming water.                                                                         | Connect to cold water.                                                              |
|                                                                                                            | Incorrect incoming water pressure. Water pressure is too low or water filter is restricted. | Water pressure must be 20-80 psi (137.9 -551.5 kPa).<br>Replace water filter.       |

| Problem             | Possible Cause                                                                             | Correction                                                           |
|---------------------|--------------------------------------------------------------------------------------------|----------------------------------------------------------------------|
| Ice sheet is thick. | Water trough level is too high.                                                            | Adjust ice thickness float.                                          |
|                     | Power button was turned off/on during the freeze cycle and ice remained on the evaporator. | Allow ice to thaw and release from the evaporator, then restart.     |
|                     | Ice damper was opened and closed in the harvest cycle before the ice released              | Allow ice to thaw and release from the evaporator, then restart      |
|                     | Long harvest cycles with repeated service limit indication.                                | Descale the ice machine & perform diagnostic procedures as required. |
|                     | Incoming water pressure is over 80 psig (5 bar, 552 kPa).                                  | Verify incoming water pressure.                                      |

## **CONTROL BOARD TEST MODE**

NOTE: The ice damper/bin switch can be open or closed and does not effect the operation of the test mode.

To enter the test mode press and hold the test switch on the control board for 3 seconds. Refer to “Electronic Control Board” on page 232 for test button location. The control board test mode performs the following functions for a 2 minute time period:

- Energizes all control board relays
- Energizes all control board lights
- Energizes all touch pad control lights

After the 2 minute test period the control board will complete 500 ice making cycles, then stop.

### **Canceling a test cycle:**

To cancel a test cycle press the test button a second time.

### **Restarting a test cycle:**

The test cycle will restart each time the test button is pressed for a 3 second time period.

## **OPERATING ICE MACHINE WITH BIN AND TOUCH PAD REMOVED**

The ice machine is designed to allow diagnostic procedures to be performed with the bin removed or to run ice making cycles if a touch pad is defective. The touch pad is attached to the bin and is disconnected during the removal process. Use the control board test mode to operate the ice machine without connecting the touch pad. Refer to “Electronic Control Board” on page 232 for test button location

NOTE: Firmware versions before 2.70 operate for 1 cycle in test mode. Firmware versions after 2.70 operate for 500 cycles in test mode.

## **TROUBLESHOOTING BY SYMPTOM**

### **KP Models**

The troubleshooting procedures follow diagnostic charts. There are four symptoms, the symptom that you are experiencing will determine which diagnostic chart to use. The chart asks yes and no questions to determine the problem. The diagnostic chart will direct you to a procedure to correct the problem.

#### **SYMPTOM #1**

##### **Ice Machine Stops Running**

**Ice machine is in Ice Making cycle**

**or**

**Has a History of Shutting Down**

- Refer to Ice Machine Stops Running diagnostic chart

#### **SYMPTOM #2**

##### **Ice Machine has a Long Freeze Cycle**

**Ice Formation is Thick**

**or**

**Thin Ice Fill on Inlet or Outlet of Evaporator**

**or**

**Low Production**

Service Fault (possible)

- Refer to Freeze Cycle Refrigeration System Operational Analysis Table

#### **SYMPTOM #3**

**Ice Machine Will Not Harvest - Freeze Cycle is Normal and Ice Cubes are Not Melted After Harvest**

Long Harvest (possible)

- Refer to Refrigeration Harvest Flow Chart

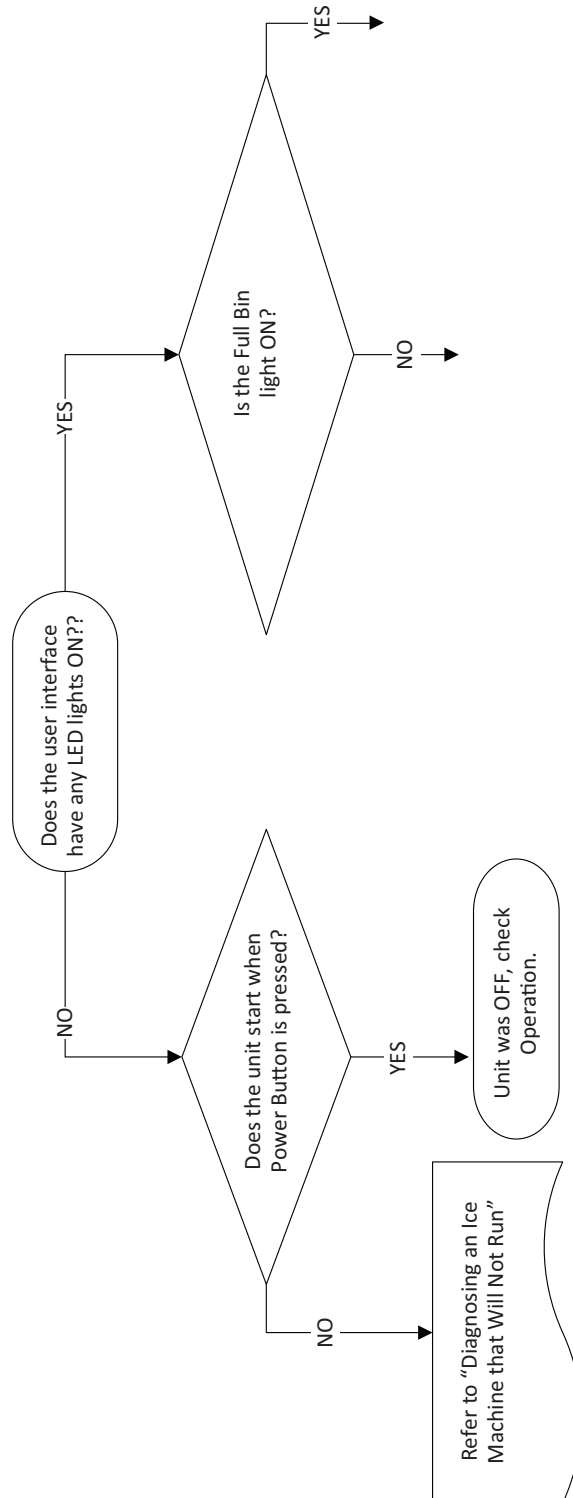
#### **SYMPTOM #4**

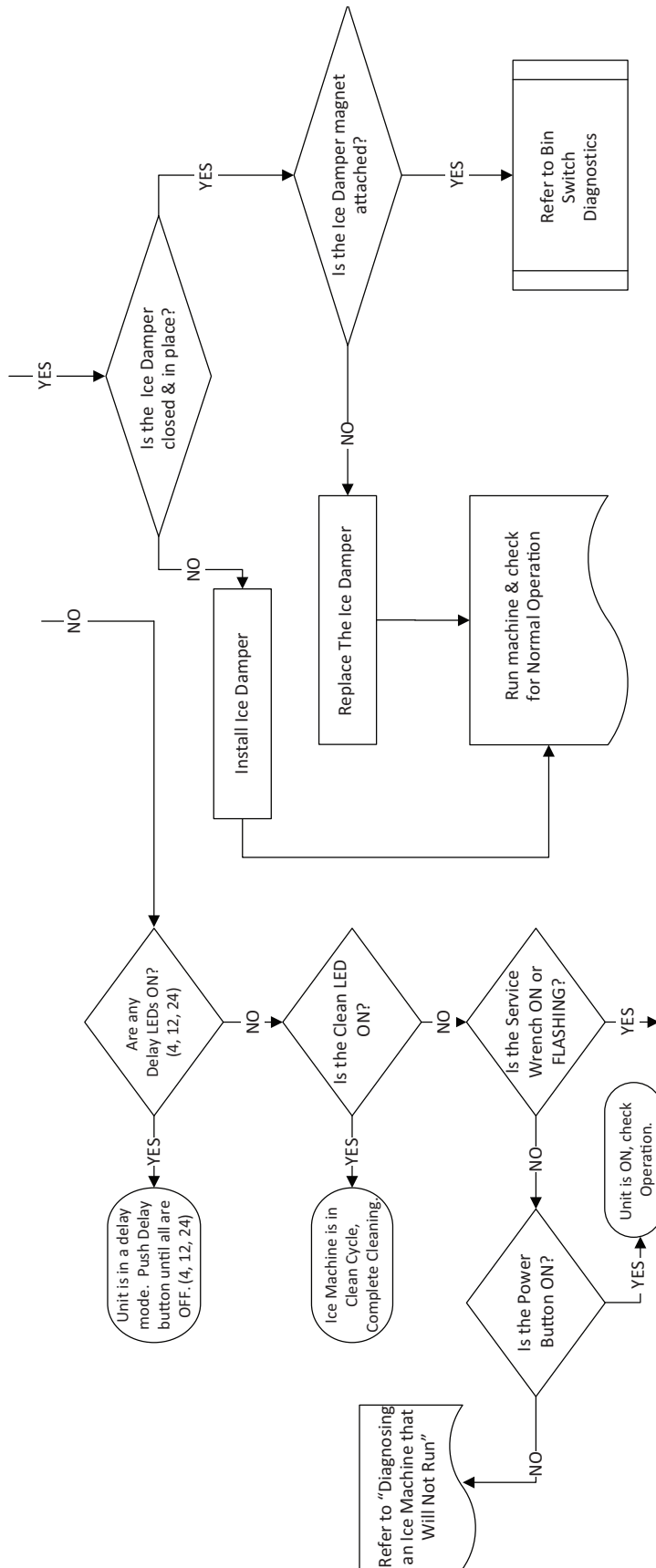
**Ice Machine Will Not Harvest - Freeze Cycle is Normal and Ice Cubes are Melted After Harvest**

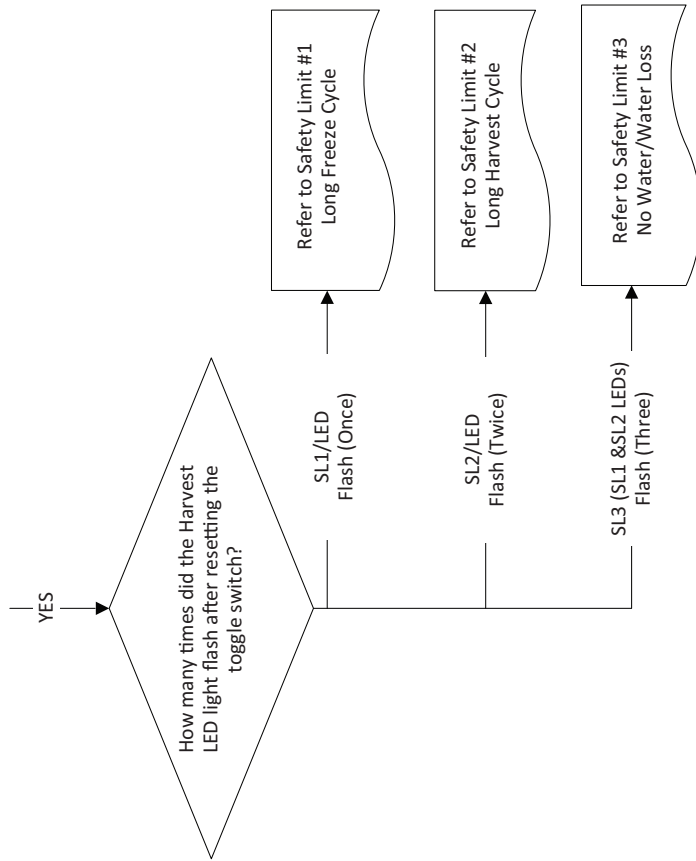
- Refer to Ice Meltout Flow Chart

## SYMPTOM #1

*Ice Machine stops running or has history of shutting down*









## #2 - LOW PRODUCTION, LONG FREEZE CYCLE

Ice Machine has a Long Freeze Cycle

Ice Formation is Thick

or

Thin on Inlet or Outlet of Evaporator

or

Low Production

### How to Use the Freeze Cycle Refrigeration System

#### Operational Analysis Table

##### GENERAL

These tables must be used with charts, checklists and other references to eliminate refrigeration components not listed on the tables and external items and problems which can cause good refrigeration components to appear defective.

The tables list five different defects that may affect the ice machine's operation.

NOTE: A low-on-charge ice machine and a starving expansion valve have very similar characteristics and are listed under the same column.

NOTE: Before starting, see "Before Beginning Service" for a few questions to ask when talking to the ice machine owner.

##### PROCEDURE

#### **Step 1 Complete the "Operation Analysis" column.**

Read down the left "Operational Analysis" column.

Perform all procedures and check all information listed.

Each item in this column has supporting reference material to help analyze each step.

While analyzing each item separately, you may find an "external problem" causing a good refrigerant component to appear bad. Correct problems as they are found. If the operational problem is found, it is not necessary to complete the remaining procedures.

## **Step 2      Enter Checkmarks (✓).**

Each time the actual findings of an item in the “Operational Analysis” column matches the published findings on the table, enter a Checkmark.

Example: Freeze cycle suction pressure is determined to be low. Enter a Checkmark in the “low” column.

## **Step 3      Add the Checkmarks listed under each of the four columns. Note the column number with the highest total and proceed to “Final Analysis.”**

NOTE: If two columns have matching high numbers, a procedure was not performed properly, supporting material was not analyzed correctly or the problem component is not covered by the analysis table.

### **Before Beginning Service**

Ice machines may experience operational problems only during certain times of the day or night. A machine may function properly while it is being serviced, but malfunctions later. Information provided by the user can help the technician start in the right direction, and may be a determining factor in the final diagnosis.

Ask these questions before beginning service:

- When does the ice machine malfunction? (night, day, all the time, only during the Freeze cycle, etc.)
- When do you notice low ice production? (one day a week, every day, on weekends, etc.)
- Can you describe exactly what the ice machine seems to be doing?
- Has anyone been working on the ice machine?
- During “store shutdown,” is the circuit breaker, water supply or air temperature altered?
- Is there any reason why incoming water pressure might rise or drop substantially?

## REFRIGERATION ANALYSIS CHART

| Operational Analysis                                                                                                                                                                                                                                               | 1                                                                                                        | 2                                                                                                        | 3                                                                                                                                        | 4                                                                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
| <b>Ice Production</b><br><br>Published 24 hour ice production _____<br>Calculated (actual) 24 hour ice production _____<br><br>NOTE: The ice machine is operating properly if the ice fill pattern is normal and ice production is within 10% of charted capacity. |                                                                                                          |                                                                                                          |                                                                                                                                          |                                                                          |
| <b>Installation and Water System</b>                                                                                                                                                                                                                               | All installation and water related problems must be corrected before proceeding with chart.              |                                                                                                          |                                                                                                                                          |                                                                          |
| <b>Ice Formation Pattern</b>                                                                                                                                                                                                                                       | Ice formation is extremely thin on outlet of evaporator<br>-or-<br>No ice formation on entire evaporator | Ice formation is extremely thin on outlet of evaporator<br>-or-<br>No ice formation on entire evaporator | Ice formation is normal<br>-or-<br>Ice formation is extremely thin on the bottom of evaporator<br>-or-<br>No ice formation on evaporator | Ice formation is normal<br>-or-<br>No ice formation on entire evaporator |

| <b>Operational Analysis</b>                                                                               |                              | <b>1</b>                                                                                                 | <b>2</b>                                                                                                 | <b>3</b>                                                                                                                                 | <b>4</b>                                                                 |
|-----------------------------------------------------------------------------------------------------------|------------------------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------|
| <b>Service Limits</b><br>Refer to “Analyzing Service Limits” to eliminate all non-refrigeration problems. |                              | Stops on service limit:<br><b>1 or 2</b>                                                                 | Stops on service limit:<br><b>1</b>                                                                      | Stops on service limit:<br><b>1 or 2</b>                                                                                                 | Stops on service limit:<br><b>1</b>                                      |
|                                                                                                           | <b>Ice Formation Pattern</b> | Ice formation is extremely thin on outlet of evaporator<br>-or-<br>No ice formation on entire evaporator | Ice formation is extremely thin on outlet of evaporator<br>-or-<br>No ice formation on entire evaporator | Ice formation is normal<br>-or-<br>Ice formation is extremely thin on the bottom of evaporator<br>-or-<br>No ice formation on evaporator | Ice formation is normal<br>-or-<br>No ice formation on entire evaporator |
| <b>Service Limits</b><br>Refer to “Analyzing Service Limits” to eliminate all non-refrigeration problems. |                              | Stops on service limit:<br><b>1 or 2</b>                                                                 | Stops on service limit:<br><b>1</b>                                                                      | Stops on service limit:<br><b>1 or 2</b>                                                                                                 | Stops on service limit:<br><b>1</b>                                      |

| Operational Analysis                                                                                              | 1                                                                                                                                                                                                | 2                                 | 3                                  | 4                                  |
|-------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|------------------------------------|------------------------------------|
| <b>Freeze Cycle<br/>Discharge Pressure</b><br>_____<br>_____<br>_____ <b>Middle</b> <b>End</b><br><b>1 minute</b> | If discharge pressure is High or Low, refer to freeze cycle high or low discharge pressure problem checklist to eliminate problems and/or components not listed on this table before proceeding. |                                   |                                    |                                    |
| <b>Freeze Cycle<br/>Suction Pressure</b><br>_____<br>_____<br>_____ <b>Middle</b> <b>End</b><br><b>1 minute</b>   | If suction pressure is High or Low refer to freeze cycle high or low suction pressure problem checklist to eliminate problems and/or components not listed on this table before proceeding.      |                                   |                                    |                                    |
|                                                                                                                   | Suction pressure is<br><b>High</b>                                                                                                                                                               | Suction pressure is<br><b>Low</b> | Suction pressure is<br><b>High</b> | Suction pressure is<br><b>High</b> |

| Operational Analysis                                                                                     | 1                                                                                        | 2                                                                                         | 3                                                                                          | 4                                                                                         |
|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------|
| <b>Harvest Valve</b>                                                                                     | The harvest valve inlet is <b>HOT</b> and<br>The compressor discharge line is <b>HOT</b> | The harvest valve inlet is <b>COOL</b> and<br>The compressor discharge line is <b>HOT</b> | The harvest valve inlet is <b>COOL</b> and<br>The compressor discharge line is <b>COOL</b> | The harvest valve inlet is <b>COOL</b> and<br>The compressor discharge line is <b>HOT</b> |
| <b>Discharge Line Temp.</b><br>Record freeze cycle<br>discharge line temp at the<br>end of freeze cycle. | Discharge line temp <b>150°F (66°C) or higher</b> at the<br>end of freeze cycle          | Discharge line temp <b>150°F (66°C) or higher</b> at the<br>end of freeze cycle           | Discharge line temp <b>less than 150°F (66°C)</b> at<br>the end of freeze cycle            | Discharge line temp <b>150°F (66°C) or higher</b> at the<br>end of freeze cycle           |
| <b>Final Analysis</b><br>Enter total number of<br>boxes checked in each<br>column.                       | Harvest Valve<br>Leaking                                                                 | Low On Charge<br>-Or-<br>TXV Starving                                                     | TXV Flooding                                                                               | Compressor                                                                                |

## **ICE MACHINE DOES NOT CYCLE INTO HARVEST WHEN THE HARVEST FLOAT IS DOWN/CLOSED**

NOTE: The ice machine will make a thick or double slab when a new freeze cycle is started with ice already present on the evaporator.

- The ice damper/bin switch is opened/closed in the harvest cycle before the ice releases.

Remove all ice from the evaporator before starting diagnostic procedures.

### **Freeze Time Lock-In Feature**

The ice machine control system incorporates a freeze time lock-in feature. This prevents the ice machine from short cycling in and out of harvest. The control board locks the ice machine in the freeze cycle for six minutes. After six minutes a harvest cycle can be initiated. To allow the service technician to initiate a harvest cycle without delay, this feature is not used on the first cycle after pressing the power button OFF and back to ON.

**Step 1** Disconnect power to the ice machine, remove the electrical panel to allow viewing of the control board lights and pull the wire connector for the harvest float switch through the bulkhead and disconnect. Attach a jumper wire to the wire terminals connected to the control board.

**Step 2** Bypass the freeze time lock-in feature by pressing the power button to cycle the ice machine on. Wait until water flows over the evaporator, then refer to chart.

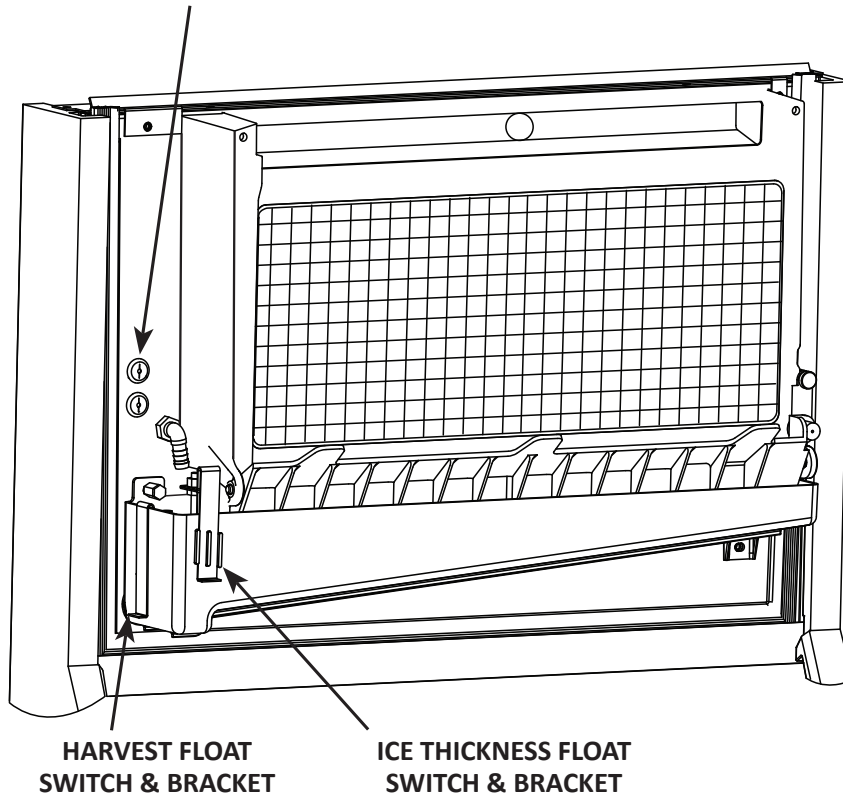
| Result                                                                                                                        | Correction                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|
| 10 seconds into the freeze cycle the ice machine cycles from freeze to harvest and the control board harvest light energizes. | The ice thickness float switch, connectors or wiring is causing the malfunction. |
| The harvest light comes on, but the ice machine remains in the freeze cycle.                                                  | The ice machine is in a 6 minute freeze lock - Cycle on/off and retest.          |
| The harvest light stays off and the ice machine remains in freeze.                                                            | Replace the control board..                                                      |



## ICE MACHINE CYCLES INTO HARVEST BEFORE THE HARVEST FLOAT IS DOWN/CLOSED

**Step 1** Disconnect power to the ice machine, remove the electrical panel to allow viewing of the control board lights and pull the wire connector for the harvest float switch through the bulkhead and disconnect.

WIRE CONNECTORS ARE LOCATED BEHIND BULKHEAD  
PULL THROUGH GROMMET TO DISCONNECT



### **Caution**

Do not disassemble a float for descaling/sanitizing or troubleshooting. The float magnet is not located in the center of the float and incorrect reassembly will result in an ice machine that will not harvest.

**Step 2** Reapply power and press the power button to cycle the ice machine off/on and bypass the freeze time lock-in feature. Wait until water flows over the evaporator, then refer to chart.

| Result                                                                                                                        | Correction                                                                       |
|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------|
| The harvest light does not come on and the ice machine stays in freeze.                                                       | The ice thickness float switch, connectors or wiring is causing the malfunction. |
| 10 seconds into the freeze cycle the ice machine cycles from freeze to harvest and the control board harvest light energizes. | Replace the control board.                                                       |

## ICE PRODUCTION CHECK

The amount of ice a machine produces directly relates to the operating water and air temperatures. This means an ice machine with a 70°F (21°C) ambient temperature and 50°F (10°C) water produces more ice than the same ice machine with 90°F (32°C) ambient and 70°F (21°C) water.

1. Determine the ice machine operating conditions:  
Air temp entering condenser: \_\_\_\_\_°  
Air temp around ice machine: \_\_\_\_\_°  
Water temp entering sump trough: \_\_\_\_\_°
2. Refer to the appropriate “Cycle Times, 24 Hr. Ice Production and Refrigerant Pressure Charts” on page 209. Use the operating conditions determined in Step 1 to find published 24-Hour Ice Production: \_\_\_\_\_
  - Times are in minutes.  
Example: 1 min. 15 sec. converts to 1.25 min.  
(15 seconds ÷ 60 seconds = .25 minutes)
  - Weights are in pounds.  
Example: 2 lb. 6 oz. converts to 2.375 lb.  
(6 oz. ÷ 16 oz. = .375 lb.)
3. Perform an ice production check using the formula below.

|    |                                            |   |                             |   |                                      |
|----|--------------------------------------------|---|-----------------------------|---|--------------------------------------|
| 1. | <div>Freeze Time</div>                     | + | <div>Harvest Time</div>     | = | <div>Total Cycle Time</div>          |
| 2. | <div>1440<br/>Minutes in<br/>24 Hrs.</div> | ÷ | <div>Total Cycle Time</div> | = | <div>Cycles per Day</div>            |
| 3. | <div>Weight of One Harvest</div>           | x | <div>Cycles per Day</div>   | = | <div>Actual 24-Hour Production</div> |

Weighing the ice is the only 100% accurate check.

4. Compare the results of step 3 with step 2. Ice production is normal when these numbers match closely. If they match closely, determine if:
  - Another larger ice machine is required.
  - Relocating the existing equipment to lower the load conditions is required.

