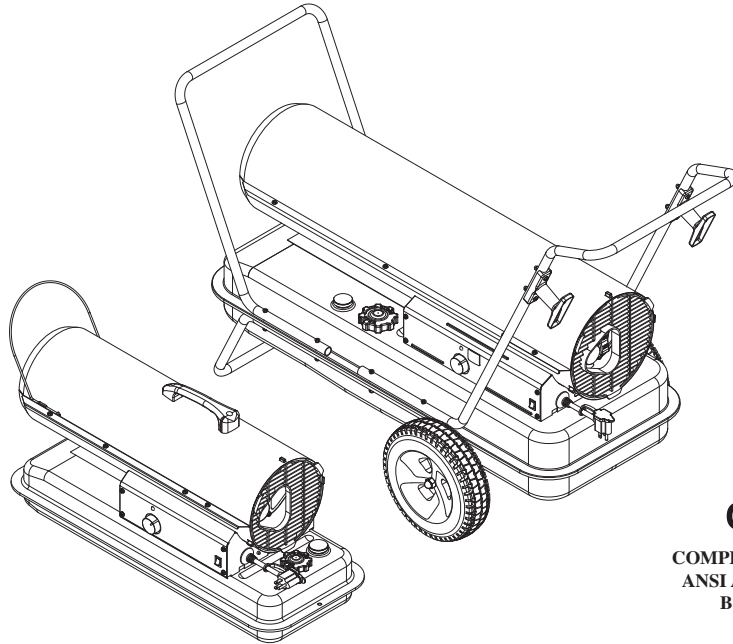


# INDOOR/OUTDOOR PRODUCTS KEROSENE PORTABLE FORCED AIR HEATERS “USER’S MANUAL AND OPERATING INSTRUCTIONS”



COMPLIES WITH UL733 AND  
ANSI A10.10-1998 CAN/CSA/  
B140.0-03 AND CSA  
B140.8-1967

**Dyna-Glo® DELUX**  
PROFESSIONAL GRADE

**MODEL :**  
**KFA50DGDR, KFA80DGDR**

**Dyna-Glo® DELUX**  
PROFESSIONAL GRADE  
**ECOMAX**

**MODEL :**  
**KFA135DGDR, KFA180DGDR,  
KFA220DGDR**

Before the first use of this heater, please read this USER’S MANUAL very carefully. This USER’S MANUAL has been designed to instruct you as to the proper manner in which to assemble, maintain, store, and most importantly, how to operate the heater in a safe and efficient manner. Please keep this manual for future reference.

**CONSUMER : Retain this manual for future reference.**

Questions, problems, missing parts? Before returning to your retailer, call our customer service department at 877-447-4768 8:30 a.m. - 4:30 pm CST, Monday - Friday.  
or email us at [customerservice@ghpgroupinc.com](mailto:customerservice@ghpgroupinc.com)

IMKFADG-ODT

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

**⚠ DANGER:** IMPROPER USE OF THIS HEATER CAN RESULT IN SERIOUS INJURY OR DEATH FROM BURNS, FIRE, EXPLOSION, ELECTRICAL SHOCK AND/OR CARBON MONOXIDE POISONING.

**⚠ WARNINGS:**

**1. RISK OF INDOOR AIR POLLUTION!**

- **Use this heater only in well ventilated areas.** Provide at least a three-square foot (2,800 sq. cm.) opening of fresh outside air for each 100,000 BTU/hr. of heater rating.
- People with breathing problems should consult a physician before using the heater.
- **Carbon monoxide poisoning:** Early signs of carbon monoxide poisoning resemble the flu, with headaches, dizziness and/or nausea. If you have these signs, the heater may not be working properly.  
**Get fresh air at once!** Have the heater serviced. Some people are more affected by carbon monoxide than others. These include pregnant women, persons with heart or lung disease or anemia, those under the influence of alcohol, or those at high altitudes.
- Never use this heater in living or sleeping areas.

**2. RISK OF BURNS / FIRE / EXPLOSION!**

- **NEVER** use any fuel other than 1-K kerosene, #1/#2 diesel/fuel oil, JET A or JP-8 fuels in this heater.
- **NEVER** use use fuel such as gasoline, benzene, paint thinners or other oil compounds in this heater.  
**(RISK OF FIRE OR EXPLOSION)**
- **NEVER** use this heater where flammable vapors may be present.
- **NEVER** refill the heaters fuel tank while heater is operating or is still hot.

**⚠ CAUTION:** Hot while in operation. Do not touch. Keep children, clothing and combustibles away from heater.

Minimum Clearances: Outlet: 8 feet (250cm) / Sides, top and rear: 4 feet (125cm)

- **NEVER** block air inlet (rear) or air outlet (front) of heater.
- **NEVER** use duct work in front or behind of heater.
- **NEVER** move or handle heater while it is hot, operating, or plugged in.
- **NEVER** transport heater with fuel in it's tank.
- When used with an optional thermostat or if equipped with a thermostat, heater may start at any time.
- **ALWAYS** locate heater on a stable and level surface.
- **ALWAYS** keep children and animals away from heater.
- Bulk fuel storage should be a minimum of 25 ft. from heaters, torches, portable generators or other sources of ignition.  
All fuel storage should be in accordance with federal, state or local authorities having jurisdiction.

**3. RISK OF ELECTRIC SHOCK!**

- Use only the electrical power (voltage and frequency) specified on the model plate of the heater.
- Use only a three-prong, grounded outlet and extension cord.
- **ALWAYS** install the heater so that it is not directly exposed to water spray, rain, dripping water or wind.
- **ALWAYS** unplug the heater when not in use.

**⚠ WARNING:** This product and the fuel used to operate this product (kerosene or other approved fuels), and the products of combustion of such fuel, can expose you to chemicals including benzene, which is known to the State of California to cause cancer and reproductive harm.

**For more information go to [www.p65Warnings.ca.gov](http://www.p65Warnings.ca.gov)**

**MASSACHUSETTS RESIDENTS:** Massachusetts state law prohibits the use of this heater in any building which is used in whole or in part for human habitation. Use of this heating device in Massachusetts requires local fire dept. permit (M.E.L.C. 148, Section 10A.)

**CANADIAN RESIDENTS:** Use of this heater shall be in accordance with authorities having jurisdiction and CSA Standard B139.

**NEW YORK CITY RESIDENTS:** For use only at construction sites in accordance with applicable NYC codes under NYC FD certificate of approval # 5034 and 5037.

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

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### 1. INTRODUCTION

Please read this USER'S MANUAL carefully. It will show you how to assemble, maintain, and operate the heater safely and efficiently to obtain full benefits from its many built-in features.

### 2. FEATURES

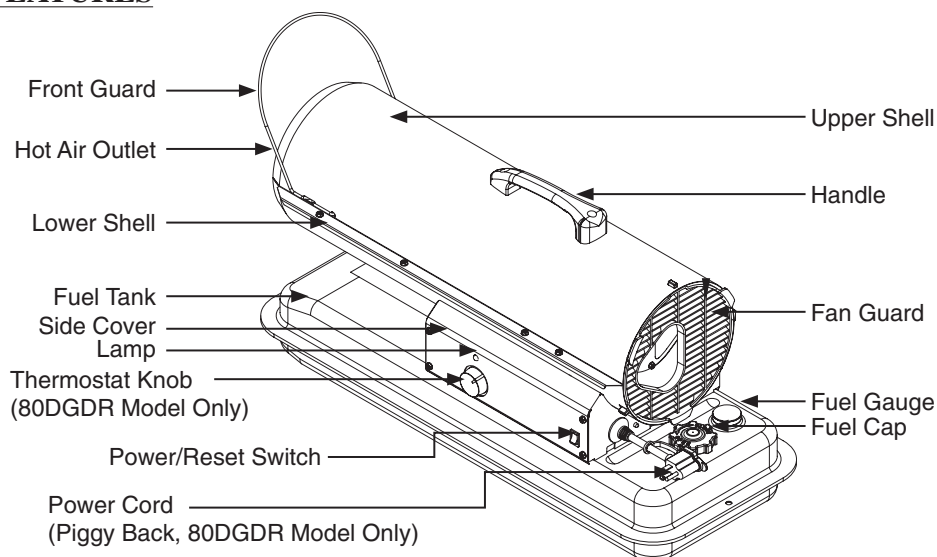


**Figure 1. KFA50DGDR/KFA80DGDR MODELS**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

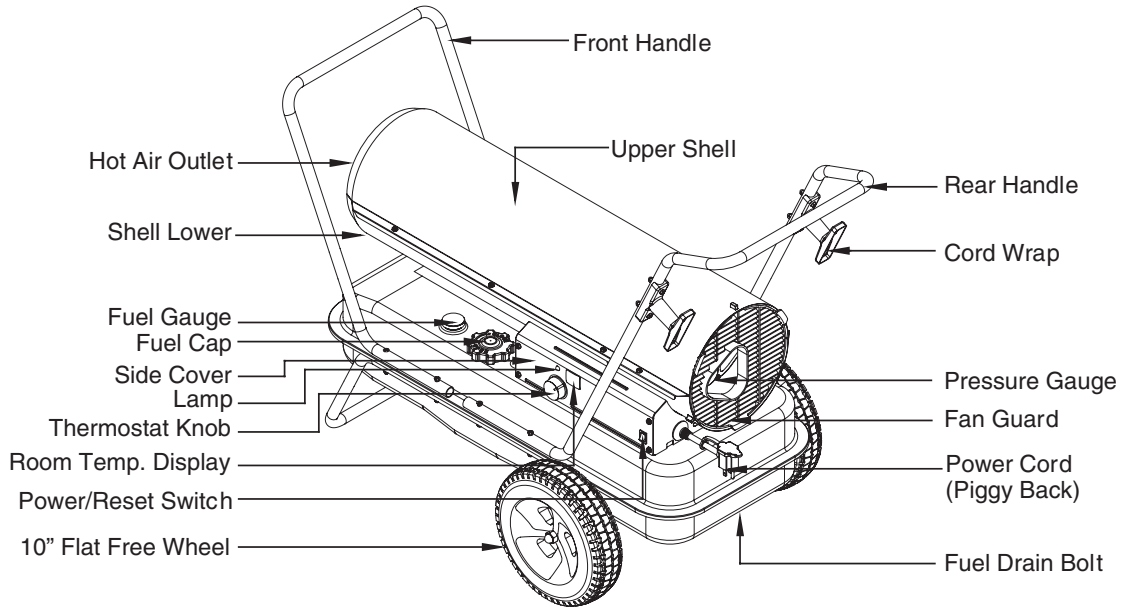


**Figure 2. KFA135DGDR MODEL**

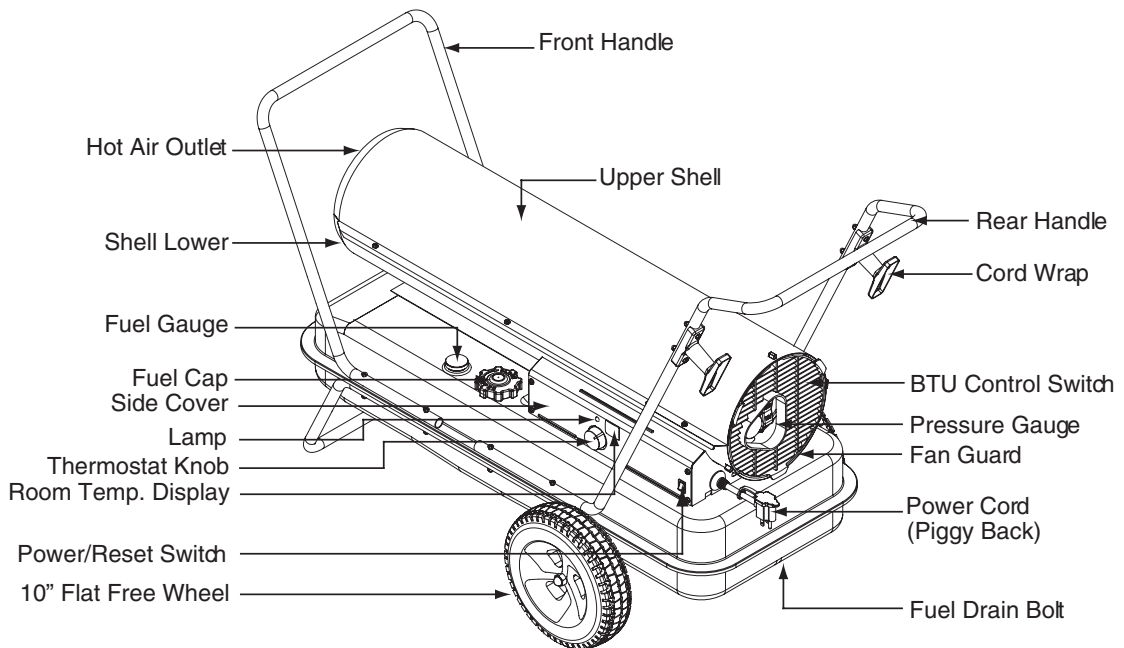


**Figure 3. KFA180/220DGDR MODELS**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

### 3. UNPACKING AND ASSEMBLY

#### 1. REMOVE THE HEATER AND ALL PACKING MATERIALS FROM THE BOX. (Fig. 4 and 5)

NOTE : Save the shipping carton and packing materials for future storage.

