



# **MODULAR INSTALLATION INSTRUCTIONS**

# Table of Contents

|                                                         |           |                                                        |           |
|---------------------------------------------------------|-----------|--------------------------------------------------------|-----------|
| <b>Grills</b>                                           | <b>3</b>  | <b>Storage</b>                                         | <b>36</b> |
| IGM Cabinet to ICC90 Cabinet                            | 4         | ICM Cabinet to ICC45 Cabinet                           | 37        |
| IGM Cabinet to IFM Fridge                               | 6         | ICM Cabinet to ICC90 Cabinet                           | 39        |
| IGM Grill Cabinet to IGM Grill Cabinet                  | 8         | ICM Cabinet to ICM Cabinet                             | 41        |
| IGM Cabinet to ICC45 Cabinet                            | 10        | ICM Cabinet to ICM-SB Cabinet                          | 43        |
|                                                         |           | ICM Cabinet to ICM-SK Cabinet                          | 45        |
| <b>Side Burners</b>                                     | <b>12</b> | ICM Cabinet to IFM Fridge                              | 47        |
| ICM-SB Cabinet to ICC45 Cabinet                         | 13        | ICM Cabinet to IGM Grill                               | 49        |
| ICM-SB Cabinet to ICC90 Cabinet                         | 15        |                                                        |           |
| ICMSB Side Burner Cabinet to ICM-SB Side Burner Cabinet | 17        | <b>End Panels</b>                                      | <b>51</b> |
| ICM-SB Cabinet to IFM Fridge                            | 19        | End Panel to 90 Degree Corner Bracket Package          | 52        |
| ICM-SB Side Burner Cabinet to IGM Grill                 | 21        | End Panel to Storage Cabinet                           | 54        |
|                                                         |           | End Panel to Side Burner Bracket Package               | 56        |
| <b>Sinks</b>                                            | <b>23</b> | End Panel to Sink Bracket Package                      | 58        |
| ICM-SK Cabinet to ICC45 Cabinet                         | 24        | End Panel to Fridge Module Package                     | 60        |
| ICM-SK Cabinet to ICC90 Cabinet                         | 26        | End Panel to Grill Bracket Package                     | 61        |
| ICM-SK Cabinet to ICM-SB Cabinet                        | 28        | End Panel to Storage Cabinet with Cutting Board Option | 63        |
| ICM-SK Cabinet to ICM-SK Cabinet                        | 30        |                                                        |           |
| ICM-SK Cabinet to IFM Fridge                            | 32        |                                                        |           |
| ICM-SK Sink Cabinet to IGM Grill                        | 34        |                                                        |           |

# GRILLS

| Item No. | Part Number                           | Qty | Description                              |
|----------|---------------------------------------|-----|------------------------------------------|
| 1        | ZCV-EMC-CB-1000                       | 4   | Cabinet Connector Bracket Weld Asy       |
| 2        | Screw : Hex - 0.25 x 0.5              | 22  | Screw : Hex - 0.25 x 0.5                 |
| 3        | Washer : Internal Teeth - 0.25 x 0.02 | 23  | Washer : Internal Teeth - 0.25 x 0.0255  |
| 4        | Washer : Plain - 0.25 x 0.063         | 19  | Washer : Plain - 0.25 x 0.063            |
| 5        | Washer : Plain - 0.25 x 0.1           | 5   | Washer : Plain - 0.25 x 0.1              |
| 6        | Screw : Round - 0.25 x 2.5            | 1   | Screw : Round - 0.25 x 2.5               |
| 7        | Nut : Standard - 0.25 x 0.2188        | 1   | Nut : Standard - 0.25 x 0.2188           |
| 8        | ZCV-EMC-CP90-1                        | 1   | Connectro Brkt for 90 Deg Corner Cab ... |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The mounting bracket of the adjacent cabinet rest on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

The brackets of the adjacent cabinet align with these slotted mounting holes 4 places.

Detail A  
SCALE 1 : 1.88

Dome has been removed from the grill for clarity

Mounting hardware aligns with the corresponding slotted hole on the adjacent cabinet. The grill face will need to be removed to make the connection.

Note the orientation of the bracket when installing.

Note that this bracket is installed in the opposite direction of the bracket in Detail "B"

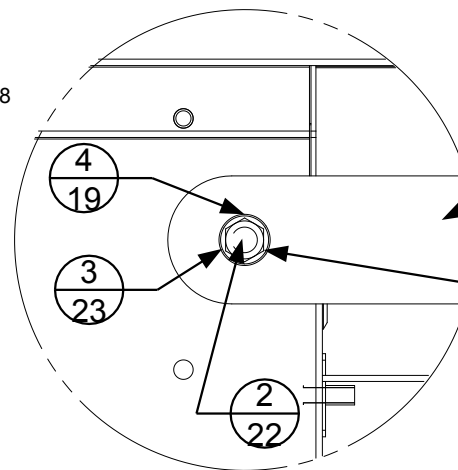
Detail C  
SCALE 1 : 1.88

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                     |        |
|--------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE IGM Cabinet to ICC90 Cabinet                                                   |                       |                     |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-IGM-ICC90 | REV 00 |
| SCALE 1:8                                                                            | 01/01/2021            | SHEET               | 1 of 2 |

Align the back of the cabinet flush to the front face of the door (not shown).

Detail E  
SCALE 1 : 1.88



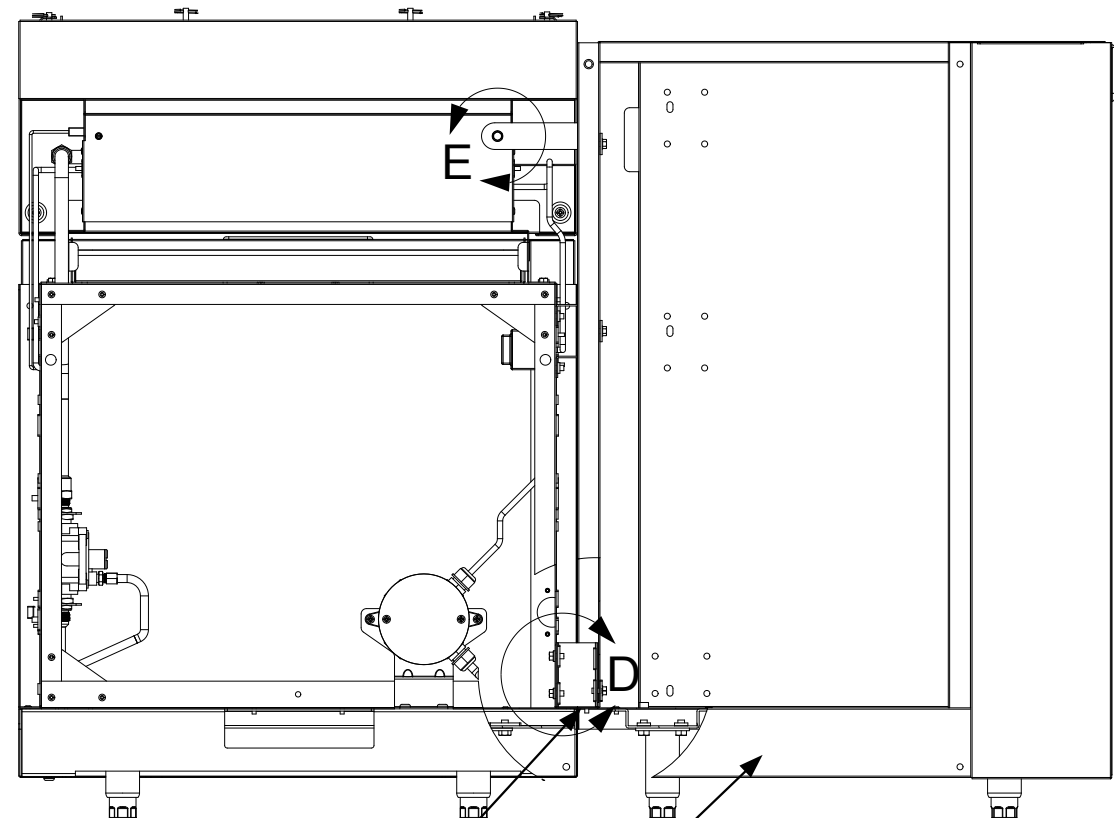
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The connector bracket is attached to the grill at this location. There is a corresponding mounting hole on the corner cabinet with the same mounting hardware used. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled.

ZCV-EMC-CP90-1 bracket attaches to the corner cabinet at this hole location.

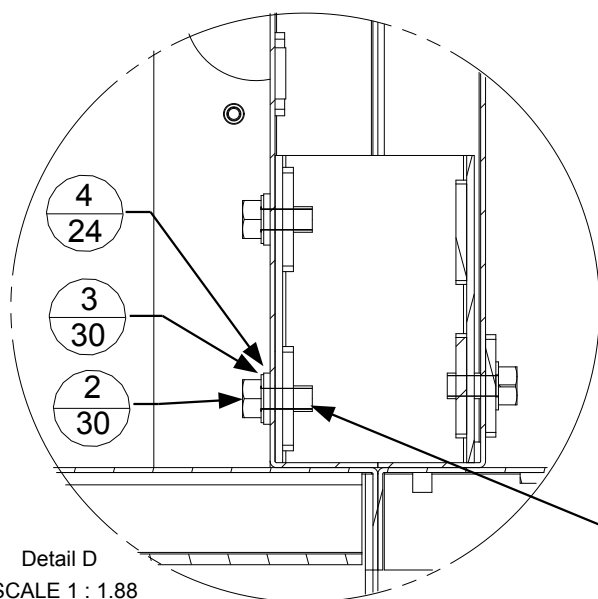
Door removed for clarity

Connection to attachment bracket using hardware provided. 4 places. Do not tighten until cabinets are levelled and aligned at the back.



The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.



Detail D  
SCALE 1 : 1.88

The brackets are installed to the cabinet at 4 mounting points using the hardware provided.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

**CROWN VERITY**

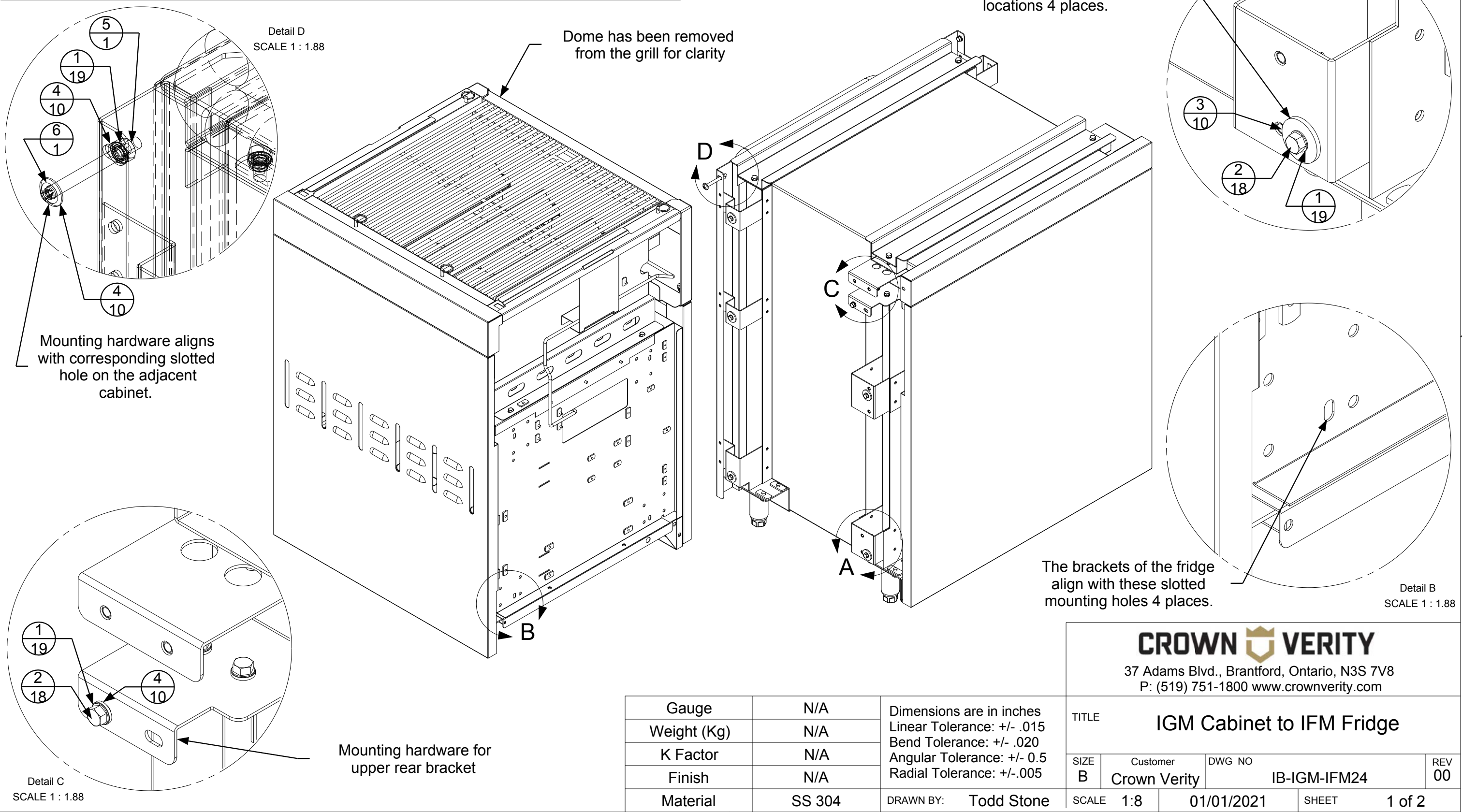
37 Adams Blvd., Brantford, Ontario, N3S 7V8  
P: (519) 751-1800 [www.crownverity.com](http://www.crownverity.com)

TITLE IGM Cabinet to ICC90 Cabinet

| SIZE  | Customer     | DWG NO       | REV          |
|-------|--------------|--------------|--------------|
| B     | Crown Verity | IB-IGM-ICC90 | 00           |
| SCALE | 1:9          | 01/01/2021   | SHEET 2 of 2 |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Washer : Internal Teeth - 0.25 x 0.025 | 19  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 2        | Screw : Hex - 0.25 x 0.5               | 18  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Plain - 0.25 x 0.1            | 10  | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 10  | Washer : Plain - 0.25 x 0.063           |
| 5        | Nut : Standard - 0.25 x 0.2188         | 1   | Nut : Standard - 0.25 x 0.2188          |
| 6        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |

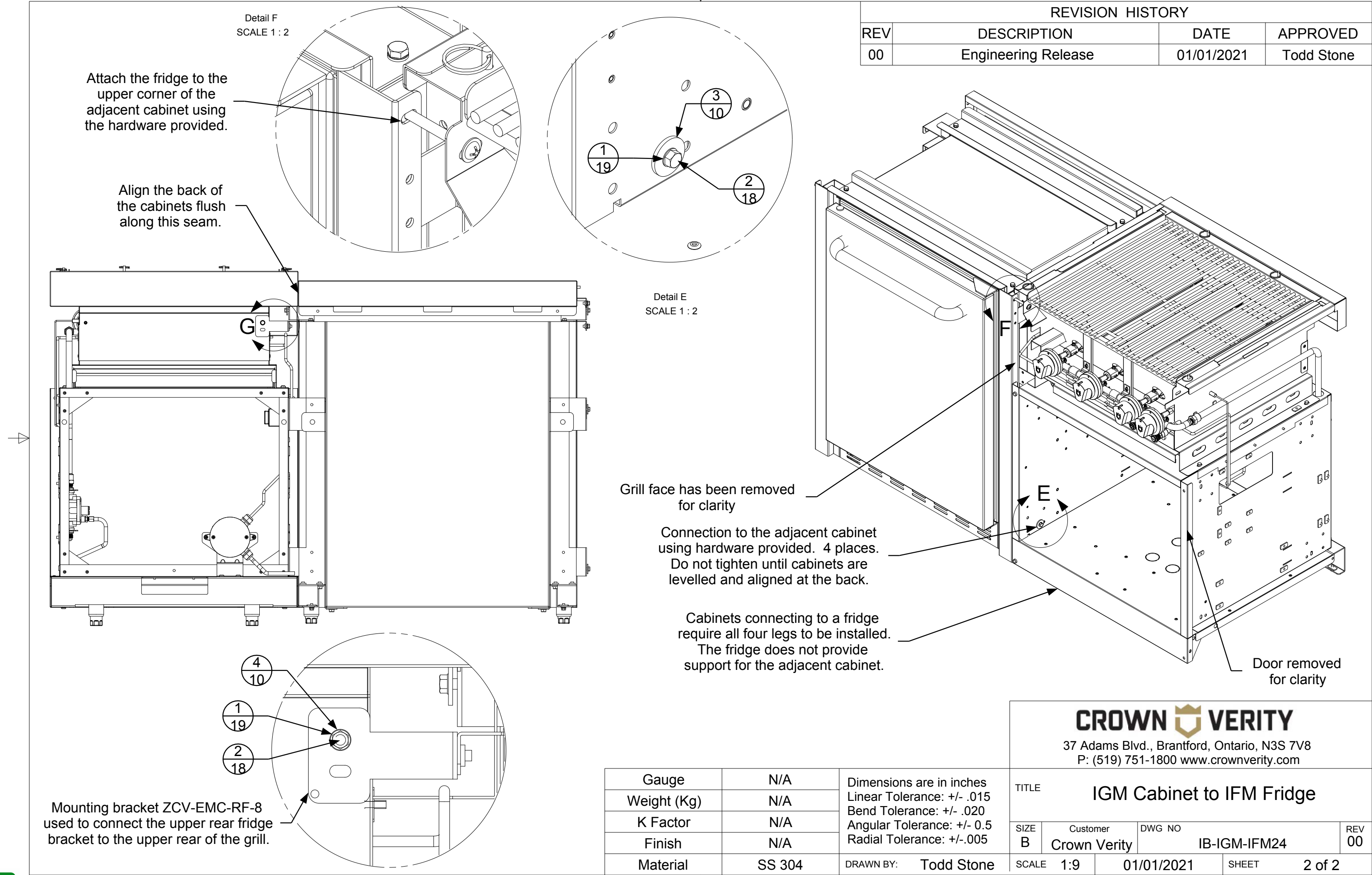
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                     |        |
|--------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE IGM Cabinet to IFM Fridge                                                      |                       |                     |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-IGM-IFM24 | REV 00 |
| SCALE 1:8                                                                            | 01/01/2021            | SHEET 1 of 2        |        |





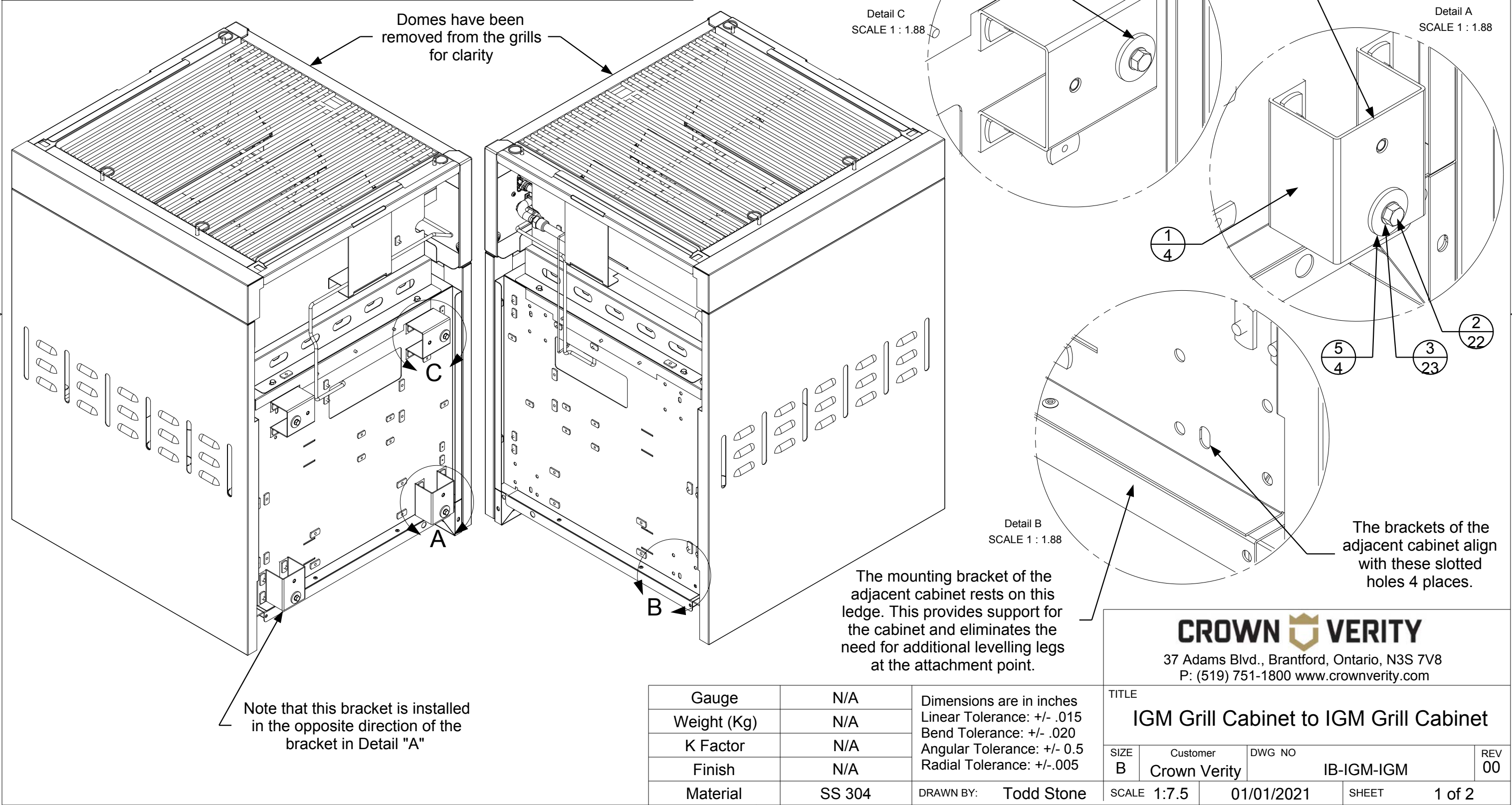
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

