

TROY-BILT®

Operator's Manual



**4-Cycle
Gasoline Trimmer
Model TB425CS**

IMPORTANT: READ SAFETY RULES AND INSTRUCTIONS CAREFULLY

P/N 769-00442 (10/02)

PRINTED IN USA

TABLE OF CONTENTS

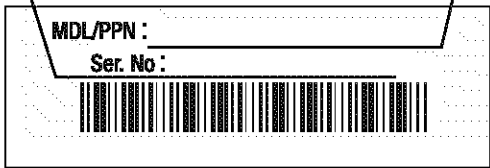
Content	Page
Calling Customer Support	2
Rules for Safe Operation	3
Know Your Unit	6
Assembly Instructions	7
Oil and Fuel Information	8
Starting/Stopping Instructions	10
Operating Instructions	11
Maintenance and Repair Instructions	13
Cleaning and Storage	21
Accessories and Replacement Parts	21
Troubleshooting Chart	22
Specifications	23
Warranty Information	26
Parts List	Inside Back Cover

NOTE: For users on U.S. Forest Land and in the states of California, Maine, Oregon and Washington. All U.S. Forest Land and the state of California (Public Resources Codes 4442 and 4443), Oregon and Washington require, by law that certain internal combustion engines operated on forest brush and/or grass-covered areas be equipped with a spark arrestor, maintained in effective working order, or the engine be constructed, equipped and maintained for the prevention of fire. Check with your state or local authorities for regulations pertaining to these requirements. Failure to follow these requirements could subject you to liability or a fine. **This unit is factory equipped with a spark arrestor.** If it requires replacement, **Accessory Part #180890 Spark Arrestor Screen is available by contacting the service department.**

FINDING MODEL NUMBER

This operator's manual is an important part of your new trimmer. It will help you assemble, prepare and maintain the unit for best performance. Please read and understand what it says.

Before you start assembling your new equipment, please locate the model plate on the equipment and copy the information from it in the space provided below. This information is very important if you need help from our Customer Support Department or an authorized dealer.

Serial Number	Model/Parent Part Number
	Copy the model / parent part number here: _____
	Copy the serial number here: _____

CALLING CUSTOMER SUPPORT

If you have difficulty assembling this product or have any questions regarding the controls, operation or maintenance of this unit, please call the Customer Support Department.



Call **1-(330)-558-7220** or **1-(866)-840-6483** to reach a Customer Support representative. Please have your unit's model number and serial number ready when you call. See the previous section to locate this information. You will be asked to enter the serial number in order to process your call.

For more details about your unit, visit our website at www.troybilt.com

RULES FOR SAFE OPERATION

The purpose of safety symbols is to attract your attention to possible dangers. The safety symbols, and their explanations, deserve your careful attention and understanding. The safety warnings do not by themselves eliminate any danger. The instructions or warnings they give are not substitutes for proper accident prevention measures.



SYMBOL MEANING



SAFETY ALERT SYMBOL: Indicates danger, warning or caution. Attention is required in order to avoid serious personal injury. May be used in conjunction with other symbols or pictographs.

NOTE: Advises you of information or instructions vital to the operation or maintenance of the equipment.

California Proposition 65 Warning:

	WARNING	
<p>THE ENGINE EXHAUST FROM THIS PRODUCT CONTAINS CHEMICALS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.</p>		

READ ALL INSTRUCTIONS BEFORE OPERATING

- Read the instructions carefully. Be familiar with the controls and proper use of the unit.
- Do not operate this unit when tired, ill or under the influence of alcohol, drugs or medication.
- Children and teens under the age of 15 must not use the unit, except for teens guided by an adult.
- Inspect the unit before use. Replace damaged parts. Check for fuel leaks. Make sure all fasteners are in place and secure. Replace cutting attachment parts that are cracked, chipped or damaged in any way. Make sure the cutting attachment is properly installed and securely fastened. Be sure the cutting attachment shield is properly attached, and positioned as recommended. Failure to do so can result in personal injury to the operator and bystanders, as well as damage to the unit.
- Use only 0.095 inch (2.41 mm) diameter Genuine Factory Parts™ replacement line. Never use metal-reinforced line, wire or rope. These can break off and become dangerous projectiles.
- Be aware of the risk of injury to the head, hands and feet.

SYMBOL MEANING



DANGER: Failure to obey a safety warning will result in serious injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



WARNING: Failure to obey a safety warning can result in injury to yourself and others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.



CAUTION: Failure to obey a safety warning may result in property damage or personal injury to yourself or to others. Always follow the safety precautions to reduce the risk of fire, electric shock and personal injury.

- Clear the area to be cut before each use. Remove all objects such as rocks, broken glass, nails, wire or string. They can be thrown or become entangled in the cutting attachment. Clear the area of children, bystanders, and pets. At a minimum, keep all children, bystanders and pets outside a 50-foot (15 m.) radius; there still may be a risk to bystanders from thrown objects. Bystanders should be encouraged to wear eye protection. If you are approached, stop the engine and cutting attachment immediately.
- Squeeze the throttle control and check that it returns automatically to the idle position. Make all adjustments or repairs before using unit.
- This unit was not designed to be used as a brushcutter. Do not attach or operate this unit with any type of brushcutting blade or brushcutting attachment.

SAFETY WARNINGS FOR GAS TRIMMERS



WARNING: Gasoline is highly flammable, and its vapors can explode if ignited. Take the following precautions:

- Store fuel only in containers specifically designed and approved for the storage of such materials.
- Always stop the engine and allow it to cool before filling the fuel tank. Never remove the cap of the fuel tank, or add fuel, when the engine is hot. Never operate the unit without the fuel cap securely in place. Loosen the fuel tank cap slowly to relieve any pressure in the tank.
- Add fuel in a clean, well-ventilated outdoor area where there are no sparks or flames. Slowly remove the fuel cap only after stopping engine. Do not smoke while fueling or mixing fuel. Wipe up any spilled fuel from the unit immediately.
- Avoid creating a source of ignition for spilled fuel. Do not start the engine until fuel vapors dissipate.
- Move the unit at least 30 feet (9.1 m) from the fueling source and site before starting the engine. Do not smoke. Keep sparks and open flames away from the area while adding fuel or operating the unit.

RULES FOR SAFE OPERATION

WHILE OPERATING

- Never start or run the unit inside a closed room or building. Breathing exhaust fumes can kill. Operate this unit only in a well ventilated outdoor area.
- Wear safety glasses or goggles that are marked as meeting ANSI Z87.1-1989 standards. Also wear ear/hearing protection when operating this unit. Wear a face or dust mask if the operation is dusty. Long sleeve shirts are recommended.
- Wear heavy, long pants, boots and gloves. Do not wear loose clothing, jewelry, short pants, sandals or go barefoot. Secure hair above shoulder level.
- The cutting attachment shield must always be in place while operating the unit. Do not operate unit without both trimming lines extended, and the proper line installed. Do not extend the trimming line beyond the length of the shield.
- This unit has a clutch. The cutting attachment remains stationary when the engine is idling. If it does not, have the unit adjusted by an authorized service technician.
- Adjust the J-handle to your size to provide the best grip.
- Be sure the cutting attachment is not in contact with anything before starting the unit.
- Use the unit only in daylight or good artificial light.
- Avoid accidental starting. Be in the starting position whenever pulling the starter rope. The operator and unit must be in a stable position while starting. See *Starting/Stopping Instructions*.
- Use the right tool. Only use this tool for the purpose intended.
- Do not overreach. Always keep proper footing and balance.
- Always hold the unit with both hands when operating. Keep a firm grip on both the front and rear handle or grips.
- Keep hands, face, and feet at a distance from all moving parts. Do not touch or try to stop the cutting attachment when it is rotating.
- Do not touch the engine or muffler. These parts get extremely hot from operation. They remain hot for a short time after you turn off the unit.

- Do not operate the engine faster than the speed needed to cut, trim or edge. Do not run the engine at high speed when you are not cutting.
- Always stop the engine when cutting is delayed or when walking from one cutting location to another.
- If you strike or become entangled with a foreign object, stop the engine immediately and check for damage. Do not operate before repairing damage. Do not operate the unit with loose or damaged parts.
- Stop and switch the engine to off for maintenance, repair, or for changing the cutting attachment or other attachments.

Use only Genuine Factory Parts™ replacement parts and accessories for this unit. These are available from your authorized service dealer. Use of any unauthorized parts or accessories could lead to serious injury to the user, or damage to the unit, and void your warranty.

- Keep unit clean of vegetation and other materials. They may become lodged between the cutting attachment and shield.
- To reduce fire hazard, replace faulty muffler and spark arrestor, keep the engine and muffler free from grass, leaves, excessive grease or carbon build up.

OTHER SAFETY WARNINGS

- Never store the unit, with fuel in the tank, inside a building where fumes may reach an open flame or spark.
- Allow the engine to cool before storing or transporting. Be sure to secure the unit while transporting.
- Store the unit in a dry area, locked up or up high to prevent unauthorized use or damage, out of the reach of children.
- Never douse or squirt the unit with water or any other liquid. Keep handles dry, clean and free from debris. Clean after each use. See the *Cleaning and Storage* instructions.
- Keep these instructions. Refer to them often and use them to instruct other users. If you loan someone this unit, also loan them these instructions.

SAVE THESE INSTRUCTIONS

RULES FOR SAFE OPERATION

SAFETY AND INTERNATIONAL SYMBOLS

This operator's manual describes safety and international symbols and pictographs that may appear on this product. Read the operator's manual for complete safety, assembly, operating and maintenance and repair information.

SYMBOL



MEANING

- **SAFETY ALERT SYMBOL**

Indicates danger, warning, or caution. May be used in conjunction with other symbols or pictographs.



- **WARNING - READ OPERATOR'S MANUAL**

Read the Operator's Manual(s) and follow all warnings and safety instructions. Failure to do so can result in serious injury to the operator and/or bystanders.



- **WEAR EYE AND HEARING PROTECTION**

WARNING: Thrown objects and loud noise can cause severe eye injury and hearing loss. Wear eye protection meeting ANSI Z87.1-1989 standards and ear protection when operating this unit. Use a full face shield when needed.



- **KEEP BYSTANDERS AWAY**

WARNING: Keep all bystanders, especially children and pets, at least 50 feet (15 m.) from the operating area.



- **UNLEADED FUEL**

Always use clean, fresh unleaded fuel.



- **OIL**

Refer to operator's manual for the proper type of oil.

SYMBOL



MEANING

- **THROWN OBJECTS AND ROTATING CUTTER CAN CAUSE SEVERE INJURY**

WARNING: Do not operate without the cutting attachment shield in place. Keep away from the rotating cutting attachment.



- **ON/OFF STOP CONTROL**

ON / START / RUN



- **ON/OFF STOP CONTROL**

OFF OR STOP



- **HOT SURFACE WARNING**

Do not touch a hot muffler or cylinder. You may get burned. These parts get extremely hot from operation. When turned off they remain hot for a short time.



- **SHARP BLADE**

WARNING: Sharp blade on cutting attachment shield. To prevent serious injury, do not touch line cutting blade.

RULES FOR SAFE OPERATION

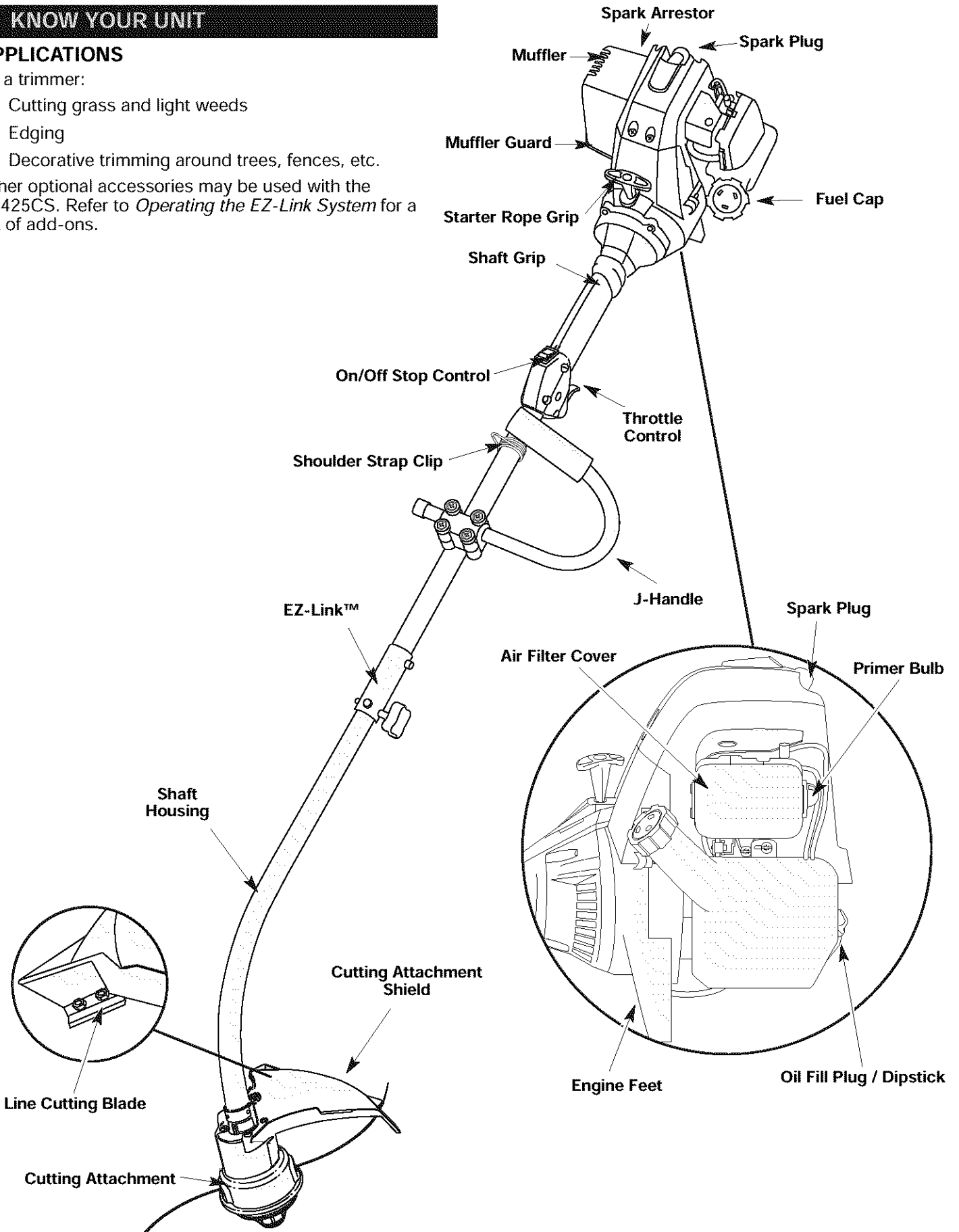
KNOW YOUR UNIT

APPLICATIONS

As a trimmer:

- Cutting grass and light weeds
- Edging
- Decorative trimming around trees, fences, etc.

