



PARTS MANUAL



Page 2

Example:
Generic Model No. = E62083E080XXXXX
Voltage Wattage Phase Module No. = AT1A-3571-4

Examples:
(E62083E08030200)
E,0 = AT1A-3572-2

Example:
(E62083E08030200)
2 = AT1A-3600-1

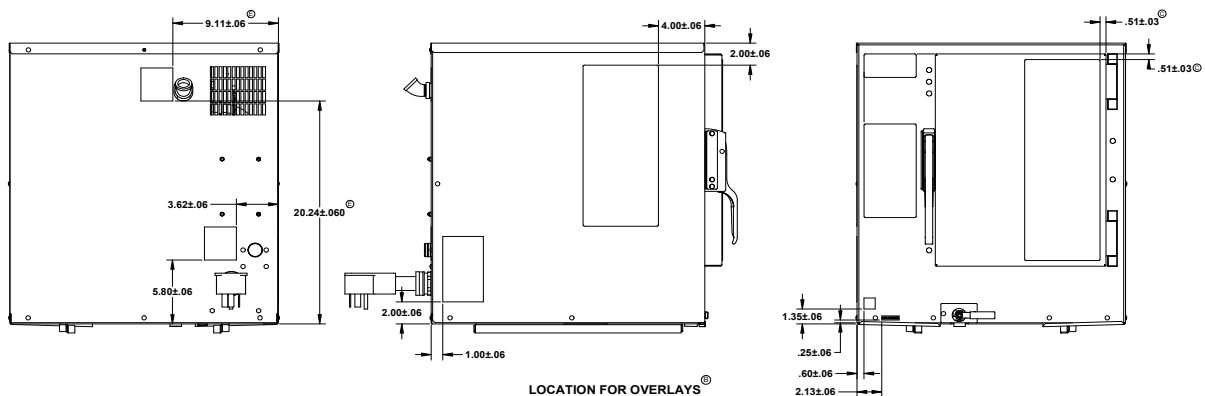
Example:
(E62083E08030200)
0 = AT1A-3500-1

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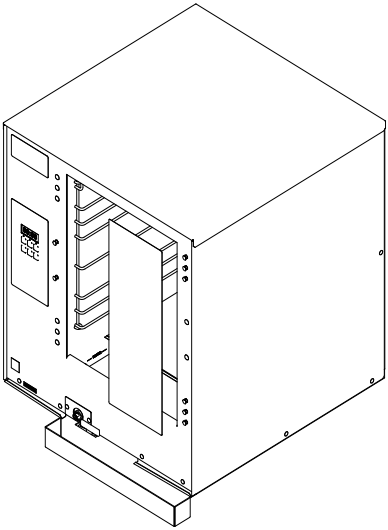
DIGIT 14,15	MODULE, LEG CONFIGURATION	MODULE DESCRIPTION
0,0	AT1A-3500-1	DRAIN PAN RAILS
0,1	AT1A-3500-2	DRAIN PAN RAILS + TAMPER-PROOF SCREWS
2,0	AT1A-3500-3	4" LEGS + FLANGED FEET
2,1	AT1A-3500-4	4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS
3,0	AT1A-3500-7	4" LEGS + FLANGED FEET + ESPEK LIFT KIT
5,0	AT1A-3500-5	4" LEGS + BULLET FEET
5,1	AT1A-3500-6	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS

985	E	ADDED: (SHEET 8, LOCATION FOR OVERLAYS, LV) S 111.9E, 20.264.9E	9-19-10	GLS/LB
986	D	ADDED: (SHEET 1 STEP 1, MODUL, VOLTAGE BREAKDOWN) PHASE, DISCREET 1-HR. TEST, 1-100% NUMERIC GROUP, 4828X100000X, STEP 1, MODUL, LE CONFIRMATION, 3000000, 1-100% NUMERIC FLAMMED TEST + SPKRN, LFT KUT, (SHEET 2) FOR 1-100% NUMERIC S 111.9E, 20.264.9E	05/12/10	GLS
972	C	CHNGD: (SMT 2, LOCATION FOR OVERLAYS, LV) S11.9E W55 64.03	07-29-08	DP/LAB
985	E	ADDED: (SMT 1 LOCATION FOR OVERLAYS	04-29-09	GLS/LB
985	A	RELEASED TO PRODUCTION	04-29-09	GLS/LB
926	REV	DESCRIPTION	DATE	APPR

Unless otherwise specified, Dimensions include Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.U.R. ±.005 .125 Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	<table border="1"> <tr> <td>Name</td> <td>Date</td> </tr> <tr> <td>ALR</td> <td></td> </tr> </table> <table border="1"> <tr> <td>Drawn</td> <td>ALR</td> <td>checked</td> </tr> <tr> <td>Checked</td> <td>A. SELLER</td> <td>checked</td> </tr> <tr> <td>Project</td> <td>Low</td> <td>checked</td> </tr> </table> Material:	Name	Date	ALR		Drawn	ALR	checked	Checked	A. SELLER	checked	Project	Low	checked	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
Name	Date														
ALR															
Drawn	ALR	checked													
Checked	A. SELLER	checked													
Project	Low	checked													
Finish:	Title: BOM, 6 PAN FINAL	<table border="1"> <tr> <td>Size</td> <td>Drawing No.</td> <td>Rev</td> </tr> <tr> <td>E</td> <td>AT1A-3570</td> <td>E</td> </tr> </table>	Size	Drawing No.	Rev	E	AT1A-3570	E							
Size	Drawing No.	Rev													
E	AT1A-3570	E													
	Scale: 1:8 ECN: 445	Sheet 1 of 2													



Unless otherwise specified, Dimensions: Inches Tolerances: Bends: .010" Radii: ±.1" 2 Place Decimal ±.02 3 Place Decimal ±.005 .125 Micro Inches GD&T Per ANSI Y14.5M	Name	Date	 Accutemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825		
	Drawn	ALR		06/02/09	
	Checked	G. SEXTI		06/02/09	
	Project Eng	LWR		06/02/09	
	Title			BOM, 6 PAN FINAL	
	Material:			N/A	
Comments:	Final:	N/A	Site Drawing No.	E	Rev
Do Not Scale Drawing			A1TA-3570		
		Scale:	1" = 16"	ECN: 445	Sheet 2 of 2