|                           | KFA50DGDR<br>KFA80DGDR | KFA135DGDR | KFA180DGDR<br>KFA220DGDR |
|---------------------------|------------------------|------------|--------------------------|
| Wheel Support Frame       | No                     | Yes        | Yes                      |
| Wheel                     | No                     | Yes        | Yes                      |
| Threaded Axle             | No                     | Yes        | Yes                      |
| Front Handle              | No                     | Yes        | Yes                      |
| Rear Handle               | No                     | Yes        | Yes                      |
| Handle                    | Yes                    | No         | No                       |
| Cord Wrap                 | No                     | Yes        | Yes                      |
| Hardware kit : HW-KFA1016 | No                     | Yes        | Yes                      |

**Figure 4. KFA50DGDR/80DGDR MODELS**

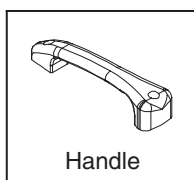
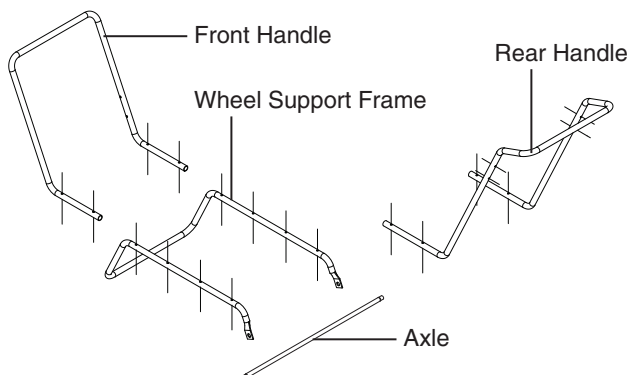
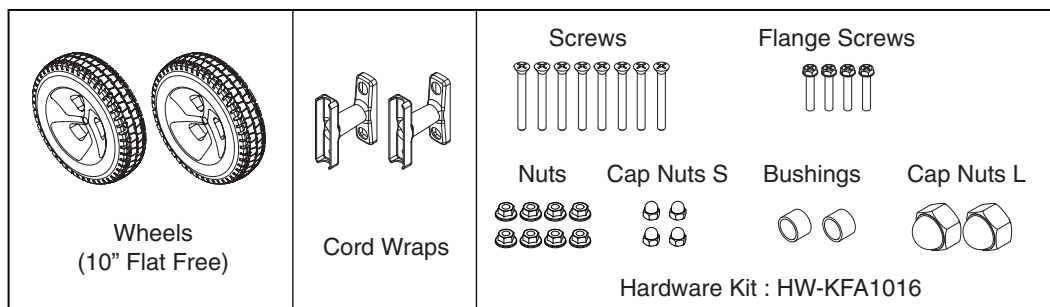


**Figure 5. KFA135DGDR/180DGDR/220DGDR MODELS**



**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 2. ASSEMBLY

For KFA50DGDR/80DGDR Models only  
(Assembly time for this product is 3 minutes)

### Tools Required

- Medium Phillips Screwdriver.
- 1) Lift front guard for arrow direction and make sure that guard's wedged portion fits into the slit hole on the upper housing.
  - 2) Remove the pre-assembled screws on the shell upper.
  - 3) Align the holes in the upper housing with two mounting holes on the handle as shown in Figure 6.
  - 4) Secure handle with the screws removed.

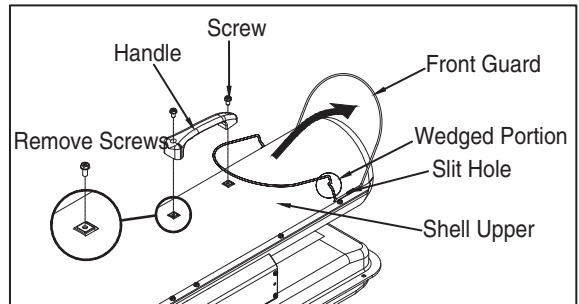


**Figure 6. Assembling Handle**

For KFA135DGDR/180DGDR/220DGDR Models only (Assembly time for this product is 10 minutes)

### Tools Required

- Medium Phillips Screwdriver.
- 3/4 inch socket or adjustable wrench

#### Assembling Handle & Wheel and Cord Wrap

- 1) Slide threaded axle through the rear section of the wheel support frame.
- 2) Slide one axle bushing on to each side of the axle. Slide one wheel on to each side of the axle. Attach one cap nut on to each side of the threaded axle and tighten well.
- 3) Place heater on wheel support frame. Align the holes on fuel tank flange with holes on wheel support frame.
- 4) Position the Handles on top of fuel tank flange. Insert screws through handles, fuel tank flange and wheel support frames as shown in Figure 8 and attach nut finger tight after each screw is inserted.
- 5) Align the hole on the handles with the mounting hole on the Cord Wrap. Insert Screws through Cord Wrap, handles and attach nut finger tight after each screw is inserted.
- 6) After all screws are inserted, tighten nuts firmly.

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

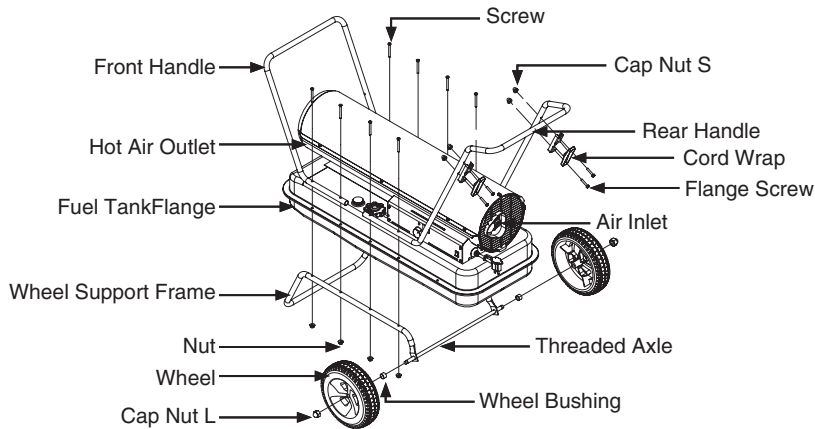


**Figure 7. Assembling Handle, Wheel and Cord wrap**

**⚠ CAUTION:** DO NOT OPERATE heater without support frame assembled to tank.

**NOTE:** Heater should be inspected before each use, and at least annually by a qualified service person.

#### **4. FUEL SELECTION**

1. All models can use 7 different fuels: K1 Kerosene, #1 Fuel Oil, #1, Diesel, #2 Fuel Oil, #2 Diesel, Jet A, JP-8
2. K1 Kerosene is recommended for optimal combustion and performance, and for less maintenance. K1 is also the optimal fuel choice in extremely low temperatures of 15°F or less, as its pour-point/"gel-point" varies depending on the refinery, but it is always far below the lowest temperatures reached North America.
3. Jet A and JP-8 are also excellent choices for clean combustion, reduced maintenance, and temperatures below 15°F, but they are rarely found outside of the aviation industry or the military.
4. #1 Fuel Oil, #1 Diesel, #2 Fuel Oil, #2 Diesel are often selected, as they are readily available. However, the user must understand that Fuel Oil and Diesel are less refined, and therefore the user should be aware of the following:
  - a. #1 Diesel and #1 Fuel Oil will have some degree of increased smoke/soot during ignition, increased smell, and increased regular cleaning/maintenance.
  - b. #2 Diesel and #2 Fuel Oil will, generally depending on the regional refinery, burn dirtier than #1 fuels. The use of #2 fuels will result in a little more smoke/soot during ignition, a greater increase in smell, and will require more regular cleaning/maintenance than #1 fuels.
  - c. At temperatures lower than 15°F, most diesel/fuel oil blends will become more viscous (start to gel) as the diesel falls below its pour point (starts to "gel"), and may pose a challenge igniting the heater and with continuous operation of the heater. There are troubleshooting steps for this situation, but selecting K1 (or JP-8/Jet A) is recommended when operating below 15°F. The colder the temperatures the more likely you could problems you will experience diesel gelling.
  - d. Diesel fuel gelling happens when the paraffin usually present in diesel starts to solidify when the temperature drops. At 32°F, the wax in liquid form will crystallize and leave the fuel clouded; this can start to have an effect on the fuel filter and the nozzle. If the nozzle is getting coated the spray pattern will not be correct which can cause white smoke and performance problems.

**KEROSENE SHOULD ONLY BE STORED IN A BLUE CONTAINER THAT IS CLEARLY MARKED "KEROSENE". NEVER STORE KEROSENE IN A RED CONTAINER.**

Red containers are associated with gasoline.

**NEVER** store kerosene in the living space. Kerosene should be stored in a well ventilated place outside the living area.

**NEVER** use any fuel other than 1-K kerosene (#1/#2 diesel/fuel oil, JET A or JP-8 fuels are acceptable substitutes)

**NEVER** use fuel such as gasoline, benzene, alcohol, white gas, camp stove fuel, paint thinners, or other oil compounds in this heater. These are volatile fuels that can cause an explosion or uncontrolled flames.

**NEVER** store kerosene in direct sunlight or near a source of heat.

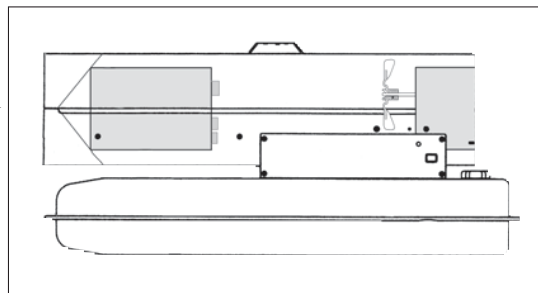
**NEVER** use kerosene that has been stored from one season to the next. Kerosene deteriorates over time.

**"OLD KEROSENE" WILL NOT BURN PROPERLY IN THIS HEATER.**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 5. OVERVIEW OF HEATER'S DESIGN

**Fuel System:** This heater is equipped with an electric air pump that forces air through the air line connected to the fuel intake and then through a nozzle in the burner head. When the air passes in front of the fuel intake it causes fuel to rise from the tank and into the burner nozzle. This fuel and air mixture is then sprayed into the combustion chamber in a fine mist.



**“Sure Fire Ignition” :** The electronic ignitor sends voltage to a specially designed spark plug. The spark plug ignites the fuel and air mixture described above.

**The Air System :** The heavy duty motor turns a fan that forces air into and around the combustion chamber. Here the air is heated and then forced out the front of the heater.

### **The Safety System :**

**A. Temperature Limit Control :** This heater is equipped with a Temperature Limit Control designed to turn off the heater should the internal temperature rise to an unsafe level. If this device activates and turns your heater off it may require service.

| MODELS     | Internal Shut-Off Temp.<br>Plus/Minus 10 Degrees | Reset Temperature<br>Plus/Minus 10 Degrees |
|------------|--------------------------------------------------|--------------------------------------------|
| KFA50DGDR  | 176°F/80°C                                       | 122°F/50°C                                 |
| KFA80DGDR  | 158°F/70°C                                       | 104°F/40°C                                 |
| KFA135DGDR | 158°F/70°C                                       | 104°F/40°C                                 |
| KFA180DGDR | 230°F/110°C                                      | 194°F/90°C                                 |
| KFA220DGDR | 194°F/90°C                                       | 140°F/60°C                                 |

**B. Electrical System Protection :** This heater's electrical system is protected by a fuse mounted to the PCB assembly that protects it and other electrical components from damage. If your heater fails to operate check this fuse first and replace as needed.

|            |            |                   |
|------------|------------|-------------------|
| FUSE TYPE: | All Models | 125 volt / 8 amps |
|------------|------------|-------------------|

**C. Flame-Out Sensor :** Utilizes a photocell to monitor the flame in burn chamber during normal operation. It will cause the heater to shut-off should the burner flame extinguish.

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## **6. FUELING YOUR HEATER**

**NEVER FILL THE HEATER FUEL TANK IN THE LIVING SPACE : FILL THE TANK OUTDOORS.  
DO NOT OVERFILL YOUR HEATER AND BE SURE HEATER IS LEVELED.  
IMPORTANT NOTICE REGARDING FIRST IGNITION OF HEATER :**

The first time you light the heater, it should be done outdoors. This allows the oils, etc. used in manufacturing the heater to burn off outside.

**⚠ WARNING!! : NEVER REFILL HEATER FUEL TANK WHEN HEATER IS OPERATING OR STILL HOT.**

## **7. OPERATION**

### **A.) VENTILATION**

**RISK OF INDOOR AIR POLLUTION/USE HEATER ONLY IN WELL VENTILATED AREAS.**

Provide a fresh air opening of at least three square feet (2,800 sq. cm) for each 100,000 BTU/Hr. rating. Provide extra fresh air if more heaters are being used.