Other optional accessories may be used with the TB425CS. Refer to *Operating the EZ-Link System* for a list of add-ons.

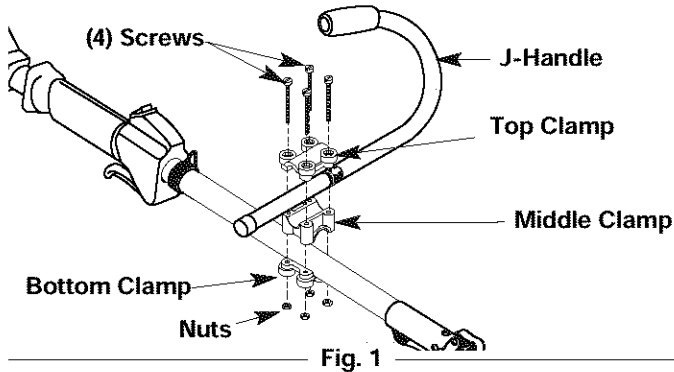


ASSEMBLY INSTRUCTIONS

On some units, the J-handle may be pre-installed. In this case you must loosen screws and adjust the handle to fit the operator. Go to step 5 if the J-handle is pre-installed.

INSTALL AND ADJUST THE J-HANDLE

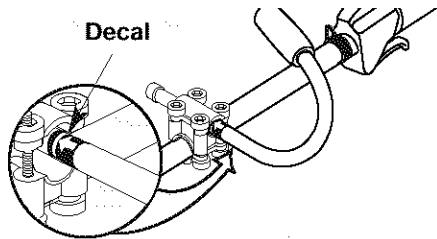
1. Place the J-handle between the top and middle clamp pieces (Fig. 1).



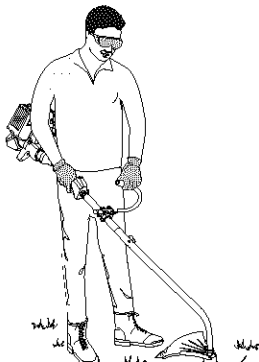
2. While holding the three pieces together, install the four (4) screws through the top clamp and into middle clamp.

NOTE: The holes in the top and middle clamp will line up only when assembled correctly.

3. Place the clamps and the J-handle over the shaft housing and onto the bottom clamp.
4. Hold each hex nut in the bottom clamp recess with a finger. Start screws with a large Phillips screwdriver. Do not tighten until you make the handle adjustment.
5. Slide the J-handle in or out until the arrow/white line on the decal touches the clamp assembly (Fig. 2). You must first loosen the screws if the handle is pre-installed.



6. While holding the unit in the operating position (Fig. 3), position the J-handle to the location that provides you the best grip.



7. Tighten the clamp screws evenly, until the J-handle is secure.

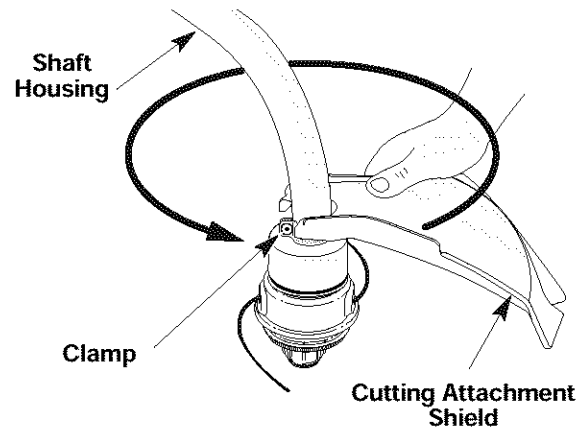
INSTALLING THE CUTTING SHIELD

Use the following instructions if the cutting attachment shield on your unit is not installed or if you ever need to re-install it.

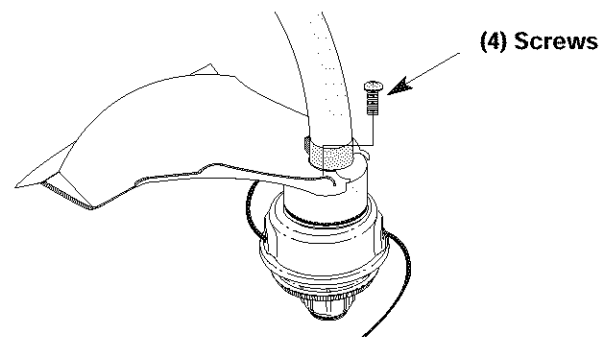


WARNING: Never operate the trimmer without the cutting attachment shield in place to prevent serious personal injury.

1. Place the cutting attachment shield onto the shaft housing above the clamp assembly (Fig. 4).




2. Push the cutting attachment shield down to the top of the cutting attachment assembly. Then rotate the shield until its screw holes line up with the holes in the cutting attachment. The shield guard should fit into the recessed pocket (Fig. 4).



3. Install the screws with a Phillips screwdriver (Fig. 5).

OIL AND FUEL INFORMATION

 **DANGER: OVERFILLING OIL CRANKCASE MAY CAUSE SERIOUS PERSONAL INJURY.** Check and maintain the proper oil level in the crank case; it is important and cannot be overemphasized. Check the oil before each use and change it as needed. See *Changing the Oil*.

RECOMMENDED OIL TYPE

Using the proper type and weight of oil in the crankcase is extremely important. Check the oil before each use and change the oil regularly. Failure to use the correct oil, or using dirty oil, can cause premature engine wear and failure.

Use a high-quality SAE 30 weight oil of API (American Petroleum Institute) service class SF, SG, SH.

ADDING OIL TO CRANKCASE: INITIAL USE

NOTE: This unit is shipped without oil. In order to avoid damage to the unit, put oil in the crankcase before you attempt to start the unit.

Your unit is supplied with one 3.4 fluid oz. (100 ml.) bottle of SAE 30 SF, SG, SH oil (Fig. 6).

NOTE: Save the bottle of oil. It can be used to measure the correct amount during future oil changes. See *Changing the Oil*.

1. Unscrew the top of the bottle of oil and remove the paper seal covering the opening. Replace the top. Next, cut the tip off the funnel spout (Fig. 6).

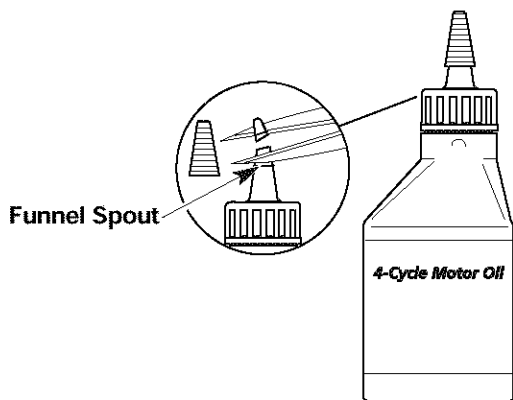


Fig. 6

2. Place the unit on a flat level surface.
3. Remove the oil plug / dipstick from the crankcase (Fig. 7).

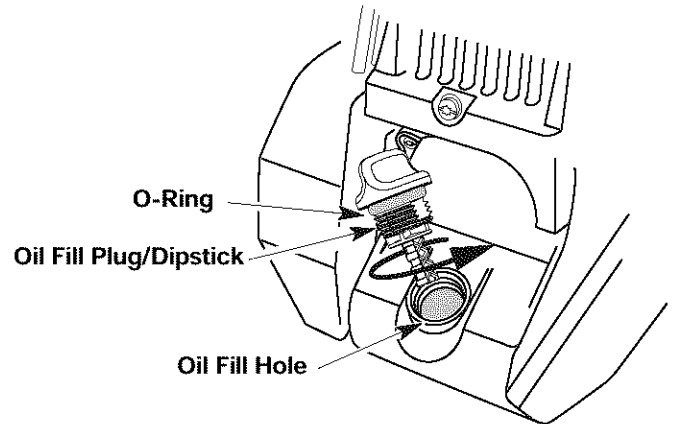


Fig. 7

4. Pour the entire bottle of oil into the oil fill hole (Fig. 8).

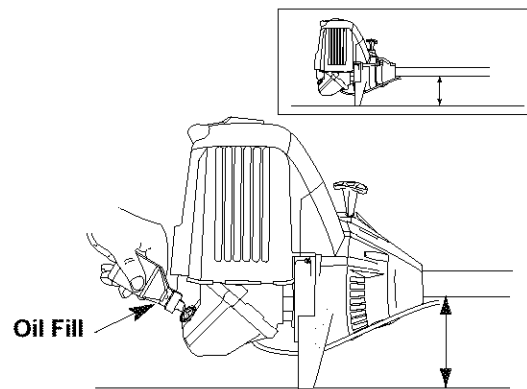


Fig. 8

NOTE: Never add oil to the fuel or fuel tank.

5. Wipe up any oil that may have spilled and reinstall the oil fill plug / dipstick.

Check oil before each use and change as needed. Refer to *Changing the Oil*.

OIL AND FUEL INFORMATION

RECOMMENDED FUEL TYPE

Old fuel is the primary reason for improper unit performance. Be sure to use fresh, clean, unleaded gasoline.

NOTE: This is a four cycle engine. In order to avoid damage to the unit, **do not mix oil with gasoline.**

Definition of Blended Fuels

Today's fuels are often a blend of gasoline and oxygenates such as ethanol, methanol or MTBE (ether). Alcohol-blended fuel absorbs water. As little as 1% water in the fuel can make fuel and oil separate or form acids when stored. Use fresh fuel (less than 60 days old), when using alcohol-blended fuel.

Using Blended Fuels

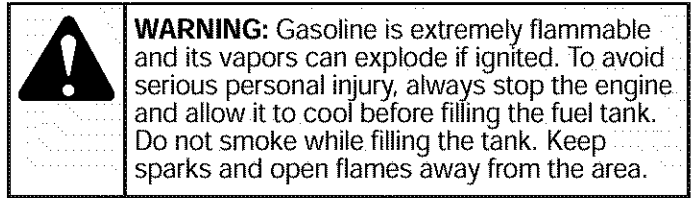
If you choose to use a blended fuel, or its use is unavoidable, follow recommended precautions:

- Always use fresh unleaded gasoline
- Use the fuel additive STA-BIL® or an equivalent
- Drain tank and run the engine dry before storing unit

Using Fuel Additives

The use of fuel additives, such as STA-BIL® Gas Stabilizer or an equivalent, will inhibit corrosion and minimize the formation of gum deposits. Using a fuel additive can keep fuel from forming harmful deposits in the carburetor for up to six (6) months. Add 0.8 oz. (23 ml.) of fuel additive per gallon of fuel according to the instructions on the container. NEVER add fuel additives directly to the unit's gas tank.

FUELING THE UNIT



1. Remove the fuel cap (Fig. 9).

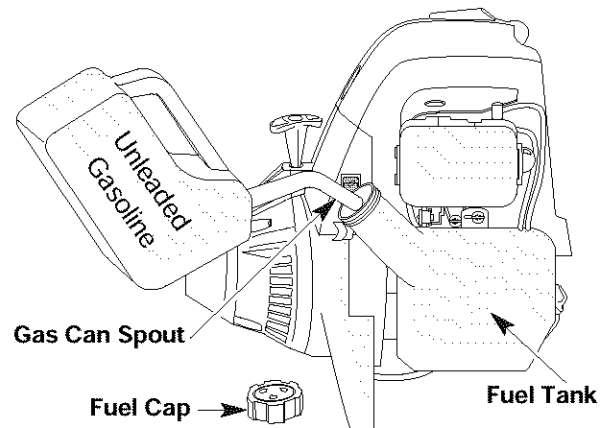
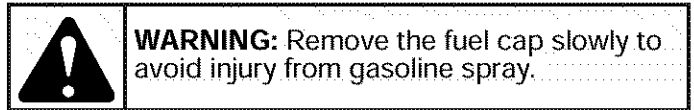
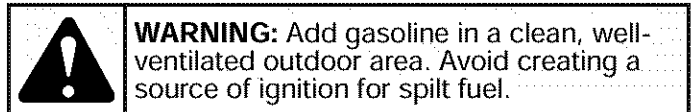


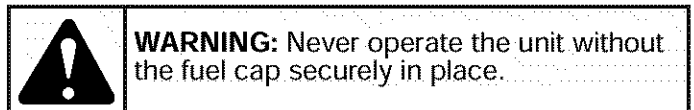
Fig. 9

2. Place the gas container's spout into the fill hole on the fuel tank (Fig. 9) and fill the tank.



NOTE: Do not overfill the tank.