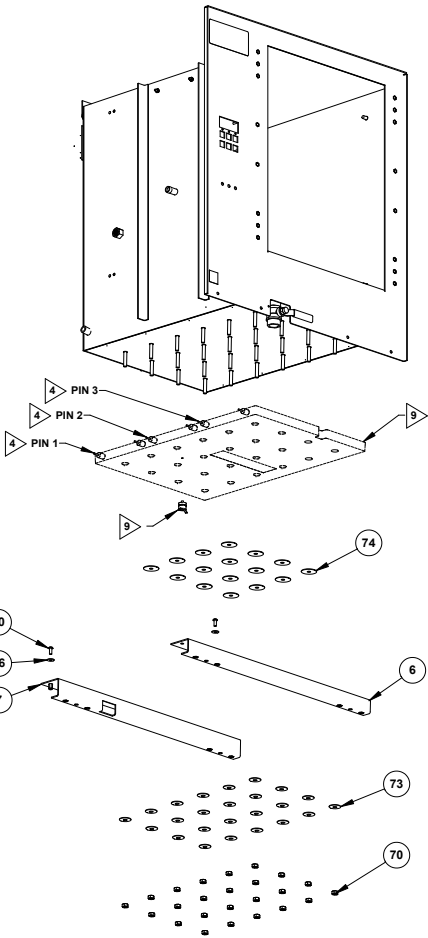
3	3	3	3	106	ATOP-2714-7	HOSE CLAMP .500+ O.D. HOSE
1	1	1	1	105	AT1L-3665-2	LABEL, STEAM EXHAUST VENT
				104		
1	1	1	1	103	AT0L-3682-1	DECAL, ENERGY STAR
AR	AR	AR	AR	102	AT0H-3065-3	THREAD LOCKER 248
1	-	1	-	101	AT0A-2736-9	MOV- TERMINALS ASSEMBLY
1	1	1	1	100	AT1A-3658-2	OVERLAY, STEAMER CLEANING INSTRUCTIONS
				99		
2	2	2	2	98	AT0F-3405-2	WASHER, ROUND FLAT
AR	AR	AR	AR	97	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
2	2	2	2	96	AT0F-2666-10006	WASHER, #4 INTERNAL TOOTH LOCK
1	1	1	1	95	AT1A-3816-1	BRACKET REAR SUPPORT ASSEMBLY
				94		
4	4	4	4	93	AT0F-1017-41002	NUT, #10-24UNC HEX SERRATED
				92		
1	1	1	1	91	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX
1	-	1	-	90	AT1L-3665-1	LABEL, WATER BACKFLOW
1	1	1	1	89	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY
1	1	1	1	88	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS
1	1	1	1	87	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO
1	1	1	1	86	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY
1	1	1	1	85	AT0E-3617-2	SWITCH, AIR PRESSURE
1	1	1	1	84	AT1A-3605-1	STEAMER WIRING HARNESS
1	1	1	1	83	AT0E-3625-1	CONTROLLER, QUANTUM SERIES 130
1	-	1	-	82	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4
1	-	1	-	81	AT0A-3519-2	REED SWITCH WIRING HARNESS
2	2	2	2	80	AT1A-3601-1	WIRE RACK ASSEMBLY
1	1	1	1	79	AT0P-3811-1	ELBOW, 45° STREET 3/4 NPT
1	1	1	1	78	AT0P-3615-1	ELBOW, 90° STREET 1/2 NPT
1	1	1	1	77	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL
2	2	2	2	76	AT0F-1052-41002	WASHER #10 TYPE B PLAIN
-	1	-	1	75	AT0H-3643-1	PLUG, DOME 1.25 DIA
16	16	16	16	74	AT0F-3405-1	WASHER, ROUND FLAT
24	24	24	24	73	AT0F-2663-2	WASHER, Ø.337 OD BELLEVILLE
10	9	10	9	72	AT0F-2666-21006	WASHER, #6 EXTERNAL TOOTH LOCK
4	4	4	4	71	AT0F-2632-51006	NUT, 1/4-20 ACORN
24	24	24	24	70	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

10	9	10	9	69	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX
2	2	2	2	68	AT0F-2691-21002	NUT, #6-32 NYLOC
2	2	2	2	67	AT0F-2778-11002	NUT, #4-40UNC-2B ZINC PLATED HEX MACHINE SCREW
				66		
2	-	2	-	65	AT0F-3740-31035	SCREW, #8-32 TYPE 23 X 3/8 PHLP PAN HD
8	8	-	-	64	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH
-	-	8	8	64	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
15	15	-	-	63	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD
-	-	15	15	63	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD
9	9	-	-	62	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH
-	-	9	9	62	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD
6	2	-	-	61	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH
-	-	6	2	61	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD
2	2	2	2	60	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR
4	-	4	-	58	AT0P-2714-3	HOSE CLAMP 3/4" ID
2	2	2	2	57	AT0P-2714-5	HOSE CLAMP 1/2" ID
1	1	1	1	56	AT0P-2714-1	HOSE CLAMP 1/4" ID
1	-	1	-	55	AT0P-3477-83022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx 2 1/2" LG
1	-	1	-	54	AT0P-3477-83153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx15 3/4" LG
1	1	1	1	53	AT0P-3833-63122	SILICONE HOSE, 1/2"ID X 12.5" LG
1	1	1	1	52	AT1P-2555-32220	SILICONE HOSE, 1/4"ID x 22" LG
1	1	1	1	51	AT1P-2555-32011	SILICONE HOSE 1/4" ID X 1.25" LG
-	1	-	1	50	AT0P-2841-2	HEX HEAD PLUG CORED
1	-	1	-	49	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF
1	-	1	-	48	AT0P-3512-12000	NIPPLE, CLOSE, BRASS-1/4" NPT
1	-	1	-	47	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM
1	-	1	-	46	AT1M-3510-1	BRACKET, WATER CONTROL VALVE
1	1	1	1	45	AT1A-3387-2	LOOSE PIECES, STEAMER
-	1	-	1	44	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX
1	1	1	1	43	AT1I-2866-31	INSULATION, BACK TOP
1	1	1	1	42	AT0E-3626-1	TEMPERATURE SENSOR, RTD
1	1	1	1	41	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4
1	-	1	-	40	AT0P-3233-1	FLOAT, ROUND
1	1	1	1	39	AT1L-3357-1	LABEL, SERIAL NUMBER DATA
1	1	1	1	38	AT1P-2239-1	BALL VALVE
1	1	1	1	37	AT1L-2624-1	LABEL, STEAMER LEGS
AR	AR	AR	AR	36	AT0H-3102-1	PIPE THREAD SEALANT
1	1	1	1	35	AT1M-3348-1	COVER, STEAMER DRAIN
1	1	1	1	34	AT1L-3369-1	LABEL, SERIAL NUMBER
2	2	2	2	33	AT1M-2573-3	DRIP EDGE
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT
3	3	3	3	25	AT0E-1800-2	INDICATOR LAMP RED LED 28V
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE
1	-	1	-	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	-	1	-	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB
1	-	1	-	19	AT1M-3521-2	TRAY, CONDENSATE
1	1	1	1	18	AT0P-3614-1	TEE, BULLHEAD 1/2 X 3/4 X 1/2 NPT
1	1	1	1	17	AT0P-2628-1	ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB
1	-	1	-	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC
1	-	1	-	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 6" LONG
1	-	1	-	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM
				12		
1	-	1	-	11	AT0P-3499-1	FILTER, INLET
1	-	1	-	10	AT0P-3498-1	WASHER, GARDEN HOSE
1	-	1	-	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY
2	2	2	2	5	AT1M-3587-1	PANEL, SIDE
1	1	1	1	4	AT1M-3588-1	PANEL, BACK
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL
1	1	1	1	1	AT1A-3573-1	CHAMBER WELD ASSEMBLY
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

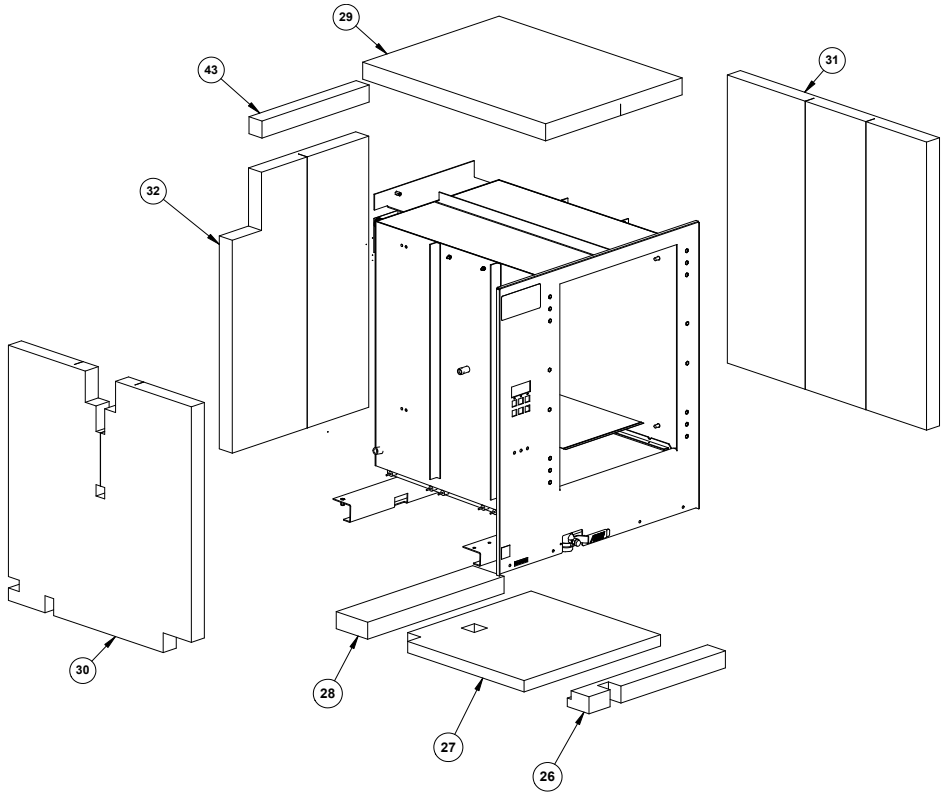


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AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY



Unless otherwise specified: Dimensions: inches Tolerances: Angular ±1° 2 Place Decimal ±.01 3 Place Decimal ±.001 1325 Micro inches GND 17 Pin 2008 124.5M Comments: Do Not Scale Drawing	Drawn	Name	Date
	Checked	eng	11/15/2018
	Project Eng	SP8	11/15/2018
	SP8	11/15/2018	11/15/2018
AccuTemp			
AccuTemp Products, Inc. 8418 N. Clinton Park Fort Wayne, IN 46825			
MODULE 6 PAN COMMON COMPONENTS			
Size	Comments No.	Rev	
E	AT1A-3572	K	
Scale 1:4	ECN: 445	Sheet 2 of 5	



Unless otherwise specified, Dimensions: inches Tolerances: Bends: .010" Radii: .1" 2 Place Decimal $\pm .02$ 3 Place Decimal $\pm .005$ 1/8" $\pm .005$ 1/32 Micro inches GMAT Part ANSI Y14.5M Comments: Do Not Scale Drawing	<table><tr><td>Name</td><td>Date</td></tr><tr><td>Drawn ALS</td><td>11/03/2009</td></tr><tr><td>Checked DPS</td><td>11/03/2009</td></tr><tr><td>Project Eng DPS</td><td>11/03/2009</td></tr></table>	Name	Date	Drawn ALS	11/03/2009	Checked DPS	11/03/2009	Project Eng DPS	11/03/2009	 AccuTemp Products, Inc. 5415 N. Clinton Park Fort Wayne, IN 46825
	Name	Date								
	Drawn ALS	11/03/2009								
	Checked DPS	11/03/2009								
	Project Eng DPS	11/03/2009								
Material:	Title:									
N/A	MODULE 6 PAN COMMON COMPONENTS									
Finish:	Size Drawing No. E AT1A-3572 Rev K Scale: 1/8" = 1" ECN: 445 Sheet 3 of 5									
N/A										

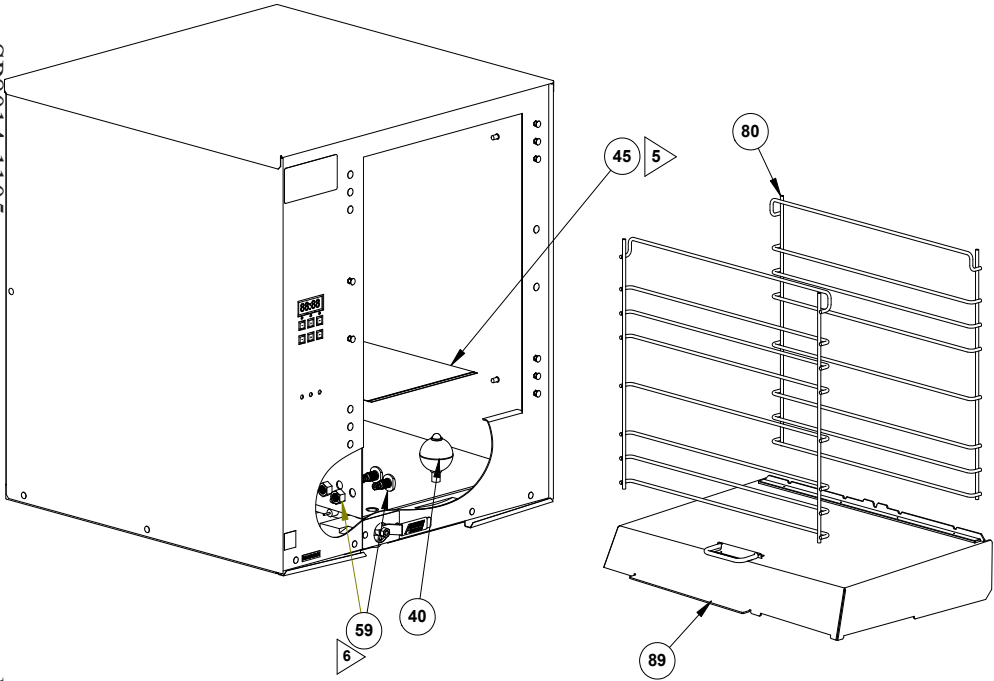


Unless otherwise specified, Dimensions in inches Tolerances: Bends: 90° Allow: .015" 2 Place Decimal ± .02 3 Place Decimal ± .005 1/16 ± .005 .125 Micro Inches G1017 Pw ANSI Y14.5M	Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn	ALB 11/16/2009	
	Checked		
	Project Eng	DPS 11/16/2009	
	Title		
Material:	MODULE 6 PAN COMMON COMPONENTS		
N/A			
Finish:	Size Drawing No. Rev E AT1A-3572 K		
N/A	Scale: 1/8" ECN: 445 Sheet 4 of 6		
Comments: Do Not Scale Drawing			

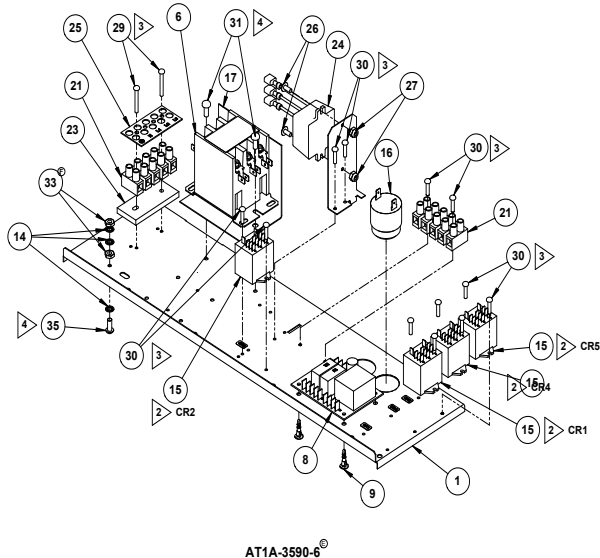
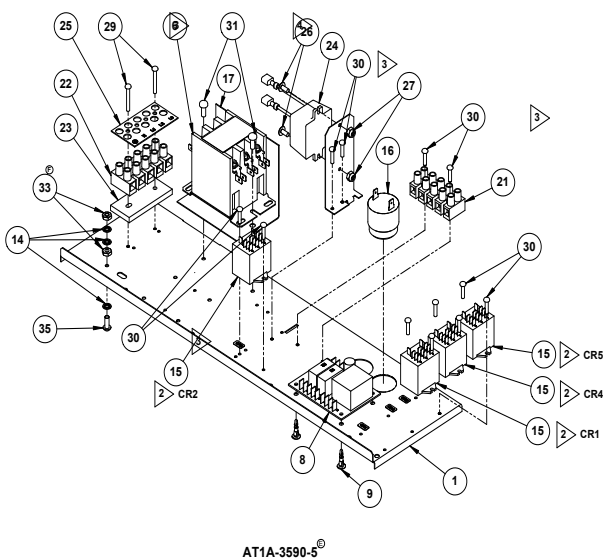
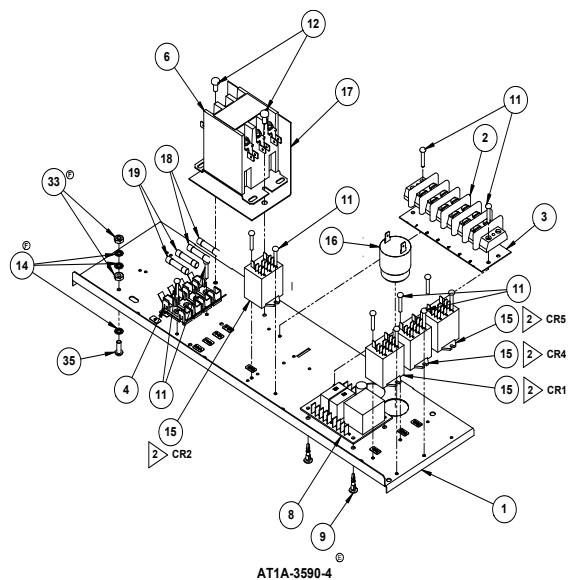
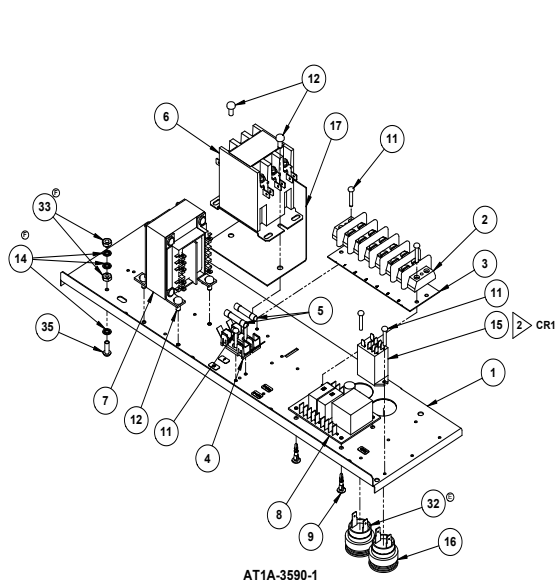