Contact the local Manitowoc distributor for information on available options and accessories.

## INSTALLATION/VISUAL INSPECTION CHECKLIST

### ***Ice machine is not level***

- Level the ice machine

### ***Condenser is dirty***

- Clean the condenser

### ***Water filtration is plugged (if used)***

- Install a new water filter

### ***Water drains are not run separately and/or are not vented***

- Run and vent drains according to the Installation Manual

## WATER SYSTEM CHECKLIST

A water-related problem often causes the same symptoms as a refrigeration system component malfunction.

Example: A water dump valve leaking during the freeze cycle, a system low on charge, and a starving TXV have similar symptoms.

Water system problems must be identified and eliminated prior to replacing refrigeration components.

### ***Water area (evaporator) is dirty***

- Descale as needed

### ***Water inlet pressure not between 20 and 80 psig (1–5 bar, 138–552 kPa)***

- Install a water regulator valve or increase the water pressure

### ***Incoming water temperature is not between 40°F (3°C) and 90°F (32°C)***

- If too hot, check the hot water line check valves in other store equipment

### ***Water filtration is plugged (if used)***

- Install a new water filter

***Vent tube is not installed on water outlet drain***

- See Installation Instructions

***Hoses, fittings, etc., are leaking water***

- Repair/replace as needed

***Water valve is stuck open, closed or is leaking***

- Descale/replace as needed

***Water is spraying out of the sump trough area***

- Stop the water spray

***Uneven water flow across the evaporator***

- Descale the ice machine

***Water is freezing behind the evaporator***

- Correct the water flow

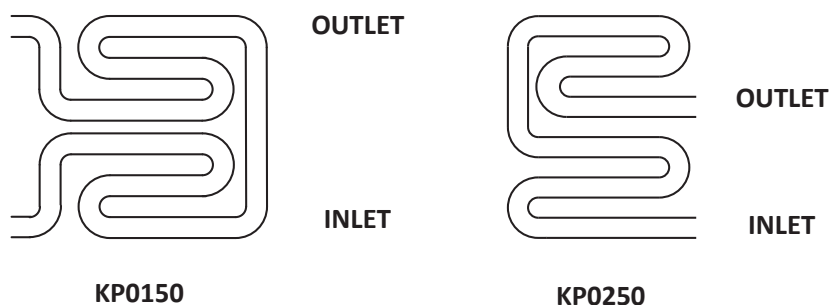
***Plastic extrusions and gaskets are not secured to the evaporator***

- Remount/replace as need.

## ICE FORMATION PATTERN

Evaporator ice formation pattern analysis is helpful in ice machine diagnostics.

Analyzing the ice formation pattern alone cannot diagnose an ice machine malfunction. However, when this analysis is used along with Manitowoc's Refrigeration System Operational Analysis Table, it can help diagnose an ice machine malfunction.



### Examples of Evaporator Tubing Routing

#### Normal Ice Formation

Ice forms across the entire evaporator surface.

At the beginning of the Freeze cycle, it may appear that more ice is forming on the inlet of the evaporator than at the outlet. At the end of the Freeze cycle, ice formation at the outlet will be close to, or just a bit thinner than, ice formation at the inlet. The dimples in the cubes at the outlet of the evaporator may be more pronounced than those at the inlet. This is normal.

If ice forms uniformly across the evaporator surface, but does not do so in the proper amount of time, this is still considered a normal ice fill pattern.

### **Extremely Thin at Evaporator Outlet**

There is no ice, or a considerable lack of ice formation on the outlet of the evaporator.

Examples: No ice at all at the outlet of the evaporator, but ice forms at the inlet half of the evaporator. Or, the ice at the outlet of the evaporator reaches the correct thickness, but the outlet of the evaporator already has 1/2" to 1" of ice formation.

Possible cause: Water loss, low on refrigerant, starving TXV, hot water supply, faulty float valve, etc.

### **Extremely Thin at Evaporator Inlet**

There is no ice, or a considerable lack of ice formation at the inlet of the evaporator. Examples: The ice at the outlet of the evaporator reaches the correct thickness, but there is no ice formation at all at the inlet of the evaporator.

Possible cause: Insufficient water flow, flooding TXV, etc.

### **Spotty Ice Formation**

There are small sections on the evaporator where there is no ice formation. This could be a single corner, or a single spot in the middle of the evaporator. This is generally caused by loss of heat transfer from the tubing on the backside of the evaporator.

### **No Ice Formation**

The ice machine operates for an extended period, but there is no ice formation at all on the evaporator.

Possible cause: Water float valve, water pump, starving expansion valve, low refrigerant charge, compressor, etc.



## ANALYZING DISCHARGE PRESSURE

1. Determine the ice machine operating conditions:

Air temperature entering condenser \_\_\_\_\_

Air temperature around ice machine \_\_\_\_\_

Water temperature entering sump trough \_\_\_\_\_

2. Refer to “Installation/Visual Inspection Checklist” on page 101 for ice machine being checked.

Use the operating conditions determined in step 1 to find the published normal discharge pressures.

Freeze Cycle \_\_\_\_\_

Harvest Cycle \_\_\_\_\_

3. Perform an actual discharge pressure check.

|                       | <b>Freeze Cycle<br/>PSIG</b> | <b>Harvest Cycle<br/>PSIG</b> |
|-----------------------|------------------------------|-------------------------------|
| Beginning of<br>Cycle | _____                        | _____                         |
| Middle of<br>Cycle    | _____                        | _____                         |
| End of<br>Cycle       | _____                        | _____                         |

4. Compare the actual discharge pressure (Step 3) with the published discharge pressure (Step 2).

The discharge pressure is normal when the actual pressure falls within the published pressure range for the ice machine’s operating conditions. It is normal for the discharge pressure to be higher at the beginning of the freeze cycle (when load is greatest), then drops throughout the freeze cycle.

## **Discharge Pressure High Checklist**

### ***Improper Installation***

- Refer to “Installation/Visual Inspection Checklist” on page 101

### ***Restricted Condenser Air Flow***

- High inlet air temperature
- Condenser discharge air re-circulation
- Dirty condenser fins
- Defective fan cycling control
- Defective fan motor

### ***Improper Refrigerant Charge***

- Overcharged
- Non-condensable in system
- Wrong type of refrigerant

### ***Other***

- Non-Manitowoc components in system
- High side refrigerant lines/component restricted (before mid-condenser)

## **Freeze Cycle Discharge Pressure Low Checklist**

### ***Improper Installation***

- Refer to “Installation/Visual Inspection Checklist” on page 101

### ***Improper Refrigerant Charge***

- Undercharged
- Wrong type of refrigerant

### ***Other***

- Non-Manitowoc components in system
- High side refrigerant lines/component restricted (before mid-condenser)
- Defective fan cycle control

## ANALYZING SUCTION PRESSURE

The suction pressure gradually drops throughout the freeze cycle. The actual suction pressure (and drop rate) changes as the air and water temperature entering the ice machine changes. These variables also determine the freeze cycle times.

To analyze and identify the proper suction pressure drop throughout the freeze cycle, compare the published suction pressure to the published freeze cycle time.

NOTE: Analyze discharge pressure before analyzing suction pressure. High or low discharge pressure may be causing high or low suction pressure.

### Procedure

| Step                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |    |    |    |    |    |    |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|----|----|----|----|----|----|--|--|--|--|--|--|--|----|----|----|----|----|----|----|
| 1. Determine the ice machine operating conditions.<br><i>Example:</i><br><i>Air temperature entering condenser: 90°F/32.2°C</i><br><i>Air temperature around ice machine: 80°F/26.7°C</i><br><i>Water temperature entering water fill valve: 70°F/21.1°C</i>                                                                                                                                                                                                                                                                                                                                                                                               |    |    |    |    |    |    |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |
| 2A. Refer to “Cycle Time” and “Operating Pressure” charts for ice machine model being checked. Using operating conditions from Step 1, determine published freeze cycle time and published freeze cycle suction pressure.<br><i>Example:</i><br><i>Published freeze cycle time: 14.8 - 15.9 minutes</i><br><i>Published freeze cycle suction pressure: 65 - 26 psig</i>                                                                                                                                                                                                                                                                                    |    |    |    |    |    |    |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |
| 2B. Compare the published freeze cycle time and published freeze cycle suction pressure. Develop a chart.<br><i>Example:</i><br><u><i>Published Freeze Cycle Time (minutes)</i></u> <table><tr><td>1</td><td>2</td><td>4</td><td>7</td><td>10</td><td>12</td><td>14</td></tr><tr><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td><td> </td></tr><tr><td>65</td><td>55</td><td>47</td><td>39</td><td>34</td><td>30</td><td>26</td></tr></table><br><u><i>Published Freeze Cycle Suction Pressure (psig)</i></u><br><i>In the example, the proper suction pressure should be approximately 39 psig at 7 minutes; 30 psig at 12 minutes; etc.</i> | 1  | 2  | 4  | 7  | 10 | 12 | 14 |  |  |  |  |  |  |  | 65 | 55 | 47 | 39 | 34 | 30 | 26 |
| 1                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          | 2  | 4  | 7  | 10 | 12 | 14 |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            |    |    |    |    |    |    |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |
| 65                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         | 55 | 47 | 39 | 34 | 30 | 26 |    |  |  |  |  |  |  |  |    |    |    |    |    |    |    |

| Step                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>3. Perform an actual suction pressure check at the beginning, middle and end of the freeze cycle. Note the times at which the readings are taken.</p> <p><i>Example:</i></p> <p><i>Manifold gauge set was connected to the example ice machine and suction pressure readings taken as follows: _____ PSIG</i></p> <p><i>Beginning of freeze cycle: 79 (at 1 min.)</i></p> <p><i>Middle of freeze cycle: 48 (at 7 min.)</i></p> <p><i>End of freeze cycle: 40 (at 14 min.)</i></p>                                                        |
| <p>4. Compare the actual freeze cycle suction pressure (Step 3) to the published freeze cycle time and pressure comparison (Step 2B). Determine if the suction pressure is high, low or acceptable.</p> <p><i>Example:</i></p> <p><i>In this example, the suction pressure is considered high throughout the freeze cycle. It should have been:</i></p> <p><i>Approximately 65 psig (at 1 minute) – not 79</i></p> <p><i>Approximately 39 psig (at 7 minutes) – not 48</i></p> <p><i>Approximately 26 psig (at 14 minutes) – not 40</i></p> |

## **Suction Pressure High Checklist**

### ***Improper Installation***

- Refer to “Installation/Visual Inspection Checklist” on page 101

### ***Discharge Pressure***

- Discharge pressure is too high, and is affecting suction pressure, refer to “Discharge Pressure High Checklist” on page 106.

### ***Improper Refrigerant Charge***

- Overcharged
- Wrong type of refrigerant
- Non-condensable in system

### ***Other***

- Non-Manitowoc components in system
- Harvest valve leaking
- TXV flooding (check bulb mounting)
- Defective compressor

## **Suction Pressure Low Checklist**

### ***Improper Installation***

- Refer to “Installation/Visual Inspection Checklist” on page 101

### ***Discharge Pressure***

- Discharge pressure is too low, and is affecting suction pressure, refer to “Freeze Cycle Discharge Pressure Low Checklist” on page 106.

### ***Improper Refrigerant Charge***

- Undercharged
- Wrong type of refrigerant

### ***Other***

- Non-Manitowoc components in system
- Improper water supply over evaporator refer to “Water System Checklist” on page 101.
- Loss of heat transfer from tubing on back side of evaporator
- Restricted/plugged liquid line drier
- Restricted/plugged tubing in suction side of refrigeration system
- TXV starving

NOTE: Do not limit your diagnosis to only the items listed in the checklists.

## **HARVEST VALVE**

### **General**

The harvest valve is an electrically operated valve that opens when energized, and closes when de-energized.

### **Normal Operation**

The valve is de-energized (closed) during the freeze cycle and energized (open) during the harvest cycle. The valve is positioned between the receiver and the evaporator and performs two functions:

1. Prevents refrigerant from entering the evaporator during the freeze cycle.

The harvest valve is not used during the freeze cycle. The harvest valve is de-energized (closed) preventing refrigerant flow from the receiver into the evaporator.

2. Allows refrigerant vapor to enter the evaporator in the harvest cycle.

During the harvest cycle, the harvest valve is energized (open) allowing refrigerant gas from the discharge line of the compressor to flow into the evaporator. The heat is absorbed by the evaporator and allows release of the ice slab.

Exact pressures vary according to ambient temperature and ice machine model. Harvest pressures can be found in the "Cycle Times, 24 Hr. Ice Production and Refrigerant Pressure Charts" on page 209.

## Harvest Valve Analysis

The valve can fail in two positions:

- Valve will not open in the harvest cycle.
- Valve remains open during the freeze cycle.

### VALVE WILL NOT OPEN IN THE HARVEST CYCLE

Although the circuit board has initiated a harvest cycle, the evaporator temperature remains unchanged from the freeze cycle.

### VALVE REMAINS OPEN IN THE FREEZE CYCLE:

Symptoms of a harvest valve remaining partially open during the freeze cycle can be similar to symptoms of an expansion valve, float valve or compressor problem. Symptoms are dependent on the amount of leakage in the freeze cycle.

A small amount of leakage will cause increased freeze times and an ice fill pattern that is “Thin at the Outlet”, but fills in at the end of the cycle.

As the amount of leakage increases the length of the freeze cycle increases and the amount of ice at the outlet of the evaporator decreases.

Refer to the Parts Manual for proper valve application. If replacement is necessary, use only “original” Manitowoc replacement parts.



Use the following procedure and table to help determine if a harvest valve is remaining partially open during the freeze cycle.

1. Wait five minutes into the freeze cycle.
2. Feel the inlet of the harvest valve(s).

### **Important**

Feeling the harvest valve outlet or across the harvest valve itself will not work for this comparison.

The harvest valve outlet is on the suction side (cool refrigerant). It may be cool enough to touch even if the valve is leaking.

3. Feel the compressor discharge line.

### **Warning**

The inlet of the harvest valve and the compressor discharge line could be hot enough to burn your hand. Just touch them momentarily.

4. Compare the temperature of the inlet of the harvest valves to the temperature of the compressor discharge line.

| <b>Findings</b>                                                                                                                             | <b>Comments</b>                                                                                                                                                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>The inlet of the harvest valve is cool enough to touch and the compressor discharge line is hot.</p> <p><b>Cool &amp; Hot</b></p>        | <p>This is normal as the discharge line should always be too hot to touch and the harvest valve inlet, although too hot to touch during harvest, should be cool enough to touch after 5 minutes into the freeze cycle.</p>                                                                           |
| <p>The inlet of the harvest valve is hot and approaches the temperature of a hot compressor discharge line.</p> <p><b>Hot &amp; Hot</b></p> | <p>This is an indication something is wrong, as the harvest valve inlet did not cool down during the freeze cycle. If the compressor dome is also entirely hot, the problem is not a harvest valve leaking, but rather something causing the compressor (and the entire ice machine) to get hot.</p> |
| <p>Both the inlet of the harvest valve and the compressor discharge line are cool enough to touch.</p> <p><b>Cool &amp; Cool</b></p>        | <p>This is an indication something is wrong, causing the compressor discharge line to be cool to the touch. This is not caused by a harvest valve leaking.</p>                                                                                                                                       |

5. Record your findings on the table.

## COMPARING EVAPORATOR INLET/OUTLET TEMPERATURES

The temperatures of the suction lines entering and leaving the evaporator alone cannot diagnose an ice machine. However, comparing these temperatures during the freeze cycle, along with using Manitowoc's Refrigeration System Operational Analysis Table, can help diagnose an ice machine malfunction.

The actual temperatures entering and leaving the evaporator vary by model, and change throughout the freeze cycle. This makes documenting the "normal" inlet and outlet temperature readings difficult. The key to the diagnosis lies in the difference between the two temperatures five minutes into the freeze cycle. These temperatures must be within 7°F (4°C) of each other.

Use this procedure to document freeze cycle inlet and outlet temperatures.

1. Use a quality temperature meter, capable of taking temperature readings on curved copper lines.
2. Attach the temperature meter sensing device to the copper lines entering and leaving the evaporator.

### Important

Do not simply insert the sensing device under the insulation. It must be attached to and reading the actual temperature of the copper line.

3. Wait five minutes into the freeze cycle.
4. Record the temperatures below and determine the difference between them.

|                   |                                                                        |                    |
|-------------------|------------------------------------------------------------------------|--------------------|
| _____             | _____                                                                  | _____              |
| Inlet Temperature | Difference must be within 7°F (4°C) at 5 minutes into the freeze cycle | Outlet Temperature |

5. Use this with other information gathered on the Refrigeration System Operational Analysis Table to determine the ice machine malfunction.

## DISCHARGE LINE TEMPERATURE ANALYSIS

### GENERAL

Knowing if the discharge line temperature is increasing, decreasing or remaining constant can be an important diagnostic tool. Maximum compressor discharge line temperature on a normally operating ice machine steadily increases throughout the freeze cycle. Comparing the temperatures over several cycles will result in a consistent maximum discharge line temperature.

Ambient air temperatures affect the maximum discharge line temperature.

Higher ambient air temperatures at the condenser = higher discharge line temperatures at the compressor.

Lower ambient air temperatures at the condenser = lower discharge line temperatures at the compressor.

Regardless of ambient temperature, the freeze cycle discharge line temperature will be higher than 150°F (66°C) on a normally operating ice machine.

### PROCEDURE

Connect a temperature probe on the compressor discharge line within 6" (15.2 cm) of the compressor. Observe the discharge line temperature for the last three minutes of the freeze cycle and record the maximum discharge line temperature.

**Discharge Line Temperature Above 150°F (66°C) at End of Freeze Cycle:**

Ice machines that are operating normally will have consistent maximum discharge line temperatures above 150°F (66°C).

Verify the expansion valve sensing bulb is positioned and secured correctly.

**Discharge Line Temperature Below 150°F (66°C) at End of Freeze Cycle**

Ice machines that have a flooding expansion valve will have a maximum discharge line temperature that decreases each cycle.

Verify the expansion valve sensing bulb is 100% insulated and sealed airtight. Condenser air contacting an incorrectly insulated sensing bulb will cause overfeeding of the expansion valve.

## **Final Analysis**

The column with the highest number of check marks identifies the refrigeration problem.

### **Column 1 – Harvest Valve Leaking**

A leaking harvest valve must be replaced.

### **Column 2 – Low Charge/TXV Starving**

Normally, a starving expansion valve only affects the freeze cycle pressures, not the harvest cycle pressures. A low refrigerant charge normally affects both pressures. Verify the ice machine is not low on charge before replacing an expansion valve.

Add refrigerant charge in 2 oz. increments as a diagnostic procedure to verify a low charge. (Do not add more than the total charge of refrigerant). If the problem is corrected, the ice machine is low on charge. Find the refrigerant leak.

The ice machine must operate with the nameplate charge. If the leak cannot be found, proper refrigerant procedures must still be followed. Change the liquid line drier, evacuate the system and weigh in the proper charge.

If the problem is not corrected by adding charge, the expansion valve is faulty.

### **Column 3 – TXV Flooding**

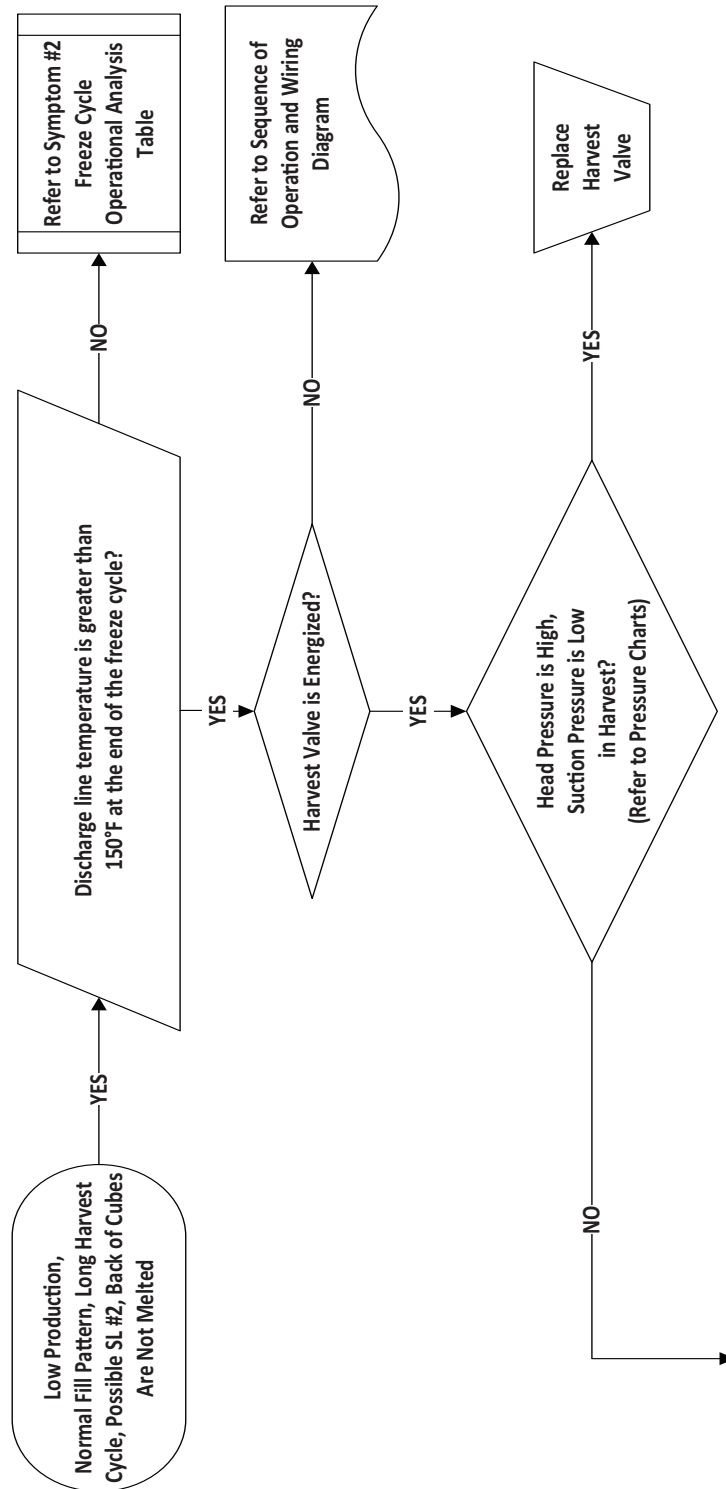
A loose or improperly mounted expansion valve bulb causes the expansion valve to flood. Check bulb mounting, insulation, etc., before changing the valve.

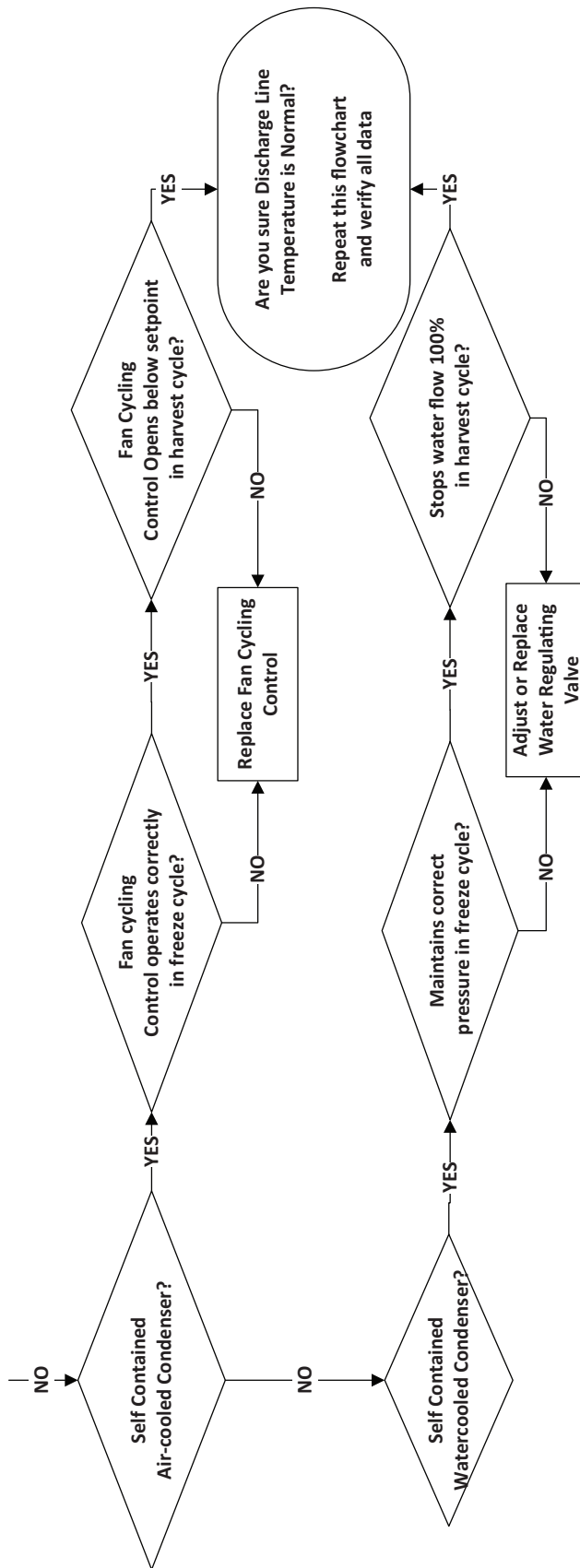
### **Column 4 – Compressor**

Replace the compressor and start components. To receive warranty credit, the compressor ports must be properly sealed by crimping and soldering them closed. Old start components must be returned with the faulty compressor.