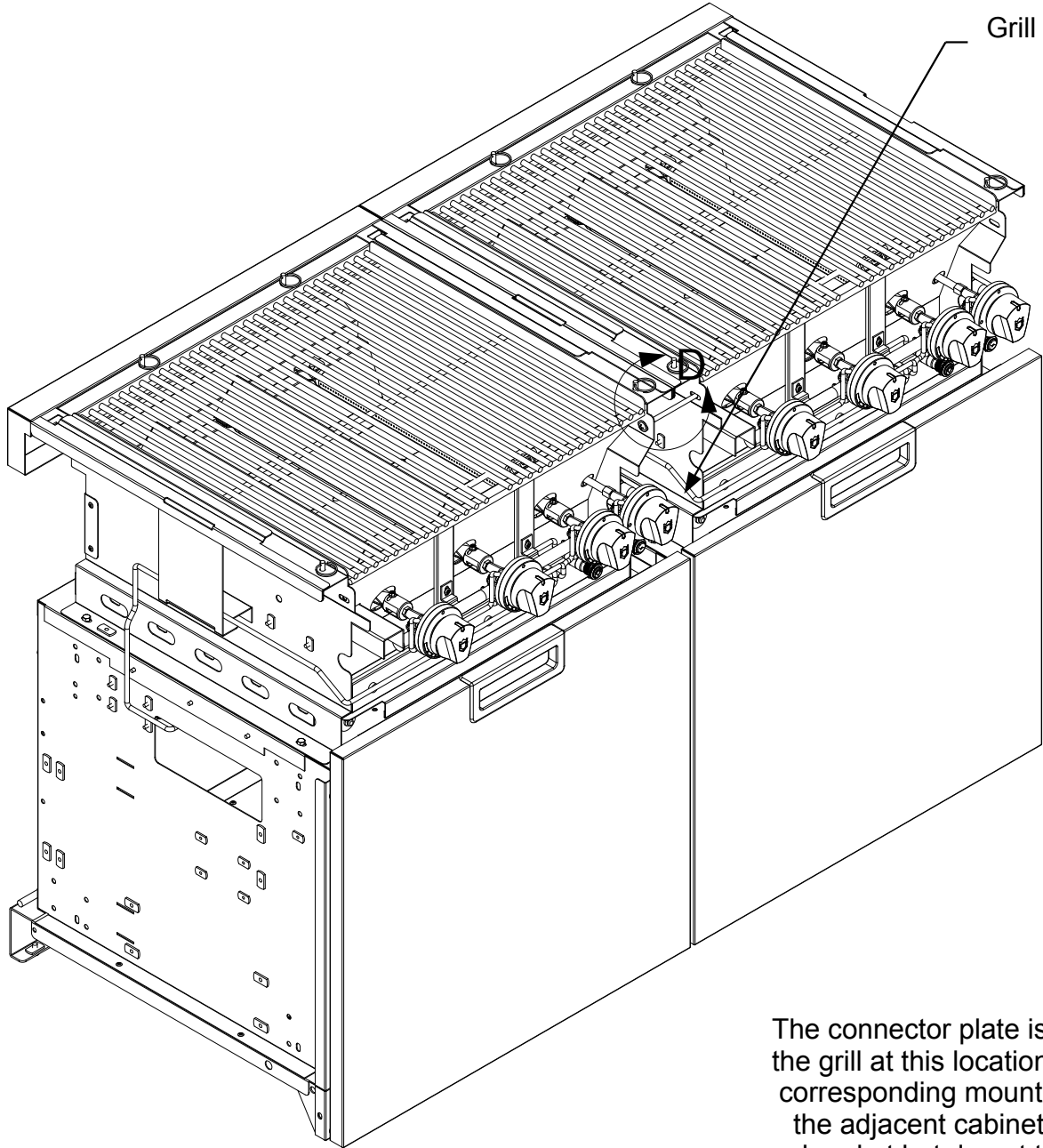
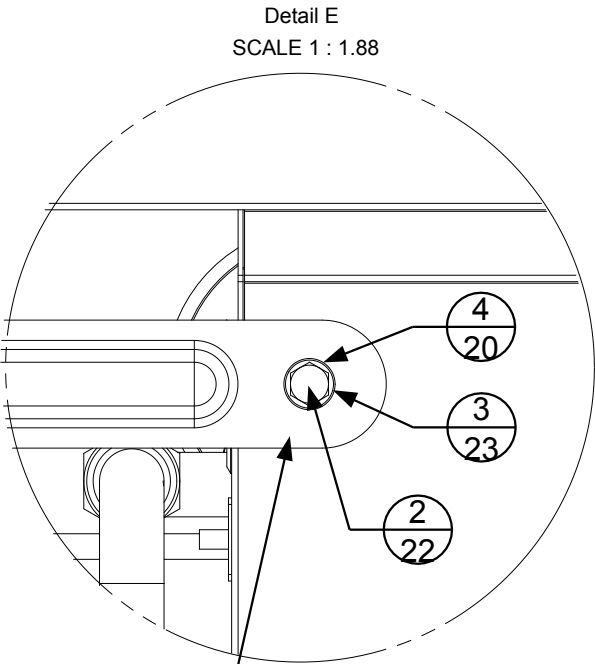
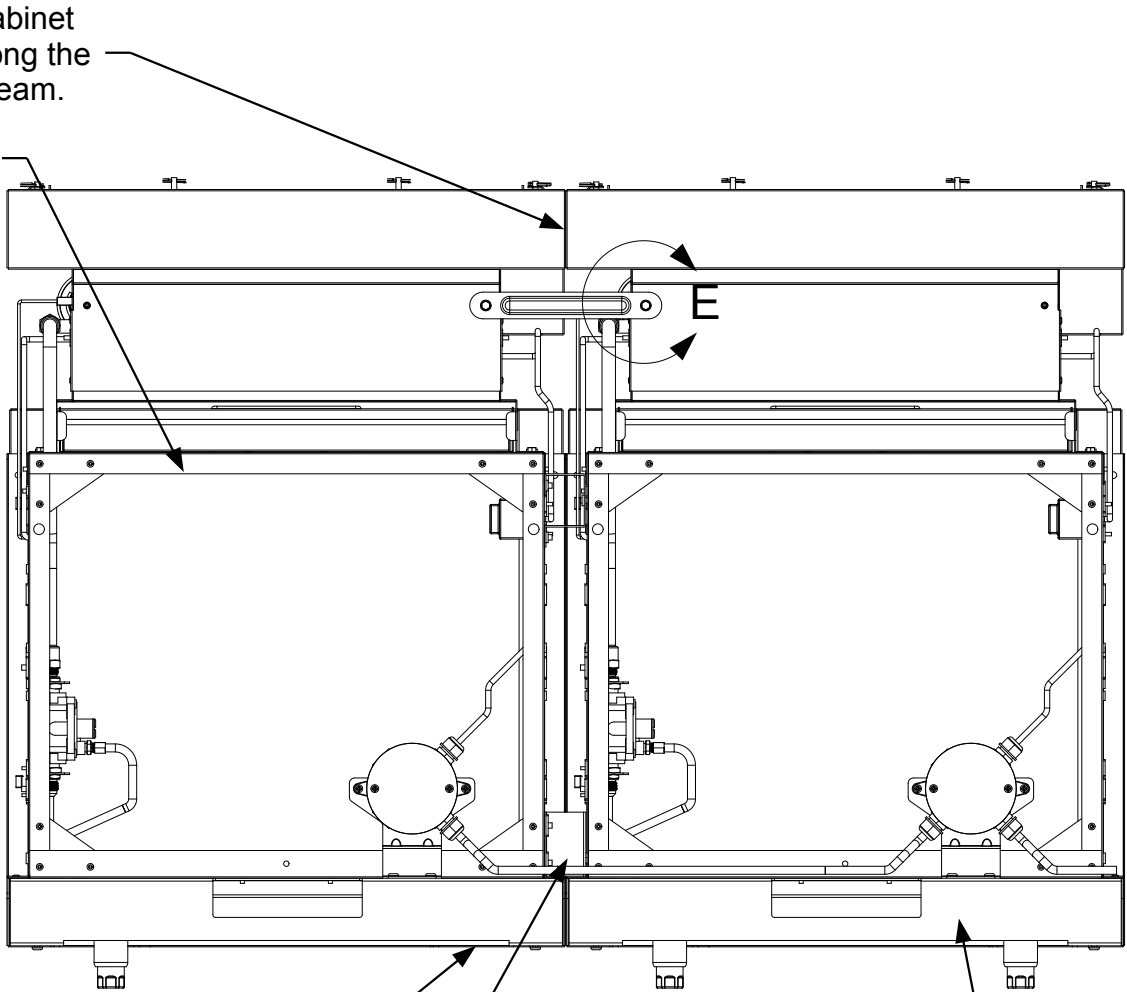
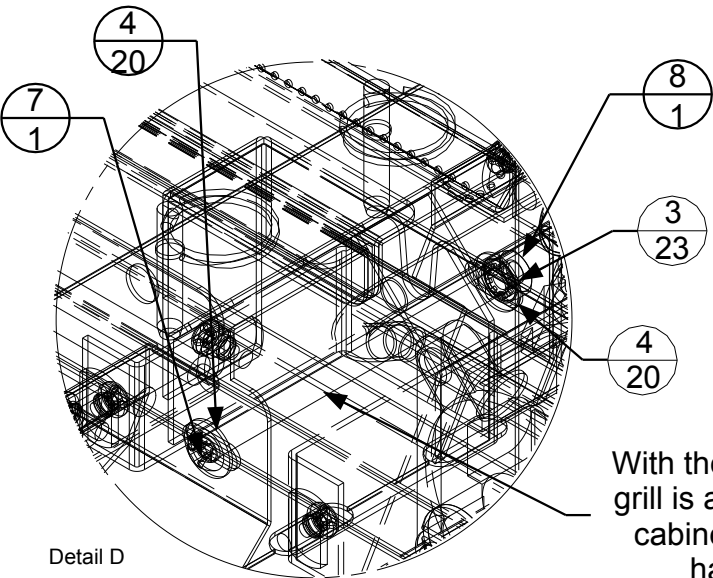
| CROWN VERITY                                                                         |              |              |              |
|--------------------------------------------------------------------------------------|--------------|--------------|--------------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |              |              |              |
| TITLE IGM Cabinet to IFM Fridge                                                      |              |              |              |
| SIZE                                                                                 | Customer     | DWG NO       | REV          |
| B                                                                                    | Crown Verity | IB-IGM-IFM24 | 00           |
| SCALE                                                                                | 1:9          | 01/01/2021   | SHEET 2 of 2 |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 20  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 4.25            | 1   | Screw : Round - 0.25 x 4.25             |
| 8        | Nut : Standard - 0.25 x 0.2188         | 1   | Nut : Standard - 0.25 x 0.2188          |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
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| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



The connector plate is attached to the grill at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled.

The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

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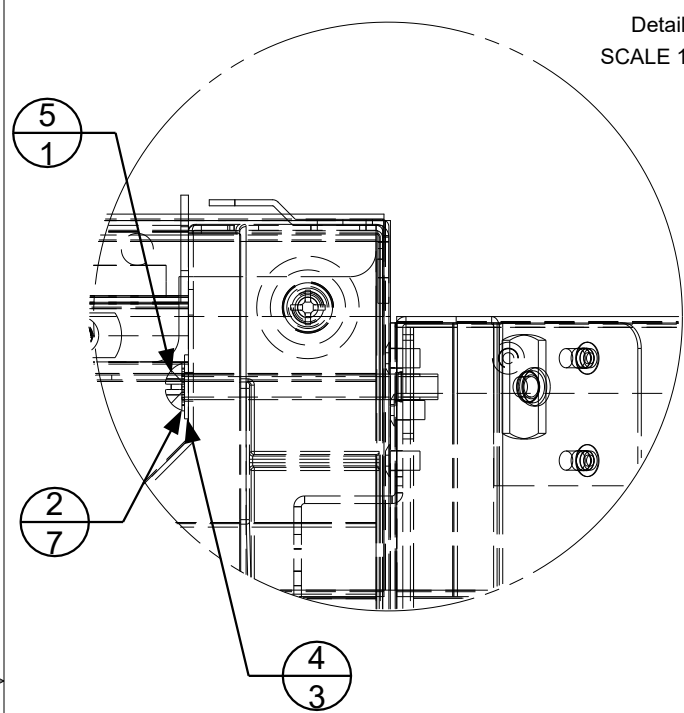
TITLE

**IGM Grill Cabinet to IGM Grill Cabinet**

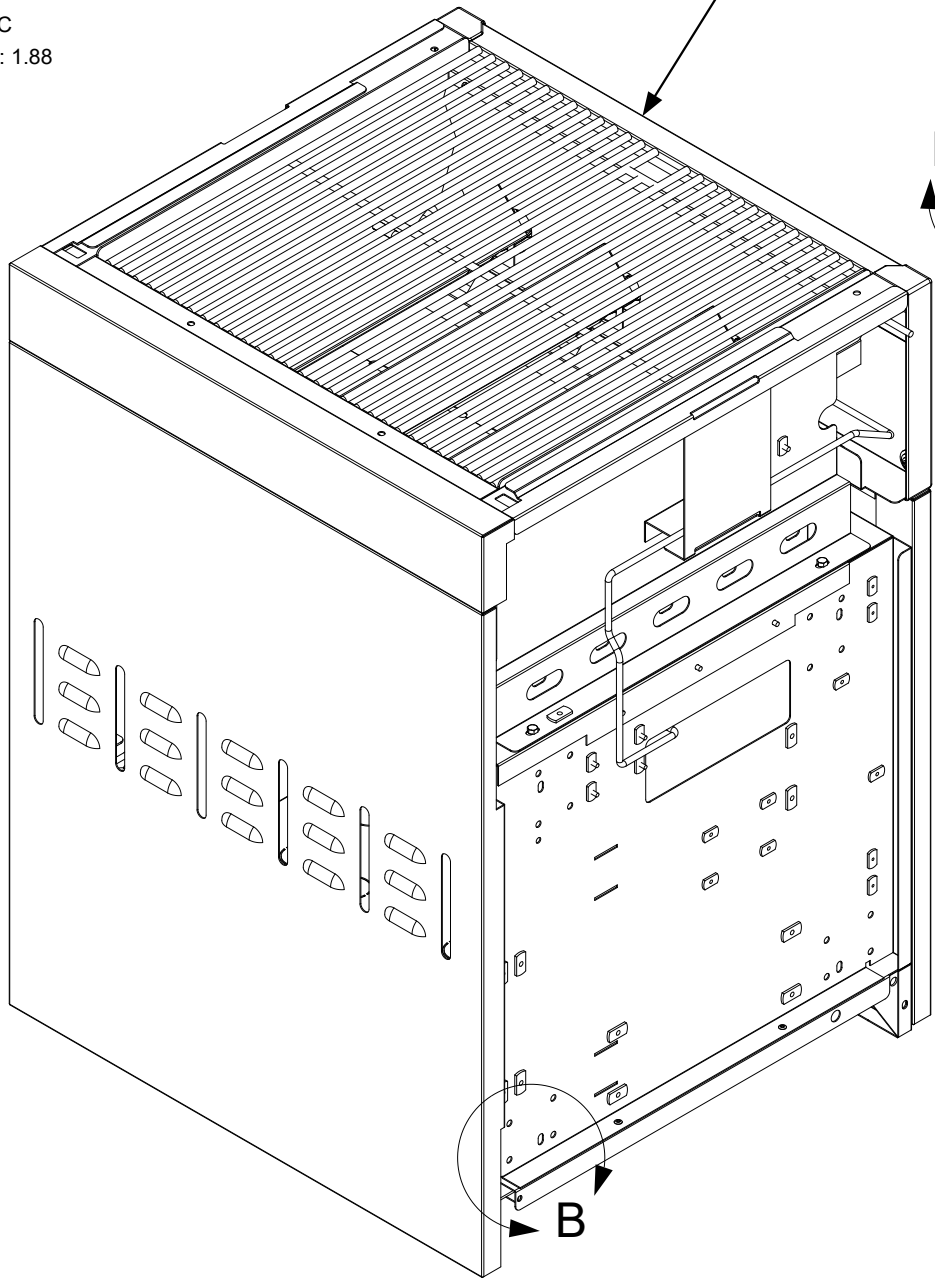
|       |              |            |              |
|-------|--------------|------------|--------------|
| SIZE  | Customer     | DWG NO     | REV          |
| B     | Crown Verity | IB-IGM-IGM | 00           |
| SCALE | 1:9          | 01/01/2021 | SHEET 2 of 2 |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Screw : Hex - 0.25 x 0.5               | 6   | Screw : Hex - 0.25 x 0.5                |
| 2        | Washer : Internal Teeth - 0.25 x 0.025 | 7   | Washer : Internal Teeth - 0.25 x 0.0255 |
| 3        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 3   | Washer : Plain - 0.25 x 0.063           |
| 5        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

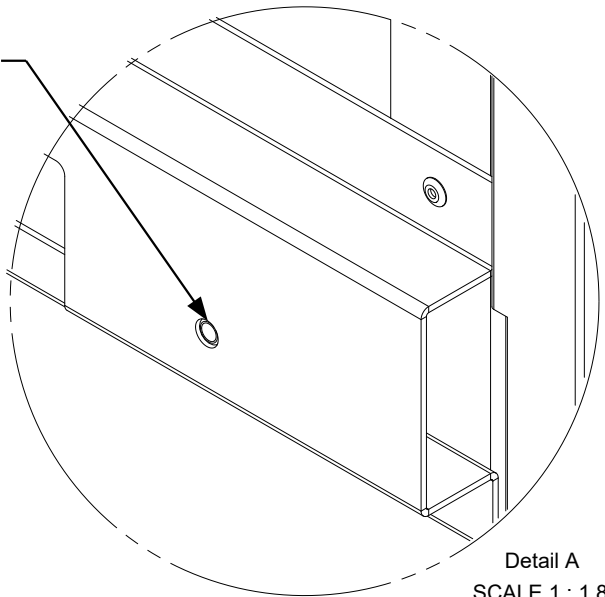


Detail C  
SCALE 1 : 1.88

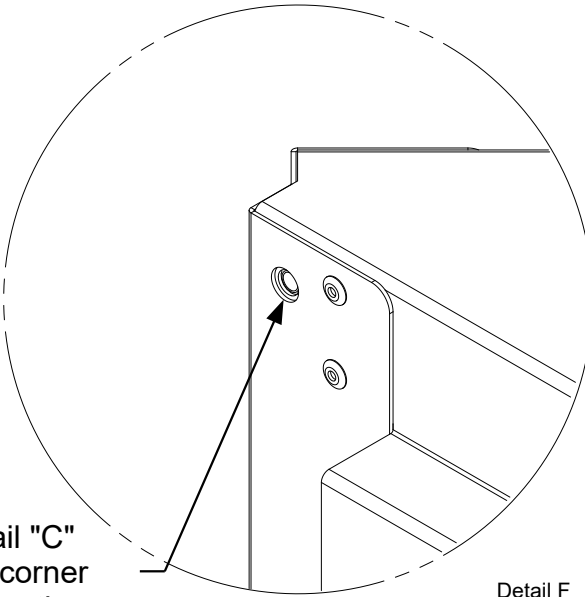


Dome has been removed from the grill for clarity

The cabinet attaches to the corner cabinet at these threaded insert locations 4 places.

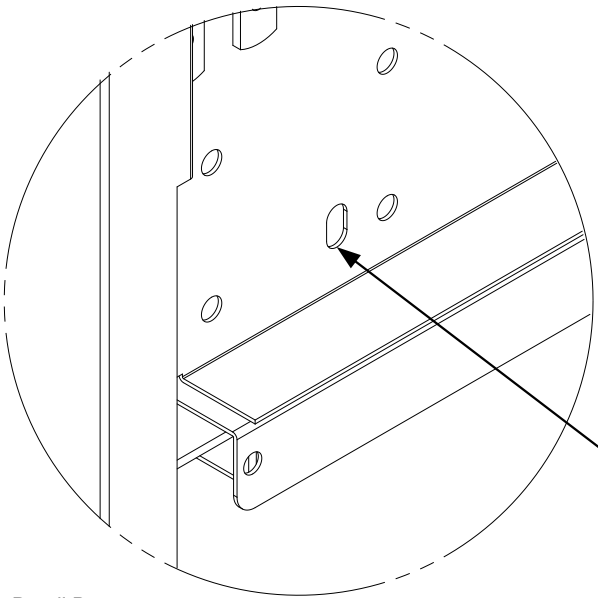


Detail A  
SCALE 1 : 1.88



Detail F  
SCALE 1 : 1.88

The bolt in Detail "C" connects to the corner cabinet at this location



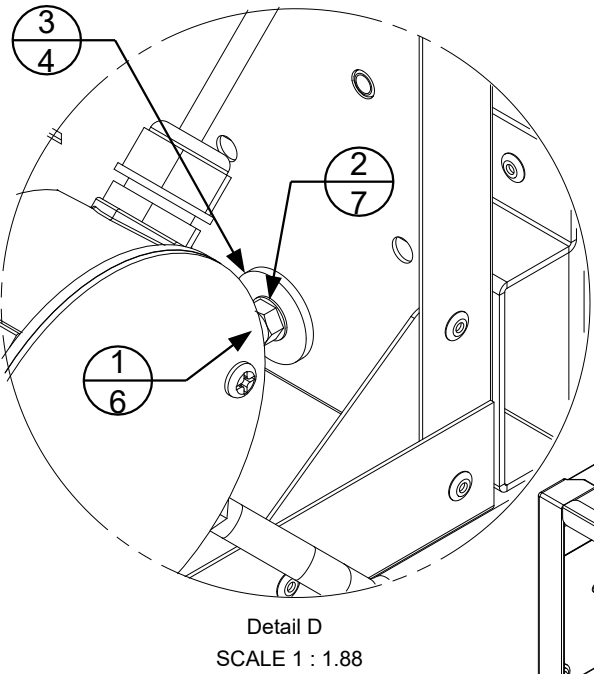
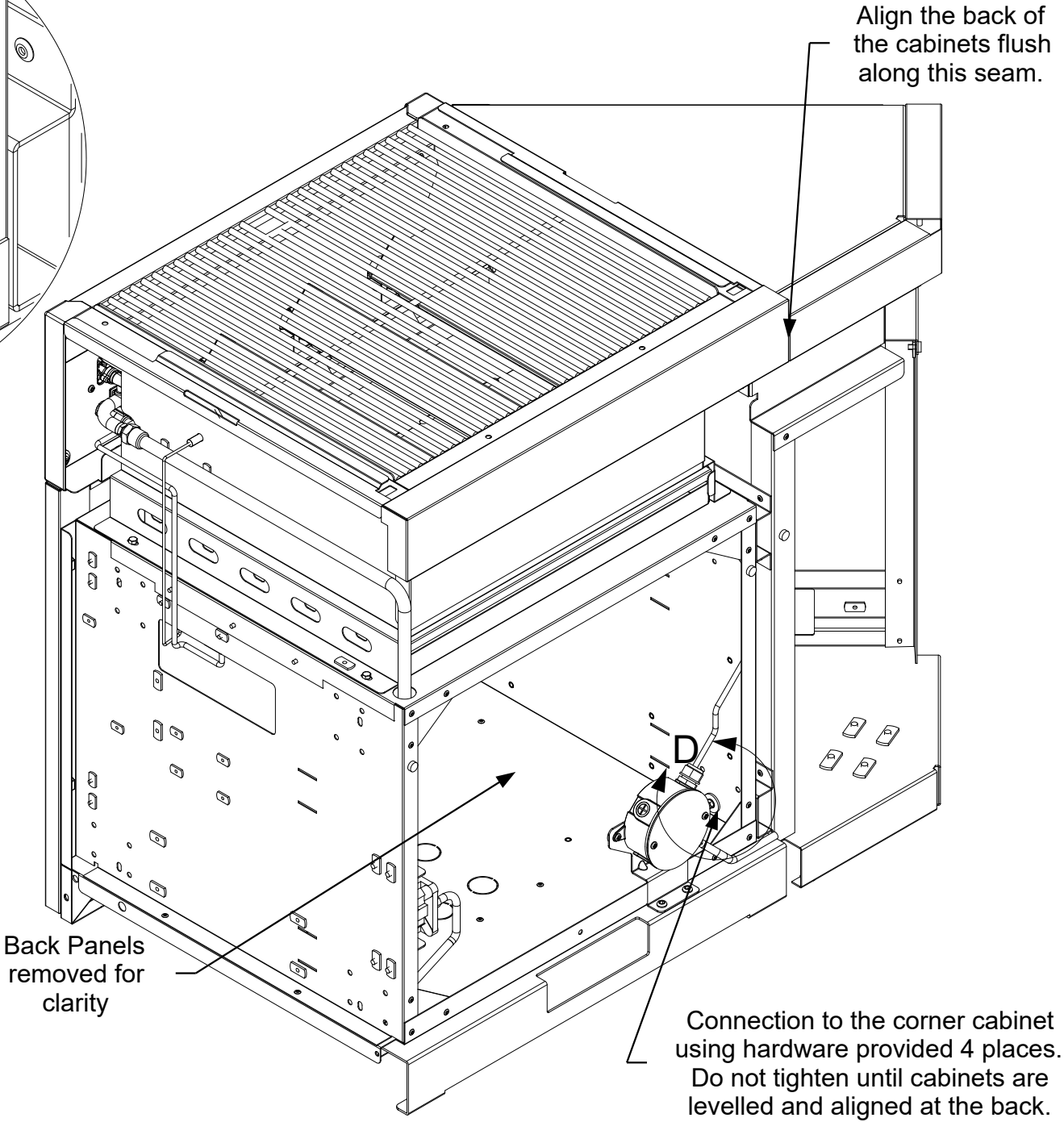
Detail B  
SCALE 1 : 1.88

The threaded inserts of the corner cabinet align with these slotted mounting holes 4 places.

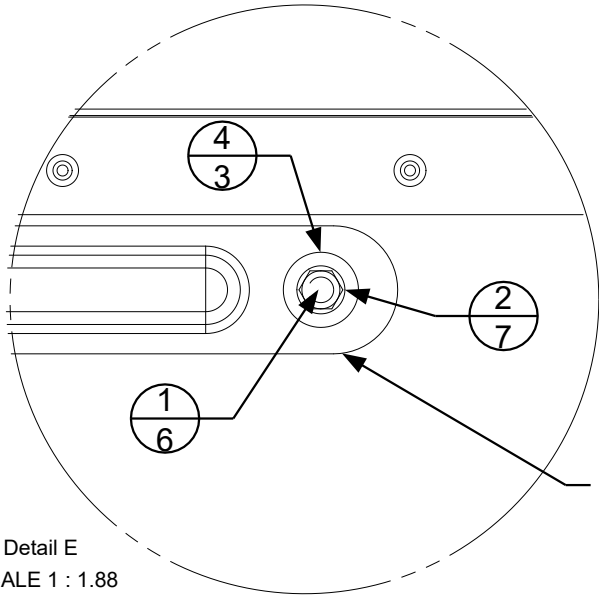
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE IGM Cabinet to ICC45 Cabinet                                                   |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-IGMSB-ICC45 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET 1 of 2          |        |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.