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Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 ±.125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn		ALB 11/24/2008		
	Checked		DPS 11/24/2008		
	Project Eng		DPS 11/24/2008		
	Material: N/A		Title		
Size			Drawing No.		
E			AT1A-3572		
Scale: 1:1			Rev K		
ECN: 445			Sheet 5 of 5		

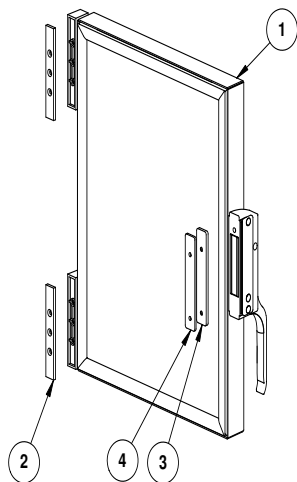


1	1	1	1	AT0F-2755-41040	35	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	AT0F-2778-41001	33	NUT, #10-24UNC-2B SS HEX MACHINE SCREW
-	-	-	-	AT0E-3654-2	32	ALARM, PIEZO ELECTRIC
2	2	-	-	AT0F-3693-40040	31	SCREW, #10-32UNF X 1/2" PHILLIPS PAN HEAD
12	12	-	-	AT0F-3693-21050	30	SCREW, #6-32UNC X 5/8" PHILLIPS PAN HEAD
2	2	-	-	AT0F-3693-21090	29	SCREW, #6-32UNC X 1 1/8" PHILLIPS PAN HEAD
4	4	-	-	AT0F-2691-21001	28	NUT, #6-32 NYLOC
2	2	-	-	AT0F-2691-31001	27	NUT, #6-32 NYLOC
2	2	-	-	AT0F-1046-31030	26	SCREW, #8-32 X 3/8 PHLP TRUSS HEAD
-	1	-	-	AT0L-3454-2	25	LABEL, TERM BLOCK
1	-	-	-	AT0L-3454-1	25	LABEL, TERM BLOCK
-	1	-	-	AT0A-3702-2	24	ASSEMBLY, EMI FILTER
1	-	-	-	AT0A-3702-1	24	ASSEMBLY, EMI FILTER
1	1	-	-	AT0E-3482-1	23	SPACER, TERMINAL BLOCK
-	1	-	-	AT0E-3453-2	22	TERMINAL BLOCK, 5-POSITION 40A
2	1	-	-	AT0E-3453-1	21	TERMINAL BLOCK, 5-POSITION 32A
1	1	-	-	AT1M-3438-1	20	BRACKET, EMI MOUNTING
-	-	2	-	AT0E-2731-3	19	FUSE 1/2 AMP 250V
-	-	2	-	AT0E-2731-1	18	FUSE 1/2 AMP 250V
1	1	1	1	AT1M-3734-1	17	SHIELD, CONTACTOR
1	1	1	-	AT0E-3654-3	16	ALARM, PIEZO ELECTRIC
-	-	-	1	AT0E-3654-1	16	ALARM, PIEZO ELECTRIC
4	4	4	-	AT0E-2825-4	15	GENERAL PURPOSE RELAY 208/240V
-	-	-	1	AT0E-2825-5	15	GENERAL PURPOSE RELAY 24VAC
3	3	3	3	AT0F-2666-40000	14	WASHER, #10 INTERNAL TOOTH LOCK
-	-	-	-		13	
-	-	2	6	AT0F-3620-40032	12	SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	12	6	AT0F-3620-21052	11	SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD
					10	
4	4	4	4	AT0H-3407-1	9	CB SUPPORT, REVERSE MTG.
1	1	1	-	AT0E-3230-1	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-3230-2	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-2662-5	7	TRANSFORMER
1	1	1	-	AT0E-1587-1	6	3 POLE CONTACTOR
-	-	-	1	AT0E-1587-4	6	3 POLE CONTACTOR
-	-	-	2	AT0E-2731-2	5	FUSE 1/2 AMP 250V
-	-	-	1	AT0E-2708-2	4	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	-	1	AT0E-2708-1	4	3AG OMNI-BLOK FUSE BLOCK 2 POS
-	-	-	1	AT0E-3062-3	3	MARKER STRIP BARRIER BLOCK 6 POS
-	-	-	1	AT0E-1134-6	2	6 POSITION TERMINAL BLOCK
1	1	1	1	AT1M-3591-1	1	COMPONENT BRACKET
AT1A-3990-6						
AT1A-3990-6						
AT1A-3990-4						
AT1A-3990-1						
				PART NUMBER	ITEM	DESCRIPTION

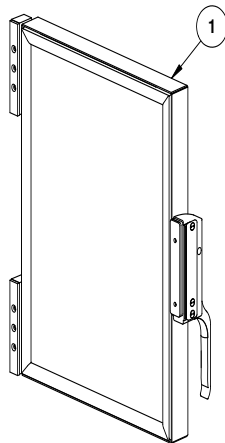
Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1/16" ±.003 1/32" Micro Inches GGGT Part #A114-PM	<table border="1"> <tr> <th>Name</th> <th>Date</th> </tr> <tr> <td>Drawn</td> <td>12/28/2018</td> </tr> <tr> <td>Checked</td> <td>GLS 12/28/2018</td> </tr> <tr> <td>Project Eng</td> <td>GLS 12/28/2018</td> </tr> </table>	Name	Date	Drawn	12/28/2018	Checked	GLS 12/28/2018	Project Eng	GLS 12/28/2018	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Worth, IN 46025
Name	Date									
Drawn	12/28/2018									
Checked	GLS 12/28/2018									
Project Eng	GLS 12/28/2018									
Material: Finish:	Title: COMPONENT BRACKET ASSEMBLY STEAMER									
Do Not Scale Drawing	Scale: Drawing No E AT1A-3590	Rev F								
	Scale: 1/2 INCH=445	Sheet 1 of 1								