### SYMPTOM #3

***Ice Machine Will Not Harvest – Freeze Cycle Is Normal  
and Ice Cubes Are Not Melted After Harvest***

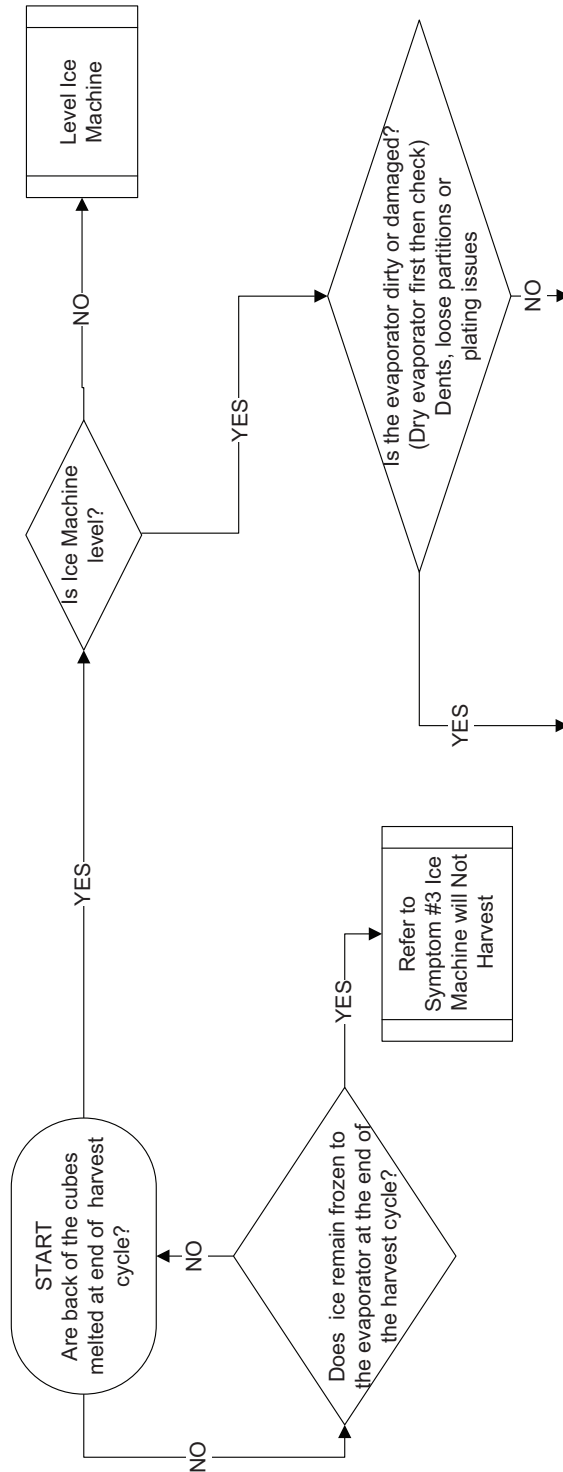


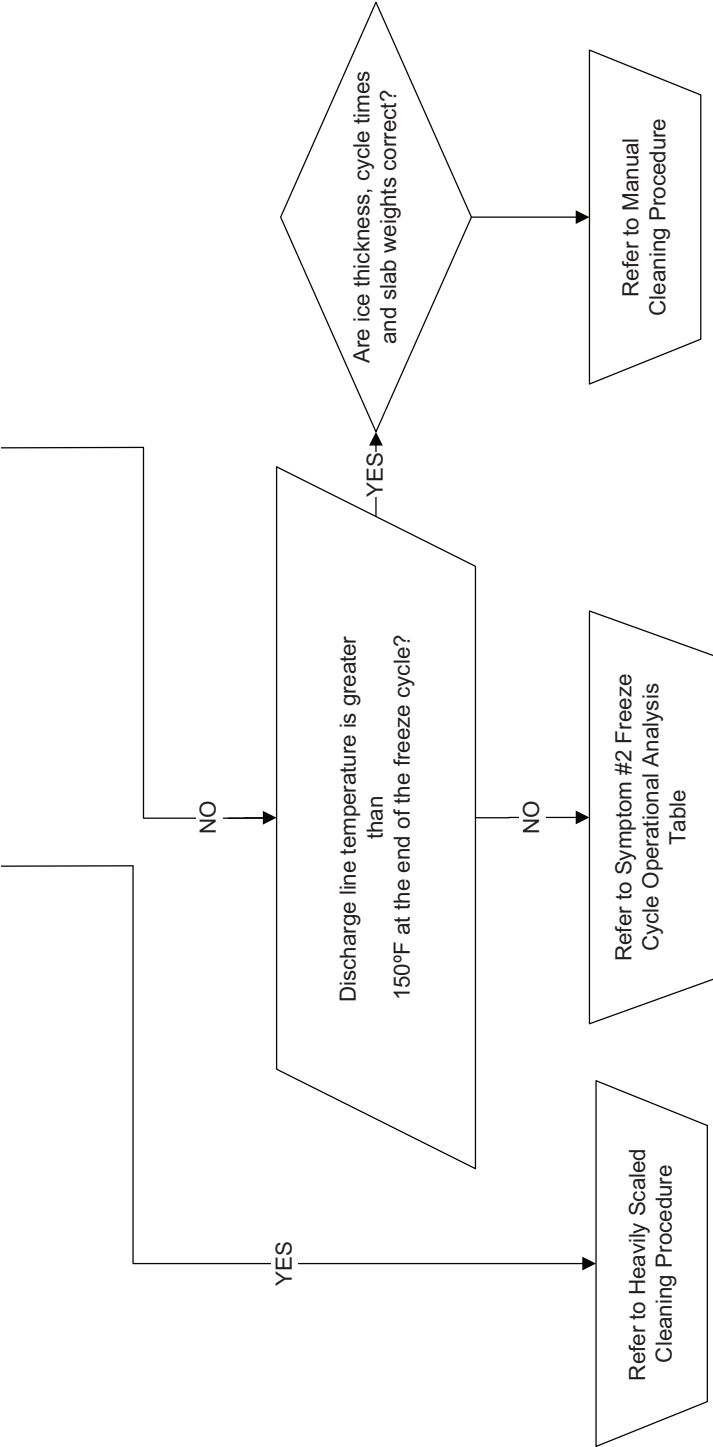




## SYMPTOM #4

***Ice Machine Will Not Harvest – Freeze Cycle is Normal  
and Ice Cubes Are Not Melted After Harvest***





\*A damaged evaporator may not be repairable. For example: the top molding assembly is replaceable however the side moldings and/or the evaporator grid is not repairable.

## INSTALLATION/VISUAL INSPECTION CHECKLIST

### ***Ice machine is not level***

- Level the ice machine

### ***Condenser is dirty***

- Clean the condenser

### ***Water filtration is plugged (if used)***

- Install a new water filter

### ***Water drains are not run separately and/or are not vented***

- Run and vent drains according to the Installation Manual

## **WATER SYSTEM CHECKLIST**

A water-related problem often causes the same symptoms as a refrigeration system component malfunction.

Water system problems must be identified and eliminated prior to replacing refrigeration components.

### ***Water area (evaporator) is dirty***

- Descale as needed

### ***Water inlet pressure not between 20 and 80 psig (1–5 bar, 138–552 kPa)***

- Install a water regulator valve or increase the water pressure

### ***Incoming water temperature is not between 40°F (3°C) and 90°F (32°C)***

- If too hot, check the hot water line check valves in other store equipment

### ***Water filtration is plugged (if used)***

- Install a new water filter

### ***Vent tube is not installed on water outlet drain***

- See Installation Instructions

### ***Hoses, fittings, etc., are leaking water***

- Repair/replace as needed

### ***Water valve is stuck open, closed or is leaking***

- Descale/replace as needed

Continued Next Page

***Water is spraying out of the sump trough area***

- Stop the water spray

***Water is leaking through the sump trough overflow***

- Set the water level 1/4" - 3/8" below standpipe

***Uneven water flow across the evaporator***

- Descale the ice machine

***Water is freezing behind the evaporator***

- Correct the water flow

***Plastic extrusions and gaskets are not secured to the evaporator***

- Remount/replace as needed.

## K & KF MODELS

### SERVICE LIMIT FEATURE

In addition to the standard safety controls, your Koolaire ice machine features built-in service limits that will stop the ice machine if conditions arise which could cause a major component failure.

Before calling for service, re-start the ice machine using the following procedure:

1. Move the ON/OFF/WASH switch to OFF and then back to ON.
2. If the service limit feature has stopped the ice machine, it will restart after a short delay. Proceed to step 4.
3. If the ice machine does not restart, see “Ice machine does not operate”.
4. Allow the ice machine to run to determine if the condition is reoccurring.
  - A. If the ice machine stops again, the condition has reoccurred. Call for service.
  - B. If the ice machine continues to run, the condition has corrected itself. Allow the ice machine to continue running.

**Service Limit #1:** If the freeze time reaches 60 minutes, the control board automatically initiates a harvest cycle. 3 cycles outside the time limit = 1 hour Stand-by Mode.

**Service Limit #2:** If the harvest time reaches 3.5 minutes, the control board automatically returns the ice machine to the freeze cycle. 3 cycles outside the time limit = Service Limit (must be MANUALLY reset).

**Service Limit Stand-by Mode:** The first time a service limit shut down occurs, the ice machine turns off for 60 minutes (Stand-by Mode). The ice machine will then automatically restart to see if the problem reoccurs. During the Stand-by Mode the harvest light will be flashing continuously and a service limit indication can be viewed. If the same service limit is reached a second time (the problem has reoccurred), the ice machine will initiate a service limit shut down and remain off until it is manually restarted. During a service limit shut down the harvest light will be flashing continuously.

**Determining Which Service Limit Stopped the Ice Machine:** When a service limit condition causes the ice machine to stop, the harvest light on the control board continually flashes on and off. Use the following procedures to determine which service limit has stopped the ice machine.

1. Move the toggle switch to OFF.
2. Move the toggle switch back to ON.
3. Watch the harvest light. It will flash one or two times, corresponding to service limits 1 and 2, to indicate which service limit stopped the ice machine.

After service limit indication, the ice machine will restart and run until a service limit is exceeded again.

## Service Limit Notes

- A service limit indication is completed before the water pump starts. Water contacting the ice thickness probe in the freeze cycle will cause the harvest light to flash. Do not mistake a harvest light flashing in the freeze cycle with a service limit indication.
- A continuous run of 100 harvests automatically erases the service limit code.
- The control board will store and indicate only one service limit – the last one exceeded.
- If the toggle switch is moved to the OFF position and then back to the ON position prior to reaching the 100-harvest point, the last service limit exceeded will be indicated.
- If the harvest light did not flash prior to the ice machine restarting, then the ice machine did not stop because it exceeded a service limit.



## ANALYZING WHY SERVICE LIMITS MAY STOP THE ICE MACHINE

According to the refrigeration industry, a high percentage of compressor failure is a result of external causes. These can include flooding or starving expansion valves, dirty condensers, water loss to the ice machine, etc. The service limits protect the ice machine (primarily the compressor) from external failures by stopping ice machine operation before major component damage occurs.

The service limit system is similar to a high-pressure cutout control. It stops the ice machine, but does not tell what is wrong. The service technician must analyze the system to determine what caused the high-pressure cutout, or a particular service limit, to stop the ice machine.

The service limits are designed to stop the ice machine prior to major component failures, most often a minor problem or something external to the ice machine. This may be difficult to diagnose, as many external problems occur intermittently.

Example: An ice machine stops intermittently on service limit #1 (long freeze times). The problem could be a low ambient temperature at night, a water pressure drop; the water is turned off one night a week, etc.

When a high-pressure cutout or a service limit stops the ice machine, they are doing what they are supposed to do. That is, stopping the ice machine before a major component failure occurs.

Refrigeration and electrical component failures may also trip a service limit. Eliminate all electrical components and external causes first. If it appears that the refrigeration system is causing the problem, use the Refrigeration System Operational Analysis Table, along with detailed charts, checklists, and other references to determine the cause.

## **Service Limit Checklist**

The following checklists are designed to assist the service technician in analysis. However, because there are many possible external problems, do not limit your diagnosis to only the items listed.

### **Service Limit #1**

**Freeze time exceeds 60 minutes for 6 consecutive freeze cycles.**

Possible Cause Checklist

#### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147

#### ***Water System***

- Water Level set too high (water escaping through over flow tube)
- Low water pressure (20 psig min.)
- High water pressure (80 psig max.)
- High water temperature (90°F/32.2°C max.)
- Clogged water distribution tube
- Dirty/defective float valve
- Defective water pump

#### ***Electrical System***

- Ice thickness probe out of adjustment
- Harvest cycle not initiated electrically
- Compressor relay not energizing
- Compressor electrically non-operational
- High inlet air temperature (110°F/43.3°C max.)
- Defective fan cycling control
- Defective fan motor
- Dirty condenser

### ***Refrigeration System***

- Restricted condenser air flow
- Condenser discharge air re-circulation
- Dirty condenser fins
- Non-OEM components
- Improper refrigerant charge
- Defective compressor
- TXV starving or flooding (check bulb mounting)
- Non-condensable in refrigeration system
- Plugged or restricted high side refrigerant lines or component
- Defective harvest valve

## **Service Limit #2**

**Harvest time exceeds 3.5 minutes for 6 Consecutive harvest cycles.**

Possible Cause Checklist

### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147.

### ***Water System***

- Water area (evaporator) dirty
- Dirty/defective water dump valve
- Vent tube not installed on water outlet drain
- Water freezing behind evaporator
- Plastic extrusions and gaskets not securely mounted to the evaporator
- Low water pressure (20 psig min.)
- Loss of water from sump area
- Clogged water distribution tube
- Dirty/defective float valve
- Defective water pump

### ***Electrical System***

- Ice thickness probe out of adjustment
- Ice thickness probe dirty
- Bin switch defective
- Premature harvest

### ***Refrigeration System***

- Non-OEM components
- Improper refrigerant charge
- Defective harvest valve
- TXV flooding (check bulb mounting)
- Defective fan cycling control

## DIAGNOSING AN ICE MACHINE THAT WILL NOT RUN

### **Warning**

High (line) voltage is applied to the control board (terminals #2 and #4) at all times. Removing control board fuse or moving the toggle switch to OFF will not remove the power supplied to the control board.

1. Verify primary voltage is supplied to ice machine and the fuse/circuit breaker is closed.
2. Verify control board fuse is okay.
3. If the bin switch light functions, the fuse is okay.
4. Verify the bin switch functions properly. A defective bin switch can falsely indicate a full bin of ice.
5. Verify ON/OFF/WASH toggle switch functions properly. A defective toggle switch may keep the ice machine in the OFF mode.
6. Verify low DC voltage is properly grounded. Loose DC wire connections may intermittently stop the ice machine.
7. Replace the control board.
8. Be sure Steps 1 – 5 were followed thoroughly. Intermittent problems are not usually related to the control board.

## **Troubleshooting By Symptom**

The troubleshooting procedures follow diagnostic charts. There are four symptoms, the symptom that you are experiencing will determine which diagnostic chart to use. The chart asks yes and no questions to determine the problem. The diagnostic chart will direct you to a procedure to correct the problem.

### **SYMPTOM #1**

#### **Ice Machine Stops Running**

**Ice machine is in Ice Making cycle**

**or**

**Has a History of Shutting Down**

- Refer to Ice Machine Stops Running diagnostic chart

### **SYMPTOM #2**

#### **Ice Machine has a Long Freeze Cycle**

**Ice Formation is Thick**

**or**

**Thin Ice Fill on Inlet or Outlet of Evaporator**

**or**

**Low Production**

Service Fault (possible)

- Refer to Freeze Cycle Refrigeration System Operational Analysis Table

### **SYMPTOM #3**

#### **Ice Machine Will Not Harvest - Freeze Cycle is Normal and Ice Cubes are Not Melted After Harvest**

Long Harvest (possible)

- Refer to Refrigeration Harvest Flow Chart

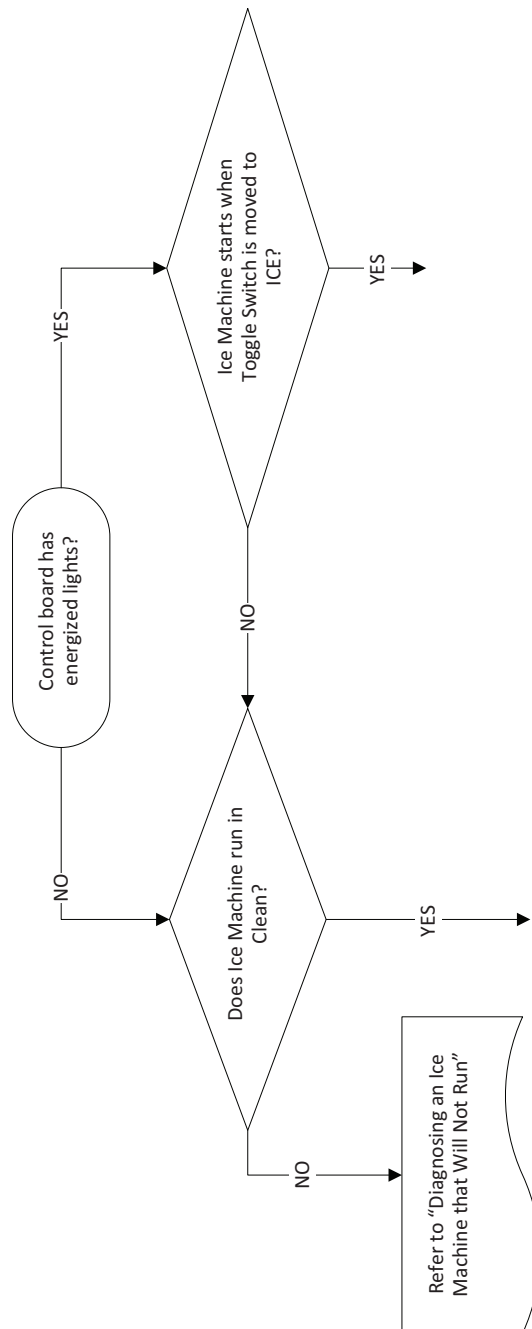
### **SYMPTOM #4**

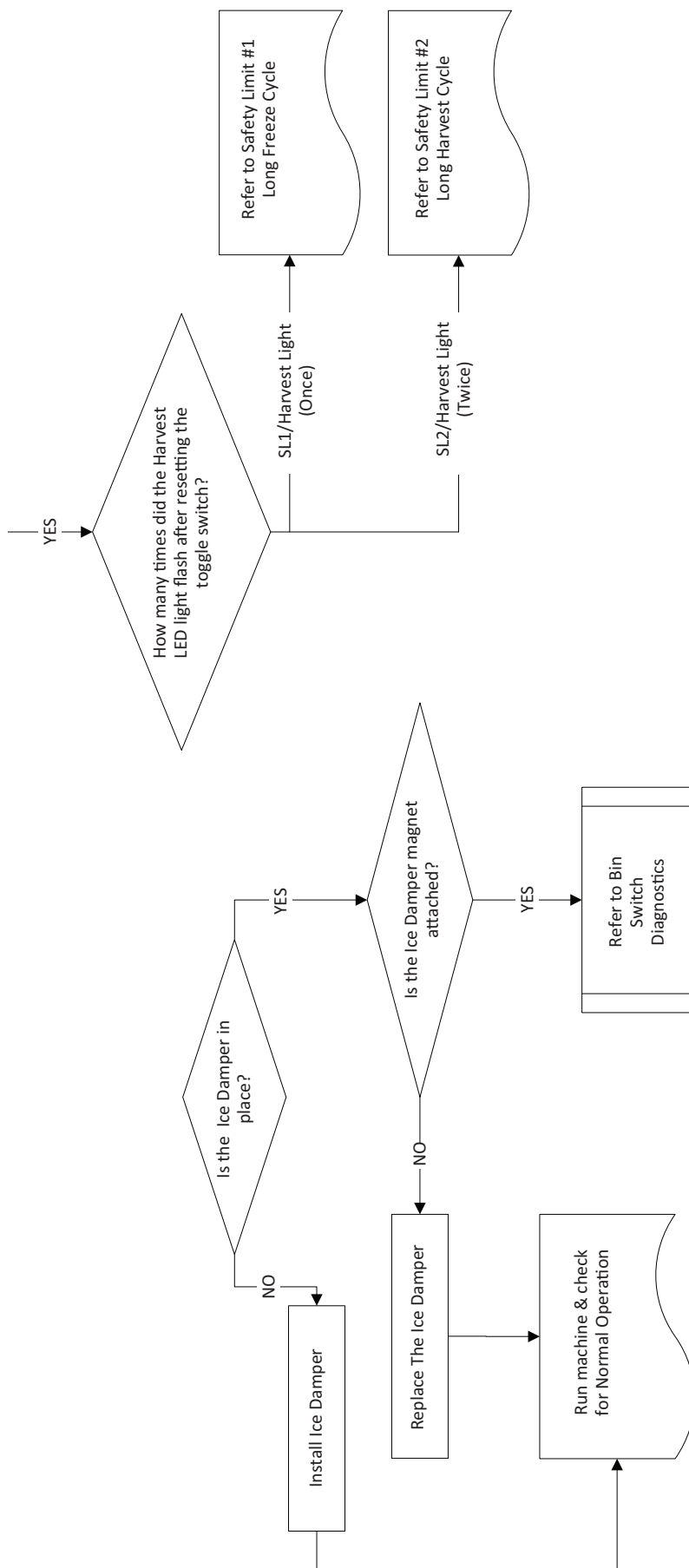
#### **Ice Machine Will Not Harvest - Freeze Cycle is Normal and Ice Cubes are Melted After Harvest**

- Refer to Ice Meltout Flow Chart

## SYMPTOM #1

*Ice Machine stops running or has history of shutting down*







## #2 - LOW PRODUCTION, LONG FREEZE CYCLE

Ice Machine has a Long Freeze Cycle

Ice Formation is Thick

or

Thin on Inlet or Outlet of Evaporator

or

Low Production

### How to Use the Freeze Cycle Refrigeration System

#### Operational Analysis Table

##### GENERAL

These tables must be used with charts, checklists and other references to eliminate refrigeration components not listed on the tables and external items and problems which can cause good refrigeration components to appear defective.

The tables list five different defects that may affect the ice machine's operation.

NOTE: A low-on-charge ice machine and a starving expansion valve have very similar characteristics and are listed under the same column.

NOTE: Before starting, see "Before Beginning Service" for a few questions to ask when talking to the ice machine owner.

##### PROCEDURE

#### **Step 1 Complete the "Operation Analysis" column.**

Read down the left "Operational Analysis" column.

Perform all procedures and check all information listed.

Each item in this column has supporting reference material to help analyze each step.

While analyzing each item separately, you may find an "external problem" causing a good refrigerant component to appear bad. Correct problems as they are found. If the operational problem is found, it is not necessary to complete the remaining procedures.

## **Step 2      Enter Checkmarks (✓).**

Each time the actual findings of an item in the “Operational Analysis” column matches the published findings on the table, enter a Checkmark.

Example: Freeze cycle suction pressure is determined to be low. Enter a Checkmark in the “low” column.

## **Step 3      Add the Checkmarks listed under each of the four columns. Note the column number with the highest total and proceed to “Final Analysis.”**

NOTE: If two columns have matching high numbers, a procedure was not performed properly, supporting material was not analyzed correctly or the problem component is not covered by the analysis table.

## **Before Beginning Service**

Ice machines may experience operational problems only during certain times of the day or night. A machine may function properly while it is being serviced, but malfunctions later. Information provided by the user can help the technician start in the right direction, and may be a determining factor in the final diagnosis.

Ask these questions before beginning service:

- When does the ice machine malfunction? (night, day, all the time, only during the Freeze cycle, etc.)
- When do you notice low ice production? (one day a week, every day, on weekends, etc.)
- Can you describe exactly what the ice machine seems to be doing?
- Has anyone been working on the ice machine?
- During “store shutdown,” is the circuit breaker, water supply or air temperature altered?
- Is there any reason why incoming water pressure might rise or drop substantially?