Example : A KFA220DGDR heater requires one of the following:

- a two-car garage door raised six inches (15.24 cm)
- a single-car garage door raised nine inches (22.86 cm)
- two, thirty-inch (76.20 cm) windows raised fifteen inches (38.1 cm)

### **B.) OPERATION**

#### **TO START HEATER**

1. Fill fuel tank with fuel.

NOTE : Kerosene is recommended when the temperature drops below 0°F(-18°C) to prevent ignition delay or failure.

2. Attach fuel cap.

3. Plug power cord of heater into three-prong, grounded extension cord. Extension cord must be at least six feet long.

Extension Cord Wire Size Requirements

- 6 to 100 feet (1.8 to 30.5 meters) long, use 16 AWG conductor.
- 101 to 200 feet (30.8 to 61 meters) long, use 14 AWG conductor.

4. Turn “THERMOSTAT CONTROL knob” to desired setting (setting range : 40°F ~ 110°F) (KFA80/135/180/220DGDR Models Only)

5. Push “BTU control Switch” to desired level “High or LOW” (See Figure 8.) (KFA135/180/220DGDR Models Only)

6. Push Power Switch to “ON” position, Power Indicator Lamp will light and heater will start.

7. After startup, push “BTU control switch” to desired level “High or Low”

**NOTE: Room Temperature display explanations are as follows: (KFA135/180/220DGDR Models only)**

- When the room temperature is less 0°F, the LED display will show “Lo”
- When room temp is between 0°F and 99°F, the number shown on the display is the current room temperature.
- When room temperature is greater than 99°F, the LED display will show “Hi”

If heater does not start, the thermostat setting may be too low, turn “thermostat Control Knob” to higher position to start heater. If heater still does not start, turn power switch to “OFF” and then to “ON” position. If heater still does not start, see Troubleshooting Guide on page 15.

**NOTE : User can select to operate the heater on two different BTU levels(High or Low).**

To stabilize heater and prevent ignition delay, select BTU level after turning the heater on, or while it is in operation by pushing the BTU control switch. If the heater started at low BTU level in cold weather or low fuel tank, ignition failure can occur.

**NOTE : In cold weather, ignition may be improved by holding a finger over the end of the relief valve or block fanguard in half with newspaper etc. until the heater ignites.**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

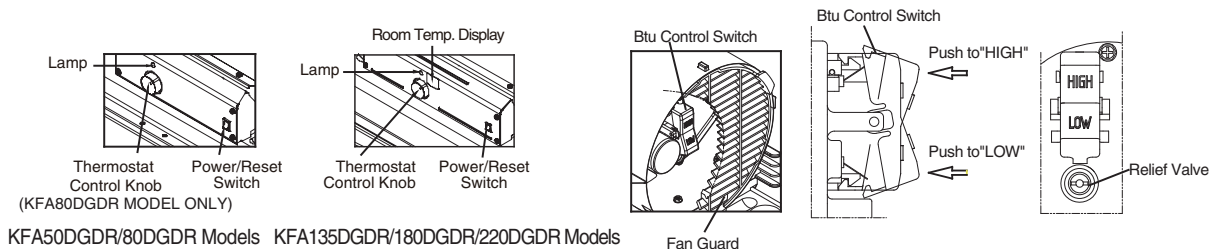


**Figure 8. Controls for All Models**

**NOTICE :** The major electrical components of this heater are protected by a safety fuse mounted to the PCB board.  
If your heater fails to start, check this fuse first and replace as necessary. You should also check your power source to insure that proper voltage and frequency are being supplied to the heater.

### **TO STOP HEATER**

1. Turn switch to “OFF” and unplug power cord.

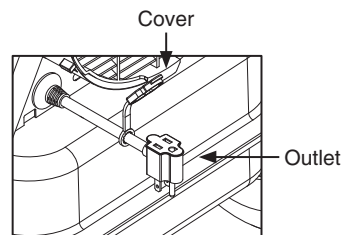
### **TO RESTART HEATER**

1. Wait 10 seconds after stopping heater.
2. Repeat steps under to start heater.

### **PIGGYBACK POWER CORD**

#### **⚠ WARNING : SHOCK HAZARD!**

- Always cover electric outlet when not in use.
- Don’t plug and use an appliance more than 120V/60Hz 5A current in this outlet.



KFA80DGDR/135DGDR/180DGDR/220DGDR Models only

**Figure 9. Piggy Back Power Cord**

## **8. LONG TERM STORAGE OF YOUR HEATER**

### **FUEL TANK DRAIN**

1. Drain fuel tank through fuel cap opening.  
(For KFA50DGDR/80DGDR Models Only)
2. Remove fuel drain bolt from rear bottom side of fuel tank using 3/4” socket or adjustable wrench and drain.  
(For KFA135DGDR/180DGDR/220DGDR Models Only. See Figure 10)
3. Using a small amount of kerosene, swirl and rinse the inside of the tank.

**NEVER** mix water with the kerosene as it will cause rust inside the tank.

Pour the kerosene out making sure that you remove it all.

**IMPORTANT :** Do not store kerosene over summer months for use during next heating season.

Using old fuel could damage heater.

4. Reinstall fuel cap. Properly dispose of old and dirty fuel.  
(For KFA50DGDR/80DGDR Models Only)
5. Reinstall fuel drain bolt to Fuel tank and tighten firmly using 3/4” socket or adjustable wrench.(For KFA135DGDR/180DGDR/220DGDR Models Only. See Figure 10)

**IMPORTANT :** Before reinstalling the fuel drain bolt, make sure the seal is on the bolt. If the seal is not used the bolt cannot be installed correctly and the fuel tank will leak.

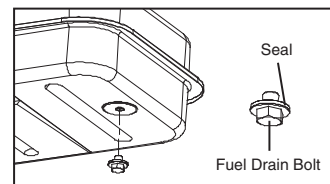


**Figure 10. Fuel Drain Bolt**

6. Store heater in dry well ventilated area. Make sure storage place is free of dust and corrosive fumes.
7. Store the heater in the original box with the original packing material and keep the USER’S MANUAL with the heater.

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 9. MAINTENANCE

**⚠ WARNING!! : NEVER SERVICE HEATER WHILE IT IS PLUGGED IN OR WHILE HOT!**

**USE ORIGINAL EQUIPMENT REPLACEMENT PARTS. Use of third party or other alternate components will void warranty and may cause unsafe operating conditions.**

### A.) FUEL TANK

FLUSH EVERY 200 HOURS OF OPERATION OR AS NEEDED (SEE STORAGE, PAGE 9)

### B.) AIR INTAKE FILTER

WASH AND DRY WITH SOAP AND WATER EVERY 500 HOURS OF OPERATION OR AS NEEDED.

- Remove screws along each side of heater using medium phillips screwdriver.
- Lift upper shell off.
- Remove fan guard.
- Wash or replace air intake filter.
- Reinstall fan guard and upper shell.

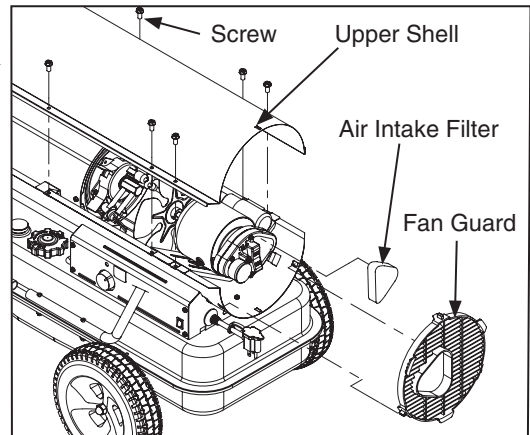


**Figure 11. Air Intake Filter Access**

### C.) AIR OUTPUT FILTER, LINT FILTER

REPLACE EVERY 500 HOURS OF OPERATION OR ONCE A YEAR.

- Remove upper shell and fan guard (See Air Intake Filter).
- Turn Air pressure gauge counter-clock wise and remove.
- Remove end filter cover screws using medium phillips screwdriver.
- Remove end filter cover.
- Replace air output and lint filter.
- Reinstall end filter cover and air pressure gauge.
- Reinstall fan guard and upper shell.

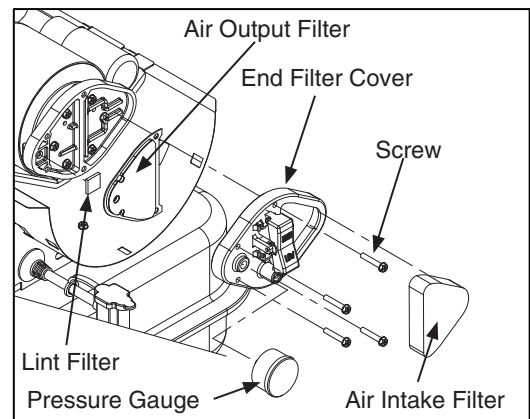


**Figure 12. Air Output Filter Access**

### D.) FAN BLADES

CLEAN EVERY SEASON OR AS NEEDED.

- Remove upper shell (See Air Intake Filter).
- Use M6 allen wrench to loosen set screw which holds fan blade to motor shaft.
- Slip fan blade off motor shaft.
- Clean fan blade using a soft cloth moistened with kerosene or solvent.
- Dry fan blade thoroughly.
- Reinstall fan blade on motor shaft. Place fan blade hub flush with end of motor shaft.
- Place set screw on flat of shaft. Tighten set screw firmly (40-50 inch-pounds/4.5-5.6 N-m).
- Reinstall upper shell.

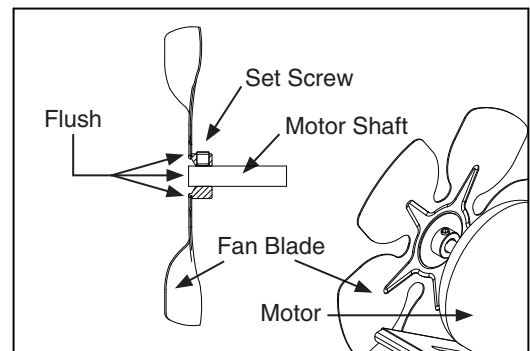


**Figure 13. Fan Assembly**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## E.) NOZZLE

REMOVE DIRT IN NOZZLE AS NEEDED (SEE PAGE 16).  
(For KFA50DGDR/80DGDR/135DGDR/180DGDR Models Only)

- Remove upper shell (See page 10).
- Remove fan blade (See page 10).
- Remove fuel and air line hoses from nozzle adaptor.
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Turn nozzle adaptor 1/9 turn(40°) to counter clock wise and pull toward motor to remove. (See Figure 14)
- Place plastic hex-body into vise and lightly tighten.
- Carefully remove nozzle from nozzle adaptor using 5/8" socket wrench.
- Blow compressed air through face of nozzle.  
(this will remove any dirt in nozzle)
- Reinstall nozzle into nozzle adaptor until nozzle seats.  
Tighten 1/3 turn more using 5/8" socket wrench.  
(40~45 inch-pounds)
- Reinstall nozzle adaptor to Burner Head.
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Attach fuel and air line hoses to nozzle adaptor.
- Reinstall fan blade and upper shell.

(For KFA220DGDR Model Only)

- Remove upper shell (See page 10).
- Remove fan (See page 10).
- Remove fuel and air line hoses from nozzle adaptor.
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Turn nozzle adaptor 1/8 turn (45°) to counter clock wise and pull toward motor to remove. (See Figure 15)
- Place plastic hex-body into vise and lightly tighten.
- Carefully remove nozzle from nozzle adaptor using 5/8" socket wrench.
- Blow compressed air through face of nozzle.  
(this will remove any dirt in nozzle)
- Reinstall nozzle into nozzle adaptor until nozzle seats  
Tighten 1/3 turn more using 5/8" socket wrench  
(40~45 inch-pounds)
- Reinstall nozzle adaptor to burner bracket
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Attach fuel and air line hoses to nozzle adaptor.
- Reinstall fan blade and upper shell.  
firmly (40-50 inch-pounds/4.5-5.6 N-m).
- Reinstall upper shell.