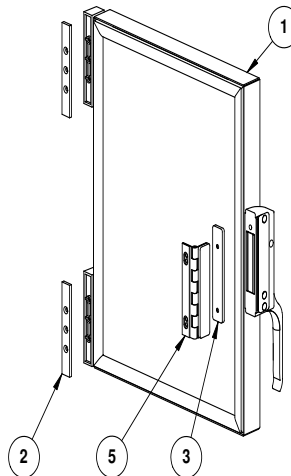
SP8014-1105



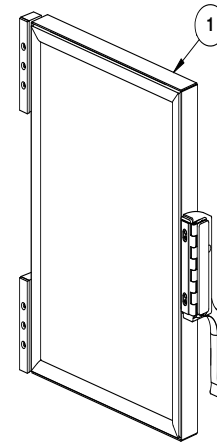
AT1A-3600-1



AT1A-3600-2
OTHERWISE SAME AS AT1A-3600-1

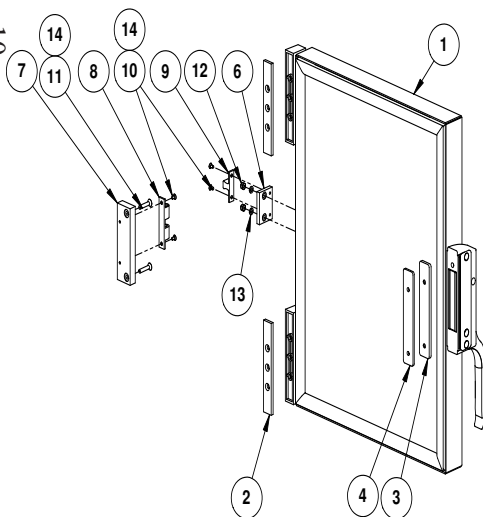


AT1A-3600-4

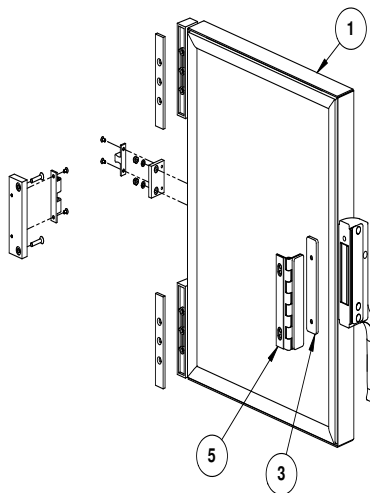


AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4

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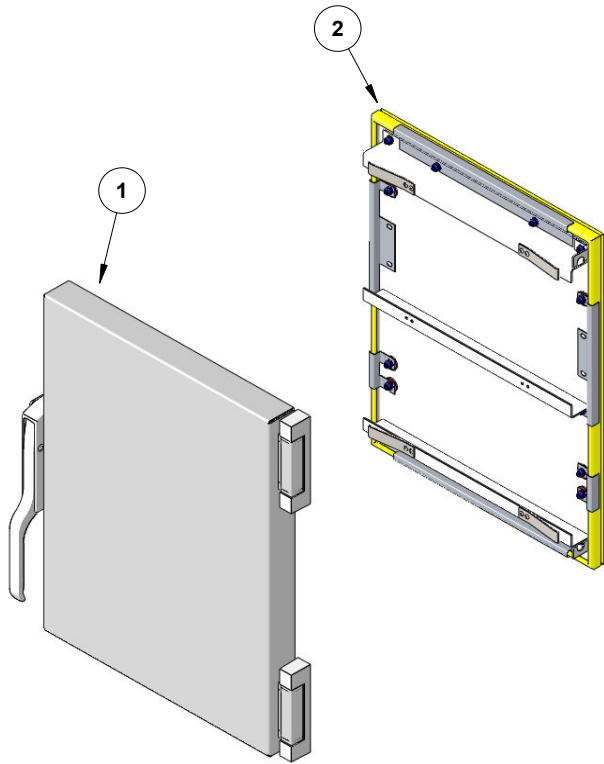
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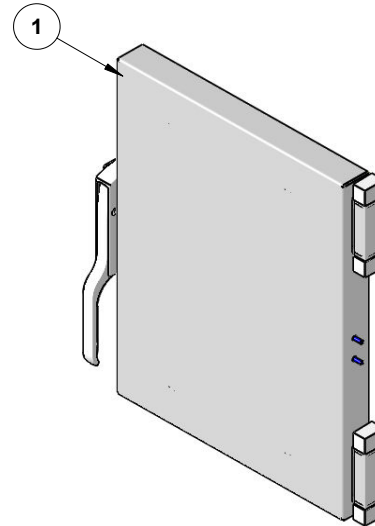
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

	-	AR	-	AR	-	-	14	AT0H-3065-3	THREAD LOCKER 248
①	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN
	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
②③	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT
	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY
④	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER
⑤	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE
	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY
	-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY
	QTY AT1A-3600-6	QTY AT1A-3600-5	QTY AT1A-3600-4	QTY AT1A-3600-3	QTY AT1A-3600-2	QTY AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bonds: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 V.I.S. Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB 3/31/2009 Checked: LWW 3/31/2009 Project Eng: ALB 3/31/2009 Material: N/A Finish: N/A	Name: Date: 3/31/2009 Title: MODULE, DOOR CONFIGURATION Drawing No.: D AT1A-3600 Rev.: E	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
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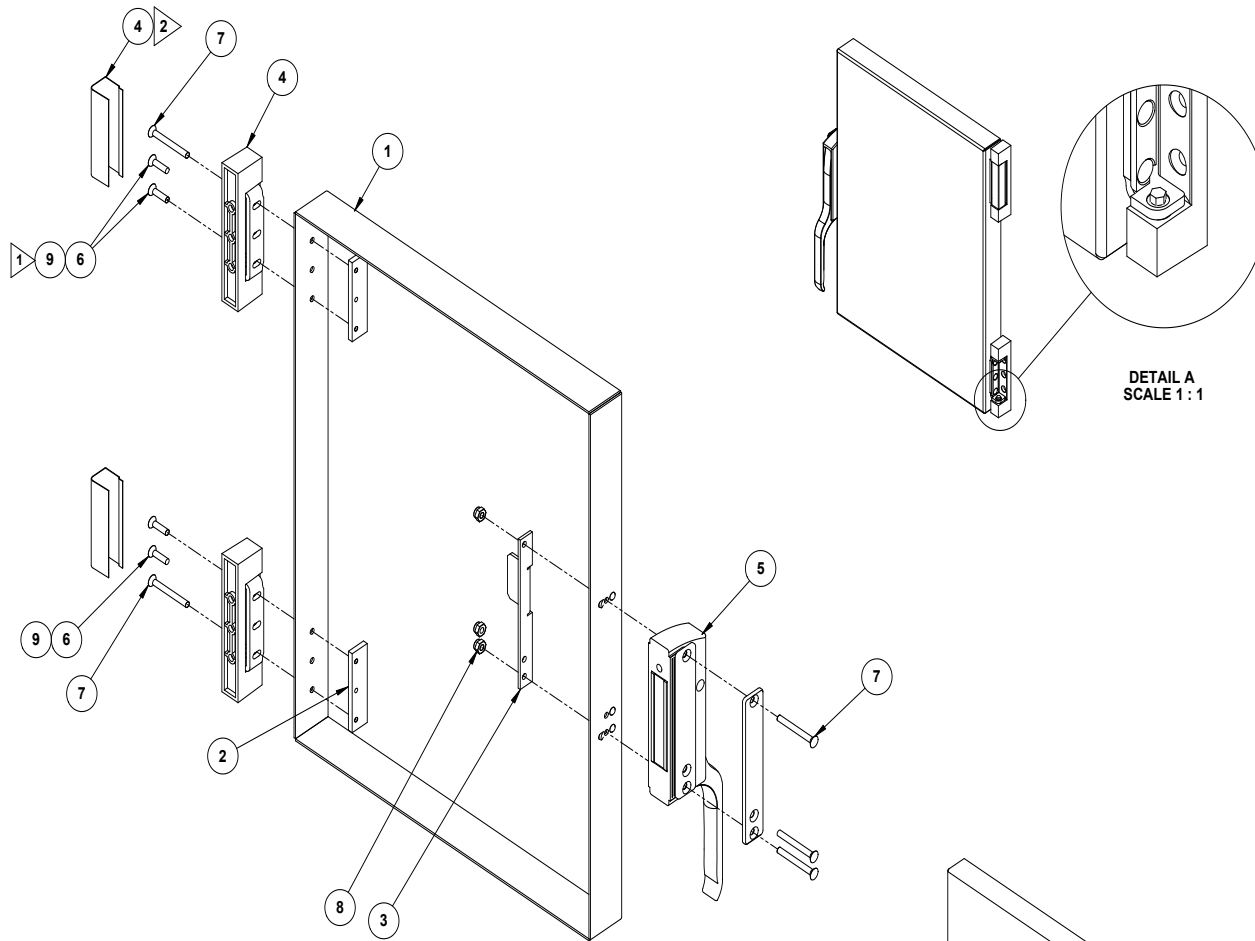