3. Wipe up any gasoline that may have spilled.
4. Reinstall the fuel cap.



5. Move the unit at least 30 ft. (9.1 m) from the fueling source and site before starting the engine.

NOTE: Dispose of the old gasoline in accordance to Federal, State and Local regulations.

STARTING/STOPPING INSTRUCTIONS

STARTING INSTRUCTIONS



WARNING: Operate this unit only in a well-ventilated area outdoors. Carbon monoxide exhaust fumes can be lethal in a confined area.



WARNING: Avoid accidental starting. Remain in the starting position when pulling the starter rope (Fig. 12). The operator and unit must be in a stable position while starting to avoid serious personal injury.

Make sure that any Add-On item is installed correctly and secure before starting the unit.

1. Check the oil level in the crankcase. Refer to *Checking the Oil Level*.
2. Fill the fuel tank with fresh, clean unleaded gasoline. Refer to *Fueling the Unit*.
3. Make sure the On/Off Stop Control is in the **ON (I)** position (Fig. 10).

NOTE: For cold weather conditions (when the temperature is below 40°F), flip the Cold Weather Start Lever (Fig. 13) to the choked position and continue to step 4. The choked position is down and closed. **DO NOT** flip this lever down if the temperature is above 40°F.

4. Fully press and release the primer bulb 10 times, slowly, until **FUEL IS VISIBLE IN THE PRIMER BULB** (Fig. 11). If you can't see fuel in the bulb, press and release the bulb as many times as it takes before you can see fuel in it.
5. With the unit in the starting position (Fig. 12), **DO NOT SQUEEZE THE THROTTLE CONTROL**. Pull the starter rope briskly 5 times. If the engine starts to run before the fifth pull, proceed to step 6. If the engine does not start, go back to step 4.

NOTE: For cold weather conditions (when the temperature is below 40°F), flip the Cold Weather Start Lever back to the open/up position.

6. Squeeze the throttle control to warm up the engine for 5 to 10 seconds. In cold weather, let the engine warm up for 30 to 60 seconds.

NOTE: If the engine stalls while squeezing the trigger, go back to step 5.

STOPPING INSTRUCTIONS

1. Release your hand from the throttle control (Fig. 12). Allow the engine to cool down by idling.
2. Put the On/Off Stop Control in the **OFF (O)** position (Fig. 10).

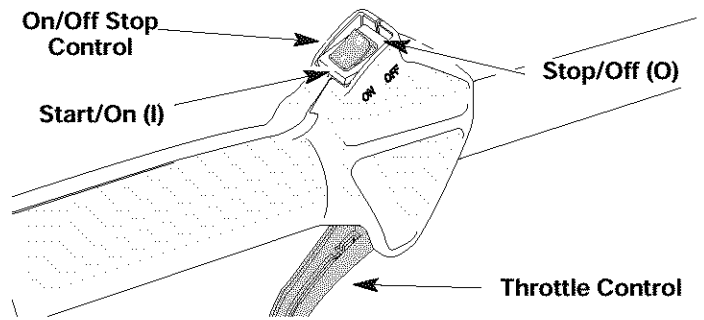


Fig. 10

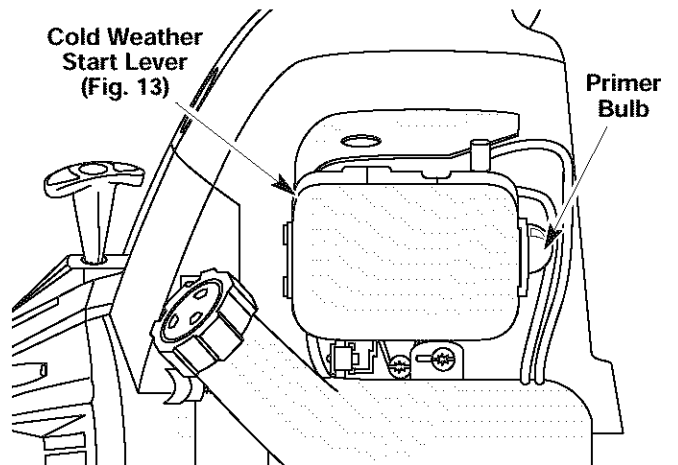


Fig. 11

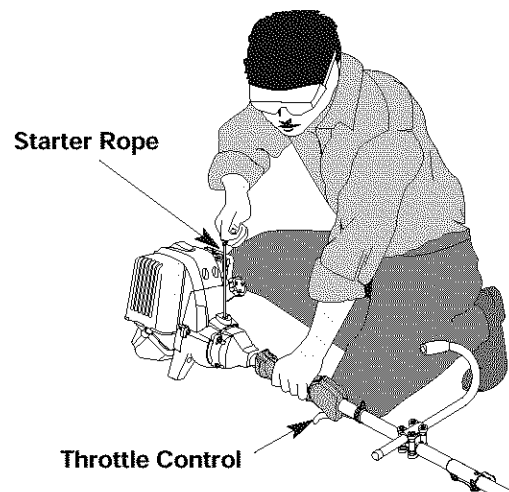


Fig. 12

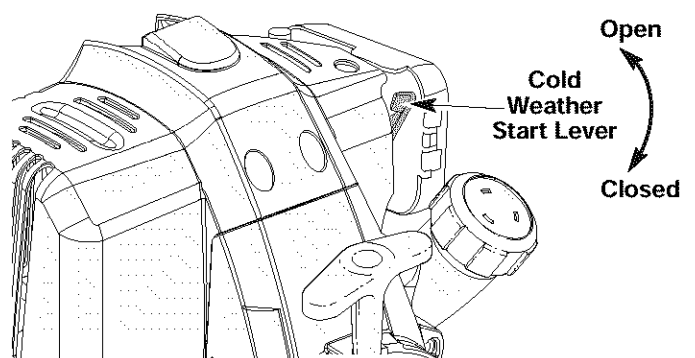



Fig. 13

OPERATING INSTRUCTIONS

OPERATING THE EZ-LINK™ SYSTEM


The EZ-Link™ system enables the use of these optional Add-Ons.

Blower/Vacuum	TBBV
Cultivator	TBGC
Edger	TBLE
Hedge Trimmer	TBHS
Snow Thrower	TBST
Straight Shaft Trimmer	TBSS
Tree Pruner	TBTP
Turbo Blower	TBTB

 **WARNING:** Read and understand the operator's manual for each add-on prior to operation.

Removing the Cutting Attachment or Add-Ons

1. Turn the knob counterclockwise to loosen (Fig. 14).
2. Press and hold the release button (Fig. 14).
3. While firmly holding the upper shaft housing, pull the cutting attachment or add-on straight out of the EZ-Link™ coupler (Fig. 15).

 **WARNING:** To avoid serious personal injury and damage to the unit, shut unit off before removing or installing add-ons.

Installing the Cutting Attachment or Add-Ons

NOTE: To make installing or removing the add-on easier, place the unit on the ground or on a work bench.

1. Turn knob counterclockwise to loosen (Fig. 14).

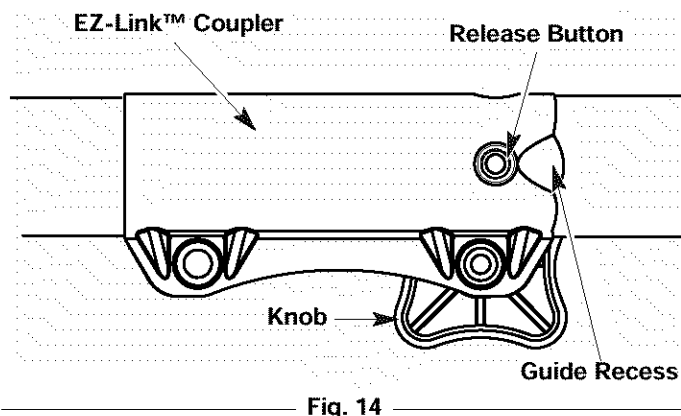


Fig. 14

2. While firmly holding the add-on, push it straight into the EZ-Link™ coupler (Fig. 15).

NOTE: Aligning the release button with the guide recess will help installation (Fig. 14).

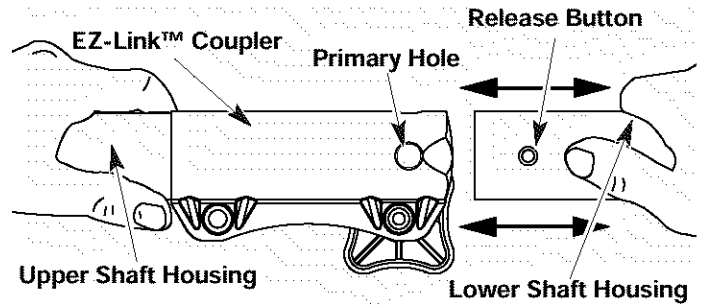



Fig. 15

3. Turn the knob clockwise to tighten (Fig. 16).

 **CAUTION:** Lock the release button in the primary hole and securely tighten the knob before operating this unit.

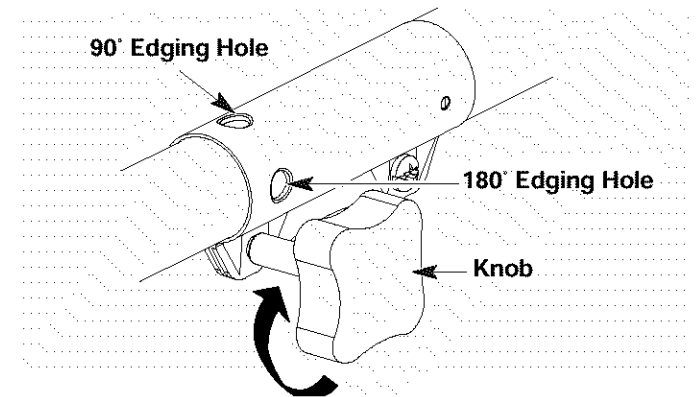



Fig. 16

 **CAUTION:** The cutting attachment and add-ons with the EZ-Link™ system are to be used in the primary hole unless stated otherwise in the specific add-ons operator's manual. Using the wrong hole could lead to personal injury, or damage to the unit.

For edging when using the line head cutting attachment with EZ-Link™ models, lock the release button of the cutting attachment into the **90° edging hole** or the **180° edging hole** (Fig. 16).

OPERATING INSTRUCTIONS

HOLDING THE TRIMMER



WARNING: Always wear eye, hearing, foot and body protection to reduce the risk of injury when operating this unit.

Before operating the unit, stand in the operating position (Fig. 17). Check for the following:

- The operator is wearing eye protection and proper clothing
- With a slightly-bent right arm, the operator's hand is holding the shaft grip
- The operator's left arm is straight, the left hand holding the J-handle
- The unit is at waist level
- The cutting attachment is parallel to the ground and easily contacts the grass without the need to bend over

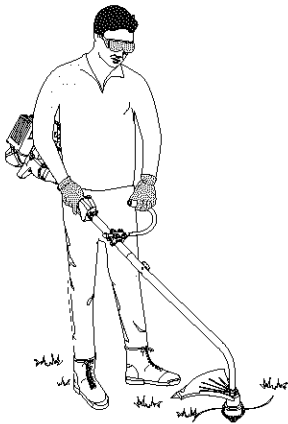


Fig. 17

ADJUSTING TRIMMING LINE LENGTH

The Bump Head™ cutting attachment allows you to release trimming line without stopping the engine. To release more line, lightly tap the cutting attachment on the ground (Fig. 18) while operating the trimmer at high speed.

NOTE: Always keep the trimming line fully extended. Line release becomes more difficult when the cutting line gets shorter.

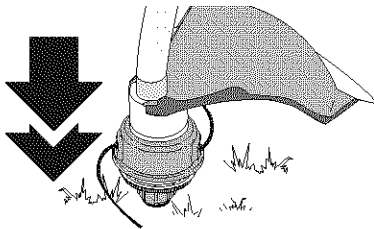


Fig. 18

Each time the head is bumped, about 1 inch (25.4 mm) of trimming line releases. A blade in the cutting attachment shield will cut the line to the proper length if any excess line is released.

For best results, tap the bump knob on bare ground or hard soil. If you attempt a line release in tall grass, the engine may stall. Always keep the trimming line fully extended. Line release becomes more difficult when the cutting line gets shorter.

NOTE: Do not rest the Bump Head™ on the ground while the unit is running.

Some line breakage will occur from:

- Entanglement with foreign matter
- Normal line fatigue
- Attempting to cut thick, stalky weeds
- Forcing the line into objects such as walls or fence posts



CAUTION: Do not remove or alter the line cutting blade assembly. Excessive line length will make the clutch overheat. This may lead to serious personal injury or damage to the unit.