The connector plate is attached to the corner cabinet at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

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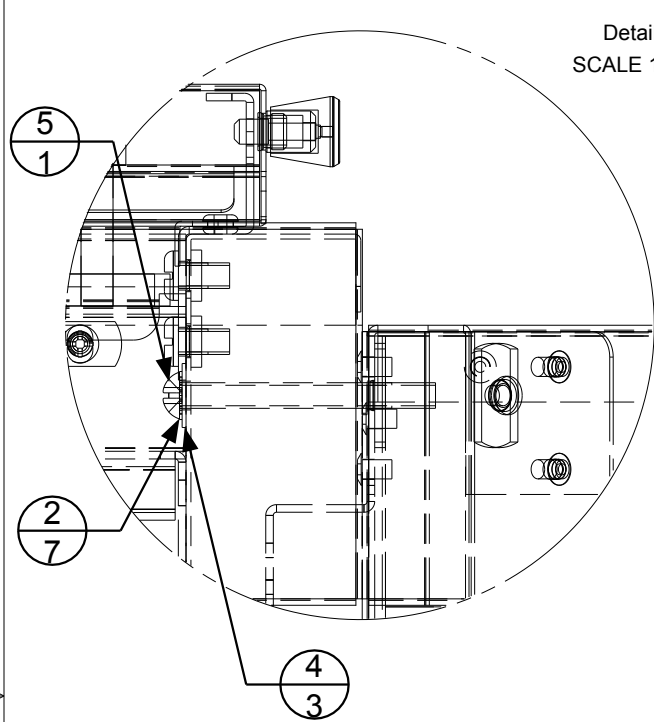
|                                       |                          |                        |           |
|---------------------------------------|--------------------------|------------------------|-----------|
| TITLE<br>IGM Cabinet to ICC45 Cabinet |                          |                        |           |
| SIZE<br>B                             | Customer<br>Crown Verity | DWG NO<br>IB-IGM-ICC45 | REV<br>00 |
| SCALE<br>1:7.5                        | 01/01/2021               | SHEET                  | 2 of 2    |



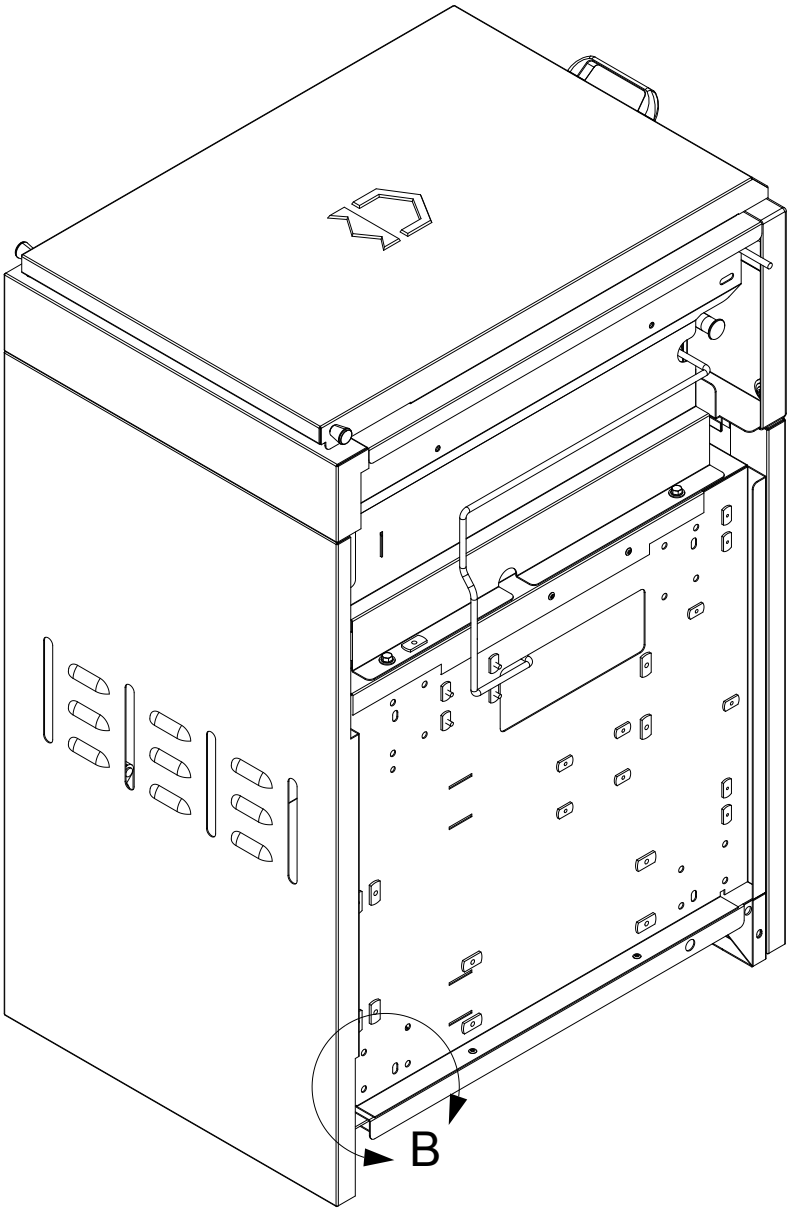
# SIDE BURNERS

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Screw : Hex - 0.25 x 0.5               | 6   | Screw : Hex - 0.25 x 0.5                |
| 2        | Washer : Internal Teeth - 0.25 x 0.025 | 7   | Washer : Internal Teeth - 0.25 x 0.0255 |
| 3        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 3   | Washer : Plain - 0.25 x 0.063           |
| 5        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |

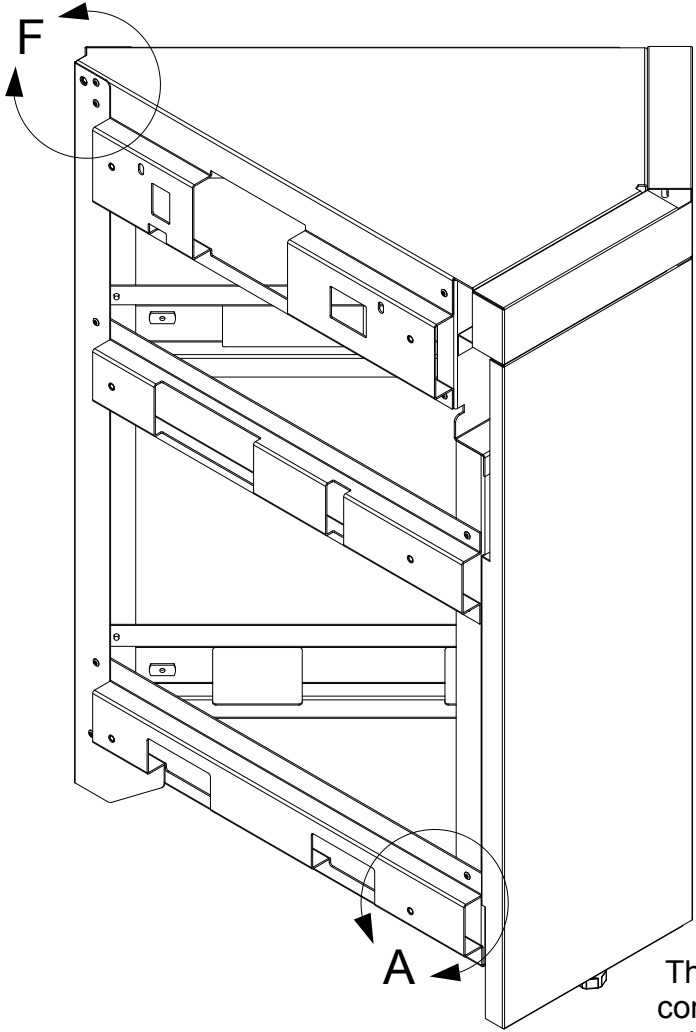
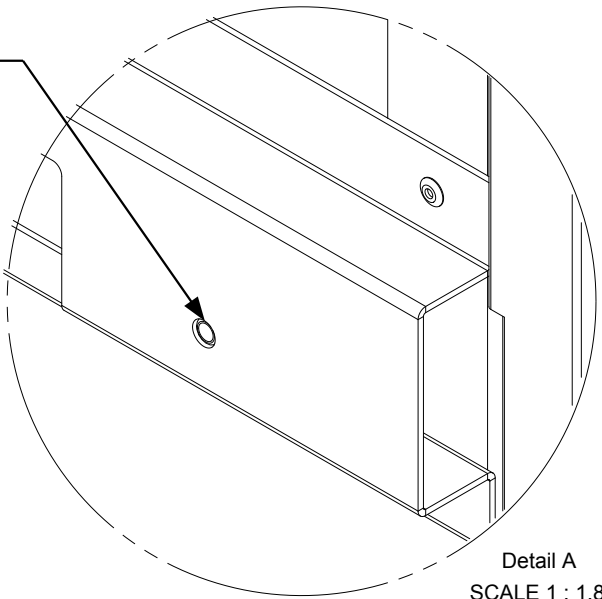
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



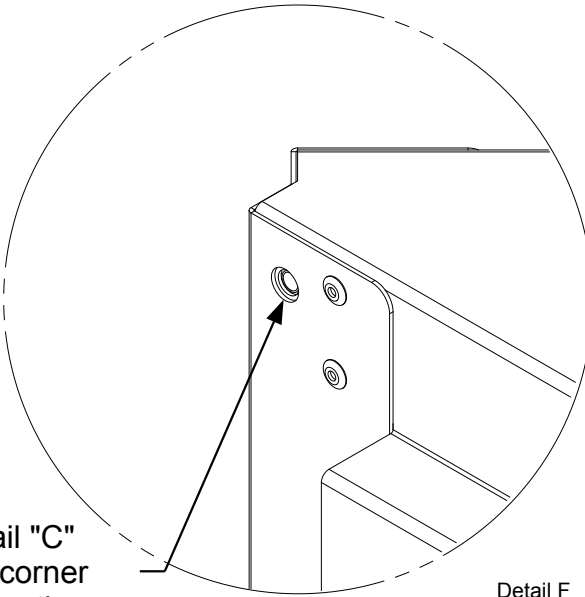
Detail C  
SCALE 1 : 1.88



The cabinet attaches to the corner cabinet at these threaded insert locations 4 places.

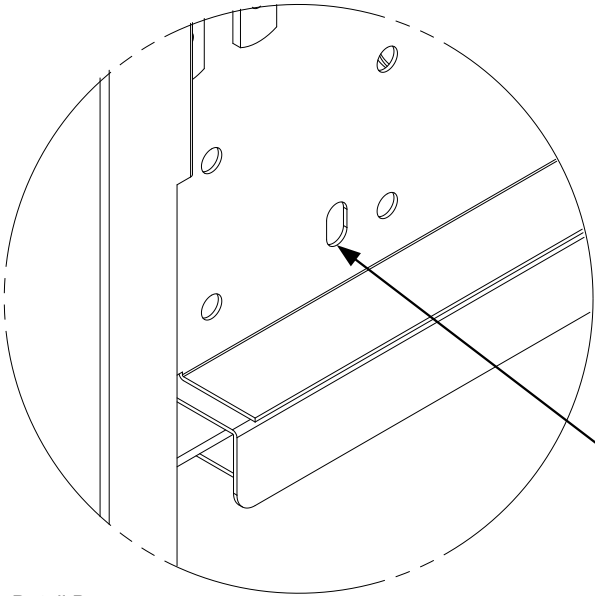


Detail A  
SCALE 1 : 1.88



Detail F  
SCALE 1 : 1.88

The bolt in Detail "C" connects to the corner cabinet at this location



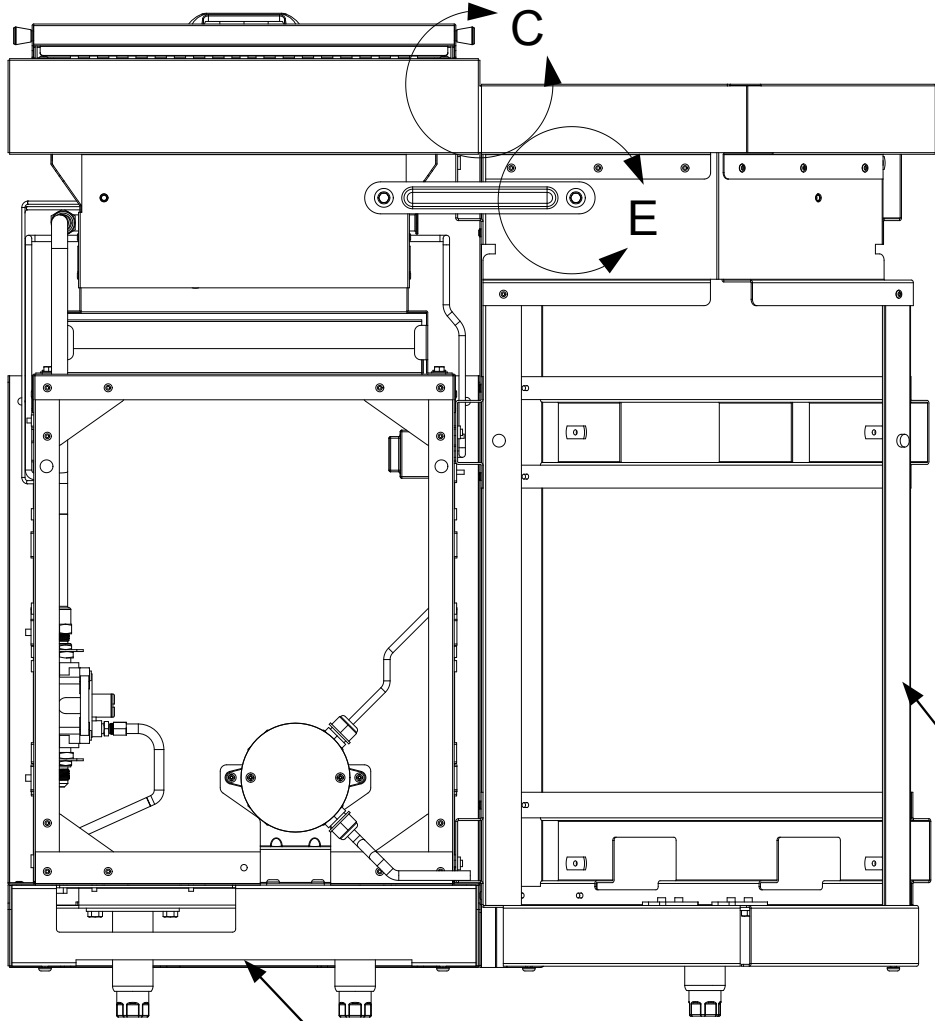
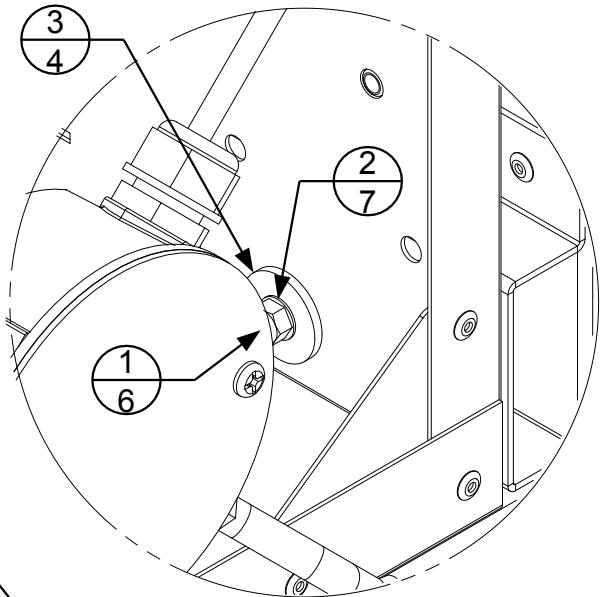
Detail B  
SCALE 1 : 1.88

The threaded inserts of the corner cabinet align with these slotted mounting holes 4 places.

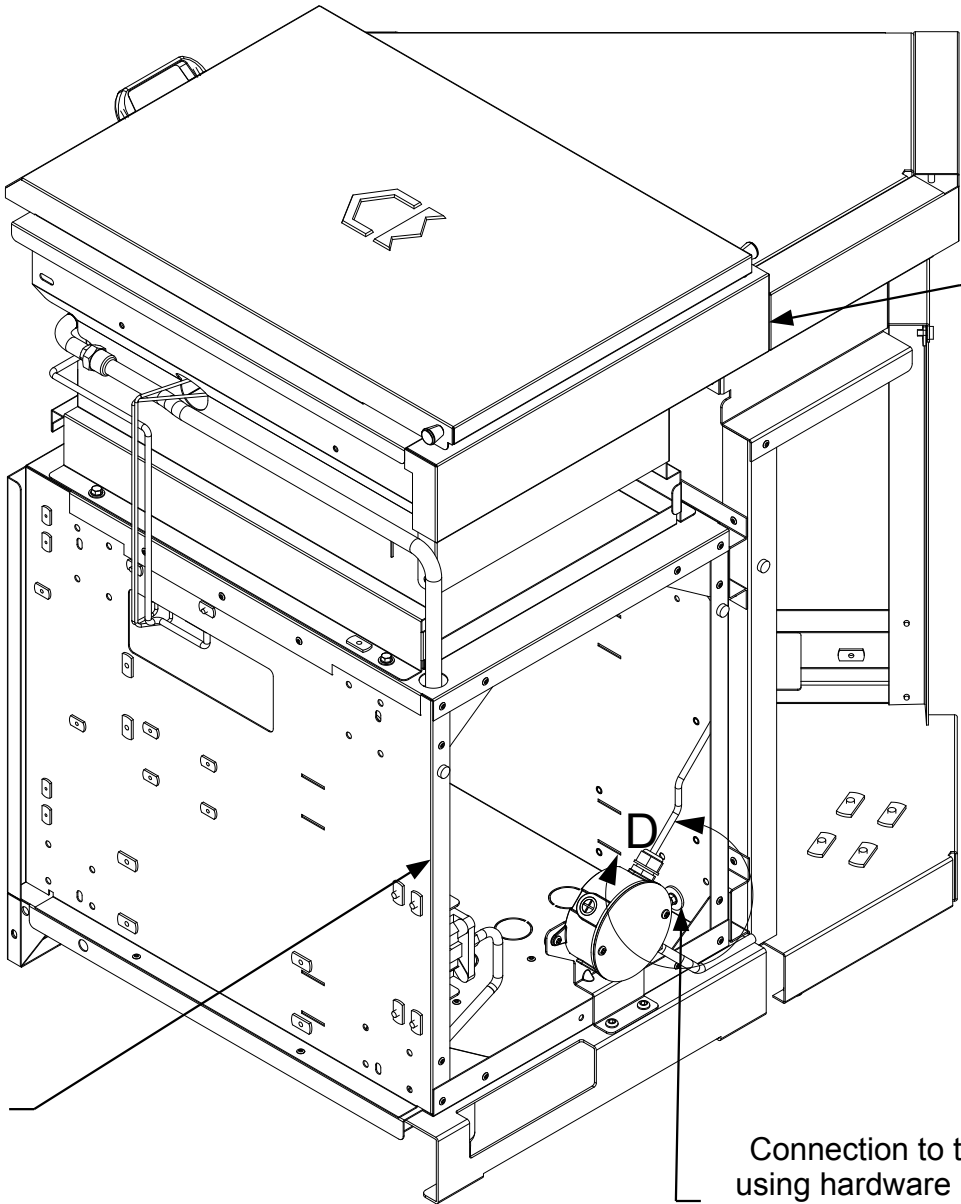
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SB Cabinet to ICC45 Cabinet                                                |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSB-ICC45 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET 1 of 2          |        |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

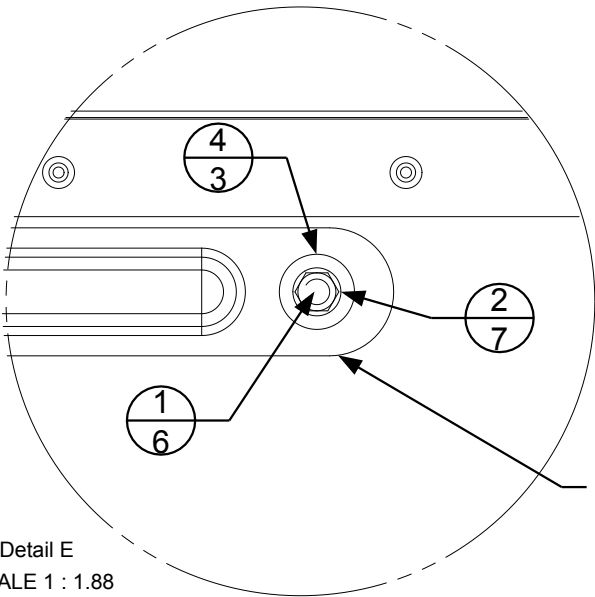


Detail D  
SCALE 1 : 1.88



Align the back of the cabinets flush along this seam.

Connection to the corner cabinet using hardware provided 4 places. Do not tighten until cabinets are levelled and aligned at the back.



Detail E  
SCALE 1 : 1.88

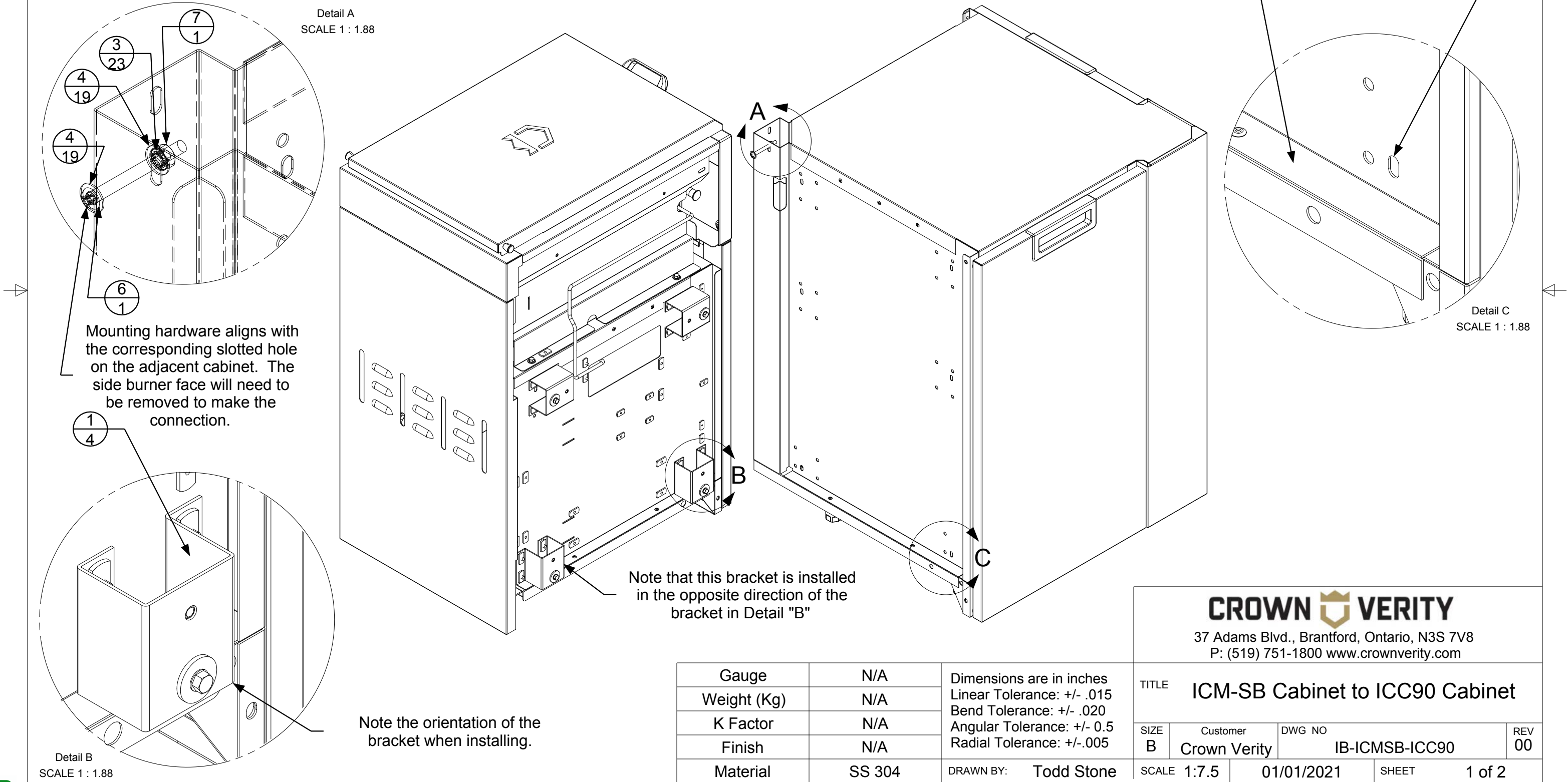
The connector plate is attached to the corner cabinet at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

|                                                                                                             |                       |                       |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SB Cabinet to ICC45 Cabinet                                                                       |                       |                       |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICMSB-ICC45 | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET 2 of 2          |        |

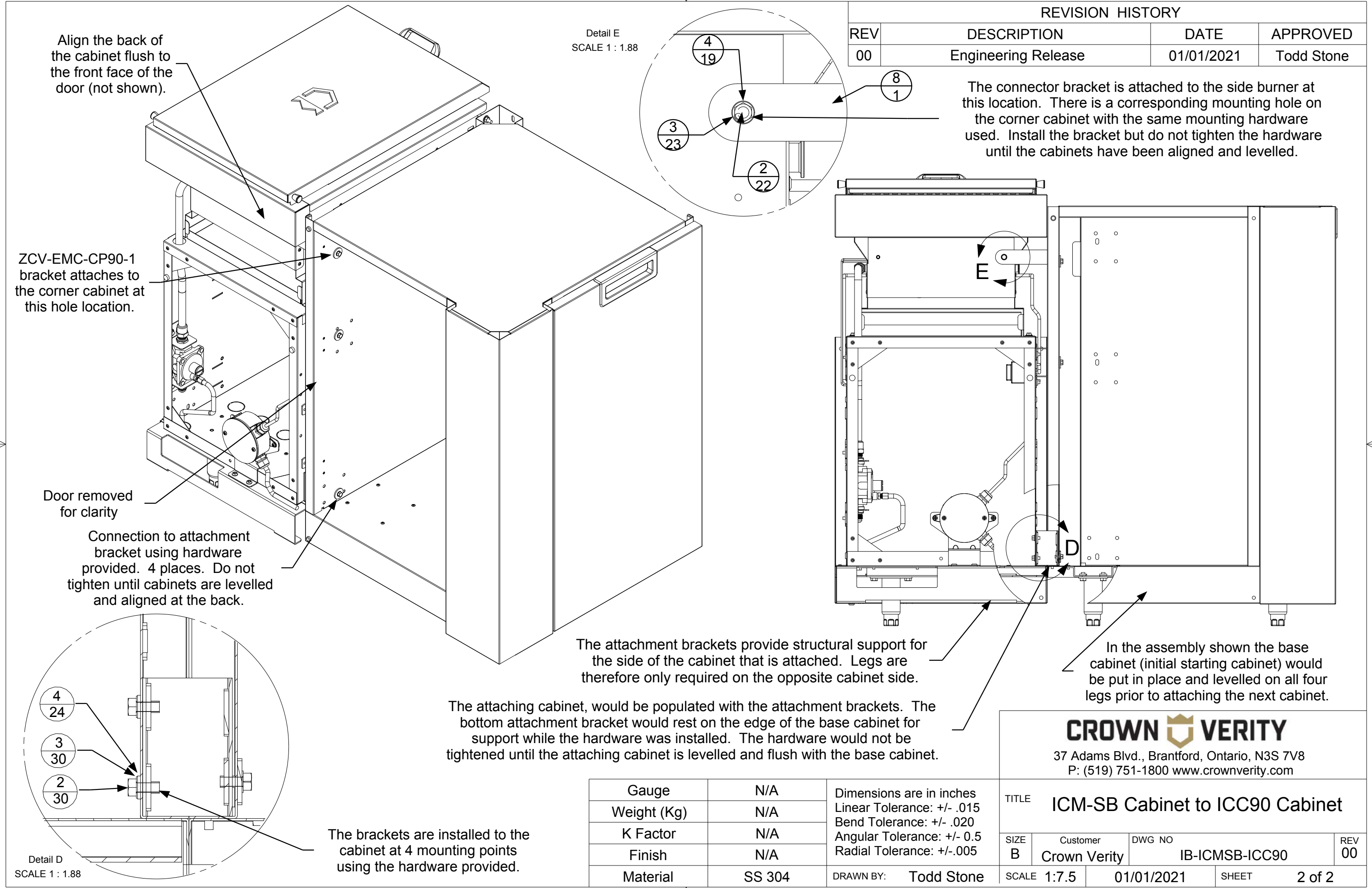
| Item No. | Part Number                           | Qty | Description                              |
|----------|---------------------------------------|-----|------------------------------------------|
| 1        | ZCV-EMC-CB-1000                       | 4   | Cabinet Connector Bracket Weld Asy       |
| 2        | Screw : Hex - 0.25 x 0.5              | 22  | Screw : Hex - 0.25 x 0.5                 |
| 3        | Washer : Internal Teeth - 0.25 x 0.02 | 23  | Washer : Internal Teeth - 0.25 x 0.0255  |
| 4        | Washer : Plain - 0.25 x 0.063         | 19  | Washer : Plain - 0.25 x 0.063            |
| 5        | Washer : Plain - 0.25 x 0.1           | 5   | Washer : Plain - 0.25 x 0.1              |
| 6        | Screw : Round - 0.25 x 2.5            | 1   | Screw : Round - 0.25 x 2.5               |
| 7        | Nut : Standard - 0.25 x 0.2188        | 1   | Nut : Standard - 0.25 x 0.2188           |
| 8        | ZCV-EMC-CP90-1                        | 1   | Connectro Brkt for 90 Deg Corner Cab ... |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                          |                          |           |
|--------------------------------------------------------------------------------------|--------------------------|--------------------------|-----------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                          |                          |           |
| TITLE ICM-SB Cabinet to ICC90 Cabinet                                                |                          |                          |           |
| SIZE<br>B                                                                            | Customer<br>Crown Verity | DWG NO<br>IB-ICMSB-ICC90 | REV<br>00 |
| SCALE 1:7.5                                                                          | 01/01/2021               | SHEET                    | 1 of 2    |



| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 20  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 4.0             | 1   | Screw : Round - 0.25 x 4.0              |
| 8        | Nut : Standard - 0.25 x 0.2188         | 1   | Nut : Standard - 0.25 x 0.2188          |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

Detail C  
SCALE 1 : 1.88

Detail A  
SCALE 1 : 1.88

Detail B  
SCALE 1 : 1.88

The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

The brackets of the adjacent cabinet align with these slotted holes 4 places.