## SYMPTOM #2 - REFRIGERATION COMPONENT DIAGNOSTIC CHART

| Operational Analysis          | 1                                                                                                                                                                                                                                                        | 2                                                                                                                     | 3                                                                                                                                                               | 4                                                                                       |
|-------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|
| Ice Production                | <p>Published 24 hour ice production _____<br/>           Calculated (actual) 24 hour ice production _____</p> <p>NOTE: The ice machine is operating properly if the ice fill pattern is normal and ice production is within 10% of charted capacity.</p> |                                                                                                                       |                                                                                                                                                                 |                                                                                         |
| Installation and Water System | All installation and water related problems must be corrected before proceeding with chart.                                                                                                                                                              |                                                                                                                       |                                                                                                                                                                 |                                                                                         |
| Ice Formation Pattern         | <p>Ice formation is extremely thin on top of evaporator</p> <p>-Or-</p> <p>No ice formation on the entire evaporator</p>                                                                                                                                 | <p>Ice formation extremely thin on top of the evaporator</p> <p>-Or-</p> <p>No ice formation on entire evaporator</p> | <p>Ice formation is normal</p> <p>-Or-</p> <p>Ice formation is extremely thin on the bottom of evaporator</p> <p>-Or-</p> <p>no ice formation on evaporator</p> | <p>Ice formation is normal</p> <p>-Or-</p> <p>No ice formation on entire evaporator</p> |

| Operational Analysis                                                                                      | 1                                                                                                                                                                                                | 2                                   | 3                                        | 4                                   |
|-----------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|------------------------------------------|-------------------------------------|
| <b>Service Limits</b><br>Refer to “Analyzing Service Limits” to eliminate all non-refrigeration problems. | Stops on service limit:<br><b>1 or 2</b>                                                                                                                                                         | Stops on service limit:<br><b>1</b> | Stops on service limit:<br><b>1 or 2</b> | Stops on service limit:<br><b>1</b> |
| <b>Freeze Cycle Discharge Pressure</b><br>1 minute    Middle    End<br>into cycle                         | If discharge pressure is High or Low, refer to freeze cycle high or low discharge pressure problem checklist to eliminate problems and/or components not listed on this table before proceeding. |                                     |                                          |                                     |
| <b>Freeze Cycle Suction Pressure</b><br>1 minute    Middle    End                                         | If suction pressure is High or Low refer to freeze cycle high or low suction pressure problem checklist to eliminate problems and/or components not listed on this table before proceeding.      |                                     |                                          |                                     |
|                                                                                                           | Suction pressure is<br><b>High</b>                                                                                                                                                               | Suction pressure is<br><b>Low</b>   | Suction pressure is<br><b>High</b>       | Suction pressure is<br><b>High</b>  |

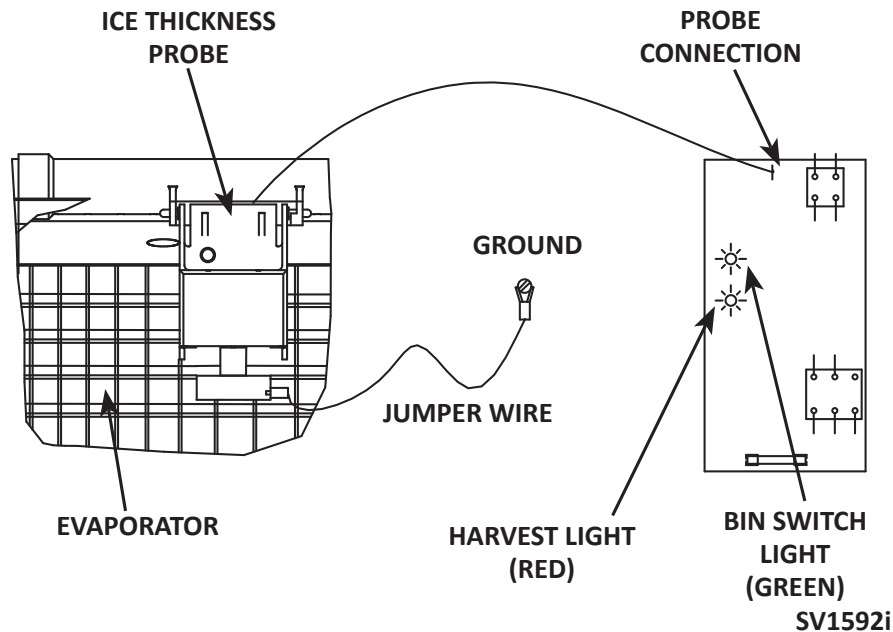
| Operational Analysis                                                                        | 1                                                                                     | 2                                                                                      | 3                                                                                       | 4                                                                                      |
|---------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------|
| Harvest Valve                                                                               | The harvest valve inlet is <b>HOT</b> and the compressor discharge line is <b>HOT</b> | The harvest valve inlet is <b>COOL</b> and the compressor discharge line is <b>HOT</b> | The harvest valve inlet is <b>COOL</b> and the compressor discharge line is <b>COOL</b> | The harvest valve inlet is <b>COOL</b> and the compressor discharge line is <b>HOT</b> |
| Discharge Line Temp.<br>Record freeze cycle discharge line temp at the end of freeze cycle. | Discharge line temp <b>150°F (66°C) or higher</b> at the end of freeze cycle          | Discharge line temp <b>150°F (66°C) or higher</b> at the end of freeze cycle           | Discharge line temp <b>less than 150°F (66°C)</b> at the end of freeze cycle            | Discharge line temp <b>150°F (66°C) or higher</b> at the end of freeze cycle           |
| Final Analysis<br>Enter total number of boxes checked in each column.                       | Harvest Valve Leaking                                                                 | Low On Charge -or- TXV Starving                                                        | TXV Flooding                                                                            | Compressor                                                                             |

## Diagnosing Ice Thickness Control Circuitry

### Ice Machine Does Not Cycle Into Harvest when Water Contacts the Ice Thickness Control Probe

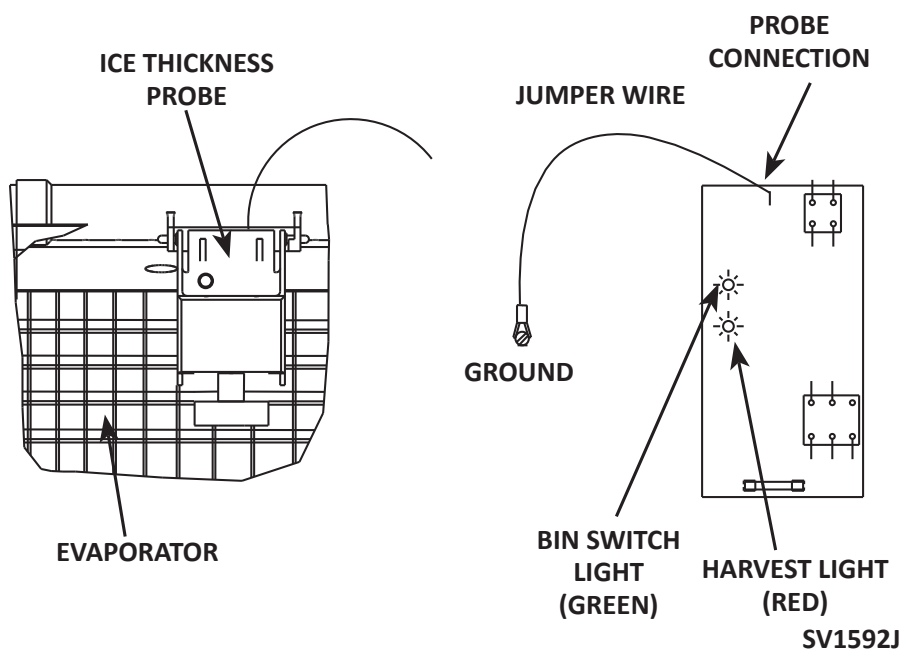
**Step 1** Bypass the freeze time lock-in feature by moving the ON/OFF/WASH switch to OFF and back to ON. Wait until the water starts to flow over the evaporator.

**Step 2** Clip the jumper wire to the ice thickness probe and any cabinet ground.



| Step 2 Jumper wire connected from probe to ground                                              |                                                                                                                                                                    |
|------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Monitoring Harvest Light                                                                       | Correction                                                                                                                                                         |
| The harvest light comes on, and 6-10 seconds later, ice machine cycles from freeze to harvest. | The ice thickness control circuitry is functioning properly. Do not change any parts.                                                                              |
| The harvest light comes on but the ice machine stays in the freeze sequence.                   | The ice control circuitry is functioning properly. The ice machine is in a six minute freeze time lock-in. Verify Step 1 of this procedure was followed correctly. |
| The harvest light does not come on.                                                            | Proceed to Step 3.                                                                                                                                                 |

**Step 3** Disconnect the ice thickness probe from the control board terminal. Clip the jumper wire to the terminal on the control board and any cabinet ground. Monitor the harvest light.

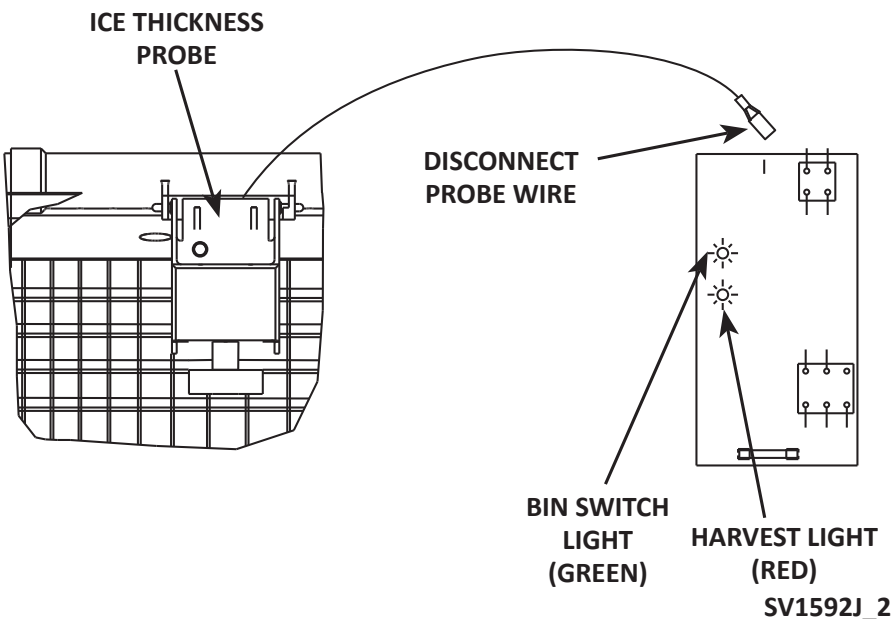


| Step 3 Jumper wire connected from control board terminal to ground                             |                                                                                                                                                                 |
|------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Monitoring Harvest Light                                                                       | Correction                                                                                                                                                      |
| The harvest light comes on, and 6-10 seconds later, ice machine cycles from freeze to harvest. | The ice thickness probe is causing the malfunction.                                                                                                             |
| The harvest light comes on but the ice machine stays in the freeze sequence.                   | The control circuitry is functioning properly. The ice machine is in a six-minute freeze time lock-in (verify step 1 of this procedure was followed correctly). |
| The harvest light does not come on.                                                            | The control board is causing the malfunction.                                                                                                                   |

**Ice Machine Cycles Into Harvest Before Water Contact with the Ice Thickness Probe**

**Step 1** Bypass the freeze time lock-in feature by moving the ON/OFF/WASH switch to OFF and back to ON. Wait until the water starts to flow over the evaporator, then monitor the harvest light.

**Step 2** Disconnect the ice thickness probe from the control board terminal.



| Step 2 Disconnect probe from control board terminal.                                               |                                                                                                                |
|----------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|
| Monitoring Harvest Light                                                                           | Correction                                                                                                     |
| The harvest light stays off and the ice machine remains in the freeze sequence.                    | The ice thickness probe is causing the malfunction. Verify that the ice thickness probe is adjusted correctly. |
| The harvest light comes on, and 6-10 seconds later, the ice machine cycles from freeze to harvest. | The control board is causing the malfunction.                                                                  |





## Ice Production Check

The amount of ice a machine produces directly relates to the operating water and air temperatures. This means an ice machine with a 70°F (21.2°C) ambient temperature and 50°F (10.0°C) water produces more ice than the same ice machine with 90°F (32.2°C) ambient and 70°F (21.2°C) water.

1. Determine the ice machine operating conditions:

Air temp entering condenser: \_\_\_\_\_°

Air temp around ice machine: \_\_\_\_\_°

Water temp entering sump trough: \_\_\_\_\_°

2. Refer to the appropriate 24-Hour Ice Production Chart. Use the operating conditions determined in step 1 to find published 24-Hour Ice Production: \_\_\_\_\_

- Times are in minutes.  
Example: 1 min. 15 sec. converts to 1.25 min.  
(15 seconds ÷ 60 seconds = .25 minutes)
- Weights are in pounds.  
Example: 2 lb. 6 oz. converts to 2.375 lb.  
(6 oz. ÷ 16 oz. = .375 lb.)

3. Perform an ice production check using the formula below.

|    |                       |   |                  |   |                           |
|----|-----------------------|---|------------------|---|---------------------------|
| 1. | _____                 | + | _____            | = | _____                     |
|    | Freeze Time           |   | Harvest Time     |   | Total Cycle Time          |
| 2. | 1440                  | ÷ | _____            | = | _____                     |
|    | Minutes in 24 Hrs.    |   | Total Cycle Time |   | Cycles per Day            |
| 3. | _____                 | × | _____            | = | _____                     |
|    | Weight of One Harvest |   | Cycles per Day   |   | Actual 24-Hour Production |

Weighing the ice is the only 100% accurate check. However, if the ice pattern is normal and the 1/8" (3.2 mm) thickness is maintained, the ice slab weights listed with the 24-Hour Ice Production Charts may be used.

4. Compare the results of step 3 with step 2. Ice production is normal when these numbers match closely. If they match closely, determine if:
  - Another larger ice machine is required.
  - Relocating the existing equipment to lower the load conditions is required.

Contact the local distributor for information on available options and accessories.

## Installation and Visual Inspection Checklist

### ***Ice machine is not level***

Level the ice machine

### ***Condenser is dirty***

- Clean the condenser

### ***Water filtration is plugged (if used)***

- Install a new water filter

### ***Water drains are not run separately and/or are not vented***

- Run and vent drains according to the Installation Manual

## Water System Checklist

A water-related problem often causes the same symptoms as a refrigeration system component malfunction.

Example: A water dump valve leaking during the freeze cycle, a system low on charge, and a starving TXV have similar symptoms.

Water system problems must be identified and eliminated prior to replacing refrigeration components.

### ***Water area (evaporator) is dirty***

- Clean as needed

### ***Water inlet pressure not between 20 and 80 psig (1–5 bar, 138–552 kPa)***

- Install a water regulator valve or increase the water pressure

### ***Incoming water temperature is not between 35°F (1.7°C) and 90°F (32.2°C)***

- If too hot, check the hot water line check valves in other store equipment

### ***Water filtration is plugged (if used)***

- Install a new water filter

***Vent tube is not installed on water outlet drain***

- See Installation Instructions

***Hoses, fittings, etc., are leaking water***

- Repair/replace as needed

***Water float valve is stuck open or closed***

- Clean/replace as needed

***Water is spraying out of the sump trough area***

- Stop the water spray

***Uneven water flow across the evaporator***

- Clean the ice machine

***Water is freezing behind the evaporator***

- Correct the water flow

***Plastic extrusions and gaskets are not secured to the evaporator***

- Remount/replace as needed

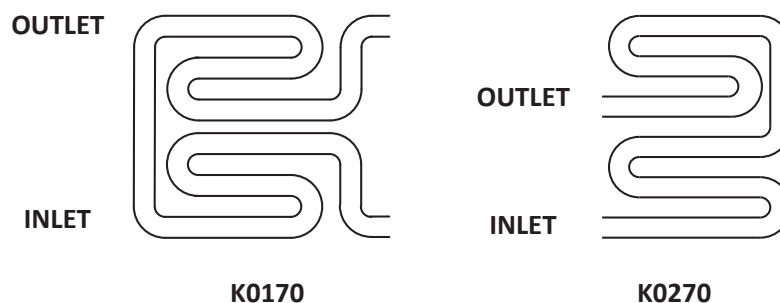
## Ice Formation Pattern

Evaporator ice formation pattern analysis is helpful in ice machine diagnostics.

Analyzing the ice formation pattern alone cannot diagnose an ice machine malfunction. However, when this analysis is used along with the Refrigeration System Operational Analysis Table, it can help diagnose an ice machine malfunction.

Any number of problems can cause improper ice formation.

Example: An ice formation that is “extremely thin at the outlet” could be caused by a hot water supply, water leaking out the overflow pipe, a faulty water float valve, a low refrigerant charge, etc.



## Examples of Evaporator Tubing Routing

### Normal Ice Formation

Ice forms across the entire evaporator surface.

At the beginning of the Freeze cycle, it may appear that more ice is forming on the inlet of the evaporator than at the outlet. At the end of the Freeze cycle, ice formation at the outlet will be close to, or just a bit thinner than, ice formation at the inlet. The dimples in the cubes at the outlet of the evaporator may be more pronounced than those at the inlet. This is normal.

If ice forms uniformly across the evaporator surface, but does not do so in the proper amount of time, this is still considered a normal ice fill pattern.

### **Extremely Thin at Evaporator Outlet**

There is no ice, or a considerable lack of ice formation on the outlet of the evaporator.

Examples: No ice at all at the outlet of the evaporator, but ice forms at the inlet half of the evaporator. Or, the ice at the outlet of the evaporator reaches the correct thickness, but the outlet of the evaporator already has 1/2" to 1" (12 to 25 mm) of ice formation.

Possible cause: Water loss, low on refrigerant, starving TXV, hot water supply, faulty float valve, etc.

### **Extremely Thin at Evaporator Inlet**

There is no ice, or a considerable lack of ice formation at the inlet of the evaporator. Examples: The ice at the outlet of the evaporator reaches the correct thickness, but there is no ice formation at all at the inlet of the evaporator.

Possible cause: Insufficient water flow, flooding TXV, etc.

### **Spotty Ice Formation**

There are small sections on the evaporator where there is no ice formation. This could be a single corner, or a single spot in the middle of the evaporator. This is generally caused by loss of heat transfer from the tubing on the backside of the evaporator.

### **No Ice Formation**

The ice machine operates for an extended period, but there is no ice formation at all on the evaporator.

Possible cause: Water float valve, water pump, starving expansion valve, low refrigerant charge, compressor, etc.

## Analyzing Suction Pressure

The suction pressure gradually drops throughout the freeze cycle. The actual suction pressure (and drop rate) changes as the air and water temperature entering the ice machine changes. These variables also determine the freeze cycle times.

To analyze and identify the proper suction pressure drop throughout the freeze cycle, compare the published suction pressure to the published freeze cycle time.

NOTE: Analyze discharge pressure before analyzing suction pressure. High or low discharge pressure may be causing high or low suction pressure.



## Procedure

Step

1. Determine the ice machine operating conditions.

Example:

Air temp. entering condenser: 90°F/32.2°C

Air temp. around ice machine: 80°F/26.7°C

Water temp. entering water fill valve: 70°F/21.1°C

2A. Refer to “Cycle Time” and “Operating Pressure” charts for ice machine model being checked. Using operating conditions from Step 1, determine published freeze cycle time and published freeze cycle suction pressure.

Example:

Published freeze cycle time: 14.8 - 15.9 minutes

Published freeze cycle suction pressure: 65 - 26 psig

2B. Compare the published freeze cycle time and published freeze cycle suction pressure. Develop a chart.

Example:

Published Freeze Cycle Time (minutes)

|    |    |    |    |    |    |    |
|----|----|----|----|----|----|----|
| 1  | 2  | 4  | 7  | 10 | 12 | 14 |
|    |    |    |    |    |    |    |
| 65 | 55 | 47 | 39 | 34 | 30 | 26 |

Published Freeze Cycle Suction Pressure (psig)

In the example, the proper suction pressure should be approximately 39 psig at 7 minutes; 30 psig at 12 minutes; etc.

3. Perform an actual suction pressure check at the beginning, middle and end of the freeze cycle. Note the times at which the readings are taken.

Example:

Manifold gauge set was connected to the example ice machine and suction pressure readings taken as follows: \_\_\_\_\_ PSIG

Beginning of freeze cycle: 79 (at 1 min.)

Middle of freeze cycle: 48 (at 7 min.)

End of freeze cycle: 40 (at 14 min.)

4. Compare the actual freeze cycle suction pressure (Step 3) to the published freeze cycle time and pressure comparison (Step 2B). Determine if the suction pressure is high, low or acceptable.

Example:

In this example, the suction pressure is considered high throughout the freeze cycle. It should have been:

Approximately 65 psig (at 1 minute) – not 79

Approximately 39 psig (at 7 minutes) – not 48

Approximately 26 psig (at 14 minutes) – not 40

## **Suction Pressure High Checklist**

### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147.

### ***Discharge Pressure***

- Discharge pressure is too high, and is affecting suction pressure, refer to “Discharge Pressure High Checklist” on page 158.

### ***Improper Refrigerant Charge***

- Overcharged
- Wrong type of refrigerant
- Non-condensable in system

### ***Other***

- Non-OEM components in system
- Harvest valve leaking
- TXV flooding (check bulb mounting)
- Defective compressor

## **Suction Pressure Low Checklist**

### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147.

### ***Discharge Pressure***

- Discharge pressure is too low, and is affecting suction pressure, refer to “Freeze Cycle Discharge Pressure Low Checklist”

### ***Improper Refrigerant Charge***

- Undercharged
- Wrong type of refrigerant

### ***Other***

- Non-OEM components in system
- Improper water supply over evaporator refer to “Water System Checklist” on page 148.
- Loss of heat transfer from tubing on back side of evaporator
- Restricted/plugged liquid line drier
- Restricted/plugged tubing in suction side of refrigeration system
- TXV starving

NOTE: Do not limit your diagnosis to only the items listed in the checklists.

**Comparing Evaporator Inlet and Outlet Temperatures**

The temperatures of the suction lines entering and leaving the evaporator alone cannot diagnose an ice machine. However, comparing these temperatures during the freeze cycle, along with using the Refrigeration System Operational Analysis Table, can help diagnose an ice machine malfunction.

The actual temperatures entering and leaving the evaporator vary by model, and change throughout the freeze cycle. This makes documenting the “normal” inlet and outlet temperature readings difficult. The key to the diagnosis lies in the difference between the two temperatures five minutes into the freeze cycle. These temperatures must be within 7°F (4°C) of each other.

Use this procedure to document freeze cycle inlet and outlet temperatures.

- 1. Use a quality temperature meter, capable of taking temperature readings on curved copper lines.
- 1. Attach the temperature meter sensing device to the copper lines entering and leaving the evaporator.

**Important**

Do not simply insert the sensing device under the insulation. It must be attached to and reading the actual temperature of the copper line.

- 2. Wait five minutes into the freeze cycle.
- 3. Record the temperatures below and determine the difference between them.

|                                               |                                                                                                    |                                                |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------|
| <div>_____</div> <div>Inlet Temperature</div> | <div>_____</div> <div>Difference must be within 7°F (4°C) at 5 minutes into the freeze cycle</div> | <div>_____</div> <div>Outlet Temperature</div> |
|-----------------------------------------------|----------------------------------------------------------------------------------------------------|------------------------------------------------|

- 4. Use this with other information gathered on the Refrigeration System Operational Analysis Table to determine the ice machine malfunction.



## Analyzing Discharge Pressure

1. Determine the ice machine operating conditions:

Air temp. entering condenser \_\_\_\_\_

Air temp. around ice machine \_\_\_\_\_

Water temp. entering sump trough \_\_\_\_\_

5. Refer to “Cycle Times, 24 Hr. Ice Production and Refrigerant Pressure Charts” on page 209 for ice machine being checked.

Use the operating conditions determined in step 1 to find the published normal discharge pressures.

Freeze Cycle \_\_\_\_\_

Harvest Cycle \_\_\_\_\_

6. Perform an actual discharge pressure check.

|                       | Freeze Cycle<br>PSIG | Harvest Cycle<br>PSIG |
|-----------------------|----------------------|-----------------------|
| Beginning of<br>Cycle | _____                | _____                 |
| Middle of<br>Cycle    | _____                | _____                 |
| End of<br>Cycle       | _____                | _____                 |

7. Compare the actual discharge pressure (step 3) with the published discharge pressure (step 2).

The discharge pressure is normal when the actual pressure falls within the published pressure range for the ice machine’s operating conditions. It is normal for the discharge pressure to be higher at the beginning of the freeze cycle (when load is greatest), then drop through out the freeze cycle.

## **Discharge Pressure High Checklist**

### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147.

### ***Restricted Condenser Air Flow***

- High inlet air temperature
- Condenser discharge air re-circulation
- Dirty condenser fins
- Defective fan cycling control
- Defective fan motor

### ***Improper Refrigerant Charge***

- Overcharged
- Non-condensable in system
- Wrong type of refrigerant

### ***Other***

- Non-OEM components in system
- High side refrigerant lines/component
- Restricted (before mid-condenser)

## **Freeze Cycle Discharge Pressure Low Checklist**

### ***Improper Installation***

- Refer to “Installation and Visual Inspection Checklist” on page 147.

### ***Improper Refrigerant Charge***

- Undercharged
- Wrong type of refrigerant

### ***Other***

- Non-OEM components in system
- High side refrigerant lines/component restricted (before mid-condenser)
- Defective fan cycle control

NOTE: Do not limit your diagnosis to only the items listed in the checklists.

## Harvest Valve

### General

The harvest valve is an electrically operated valve that opens when energized, and closes when de-energized.

### Normal Operation

The valve is de-energized (closed) during the freeze cycle and energized (open) during the harvest cycle. The valve is positioned between the receiver and the evaporator and performs two functions:

1. Prevents refrigerant from entering the evaporator during the freeze cycle.

The harvest valve is not used during the freeze cycle. The harvest valve is de-energized (closed) preventing refrigerant flow from the receiver into the evaporator.

8. Allows refrigerant vapor to enter the evaporator in the harvest cycle.

During the harvest cycle, the harvest valve is energized (open) allowing refrigerant gas from the discharge line of the compressor to flow into the evaporator. The heat is absorbed by the evaporator and allows release of the ice slab.

Exact pressures vary according to ambient temperature and ice machine model. Harvest pressures can be found in the Cycle Time/24 Hour Ice Production/Refrigerant Pressure Charts in this book.

## Harvest Valve Analysis

The valve can fail in two positions:

- Valve will not open in the harvest cycle.
- Valve remains open during the freeze cycle.

### VALVE WILL NOT OPEN IN THE HARVEST CYCLE

Although the circuit board has initiated a harvest cycle, the evaporator temperature remains unchanged from the freeze cycle.



#### **Caution**

Coil must be seated 100% on solenoid to function correctly. Install coil with a twisting motion to properly seat.

### VALVE REMAINS OPEN IN THE FREEZE CYCLE:

Symptoms of a harvest valve remaining partially open during the freeze cycle can be similar to symptoms of an expansion valve, float valve or compressor problem. Symptoms are dependent on the amount of leakage in the freeze cycle.

A small amount of leakage will cause increased freeze times and an ice fill pattern that is “Thin at the Outlet”, but fills in at the end of the cycle.

As the amount of leakage increases the length of the freeze cycle increases and the amount of ice at the outlet of the evaporator decreases.