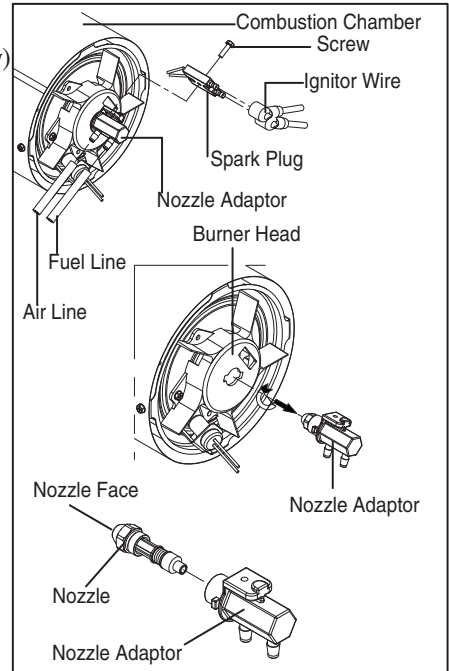


**Figure 14. Nozzle Replacement**

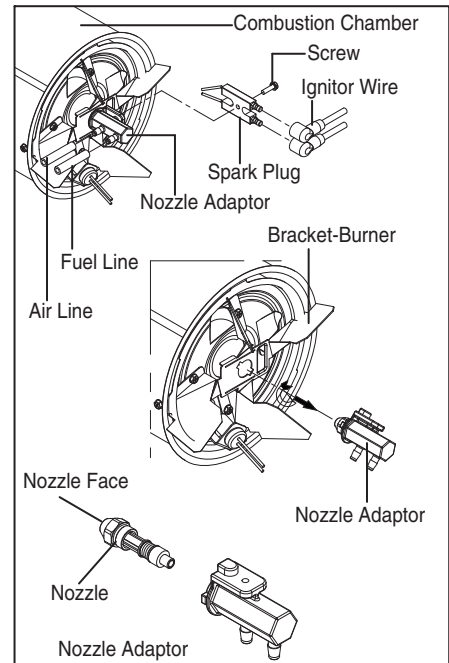


**Figure 15. Nozzle Replacement**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## F.) SPARK PLUG

CLEAN AND REGAP EVERY 600 HOURS  
OPERATION OR REPLACE AS NEEDED.

(For KFA50DGDR/80DGDR/135DGDR/180DGDR Models Only)

- Remove upper shell (See page 10).
- Remove fan (See page 10).
- Remove ignitor wire from spark plug.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Clean and regap spark plug electrodes to 3.5mm gap.
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Reinstall fan and upper shell.

(For KFA220DGDR Model Only)

- Remove upper shell (See page 10).
- Remove fan (See page 10).
- Remove ignitor wire from nozzle adaptor.
- Remove spark plug from nozzle adaptor using medium phillips screwdriver.
- Clean and regap spark plug electrodes to 3.5mm gap. (0.138")
- Reinstall spark plug to nozzle adaptor.
- Attach ignitor wire to spark plug.
- Reinstall fan and upper shell.

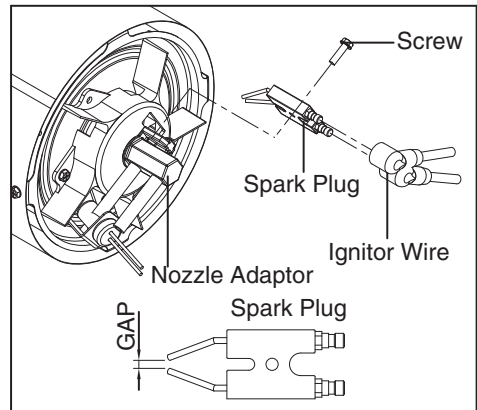


**Figure 16. Spark Plug Regap**

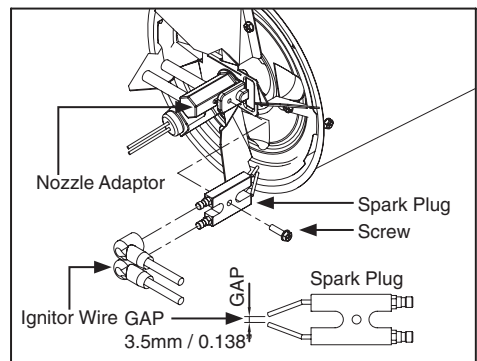


**Figure 17. Spark Plug Regap**

## G.) PHOTOCELL

CLEAN PHOTOCELL ANNUALLY OR AS  
NEEDED.

- Remove upper shell (See page 10).
- Remove fan (See page 10).
- Remove photocell from it's mounting.  
Clean photocell lens with cotton swab.

TO REPLACE:

- Remove side cover screws using medium phillips screwdriver.
- Disconnect switch wires from power switch and remove side cover.
- Disconnect wires from circuit board and remove photocell.
- Install new photocell and connect wires to circuit board.
- Replace switch wires to power switch and side cover.
- Replace fan and upper shell.

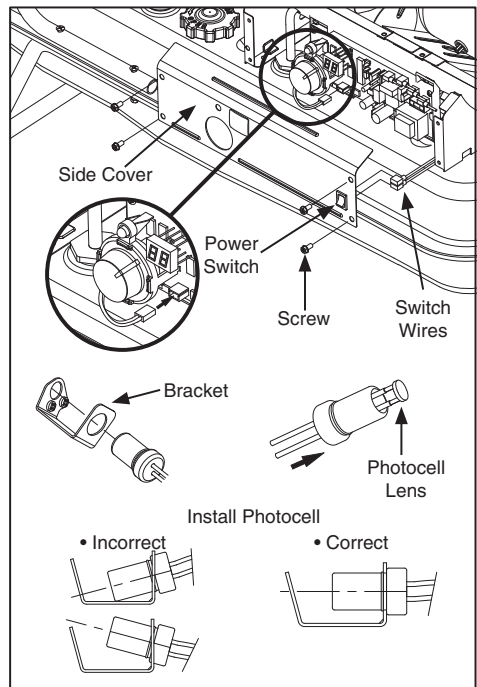


**Figure 18. Photocell Replacement**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## H.) FUEL FILTER

CLEAN OR REPLACE TWICE A HEATING SEASON OR AS NEEDED.

- Remove side cover screws using medium phillips screwdriver.
- Disconnect switch wires from power switch and remove side cover.
- Pull fuel line off fuel filter neck.
- Turn fuel filter 90° to counter clockwise and pull to remove (KFA50DGDR/80DGDR Models only).
- Turn fuel filter 90° to clockwise and pull to remove (KFA135DGDR/180DGDR/220DGDR Models only).
- Wash fuel filter with clean fuel and replace in tank.
- Attach fuel line to fuel filter neck.
- Replace switch wires to power switch.
- Reinstall side cover.

## I.) PUMP PRESSURE ADJUSTMENT

**NOTE: If the pump pressure needs to be adjusted, make sure the heater is running on the HIGH BTU setting.**

- Push the BTU CONTROL Switch to HIGH.  
(See Operation, page 8, KFA135DGDR/180DGDR/220DGDR Models only)
- Remove Pressure Gauge Plug from End Filter Cover. (KFA50DGDR/80DGDR Models only)
- Start heater (See Operation, page 8)  
Allow motor to reach full speed
- Adjust pressure (Using a flat blade screwdriver) Turn relief valve to clockwise to increase pressure. Turn relief valve to counter clockwise to decrease pressure.
- Stop heater (See Operation, page 8)

| MODEL      | Pump Pressure  |               |
|------------|----------------|---------------|
|            | High BTU level | Low BTU level |
| KFA50DGDR  | 3.8 psi        | N/A           |
| KFA80DGDR  | 3.8 psi        | N/A           |
| KFA135DGDR | 5.5 psi        | 3.5 psi       |
| KFA180DGDR | 6.5 psi        | 4.5 psi       |
| KFA220DGDR | 8.5 psi        | 6.5 psi       |

**NOTE: USE ONLY ORIGINAL EQUIPMENT REPLACEMENT PARTS.**

Use of alternate or third party components will void any warranty and may cause unsafe operating condition.

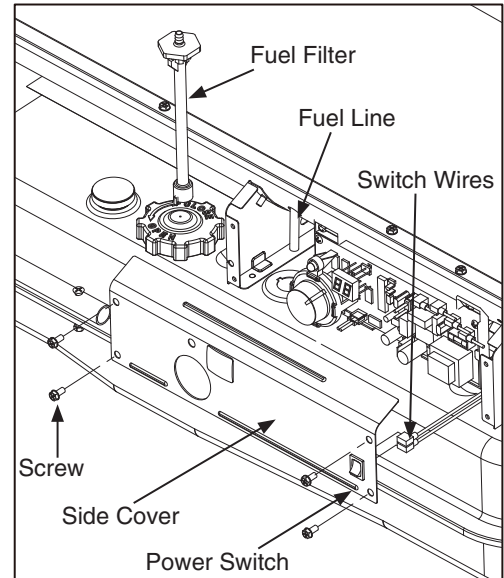


**Figure 19. Fuel Filter Replacement**

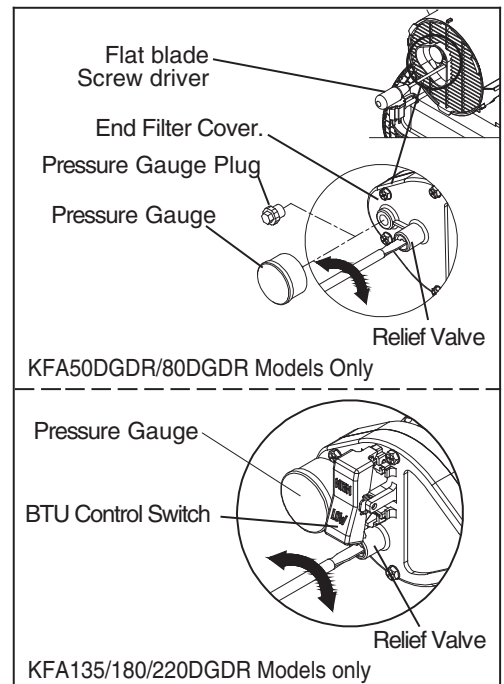


**Figure 20. Adjusting Pump Pressure**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 10. REPLACING FUSE

**NOTICE :** This heater is fuse protected.

**If your heater fails to ignite, DO NOT RETURN YOUR HEATER TO THE STORE.**

**Please follow the simple instructions below to inspect and change the fuse.**

### PROCEDURE FOR REPLACING FUSE

#### **⚠ WARNING : SHOCK HAZARD**

**To prevent personal injury, unplug the power cord before replacing fuse.**

1. Unplug heater.
2. Remove side cover screws using medium phillips screw driver.
3. Disconnect switch wires from power switch.
4. Remove fuse from fuse holder.(See Figure 21.)
5. Replace fuse.