Note that this bracket is installed in the opposite direction of the bracket in Detail "A"

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SB Side Burner Cabinet to ICM-SB Side Burner Cabinet                       |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSB-ICMSB | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET                 | 1 of 2 |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

Side Burner faces have been removed for clarity.

Align cabinet flush along the back seam.

Back panels removed for clarity

Detail E  
SCALE 1 : 1.88

The connector plate is attached to the side burner at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled.

The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

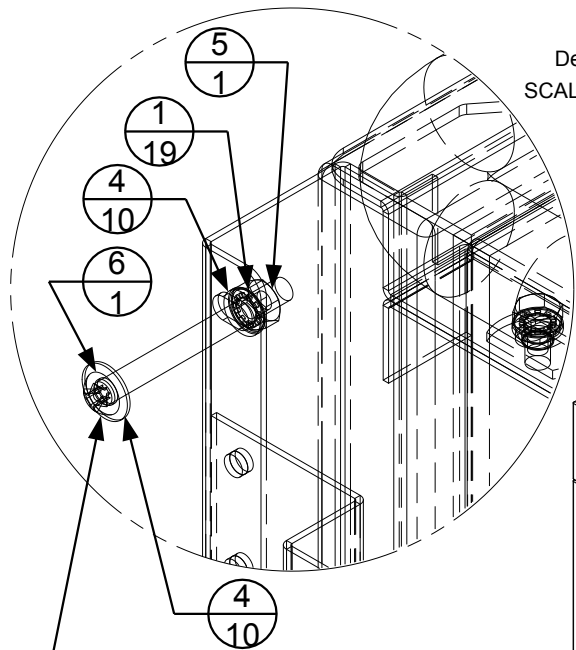
With the side burner face removed, the side burner is attached to the adjacent cabinet at this point with the hardware provided.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

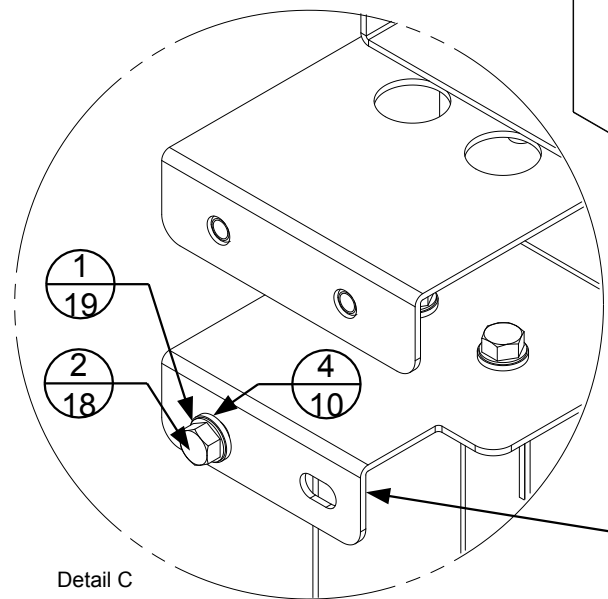
|                                                                                                             |                          |                          |                 |
|-------------------------------------------------------------------------------------------------------------|--------------------------|--------------------------|-----------------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                          |                          |                 |
| TITLE<br><b>ICM-SB Side Burner Cabinet to ICM-SB Side Burner Cabinet</b>                                    |                          |                          |                 |
| SIZE<br>B                                                                                                   | Customer<br>Crown Verity | DWG NO<br>IB-ICMSB-ICMSB | REV<br>00       |
| SCALE<br>1:8                                                                                                | 01/01/2021               |                          | SHEET<br>2 of 2 |

| Item No. | Part Number                             | Qty | Description                             |
|----------|-----------------------------------------|-----|-----------------------------------------|
| 1        | Washer : Internal Teeth - 0.25 x 0.0255 | 19  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 2        | Screw : Hex - 0.25 x 0.5                | 18  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Plain - 0.25 x 0.1             | 10  | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063           | 10  | Washer : Plain - 0.25 x 0.063           |
| 5        | Nut : Standard - 0.25 x 0.2188          | 1   | Nut : Standard - 0.25 x 0.2188          |
| 6        | Screw : Round - 0.25 x 2.5              | 1   | Screw : Round - 0.25 x 2.5              |

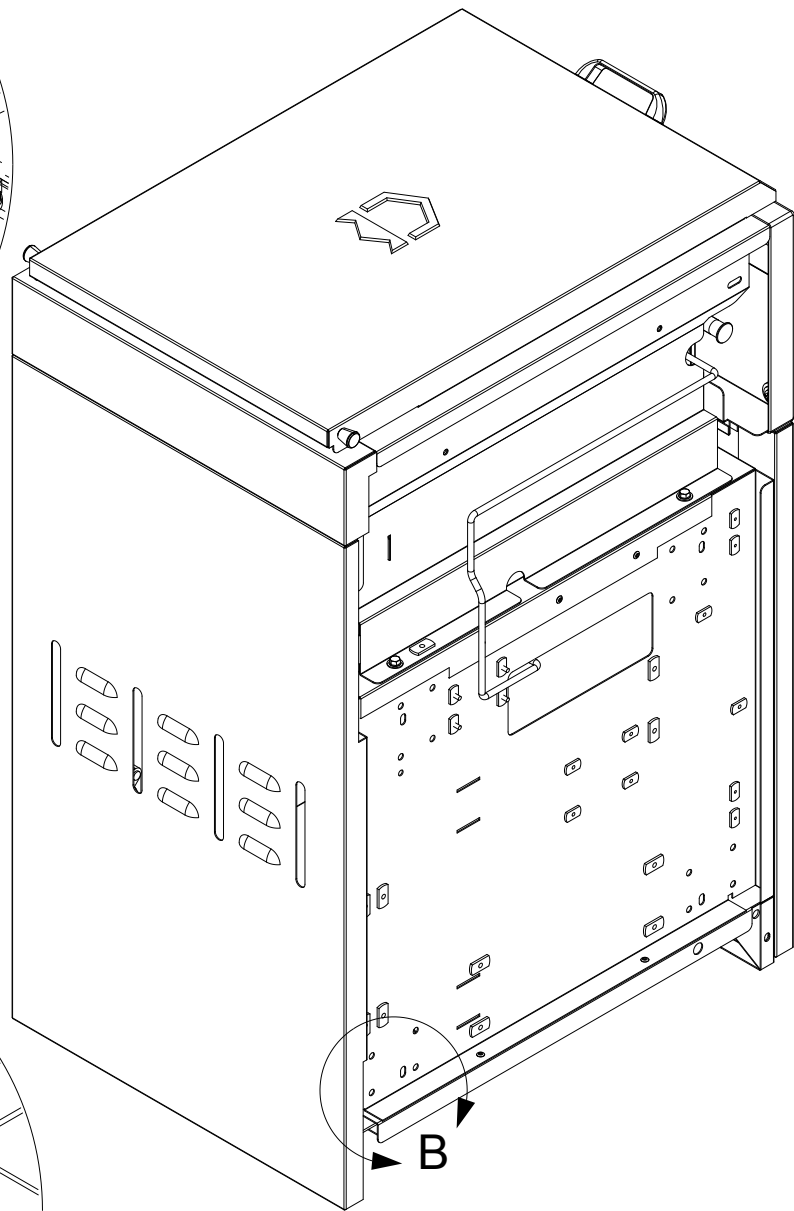
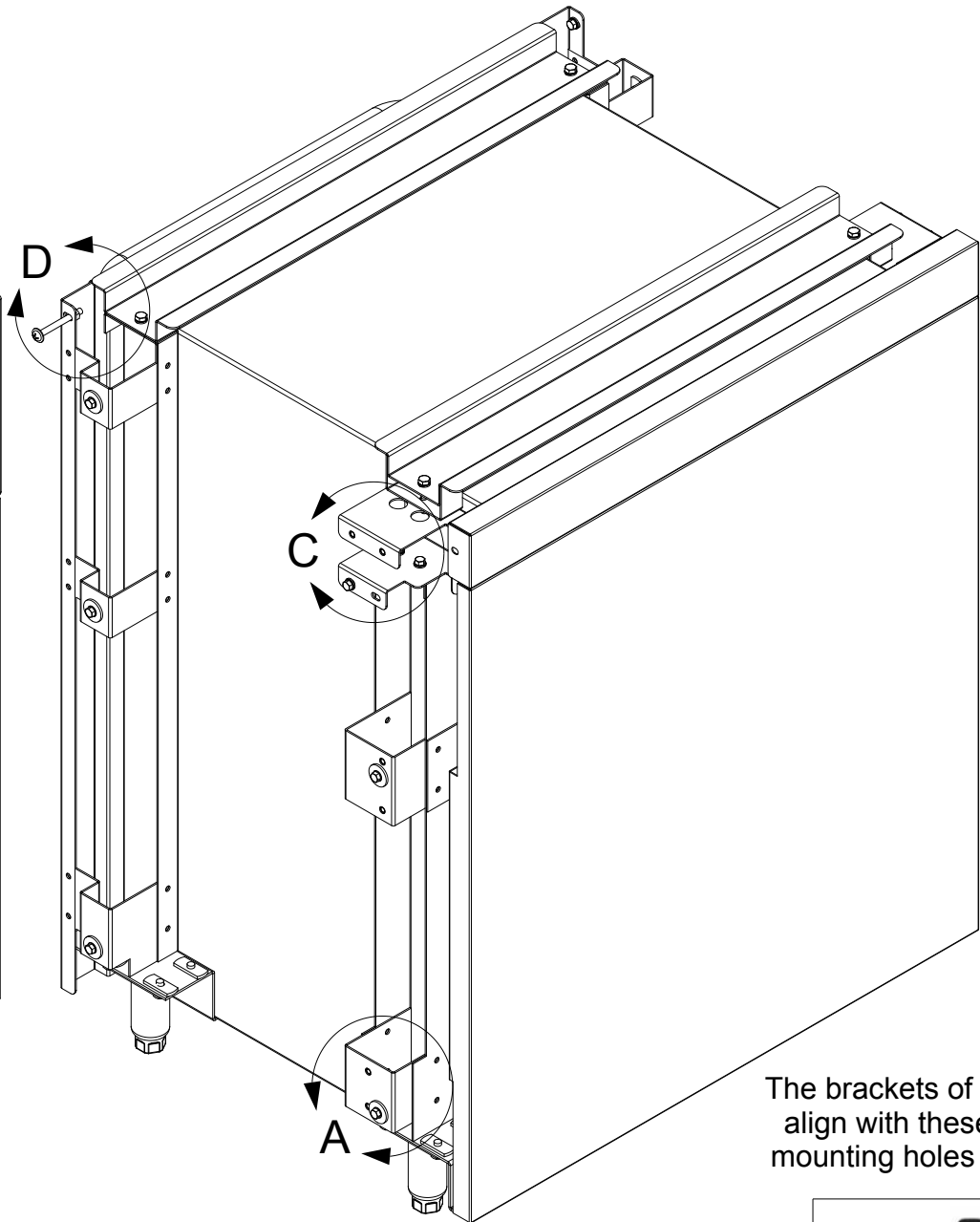
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



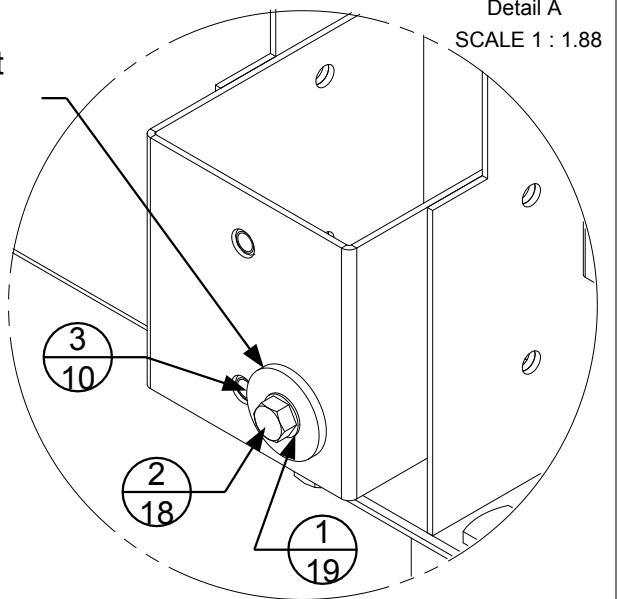
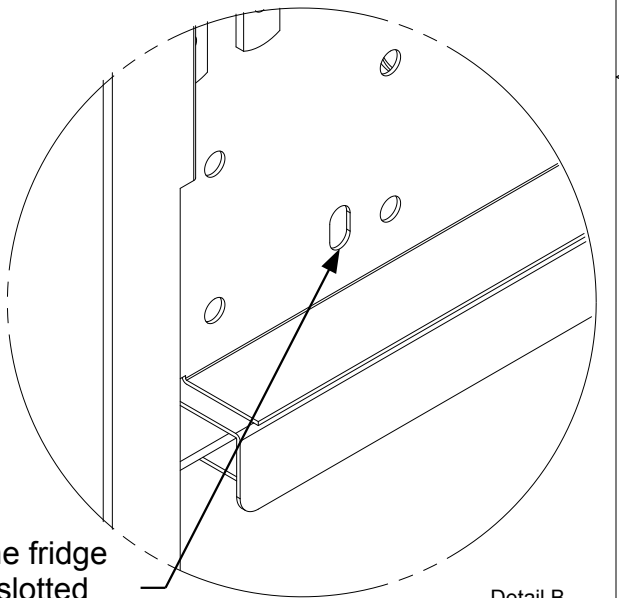
Mounting hardware aligns with corresponding slotted hole on the adjacent cabinet.



Mounting hardware for upper rear bracket



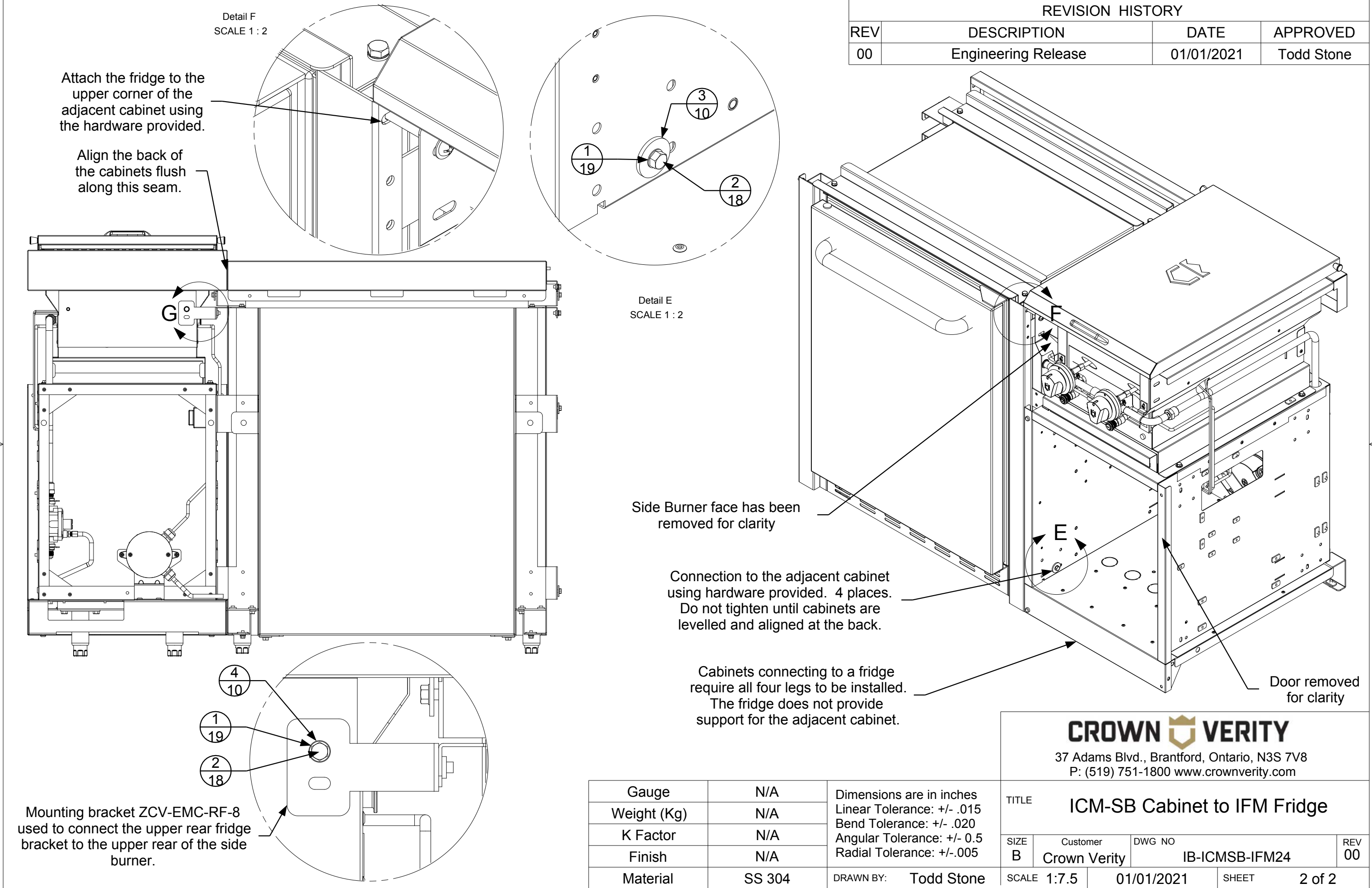
The fridge attaches to the adjacent cabinet at these threaded insert locations 4 places.



The brackets of the fridge align with these slotted mounting holes 4 places.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SB Cabinet to IFM Fridge                                                   |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSB-IFM24 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET 1 of 2          |        |



| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SB Cabinet to IFM Fridge                                                   |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSB-IFM24 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET                 | 2 of 2 |



| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 20  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 4.0             | 1   | Screw : Round - 0.25 x 4.0              |
| 8        | Nut : Standard - 0.25 x 0.2188         | 1   | Nut : Standard - 0.25 x 0.2188          |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

Detail C  
SCALE 1 : 1.88

Detail A  
SCALE 1 : 1.88

Detail B  
SCALE 1 : 1.88

Dome has been removed from grill for clarity

Note the orientation of the bracket when installing.

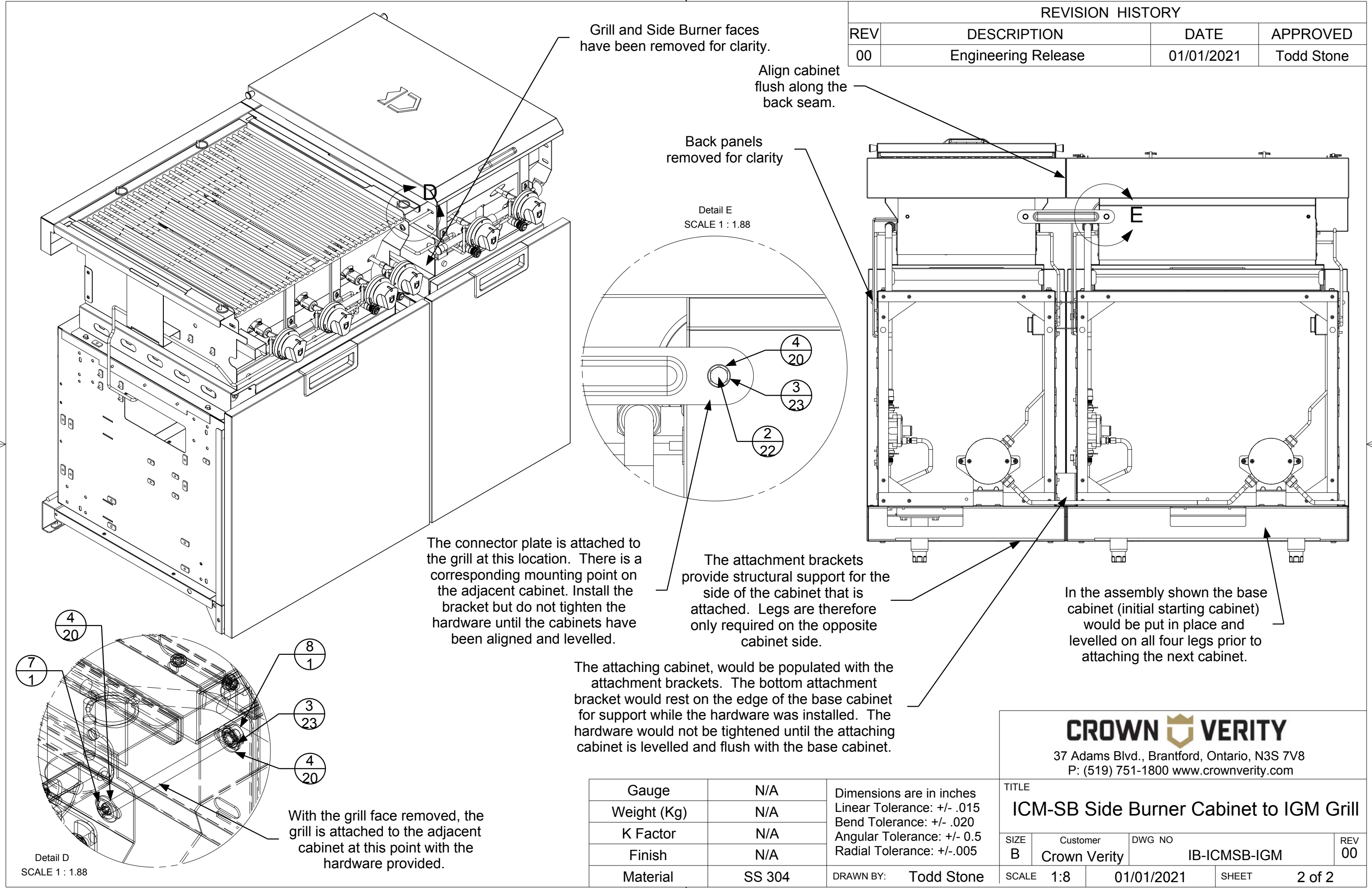
The brackets of the adjacent cabinet align with these slotted holes 4 places.