Refer to the Parts Manual for proper valve application. If replacement is necessary, use only “original” replacement parts.



Use the following procedure and table to help determine if a harvest valve is remaining partially open during the freeze cycle.

1. Wait five minutes into the freeze cycle.
9. Feel the inlet of the harvest valve.

### **Important**

Feeling the harvest valve outlet or across the harvest valve itself will not work for this comparison.

The harvest valve outlet is on the suction side (cool refrigerant). It may be cool enough to touch even if the valve is leaking.

10. Feel the compressor discharge line.

### **Warning**

The inlet of the harvest valve and the compressor discharge line could be hot enough to burn your hand. Just touch them momentarily.

11. Compare the temperature of the inlet of the harvest valve to the temperature of the compressor discharge line.

| <b>Findings</b>                                                                                                                             | <b>Comments</b>                                                                                                                                                                                                                                                                                      |
|---------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>The inlet of the harvest valve is cool enough to touch and the compressor discharge line is hot.</p> <p><b>Cool &amp; Hot</b></p>        | <p>This is normal as the discharge line should always be too hot to touch and the harvest valve inlet, although too hot to touch during harvest, should be cool enough to touch after 5 minutes into the freeze cycle.</p>                                                                           |
| <p>The inlet of the harvest valve is hot and approaches the temperature of a hot compressor discharge line.</p> <p><b>Hot &amp; Hot</b></p> | <p>This is an indication something is wrong, as the harvest valve inlet did not cool down during the freeze cycle. If the compressor dome is also entirely hot, the problem is not a harvest valve leaking, but rather something causing the compressor (and the entire ice machine) to get hot.</p> |
| <p>Both the inlet of the harvest valve and the compressor discharge line are cool enough to touch.</p> <p><b>Cool &amp; Cool</b></p>        | <p>This is an indication something is wrong, causing the compressor discharge line to be cool to the touch. This is not caused by a harvest valve leaking.</p>                                                                                                                                       |

12. Record your findings on the table.

## Discharge Line Temperature Analysis

### GENERAL

Knowing if the discharge line temperature is increasing, decreasing or remaining constant can be an important diagnostic tool. Maximum compressor discharge line temperature on a normally operating ice machine steadily increases throughout the freeze cycle. Comparing the temperatures over several cycles will result in a consistent maximum discharge line temperature.

Ambient air temperatures affect the maximum discharge line temperature.

Higher ambient air temperatures at the condenser = higher discharge line temperatures at the compressor.

Lower ambient air temperatures at the condenser = lower discharge line temperatures at the compressor.

Regardless of ambient temperature, the freeze cycle discharge line temperature will be higher than 150°F (66°C) on a normally operating ice machine.

### PROCEDURE

Connect a temperature probe on the compressor discharge line within 6" (15.2 cm) of the compressor.

Observe the discharge line temperature for the last three minutes of the freeze cycle and record the maximum discharge line temperature.

### **Discharge Line Temperature Above 150°F (66°C) at End of Freeze Cycle:**

Ice machines that are operating normally will have consistent maximum discharge line temperatures above 150°F (66°C).

Verify the expansion valve sensing bulb is positioned and secured correctly.

### **Discharge Line Temperature Below 150°F (66°C) at End of Freeze Cycle**

Ice machines that have a flooding expansion valve will have a maximum discharge line temperature that decreases each cycle.

Verify the expansion valve sensing bulb is 100% insulated and sealed airtight. Condenser air contacting an incorrectly insulated sensing bulb will cause overfeeding of the expansion valve.

## **Ice Quality Is Poor — Cubes are Shallow, Incomplete or White**

### ***Ice machine is dirty***

- Clean and sanitize the ice machine

### ***Water filtration is poor***

- Replace the filter

### ***Water softener is working improperly (if applicable)***

- Repair the water softener

### ***Poor incoming water quality***

- Contact a qualified company to test the quality of the incoming water and make appropriate filter recommendations

### ***Water escaping from sump during freeze cycle***

- Check standpipe and drain
- Check for water tracking out of water circuit

## **Freeze Cycle Is Long, Low Ice Production**

### ***Water temperature is too high***

- Connect to a cold water supply, verify check valves in faucets and other equipment are functioning correctly

### ***Dirty Condenser***

- Clean condenser

### ***High air temperature entering condenser***

- Air temperature must not exceed 120°F (39°C)

### ***Water inlet valve filter screen is dirty***

- Remove the water inlet valve and clean the filter screen

### ***Water inlet valve stuck open or leaking***

- Turn off ice machine, if water continues to enter ice machine, verify water pressure is ok then replace water inlet valve

### ***Water inlet valve is not working***

- Water inlet valve must be replaced

### ***Refrigeration problem***

- Refer to refrigeration diagnostics

### ***Water escaping from sump during freeze cycle***

- Check standpipe and drain
- Check for water tracking out of water circuit

## **Ice Machine Runs and No Ice Is Produced**

### ***No water to ice machine***

- Correct water supply

### ***Incorrect incoming water pressure***

- Water pressure must be 20-80 psi (1.4-5.5 bar)

### ***Excessive mineral buildup***

- De-scale and sanitize the ice machine

### ***Ambient temperature is too high or low***

- Ambient temperature must be between 50°F and 110°F (10°C and 43°C)

### ***Compressor relay inoperable***

- No voltage to coil or coil defective
- Defective contacts

### ***Compressor off on overload***

- Condenser fan motor defective
- Incorrect flow to water cooled condenser
- Ambient temperature too high
- Condenser blocked
- Faulty start components

## **Final Analysis**

The column with the highest number of check marks identifies the refrigeration problem.

### **Column 1 – Harvest Valve Leaking**

A leaking harvest valve must be replaced.

### **Column 2 – Low Charge/TXV Starving**

Normally, a starving expansion valve only affects the freeze cycle pressures, not the harvest cycle pressures. A low refrigerant charge normally affects both pressures. Verify the ice machine is not low on charge before replacing an expansion valve.

Add refrigerant charge in 2 oz. (57 g) increments as a diagnostic procedure to verify a low charge. (Do not add more than the total charge of refrigerant). If the problem is corrected, the ice machine is low on charge. Find the refrigerant leak.

The ice machine must operate with the nameplate charge. If the leak cannot be found, proper refrigerant procedures must still be followed. Change the liquid line drier, evacuate the system and weigh in the proper charge.

If the problem is not corrected by adding charge, the expansion valve is faulty.

### **Column 3 – TXV Flooding**

A loose or improperly mounted expansion valve bulb causes the expansion valve to flood. Check bulb mounting, insulation, etc., before changing the valve.

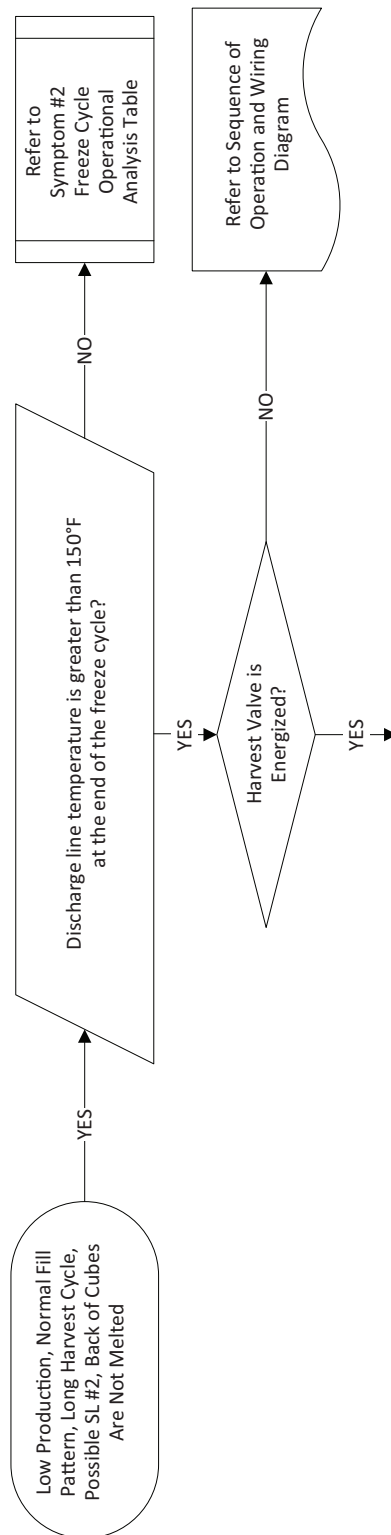
### **Column 4 – Compressor**

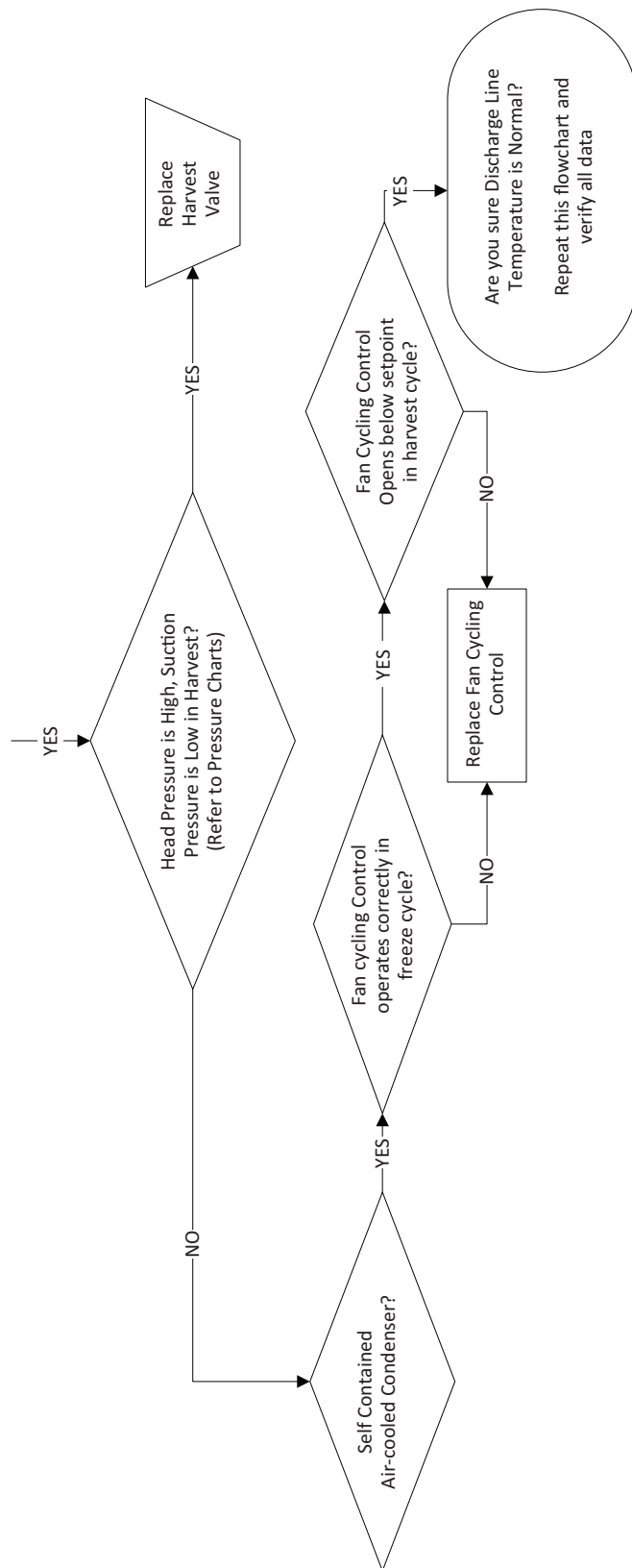
Replace the compressor and start components. To receive warranty credit, the compressor ports must be properly sealed by crimping and soldering them closed. Old start components must be returned with the faulty compressor.



### SYMPTOM #3

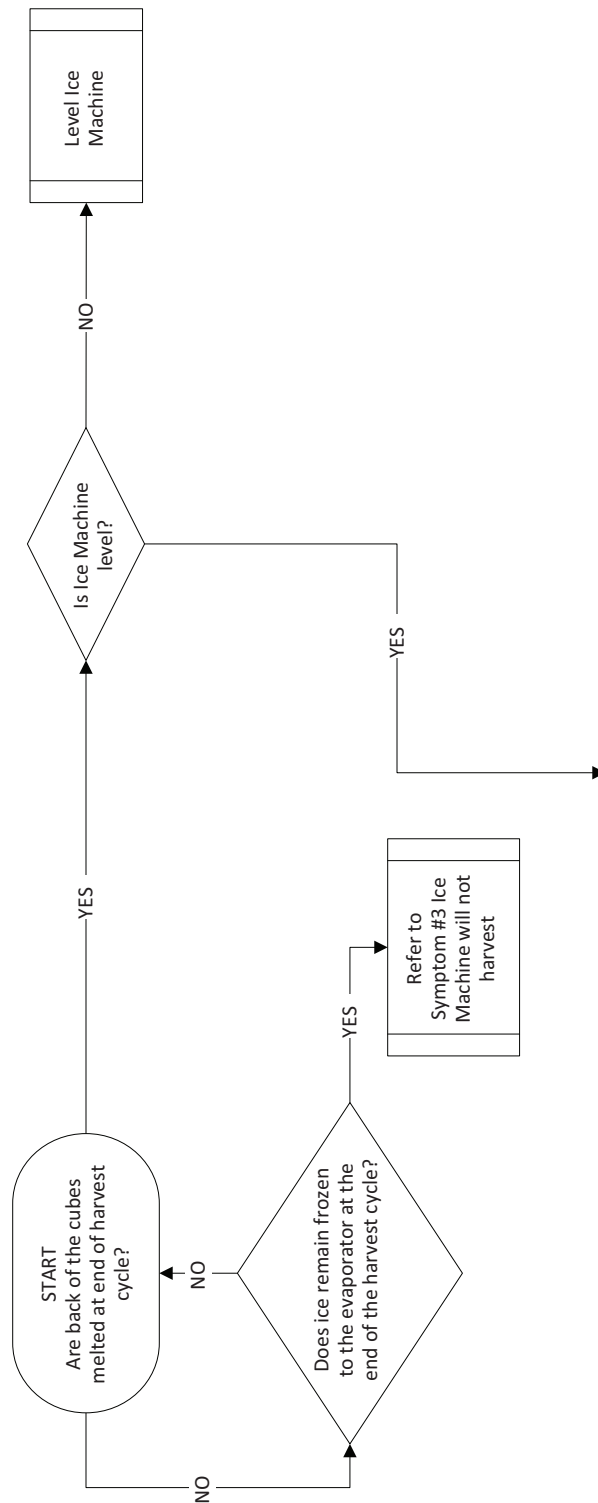
***Ice Machine Will Not Harvest – Freeze Cycle Is Normal  
and Ice Cubes Are Not Melted After Harvest***

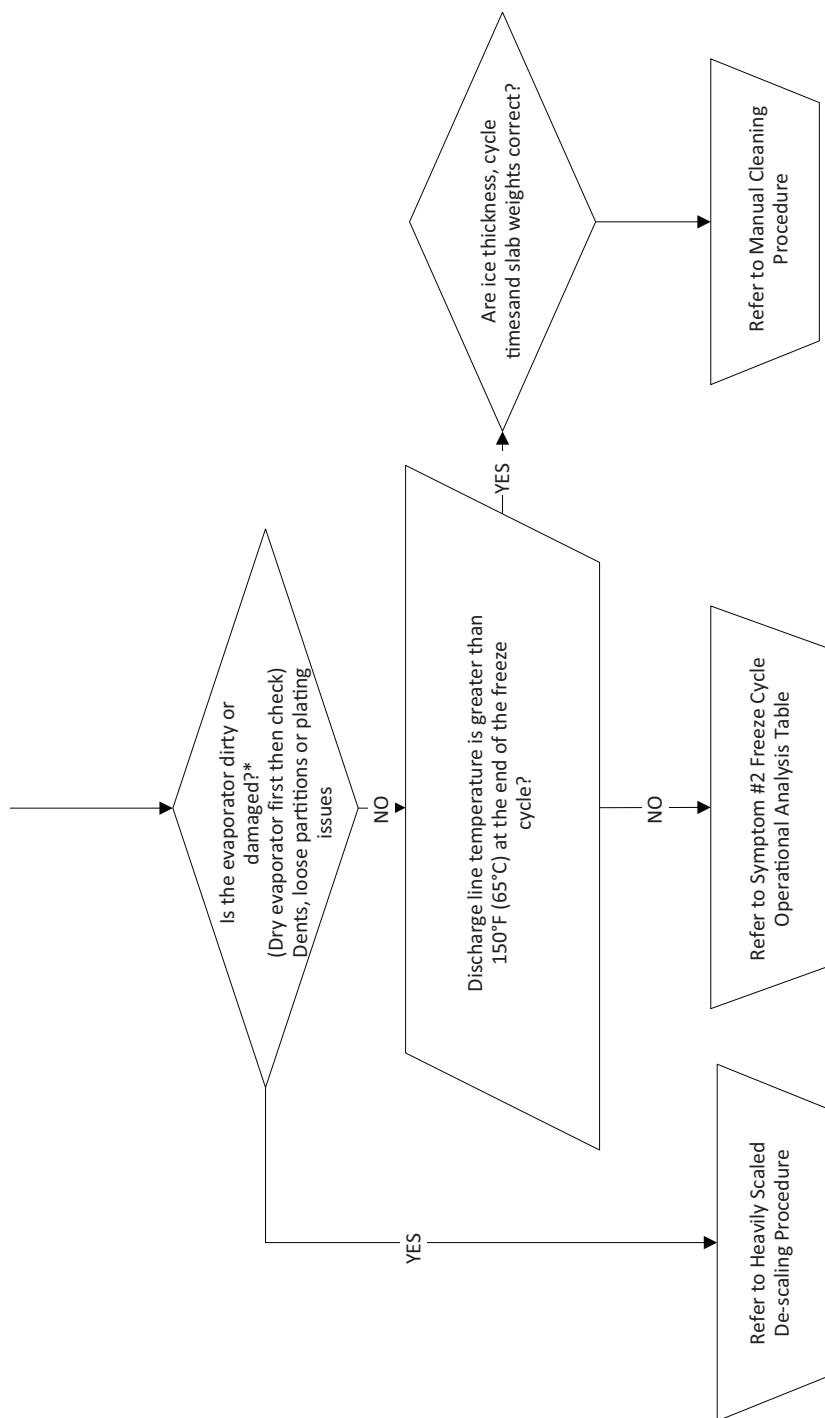




## SYMPTOM #4

***Ice Machine Will Not Harvest – Freeze Cycle is Normal  
and Ice Cubes Are Not Melted After Harvest***





\*A damaged evaporator may not be repairable. For example: the top molding assembly is replaceable however the side moldings and/or the evaporator grid is not repairable.

# Component Check Procedures

## Main Fuse

### ALL MODELS

#### Function

The control board fuse stops ice machine operation if electrical components fail causing high amp draw.

#### Specifications

The main fuse is 250 Volt, 10 amp.

#### Warning

High (line) voltage is applied to the control board at all times. Removing the control board fuse or moving the toggle switch to OFF will not remove the power supplied to the control board.

#### Check Procedure

1. If the bin switch light is on with the ice damper closed, the fuse is good.

#### Warning

Disconnect electrical power to the entire ice machine before proceeding.

2. Remove the fuse. Check the resistance across the fuse with an ohmmeter.

| Reading    | Result       |
|------------|--------------|
| Open (OL)  | Replace fuse |
| Closed (O) | Fuse is good |

## Touch Pad

### KP0150/KP0250

#### Function

User interface to select ice making, delay start or cleaning cycle and provides feedback on ice machine operation.

#### Check For Normal Operation

| Action                                                                                                                                                                                                                                                                     | Normal Function                                                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------|
| Press and hold the control board test button for 3 seconds                                                                                                                                                                                                                 | All Touch Pad lights turn on                                      |
| Press test button                                                                                                                                                                                                                                                          | All Touch Pad lights turn off                                     |
| Press power button                                                                                                                                                                                                                                                         | Power light turns on                                              |
| With power light energized press the delay button 4 times                                                                                                                                                                                                                  | Cycles through 4 hour delay, 12 hour delay, 24 hour delay and off |
| Press and hold the power button for 3 seconds                                                                                                                                                                                                                              | Power light turns off                                             |
| Press and hold the clean button for 3 seconds                                                                                                                                                                                                                              | Clean light turns on                                              |
| Press and hold the clean button for 3 seconds                                                                                                                                                                                                                              | Clean light turns off                                             |
| If any switches do not operate correctly, disconnect main power to the ice machine to reset the control board and perform a second test. If the second test doesn't show normal function, perform the Ohm test to verify the issue is not a wiring or control board issue. |                                                                   |

## Ohm Test

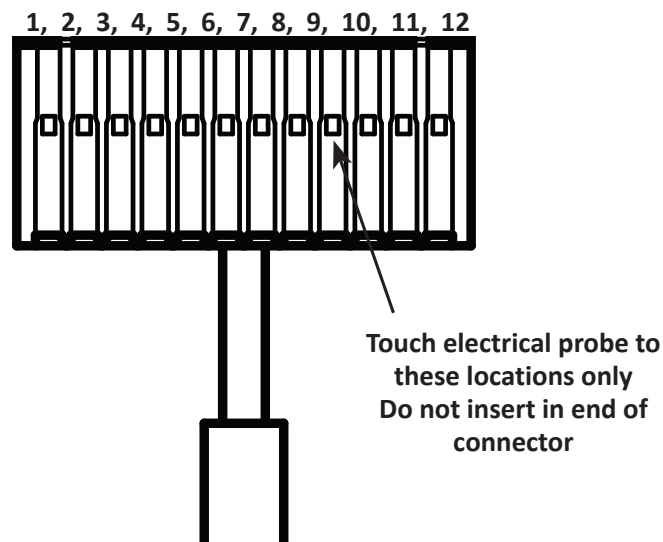
Disconnect power from ice machine.

Disconnect wire from control board and Ohm touch pad and interconnecting wire to verify correct operation.

Pressing and depressing the touch pad must open and close the circuit. A switch that functions correctly will close as the button is pressed and open as the button is released.

Do not insert electrical probe into end of connector. This will stretch the connector and cause intermittent connection issues. All readings must be taken on the flat exterior of the connector.

| Selection | Wires   |
|-----------|---------|
| On/Off    | #2 & #7 |
| Delay     | #3 & #7 |
| Clean     | #4 & #7 |



**Control Board Connector**

## **FLOAT SWITCH KP0150/KP0250**

### **Function**

Open and close to indicate to the control board the level of water in the water trough.

### **Specifications**

Normally closed, float operated magnetic reed switch.

The float switch contacts are closed in the down position. When water raises the float to the up position the magnet in the float opens the contacts.

### **Check Procedure**

The ice machine uses two float switches.

Ice Thickness Float -Indicates the water level has been reached.

Harvest Float - Indicates a harvest cycle needs to be initiated.

Initial testing can be performed by viewing the control board light(s) while raising and lowering the float. The corresponding control board light must turn on and off when the float is raised and lowered.

### **Harvest Float switch:**

- A. The light must be on in the up position.
- B. The light must be off in the down position.

### **Caution**

Do not disassemble float for Descaling - Incorrect reassembly of the float will result in an ice machine that will not harvest.

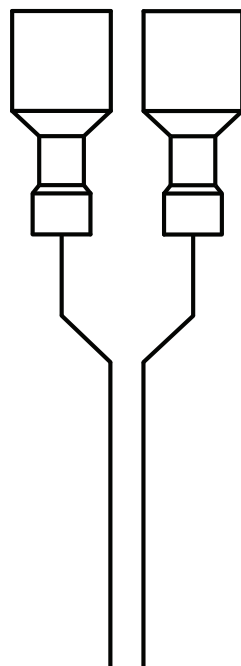


### Ice Thickness Float Switch:

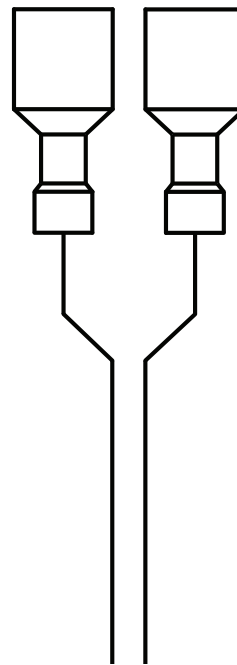
- A. The light must be off in the down position.
- B. The light must be on in the up position.

If the control board light does not respond to the float proceed with step 1 below.

1. Disconnect power to the ice machine, pull the wire connector for the float switch through the bulkhead and disconnect.
2. Attach an ohm meter lead to each float switch wire.
3. Place the float in the down position - The float switch must be closed.
4. Place the float in the up position - The float switch must be open.



**Float Closed**



**Float Open**

NOTE: Make adjustments with the ice machine in the off position. Making adjustments during the freeze cycle may produce an initial sheet of ice that is thicker than future cycles.

| Float               | Float Up | Float Down |
|---------------------|----------|------------|
| Ice Thickness Float | OL       | < 1 Ohm    |
| Harvest Float       | OL       | < 1 Ohm    |

## **WATER TROUGH THERMISTOR KP0150/KP0250**

### **Function**

Thermistor resistance values change with temperature. The value supplied to the control board is used to identify temperature at the thermistor location.

When the resistance value indicates a temperature of 34°F (1.1°C) the control board will delay the water pump for 25 seconds. When the water pump restarts the water inlet valve will energize for 7 seconds then turn off.

NOTE: If the ice machine is experiencing long freeze cycle shut down, we recommend removing the thermistor and bracket permanently.