#### **⚠ WARNING : FIRE HAZARD**

**To avoid fire, Do not substitute with a higher or lower current rating.**

6. Replace switch wires to power switch.
7. Replace side cover.

**NOTE : Specified fuse rating : AC 125/8A**

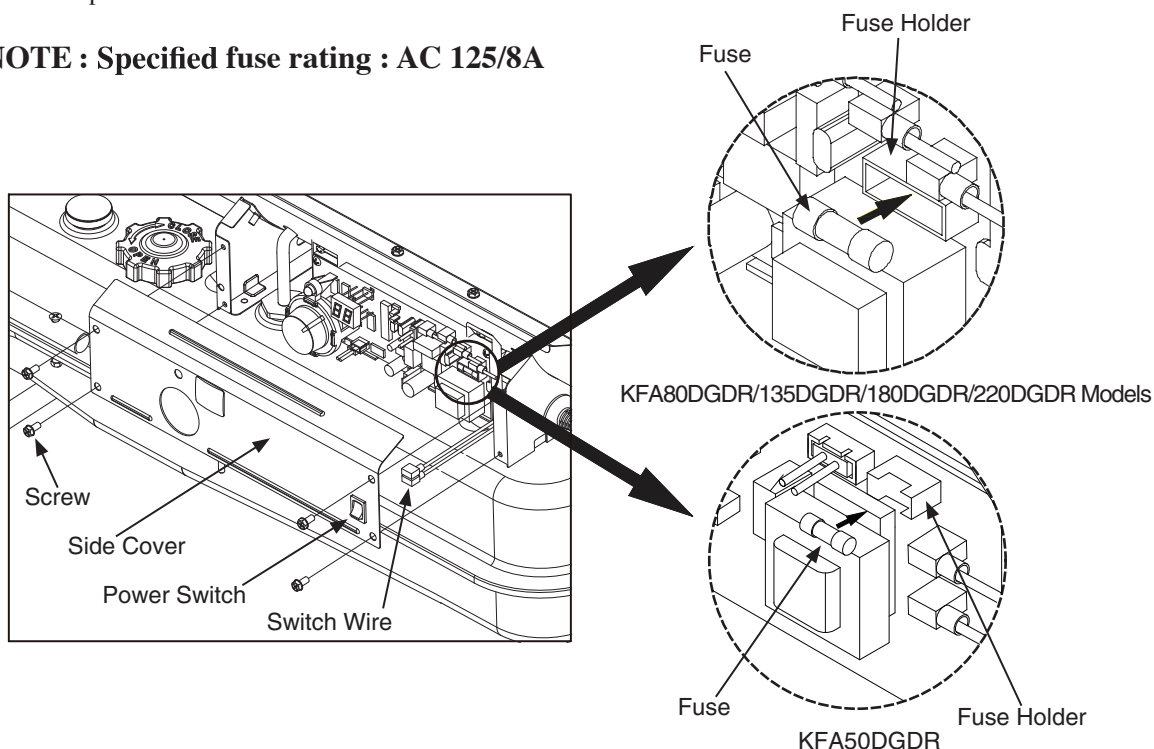


**Figure 21. Replacing Fuse**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

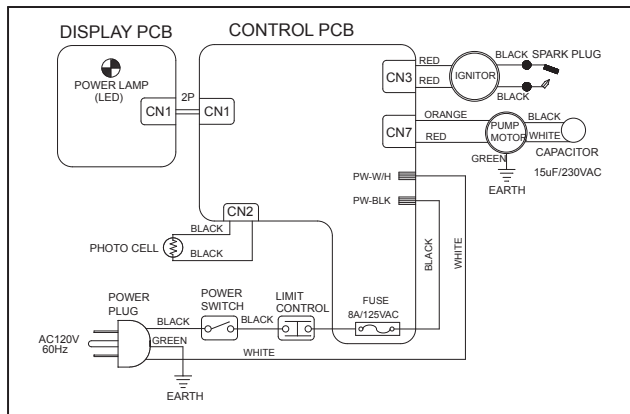
## 11. TROUBLESHOOTING GUIDE

| TROUBLE                                                                                                                                                              | POSSIBLE CAUSE                                                                                                                                                                                                                                                                                                                                                                                                              | CORRECTIVE ACTION                                                                                                                                                                                                                                                                                                                                                                                                                                                         |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Heater ignites but MAIN PCB assembly shuts heater off after a short period of time.<br/>(Indicator Lamp is flickering and room temp. display indicates “E1 “)</b> | <ol style="list-style-type: none"> <li>1. Wrong pump pressure.</li> <li>2. Dirty Air Output,Air Intake or Lint Filter.</li> <li>3. Dirty Fuel Filter.</li> <li>4. Dirt in Nozzle.</li> <li>5. Dirty Photocell Lens.</li> <li>6. Photocell Assembly not Properly installed.(Not seeing the flame)</li> <li>7. Bad electrical connection between photocell and MAIN PCB assembly.</li> <li>8. Defective Photocell.</li> </ol> | <ol style="list-style-type: none"> <li>1. See Pump Pressure Adjustment, Page 13.</li> <li>2. See Air Output, Air intake and Lint Filters, page 10.</li> <li>3. See Fuel Filter, Page 13.</li> <li>4. See Nozzle, Page 11.</li> <li>5. Clean Photocell Lens, Page 12.</li> <li>6. Make sure photocell boot is properly seated in bracket, Page 12.</li> <li>7. Check electrical components See wiring diagram, Page 16.</li> <li>8. Replace Photocell, Page 12.</li> </ol> |
| <b>Heater will not ignite but motor runs for a short period of time.(Indicator Lamp is flickering and room temp.display indicates “E1 “)</b>                         | <ol style="list-style-type: none"> <li>1. No fuel in tank.</li> <li>2. Wrong pump pressure.</li> <li>3. Carbon deposits on spark plug and/ or improper gap.</li> <li>4. Dirty fuel filter.</li> <li>5. Dirt in Nozzle.</li> <li>6. Water in fuel tank.</li> <li>7. Bad electrical connection between ignitor and MAIN PCB assembly.</li> <li>8. Ignition wire is not attached to spark plug.</li> </ol>                     | <ol style="list-style-type: none"> <li>1. Fill tank with kerosene.</li> <li>2. See Pump Pressure Adjustment, Page 13.</li> <li>3. See Spark Plug, Page 12.</li> <li>4. See Fuel Filter, Page 13.</li> <li>5. See Nozzle, Page 11.</li> <li>6. Flush fuel tank with clean kerosene, Page 9.</li> <li>7. Check electrical components See wiring diagram, Page 16.</li> <li>8. Attach ignition wire to spark plug. See Spark Plug, Page 12.</li> </ol>                       |
| <b>Fan does not turn when heater is plugged in and power switch was in the “ ON “ Position.<br/>(Indicator Lamp is on or flickering)</b>                             | <ol style="list-style-type: none"> <li>1. Thermostat setting is too low.</li> <li>2. Bad electrical connection between motor and MAIN PCB assembly.</li> </ol>                                                                                                                                                                                                                                                              | <ol style="list-style-type: none"> <li>1. Turn thermostat control knob to a higher setting.</li> <li>2. Check electrical connections, See Wiring Diagram, Page 16.</li> </ol>                                                                                                                                                                                                                                                                                             |
| <b>(Indicator Lamp is flickering and room temp. display indicates “E2”)</b>                                                                                          | <ol style="list-style-type: none"> <li>1. Sensor Failure.</li> </ol>                                                                                                                                                                                                                                                                                                                                                        | <ol style="list-style-type: none"> <li>1. Replace sensor. See Wiring diagram, Page 16.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                         |
| <b>(Indicator Lamp is flickering and room temp. display indicates “E3”)</b>                                                                                          | <ol style="list-style-type: none"> <li>1. Thermostat switch failure.</li> </ol>                                                                                                                                                                                                                                                                                                                                             | <ol style="list-style-type: none"> <li>1. Replace switch. See Wiring diagram, Page 16.</li> </ol>                                                                                                                                                                                                                                                                                                                                                                         |
| <b>Heater will not turn-on<br/>(Indicator Lamp is off)</b>                                                                                                           | <ol style="list-style-type: none"> <li>1. Temperature limit safety device is overheated.</li> <li>2. No electrical power</li> <li>3. Blown fuse.</li> <li>4. Bad electrical connection between temperature limit safety device and PCB board.</li> </ol>                                                                                                                                                                    | <ol style="list-style-type: none"> <li>1. Turn power switch to “OFF” and allow to cool (about 10 min.)</li> <li>2. Check to insure heater cord and extension cord are plugged in. Check power supply.</li> <li>3. Replace safety fuse in PCB board.</li> <li>4. Check electrical connections See Wiring Diagram, Page 16.</li> </ol>                                                                                                                                      |

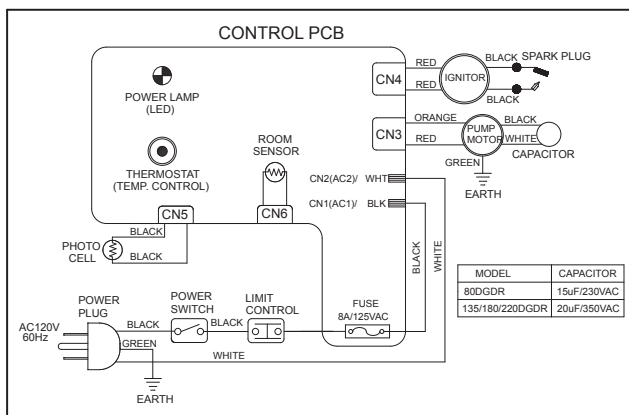
**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 12. WIRING DIAGRAM

### A) WIRING DIAGRAM (KFA50DGDR Model)

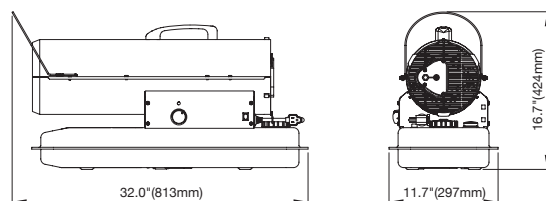


### B) WIRING DIAGRAM (KFA80DGDR/135DGDR/180DGDR/220DGDR Models)

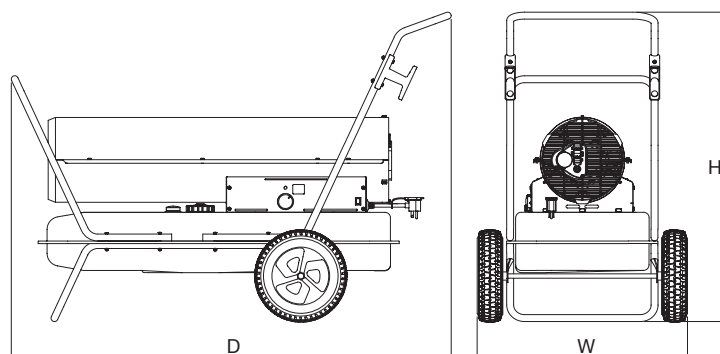


**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

### 13. SPECIFICATIONS



**KFA50DGDR/80DGDR Models**



|   | 135DGDR         | 180DGDR<br>220DGDR |
|---|-----------------|--------------------|
| D | 41.9"(1,063 mm) | 47.4"(1,205 mm)    |
| W | 21.5"(547 mm)   | 23.1"(587 mm)      |
| H | 32.4"(824 mm)   | 33.5"(850 mm)      |

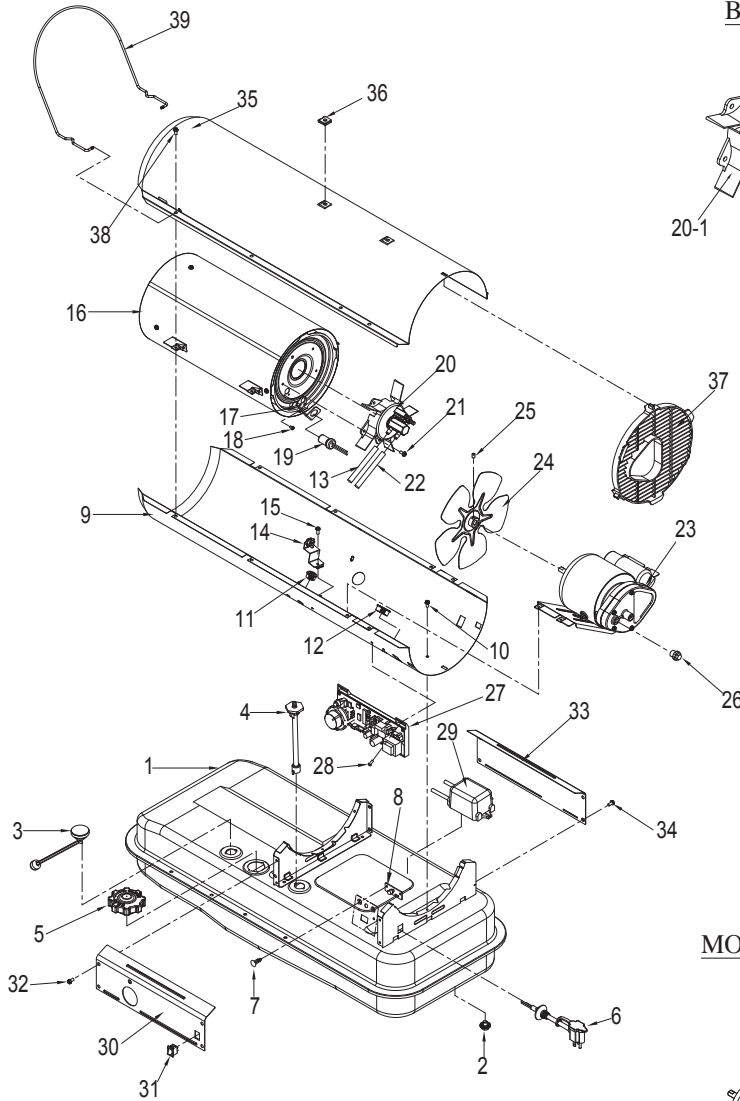
**KFA135DGDR/180DGDR/220DGDR Models**

| MODEL                                   |      | KFA50DGDR                       | KFA80DGDR                       | KFA135DGDR                        | KFA180DGDR                        | KFA220DGDR                        |
|-----------------------------------------|------|---------------------------------|---------------------------------|-----------------------------------|-----------------------------------|-----------------------------------|
| BTU/Hr.                                 | HIGH | 50,000                          | 80,000                          | 135,000                           | 180,000                           | 220,000                           |
|                                         | LOW  | N/A                             | N/A                             | 95,000                            | 140,000                           | 180,000                           |
| Fuel Consumption<br>- Gal./Hr(ℓ./Hr)    | HIGH | 0.38(1.44)                      | 0.60(2.27)                      | 1.02(3.86)                        | 1.36(5.15)                        | 1.66(6.28)                        |
|                                         | LOW  | N/A                             | N/A                             | 0.72(2.73)                        | 1.06(4.01)                        | 1.36(5.15)                        |
| Fuel Tank Capacity - Gal.(ℓ)            |      | 5.0(18.9)                       | 5.0(18.9)                       | 10.0(37.9)                        | 13.0(49.2)                        | 13.0(49.2)                        |
| Pump Pressure PSI(kgf/cm <sup>2</sup> ) | HIGH | 3.8(0.27)                       | 3.8(0.27)                       | 5.5(0.39)                         | 6.5(0.46)                         | 8.5(0.60)                         |
|                                         | LOW  | N/A                             | N/A                             | 3.5(0.25)                         | 4.5(0.32)                         | 6.5(0.46)                         |
| Volt/Hz                                 |      | 120Vac/60hz                     | 120Vac/60hz                     | 120Vac/60hz                       | 120Vac/60hz                       | 120Vac/60hz                       |
| Amps.                                   |      | 1.6                             | 1.6                             | 2.5                               | 3.2                               | 3.7                               |
| Phase                                   |      | 1                               | 1                               | 1                                 | 1                                 | 1                                 |
| Size(D×W×H), Inch(mm)                   |      | 32.0×11.7×16.7<br>(813×297×424) | 32.0×11.7×16.7<br>(813×297×424) | 41.9×21.5×32.4<br>(1,063×547×824) | 47.4×23.1×33.5<br>(1,205×587×850) | 47.4×23.1×33.5<br>(1,205×587×850) |
| Weight Lbs.(kg)                         |      | 26.9(12.2)                      | 26.9(12.2)                      | 52.2(23.7)                        | 58.0(26.3)                        | 60.2(27.3)                        |

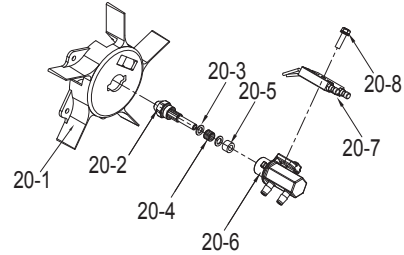
**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 14. EXPLODED PARTS DRAWING (KA50DGDR/80DGDR Models Only)

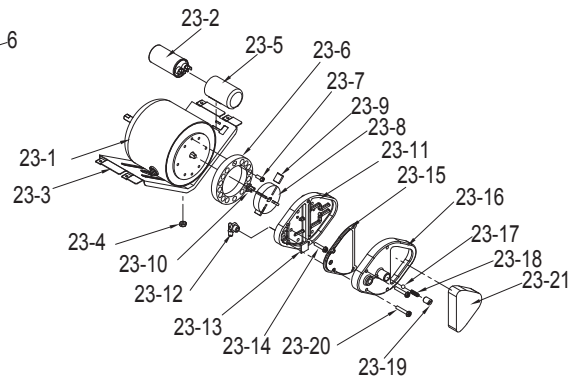
NOTE : SPECIFY MODEL NUMBER AND PART NUMBER WHEN ORDERING PARTS.