The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

Note that this bracket is installed in the opposite direction of the bracket in Detail "A"

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

| CROWN VERITY                                                                         |                          |                        |           |
|--------------------------------------------------------------------------------------|--------------------------|------------------------|-----------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                          |                        |           |
| TITLE<br>ICM-SB Side Burner Cabinet to IGM Grill                                     |                          |                        |           |
| SIZE<br>B                                                                            | Customer<br>Crown Verity | DWG NO<br>IB-ICMSB-IGM | REV<br>00 |
| SCALE<br>1:7.5                                                                       | 01/01/2021               | SHEET                  | 1 of 2    |

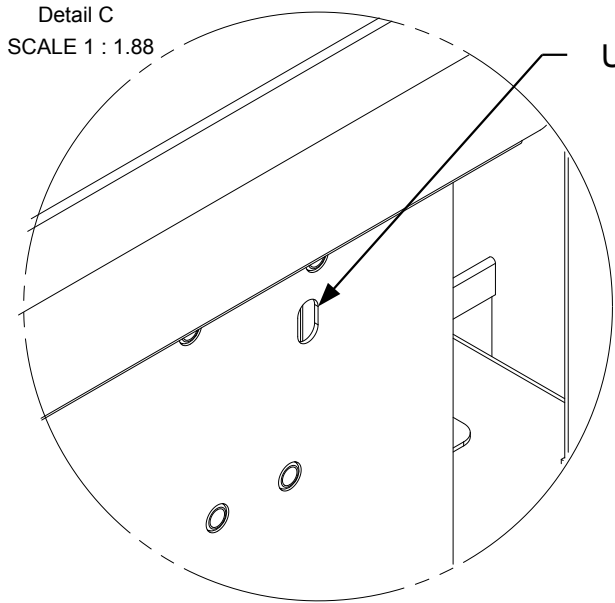




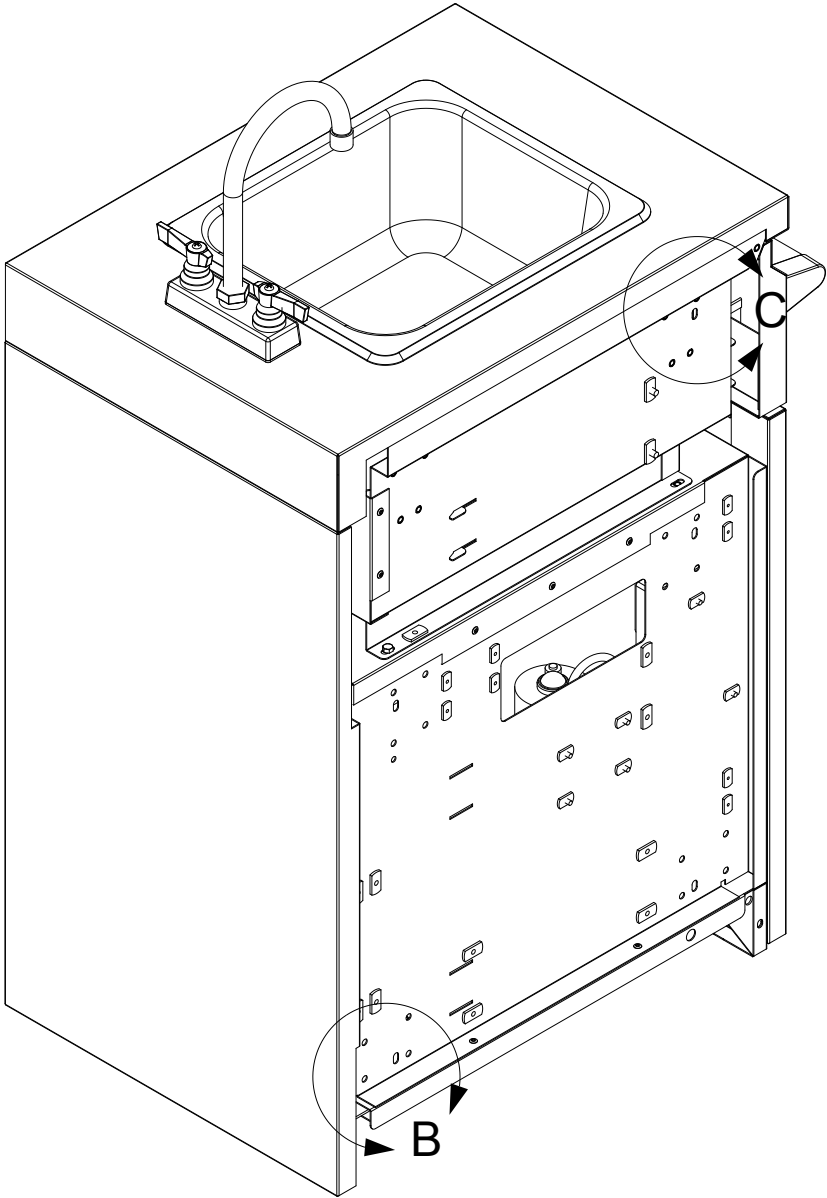
# SINKS

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Screw : Hex - 0.25 x 0.5               | 7   | Screw : Hex - 0.25 x 0.5                |
| 2        | Washer : Internal Teeth - 0.25 x 0.025 | 7   | Washer : Internal Teeth - 0.25 x 0.0255 |
| 3        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 3   | Washer : Plain - 0.25 x 0.063           |
| 5        | ZCV-EMC-CP                             | 1   | Connector Plate                         |

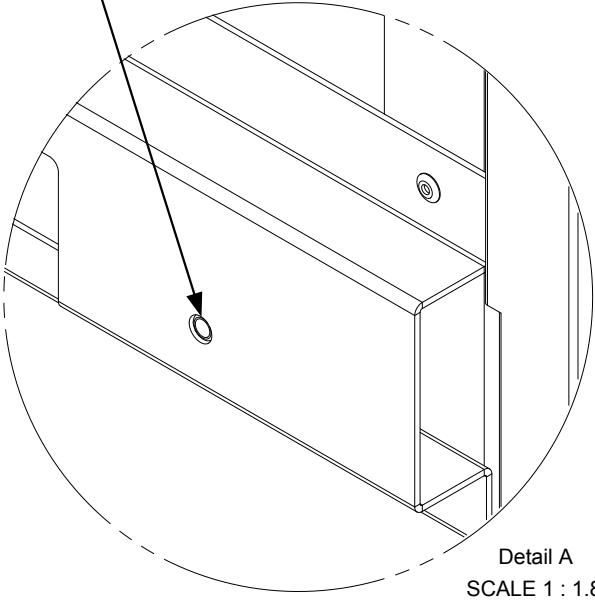
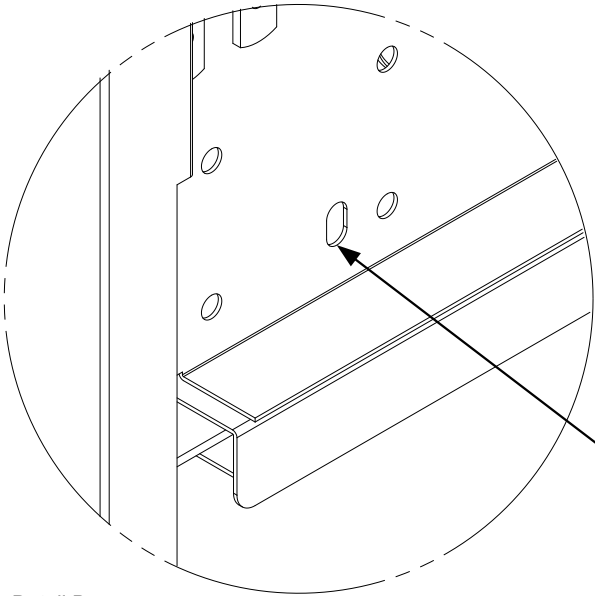
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



Location of upper slotted mounting hole.  
Use the smaller washer at this location and  
for the connector plate hardware.



The cabinet attaches to the corner cabinet  
at these threaded insert locations 5 places.

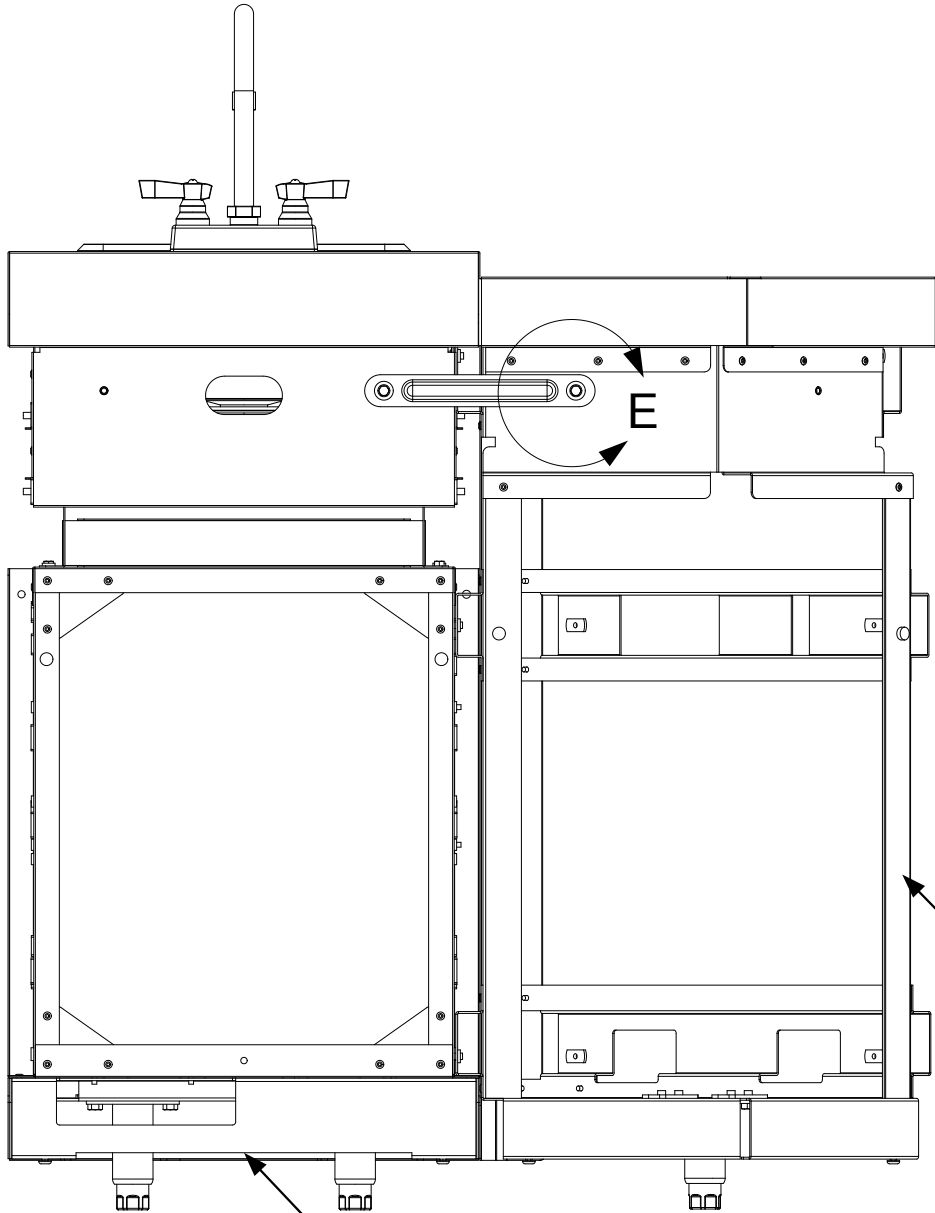
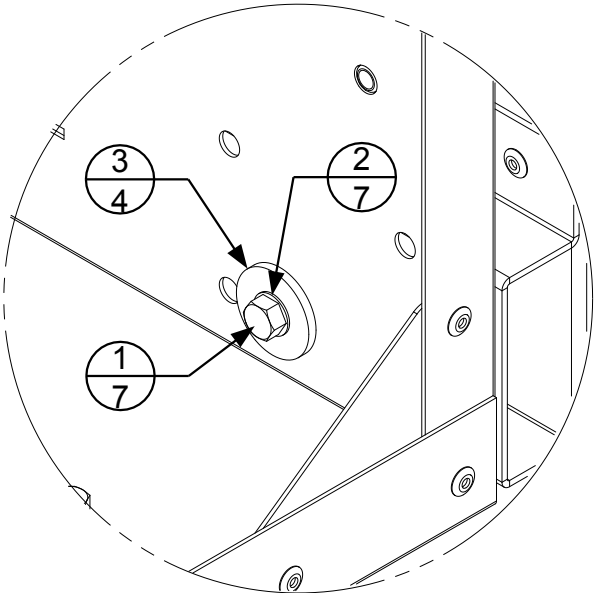


The threaded inserts of the corner  
cabinet align with these slotted  
mounting holes 5 places.

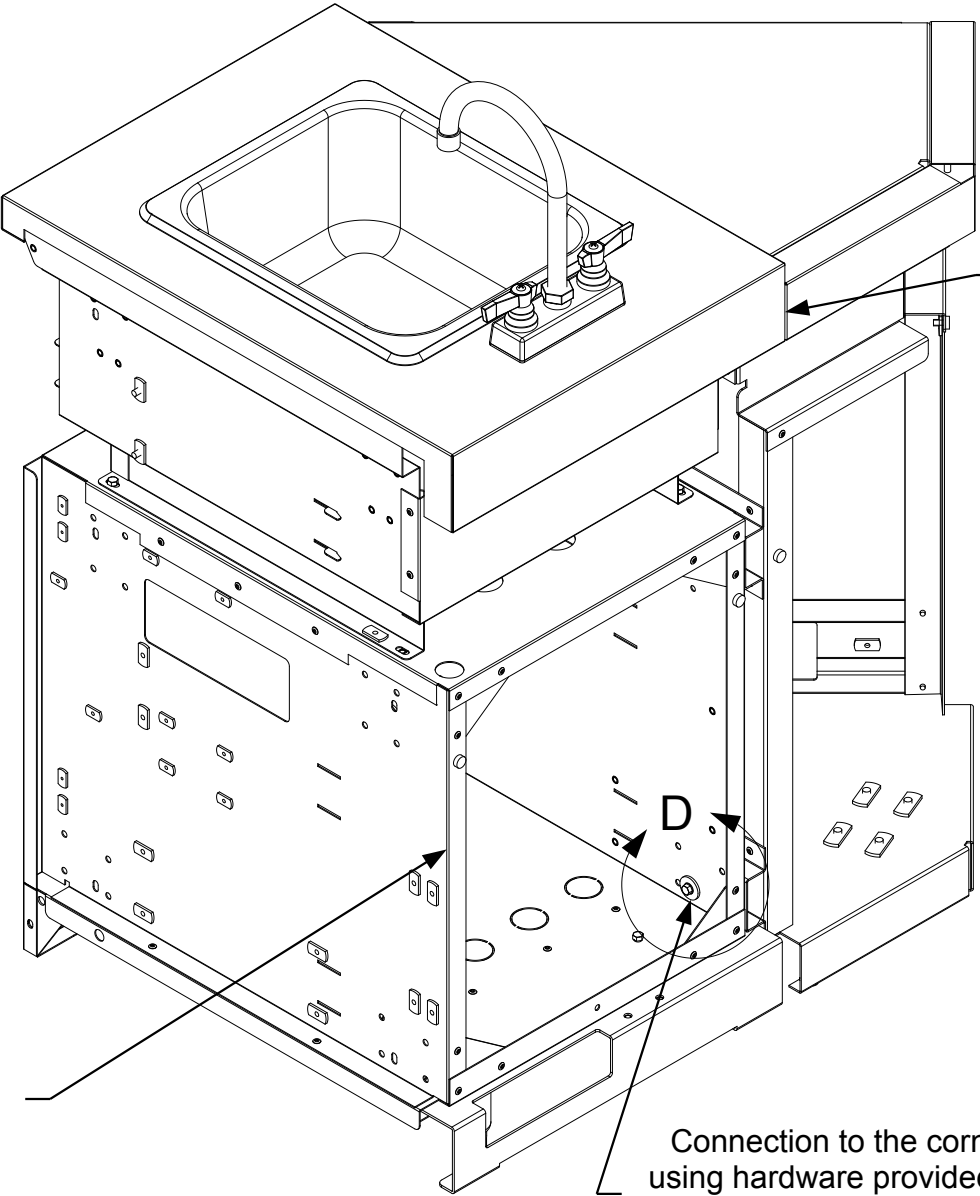
|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

|                                                                                                             |              |                |              |
|-------------------------------------------------------------------------------------------------------------|--------------|----------------|--------------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |              |                |              |
| TITLE ICM-SK Cabinet to ICC45 Cabinet                                                                       |              |                |              |
| SIZE                                                                                                        | Customer     | DWG NO         | REV          |
| B                                                                                                           | Crown Verity | IB-ICMSK-ICC45 | 00           |
| SCALE                                                                                                       | 1:7.5        | 01/01/2021     | SHEET 1 of 2 |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

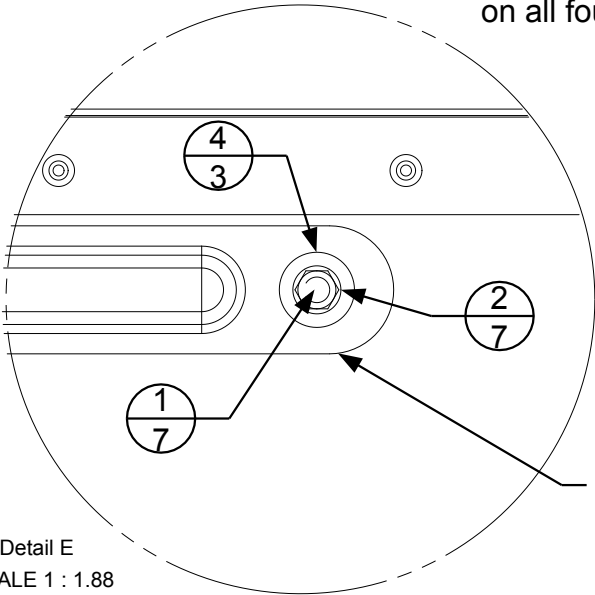


Detail D  
SCALE 1 : 1.88



Align the back of the cabinets flush along this seam.

Connection to the corner cabinet using hardware provided. 5 places. Do not tighten until cabinets are levelled and aligned at the back.



Detail E  
SCALE 1 : 1.88

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

Back Panels removed for clarity

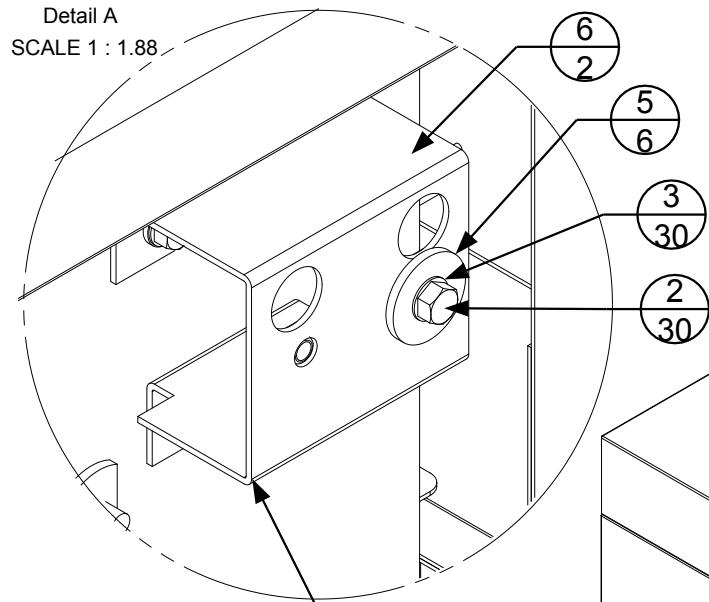
The connector plate is attached to the corner cabinet at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

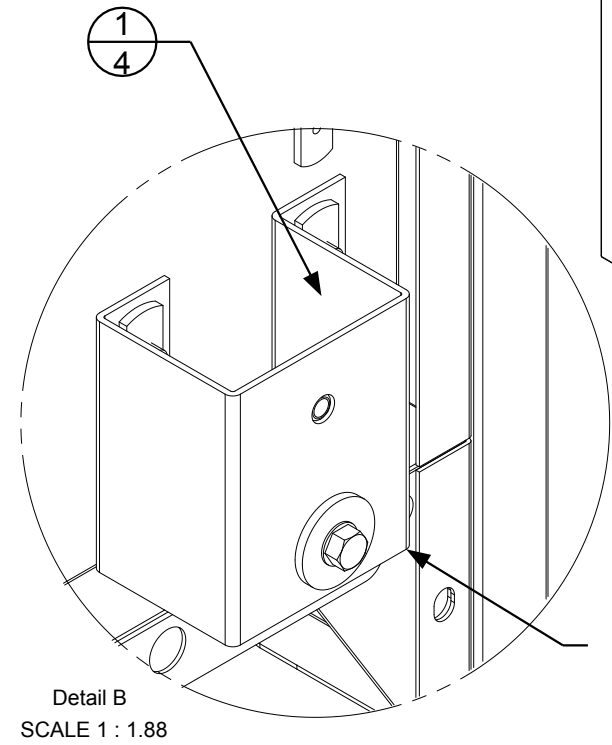
|                                                                                                             |                       |                       |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICC45 Cabinet                                                                       |                       |                       |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICMSK-ICC45 | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET 2 of 2          |        |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 30  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 30  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 24  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 6   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-SM1-1001-1                     | 2   | Sink Module Connector Bracket Weld Asy  |

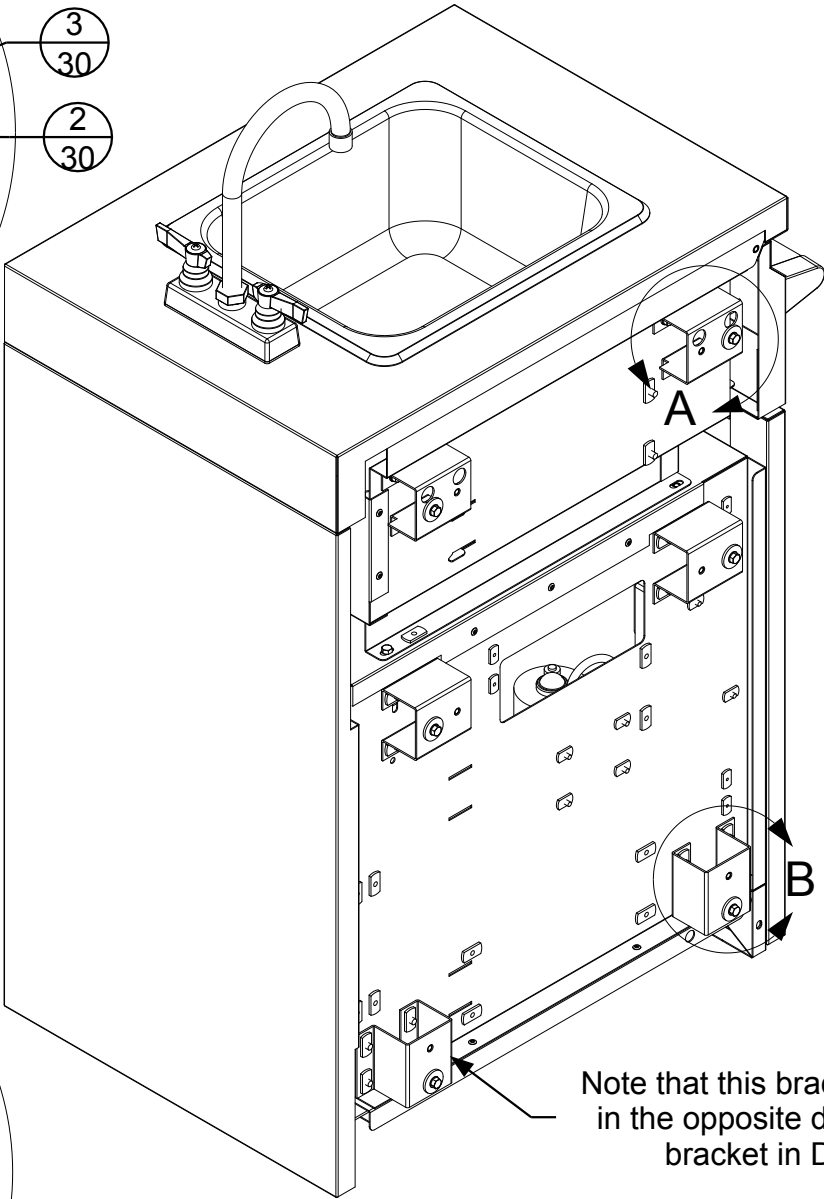
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



Note the difference in bracket used for the top two locations.



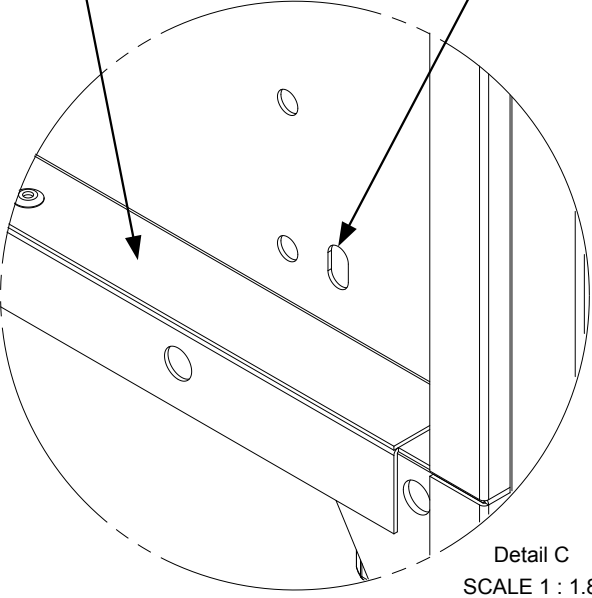
Note the orientation of the bracket when installing.



Note that this bracket is installed in the opposite direction of the bracket in Detail "B"

The mounting bracket of the adjacent cabinet rest on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

The brackets of the adjacent cabinet align with these slotted mounting holes 6 places.



|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICC90 Cabinet                                                |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSK-ICC90 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET                 | 1 of 2 |

Align the back of the cabinet flush to the front face of the door (not shown).

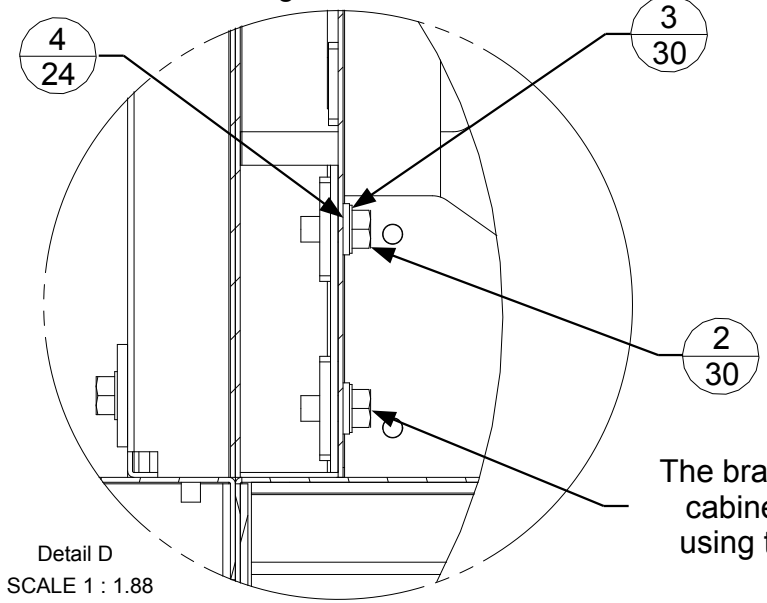
Door removed for clarity

Connection to attachment bracket using hardware provided. 6 places. Do not tighten until cabinets are levelled and aligned at the back.