### **Check procedure**

#### THERMISTOR

1. Disconnect thermistor from control board and measure resistance.
2. Measure temperature at the thermistor.
3. Compare measured resistance/temperature readings to resistance/temperature relationship chart.
  - A. Within 10% of the published resistance value  
Thermistor is good
  - B. Not within 10% of the published resistance value  
- Thermistor is defective.

#### CONTROL BOARD OPERATION

1. Disconnect thermistor from control board - The control board thermistor LED will flash 1 second on and 1 second off.
2. The control board will default to the 3.75 minute pump delay in the freeze cycle.

## THERMISTOR CHART

### **Important**

If the ohmmeter reads “OL,” check the scale setting on the meter before assuming the thermistor is bad.

| Temperature of Thermistor |           | Resistance     |
|---------------------------|-----------|----------------|
| °C                        | °F        | K Ohms (x1000) |
| -7 - -1.0                 | 19 - 30   | 47.06 - 34.36  |
| 0.0                       | 32        | 32.65          |
| 0.5                       | 33        | 31.82          |
| 1.0                       | 33.8      | 31.03          |
| 1.1                       | 34        | 30.85          |
| 1.5                       | 34.7      | 30.25          |
| 2.0                       | 35.6      | 29.49          |
| 2.5                       | 36.5      | 28.76          |
| 3.0                       | 37        | 28.05          |
| 3.5                       | 38        | 27.36          |
| 4.0 - 10.5                | 39 - 51   | 26.68 - 19.43  |
| 11.0 - 15.0               | 52 - 59   | 18.97 - 15.71  |
| 15.5 - 20.0               | 60 - 68   | 15.35 - 12.49  |
| 20.5 - 25.0               | 69 - 77   | 12.21 - 10.00  |
| 25.5 - 30.0               | 78 - 86   | 9.78 - 8.05    |
| 30.5 - 35.0               | 87 - 95   | 7.88 - 6.39    |
| 36.5 - 40.0               | 98 - 104  | 6.14 - 5.32    |
| 40.5 - 46.0               | 105 - 115 | 5.22 - 4.20    |

NOTE: The control board will default to a 3.75 minute pump delay in the freeze cycle, whenever the thermistor is disconnected or reads outside the resistance ranges in the table.

# Bin Switch

## K & KF MODELS

### Function

Bin switch operation is controlled by the movement of the ice damper. The bin switch has two main functions:

1. Terminating the harvest cycle and returning the ice machine to the freeze cycle.

This occurs when the bin switch is opened and closed again within 7 seconds of opening during the harvest cycle.

2. Automatic ice machine shut-off.

If the storage bin is full at the end of a harvest cycle, the sheet of cubes fails to clear the ice damper and holds it down. After the ice damper is held down for 7 seconds, the ice machine shuts off.

The ice machine remains off until enough ice is removed from the storage bin to allow the sheet of cubes to drop clear of the ice damper. As the ice damper swings back to the operating position, the bin switch closes and the ice machine restarts.

### Important

The ice damper must be up (bin switch closed) to start ice making.

### Check Procedure

1. Set the toggle switch to OFF.
1. Watch the bin switch light on the control board.
2. Move the ice damper upward, toward the evaporator. The bin switch must close. The bin switch light “on” indicates the bin switch has closed properly.
3. Move the ice damper away from the evaporator. The bin switch must open. The bin switch light “off” indicates the bin switch has opened properly.

## Ohm Test

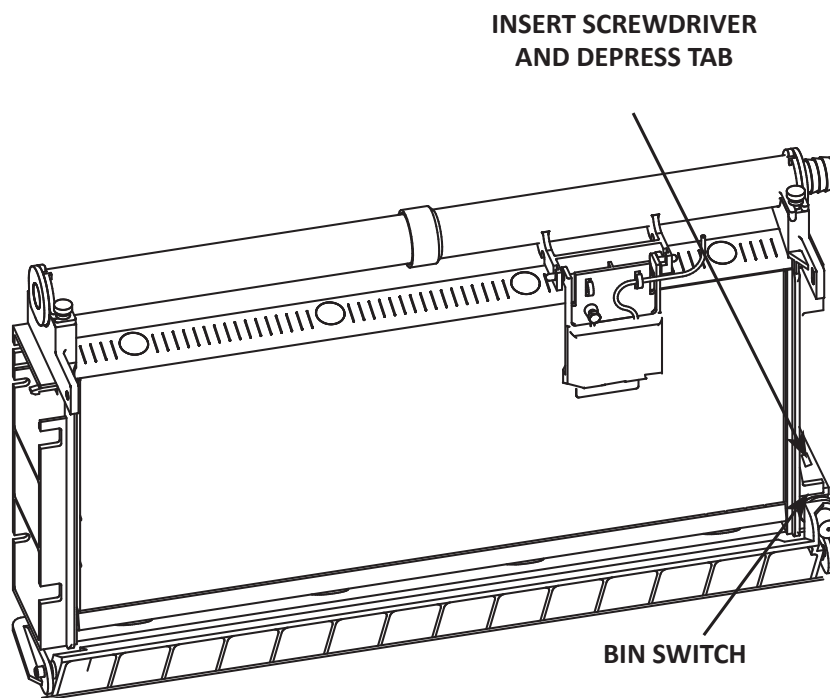
1. Disconnect the bin switch wires to isolate the bin switch from the control board.
2. Connect an ohmmeter to the disconnected bin switch wires.
3. Cycle the bin switch open and closed numerous times by opening and closing the ice damper.

NOTE: To prevent mis-diagnosis:

- Always use the ice damper magnet to cycle the switch (a larger or smaller magnet will affect switch operation).
- Watch for consistent readings when the bin switch is cycled open and closed (bin switch failure could be erratic).

## Bin Switch Removal

1. Disconnect power to the ice machine at service disconnect.
2. Disconnect bin switch wires in control box.
3. Insert a small screwdriver through the hole located in the top of the bin switch, and depress mounting tab slightly.
4. While depressing mounting tab roll bin switch to right to release.
5. Pull wiring into evaporator compartment.



## Bin Switch Removal

# ON/OFF/WASH Toggle Switch

## K & KF MODELS

### Function

The switch is used to place the ice machine in ON, OFF or WASH mode of operation.

### Specifications

Single-pole, double-throw switch. The switch is connected into a varying low D.C. voltage circuit.

### Check Procedure

NOTE: Because of a wide variation in D.C. voltage, it is not recommended that a voltmeter be used to check toggle switch operation.

1. Inspect the toggle switch for correct wiring.
2. Isolate the toggle switch by disconnecting all wires from the switch, or by disconnecting the Molex connector from the control board.
3. Check across the toggle switch terminals using a calibrated ohmmeter. Note where the wire numbers are connected to the switch terminals, or refer to the wiring diagram to take proper readings.

| Switch Setting | Terminals | Ohm Reading |
|----------------|-----------|-------------|
| ON             | 24-21     | Open        |
|                | 24-20     | Closed      |
|                | 20-21     | Open        |
| WASH           | 24-20     | Open        |
|                | 24-21     | Closed      |
|                | 20-21     | Open        |
| OFF            | 24-20     | Open        |
|                | 24-21     | Open        |
|                | 20-21     | Open        |

Replace the toggle switch if ohm readings do not match all three-switch settings.

# Ice Thickness Probe

## K & KF MODELS

### How the Probe Works

The Koolaire® electronic sensing circuit does not rely on refrigerant pressure, evaporator temperature, water levels or timers to produce consistent ice formation.

As ice forms on the evaporator, water (not ice) contacts the ice thickness probe. After the water completes this circuit across the probe continuously for 6-10 seconds, a harvest cycle is initiated.

### Freeze Time Lock-In Feature

The ice machine control system incorporates a freeze time lock-in feature. This prevents the ice machine from short cycling in and out of harvest.

The control board locks the ice machine in the freeze cycle for six minutes. If water contacts the ice thickness probe during these six minutes, the harvest light will come on (to indicate that water is in contact with the probe), but the ice machine will stay in the freeze cycle. After the six minutes are up, a harvest cycle is initiated. This is important to remember when performing diagnostic procedures on the ice thickness control circuitry.

To allow the service technician to initiate a harvest cycle without delay, this feature is not used on the first cycle after moving the toggle switch OFF and back to ON.

### Maximum Freeze Time

The control system includes a built-in safety, which will automatically cycle the ice machine into harvest after 60 minutes in the freeze cycle.



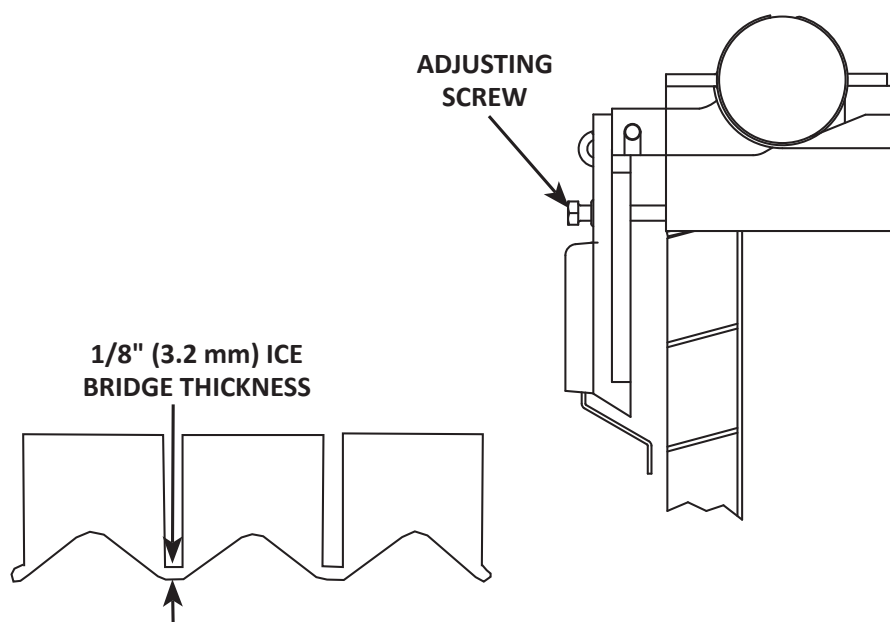
## ICE THICKNESS CHECK

The ice thickness probe is factory-set to maintain the ice bridge thickness at 1/8" (3.2 mm).

NOTE: Make sure the Ice Damper is in place when performing this check. It prevents water from splashing out of the water trough.

1. Inspect the bridge connecting the cubes. It should be about 1/8" (3.2 mm) thick.
2. If adjustment is necessary, turn the ice thickness probe adjustment screw clockwise to increase bridge thickness, or counterclockwise to decrease bridge thickness.

NOTE: Turning the adjustment 1/3 of a turn will change the ice thickness about 1/16" (1.5 mm).



### Ice Thickness Check

Make sure the ice thickness probe wire and the bracket do not restrict movement of the probe.

## **Diagnosing Start Components**

If the compressor attempts to start, or hums and trips the overload protector, check the start components before replacing the compressor.

### **CAPACITOR**

Visual evidence of capacitor failure can include a bulged terminal end or a ruptured membrane. Do not assume a capacitor is good if no visual evidence is present. A good test is to install a known good substitute capacitor. Use a capacitor tester when checking a suspect capacitor. Clip the bleed resistor off the capacitor terminals before testing.

### **RELAY**

The relay has a set of contacts that connect and disconnect the start capacitor from the compressor start winding. The contacts on the relay are normally open. The relay senses the voltage generated by the start winding and closes and then opens the contacts as the compressor motor starts. The contacts remain open until the compressor is de-energized.

## Compressor Electrical Diagnostics

The compressor does not start or will trip repeatedly on overload.

### Check Resistance (Ohm) Values

NOTE: Compressor windings can have very low ohm values. Use a properly calibrated meter.

Perform the resistance test after the compressor cools. The compressor dome should be cool enough to touch (below 120°F/49°C) to ensure that the overload is closed and the resistance readings will be accurate.

### Single Phase Compressors

1. Disconnect power from the condensing unit and remove the wires from the compressor terminals.
2. The resistance values between C and S and between C and R, when added together should equal the resistance value between S and R.
3. If the overload is open, there will be a resistance reading between S and R, and open readings between C and S and between C and R. Allow the compressor to cool, then check the readings again.

### Check Motor Windings to Ground

Check continuity between all three terminals and the compressor shell or copper refrigeration line. Scrape metal surface to get good contact. If continuity is present, the compressor windings are grounded and the compressor should be replaced.

To determine if the compressor is seized check the amp draw while the compressor is trying to start.

## **Compressor Drawing Locked Rotor**

The two likely causes of this are:

- Defective starting component
- Mechanically seized compressor

To determine which you have:

1. Install high and low side gauge set.
2. Try to start the compressor.
3. Watch the pressures closely.
  - If the pressures do not move, the compressor is seized. Replace the compressor.
  - If the pressures move, the compressor is turning slowly and is not seized. Check the capacitors and relay.

## **Compressor Drawing High Amps**

The continuous amperage draw on start-up should not be near the maximum fuse size indicated on the serial tag.

The wiring must be correctly sized to minimize voltage drop at compressor start-up. The voltage when the compressor is trying to start must be within  $\pm 10\%$  of the nameplate voltage.

## Fan Cycle Control

### Function

Cycles the fan motor on and off to maintain proper operating discharge pressure.

The fan cycle control closes on an increase, and opens on a decrease in discharge pressure.

### Specifications

| Model         | Cut-In (Close)   | Cut-Out (Open)   |
|---------------|------------------|------------------|
| KP0150 KP0250 | 200 psig $\pm$ 5 | 150 psig $\pm$ 5 |
| KF0150 K0170  | 275 psig $\pm$ 5 | 225 psig $\pm$ 5 |
| KF0250 K0270  | 250 psig $\pm$ 5 | 200 psig $\pm$ 5 |

### Check Procedure

1. Disconnect electrical power to the ice machine at the electrical service disconnect.
2. Verify fan motor windings are not open or grounded, and fan spins freely.
3. Connect manifold gauge set to ice machine.
4. Hook voltmeter in parallel across the fan cycle control, leaving wires attached.
5. Reconnect electrical power to the ice machine and set the ON/OFF/WASH toggle switch to ON.
6. Wait until water flows over the evaporator then refer to chart below.

| System Pressure: | Reading Should Be: | Fan Should Be: |
|------------------|--------------------|----------------|
| above cut-in     | 0 volts            | running        |
| below cut-out    | line voltage       | off            |

## High Pressure Cutout (HPCO) Control

### Function

Stops the ice machine if subjected to excessive high-side pressure.

The HPCO control is normally closed, and opens on a rise in discharge pressure.

### Specifications

| Model                        | Cut-In (Close)    | Cut-Out (Open)   |
|------------------------------|-------------------|------------------|
| KP0150 KP0250                | 250 psig $\pm 10$ | 350 psig $\pm 5$ |
| KF0150 K0170<br>KF0250 K0270 | 300 psig $\pm 10$ | 450 psig $\pm 5$ |

### Check Procedure

1. Set ON/OFF/WASH switch to OFF.
2. Connect manifold gauge set.
3. Hook voltmeter in parallel across the HPCO, leaving wires attached.
4. On water-cooled models, close the water service valve to the water condenser inlet. On self-contained air-cooled models, disconnect the fan motor.
5. Set ON/OFF/WASH switch to ON.
6. No water or air flowing through the condenser will cause the HPCO control to open because of excessive pressure. Watch the pressure gauge and record the cut-out pressure.

### Warning

If discharge pressure exceeds 460 psig and the HPCO control does not cut out, set ON/OFF/WASH switch to OFF to stop ice machine operation.

Replace the HPCO control if it:

- Will not reset (below 300 psig)
- Does not open at the specified cut-out point

## Filter-Driers

### Liquid Line Filter Drier

The filter-drier used on Koolaire® ice machines are manufactured to Koolaire® specifications.

The difference between a Koolaire® drier and an off-the-shelf drier is in filtration. A Koolaire® drier has dirt-retaining filtration, with fiberglass filters on both the inlet and outlet ends. This is very important because ice machines have a back-flushing action that takes place during every harvest cycle.

A Koolaire® filter-drier has a very high moisture removal capability and a good acid removal capacity.

#### **Important**

The liquid line drier is covered as a warranty part. The liquid line drier must be replaced any time the system is opened for repair.

# **Refrigerant Recovery/Evacuation**

## **Definitions**

### **Recover**

To remove refrigerant, in any condition, from a system and store it in an external container, without necessarily testing or processing it in any way.

### **Recycle**

To clean refrigerant for re-use by oil separation and single or multiple passes through devices, such as replaceable core filter-driers, which reduce moisture, acidity and particulate matter. This term usually applies to procedures implemented at the field job site or at a local service shop.

### **Reclaim**

To reprocess refrigerant to new product specifications (see below) by means which may include distillation. A chemical analysis of the refrigerant is required after processing to be sure that product specifications are met. This term usually implies the use of processes and procedures available only at a reprocessing or manufacturing facility.

Chemical analysis is the key requirement in this definition. Regardless of the purity levels reached by a reprocessing method, refrigerant is not considered “reclaimed” unless it has been chemically analyzed and meets ARI Standard 700 (latest edition).

### **New Product Specifications**

This means ARI Standard 700 (latest edition). Chemical analysis is required to assure that this standard is met.



## REFRIGERANT RE-USE POLICY

Koolaire® recognizes and supports the need for proper handling, re-use, and disposal of CFC and HCFC refrigerants. Koolaire® service procedures require recapturing refrigerants, not venting them to the atmosphere.

It is not necessary, in or out of warranty, to reduce or compromise the quality and reliability of your customers' products to achieve this.

### **Important**

Koolaire® assumes no responsibility for use of contaminated refrigerant. Damage resulting from the use of contaminated, recovered, or recycled refrigerant is the sole responsibility of the servicing company.

Koolaire® approves the use of:

1. New Refrigerant
  - Must be of original nameplate type.
2. Reclaimed Refrigerant
  - Must be of original nameplate type.
  - Must meet ARI Standard 700 (latest edition) specifications.
3. Recovered or Recycled Refrigerant
  - Must be recovered or recycled in accordance with current local, state and federal laws.
  - Must be recovered from and re-used in the same Koolaire® product. Re-use of recovered or recycled refrigerant from other products is not approved.
  - Recycling equipment must be certified to ARI Standard 740 (latest edition) and be maintained to consistently meet this standard.

4. Recovered refrigerant must come from a “contaminant-free” system. To decide whether the system is contaminant free, consider:
  - Type(s) of previous failure(s)
  - Whether the system was cleaned, evacuated and recharged properly following failure(s)
  - Whether the system has been contaminated by this failure
  - Compressor motor burnouts and improper past service prevent refrigerant re-use.
  - Refer to “System Contamination Cleanup” on page 198 to test for contamination.
5. “Substitute” or “Alternative” Refrigerant
  - Must use only Koolaire®-approved alternative refrigerants.
  - Must follow Koolaire®-published conversion procedures.

## RECOVERY AND RECHARGING PROCEDURES

Do not purge refrigerant to the atmosphere. Capture refrigerant using recovery equipment. Follow the manufacturer's recommendations.

### **Important**

Koolaire® assumes no responsibility for the use of contaminated refrigerant. Damage resulting from the use of contaminated refrigerant is the sole responsibility of the servicing company.

### **Important**

Replace the liquid line drier before evacuating and recharging. Use only a OEM liquid line filter drier to prevent voiding the warranty.

## CONNECTIONS

1. Suction side of the compressor through the suction service valve.
2. Discharge side of the compressor through the discharge service valve.

## SELF-CONTAINED RECOVERY/EVACUATION

1. Place the toggle switch in the OFF position.
2. Install manifold gauge set, charging cylinder/scale, and recovery unit or two-stage vacuum pump.
3. Open (backseat) the high and low side ice machine service valves, and open high and low side on manifold gauge set.
4. Perform recovery or evacuation:
  - A. Recovery: Operate the recovery unit as directed by the manufacturer's instructions.
  - B. Evacuation prior to recharging: Pull the system down to 500 microns. Then, allow the pump to run for an additional half hour. Turn off the pump and perform a standing vacuum leak check.

NOTE: Check for leaks using a halide or electronic leak detector after charging the ice machine.

Follow the Charging Procedures below.

## CHARGING PROCEDURES

### **Important**

The charge is critical on all Koolaire® ice machines. Use a scale or a charging cylinder to ensure the proper charge is installed.

1. Be sure the toggle switch is in the OFF position.
2. Close the vacuum pump valve, the low side service valve, and the low side manifold gauge valve.
3. Open the high side manifold gauge valve, and backseat the high side service valve.
4. Open the charging cylinder and add the proper refrigerant charge (shown on nameplate) through the discharge service valve.
5. Let the system "settle" for 2 to 3 minutes.
6. Place the toggle switch in the ICE position.

7. Close the high side on the manifold gauge set. Add any remaining vapor charge through the suction service valve (if necessary).

NOTE: Manifold gauge set must be removed properly to ensure that no refrigerant contamination or loss occurs.

8. Make sure that all of the vapor in the charging hoses is drawn into the ice machine before disconnecting the charging hoses.
  - A. Run the ice machine in freeze cycle.
  - B. Close the high side service valve at the ice machine.
  - C. Open the low side service valve at the ice machine (when supplied) or disconnect the low loss fitting from the access valve.
  - D. Open the high and low side valves on the manifold gauge set. Any refrigerant in the lines will be pulled into the low side of the system.
  - E. Allow the pressures to equalize while the ice machine is in the freeze cycle.
  - F. Close the low side service valve at the ice machine.
9. Remove the hoses from the ice machine and install the caps.

# System Contamination Cleanup

## General

This section describes the basic requirements for restoring contaminated systems to reliable service.

### Important

Koolaire® assumes no responsibility for the use of contaminated refrigerant. Damage resulting from the use of contaminated refrigerant is the sole responsibility of the servicing company.

## Determining Severity of Contamination

System contamination is generally caused by either moisture or residue from compressor burnout entering the refrigeration system.

Inspection of the refrigerant usually provides the first indication of system contamination. Obvious moisture or an acrid odor in the refrigerant indicates contamination.

If either condition is found, or if contamination is suspected, use a Total Test Kit from Totaline or a similar diagnostic tool. These devices sample refrigerant, eliminating the need to take an oil sample. Follow the manufacturer's directions.

If a refrigerant test kit indicates harmful levels of contamination, or if a test kit is not available, inspect the compressor oil.

1. Remove the refrigerant charge from the ice machine.
2. Remove the compressor from the system.
3. Check the odor and appearance of the oil.
4. Inspect open suction and discharge lines at the compressor for burnout deposits.
5. If no signs of contamination are present, perform an acid oil test to determine the type of cleanup required.

| <b>Contamination/Cleanup Chart</b>                                                                                                                                                                                                    |                                               |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------|
| <b>Symptoms/Findings</b>                                                                                                                                                                                                              | <b>Required Cleanup Procedure</b>             |
| No symptoms or suspicion of contamination                                                                                                                                                                                             | Normal evacuation/<br>recharging<br>procedure |
| Moisture/Air Contamination symptoms<br>Refrigeration system open to atmosphere<br>for longer than 15 minutes<br>Refrigeration test kit and/or acid oil test<br>shows contamination<br>No burnout deposits in open compressor<br>lines | Mild contamination<br>cleanup procedure       |
| Mild Compressor Burnout symptoms<br>Oil appears clean but smells acrid<br>Refrigeration test kit or acid oil test shows<br>harmful acid content<br>No burnout deposits in open compressor<br>lines                                    | Mild contamination<br>cleanup procedure       |
| Severe Compressor Burnout symptoms<br>Oil is discolored, acidic, and smells acrid<br>Burnout deposits found in the compressor,<br>lines, and other components                                                                         | Severe<br>contamination<br>cleanup procedure  |

## MILD SYSTEM CONTAMINATION CLEANUP PROCEDURE

1. Replace any failed components.
2. If the compressor is good, change the oil.
3. Replace the liquid line drier.

NOTE: If the contamination is from moisture, use heat lamps during evacuation. Position them at the compressor, condenser and evaporator prior to evacuation. Do not position heat lamps too close to plastic components, or they may melt or warp.

### Important

Dry nitrogen is recommended for this procedure. This will prevent CFC release.

4. Follow the normal evacuation procedure, except replace the evacuation step with the following:
  - A. Pull vacuum to 1000 microns. Break the vacuum with dry nitrogen and sweep the system. Pressurize to a minimum of 5 psig.
  - B. Pull vacuum to 500 microns. Break the vacuum with dry nitrogen and sweep the system. Pressurize to a minimum of 5 psig.
  - C. Change the vacuum pump oil.
  - D. Pull vacuum to 500 microns. Run the vacuum pump for 1/2 hour.

NOTE: You may perform a pressure test as a preliminary leak check. You should use an electronic leak detector after system charging to be sure there are no leaks.

5. Charge the system with the proper refrigerant to the nameplate charge.
6. Operate the ice machine.



## SEVERE SYSTEM CONTAMINATION CLEANUP PROCEDURE

1. Remove the refrigerant charge.
2. Remove the compressor.
3. Disassemble the harvest solenoid valve. If burnout deposits are found inside the valve, install a rebuild kit, and replace the TXV and head pressure control valve.
4. Wipe away any burnout deposits from suction and discharge lines at compressor.
5. Sweep through the open system with dry nitrogen.

### Important

Refrigerant sweeps are not recommended, as they release CFC into the atmosphere.

Dry nitrogen is recommended for this procedure. This will prevent CFC release.

6. Install a new compressor and new start components.
7. Install suction line filter-drier in front of compressor.
8. Install a new liquid line drier.
9. Follow the normal evacuation procedure, except replace the evacuation step with the following:
  - A. Pull vacuum to 1000 microns. Break the vacuum with dry nitrogen and sweep the system. Pressurize to a minimum of 5 psig.
  - B. Change the vacuum pump oil.
  - C. Pull vacuum to 500 microns. Break the vacuum with dry nitrogen and sweep the system. Pressurize to a minimum of 5 psig.
  - D. Change the vacuum pump oil.
  - E. Pull vacuum to 500 microns. Run the vacuum pump for 1 additional hour.
10. Charge the system with the proper refrigerant to the nameplate charge.