### BURNER HEAD ASSEMBLY



### MOTOR AND PUMP ASSEMBLY



**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## **15. PARTS LIST (KFA50DGDR/80DGDR Models Only)**

| KEY NO. | DESCRIPTION                | PART NO.                    |                             | Quantity |
|---------|----------------------------|-----------------------------|-----------------------------|----------|
|         |                            | KFA50DGDR                   | KFA80DGDR                   |          |
| 1       | Fuel Tank Assmebly         | 2151-0046-01                | 2151-0047-01                | 1        |
| 2       | Fuel Drain-Bolt            | -                           | -                           | 1        |
| 3       | Fuel Gauge                 | 2156-0046-00                | 2156-0049-00                | 1        |
| 4       | Fuel Filter Assmby         | 2155-0005-00                | 2155-0005-00                | 1        |
| 5       | Fuel Cap                   | 2151-0041-00                | 2151-0041-00                | 1        |
| 6       | Power Cord                 | 3980-0274-00                | 3980-0275-00                | 1        |
| 7       | Button Support             | 3713-0048-00                | -                           | 2        |
| 8       | Display P.C.B Assembly     | 215A-0013-00                | -                           | 1        |
| 9       | Shell Lower                | 3111-0501-08                | 3111-0501-08                | 1        |
| 10      | Flange Screw               | 4319-0015-00                | 4319-0015-00                | 4        |
| 11      | Bushing-Grommet(S)         | 3231-0120-00                | 3231-0120-00                | 1        |
| 12      | Bushing-Grommet(L)         | 3231-0121-00                | 3231-0121-00                | 2        |
| 13      | Air-Line                   | 3341-0035-00                | 3341-0035-00                | 1        |
| 14      | Temperature Limit Assembly | 2153-0022-00                | 2153-0033-00                | 1        |
| 15      | Flange-Screw               | 4319-0015-00                | 4319-0015-00                | 1        |
| 16      | Chamber Assembly           | 2152-0292-00                | 2152-0293-00                | 1        |
| 17      | Bracket Photocell          | 3131-0159-00                | 3131-0159-00                | 1        |
| 18      | Screw-BH1                  | 4311-0068-00                | 4311-0068-00                | 2        |
| 19      | Photocell Assembly         | *SP-KFA1007                 | *SP-KFA1007                 | 1        |
| 20      | Burner Head Assembly       | 2152-0120-00                | 2152-0121-00                | 1        |
| 20-1    | Burner Head                | 3531-0026-00                | 3531-0026-00                | 1        |
| 20-2    | Nozzle                     | *SP-KFA1026                 | *SP-KFA1027                 | 1        |
| 20-3    | Washer-Nozzle Seal         | 4349-0016-00                | 4349-0016-00                | 2        |
| 20-4    | Spring-Nozzle Seal         | 3431-0010-00                | 3431-0010-00                | 1        |
| 20-5    | O-Ring                     | 3311-0006-00                | 3311-0006-00                | 1        |
| 20-6    | Nozzle Adaptor             | 3231-0178-00                | 3231-0178-00                | 1        |
| 20-7    | Spark Plug                 | *SP-KFA1008                 | *SP-KFA1008                 | 1        |
| 20-8    | Bolt-Flange                | 4329-0079-00                | 4329-0079-00                | 1        |
| 21      | Flange Screw               | 4319-0015-00                | 4319-0015-00                | 3        |
| 22      | Fuel Line                  | 3341-0034-00                | 3341-0034-00                | 1        |
| 23      | Motor and Pump Assembly    | 2154-0135-00                | 2154-0135-00                | 1        |
| 23-1    | Motor                      | 3970-0210-00                | 3970-0210-00                | 1        |
| 23-2    | Capacitor                  | 3820-0257-00                | 3820-0257-00                | 1        |
| 23-3    | Motor Support              | 3111-0440-00                | 3111-0440-00                | 1        |
| 23-4    | Nut-Hex                    | 4331-0022-00                | 4331-0022-00                | 2        |
| 23-5    | Holder Capacitor           | -                           | -                           | 1        |
| 23-6    | Pump Body                  | 3541-0022-00                | 3541-0022-00                | 1        |
| 23-7    | Bolt-BH Special            | 4321-0198-00                | 4321-0198-00                | 2        |
| 23-8    | Rotor                      | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 1        |
| 23-9    | Blade                      | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 4        |
| 23-10   | Insert                     | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 1        |
| 23-11   | End Pump Cover             | 3531-0027-00                | 3531-0027-00                | 1        |
| 23-12   | Elbow                      | 3231-0181-00                | 3231-0181-00                | 1        |

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## **15. PARTS LIST (KFA50DGDR/80DGDR Models Only)**

| KEY NO. | DESCRIPTION              | PART NO.                    |                             | Quantity |
|---------|--------------------------|-----------------------------|-----------------------------|----------|
|         |                          | KFA50DGDR                   | KFA80DGDR                   |          |
| 23-13   | Lint Filter              | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 23-14   | Bolt Flange              | 4329-0081-00                | 4329-0081-00                | 6        |
| 23-15   | Output Filter            | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 23-16   | End Filter Cover         | 3221-0029-00                | 3221-0029-00                | 1        |
| 23-17   | Ball                     | See SP-KFA1006 <sup>3</sup> | See SP-KFA1006 <sup>3</sup> | 1        |
| 23-18   | Spring                   | See SP-KFA1006 <sup>3</sup> | See SP-KFA1006 <sup>3</sup> | 1        |
| 23-19   | Adjusting Screw          | See SP-KFA1006 <sup>3</sup> | See SP-KFA1006 <sup>3</sup> | 1        |
| 23-20   | Bolt Flange              | 4329-0016-00                | 4329-0016-00                | 4        |
| 23-21   | Intake Filter            | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 24      | Fan Assembly             | 2154-0010-00                | 2154-0009-00                | 1        |
| 25      | Bolt Headless Hex Socket | 4323-0008-00                | 4323-0008-00                | 1        |
| 26      | Plug                     | 3231-0054-00                | 3231-0054-00                | 1        |
| 27      | Main P.C.B Assembly      | 215A-0048-00                | 215A-0073-00                | 1        |
| 28      | Screw-TH2S               | 4312-0044-00                | 4312-0044-00                | 2        |
| 29      | Ignitor                  | 39E0-0071-00                | 39E0-0071-00                | 1        |
| 30      | Side Cover-Right         | 3121-0496-17                | 3121-0497-35                | 1        |
| 31      | Power Switch             | 39A0-0191-00                | 39A0-0191-00                | 1        |
| 32      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 4        |
| 33      | Side Cover-Left          | 3121-0502-02                | 3121-0503-11                | 1        |
| 34      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 4        |
| 35      | Shell Upper              | 3111-0502-07                | 3111-0502-07                | 1        |
| 36      | Clip Nut                 | 3131-0182-00                | 3131-0182-00                | 2        |
| 37      | Fan Guard                | 3221-0074-00                | 3221-0074-00                | 1        |
| 38      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 8        |
| 39      | Front Guard              | 3561-0066-00                | 3561-0066-00                | 1        |

| KEY NO. | DESCRIPTION            | PART NO.   |            | Quantity |
|---------|------------------------|------------|------------|----------|
|         |                        | KFA50DGDR  | KFA80DGDR  |          |
| 1       | Rotor kit              | SP-KFA1000 | SP-KFA1000 | 1        |
| 2       | Filter kit             | SP-KFA1005 | SP-KFA1005 | 1        |
| 3       | Plug/Pump adjuster kit | SP-KFA1006 | SP-KFA1006 | 1        |

**FOR TECHNICAL ASSISTANCE SEE YOUR LOCAL RETAILER OR  
CONTACT US AT:**

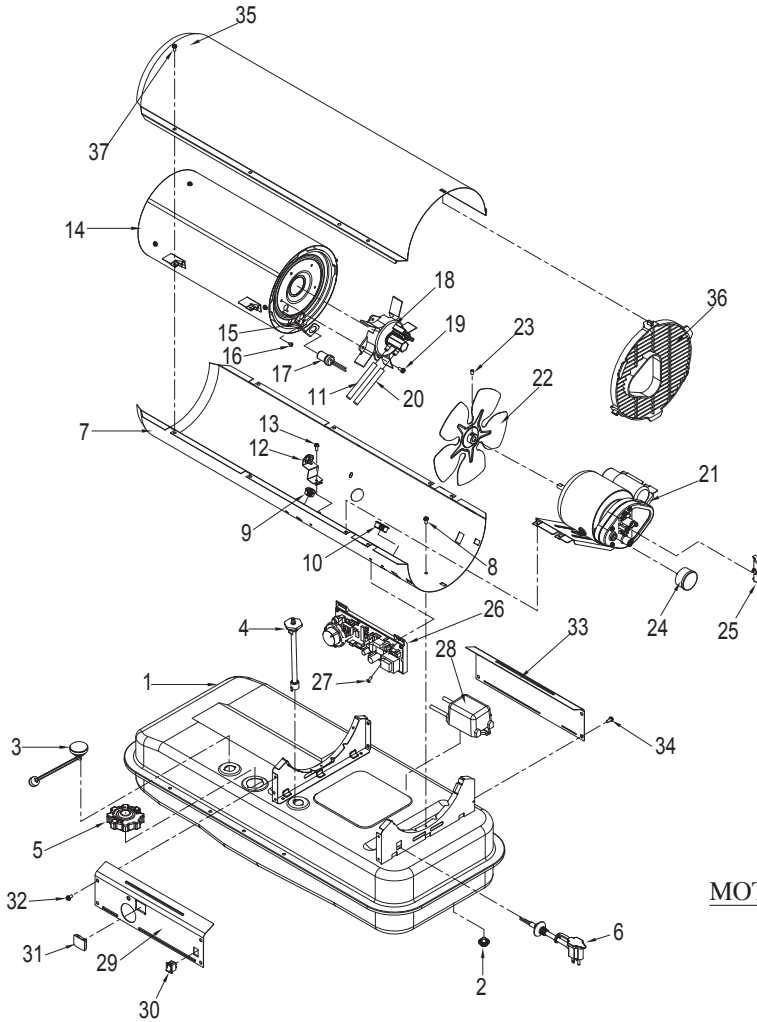
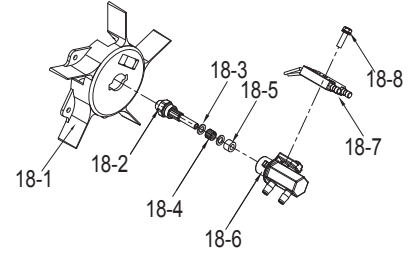
**Phone : 1-877-447-4768**

**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

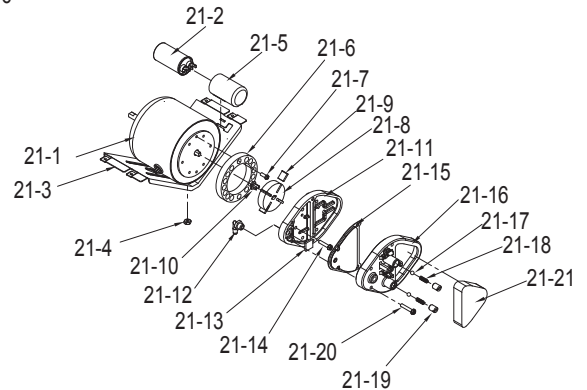
## 14. EXPLODED PARTS DRAWING (KFA135DGDR/180DGDR Models Only)

NOTE : SPECIFY MODEL NUMBER AND PART NUMBER WHEN ORDERING PARTS.