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

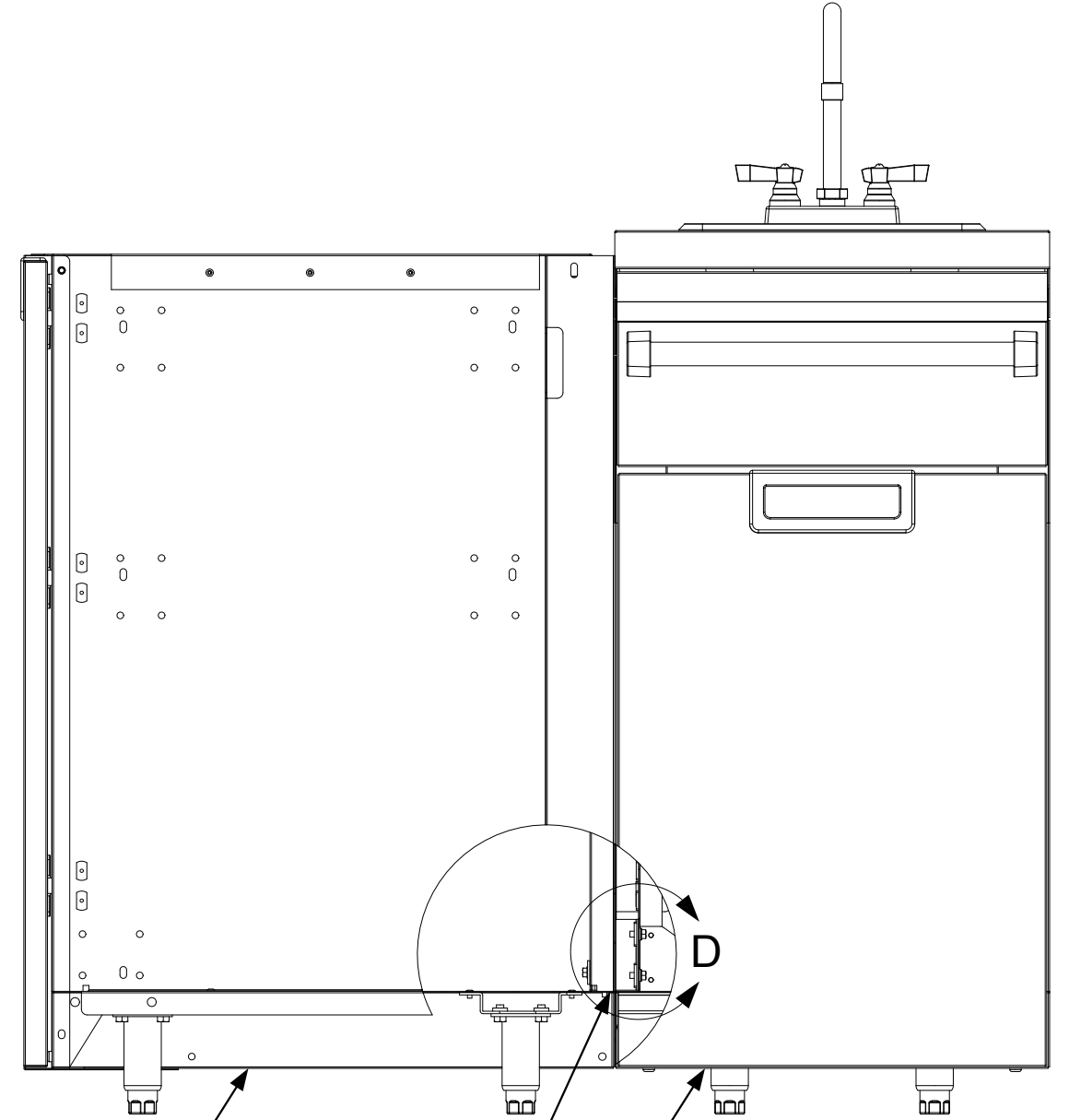
The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

The brackets are installed to the cabinet at 4 mounting points using the hardware provided.



Detail D  
SCALE 1 : 1.88

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.



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|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

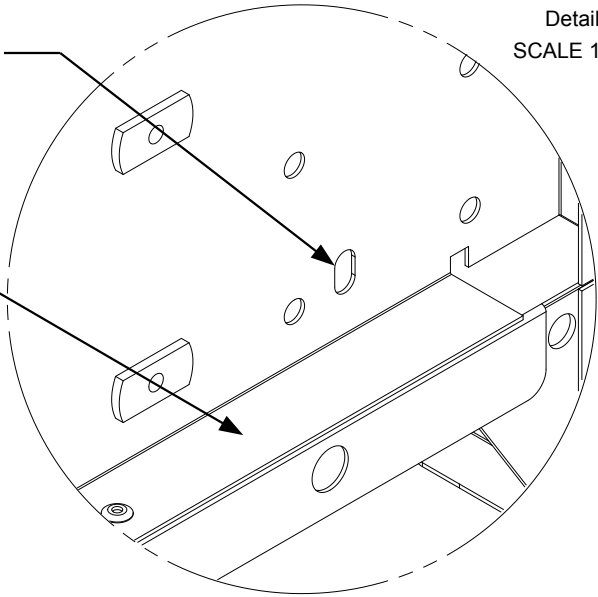
|                                       |                       |                       |        |
|---------------------------------------|-----------------------|-----------------------|--------|
| TITLE ICM-SK Cabinet to ICC90 Cabinet |                       |                       |        |
| SIZE B                                | Customer Crown Verity | DWG NO IB-ICMSK-ICC90 | REV 00 |
| SCALE 1:7.5                           | 01/01/2021            | SHEET                 | 2 of 2 |



| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 19  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

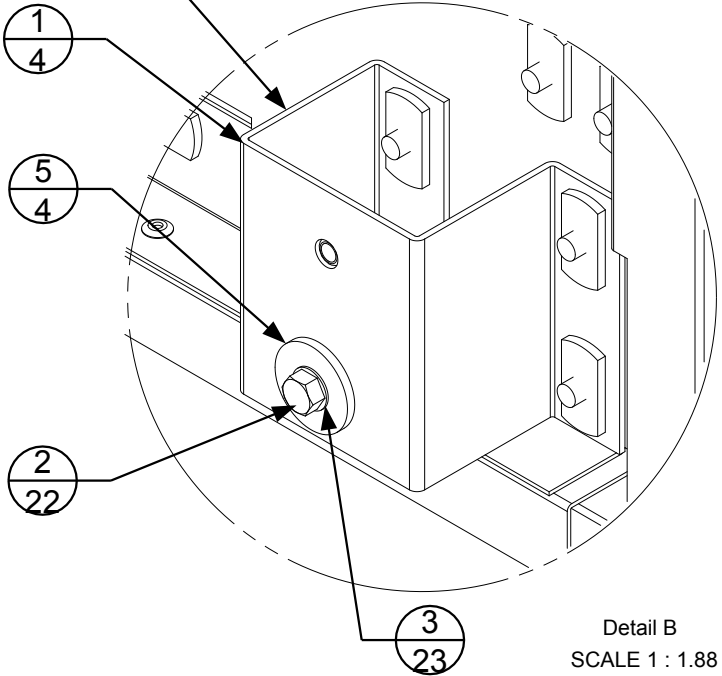
Detail A  
SCALE 1 : 1.88



The brackets of the adjacent cabinet align with these slotted holes 4 places.

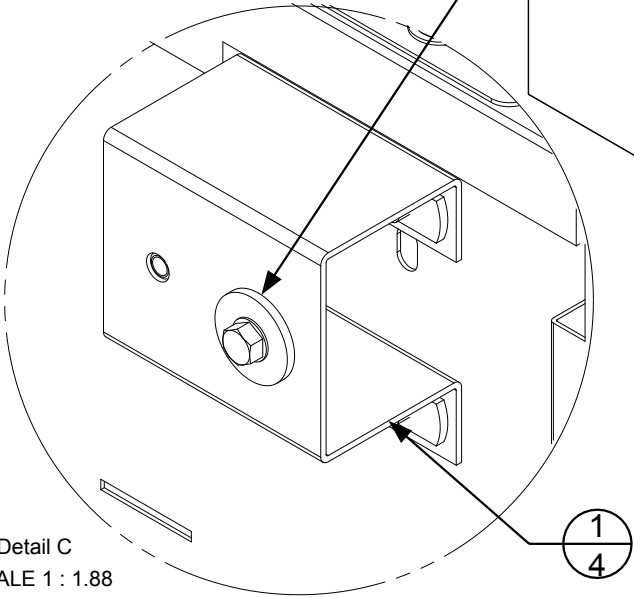
The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

Note the orientation of the bracket when installing.



Detail B  
SCALE 1 : 1.88

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.



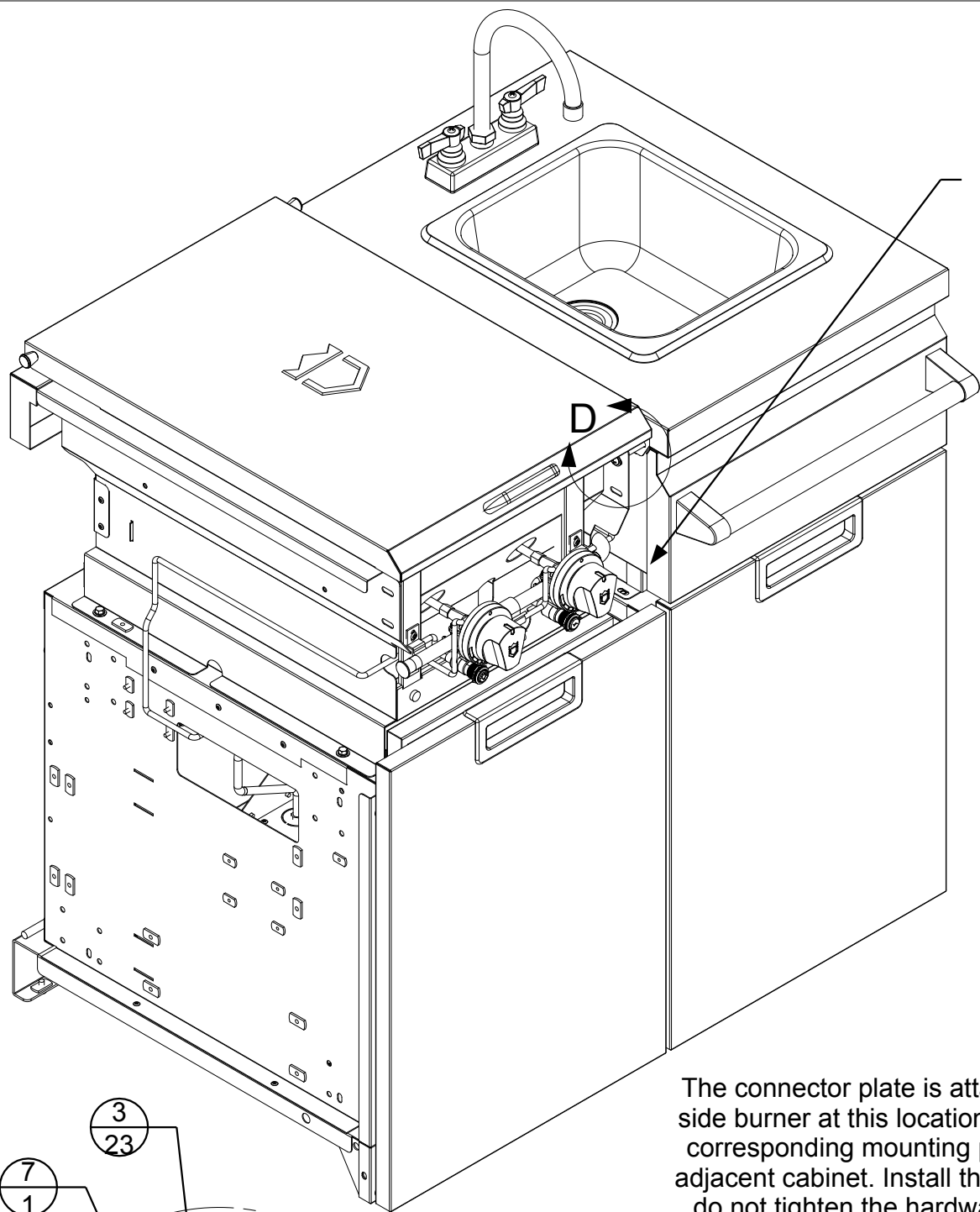
Detail C  
SCALE 1 : 1.88

Note that this bracket is installed in the opposite direction of the bracket in Detail "B"

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICM-SB Cabinet                                               |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSK-ICMSB | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET                 | 1 of 2 |

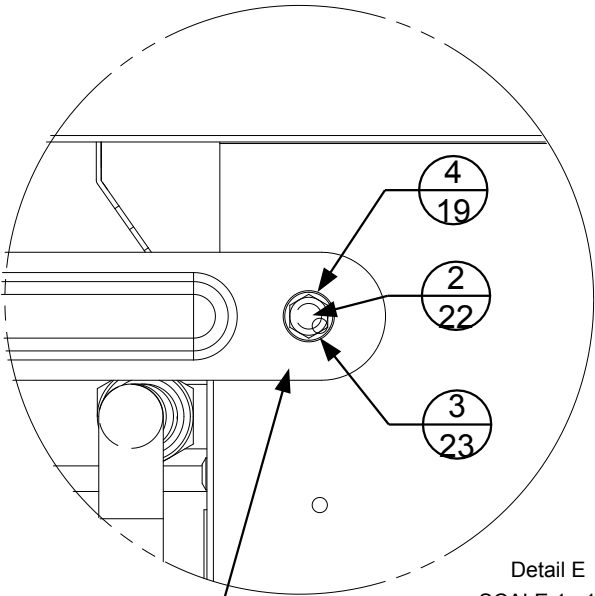
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



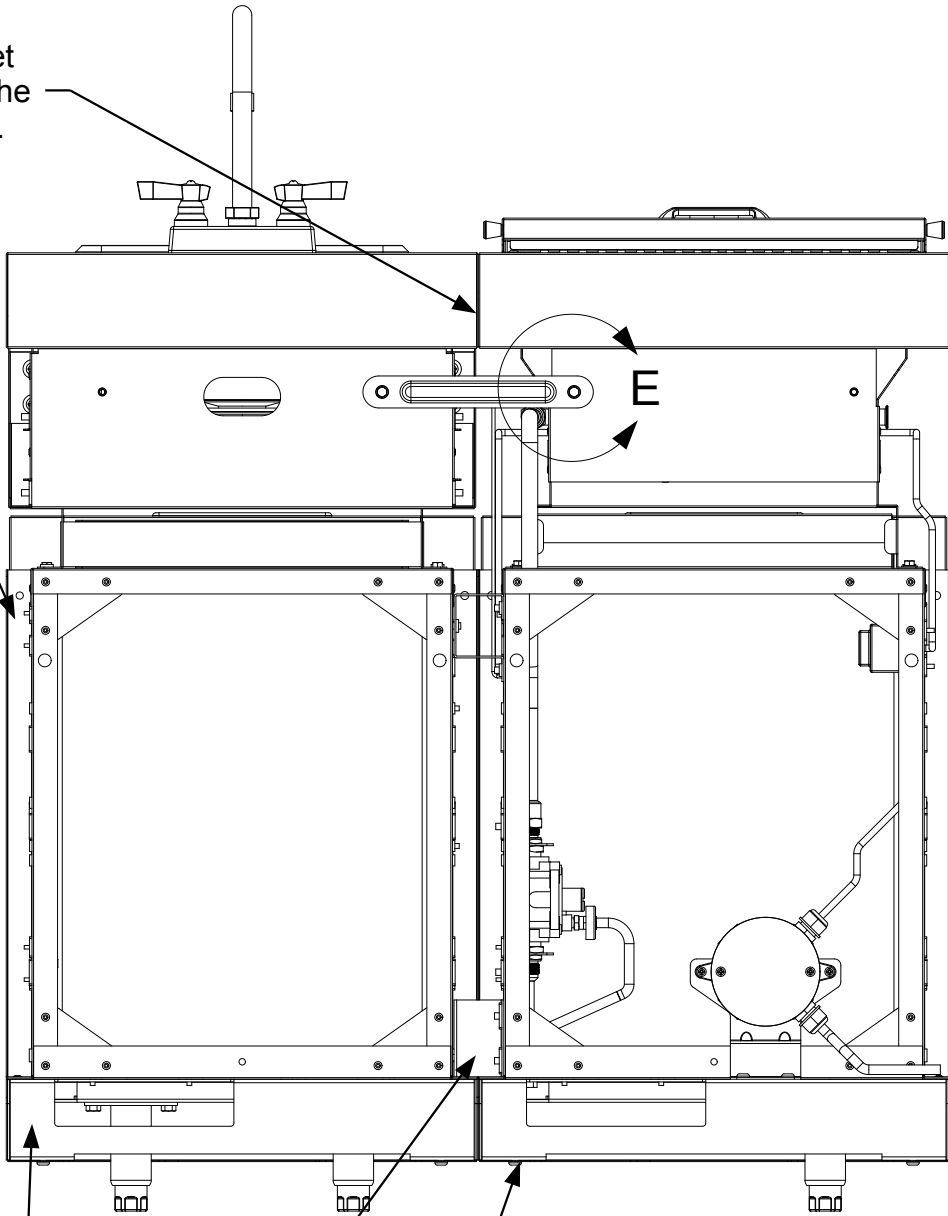
Side burner face has been removed for clarity.

Align cabinet flush along the back seam.

Back panels removed for clarity



Detail E  
SCALE 1 : 1.88

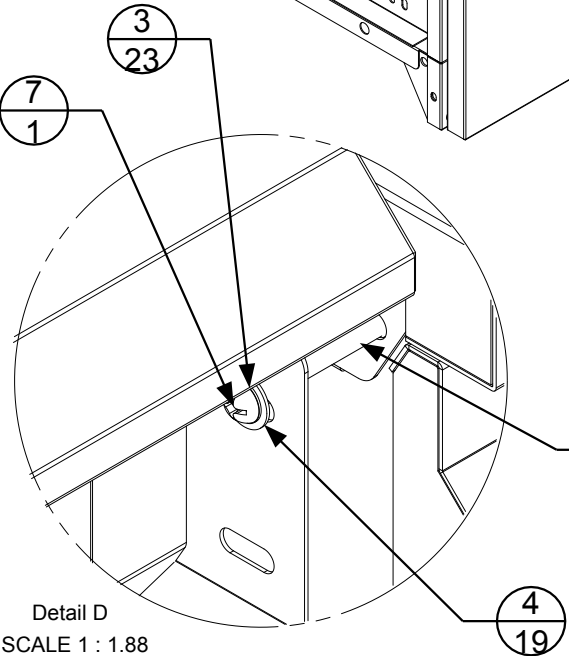


The connector plate is attached to the side burner at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled.

In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.



Detail D  
SCALE 1 : 1.88

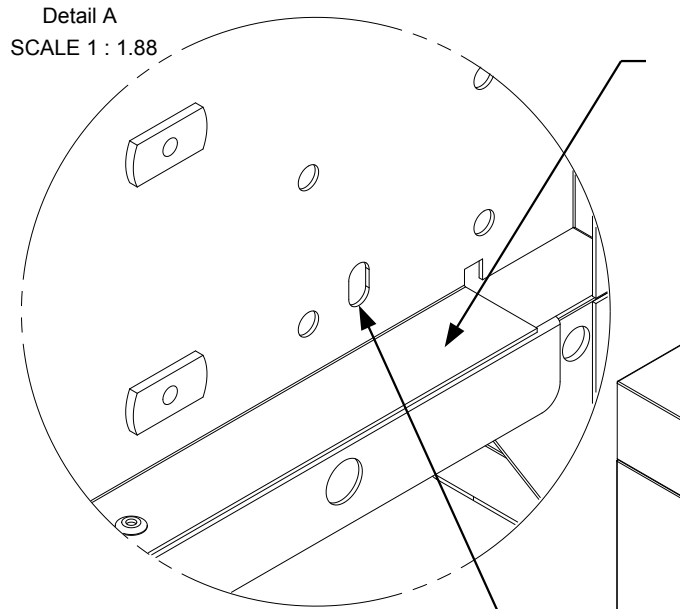
With the side burner face removed, the side burner is attached to the adjacent cabinet at this point with the hardware provided.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

|                                                                                                             |                       |                       |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICM-SB Cabinet                                                                      |                       |                       |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICMSK-ICMSB | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET                 | 2 of 2 |

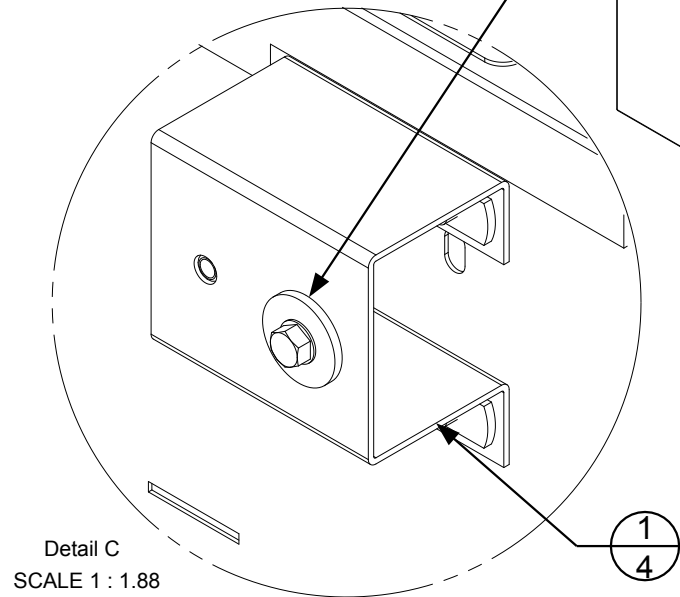
| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Assy     |
| 2        | Screw : Hex - 0.25 x 0.5               | 27  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 27  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 23  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | ZCV-EMC-SM1-1001-1                     | 1   | Sink Module Connector Bracket Weld Assy |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

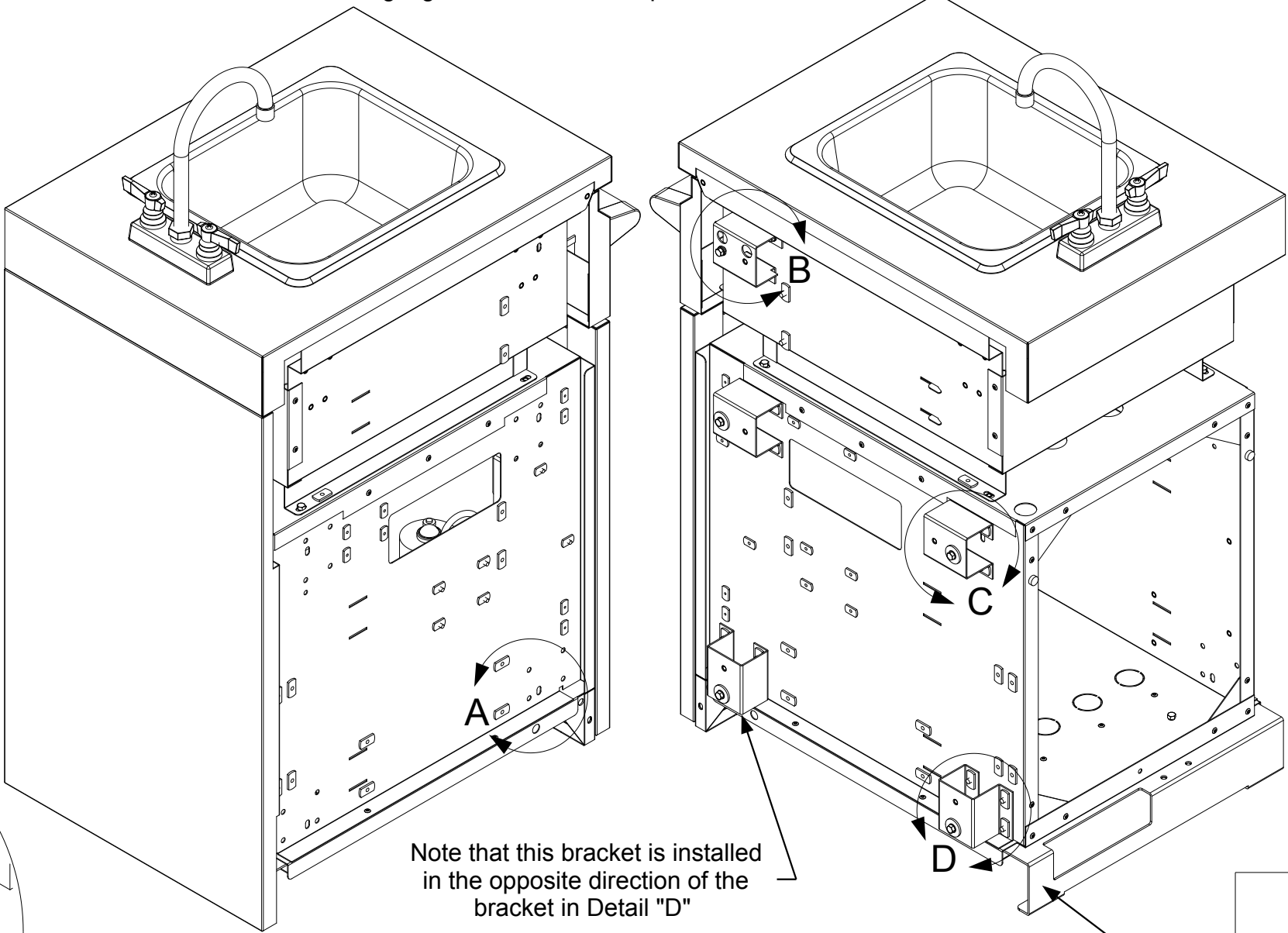


The brackets of the adjacent cabinet align with these slotted holes 4 places.