11. Operate the ice machine for one hour. Then, check the pressure drop across the suction line filter-drier.
  - A. If the pressure drop is less than 2 psig, the filter-drier should be adequate for complete cleanup.
  - B. If the pressure drop exceeds 2 psig, change the suction line filter-drier and the liquid line drier. Repeat until the pressure drop is acceptable.
12. Operate the ice machine for 48 – 72 hours. Replace the suction line and liquid line drier if necessary.
13. Follow normal evacuation procedures.

## REPLACING PRESSURE CONTROLS WITHOUT REMOVING REFRIGERANT CHARGE

This procedure reduces repair time and cost. Use it when any of the following components require replacement, and the refrigeration system is operational and leak-free.

- Fan cycle control
- High pressure cut-out control
- High side access valve
- Low side access valve

### Important

This is a required in-warranty repair procedure.

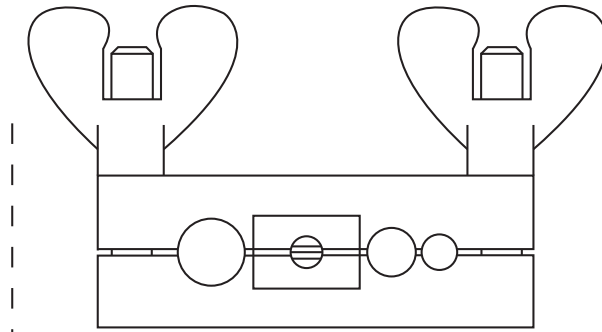
1. Disconnect power to the ice machine.
2. Follow all manufacturers' instructions supplied with the pinch-off tool. Position the pinch-off tool around the tubing as far from the pressure control as feasible. (See the figure on next page.) Clamp down on the tubing until the pinch-off is complete.

### Warning

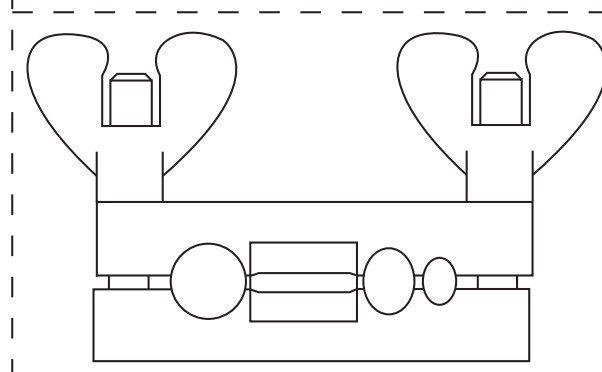
Do not unsolder a defective component. Cut it out of the system. Do not remove the pinch-off tool until the new component is securely in place.

3. Cut the tubing of the defective component with a small tubing cutter.
4. Solder the replacement component in place. Allow the solder joint to cool.
5. Remove the pinch-off tool.
6. Re-round the tubing. Position the flattened tubing in the proper hole in the pinch off tool. Tighten the wing nuts until the block is tight and the tubing is rounded.

NOTE: The pressure controls will operate normally once the tubing is re-rounded. Tubing may not re-round 100%.



**FIG. A - "PINCHING OFF" TUBING**



**FIG. B - RE-ROUNDING TUBING**

**SV1406**

### **Using Pinch Off Tool**

## KF0250/K0270 Condenser Fan Motor Access

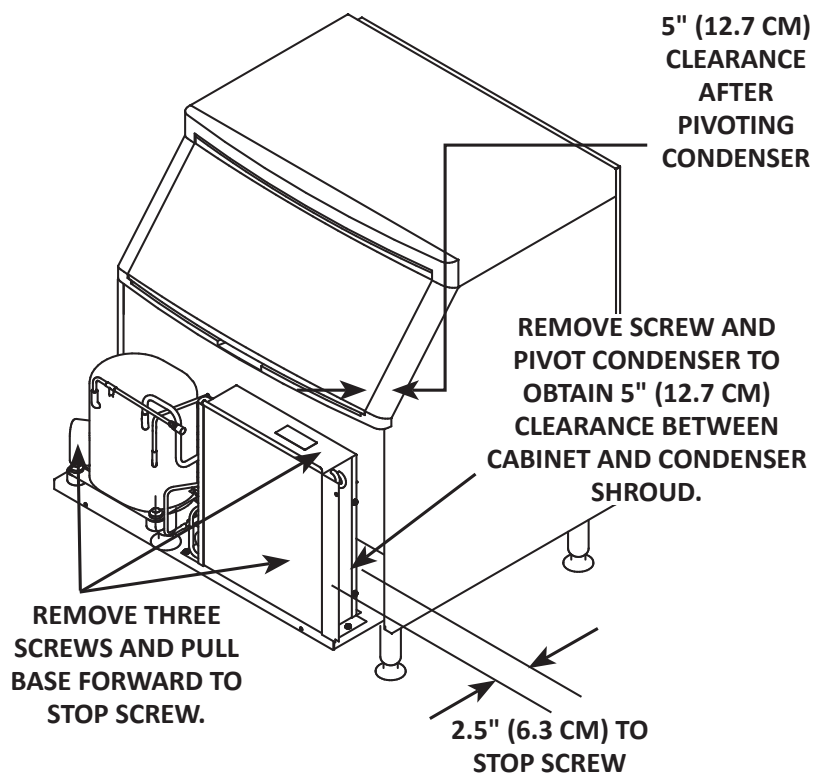
Access to remove, clean or replace the condenser fan/motor can be obtained by performing the following:

1. Disconnect electrical power to the ice machine at the electrical service disconnect.
2. Remove the screws that secure the condenser to the cabinet and the base to the cabinet.
3. Slide the base forward until contact is made with the stop screw (approximately 2.5" [6.3 cm]).

### **Caution**

Do not move base past the stop screw, tubing damage could result.

4. Remove right hand screw securing condenser to base.
5. Pivot condenser forward to obtain 5" (12.7 cm) between the cabinet and condenser shroud. Take care not to kink refrigeration tubing.



PT1295A

### Accessing the Condenser Fan Motor

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# Component Specifications

## Main Fuse

| Models     | Volt | Amp |
|------------|------|-----|
| K, KF & KP | 250  | 10  |

## Bin Switch

Bin switch operation is controlled by the movement of the ice damper.

## ON/OFF/WASH Toggle Switch

Single-pole, double-throw switch. The switch is connected into a varying low D.C. voltage circuit.

## Fan Control Cycle

| Model         | Cut-In (Close)   | Cut-Out (Open)   |
|---------------|------------------|------------------|
| KP0150 KP0250 | 200 psig $\pm 5$ | 150 psig $\pm 5$ |
| KF0150 K0170  | 275 psig $\pm 5$ | 225 psig $\pm 5$ |
| KF0250 K0270  | 250 psig $\pm 5$ | 200 psig $\pm 5$ |

## High Pressure Cutout (HPCO) Control

| Model                        | Cut-In (Close)    | Cut-Out (Open)   |
|------------------------------|-------------------|------------------|
| KP0150 KP0250                | 250 psig $\pm 10$ | 350 psig $\pm 5$ |
| KF0150 K0170<br>KF0250 K0270 | 300 psig $\pm 10$ | 450 psig $\pm 5$ |

## Total System Refrigerant Charge

### Important

This information is for reference only. Refer to the ice machine serial number tag to verify the system charge. Serial plate information overrides information listed on this page.

### R404A

| Model  | Air-Cooled    | Water-Cooled  | Refrigerant Type |
|--------|---------------|---------------|------------------|
| KF0150 | 14 oz (397 g) | NA            | R404A            |
| K0170  | 14 oz (397 g) | NA            | R404A            |
| KF0250 | 18 oz (510 g) | NA            | R404A            |
| K0270  | 22 oz (624 g) | 16 oz (454 g) | R404A            |

### R290

| Model  | Air-Cooled     | Water-Cooled | Refrigerant Type |
|--------|----------------|--------------|------------------|
| KP0150 | 4.9 oz (140 g) | NA           | R290             |
| KP0250 | 5.3 oz (150 g) | NA           | R290             |



# Charts

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## **Cycle Times, 24 Hr. Ice Production and Refrigerant Pressure Charts**

These charts are used as guidelines to verify correct ice machine operation.

Accurate collection of data is essential to obtain the correct diagnosis.

- Refer to “Operational Analysis Chart” for the list of data that must be collected for refrigeration diagnostics. This list includes: before beginning service, ice production check, installation/visual inspection, water system checklist, ice formation pattern, safety limits, comparing evaporator inlet/outlet temperatures, harvest valve analysis, discharge and suction pressure analysis.
- Ice production checks that are within 10% of the chart are considered normal. This is due to variances in water and air temperature. Actual temperatures will seldom match the chart exactly.
- Zero out manifold gauge set before obtaining pressure readings to avoid mis-diagnosis.
- Discharge and suction pressure are highest at the beginning of the cycle. Suction pressure will drop throughout the cycle. Verify the pressures are within the range indicated.
- Production and cycle times are for dice cube - Half dice cube cycle times can be 2 - 3 minutes faster, depending on model and ambient temperature.

## KF0150A SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 19.8-22.5               | 21.2-24.0 | 26.6-30.2 | 1.0-2.5         |
| 80/27                                       | 21.2-24.0               | 22.7-25.8 | 29.1-32.9 |                 |
| 90/32                                       | 23.6-26.8               | 26.6-30.2 | 30.4-34.5 |                 |
| 100/38                                      | 27.8-31.5               | 32.0-36.2 | 37.5-42.5 |                 |
| 110/43                                      | 35.5-40.2               | 42.4-48.0 | 52.6-59.4 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                   |                   |
|---------------------------------------------|-------------------------|-------------------|-------------------|
|                                             | 50/10                   | 70/21             | 90/32             |
| <b>70/21</b>                                | 165 lbs<br>75 kgs       | 155 lbs<br>70 kgs | 125 lbs<br>57 kgs |
| <b>80/27</b>                                | 155 lbs<br>70 kgs       | 145 lbs<br>66 kgs | 115 lbs<br>52 kgs |
| <b>90/32</b>                                | 140 lbs<br>64 kgs       | 125 lbs<br>57 kgs | 110 lbs<br>50 kgs |
| <b>100/38</b>                               | 120 lbs<br>54 kgs       | 105 lbs<br>48 kgs | 90 lbs<br>41 kgs  |
| <b>110/43</b>                               | 95 lbs<br>43 kgs        | 80 lbs<br>36 kgs  | 65 lbs<br>29 kgs  |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 220-280 psig<br>15.2-19.3 bar | 60-38 psig<br>4.1-2.6 bar |
| <b>70/21</b>                          | 220-280 psig<br>15.2-19.3 bar | 60-38 psig<br>4.1-2.6 bar |
| <b>80/27</b>                          | 240-290 psig<br>16.5-20.0 bar | 70-38 psig<br>4.8-2.6 bar |
| <b>90/32</b>                          | 280-330 psig<br>19.3-22.8 bar | 75-38 psig<br>5.2-2.6 bar |
| <b>100/38</b>                         | 310-380 psig<br>21.4-26.2 bar | 85-41 psig<br>5.9-2.8 bar |
| <b>110/43</b>                         | 315-390 psig<br>21.7-26.9 bar | 90-41 psig<br>6.2-2.8 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                 |                              |
|---------------------------------------|-------------------------------|------------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG     |
| <b>50/10</b>                          | 150-170 psig<br>10.3-11.7 bar | 90-110 psig<br>6.2-7.6 bar   |
| <b>70/21</b>                          | 150-170 psig<br>10.3-11.7 bar | 95-115 psig<br>6.6-7.9 bar   |
| <b>80/27</b>                          | 160-190 psig<br>11.0-13.1 bar | 100-120 psig<br>6.9-8.3 bar  |
| <b>90/32</b>                          | 180-210 psig<br>12.4-14.5 bar | 160-140 psig<br>11.0-6.9 bar |
| <b>100/38</b>                         | 200-230 psig<br>13.8-15.9 bar | 120-160 psig<br>8.3-11.0 bar |
| <b>110/43</b>                         | 200-240 psig<br>13.8-16.5 bar | 140-170 psig<br>9.7-11.7 bar |

## KP0150A SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 10.2-11.7               | 12.3-13.7 | 13.0-14.8 | 1.0-2.5         |
| 80/27                                       | 11.2-12.9               | 13.0-14.9 | 14.5-16.5 |                 |
| 90/32                                       | 11.8-13.7               | 14.5-16.5 | 17.5-20.0 |                 |
| 100/38                                      | 14.6-16.5               | 17.6-20.0 | 17.5-21.5 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                   |                   |
|---------------------------------------------|-------------------------|-------------------|-------------------|
|                                             | 50/10                   | 70/21             | 90/32             |
| <b>70/21</b>                                | 130 lbs<br>59 kgs       | 110 lbs<br>50 kgs | 105 lbs<br>48 kgs |
| <b>80/27</b>                                | 120 lbs<br>54 kgs       | 105 lbs<br>48 kgs | 95 lbs<br>43 kgs  |
| <b>90/32</b>                                | 115 lbs<br>52 kgs       | 95 lbs<br>43 kgs  | 85 lbs<br>39 kgs  |
| <b>100/38</b>                               | 95 lbs<br>43 kgs        | 85 lbs<br>39 kgs  | 80 lbs<br>36 kgs  |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure            | Suction Pressure          |
| <b>50/10</b>                          | 140-210 psig<br>9.7-14.5 bar  | 45-17 psig<br>3.1-1.2 bar |
| <b>70/21</b>                          | 140-215 psig<br>9.7-14.8 bar  | 54-17 psig<br>3.7-1.2 bar |
| <b>80/27</b>                          | 150-220 psig<br>10.3-15.2 bar | 55-17 psig<br>3.8-1.2 bar |
| <b>90/32</b>                          | 160-225 psig<br>11.0-15.5 bar | 58-17 psig<br>4.0-1.2 bar |
| <b>100/38</b>                         | 205-230 psig<br>14.1-15.9 bar | 60-20 psig<br>4.1-1.4 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                |                             |
|---------------------------------------|------------------------------|-----------------------------|
|                                       | Discharge Pressure           | Suction Pressure            |
| <b>50/10</b>                          | 95-120 psig<br>6.6-8.3 bar   | 65-95 psig<br>4.5-6.6 bar   |
| <b>70/21</b>                          | 100-120 psig<br>6.9-8.3 bar  | 70-95 psig<br>4.8-6.6 bar   |
| <b>80/27</b>                          | 105-120 psig<br>7.2-8.3 bar  | 75-95 psig<br>5.2-6.6 bar   |
| <b>90/32</b>                          | 120-140 psig<br>8.3-9.7 bar  | 90-114 psig<br>6.2-7.9 bar  |
| <b>100/38</b>                         | 140-160 psig<br>9.7-11.0 bar | 110-135 psig<br>7.6-9.3 bar |

## K0170A SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |            |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|------------|-----------|-----------------|
|                                             | Water Temperature °F/°C |            |           |                 |
|                                             | 50/10                   | 70/21      | 90/32     |                 |
| 70/21                                       | 17.6-20.1               | 20.5y-23.3 | 24.5-28.0 | 1.0-2.5         |
| 80/27                                       | 19.8-22.5               | 20.9-23.9  | 27.8-31.5 |                 |
| 90/32                                       | 20.9-23.9               | 24.5-28.0  | 28.1-31.9 |                 |
| 100/38                                      | 25.5-29.0               | 30.4-34.5  | 33.7-38.3 |                 |
| 110/43                                      | 32.0-36.2               | 39.8-45.1  | 48.7-55.1 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                   |                   |
|---------------------------------------------|-------------------------|-------------------|-------------------|
|                                             | 50/10                   | 70/21             | 90/32             |
| <b>70/21</b>                                | 175 lbs<br>79 kgs       | 160 lbs<br>73 kgs | 130 lbs<br>59 kgs |
| <b>80/27</b>                                | 165 lbs<br>75 kgs       | 150 lbs<br>68 kgs | 120 lbs<br>54 kgs |
| <b>90/32</b>                                | 150 lbs<br>68 kgs       | 130 lbs<br>59 kgs | 115 lbs<br>52 kgs |
| <b>100/38</b>                               | 130 lbs<br>59 kgs       | 110 lbs<br>50 kgs | 97 lbs<br>44 kgs  |
| <b>110/43</b>                               | 105 lbs<br>48 kgs       | 85 lbs<br>39 kgs  | 70 lbs<br>32 kgs  |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 220-280 psig<br>15.2-19.3 bar | 60-38 psig<br>4.1-2.6 bar |
| <b>70/21</b>                          | 220-280 psig<br>15.2-19.3 bar | 60-38 psig<br>4.1-2.6 bar |
| <b>80/27</b>                          | 240-290 psig<br>16.5-20.0 bar | 70-38 psig<br>4.8-2.6 bar |
| <b>90/32</b>                          | 280-330 psig<br>19.3-22.8 bar | 75-38 psig<br>5.2-2.6 bar |
| <b>100/38</b>                         | 310-380 psig<br>21.4-26.2 bar | 85-41 psig<br>5.9-2.8 bar |
| <b>110/43</b>                         | 315-390 psig<br>21.7-26.9 bar | 90-41 psig<br>6.2-2.8 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                 |                              |
|---------------------------------------|-------------------------------|------------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG     |
| <b>50/10</b>                          | 150-170 psig<br>10.3-11.7 bar | 90-110 psig<br>6.2-7.6 bar   |
| <b>70/21</b>                          | 150-170 psig<br>10.3-11.7 bar | 95-115 psig<br>6.6-7.9 bar   |
| <b>80/27</b>                          | 160-190 psig<br>11.0-13.1 bar | 100-120 psig<br>6.9-8.3 bar  |
| <b>90/32</b>                          | 180-210 psig<br>12.4-14.5 bar | 160-140 psig<br>11.0-9.7 bar |
| <b>100/38</b>                         | 200-230 psig<br>13.8-15.9 bar | 120-160 psig<br>8.3-11.0 bar |
| <b>110/43</b>                         | 200-240 psig<br>13.8-20.0 bar | 140-170 psig<br>9.7-11.7 bar |

## KF0250 SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 12.3-14.0               | 14.5-16.5 | 16.5-18.8 | 1.0-2.5         |
| 80/27                                       | 13.1-15.5               | 15.2-17.4 | 17.5-19.9 |                 |
| 90/32                                       | 14.1-16.1               | 18.0-20.5 | 20.5-23.3 |                 |
| 100/38                                      | 15.2-17.4               | 21.2-24.0 | 24.5-27.8 |                 |
| 110/43                                      | 16.5-18.8               | 25.5-29.0 | 30.4-34.5 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                    |                   |
|---------------------------------------------|-------------------------|--------------------|-------------------|
|                                             | 50/10                   | 70/21              | 90/32             |
| <b>70/21</b>                                | 255 lbs<br>116 kgs      | 220 lbs<br>100 kgs | 195 lbs<br>88 kgs |
| <b>80/27</b>                                | 240 lbs<br>109 kgs      | 210 lbs<br>95 kgs  | 185 lbs<br>84 kgs |
| <b>90/32</b>                                | 225 lbs<br>102 kgs      | 180 lbs<br>82 kgs  | 160 lbs<br>73 kgs |
| <b>100/38</b>                               | 210 lbs<br>95 kgs       | 155 lbs<br>70 kgs  | 135 lbs<br>61 kgs |
| <b>110/43</b>                               | 195 lbs<br>88 kgs       | 130 lbs<br>59 kgs  | 110 lbs<br>50 kgs |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).



## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 200-255 psig<br>13.8-17.6 bar | 60-22 psig<br>4.1-1.5 bar |
| <b>70/21</b>                          | 200-255 psig<br>13.8-17.6 bar | 60-23 psig<br>4.1-1.6 bar |
| <b>80/27</b>                          | 200-290 psig<br>13.8-20.0 bar | 60-24 psig<br>4.1-1.7 bar |
| <b>90/32</b>                          | 235-320 psig<br>16.2-22.1 bar | 65-25 psig<br>4.5-1.7 bar |
| <b>100/38</b>                         | 260-370 psig<br>17.9-25.5 bar | 70-31 psig<br>4.8-2.1 bar |
| <b>110/43</b>                         | 310-365 psig<br>21.4-25.2 bar | 80-42 psig<br>5.5-2.9 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                 |                             |
|---------------------------------------|-------------------------------|-----------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG    |
| <b>50/10</b>                          | 165-200 psig<br>11.4-13.8 bar | 70-95 psig<br>4.8-6.6 bar   |
| <b>70/21</b>                          | 170-205 psig<br>11.7-14.1 bar | 70-100 psig<br>4.8-6.9 bar  |
| <b>80/27</b>                          | 175-210 psig<br>12.1-14.5 bar | 75-100 psig<br>5.2-6.9 bar  |
| <b>90/32</b>                          | 200-240 psig<br>13.8-16.5 bar | 80-105 psig<br>5.5-7.2 bar  |
| <b>100/38</b>                         | 215-255 psig<br>14.8-17.6 bar | 85-120 psig<br>5.9-8.3 bar  |
| <b>110/43</b>                         | 230-270 psig<br>15.9-18.6 bar | 110-130 psig<br>7.6-9.0 bar |

## KP0250A SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 13.9-16.0               | 16.9-18.9 | 18.0-20.3 | 1.0-2.5         |
| 80/27                                       | 15.0-17.2               | 17.0-20.1 | 19.4-22.4 |                 |
| 90/32                                       | 16.2-18.5               | 19.5-22.5 | 21.6-25.0 |                 |
| 100/38                                      | 19.0-21.5               | 20.4-24.0 | 23.4-26.5 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                   |                   |
|---------------------------------------------|-------------------------|-------------------|-------------------|
|                                             | 50/10                   | 70/21             | 90/32             |
| <b>70/21</b>                                | 225 lbs<br>102 kgs      | 190 lbs<br>86 kgs | 175 lbs<br>79 kgs |
| <b>80/27</b>                                | 210 lbs<br>95 kgs       | 180 lbs<br>82 kgs | 160 lbs<br>73 kgs |
| <b>90/32</b>                                | 195 lbs<br>88 kgs       | 160 lbs<br>73 kgs | 145 lbs<br>66 kgs |
| <b>100/38</b>                               | 170 lbs<br>77 kgs       | 150 lbs<br>68 kgs | 140 lbs<br>64 kgs |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure            | Suction Pressure          |
| <b>50/10</b>                          | 145-205 psig<br>10.0-14.1 bar | 40-14 psig<br>2.8-1.0 bar |
| <b>70/21</b>                          | 150-210 psig<br>10.3-14.5 bar | 42-15psig<br>2.9-1.0 bar  |
| <b>80/27</b>                          | 160-230 psig<br>11.0-15.9 bar | 46-18 psig<br>3.2-1.2 bar |
| <b>90/32</b>                          | 180-240 psig<br>12.4-16.5 bar | 51-20 psig<br>3.5-1.4 bar |
| <b>100/38</b>                         | 230-280 psig<br>15.9-19.3 bar | 54-24 psig<br>3.7-1.7 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                |                            |
|---------------------------------------|------------------------------|----------------------------|
|                                       | Discharge Pressure           | Suction Pressure           |
| <b>50/10</b>                          | 90-105 psig<br>6.2-7.2 bar   | 55-65 psig<br>3.8-4.5 bar  |
| <b>70/21</b>                          | 90-105 psig<br>6.2-7.2 bar   | 60-70 psig<br>4.1-4.8 bar  |
| <b>80/27</b>                          | 95-110 psig<br>6.6-7.6 bar   | 65-85 psig<br>4.5-5.9 bar  |
| <b>90/32</b>                          | 105-125 psig<br>7.2-8.6 bar  | 65-95 psig<br>4.5-6.6 bar  |
| <b>100/38</b>                         | 115-150 psig<br>7.9-10.3 bar | 70-105 psig<br>4.8-7.2 bar |

## K0270 SELF-CONTAINED AIR-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 11.0-12.6               | 12.8-14.7 | 14.5-16.5 | 1.0-2.5         |
| 80/27                                       | 11.3-12.9               | 13.1-15.0 | 14.8-16.9 |                 |
| 90/32                                       | 12.6-14.3               | 14.8-16.9 | 17.0-19.3 |                 |
| 100/38                                      | 14.1-16.1               | 17.0-19.3 | 19.8-22.5 |                 |
| 110/43                                      | 15.2-17.4               | 19.8-22.5 | 23.6-26.8 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp.<br>Entering<br>Condenser<br>°F/°C | Water Temperature °F/°C |                    |                    |
|---------------------------------------------|-------------------------|--------------------|--------------------|
|                                             | 50/10                   | 70/21              | 90/32              |
| <b>70/21</b>                                | 280 lbs<br>127 kgs      | 245 lbs<br>111 kgs | 220 lbs<br>100 kgs |
| <b>80/27</b>                                | 275 lbs<br>125 kgs      | 240 lbs<br>109 kgs | 215 lbs<br>98 kgs  |
| <b>90/32</b>                                | 250 lbs<br>113 kgs      | 215 lbs<br>98 kgs  | 190 lbs<br>86 kgs  |
| <b>100/38</b>                               | 225 lbs<br>102 kgs      | 190 lbs<br>86 kgs  | 165 lbs<br>75 kgs  |
| <b>110/43</b>                               | 210 lbs<br>95 kgs       | 165 lbs<br>75 kgs  | 140 lbs<br>64 kgs  |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

## Operating Pressures

| Air Temp. Entering<br>Condenser °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 200-255 psig<br>13.8-17.6 bar | 60-22 psig<br>4.1-1.5 bar |
| <b>70/21</b>                          | 200-255 psig<br>13.8-17.6 bar | 60-22 psig<br>4.1-1.5 bar |
| <b>80/27</b>                          | 200-295 psig<br>13.8-20.3 bar | 61-23 psig<br>4.2-1.6 bar |
| <b>90/32</b>                          | 240-330 psig<br>16.5-22.8 bar | 65-26 psig<br>4.5-1.8 bar |
| <b>100/38</b>                         | 265-375 psig<br>18.3-25.9 bar | 66-30 psig<br>4.6-2.1 bar |
| <b>110/43</b>                         | 320-380 psig<br>22.1-26.2 bar | 80-42 psig<br>5.5-2.9 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Entering<br>Condenser °F/°C | Harvest Cycle                 |                             |
|---------------------------------------|-------------------------------|-----------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG    |
| <b>50/10</b>                          | 165-200 psig<br>11.4-13.8 bar | 70-95 psig<br>4.8-6.6 bar   |
| <b>70/21</b>                          | 170-205 psig<br>11.7-14.1 bar | 70-100 psig<br>4.8-6.9 bar  |
| <b>80/27</b>                          | 175-210 psig<br>12.1-14.5 bar | 75-100 psig<br>5.2-6.9 bar  |
| <b>90/32</b>                          | 205-240 psig<br>14.1-16.5 bar | 80-100 psig<br>5.5-6.9 bar  |
| <b>100/38</b>                         | 220-260 psig<br>15.2-17.9 bar | 85-115 psig<br>5.9-7.9 bar  |
| <b>110/43</b>                         | 230-275 psig<br>15.9-19.0 bar | 115-135 psig<br>7.9-9.3 bar |

## K0270 SELF-CONTAINED WATER-COOLED

NOTE: These characteristics may vary depending on operating conditions.