AT1A-3645-1
AT1A-3645-2



AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R.: ±.005 V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing				Name Drawn: ALB 2/28/2009 Checked: LRW 2/28/2009 Project Eng: LRW 2/28/2009 Material: N/A Finish: N/A	Date 2/28/2009 2/28/2009 2/28/2009 Title: DOOR ASSEMBLY Size: Drawing No.: C AT1A-3645 Scale: 1:4 ECN: 445
				Rev. A	Sheet 1 of 1



AT1A-3646-1
AT1A-3646-2

AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1> APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2> REMOVE ITEM #4 COVER FOR AT1A-2428-2

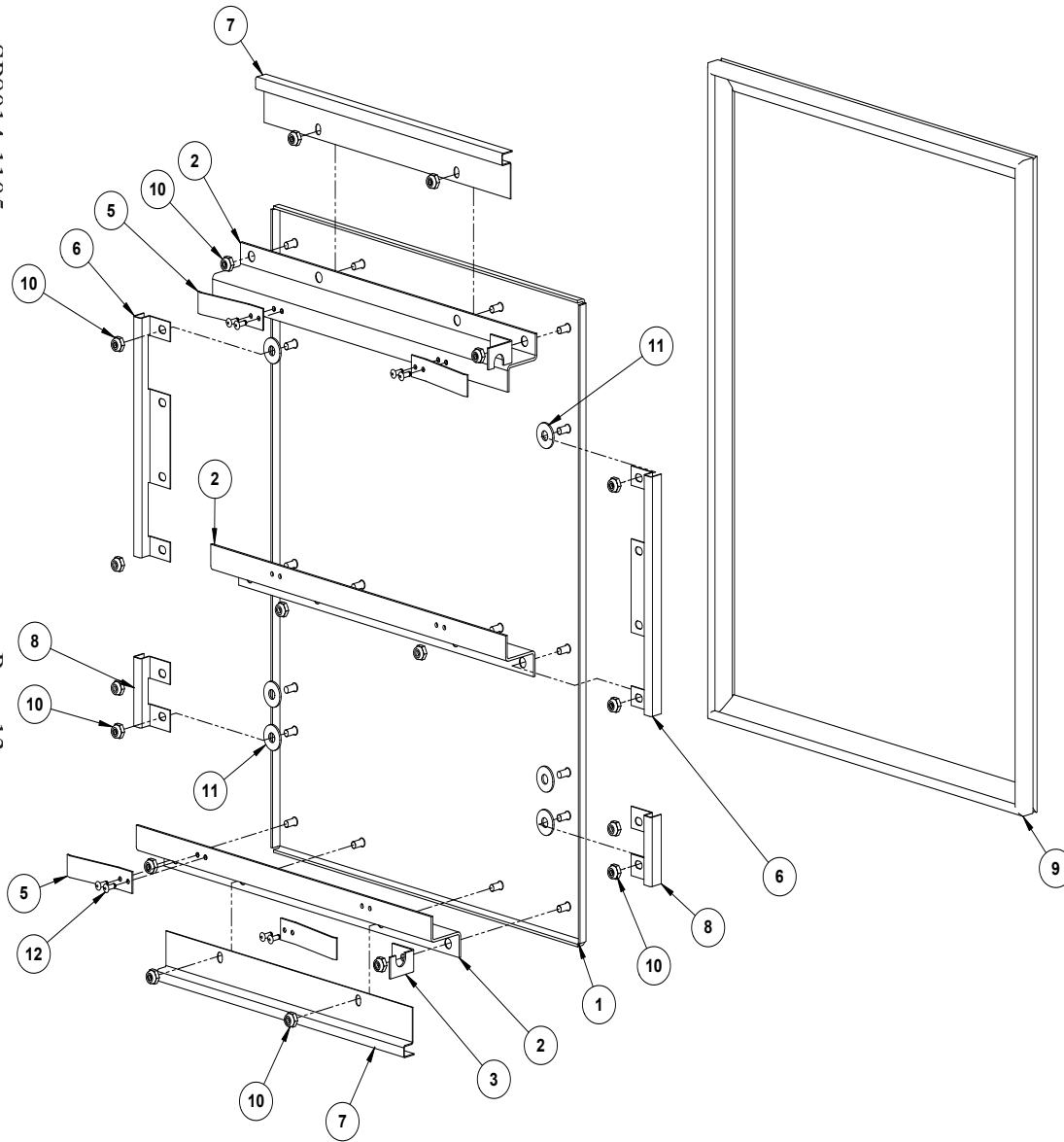
2	-	-	10	AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.05 3 Place Decimal: ±.005 T.I.R: ±.005 V.I.S: Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB Checked: LWR Project Eng: LWR	Name: ALB Date: 2/27/2009 Title: N/A	AccuTemp Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825
Scale: 1:2	ECN: 445	Sheet 1 of 1	Rev. A

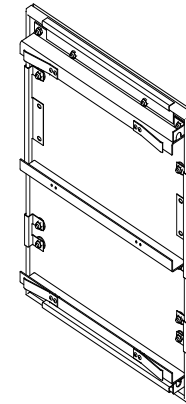


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AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified,
Dimensions: Inches
Bends: 90°
Tolerances:
Angular: ±1°
2 Place Decimal: ±0.02
3 Place Decimal: ±0.005
T.I.R: ±0.005
GD&T Per ANSI Y14.5M
Comments:
Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LRW	2/27/2009	
Project Eng	LRW	2/27/2009	
Material:	N/A		
Finish:	N/A		