TIPS FOR BEST TRIMMING RESULTS

- Keep the cutting attachment parallel to the ground.
- Do not force the cutting attachment. Allow the tip of the line to do the cutting, especially along walls. Cutting with more than the tip will reduce cutting efficiency and may overload the engine.
- Cut grass over 8 inches (200 mm) by working from top to bottom in small increments to avoid premature line wear or engine drag.
- Cut from right to left whenever possible. Cutting to the left improves the unit's cutting efficiency. Clippings are thrown away from the operator.
- Slowly move the trimmer into and out of the cutting area at the desired height. Move either in a forward-backward or side-to-side motion. Cutting shorter lengths produces the best results.
- Trim only when grass and weeds are dry.
- The life of your cutting line is dependent upon:
 - Following the trimming techniques
 - What vegetation is being cut
 - Where vegetation is cut

For example, the line will wear faster when trimming against a foundation wall as opposed to trimming around a tree.

DECORATIVE TRIMMING

Decorative trimming is accomplished by removing all vegetation around trees, posts, fences and more.

Rotate the whole unit so that the cutting attachment is at a 30° angle to the ground (Fig. 19).

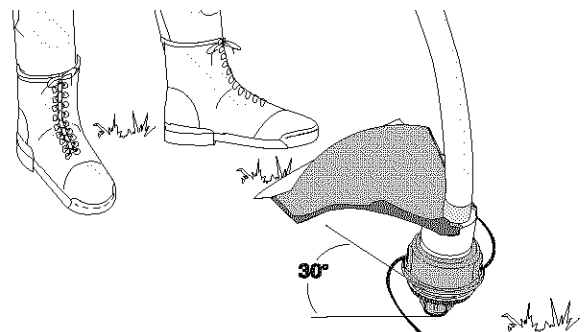


Fig. 19

MAINTENANCE AND REPAIR INSTRUCTIONS

MAINTENANCE SCHEDULE

Perform these required maintenance procedures at the frequency stated in the table. These procedures should also be a part of any seasonal tune-up.

NOTE: Some maintenance procedures may require special tools or skills. If you are unsure about these procedures take your unit to any non-road engine repair establishment, individual or authorized service dealer.

NOTE: Maintenance, replacement, or repair of the emission control devices and system may be performed by any non-road engine repair establishment, individual or authorized service dealer.

	WARNING: To prevent serious injury, never perform maintenance or repairs with the unit running. Always service and repair a cool unit. Disconnect the spark plug wire to ensure that the unit cannot start.
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FREQUENCY	MAINTENANCE REQUIRED	REFER TO
Before starting engine	Fill fuel tank with fresh fuel Check oil	Page 9 Page 16
Every 10 hours	Clean and re-oil air filter	Page 17
First change at 10 hours Every 25 hours thereafter Every 25 hours	Change oil Change oil Clean spark arrestor	Page 16 Page 16 Page 20
10 hours on new engine Every 25 hours Every 25 hours	Check rocker arm to valve clearance and adjust Check rocker arm to valve clearance and adjust Check spark plug condition and gap	Page 18 Page 18 Page 20

LINE INSTALLATION FOR THE SPEEDSPOOL®

	WARNING: Never use metal-reinforced line, wire, chain, or rope, etc. These can break off and become dangerous projectiles.
--	-----------------------------------------------------------------------------------------------------------------------------------

Always use Genuine Factory Parts™ 0.095 inch (2.41 mm) replacement line. Lines other than those specified may make the engine overheat or fail.

There are two methods to replace the SpeedSpool® trimming line:

- Wind the inner reel with new line
- Install a pre-wound inner reel

Winding the Inner Reel With New Line

NOTE: It is unnecessary to remove the bump knob to install a new trimming line.

1. Cut two pieces of 0.095 inch (2.41 mm) trimming line, 10 feet (3 m) long.
2. Hold the outer spool and turn the inner reel counterclockwise to line up the arrows on the outer spool and inner reel (Fig. 20).

	WARNING: Always use the correct line length when installing trimming line on the unit. The line may not release properly if the line is too long.
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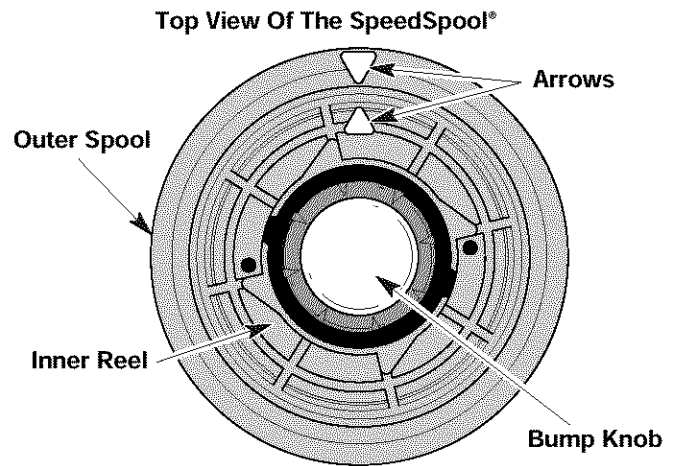


Fig. 20

MAINTENANCE AND REPAIR INSTRUCTIONS

3. Pull old line out of the line loading and line locking holes (Fig. 21 and 22).
4. Insert a piece of trimming line into one of the two eyelets in the outer spool. Push it up through the line loading hole in the inner reel (Fig. 21). Do not bend the line when inserting it into the eyelet.

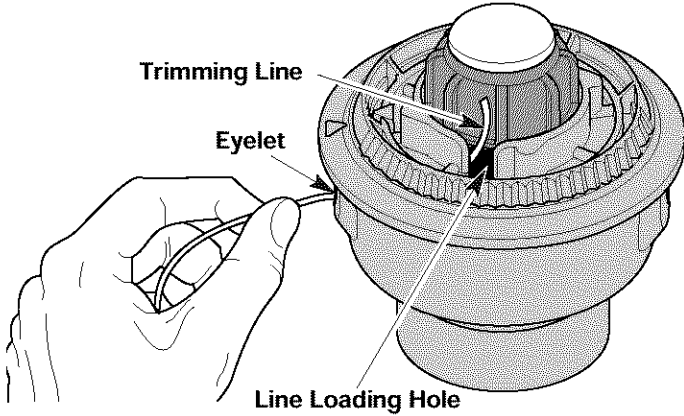


Fig. 21

5. Insert the line into the locking hole (Fig. 22). Do not push the line more than a 1/2 inch (12.7 mm) into the line locking hole. The line will form a small loop (Fig. 22) when it is inserted correctly.

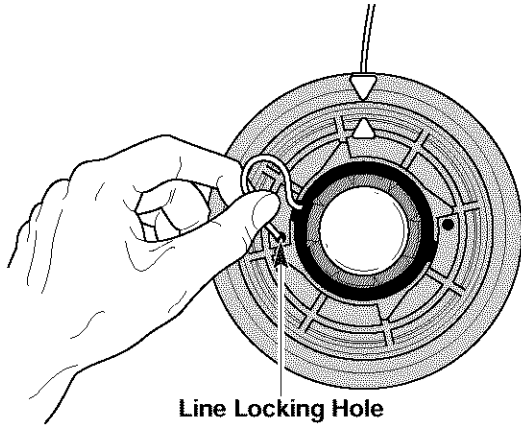


Fig. 22

6. Pull the line from the outer spool until the line is tight against the inner reel (Fig. 23).

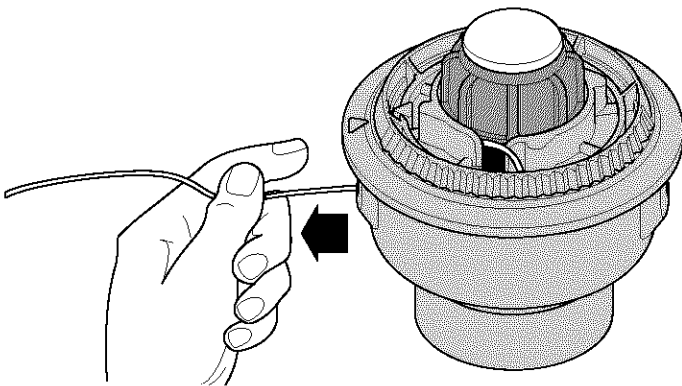


Fig. 23

7. Repeat procedures 4-6 with the second piece of line.
8. Hold the outer spool. Wind the inner reel counterclockwise until approximately four (4) inches (102 mm) of line remain (Fig. 24).

NOTE: Do not wind the inner reel before installing the second piece of line.

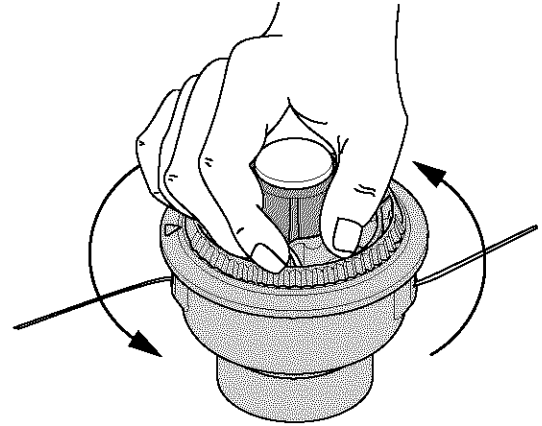


Fig. 24

9. If winding the line becomes difficult or if the line jams, pull the ends of the line from the spool (Fig. 25). Continue winding the inner reel counterclockwise.

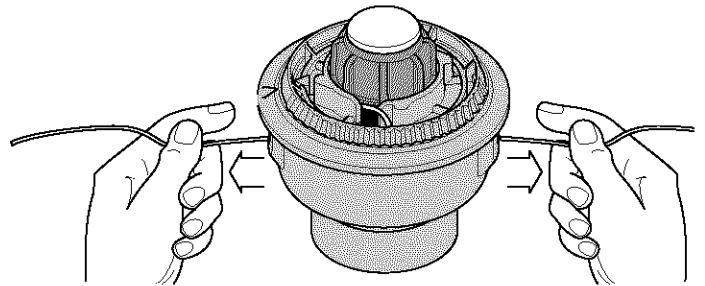


Fig. 25

INSTALLING A PRE-WOUND REEL

1. Turn the bump knob counterclockwise and remove the bump knob, spring and foam seal (Fig. 26).

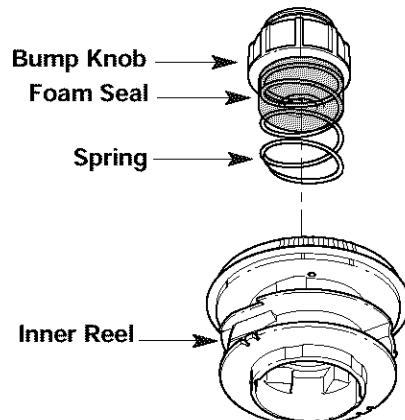


Fig. 26

MAINTENANCE AND REPAIR INSTRUCTIONS

2. Pull the old inner reel with existing line from the outer spool.
3. Insert the ends of the prewound inner reel line into the outer spool eyelets (Fig. 27). Push the new inner reel, arrow side up, into the outer spool.

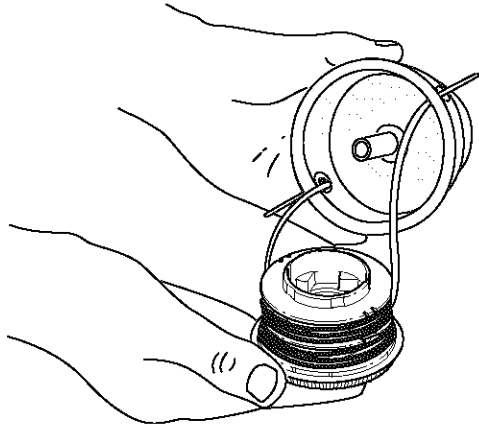


Fig. 27

4. Hold the inner reel in place and install the bump knob, spring and foam seal. Press down and turn the bump knob clockwise. Grasp the ends and pull firmly to release the line from the holding slots in the inner reel (Fig. 25).

Releasing the Inner Reel

If the SpeedSpool® does not release line correctly, pull the ends of the line firmly from the spool (Fig. 25). If this does not release the line, follow the *Cleaning the SpeedSpool®* instructions.

CLEANING THE SPEEDSPOOL®

Cleaning the SpeedSpool® may be necessary if:

- A jammed or excessive line must be removed
- The SpeedSpool® becomes difficult to wind or does not operate correctly when bumping the head on the ground

1. Hold the outer spool, and unscrew the bump knob counterclockwise (Fig. 28).
2. Pull out the bump knob, spring and foam seal (Fig. 26).

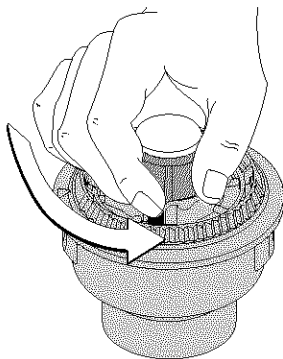


Fig. 28

3. Pull the inner reel with existing line from the outer spool.

4. Remove any existing line from the inner reel before cleaning. Remove any debris or grass from the knob, spring, inner reel and foam seal. Wash the inner reel with warm soapy water (Fig. 29).

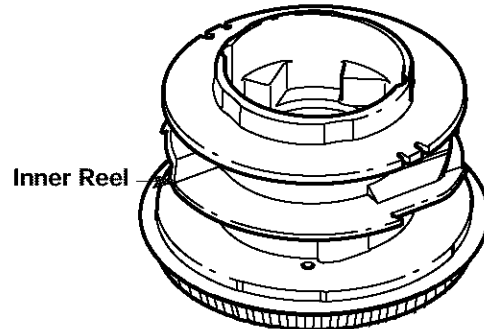


Fig. 29

5. Clean the shaft and the inner surface of the outer spool. To clean the shaft underneath the plunger, press down on the plunger (Fig. 30). Remove any dirt or debris from the shaft.