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

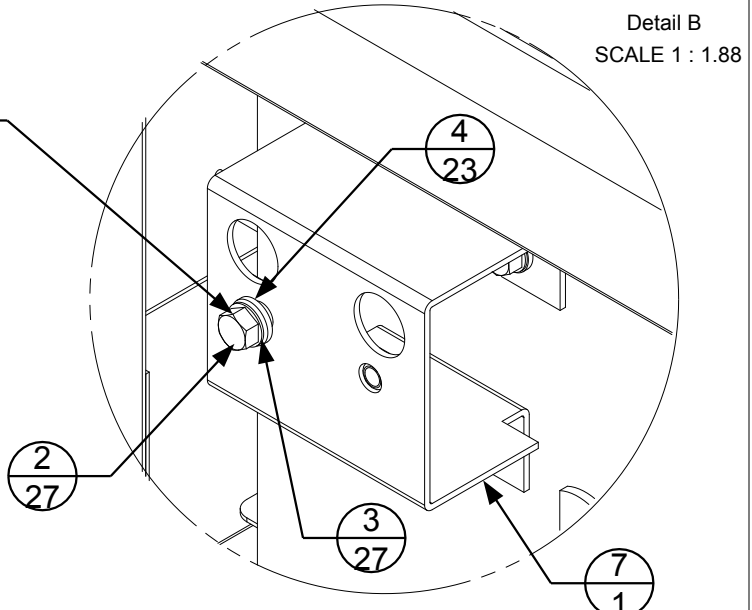


The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

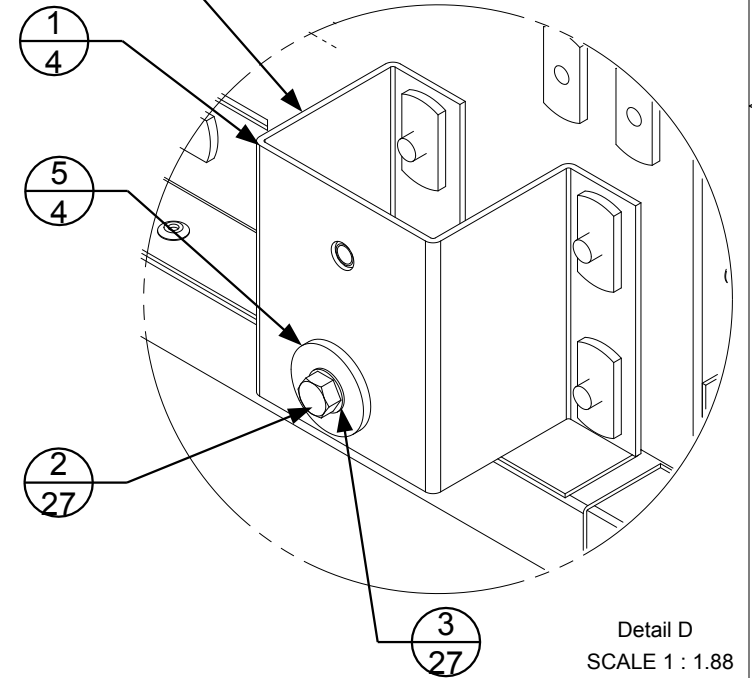


Note that this bracket is installed in the opposite direction of the bracket in Detail "D"

The back panel has been removed for clarity



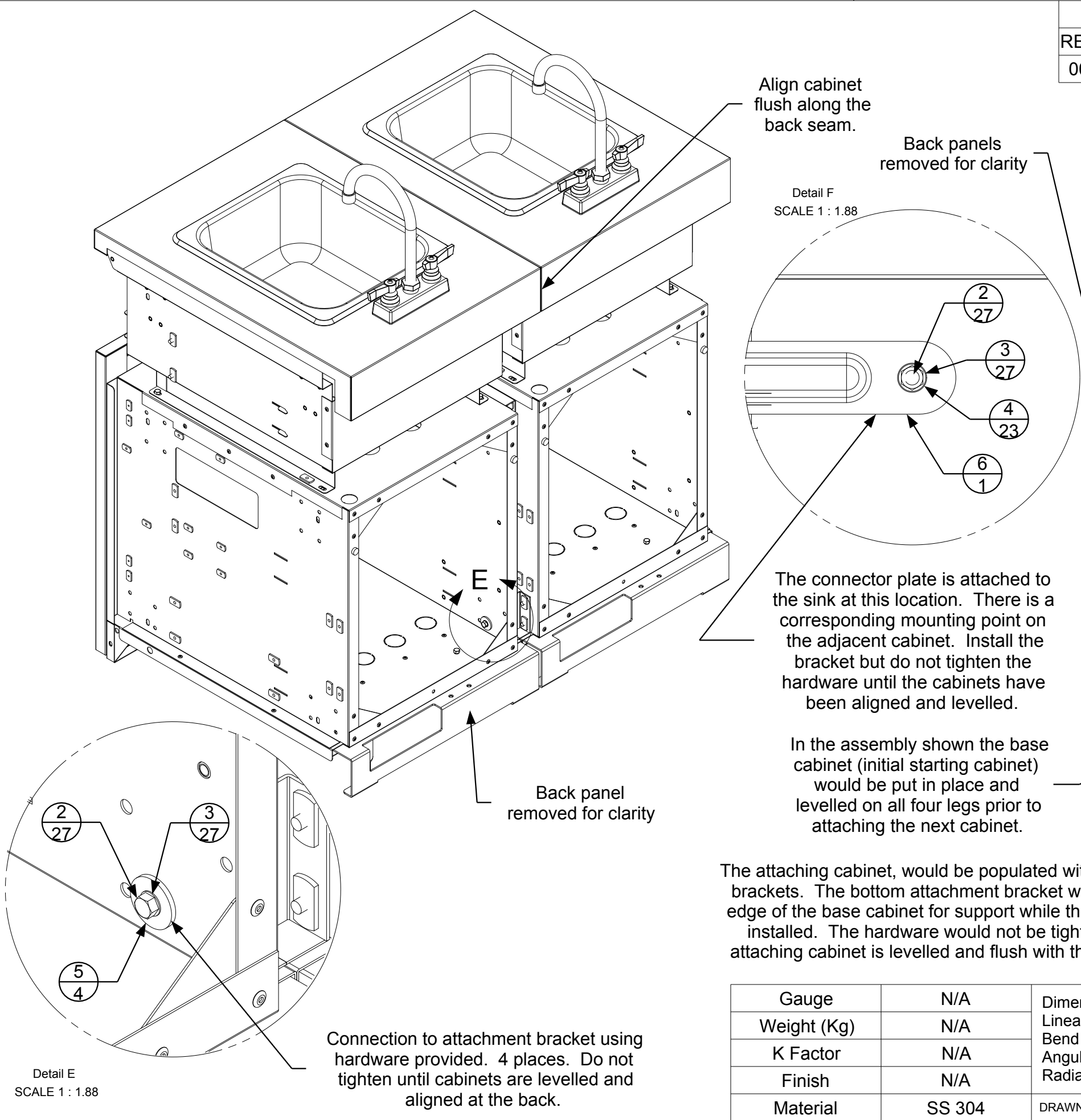
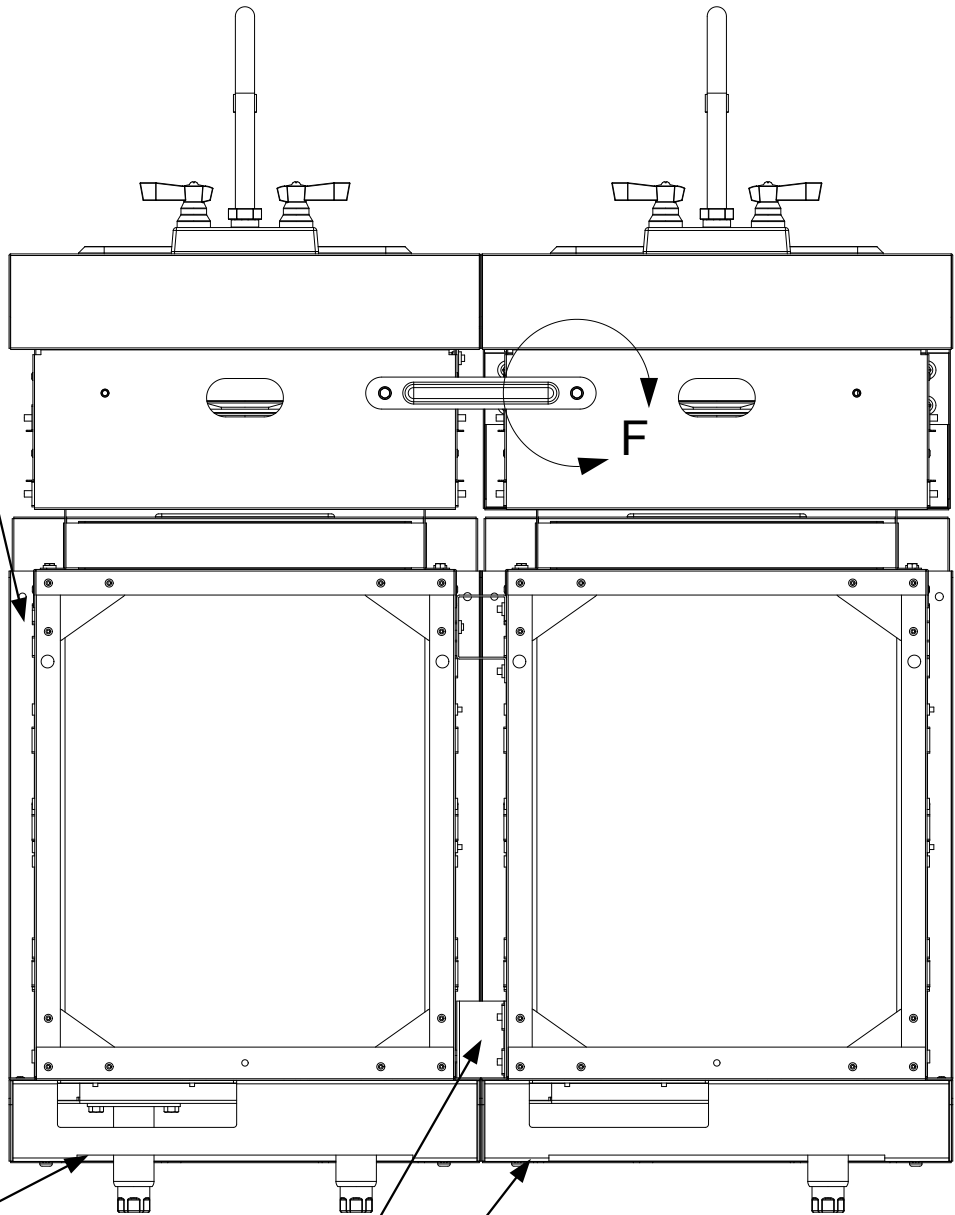
Note the orientation of the bracket when installing.



|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                       |        |
|--------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICM-SK Cabinet                                               |                       |                       |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSK-ICMSK | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET 1 of 2          |        |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



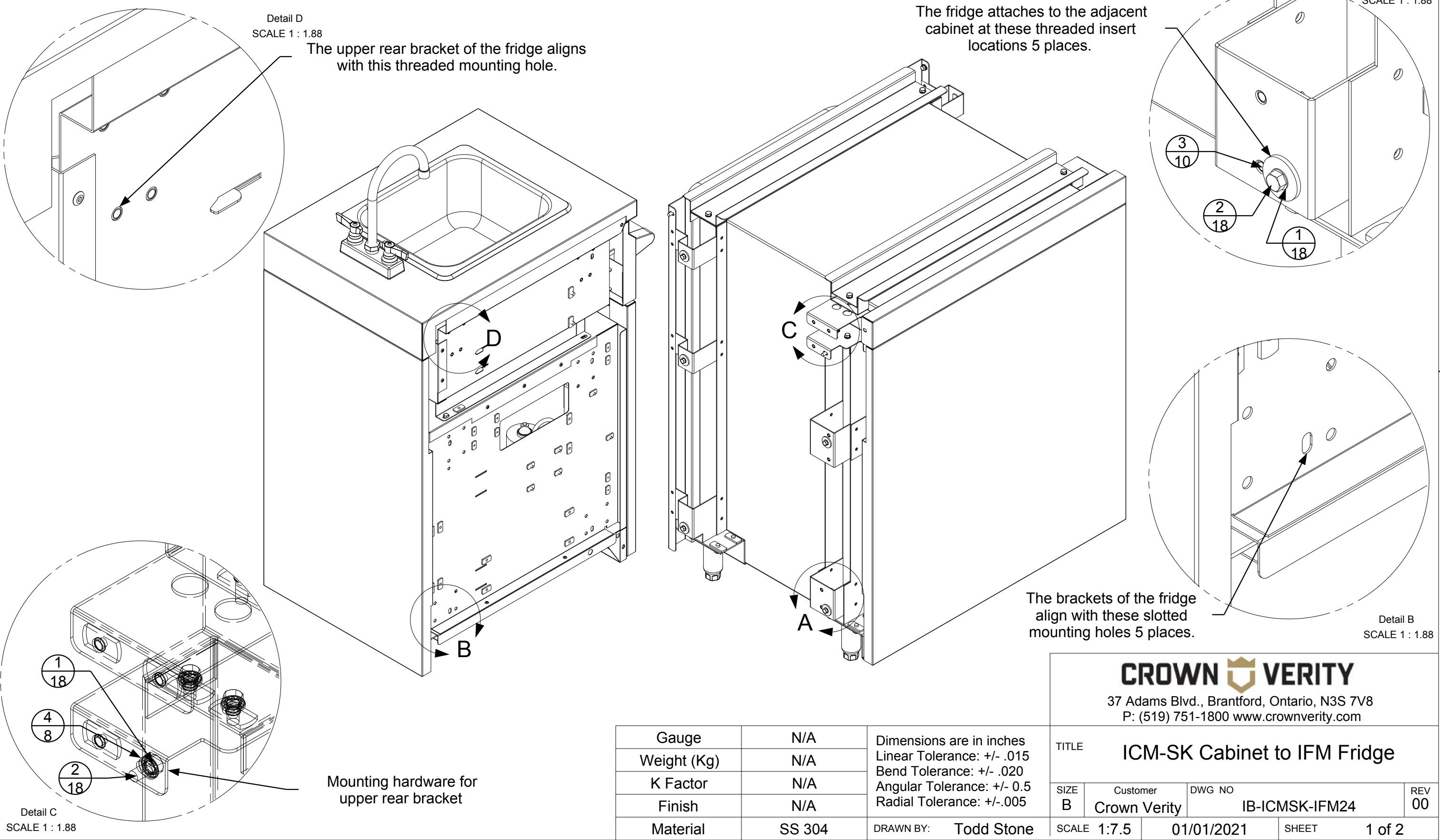
The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

|                                                                                                             |                       |                       |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                       |        |
| TITLE ICM-SK Cabinet to ICM-SK Cabinet                                                                      |                       |                       |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICMSK-ICMSK | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET                 | 2 of 2 |

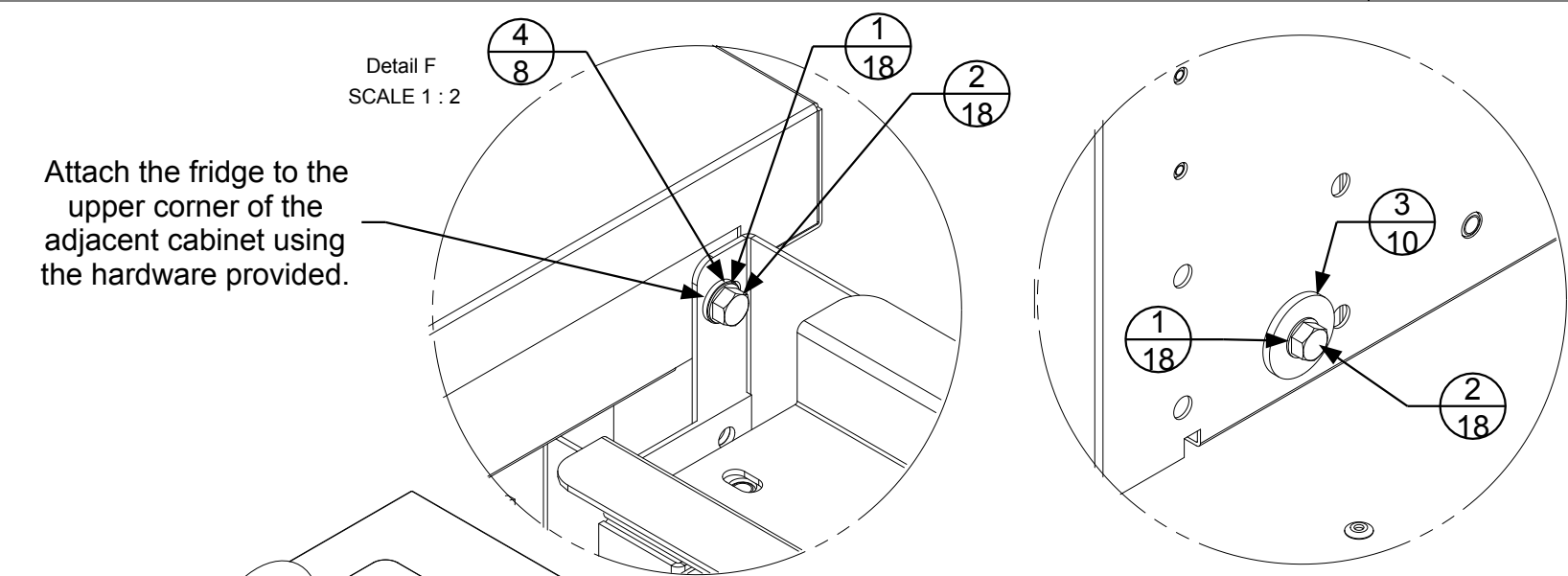
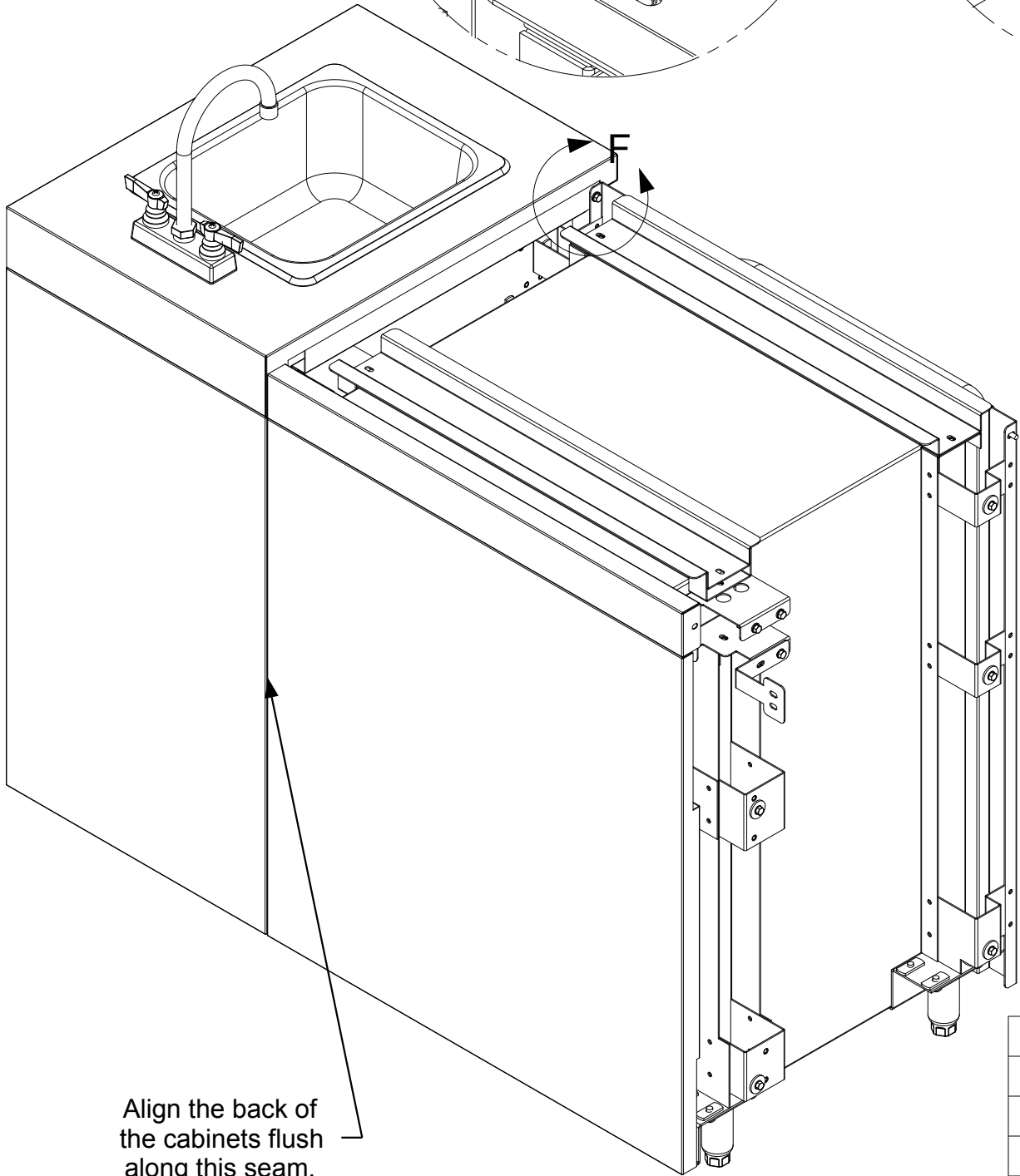
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Washer : Internal Teeth - 0.25 x 0.025 | 18  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 2        | Screw : Hex - 0.25 x 0.5               | 18  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Plain - 0.25 x 0.1            | 10  | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 8   | Washer : Plain - 0.25 x 0.063           |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



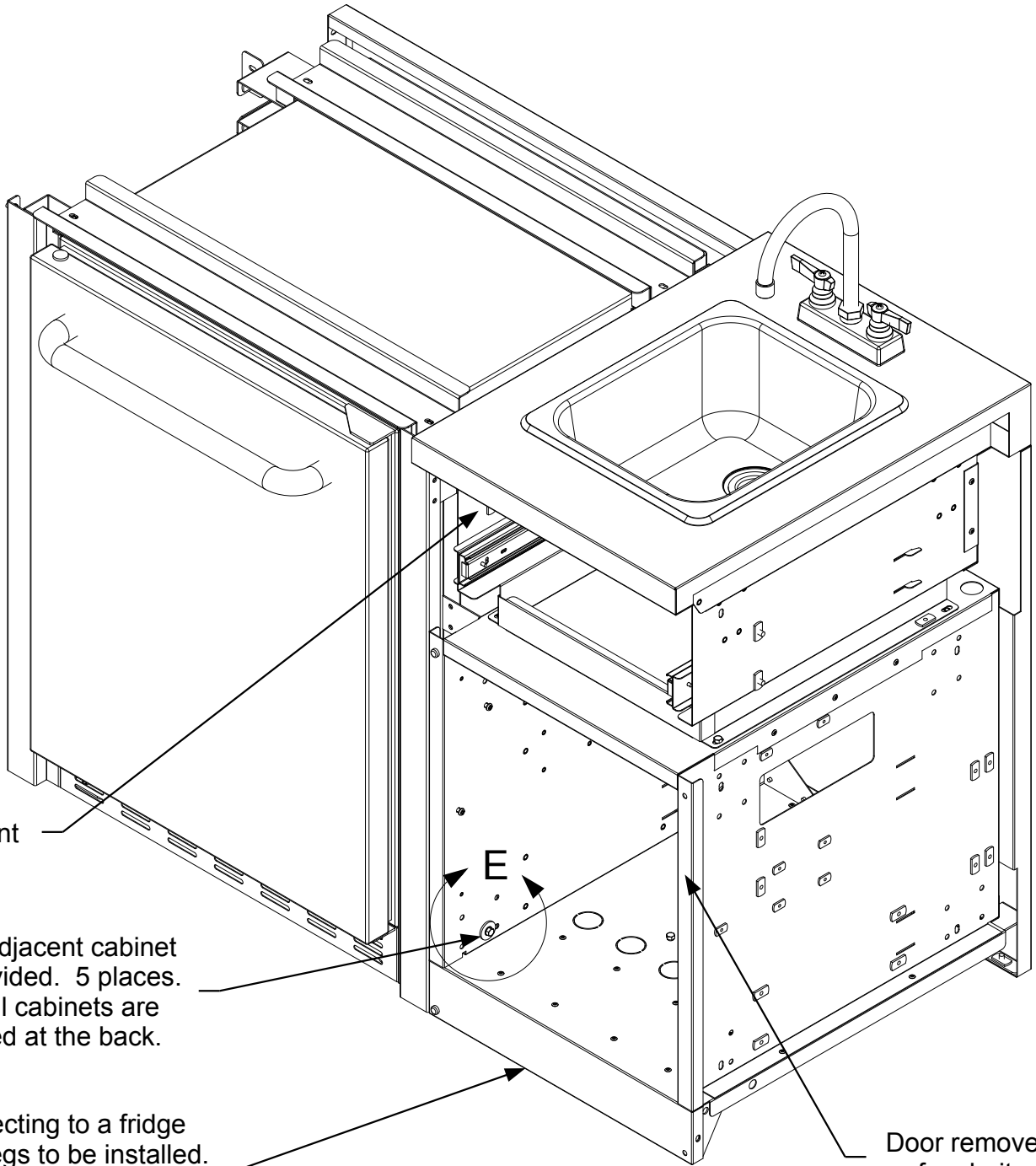
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



Remove the drawer to access the connection point at this location

Connection to the adjacent cabinet using hardware provided. 5 places. Do not tighten until cabinets are levelled and aligned at the back.

Cabinets connecting to a fridge require all four legs to be installed. The fridge does not provide support for the adjacent cabinet.



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P: (519) 751-1800 [www.crownverity.com](http://www.crownverity.com)

TITLE ICM-SK Cabinet to IFM Fridge

|        |                       |                       |        |
|--------|-----------------------|-----------------------|--------|
| SIZE B | Customer Crown Verity | DWG NO IB-ICMSK-IFM24 | REV 00 |
|--------|-----------------------|-----------------------|--------|

SCALE 1:7.5

01/01/2021

SHEET 2 of 2

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 19  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

Detail C  
SCALE 1 : 1.88

Detail A  
SCALE 1 : 1.88

Detail B  
SCALE 1 : 1.88

Dome has been removed from grill for clarity

Note the orientation of the bracket when installing.

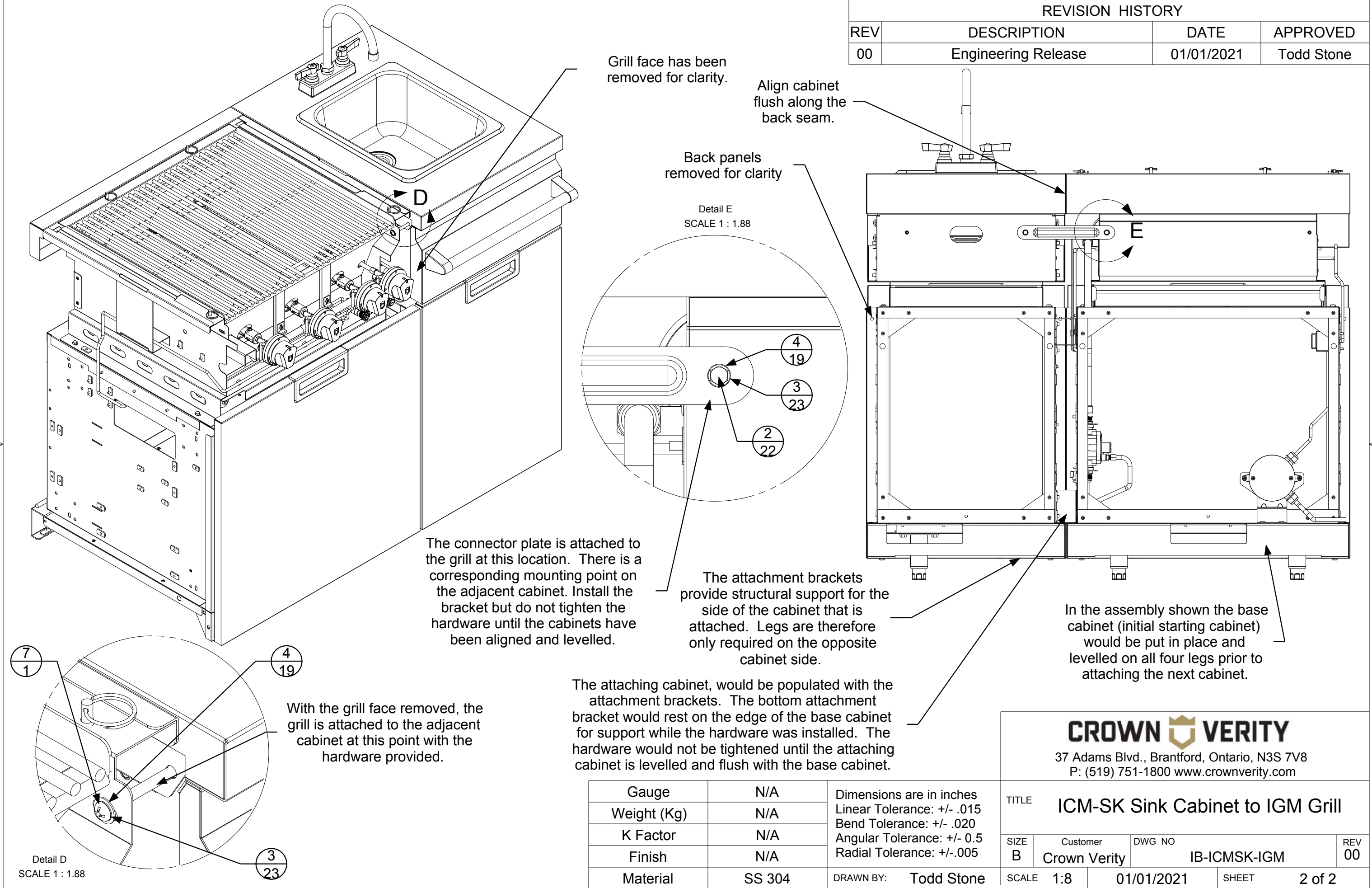
The brackets of the adjacent cabinet align with these slotted holes 4 places.