### BURNER HEAD ASSEMBLY



### MOTOR AND PUMP ASSEMBLY



**NEVER LEAVE THE HEATER  
UNATTENDED WHILE BURNING!**

## 15. PARTS LIST (KFA135DGDR/180DGDR Models Only)

| KEY NO. | DESCRIPTION                | PART NO.                    |                             | Quantity |
|---------|----------------------------|-----------------------------|-----------------------------|----------|
|         |                            | KFA135DGDR                  | KFA180DGDR                  |          |
| 1       | Fuel Tank Assmebly         | 2151-0048-01                | 2151-0049-01                | 1        |
| 2       | Fuel Drain-Bolt            | 4329-0072-00                | 4329-0072-00                | 1        |
| 3       | Fuel Gauge                 | 2156-0051-00                | 2156-0051-00                | 1        |
| 4       | Fuel Filter Assmbly        | 2155-0001-00                | 2155-0001-00                | 1        |
| 5       | Fuel Cap                   | 2151-0041-00                | 2151-0041-00                | 1        |
| 6       | Power Cord                 | 3980-0275-00                | 3980-0275-00                | 1        |
| 7       | Shell Lower                | 3111-0506-08                | 3111-0505-10                | 1        |
| 8       | Flange Screw               | 4319-0015-00                | 4319-0015-00                | 4        |
| 9       | Bushing-Grommet(S)         | 3231-0120-00                | 3231-0120-00                | 1        |
| 10      | Bushing-Grommet(L)         | 3231-0121-00                | 3231-0121-00                | 2        |
| 11      | Air-Line                   | 3341-0036-00                | 3341-0038-00                | 1        |
| 12      | Temperature Limit Assembly | 2153-0033-00                | 2153-0023-00                | 1        |
| 13      | Flange-Screw               | 4319-0015-00                | 4319-0015-00                | 1        |
| 14      | Chamber Assembly           | 2152-0294-00                | 2152-0295-00                | 1        |
| 15      | Bracket Photocell          | 3131-0159-00                | 3131-0159-00                | 1        |
| 16      | Screw-BH1                  | 4311-0068-00                | 4311-0068-00                | 2        |
| 17      | Photocell Assembly         | *SP-KFA1007                 | *SP-KFA1007                 | 1        |
| 18      | Burner Head Assembly       | 2152-0122-00                | 2152-0123-00                | 1        |
| 18-1    | Burner Head                | 3531-0025-00                | 3531-0024-00                | 1        |
| 18-2    | Nozzle                     | *SP-KFA1003                 | *SP-KFA1004                 | 1        |
| 18-3    | Washer-Nozzle Seal         | 4349-0016-00                | 4349-0016-00                | 2        |
| 18-4    | Spring-Nozzle Seal         | 3431-0010-00                | 3431-0010-00                | 1        |
| 18-5    | O-Ring                     | 3311-0006-00                | 3311-0006-00                | 1        |
| 18-6    | Nozzle Adaptor             | 3231-0179-00                | 3231-0179-00                | 1        |
| 18-7    | Spark Plug                 | *SP-KFA1021                 | *SP-KFA1021                 | 1        |
| 18-8    | Bolt-Flange                | 4329-0079-00                | 4329-0079-00                | 1        |
| 19      | Flange Screw               | 4319-0015-00                | 4319-0015-00                | 3        |
| 20      | Fuel Line                  | 3341-0032-00                | 3341-0032-00                | 1        |
| 21      | Motor and Pump Assembly    | 2154-0141-00                | 2154-0142-00                | 1        |
| 21-1    | Motor                      | 3970-0211-00                | 3970-0212-00                | 1        |
| 21-2    | Capacitor                  | 3820-0258-00                | 3820-0258-00                | 1        |
| 21-3    | Motor Support              | 3111-0439-00                | 3111-0439-00                | 1        |
| 21-4    | Nut-Hex                    | 4331-0022-00                | 4331-0022-00                | 2        |
| 21-5    | Holder Capacitor           | 3231-0182-00                | 3231-0182-00                | 1        |
| 21-6    | Pump Body                  | 3541-0022-00                | 3541-0022-00                | 1        |
| 21-7    | Bolt-BH Special            | 4321-0198-00                | 4321-0198-00                | 2        |
| 21-8    | Rotor                      | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 1        |
| 21-9    | Blade                      | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 4        |
| 21-10   | Insert                     | See SP-KFA1000 <sup>1</sup> | See SP-KFA1000 <sup>1</sup> | 1        |
| 21-11   | End Pump Cover             | 3531-0027-00                | 3531-0027-00                | 1        |
| 21-12   | Elbow                      | 3231-0181-00                | 3231-0181-00                | 1        |
| 21-13   | Lint Filter                | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 21-14   | Bolt Flange                | 4329-0081-00                | 4329-0081-00                | 6        |

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## **15. PARTS LIST (KFA135DGDR/180DGDR Models Only)**

| KEY NO. | DESCRIPTION              | PART NO.                    |                             | Quantity |
|---------|--------------------------|-----------------------------|-----------------------------|----------|
|         |                          | KFA135DGDR                  | KFA180DGDR                  |          |
| 21-15   | Output Filter            | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 21-16   | End Filter Cover         | 3221-0076-00                | 3221-0076-00                | 1        |
| 21-17   | Ball                     | See SP-KFA1010 <sup>3</sup> | See SP-KFA1010 <sup>3</sup> | 2        |
| 21-18   | Spring                   | See SP-KFA1010 <sup>3</sup> | See SP-KFA1010 <sup>3</sup> | 2        |
| 21-19   | Adjusting Screw          | See SP-KFA1010 <sup>3</sup> | See SP-KFA1010 <sup>3</sup> | 2        |
| 21-20   | Bolt Flange              | 4329-0016-00                | 4329-0016-00                | 4        |
| 21-21   | Intake Filter            | See SP-KFA1005 <sup>2</sup> | See SP-KFA1005 <sup>2</sup> | 1        |
| 22      | Fan Assembly             | 2154-0173-00                | 2154-0174-00                | 1        |
| 23      | Bolt Headless Hex Socket | 4323-0008-00                | 4323-0008-00                | 1        |
| 24      | Pressure Gauge           | 3740-0049-00                | 3740-0049-00                | 1        |
| 25      | BTU Control Switch       | 2154-0070-00                | 2154-0070-00                | 1        |
| 26      | Main P.C.B Assembly      | 215A-0074-00                | 215A-0074-00                | 1        |
| 27      | Screw-TH2S               | 4312-0044-00                | 4312-0044-00                | 2        |
| 28      | Ignitor                  | 39E0-0071-00                | 39E0-0071-00                | 1        |
| 29      | Side Cover-Right         | 3121-0498-27                | 3121-0499-50                | 1        |
| 30      | Power Switch             | 39A0-0191-00                | 39A0-0191-00                | 1        |
| 31      | Window Display           | 3231-0113-00                | 3231-0113-00                | 1        |
| 32      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 4        |
| 33      | Side Cover-Left          | 3121-0504-12                | 3121-0506-13                | 1        |
| 34      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 4        |
| 35      | Shell Upper              | 3111-0507-07                | 3111-0509-06                | 1        |
| 36      | Fan Guard                | 3221-0075-00                | 3221-0075-00                | 1        |
| 37      | Flange Screw             | 4319-0015-00                | 4319-0015-00                | 8        |

| KEY NO. | DESCRIPTION            | PART NO.   |            | Quantity |
|---------|------------------------|------------|------------|----------|
|         |                        | KFA135DGDR | KFA180DGDR |          |
| 1       | Rotor kit              | SP-KFA1000 | SP-KFA1000 | 1        |
| 2       | Filter kit             | SP-KFA1005 | SP-KFA1005 | 1        |
| 3       | Plug/Pump adjuster kit | SP-KFA1010 | SP-KFA1010 | 2        |

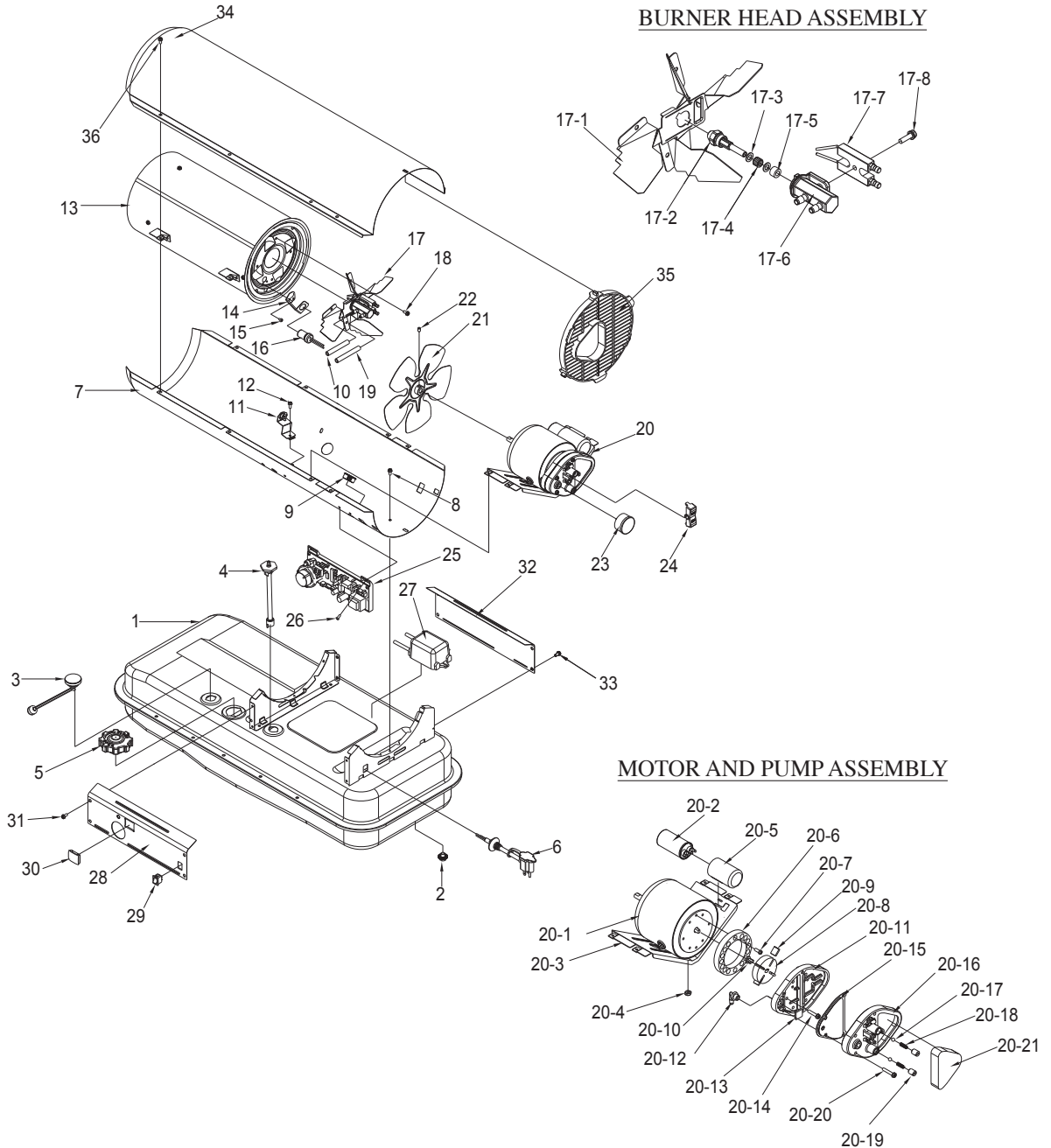
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CONTACT US AT:**

**Phone : 1-877-447-4768**

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#### 14. EXPLODED PARTS DRAWING (KFA220DGDR Model Only)

NOTE : SPECIFY MODEL NUMBER AND PART NUMBER WHEN ORDERING PARTS.