AccuTemp Products, Inc.
8415 N. Clinton Park
Fort Wayne, IN 46825

AccuTemp

Title: **INNER DOOR ASSEMBLY**

Size: Drawing No.: **D AT1A-3647** Rev. **A**

Scale: 1:2 ECN: 445 Sheet 1 of 1



SP8014-1105

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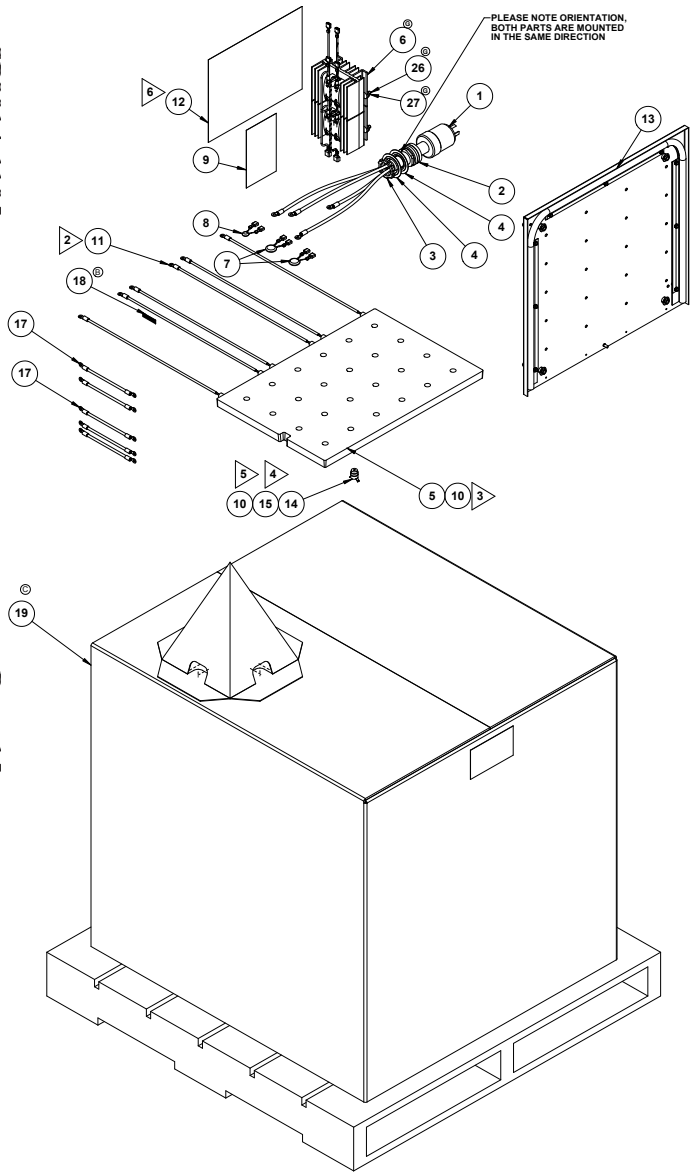
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	27	AT0F-1017-51002	NUT, 1/4-20UNC HEX SERRATED	
4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	2	4	2	2	6	6	4	4	4	4	4	2	26	AT0F-1921-51051	BOLT, 316SS ¼-20 UNC 2A X 5/8" CARRIAGE	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	25	SP8017-1007	STEAMER OWNER'S MANUAL	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	24	AT0H-3150-1	GROMMET, RUBBER	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	23	AT0F-2875-51050	SCREW, 1/4-20UNC X 5/8 HEX HEAD MACHINE	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	22	AT0F-1922-50000	WASHER, 1/4" HELICAL SPRING LOCK	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	21	AT0F-2668-2	NUTSERT, ¼-20 HEX	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	20	AT1A-3765-1	ASSEMBLY, POWER PACK	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	1	-	-	-	-	-	-	-	-	-	19	AT1A-2806-3	PALLET BUILD STEAMER 6 PAN INTL	
1	1	1	1	1	1	1	1	-	-	-	-	-	1	1	1	1	1	1	1	1	1	1	1	1	1	1	19	AT1A-2806-2	PALLET BUILD STEAMER 6 PAN	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	18	AT1L-3369-1	LABEL, SERIAL NUMBER	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	17	AT1A-3605-5	STEAMER WIRING HARNESS	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	-	1	-	-	-	-	1	1	1	1	1	-	17	AT1A-3605-4	STEAMER WIRING HARNESS	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	1	-	-	-	-	-	-	-	-	1	17	AT1A-3605-3	STEAMER WIRING HARNESS
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	16	AT1A-3605-2	STEAMER WIRING HARNESS	
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	15	AT0H-3065-3	THREAD LOCKER 248	
-	1	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	14	AT1E-2653-4	OVERTEMP SWITCH	
1	-	-	1	1	1	1	1	1	-	1	1	1	1	1	1	1	1	-	-	1	1	1	1	1	1	1	14	AT1E-2653-3	OVERTEMP SWITCH	
-	1	1	1	1	1	-	-	-	1	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	13	AT1A-3667-1	DISTRIBUTION PANEL ASSEMBLY	
1	-	-	-	-	-	1	-	-	-	1	1	1	-	1	1	-	-	-	-	-	1	1	1	1	-	-	13	AT1A-3667-2	DISTRIBUTION PANEL ASSEMBLY	
-	-	-	-	-	-	1	1	-	-	-	-	-	1	-	-	1	1	-	-	-	-	-	-	-	1	1	13	AT1A-3667-3	DISTRIBUTION PANEL ASSEMBLY	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	12	AT1T-3595-6	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	12	AT1T-3595-5	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-4	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	12	AT1T-3595-3	SCHEMATIC, STEAMER, ATMOSPHERIC	
1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	1	-	12	AT1T-3595-2	SCHEMATIC, STEAMER, ATMOSPHERIC	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	1	-	-	-	-	-	-	-	-	-	1	12	AT1T-3595-1	SCHEMATIC, STEAMER, ATMOSPHERIC
6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	6	11	AT0E-2680-5	RING TERMINAL INSULATED #10 STUD 10-12 AWG	
AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	AR	10	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	9	AT1L-3116-3	TAG, STEAMER DATA	
1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	8	AT0A-2736-8	MOV- TERMINALS ASSEMBLY	
-	2	2	2	2	2	2	2	2	2	2	2	2	2	-	-	-	-	-	-	-	-	-	-	-	-	-	7	AT0A-2736-4	MOV- TERMINALS ASSEMBLY	
2	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	1	2	1	1	2	2	2	2	2	2	1	7	AT0A-2736-2	MOV- TERMINALS ASSEMBLY	
2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	1	2	1	1	3	3	2	2	2	2	1	6	AT1A-3707-1	HEAT SINK ASSY, SINGLE SSR	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	5	AT1E-3361-8	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	5	AT1E-3361-7	CAST ALUM HEATER ASSEMBLY	
1	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	5	AT1E-3361-6	CAST ALUM HEATER ASSEMBLY	
-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	5	AT1E-3361-5	CAST ALUM HEATER ASSEMBLY	
-	1	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	5	AT1E-3361-4	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	1	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	-	-	-	1	-	5	AT1E-3361-3	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	-	-	-	5	AT1E-3361-2	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1	-	-	-	1	-	-	-	-	-	-	1	5	AT1E-3361-1	CAST ALUM HEATER ASSEMBLY	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	2	2	-	-	-	-	-	-	4	AT0H-3641-4	WASHER, 1 1/2 X 1 1/4 REDUCING	
-	-	-	-	-	-	-	-	-	2	2	2	2	2	2	-	-	-	-	2	-	-	-	-	-	-	-	4	AT0H-3641-2	WASHER, 1 1/4 x 3/4 REDUCING	
-	2	2	2	2	2	2	2	-	-	-	-	-	-	2	2	2	2	2	-	-	-	2	2	2	2	2	4	AT0H-3641-1	WASHER, 1 1/4 x 1 REDUCING	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	3	AT0E-2086-4	CORD GRIP LOCKNUT	
-	1	1	1	1	1	1	1	-	-	-	-	-	-	1	1	1	1	-	-	-	1	1	1	1	1	1	3	AT0E-2086-3	CORD GRIP LOCKNUT	
-	-	-	-	-	-	-	-	1	1	1	1	1	1	1	-	-	-	1	-	-	-	-	-	-	-	-	2	AT0E-3384-1	CONNECTOR, STRAIN RELIEF 3/4 NPT LIQUID TIGHT	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	-	-	-	-	-	-	2	AT0E-1049-6	CONNECTOR, 1 1/4" HUB STRAIN RELIEF	
-	1	1	1	1	1	1	1	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	-	2	AT0E-1049-5	CONNECTOR, 1" HUB STRAIN RELIEF	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	1	1	-	-	-	-	1	1	1	1	-	2	AT0E-1049-4	CONNECTOR, 1" HUB STRAIN RELIEF	
-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	-	-	-	-	-	-	-	-	1	AT0A-2788-21	POWER CABLE ASSY	
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-	1	1	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1	AT0A-2788-14	POWER CABLE ASSY	
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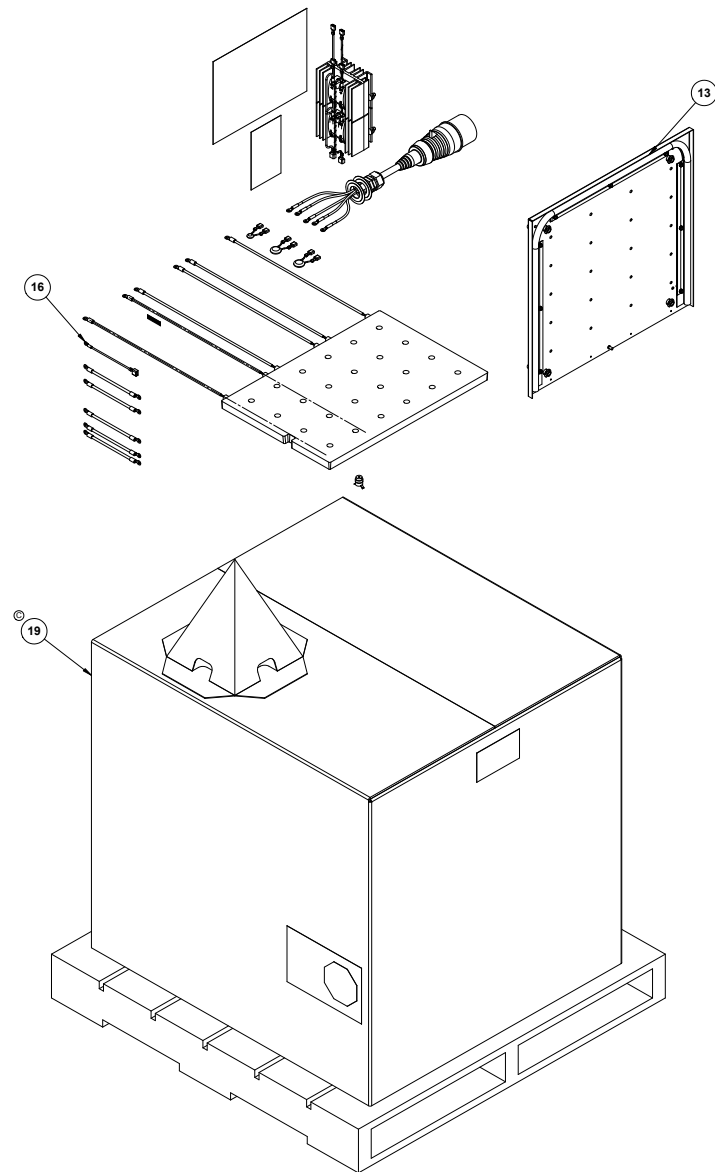