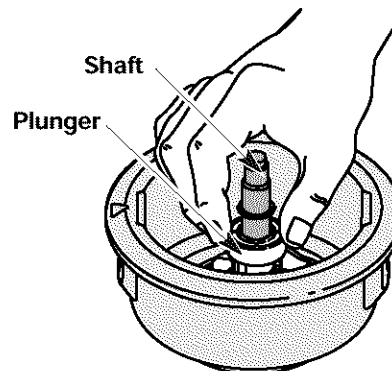


Fig. 30

NOTE: The inner reel must be totally dry before reinstalling it into the outer spool. Do not lubricate the inner reel or outer spool assembly.

6. Place the inner reel into the outer spool.
7. Place the bump knob, spring and foam seal onto the inner reel (Fig. 26).
8. Press the bump knob down and tighten clockwise.
9. Install new line as described in *Line Installation for the SpeedSpool®*.

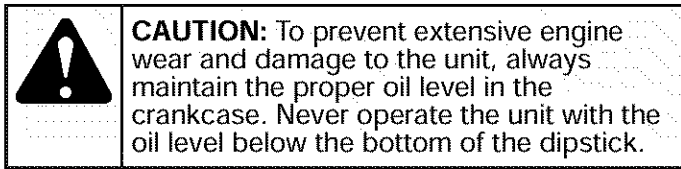
SPEEDSPOOL® REPLACEMENT PARTS

Replacement Line	180120
Replacement Line Cartridge	753-04218
Inner Reel Spring	181465
Foam Seal	181467
Inner Reel	181464
Bump Head™ Assembly	181468
(Bump Knob, Foam Seal, Spring,)	

These SpeedSpool® replacement parts can be purchased from your local authorized dealer.

MAINTENANCE AND REPAIR INSTRUCTIONS

CHECKING THE OIL LEVEL



The importance of checking and maintaining the proper oil level in the crankcase cannot be overemphasized. Check oil before each use:

1. Stop the engine and allow oil to drain into the crankcase.
2. Place the unit on a flat, level surface to get a proper oil level reading.
3. Keep dirt, grass clippings and other debris out of the engine. Clean the area around the oil fill plug/dipstick before removing it.
4. Remove the oil fill plug/dipstick and wipe off oil. Reinsert it all the way back in.
5. Remove the oil fill plug/dipstick and check the oil level. Oil should be up to the top of the dipstick (Fig. 31).

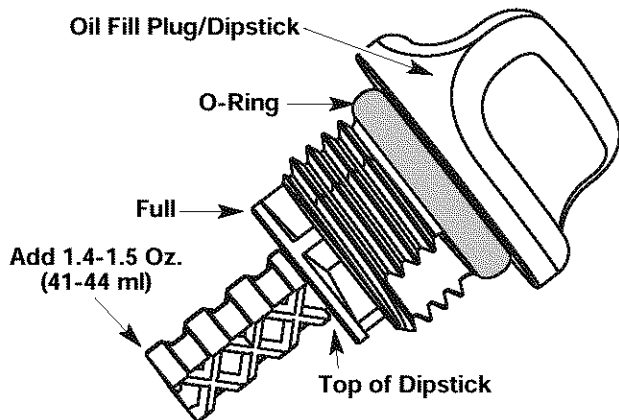


Fig. 31

6. If the level is low, add a small amount of oil to the oil fill hole and recheck (Fig. 32). Repeat this procedure until the oil level reaches the top of the dipstick.

NOTE: Do not overfill the unit.

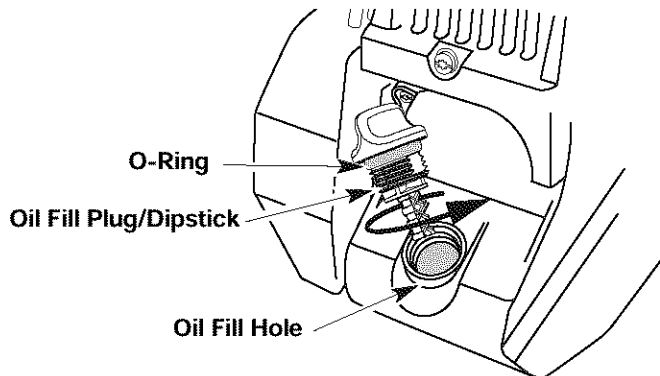
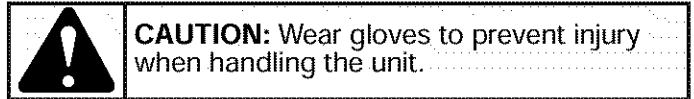


Fig. 32

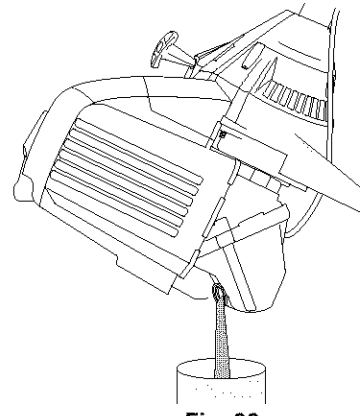
NOTE: Make sure the O-ring is in place on the oil fill plug/dipstick when checking and changing the oil (Fig. 32).

CHANGING THE OIL

For a new engine, change the oil after the first 10 hours of operation. Change the oil while the engine is still warm. The oil will flow freely and carry away more impurities.



1. Unplug spark plug boot to prevent accidental starting.
2. Remove the oil fill plug/dipstick.
3. Pour the oil out of the oil fill hole and into a container by tipping the unit to a vertical position (Fig. 33). Allow ample time for complete drainage.



4. Wipe up any oil residue on the unit and clean up any oil that may have spilled. Dispose of the oil according to Federal, State and local regulations.
5. Refill the crankcase with 3.4 fluid ounce (100 ml) of SAE 30 SF, SG, SH oil.

NOTE: Use the bottle and spout saved from initial use to measure the correct amount of oil. The top of the label on the bottle measures approximately 3.4 ounces (100 ml) (Fig. 34). Check the level with the dipstick. If the level is low, add a small amount of oil and recheck. Do not overfill (Fig. 34).

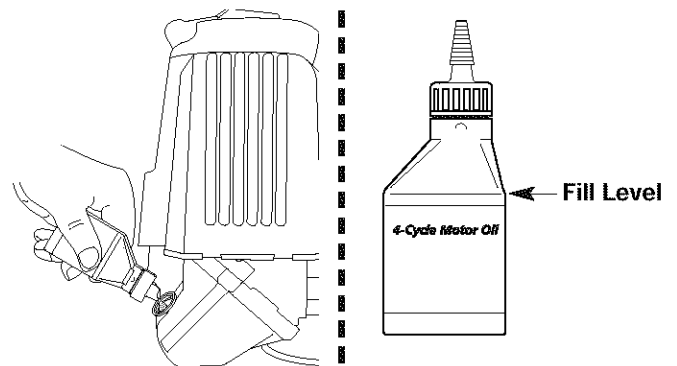


Fig. 34

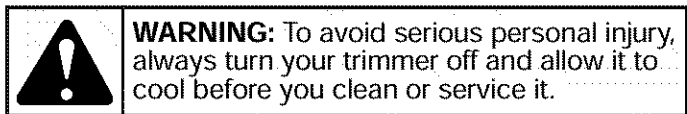
6. Replace the oil fill plug/dipstick.
7. Reconnect the spark plug boot.

MAINTENANCE AND REPAIR INSTRUCTIONS

AIR FILTER MAINTENANCE

Cleaning the Air Filter

Clean and re-oil the air filter every 10 hours of operation. It is an important item to maintain. Failure to maintain the air filter will **VOID** the warranty.



1. Open the air filter cover. Push the tab on the right side of the cover inward. Then pull the air filter cover out and to the left (Fig. 35).

NOTE: It may be necessary to remove the fuel cap to completely remove the air filter cover.

2. Remove the air filter (Fig. 35).

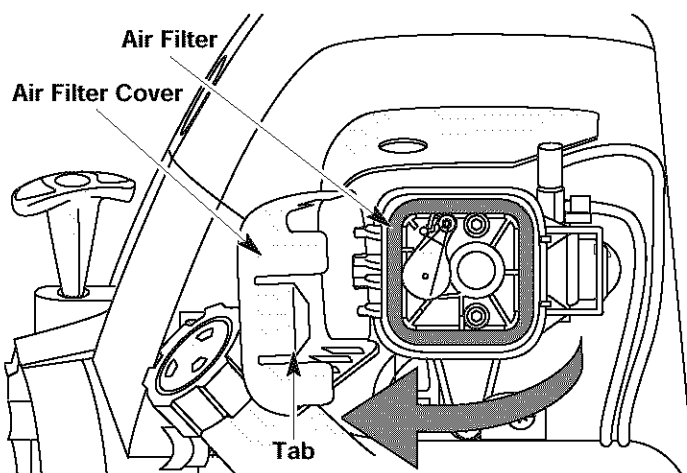


Fig. 35

3. Wash the filter in detergent and water (Fig. 36). Rinse the filter thoroughly and allow it to dry.

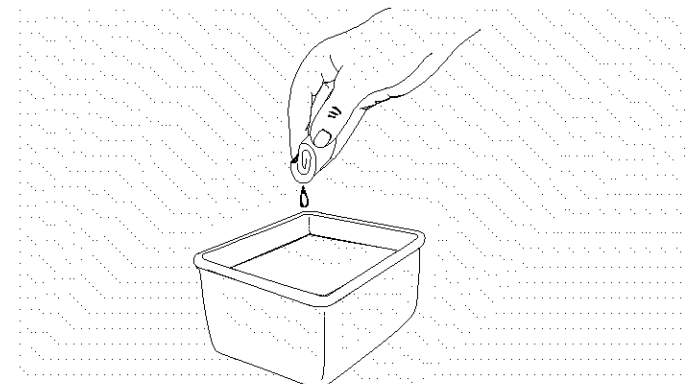


Fig. 36

4. Apply enough clean SAE 30 motor oil to lightly coat the filter (Fig. 37).

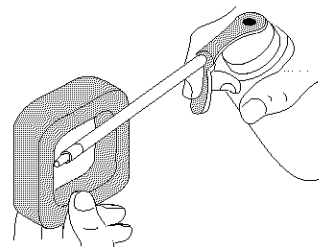


Fig. 37

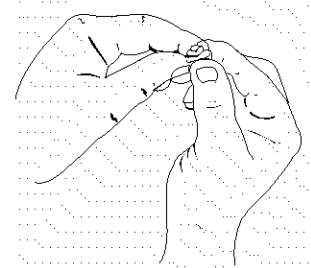


Fig. 38

5. Squeeze the filter to spread and remove excess oil (Fig. 38).

6. Replace the filter (Fig. 39).

NOTE: If the unit is operated without the air filter, you will **VOID** the warranty.

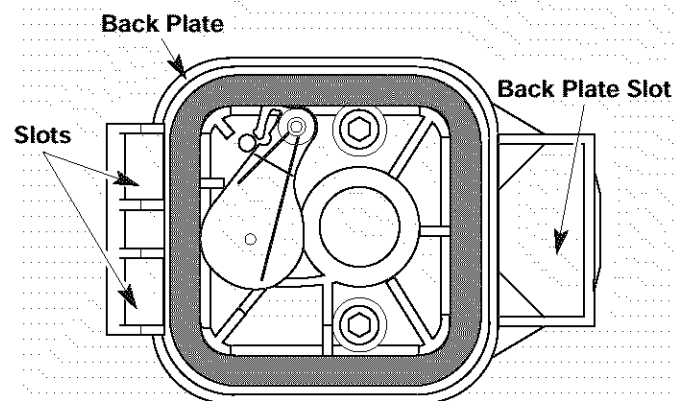


Fig. 39

7. Reinstall the air filter cover. Position the hooks on the left side of the air filter cover into the slots at the left side of the back plate (Fig. 39).

NOTE: It may be necessary to remove the fuel cap to reinstall the air filter cover.

8. Swing the cover to the right until the tab on the air filter cover snaps into place in the slot on the back plate (Fig. 39).

9. Replace the fuel cap if it was removed.

CARBURETOR ADJUSTMENT

The idle speed of the engine is adjustable. An idle adjustment screw is reached through a hole in the top of the engine cover (Fig. 40).

NOTE: Careless adjustments can seriously damage your unit. An authorized service dealer should make carburetor adjustments.

Check Fuel

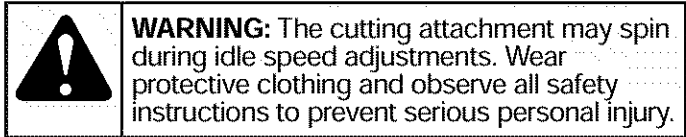
Old fuel is usually the reason for improper unit performance. Drain and refill the tank with fresh fuel prior to making any adjustments. Refer to *Oil and Fuel Information*.

MAINTENANCE AND REPAIR INSTRUCTIONS

Clean Air Filter

The condition of the air filter is important to the operation of the unit. A dirty air filter will restrict air flow. This is often mistaken for an out of adjustment carburetor. Check the condition of the air filter before adjusting the idle speed screw. Refer to *Air Filter Maintenance*.