### Cycle Times

Freeze Time + Harvest Time = Total Cycle Time

| Air Temp.<br>Around Ice<br>Machine<br>°F/°C | Freeze Time             |           |           | Harvest<br>Time |
|---------------------------------------------|-------------------------|-----------|-----------|-----------------|
|                                             | Water Temperature °F/°C |           |           |                 |
|                                             | 50/10                   | 70/21     | 90/32     |                 |
| 70/21                                       | 10.6-12.2               | 12.3-14.0 | 13.5-15.4 | 1.0-2.5         |
| 80/27                                       | 10.8-12.4               | 12.6-14.3 | 13.8-15.7 |                 |
| 90/32                                       | 11.0-12.6               | 12.8-14.7 | 14.1-16.1 |                 |
| 100/38                                      | 11.3-12.9               | 13.1-15.0 | 14.5-16.5 |                 |

Times in minutes

### 24 Hour Ice Production

| Air Temp. Around Ice<br>Machine °F/°C | Water Temperature °F/°C |         |         |
|---------------------------------------|-------------------------|---------|---------|
|                                       | 50/10                   | 70/21   | 90/32   |
| <b>70/21</b>                          | 290 lbs                 | 255 lbs | 235 lbs |
|                                       | 132 kgs                 | 116 kgs | 107 kgs |
| <b>80/27</b>                          | 285 lbs                 | 250 lbs | 230 lbs |
|                                       | 129 kgs                 | 113 kgs | 104 kgs |
| <b>90/32</b>                          | 280 lbs                 | 245 lbs | 225 lbs |
|                                       | 127 kgs                 | 111 kgs | 102 kgs |
| <b>100/38</b>                         | 275 lbs                 | 240 lbs | 220 lbs |
|                                       | 125 kgs                 | 109 kgs | 100 kgs |

Based on average ice slab weight of 2.44 – 2.75 lb (1107 – 1247 g).  
Regular cube derate is 7%

| Condenser<br>Water<br>Consumption | 90/32 Air Temperature Around Ice Machine |       |       |
|-----------------------------------|------------------------------------------|-------|-------|
|                                   | Water Temperature °F/°C                  |       |       |
|                                   | 50/10                                    | 70/21 | 90/32 |
| <b>Gal/24 hours</b>               | 240                                      | 410   | 2740  |

Water regulating valve set to maintain 240 PSIG discharge pressure

## Operating Pressures

| Air Temp. Around<br>Ice Machine °F/°C | Freeze Cycle                  |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 235-245 psig<br>16.2-16.9 bar | 52-24 psig<br>3.6-1.7 bar |
| <b>70/21</b>                          | 235-245 psig<br>16.2-16.9 bar | 54-24 psig<br>3.7-1.7 bar |
| <b>80/27</b>                          | 235-250 psig<br>16.2-17.2 bar | 56-24 psig<br>3.9-1.7 bar |
| <b>90/32</b>                          | 235-255 psig<br>16.2-17.6 bar | 58-24 psig<br>4.0-1.7 bar |
| <b>100/38</b>                         | 235-260 psig<br>16.2-17.9 bar | 60-24 psig<br>4.1-1.7 bar |

Suction pressure drops gradually throughout the freeze cycle

| Air Temp. Around<br>Ice Machine °F/°C | Harvest Cycle                 |                           |
|---------------------------------------|-------------------------------|---------------------------|
|                                       | Discharge Pressure<br>PSIG    | Suction Pressure<br>PSIG  |
| <b>50/10</b>                          | 175-210 psig<br>12.1-14.5 bar | 80-95 psig<br>5.5-6.6 bar |
| <b>70/21</b>                          | 175-210 psig<br>12.1-14.5 bar | 80-95 psig<br>5.5-6.6 bar |
| <b>80/27</b>                          | 175-210 psig<br>12.1-14.5 bar | 80-95 psig<br>5.5-6.6 bar |
| <b>90/32</b>                          | 175-210 psig<br>12.1-14.5 bar | 80-95 psig<br>5.5-6.6 bar |
| <b>100/38</b>                         | 175-210 psig<br>12.1-14.5 bar | 80-95 psig<br>5.5-6.6 bar |

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# Diagrams

## Wiring Diagrams

The following pages contain electrical wiring diagrams. Be sure you are referring to the correct diagram for the ice machine you are servicing.

### **Warning**

Always disconnect power before working on electrical circuitry.

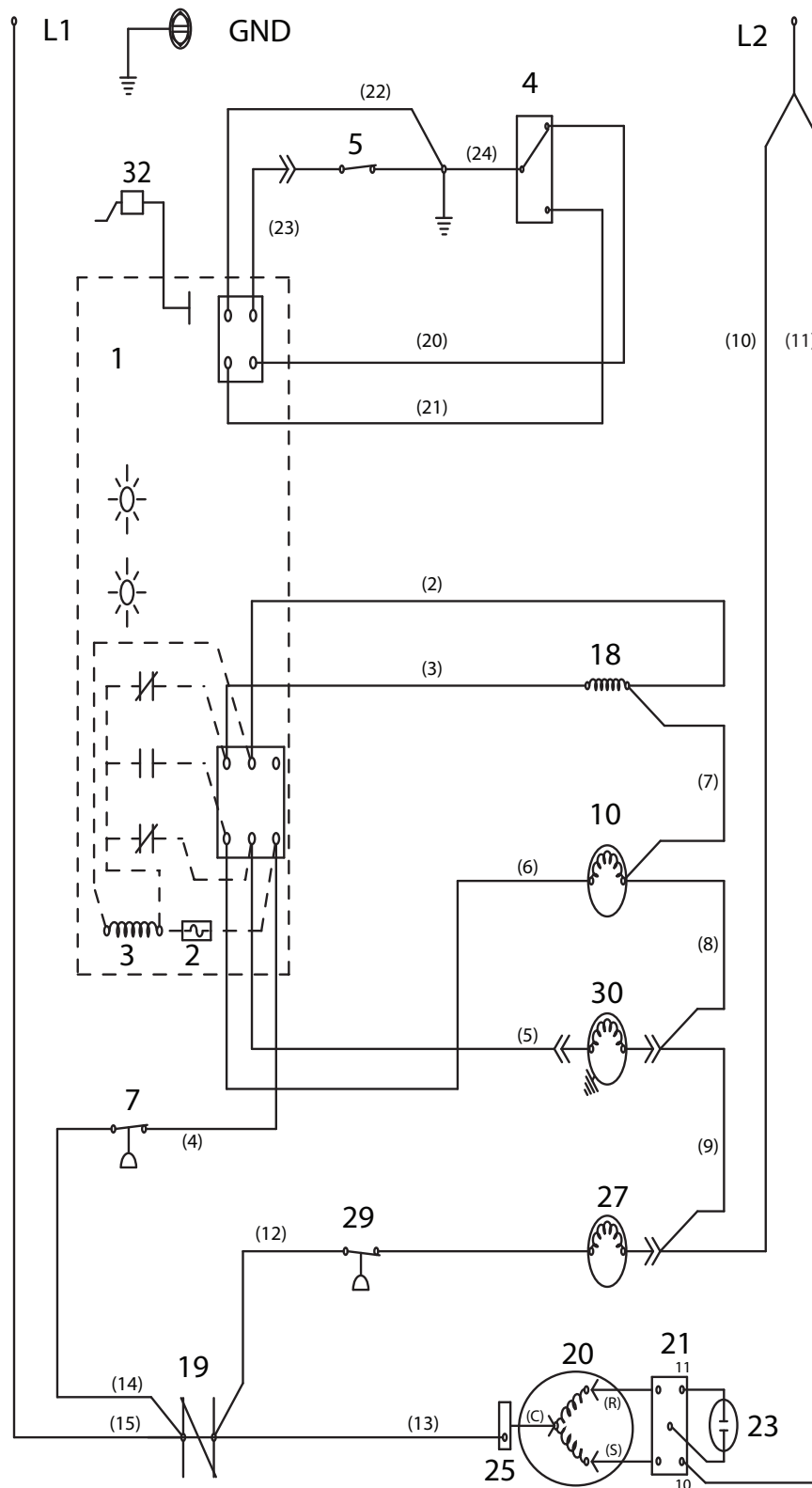
## Wiring Diagram Legend

The following symbols are used on all of the wiring diagrams:

- \* Internal Compressor Overload  
(Some models have external compressor overloads)
- \*\* Fan Motor Run Capacitor  
(Some models do not incorporate fan motor run capacitor)
- ( ) Wire Number Designation  
(The number is marked at each end of the wire)
- >>— Multi-pin Connection  
(Electrical Box Side) —>  
(Compressor Compartment Side)>—

## KF0150/K0170 WIRING DIAGRAM

NOTE: Diagram shown in the freeze cycle

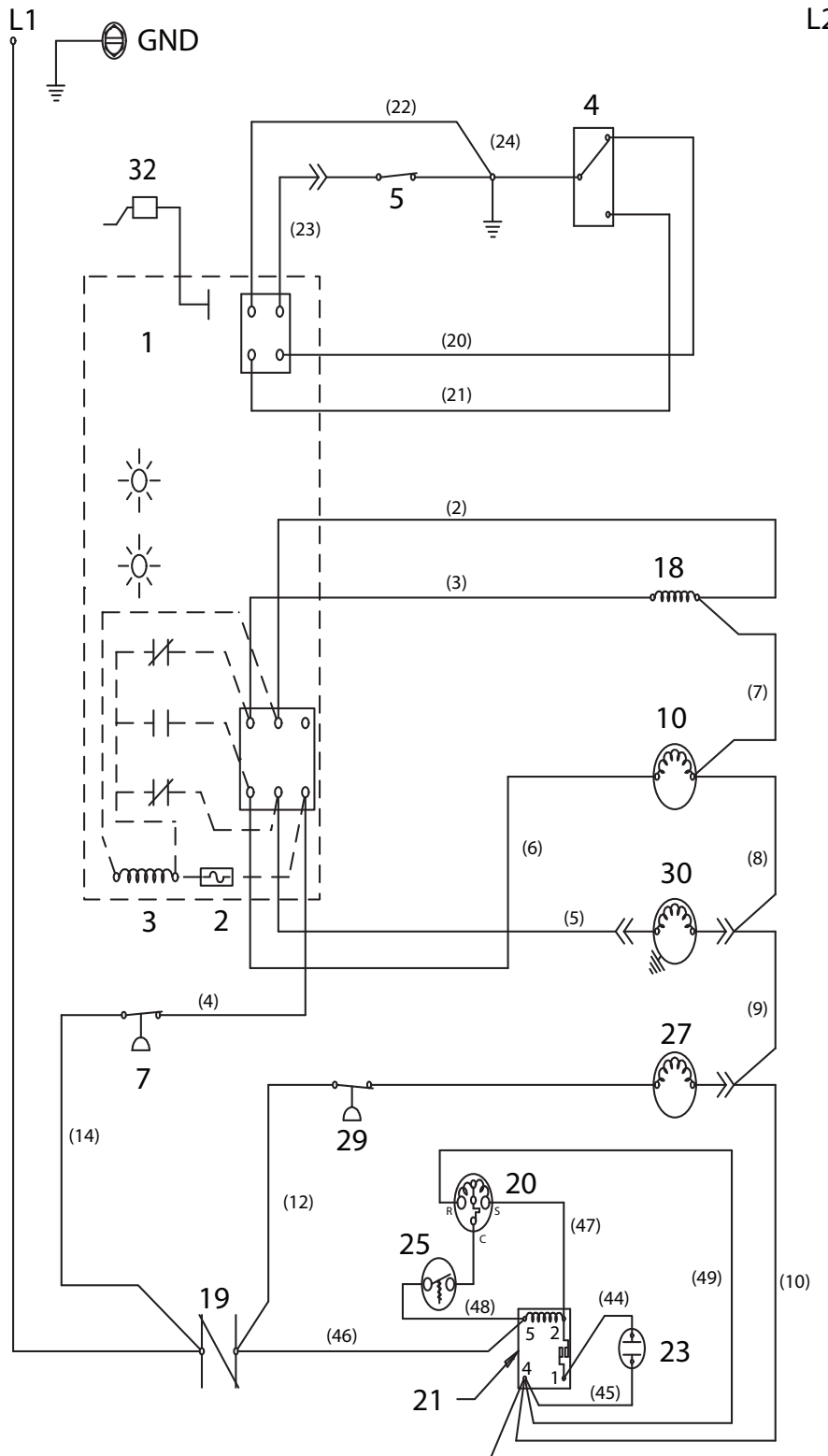


## KF0150/K0170 WIRING DIAGRAM LEGEND

| Item      | Description                |
|-----------|----------------------------|
| <b>1</b>  | Control Board              |
| <b>2</b>  | Fuse                       |
| <b>3</b>  | Transformer                |
| <b>4</b>  | On/Off /Clean Switch       |
| <b>5</b>  | Bin Switch                 |
| <b>6</b>  | Bin Thermostat             |
| <b>7</b>  | High Pressure Cut Out      |
| <b>10</b> | Harvest Solenoid Valve     |
| <b>18</b> | Contactor Coil             |
| <b>19</b> | Contactor Contacts         |
| <b>20</b> | Compressor                 |
| <b>21</b> | Compressor Relay           |
| <b>23</b> | Compressor Start Capacitor |
| <b>25</b> | Compressor Overload        |
| <b>27</b> | Condenser Fan Motor        |
| <b>29</b> | Fan Cycle Control          |
| <b>30</b> | Water Pump                 |
| <b>32</b> | Ice Thickness Control      |

## KF0250/K0270 WIRING DIAGRAM

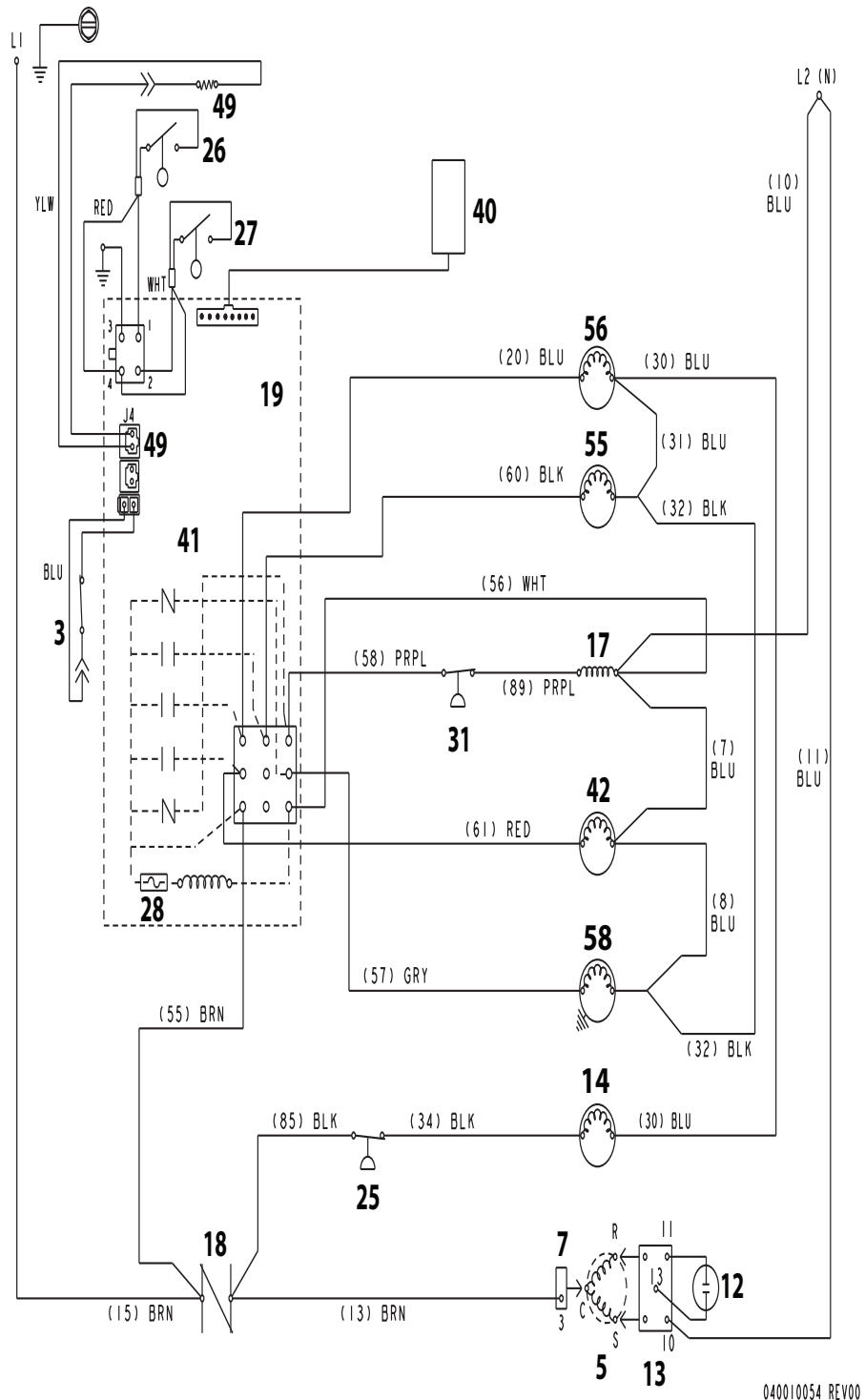
NOTE: Diagram shown in the freeze cycle



## KF0250/K0270 WIRING DIAGRAM LEGEND

| Item      | Description                                       |
|-----------|---------------------------------------------------|
| <b>1</b>  | Control Board                                     |
| <b>2</b>  | Fuse                                              |
| <b>3</b>  | Transformer                                       |
| <b>4</b>  | On/Off /Clean Switch                              |
| <b>5</b>  | Bin Switch                                        |
| <b>6</b>  | Bin Thermostat                                    |
| <b>7</b>  | High Pressure Cut Out                             |
| <b>10</b> | Harvest Solenoid Valve                            |
| <b>18</b> | Contactor Coil                                    |
| <b>19</b> | Contactor Contacts                                |
| <b>20</b> | Compressor                                        |
| <b>21</b> | Compressor Potential Relay                        |
| <b>23</b> | Compressor Start Capacitor                        |
| <b>25</b> | Compressor Overload - May be internal or external |
| <b>27</b> | Condenser Fan Motor                               |
| <b>29</b> | Fan Cycle Control                                 |
| <b>30</b> | Water Pump                                        |
| <b>32</b> | Ice Thickness Control                             |

# **Wiring Diagram** **KP0150/KP0250 - 1Ph Air-cooled**

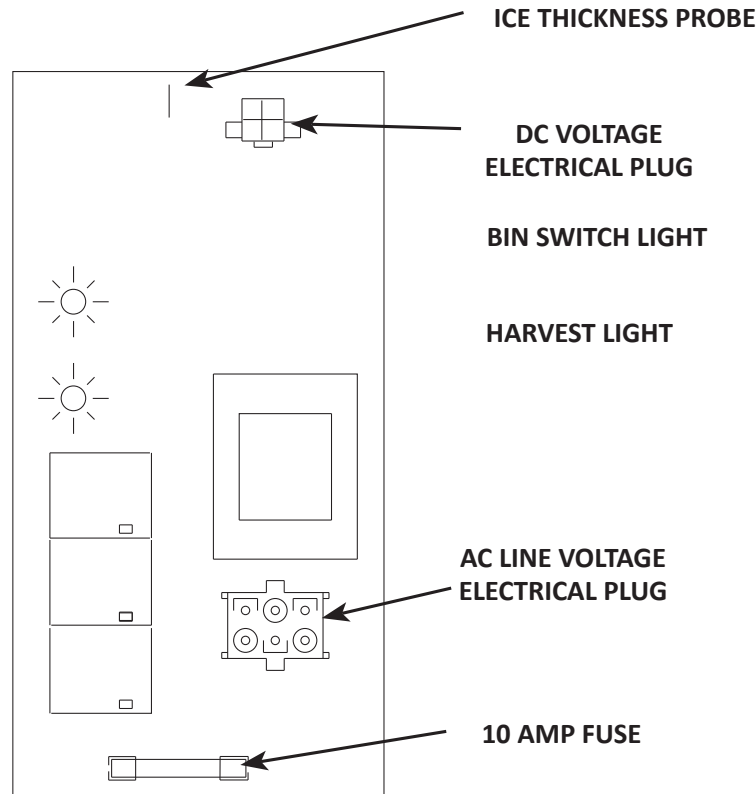


## Wiring Diagram

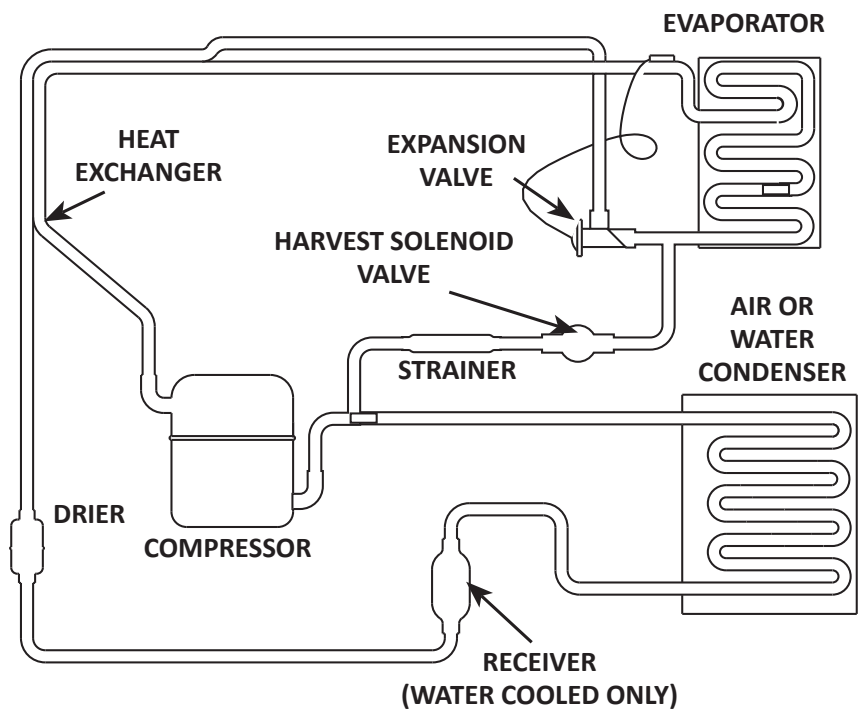
### KP0150/KP0250 - 1Ph Air-cooled

| Number                                                    | Component                              |
|-----------------------------------------------------------|----------------------------------------|
| 3                                                         | Bin Switch                             |
| 5                                                         | Compressor                             |
| 7                                                         | Compressor Overload                    |
| 12                                                        | Compressor Start Capacitor             |
| 13                                                        | Compressor Start Relay                 |
| 14                                                        | Condenser Fan Motor                    |
| 17                                                        | Contactor Coil                         |
| 18                                                        | Contactor Contacts                     |
| 19                                                        | Control Board                          |
| 25                                                        | Fan Cycle Control                      |
| 26                                                        | Float Switch - Harvest                 |
| 27                                                        | Float Switch-Water Level               |
| 28                                                        | Fuse                                   |
| 31                                                        | High Pressure Cutout                   |
| 40                                                        | On/Off/Clean Switch                    |
| 41                                                        | See Control Board Schematic For Detail |
| 42                                                        | Solenoid Valve                         |
| 49                                                        | Thermistor - J4                        |
| 55                                                        | Water Dump Valve                       |
| 56                                                        | Water Inlet Valve                      |
| 58                                                        | Water Pump                             |
| <b>Wire Colors</b>                                        |                                        |
| BLK                                                       | Black                                  |
| BLU                                                       | Blue                                   |
| BRN                                                       | Brown                                  |
| PNK                                                       | Pink                                   |
| PRPL                                                      | Purple                                 |
| RED                                                       | Red                                    |
| WHT                                                       | White                                  |
| YEL                                                       | Yellow                                 |
| Refer to control board schematic for control board detail |                                        |

# Electronic Control Board



# Tubing Schematic







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