SP8014-1105

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STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26



CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

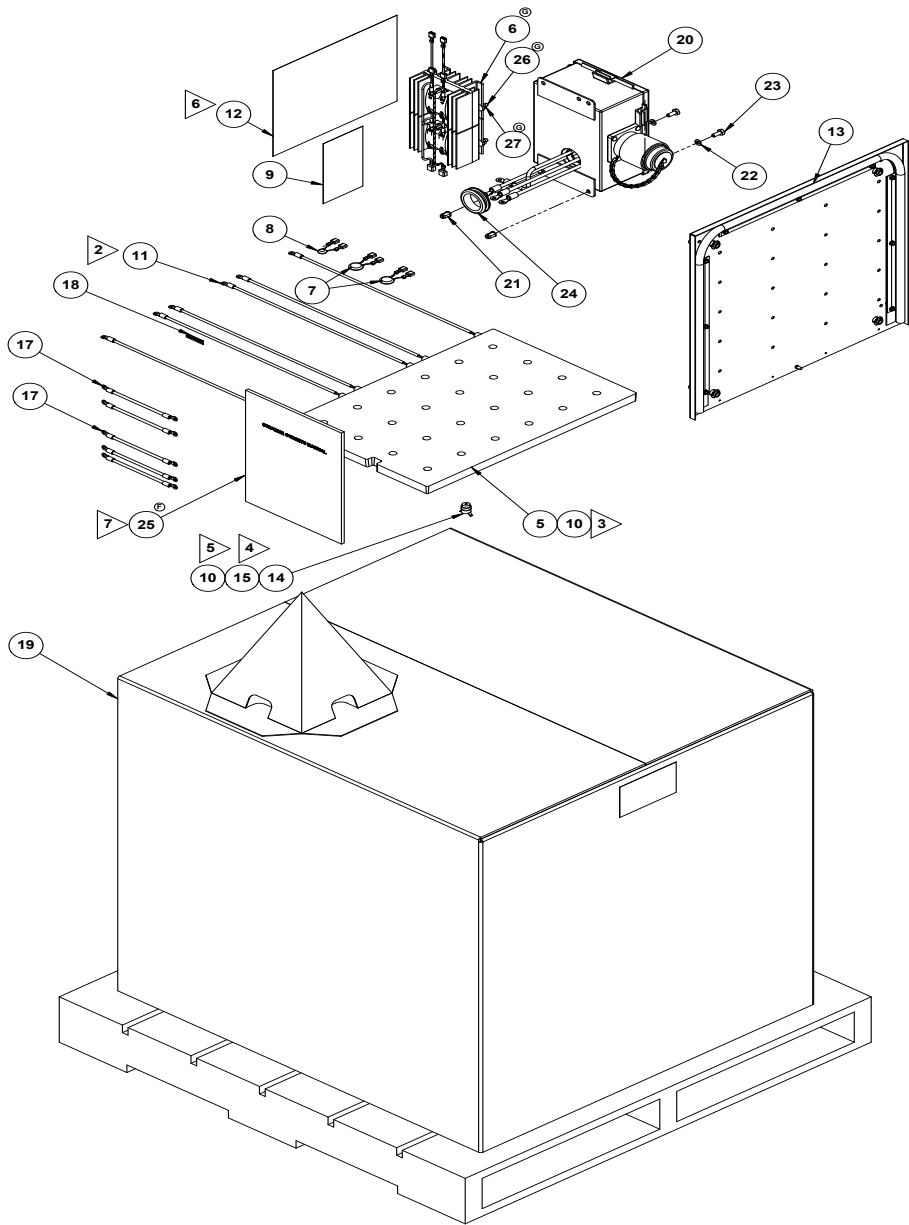
Unless otherwise specified, dimensions in inches	Drawn	AKL	2/20/2018	 AccuTemp Products, Inc. 8415 N. Collins Park Fort Wayne, IN 46825
Angular: 90°	Checked	GLS	2/20/2018	
Angular: 87°	Project Eng	GLS	2/20/2018	
2 Place Decimal ±.02				
3 Place Decimal ±.005				
1/32" Min. Holes				
0.015" Min. Holes				
Comments:	Do Not Scale Drawing	First:	N/A	
Scale: 1:4 (CN 445)				
Sheet 2 of 3				

MODULE, VOLTAGE WATTAGE PHASE	
Size	Rev
E	G
AT1A-3571	



SP8014-1105

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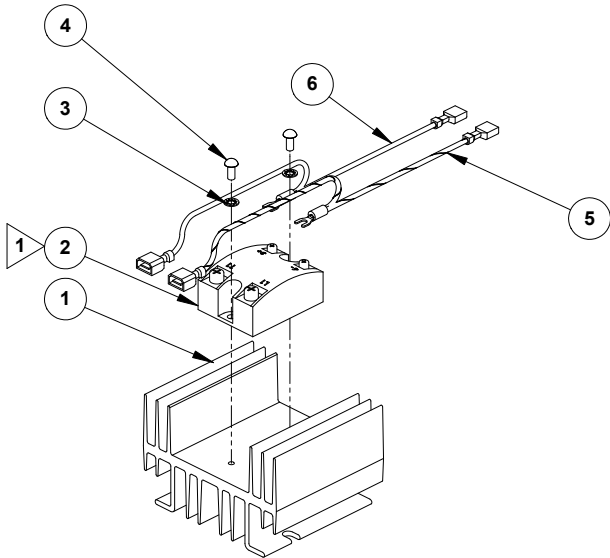
STEAMER CONFIGURATION
GROUP 34

Unless otherwise specified: Dimensions: inches Bore: .01" Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 1.18: ±.001 V125: Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	ALB	Date	5/18/2009
	Checked	GLS	5/18/2009	
	Project Eng	GLS	5/18/2009	
	Material	N/A		
Finish: N/A				
Scale: 1:4 ECN: 445				

Name		Date	5/18/2009
Drawn		ALB	5/18/2009
Checked		GLS	5/18/2009
Project Eng		GLS	5/18/2009
Material		N/A	
Finish		N/A	
Scale		1:4	ECN: 445

Size		Drawing No.	Rev
E		AT1A-3571	G
Scale		1:4	ECN: 445
Sheet		3 of 3	

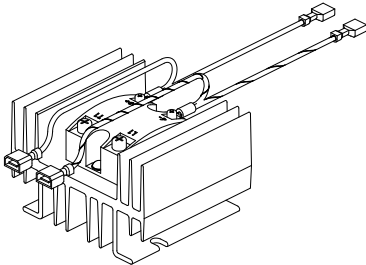
AccuTemp		AccuTemp Products, Inc. 2410 N. Clinton Park Fort Wayne, IN 46825
MODULE, VOLTAGE		WATTAGE PHASE



AT1A-3707-1

NOTES:

1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name	Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
	Drawn	G. SEITZ		12/06/09
	Checked	GLS		08/11/10
	Project Eng	GLS		08/20/09
	Material:	N/A		
Finish:	N/A		Title: HEAT SINK ASSY Size: Drawing No.: C AT1A-3707 Scale: 1:1.5 ECN: 484	
		Rev. A		
		Sheet 1 of 1		