Adjust Idle Speed Screw



If, after checking the fuel and cleaning the air filter, the engine still will not idle, adjust the idle speed screw as follows:

1. Start the engine and let it run at a high idle for a minute to warm up. Refer to *Starting/Stopping Instructions*.
2. Release the throttle trigger and let the engine idle. If the engine stops, insert a small phillips or flat blade screwdriver into the hole in the air filter/muffler cover (Fig. 40). Turn the idle speed screw in, **clockwise**, 1/8 of a turn at a time (as needed) until the engine idles smoothly.

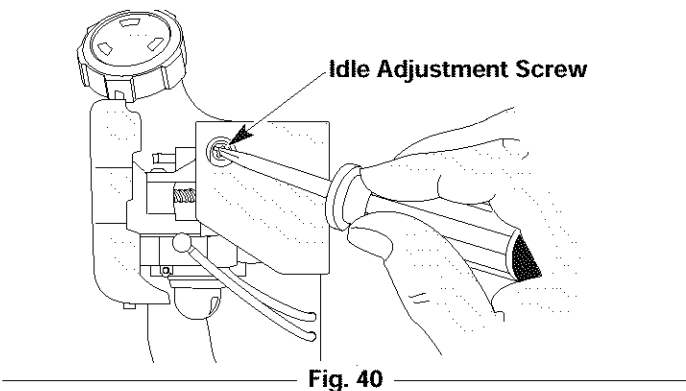
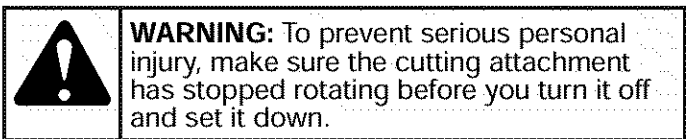
NOTE: The cutting attachment should not rotate when the engine idles.

3. If the cutting attachment rotates when the engine idles, turn the idle speed screw **counterclockwise** 1/8 of a turn at a time (as needed), to reduce idle speed.

Checking the fuel, cleaning the air filter, and adjusting the idle speed should solve most engine problems. If not and all of the following are true:

- the engine will not idle
- the engine hesitates or stalls on acceleration
- there is a loss of engine power

Have the carburetor adjusted by an authorized service dealer.



ROCKER ARM CLEARANCE

This requires disassembly of the engine. If you feel unsure or unqualified to perform this, take the unit to an authorized service center.

NOTE: Inspect the valve to rocker arm clearance with a feeler gauge after the first 10 hours of operation and then every 25 hours of operation thereafter.

- The engine must be cold when checking or adjusting the valve clearance.
 - This task should be performed inside, in a clean, dust free area.
1. Remove the muffler cover by pressing down on it, separating it from the engine cover. Using a flat blade screwdriver, disengage the middle and front tabs and slots first. The cover will hinge off from the rear tab (Fig. 41).

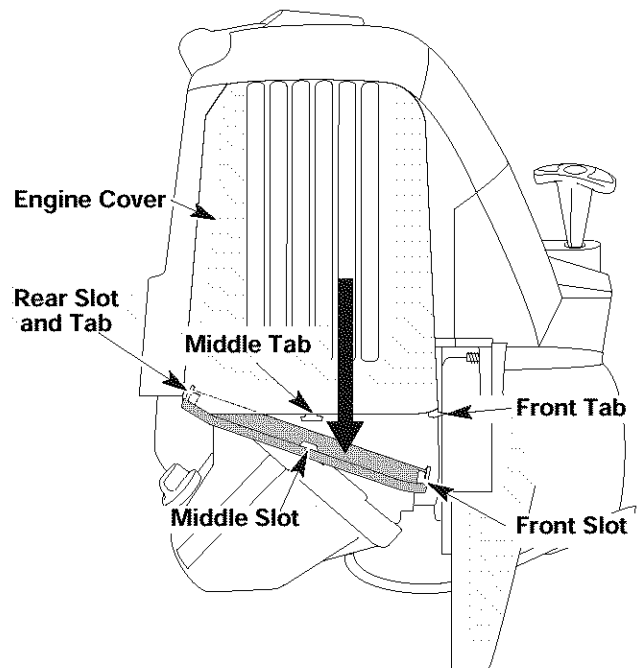


Fig. 41

2. Remove the two (2) screws on top of the engine cover with a Flat-head or T-20 Torx screwdriver (Fig. 42).

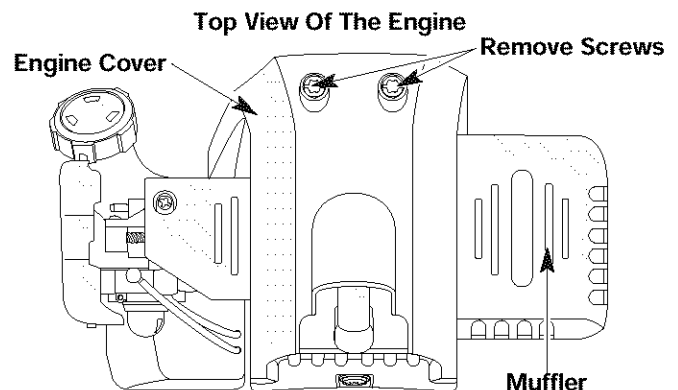


Fig. 42

MAINTENANCE AND REPAIR INSTRUCTIONS

- Remove the screw behind the engine cover (Fig. 43).

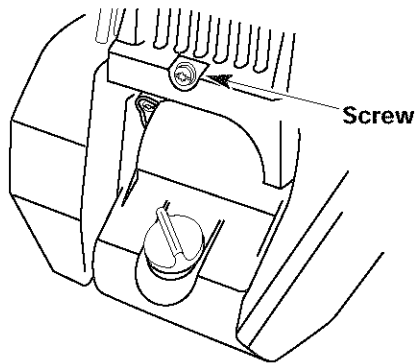


Fig. 43

- Disconnect the spark plug wire.
- Clean dirt from around the spark plug. Remove the spark plug from the cylinder head by turning a 5/8 in. socket counterclockwise.
- Remove the engine cover (Fig. 42).
- Clean dirt from around the rocker arm cover. Remove the screw holding the rocker arm cover with a large flat blade screwdriver or Torx T-25 bit (Fig. 44). Remove the rocker arm cover and gasket.

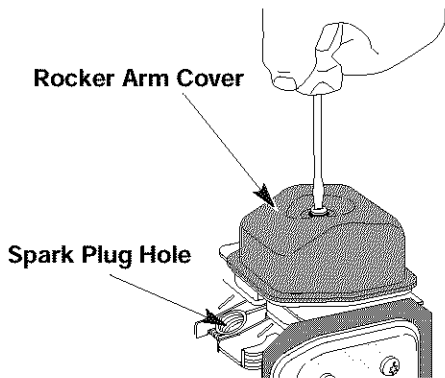


Fig. 44

- Pull the starter rope slowly to bring the piston to the top of its travel, (known as top dead center). Check that:
 - The piston is at the top of its travel while looking in the spark plug hole (Fig. 44)
 - Both rocker arms move freely, and both valves are closed

If these statements are not true, repeat this step.

- Slide the feeler gauge between the rocker arm and the valve return spring. Measure the clearance between the valve stem and rocker arm (Fig. 45). Measure both the intake and exhaust valves.

The recommended clearance for the intake is .003 – .006 in. (.076 – 0.152 mm). The recommended clearance for the exhaust is .013 – .016 in. (.330 – 0.406 mm).

Use a standard automotive .005 in. (0.127 mm) feeler gauge. The feeler gauge should slide between the rocker arm and valve stem with a slight amount of resistance, without binding. Figure 45 shows how to measure the intake clearance, while Figure 46 shows the exhaust clearance.

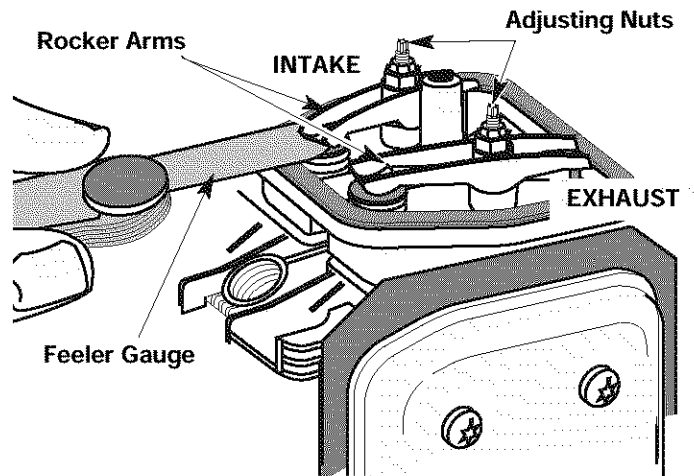


Fig. 45

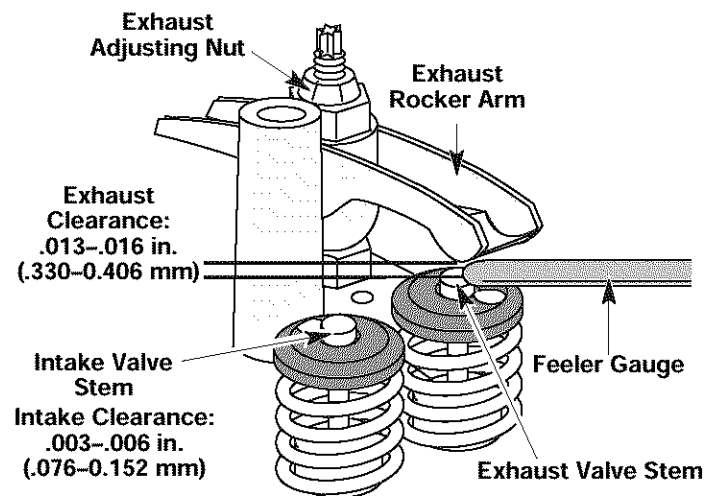


Fig. 46

- If the clearance is not within specification:
 - Turn the adjusting nut using a 5/16 inch (8 mm) wrench or nut driver (Fig. 46).
 - To increase clearance, turn the adjusting nut counterclockwise.
 - To decrease clearance, turn the adjusting nut clockwise.
 - Recheck both clearances, and adjust as necessary.
- Reinstall the rocker arm cover using a new gasket. Torque the screw to 20–30 in·lb (2.2–3.4 N·m).
- Reinstall the engine cover. Check alignment of the cover before tightening the screws. Tighten screws.
- Reinstall the muffler cover. Slip the rear tab on the muffler cover into the engine cover rear slot. Then slide the remaining slots into the tabs until they snap into place (Fig. 41).
- Check the spark plug and reinstall. See *Replacing the Spark Plug*.
- Replace the spark plug wire.

MAINTENANCE AND REPAIR INSTRUCTIONS

REPLACING THE SPARK PLUG

Use only Champion RDZ19H spark plug or equivalent. The correct air gap is 0.025 in. (0.655 mm.). Remove the plug after every 25 hours of operation and check its condition.

1. Stop the engine and allow it to cool. Grasp the plug wire firmly and pull the cap from the spark plug.
2. Clean dirt from around the spark plug. Remove the spark plug from the cylinder head by turning a 5/8 in. socket counterclockwise.
3. Replace cracked, fouled or dirty spark plug. Set the air gap at 0.025 in. (0.655 mm.) using a feeler gauge (Fig. 47).

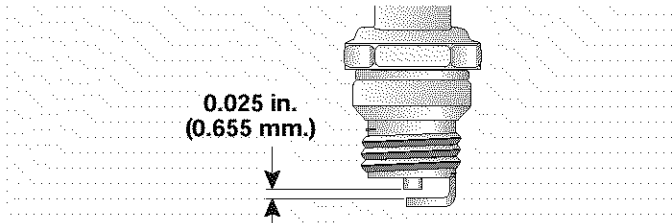
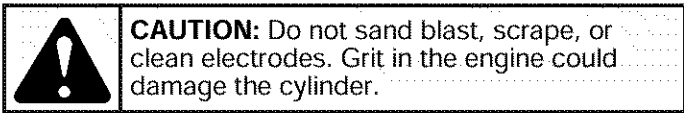


Fig. 47



4. Install a correctly-gapped spark plug in the cylinder head. Turn the 5/8 in. socket clockwise until snug.

If using a torque wrench torque to:
110-120 in.·lb. (12.3-13.5 N·m)

Do not over tighten.

SPARK ARRESTOR MAINTENANCE

1. Remove the muffler cover. See *Rocker Arm Clearance*.
2. With a flat blade screwdriver or Torx T-20 bit, remove the screw attaching the spark arrestor cover to the muffler (Fig. 48).

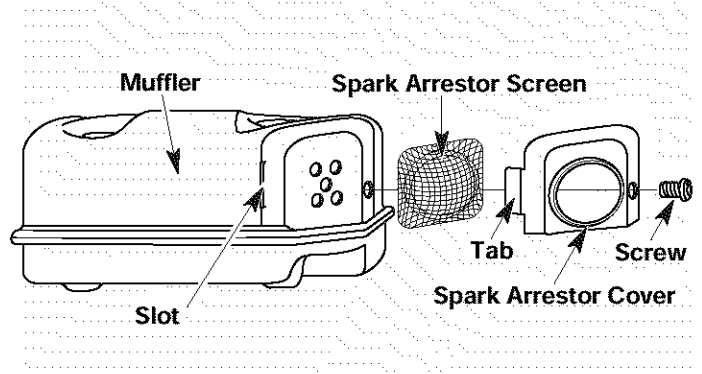


Fig. 48

3. Pull the tab on the spark arrestor cover out of the muffler. Remove the spark arrestor cover.
4. Remove the spark arrestor screen from the spark arrestor cover.
5. Clean the spark arrestor screen with a wire brush or replace it.
6. Reinstall the spark arrestor screen, spark arrestor cover and screw.