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## **15. PARTS LIST (KFA220DGDR Model Only)**

| KEY NO. | DESCRIPTION                | PART NO.                    | Quantity |
|---------|----------------------------|-----------------------------|----------|
|         |                            | <b>KFA220DGDR</b>           |          |
| 1       | Fuel Tank Assmebly         | 2151-0049-01                | 1        |
| 2       | Fuel Drain-Bolt            | 4329-0072-00                | 1        |
| 3       | Fuel Gauge                 | 2156-0052-00                | 1        |
| 4       | Fuel Filter Assmbly        | 2155-0001-00                | 1        |
| 5       | Fuel Cap                   | 2151-0041-00                | 1        |
| 6       | Power Cord                 | 3980-0275-00                | 1        |
| 7       | Shell Lower                | 3111-0504-08                | 1        |
| 8       | Flange Screw               | 4319-0015-00                | 4        |
| 9       | Bushing-Grommet(L)         | 3231-0121-00                | 3        |
| 10      | Air-Line                   | 3341-0036-00                | 1        |
| 11      | Temperature Limit Assembly | 2153-0024-00                | 1        |
| 12      | Flange-Screw               | 4319-0015-00                | 1        |
| 13      | Chamber Assembly           | 2152-0302-00                | 1        |
| 14      | Bracket Photocell          | 3131-0159-00                | 1        |
| 15      | Screw-BH1                  | 4311-0068-00                | 2        |
| 16      | Photocell Assembly         | *SP-KFA1007                 | 1        |
| 17      | Burner Head Assembly       | 2152-0124-00                | 1        |
| 17-1    | Bracket Burner             | 3121-0477-00                | 1        |
| 17-2    | Nozzle                     | *SP-KFA1011                 | 1        |
| 17-3    | Washer-Nozzle Seal         | 4349-0016-00                | 1        |
| 17-4    | Spring-Nozzle Seal         | 3431-0010-00                | 1        |
| 17-5    | O-Ring                     | 3311-0006-00                | 1        |
| 17-6    | Nozzle Adaptor             | 3231-0180-00                | 1        |
| 17-7    | Spark Plug                 | *SP-KFA1021                 | 1        |
| 17-8    | Bolt-Flange                | 4329-0079-00                | 1        |
| 18      | Flange Screw               | 4319-0015-00                | 4        |
| 19      | Fuel Line                  | 3341-0039-00                | 1        |
| 20      | Motor and Pump Assembly    | 2154-0137-00                | 1        |
| 20-1    | Motor                      | 3970-0213-00                | 1        |
| 20-2    | Capacitor                  | 3820-0258-00                | 1        |
| 20-3    | Supportor Motor            | 3111-0439-00                | 1        |
| 20-4    | Nut-Hex                    | 4331-0022-00                | 2        |
| 20-5    | Holder Capacitor           | 3231-0182-00                | 1        |
| 20-6    | Pump Body                  | 3541-0050-00                | 1        |
| 20-7    | Bolt-BH Special            | 4321-0198-00                | 2        |
| 20-8    | Rotor                      | See SP-KFA1022 <sup>1</sup> | 1        |
| 20-9    | Blade                      | See SP-KFA1022 <sup>1</sup> | 4        |
| 20-10   | Insert                     | See SP-KFA1022 <sup>1</sup> | 1        |
| 20-11   | End Pump Cover             | 3531-0027-00                | 1        |
| 20-12   | Elbow                      | 3231-0181-00                | 1        |
| 20-13   | Lint Filter                | See SP-KFA1005 <sup>2</sup> | 1        |
| 20-14   | Bolt Flange                | 4329-0016-00                | 6        |

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## **15. PARTS LIST (KFA220DGDR Model Only)**

| KEY NO. | DESCRIPTION              | PART NO.                    | Quantity |
|---------|--------------------------|-----------------------------|----------|
|         |                          | <b>KFA220DGDR</b>           |          |
| 20-15   | Output Filter            | See SP-KFA1005 <sup>2</sup> | 1        |
| 20-16   | End Filter Cover         | 3221-0076-00                | 1        |
| 20-17   | Ball                     | See SP-KFA1010 <sup>3</sup> | 2        |
| 20-18   | Spring                   | See SP-KFA1010 <sup>3</sup> | 2        |
| 20-19   | Adjusting Screw          | See SP-KFA1010 <sup>3</sup> | 2        |
| 20-20   | Bolt Flange              | 4329-0016-00                | 4        |
| 20-21   | Intake Filter            | See SP-KFA1005 <sup>2</sup> | 1        |
| 21      | Fan Assembly             | 2154-0174-00                | 1        |
| 22      | Bolt Headless Hex Socket | 4323-0008-00                | 1        |
| 23      | Pressure Gauge           | 3740-0049-00                | 1        |
| 24      | BTU Control Switch       | 2154-0070-00                | 1        |
| 25      | Main P.C.B Assembly      | 215A-0074-00                | 1        |
| 26      | Screw-TH2S               | 4312-0044-00                | 2        |
| 27      | Ignitor                  | 39E0-0071-00                | 1        |
| 28      | Side Cover-Right         | 3121-0499-51                | 1        |
| 29      | Power Switch             | 39A0-0191-00                | 1        |
| 30      | Window Display           | 3231-0113-00                | 1        |
| 31      | Flange Screw             | 4319-0015-00                | 4        |
| 32      | Side Cover-Left          | 3121-0506-13                | 1        |
| 33      | Flange Screw             | 4319-0015-00                | 4        |
| 34      | Shell Upper              | 3111-0505-07                | 1        |
| 35      | Fan Guard                | 3221-0075-00                | 1        |
| 36      | Flange Screw             | 4319-0015-00                | 8        |

| KEY NO. | DESCRIPTION            | PART NO.          | Quantity |
|---------|------------------------|-------------------|----------|
|         |                        | <b>KFA220DGDR</b> |          |
| 1       | Rotor kit              | SP-KFA1022        | 1        |
| 2       | Filter kit             | SP-KFA1005        | 1        |
| 3       | Plug/Pump adjuster kit | SP-KFA1010        | 2        |

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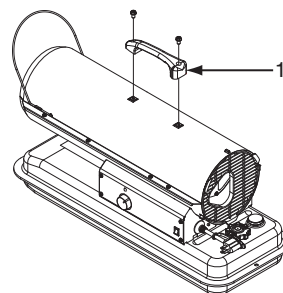
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## **15. PARTS LIST (WHEELS AND HANDLE)**

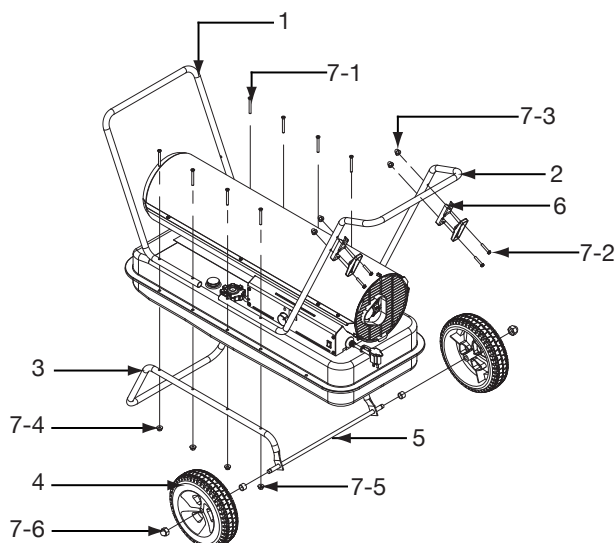
### **1) KFA50DGDR/80DGDR MODELS**

| KEY NO. | DESCRIPTION | PART NO.     |              | Quantity |
|---------|-------------|--------------|--------------|----------|
|         |             | KFA50DGDR    | KFA80DGDR    |          |
| 1       | Handle      | 3231-0073-00 | 3231-0073-00 | 1        |



### **2) KFA135DGDR/180DGDR/220DGDR MODELS**

| KEY NO. | DESCRIPTION         | PART NO.                 |                          | Quantity |
|---------|---------------------|--------------------------|--------------------------|----------|
|         |                     | KFA135DGDR               | KFA180DGDR/220DGDR       |          |
| 1       | Front Handle        | 3551-0023-00             | 3551-0022-00             | 1        |
| 2       | Rear Handle         | 3551-0096-00             | 3551-0097-00             | 1        |
| 3       | Wheel Support Frame | 3551-0082-00             | 3551-0084-00             | 1        |
| 4       | Wheel               | 3720-0017-00             | 3720-0017-00             | 2        |
| 5       | Threaded Axle       | 3551-0088-00             | 3551-0089-00             | 1        |
| 6       | Cord Wrap           | 3221-0042-00             | 3221-0042-00             | 2        |
| 7       | Hardware Kit        | HW-KFA1016               | HW-KFA1016               | 1        |
| 7-1     | Screw               | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 8        |
| 7-2     | Flange Screw        | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 4        |
| 7-3     | Cap Nut S           | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 4        |
| 7-4     | Nut                 | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 8        |
| 7-5     | Bushing             | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 2        |
| 7-6     | Cap Nut L           | INCLUDED IN HARDWARE KIT | INCLUDED IN HARDWARE KIT | 2        |



# Warranty

## LIMITED WARRANTY:

This limited warranty is extended to the original retail purchaser of this Forced Air/Convection/Radiant Heater and warrants against any defect in materials and workmanship for a period of one (1) year from the date of retail sale. GHP Group, Inc., at its option, will either provide replacement parts or replace or repair the unit, when properly returned to the retailer where purchased or one of our service centers as directed by GHP Group, Inc., within one (1) year of retail purchase. (Shipping costs, labour costs, etc. are the responsibility of the purchaser.)

## DUTIES OF THE OWNER:

This heating appliance must be operated in accordance with the written instructions furnished with this heater. This warranty shall not excuse the owner from properly maintaining this heater in accordance with the written instructions furnished with this heater. A bill of sale, canceled check or payment record must be kept to verify purchase data and establish warranty period. Original carton should be kept in case of warranty return of unit.

## WHAT IS NOT COVERED:

1. Damage resulting from use of improper fuel.
2. Damage caused by misuse or use contrary to the owners manual and safety guidelines.
3. Damage caused by a lack of normal maintenance.
4. Fuses
5. Use of non-standard parts or accessories.
6. Damage caused in transit. Freight charges on warranty parts or heaters to and from the factory shall be the responsibility of the owner.

This warranty does not imply or assume any responsibility for consequential damages that may result from the use, misuse, or the lack of routine maintenance of this heating appliance. A cleaning fee and the cost of parts may be charged for appliance failures resulting from lack of maintenance. This warranty does not cover claims which do not involve defective workmanship or materials. **FAILURE TO PERFORM GENERAL MAINTENANCE (INCLUDING CLEANING) WILL VOID THIS WARRANTY.**

THIS LIMITED WARRANTY IS GIVEN TO THE PURCHASER IN LIEU OF ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO THE WARRANTIES OF MERCHANTABILITY OF FITNESS FOR A PARTICULAR PURPOSE. THE REMEDY PROVIDED IN THIS WARRANTY IS EXCLUSIVE AND IS GRANTED IN LIEU OF ALL OTHER REMEDIES. IN NO EVENT WILL GHP GROUP, INC. BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES.

Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages so the above limitation or exclusion may not apply to you.

## CLAIMS HANDLED AS FOLLOWS:

1. Contact your retailer and explain the problem.
2. If the retailer is unable to resolve the problem, contact our Customer Service Dept. detailing the heater model, the problem, and proof of date of purchase.
3. A representative will contact you. DO NOT RETURN THE HEATER TO GHP GROUP, INC. unless instructed by our Representative. This warranty gives you specific legal rights and you may also have other rights which vary from state to state.

TO REGISTER THE WARRANTY ON YOUR HEATER, PLEASE FILL OUT THIS CARD COMPLETELY  
AND MAIL WITHIN 14 DAYS FROM DATE OF PURCHASE OR REGISTER ON-LINE AT [www.ghpgroupinc.com](http://www.ghpgroupinc.com)

NAME: \_\_\_\_\_ PHONE: (    ) \_\_\_\_\_ EMAIL: \_\_\_\_\_  
ADDRESS: \_\_\_\_\_ CITY: \_\_\_\_\_ STATE: \_\_\_\_\_ ZIP: \_\_\_\_\_  
MODEL: \_\_\_\_\_ SERIAL#: \_\_\_\_\_ DATE PURCHASED: \_\_\_\_\_  
DEALER PURCHASED FROM: \_\_\_\_\_ TYPE OF STORE: \_\_\_\_\_  
CITY & STATE WHERE PURCHASED: \_\_\_\_\_ PRICE PAID: \_\_\_\_\_

**Please Take 1 Minute To Give Us Your Answers To The Following Questions.**  
**All Responses Used Solely For Market Research And Are Held In Strict Confidence.**

Who primarily decided this purchase? ☐ Male ☐ Female ☐ 18-24 ☐ 25-39 ☐ 40-59 ☐ 60 and over of age?  
Do you own any other portable heaters? ☐ Yes ☐ No If yes, type \_\_\_\_\_ brand  
How do you intend to use your new heater? ☐ Construction Site ☐ Farm ☐ Warehouse/Commercial ☐ Garage/Outbuilding ☐ Other  
How did you become aware of this heater? ☐ In-Store Display ☐ Newspaper Ad ☐ Magazine Ad ☐ Friend/Relative  
☐ TV Commercial ☐ Store Salesperson ☐ Other \_\_\_\_\_  
What made you select this heater? ☐ Style ☐ Size/Portability ☐ Price ☐ Package ☐ Brand ☐ Other \_\_\_\_\_  
Do you: ☐ Own ☐ Rent Would you recommend this heater to a friend? ☐ Yes ☐ No  
Please give us your comments \_\_\_\_\_

THANK YOU FOR COMPLETING THIS FORM!  
Information will be held confidential.

## **WARRANTY REGISTRATION**

**IMPORTANT:** We urge you to fill out your warranty registration card within fourteen (14) days of date of purchase. You can also register your warranty on the internet at [www.ghpgroupinc.com](http://www.ghpgroupinc.com). Complete the entire serial number. Retain this portion of the card for your records.



**GHP Group, Inc.**  
6440 W Howard St  
Niles, IL 60714-3302

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