MAINTENANCE AND REPAIR INSTRUCTIONS

CLEANING



WARNING: To avoid serious personal injury, always turn your trimmer off and allow it to cool before you clean or do any maintenance on it.

Use a small brush to clean off the outside of the unit. Do not use strong detergents. Household cleaners that contain aromatic oils such as pine and lemon, and solvents such as kerosene, can damage plastic housing or handle. Wipe off any moisture with a soft cloth.

STORAGE

- Never store the unit with fuel in the tank where fumes may reach an open flame or spark.
- Allow the engine to cool before storing.
- Lock up the unit to prevent unauthorized use or damage.
- Store the unit in a dry, well-ventilated area.
- Store the unit out of the reach of children.

LONG TERM STORAGE

1. Drain all gasoline from the gas tank into a container. Do not use gas that has been stored for more than 60 days. Dispose of the old gasoline in accordance to Federal, State, and Local regulations.
2. Start the engine and allow it to run until it stalls. This ensures that all gasoline has been drained from the carburetor.
3. Allow the engine to cool. Remove the spark plug and put 1 oz. (30 ml) of high quality motor oil into the cylinder. Pull the starter rope slowly to distribute the oil. Reinstall the spark plug.

NOTE: Remove the spark plug and drain all of the oil from the cylinder before attempting to start the trimmer after storage.

4. Change the oil, referring to *Changing the Oil*. Dispose of the old oil in accordance to Federal, State and Local regulations.
5. Thoroughly clean the unit and inspect for any loose or damaged parts. Repair or replace damaged parts and tighten loose screws, nuts or bolts. The unit is ready for storage.

TRANSPORTING

- Allow the engine to cool before transporting.
- Secure the unit while transporting.
- Drain the gas tank before transporting.
- Tighten gas cap before transporting.

ACCESSORIES/REPLACEMENT PARTS

4-Cycle Oil	181786
Spark Plug	180852
Spark Arrestor Screen	180890
Replacement Line Cartridge	753-04218
Fuel Cap	753-1229
Shoulder Harness	682075

For a full list of replacement parts, refer to the parts list located at the inside back cover of this manual.

TROUBLESHOOTING

ENGINE WILL NOT START

CAUSE

Empty fuel tank
 Primer bulb wasn't pressed enough
 Old fuel
 Fouled spark plug
 Plugged spark arrestor
 When it is above 40°F outside, the Cold Weather Start Lever is in the CLOSED/DOWN position
 When it is below 40°F outside, the Cold Weather Start Lever is in the OPEN/UP position

ACTION

Fill fuel tank with new fuel
 Press primer bulb fully and slowly 10 times
 Drain gas tank and add fresh fuel
 Replace or clean the spark plug
 Clean or replace spark arrestor
 Flip the Cold Weather Start Lever to OPEN/UP
 Flip the Cold Weather Start Lever to CLOSED/DOWN and follow the *Starting Instructions*

ENGINE WILL NOT IDLE

CAUSE

Air filter is plugged
 Old fuel
 Improper carburetor adjustment

ACTION

Replace or clean the air filter
 Drain gas tank and add fresh fuel
 Adjust carburetor

ENGINE WILL NOT ACCELERATE

CAUSE

Old fuel
 Improper carburetor adjustment
 Cutting attachment bound with grass
 Dirty air filter
 Plugged spark arrestor

ACTION

Drain gas tank and add fresh fuel
 Take to an authorized service dealer for adjustment
 Stop the engine and clean the cutting attachment
 Clean or replace the air filter
 Clean or replace spark arrestor

ENGINE LACKS POWER OR STALLS WHEN CUTTING

CAUSE

Old fuel
 Improper carburetor adjustment
 Fouled spark plug
 Plugged spark arrestor

ACTION

Drain gas tank and add fresh fuel
 Take to an authorized service dealer for adjustment
 Replace or clean the spark plug
 Clean or replace spark arrestor

CUTTING ATTACHMENT WILL NOT ADVANCE LINE

CAUSE

Cutting attachment bound with grass
 Cutting attachment out of line
 Inner reel bound up
 Cutting head dirty
 Line welded
 Line twisted when refilled
 Not enough line is exposed

ACTION

Stop the engine and clean cutting attachment
 Refill with new line
 Replace the inner reel
 Clean inner reel and outer spool
 Disassemble, remove the welded section and rewind
 Disassemble and rewind the line
 Push the bump knob and pull out line until 4 inches (102 mm) of line is outside of the cutting attachment

CUTTING LINE ADVANCES UNCONTROLLABLY

CAUSE

Oil, cleaner or lubricant in cutting head

ACTION

Clean and thoroughly dry the cutting head

If further assistance is required, contact your authorized service dealer.

SPECIFICATIONS

ENGINE*

Engine Type.....	Air-Cooled, 4-Cycle
Displacement.....	1.6 cu. in. (26.2 cc)
Clutch Type	Centrifugal
Operating RPM.....	6,800 - 9,300 rpm
Idle Speed RPM	3,000 - 3,600 rpm
Ignition Type.....	Electronic
Ignition Switch	Rocker Switch
Valve clearance (intake)003-.006 in. (.076-.152 mm)
Valve clearance (exhaust)013-.016 in. (.330-.406 mm)
Spark Plug Gap	0.025 inch (0.655 mm)
Lubrication	SAE 30 Oil
Crankcase Oil Capacity	3.4 oz (100 ml)
Fuel	Unleaded
Carburetor	Diaphragm, All-Position
Starter	Auto Rewind
Muffler	Baffled with Guard
Throttle.....	Manual Spring Return
Fuel Tank Capacity.....	12 oz (355 ml)

DRIVE SHAFT & CUTTING ATTACHMENT*

Drive Shaft Housing	Aluminum Tube (EZ-Link™)
Throttle Control	Finger-Tip Trigger
Unit Weight (No Fuel, with J-handle, Cutting attachment shield and Cutting attachment)	13.15 lbs (6 kg)
Cutting Mechanism.....	Dual String Cutting Head
Line Spool.....	Bump Line Releaser
Line Spool Diameter	3 inches (76.2 mm)
Trimming Line Diameter	0.095 inches (2.41 mm)
Cutting Path Diameter	17 inches (43.18 cm)

*All specifications are based on the latest product information available at the time of printing. We reserve the right to make changes at any time without notice.

NOTES

EPA Emission Control Warranty Statement

Your Warranty Rights and Obligations

The Environmental Protection Agency and MTD SOUTHWEST INC (MTD) are pleased to explain the emission control system warranty on your 2002 and later small off-road engine. New small off-road engines must be designed, built and equipped to meet stringent anti-smog standards. MTD must warrant the emission control system on your small off-road engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your small off-road engine.

Your emission control system may include parts such as the carburetor or fuel-injected system, the ignition system, and catalytic converter. Also included may be hoses, belts, connectors and other emission-related assemblies.

Where a warrantable condition exists, MTD will repair your small off-road engine at no cost to you including diagnosis, parts and labor.

The 2002 and later small off-road engines are warranted for two years. If any emission-related part on your engine is defective, the part will be repaired or replaced by MTD.

Owners Warranty Responsibilities

- As the small off-road engine owner, you are responsible for the performance of the required maintenance listed in your operator's manual. MTD recommends that you retain all receipts covering maintenance on your small off-road engine, but MTD cannot deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.
- As the small off-road engine owner, you however should be aware that MTD may deny you warranty coverage if your small off-road engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.
- You are responsible for presenting your small off-road engine to a MTD Authorized Service Center as soon as a problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days.

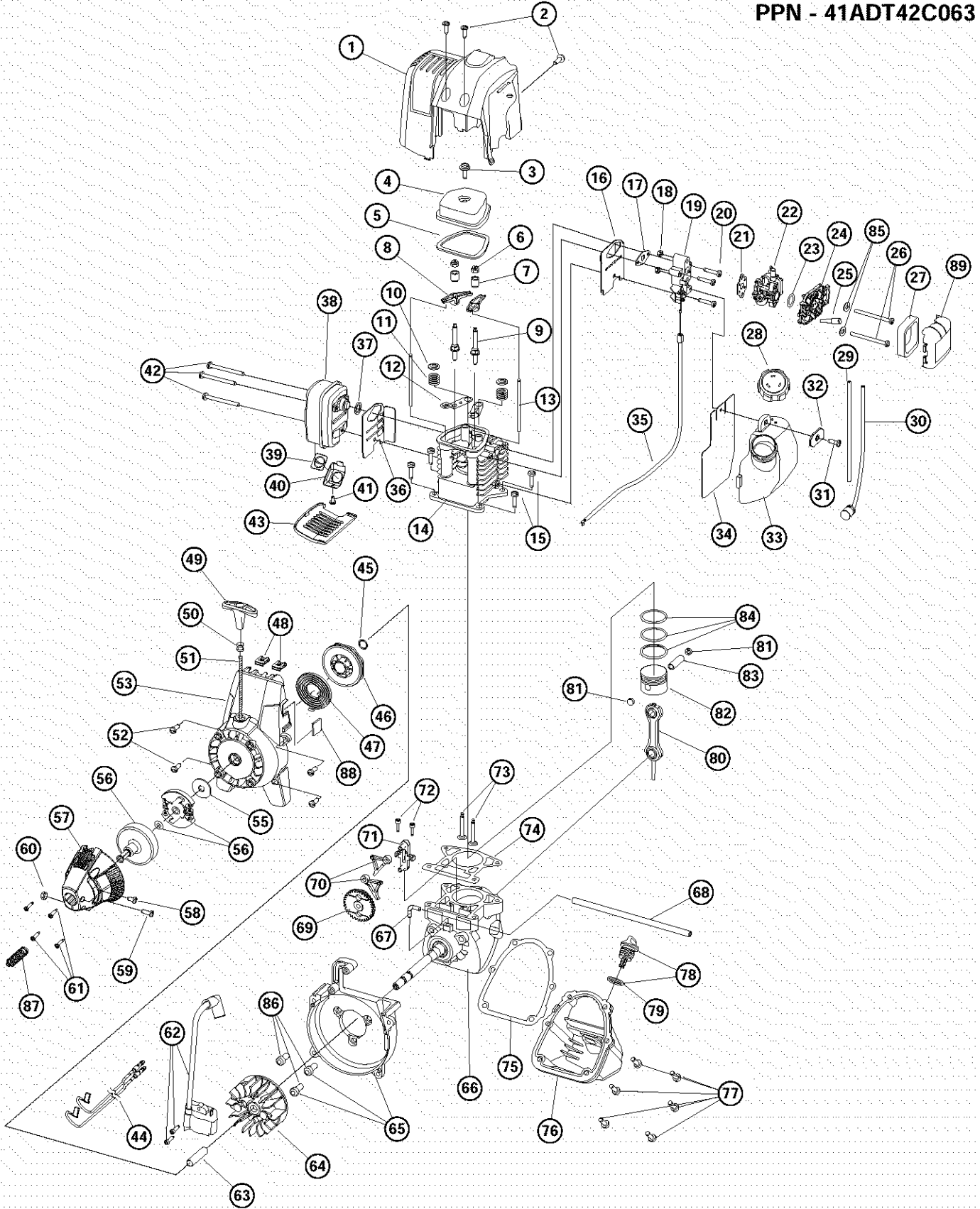
If you have any questions regarding your warranty rights and responsibilities, you should call 1-800-345-8746.

Manufacturer's Warranty Coverage

- The warranty period begins on the date the engine or equipment is delivered to the retail purchaser.
- The manufacturer warrants to the initial owner and each subsequent purchaser, that the engine is free from defects in material and workmanship which cause the failure of a warranted part for a period of two years.
- Repair or replacement of warranted part will be performed at no charge to the owner at an Authorized MTD Service Center. For the nearest location please contact MTD at: 1-800-345-8746.
- Any warranted part which is not scheduled for replacement, as required maintenance or which is scheduled for only for regular inspection to the effect of "Repair or Replace as Necessary" is warranted for the warranty period. Any warranted part which is scheduled for replacement as required maintenance will be warranted for the period of time up to the first scheduled replacement point for that part.
- The owner will not be charged for diagnostic labor which leads to the determination that a warranted part is defective, if the diagnostic work is performed at an Authorized MTD Service Center.
- The manufacturer is liable for damages to other engine components caused by the failure of a warranted part still under warranty.
- Failures caused by abuse, neglect or improper maintenance are not covered under warranty.
- The use of add-on or modified parts can be grounds for disallowing a warranty claim. The manufacturer is not liable to cover failures of warranted parts caused by the use of add-on or modified parts.
- In order to file a claim, go to your nearest Authorized MTD Service Center. Warranty services or repairs will be provided at all Authorized MTD Service Centers.
- Any manufacturer approved replacement part may be used in the performance of any warranty maintenance or repair of emission related parts and will be provided without charge to the owner. Any replacement part that is equivalent in performance or durability may be used in non-warranty maintenance or repair and will not reduce the warranty obligations of the manufacturer
- The following components are included in the emission related warranty of the engine, air filter, carburetor, primer, fuel lines, fuel pick up/ fuel filter, ignition module, spark plug and muffler.

PARTS LIST

ENGINE PARTS - MODELS TB425CS 4-CYCLE GAS TRIMMER PPN - 41ADT42C063



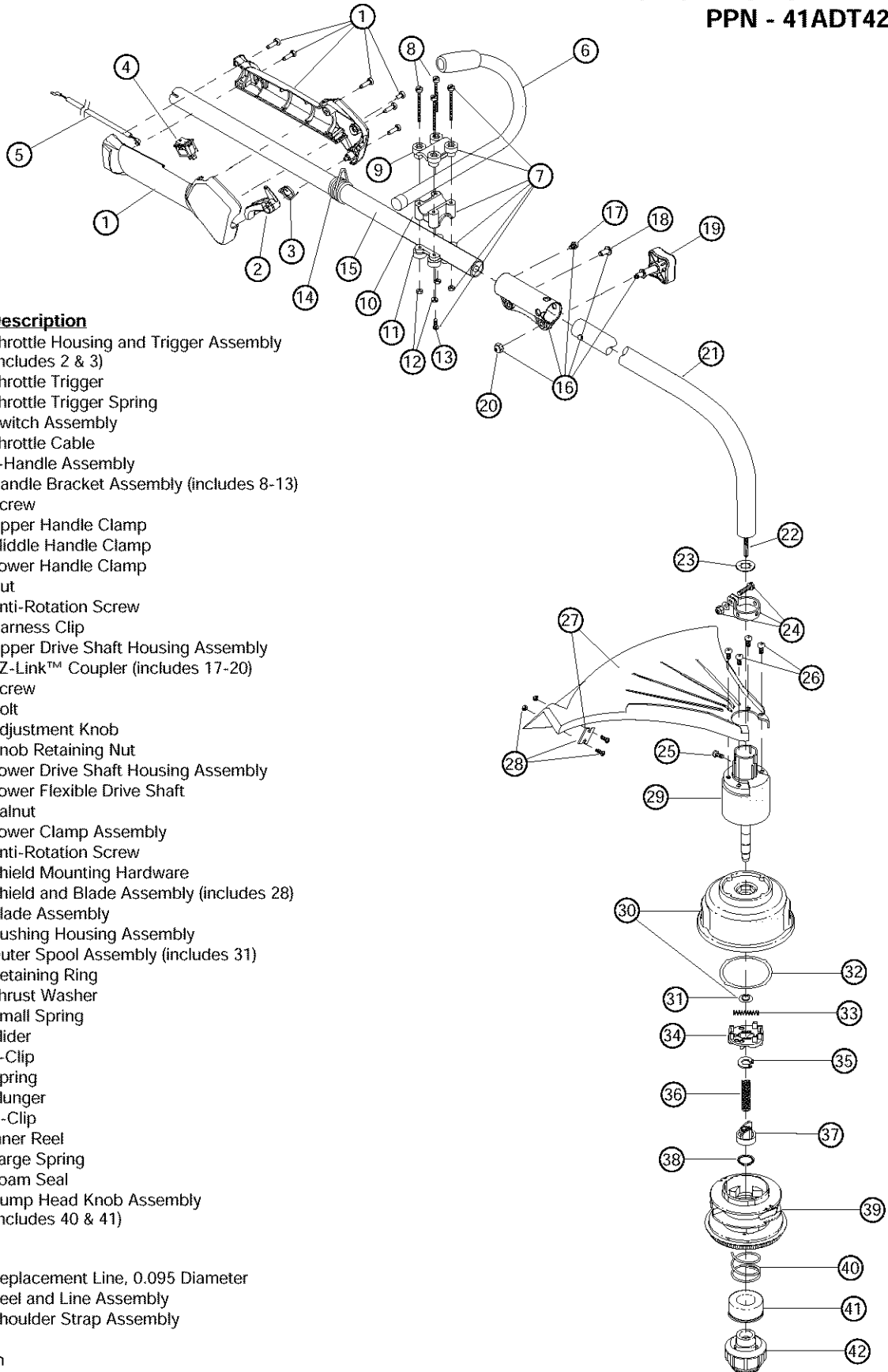
PARTS LIST

ENGINE PARTS - MODELS TB425CS 4-CYCLE GAS TRIMMER PPN - 41ADT42C063

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	753-04083	Engine Cover	45	791-181247	Palnut
2	791-182339	Engine Cover Screws	46	753-1199	Recoil Pulley
3	791-181025	Valve Cover Screw	47	753-04286	Recoil Spring
4	791-182098	Valve Cover	48	791-182366	Nut Clip
5	791-182099	Valve Cover Gasket	49	791-181079	Pull Handle
6	791-182340	Rocker Adjustment Nut	50	791-611061	Rope Guide
7	791-182101	Rocker Arm Pivot	51	791-613103	Rope
8	791-182100	Rocker Arm	52	791-181020	Starter Housing Screw
9	791-182341	Rocker Arm Stud	53	753-1237	Starter Housing Assembly (includes 45-51)
10	791-182103	Valve Spring Retainer	54	791-182368	Clutch Washer
11	791-181038	Valve Spring	55	753-1238	Clutch with Spacer
12	791-182102	Push Rod Guide	56	791-153592	Clutch Drum
13	791-181033	Push Rod	57	753-1239	Clutch Cover
14	791-182745	Cylinder Assembly (includes 9 & 12)	58	791-145569	Anti-Rotation Screw
15	791-182344	Cylinder Screw	59	753-1240	Screw
16	791-182345	Intake Baffle	60	753-1241	Nut
17	791-182749	Carburetor Mount Gasket	61	791-181345	Clutch Cover Screw
18	791-181034	Nut	62	753-04298	Ignition Module with Screws
19	791-182347	Carburetor Mount (includes 18)	63	791-181065	Spacer
20	791-182348	Carburetor Mount Screw	64	753-04299	Flywheel
21	791-182732	Carburetor Gasket	65	791-182743	Shroud Assembly with Screws
22	753-04296	Carburetor with Primer	66	791-182376	Crankcase Assembly (includes 67 & 68)
23	791-181751	O-Ring, Carburetor	67	791-182375	90° Elbow
24	753-04305	Air Filter/Choke Cover Assembly (includes 27)	68	791-182379	Breather Hose
25	791-182097	Breather Tube	69	791-181015	Cam Gear
26	791-181750	Air Filter Mounting Screw	70	753-1242	Cam Follower Set
27	791-181757	Air Filter	71	791-181013	Cam Bracket
28	753-1229	Fuel Cap	72	791-181012	Cam Bracket Screw
29	791-182352	Fuel Return Line	73	791-181040	Valves, Intake and Exhaust
30	791-182353	Fuel Pick-Up Line with Filter	74	791-182374	Cylinder Gasket
32	791-181080	Screw	75	791-181018	Oil Pan Gasket
32	791-182354	Washer	76	791-182377	Oil Pan (includes 75 & 77)
33	753-1230	Fuel Tank Assembly (includes 28-30)	77	791-181020	Oil Pan Screw
34	791-182356	Fuel Tank Shield	78	753-04041	Dipstick Assembly
35	753-04297	Throttle Cable	79	791-182290	O-Ring
36	791-182358	Muffler Baffle	80	791-181009	Connecting Rod
37	791-181048	Muffler Gasket	81	791-181008	Wrist Pin Button
38	791-182359	Muffler (includes 37, 39-41)	82	753-1243	Piston
39	791-180890	Spark Arrestor Screen	83	791-181006	Wrist Pin
40	791-181045	Screen Cover	84	791-182295	Piston Ring Set
41	791-181046	Screw	85	791-182409	Washer
42	791-182361	Muffler Mounting Screw	86	791-181861	Shroud Screw
43	753-04092	Muffler Cover	87	791-612468	Compression Spring
44	791-182804	Switch Wire Assembly	88	791-182537	Grommet
			89	753-04316	Air Cleaner Cover
			*	791-180852B	Spark Plug
			*	753-1245	Short Block Assembly (includes 3-14, 65-84)
			*	791-180142	Starter Pawl Repair Kit
			*	791-182156	Carburetor Repair Kit
			*	753-1248	Gasket Diaphragm Repair Kit
			*		Parts not shown

PARTS LIST

BOOM AND TRIMMER PARTS - MODEL TB425CS 4-CYCLE GAS TRIMMER PPN - 41ADT42C063



Item	Part No.	Description
1	753-04234	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	753-04119	Throttle Trigger
3	791-182690	Throttle Trigger Spring
4	791-182405	Switch Assembly
5	753-04297	Throttle Cable
6	791-180687	J-Handle Assembly
7	791-683295	Handle Bracket Assembly (includes 8-13)
8	791-181811	Screw
9	791-181812	Upper Handle Clamp
10	791-181813	Middle Handle Clamp
11	791-181814	Lower Handle Clamp
12	791-181815	Nut
13	791-145569	Anti-Rotation Screw
14	791-610327	Harness Clip
15	753-1247	Upper Drive Shaft Housing Assembly
16	753-1190	EZ-Link™ Coupler (includes 17-20)
17	791-182057	Screw
18	791-181617	Bolt
19	791-181981	Adjustment Knob
20	791-181886	Knob Retaining Nut
21	753-04304	Lower Drive Shaft Housing Assembly
22	791-181852	Lower Flexible Drive Shaft
23	791-181560	Palnut
24	791-153597	Lower Clamp Assembly
25	791-145569	Anti-Rotation Screw
26	791-180531	Shield Mounting Hardware
27	791-181659	Shield and Blade Assembly (includes 28)
28	791-181823	Blade Assembly
29	791-181857	Bushing Housing Assembly
30	791-181457	Outer Spool Assembly (includes 31)
31	791-181458	Retaining Ring
32	791-181561	Thrust Washer
33	791-181459	Small Spring
34	791-181461	Slider
35	791-181532	E-Clip
36	791-181531	Spring
37	791-181462	Plunger
38	791-181463	C-Clip
39	791-181464	Inner Reel
40	791-181465	Large Spring
41	791-181467	Foam Seal
42	791-181468	Bump Head Knob Assembly (includes 40 & 41)

Optional Accessories

- * 791-180120 Replacement Line, 0.095 Diameter
- * 753-04218 Reel and Line Assembly
- * 791-682075 Shoulder Strap Assembly

* Items Not Shown

MANUFACTURER'S LIMITED WARRANTY FOR:



The limited warranty set forth below is given by Troy-Bilt LLC with respect to new merchandise purchased and used in the United States, its possessions and territories.

Troy-Bilt LLC warrants this product against defects in material and workmanship for a period of two (2) years commencing on the date of original purchase and will, at its option, repair or replace, free of charge, any part found to be defective in material or workmanship. This limited warranty shall only apply if this product has been operated and maintained in accordance with the Operator's Manual furnished with the product, and has not been subject to misuse, abuse, commercial use, neglect, accident, improper maintenance, alteration, vandalism, theft, fire, water or damage because of other peril or natural disaster. Damage resulting from the installation or use of any accessory or attachment not approved by Troy-Bilt LLC for use with the product(s) covered by this manual will void your warranty as to any resulting damage. This warranty is limited to ninety (90) days from the date of original retail purchase for any Troy-Bilt product that is used for rental or commercial purposes, or any other income-producing purpose.

HOW TO OBTAIN SERVICE: Warranty service is available, WITH PROOF OF PURCHASE THROUGH YOUR LOCAL AUTHORIZED SERVICE DEALER. To locate the dealer in your area, visit our website at www.troybilt.com, check for a listing in the Yellow Pages, call 1 (866) 840-6483 or 1 (330) 558-7220 or write to Troy-Bilt LLC, PO Box 361131, Cleveland, OH 44136-0019.

This limited warranty does not provide coverage in the following cases:

- A. Tune-ups - Spark Plugs, Carburetor Adjustments, Filters
- B. Wear items - Bump Knobs, Outer Spools, Cutting Line, Inner Reels, Starter Pulley, Starter Ropes, Drive Belts
- C. Troy-Bilt LLC does not extend any warranty for products sold or exported outside of the United States of America, its possessions and territories, except those sold through Troy-Bilt's authorized channels of export distribution.

Troy-Bilt LLC reserves the right to change or improve the design of any Troy-Bilt Product without assuming any obligation to modify any product previously manufactured.

No implied warranty, including any implied warranty of merchantability or fitness for a particular purpose, applies after the applicable period of express written warranty above as to the parts as identified. No other express warranty or guaranty, whether written or oral, except as mentioned above, given by any person or entity, including a dealer or retailer, with respect to any product shall bind Troy-Bilt LLC. During the period of the Warranty, the exclusive remedy is repair or replacement of the product as set forth above. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

The provisions as set forth in this Warranty provide the sole and exclusive remedy arising from the sales. Troy-Bilt LLC shall not be liable for incidental or consequential loss or damages including, without limitation, expenses incurred for substitute or replacement lawn care services, for transportation or for related expenses, or for rental expenses to temporarily replace a warranted product. (Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.)

In no event shall recovery of any kind be greater than the amount of the purchase price of the product sold. Alteration of the safety features of the product shall void this Warranty. You assume the risk and liability for loss, damage, or injury to you and your property and/or to others and their property arising out of the use or misuse or inability to use the product.

This limited warranty shall not extend to anyone other than the original purchaser, original lessee or the person for whom it was purchased as a gift.

How State Law Relates to this Warranty: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To locate your nearest service dealer dial 1 (866) 840-6483.

Troy-Bilt LLC

PO Box 361131

Cleveland, OH 44136-0019