The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

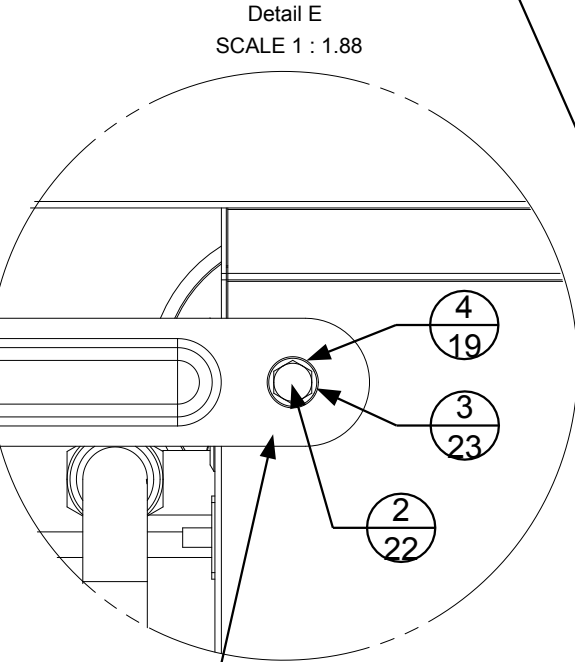
Note that this bracket is installed in the opposite direction of the bracket in Detail "A"

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

|                                                                                                                                 |                       |                     |        |
|---------------------------------------------------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| <div>CROWN VERITY</div> <div>37 Adams Blvd., Brantford, Ontario, N3S 7V8</div> <div>P: (519) 751-1800 www.crownverity.com</div> |                       |                     |        |
| TITLE ICM-SK Sink Cabinet to IGM Grill                                                                                          |                       |                     |        |
| SIZE B                                                                                                                          | Customer Crown Verity | DWG NO IB-ICMSK-IGM | REV 00 |
| SCALE 1:7.5                                                                                                                     | 01/01/2021            | SHEET               | 1 of 2 |



| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

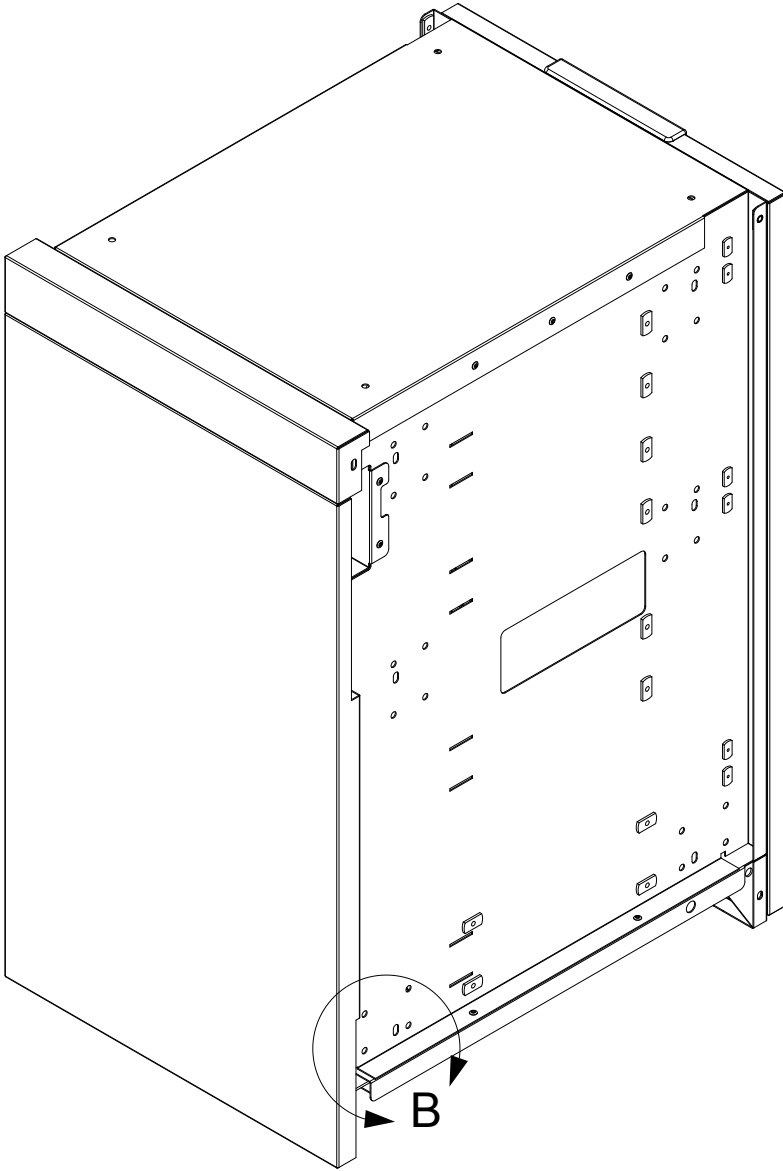
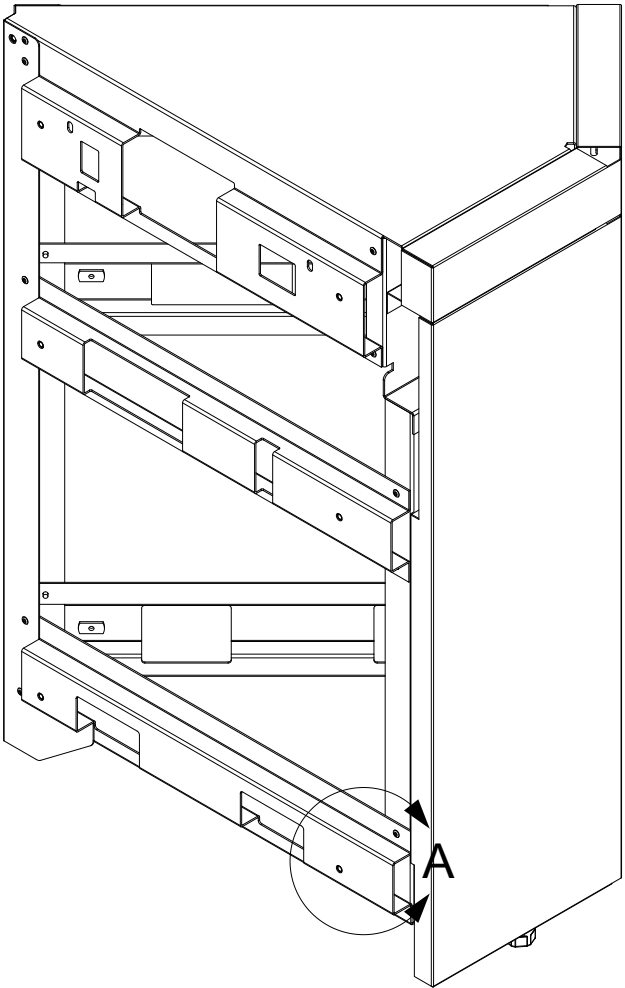
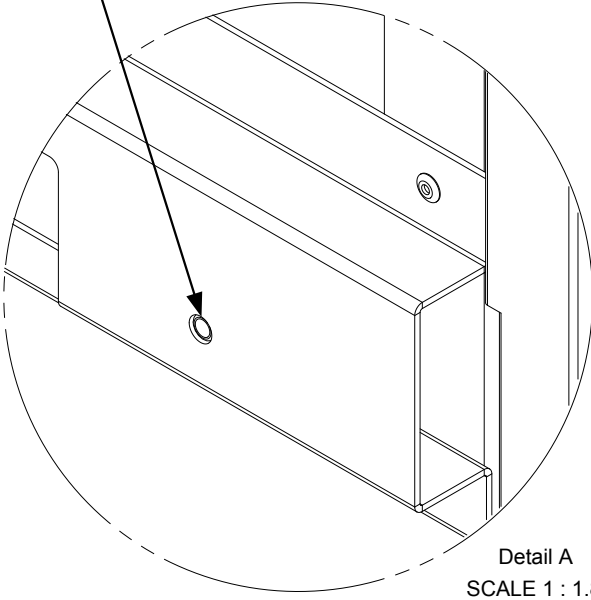
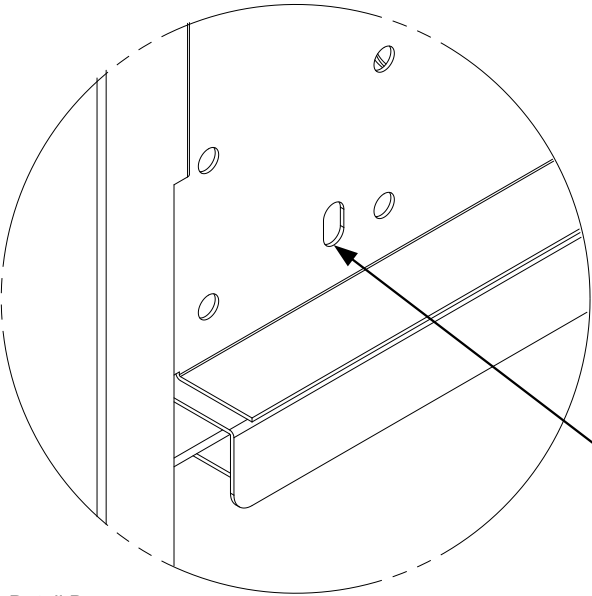
| CROWN VERITY                                                                         |                       |                     |        |
|--------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE ICM-SK Sink Cabinet to IGM Grill                                               |                       |                     |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICMSK-IGM | REV 00 |
| SCALE 1:8                                                                            | 01/01/2021            | SHEET 2 of 2        |        |

# STORAGE

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Screw : Hex - 0.25 x 0.5               | 6   | Screw : Hex - 0.25 x 0.5                |
| 2        | Washer : Internal Teeth - 0.25 x 0.025 | 6   | Washer : Internal Teeth - 0.25 x 0.0255 |
| 3        | Washer : Plain - 0.25 x 0.1            | 6   | Washer : Plain - 0.25 x 0.1             |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The cabinet attaches to the corner cabinet at these threaded insert locations 6 places.

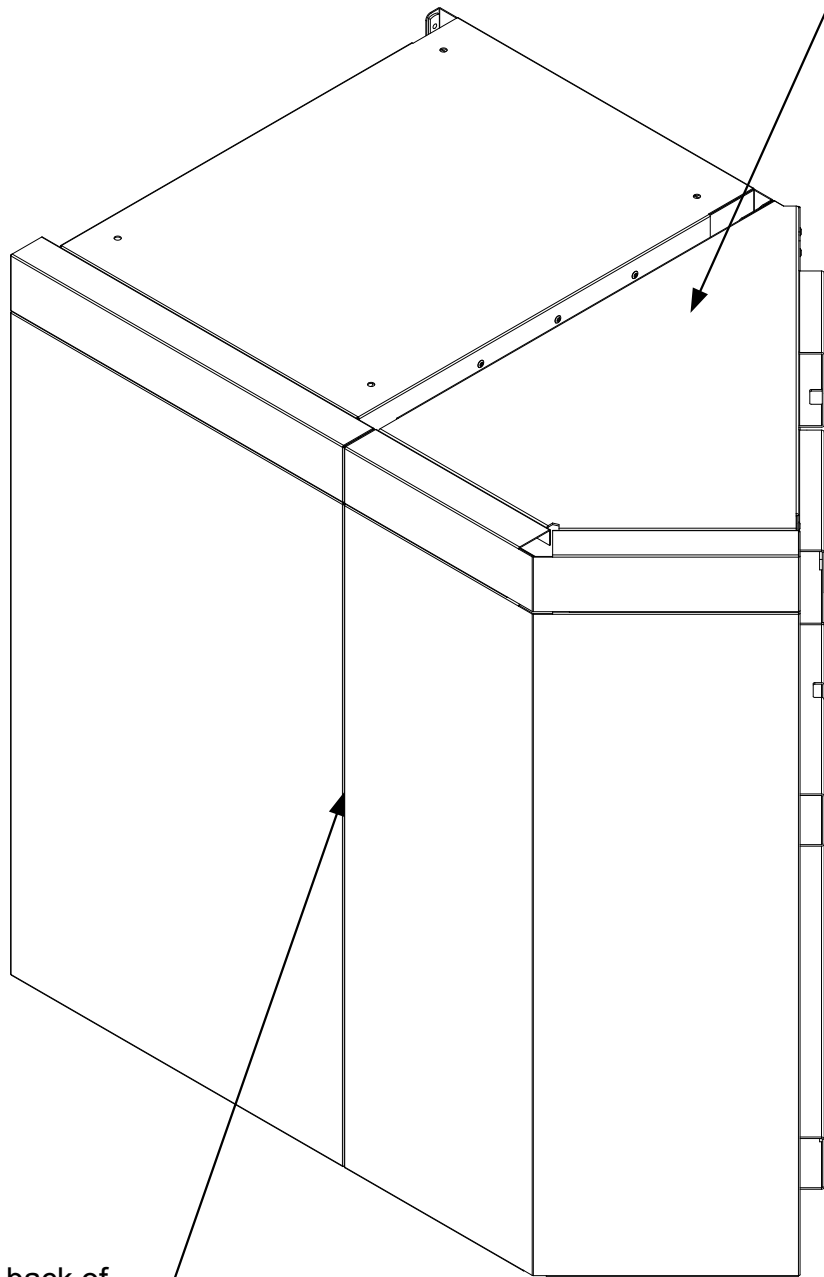


The threaded inserts of the corner cabinet align with these slotted mounting holes 6 places.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

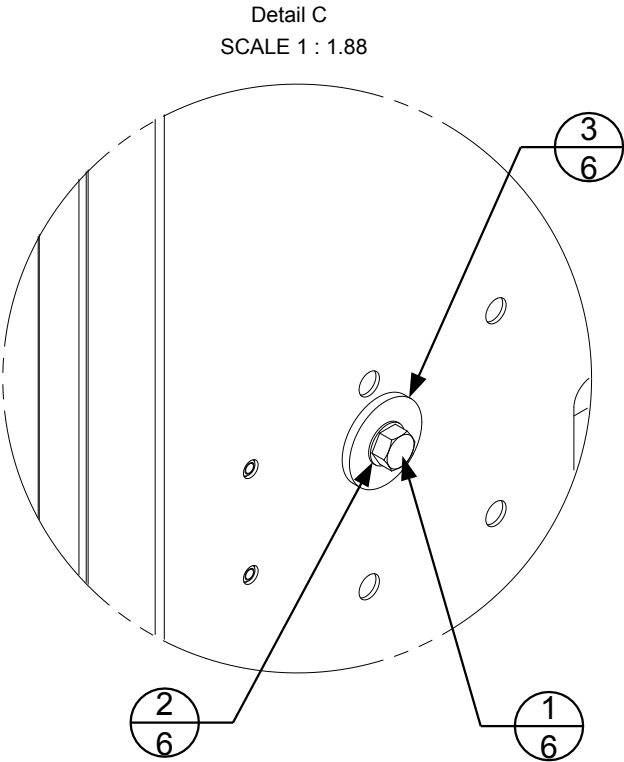
|                                                                                                             |                       |                     |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE ICM Cabinet to ICC45 Cabinet                                                                          |                       |                     |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICM-ICC45 | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET               | 1 of 2 |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

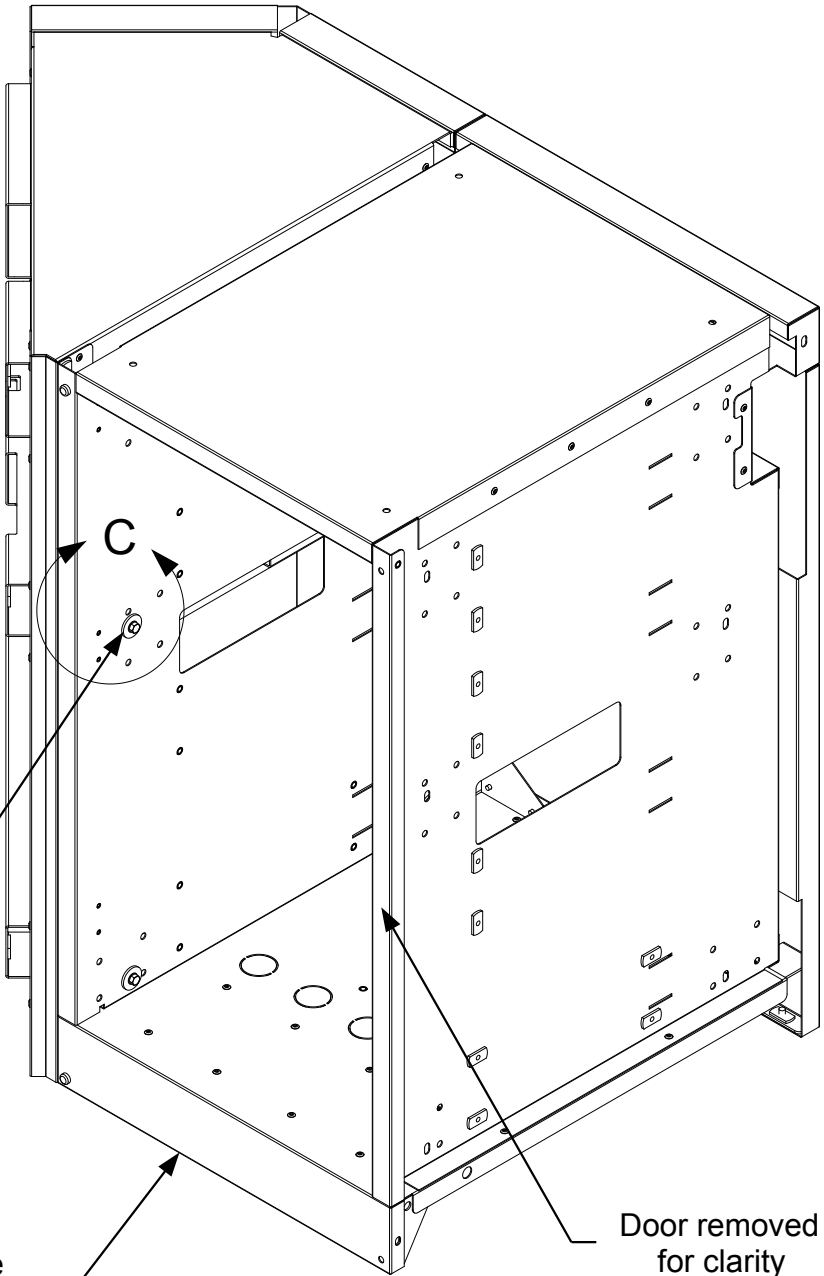


Align the back of the cabinets flush along this seam.

The tops of the adjacent cabinets should be at the same height when levelled.



Connection to the corner cabinet using hardware provided. 6 places. Do not tighten until cabinets are levelled and aligned at the back.



Door removed for clarity

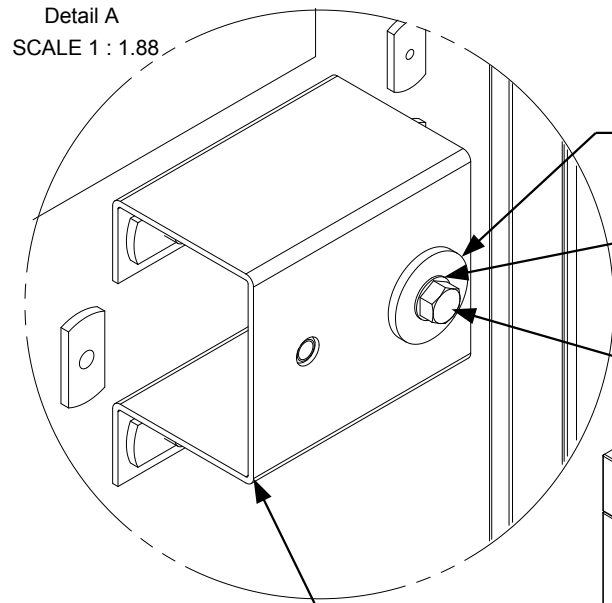
In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

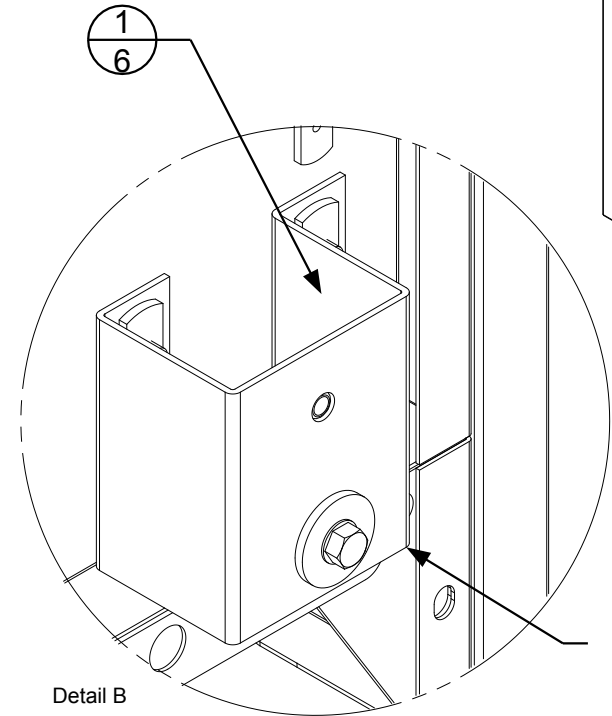
|                                                                                                             |              |              |              |
|-------------------------------------------------------------------------------------------------------------|--------------|--------------|--------------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |              |              |              |
| TITLE ICM Cabinet to ICC45 Cabinet                                                                          |              |              |              |
| SIZE                                                                                                        | Customer     | DWG NO       | REV          |
| B                                                                                                           | Crown Verity | IB-ICM-ICC45 | 00           |
| SCALE                                                                                                       | 1:7.5        | 01/01/2021   | SHEET 2 of 2 |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 6   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 30  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 30  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 24  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 6   | Washer : Plain - 0.25 x 0.1             |

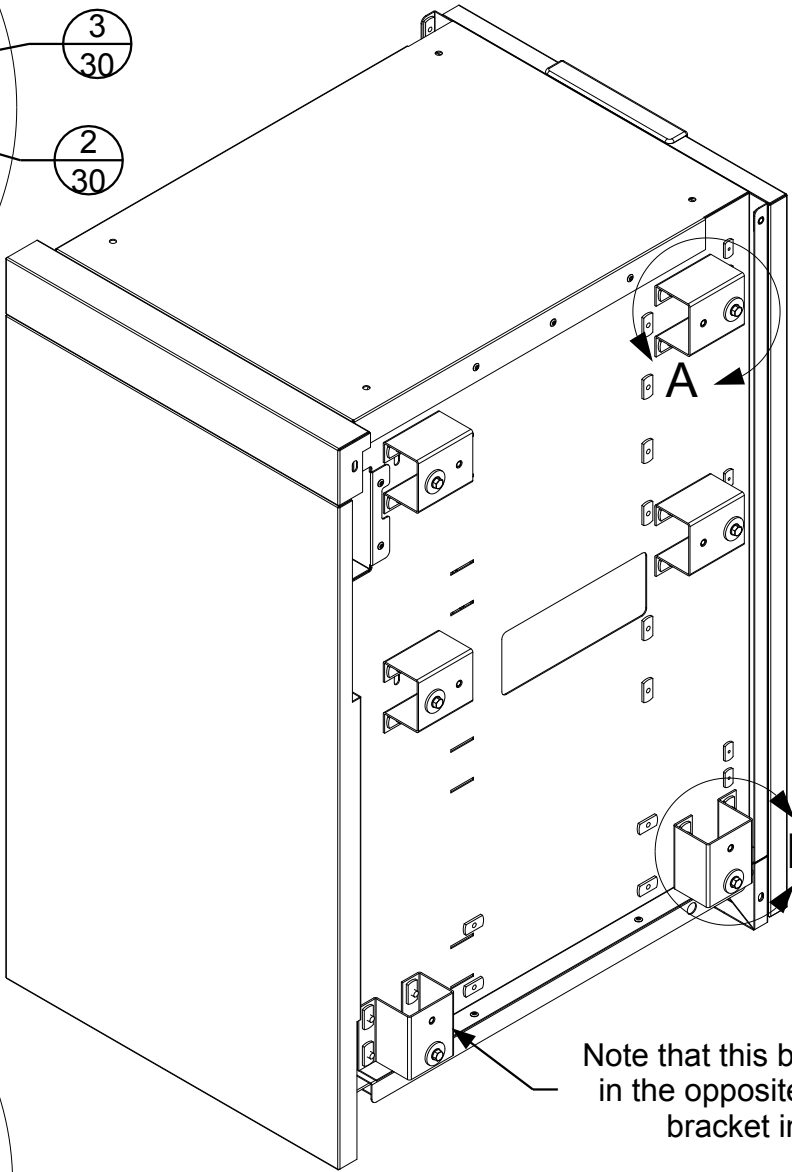
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



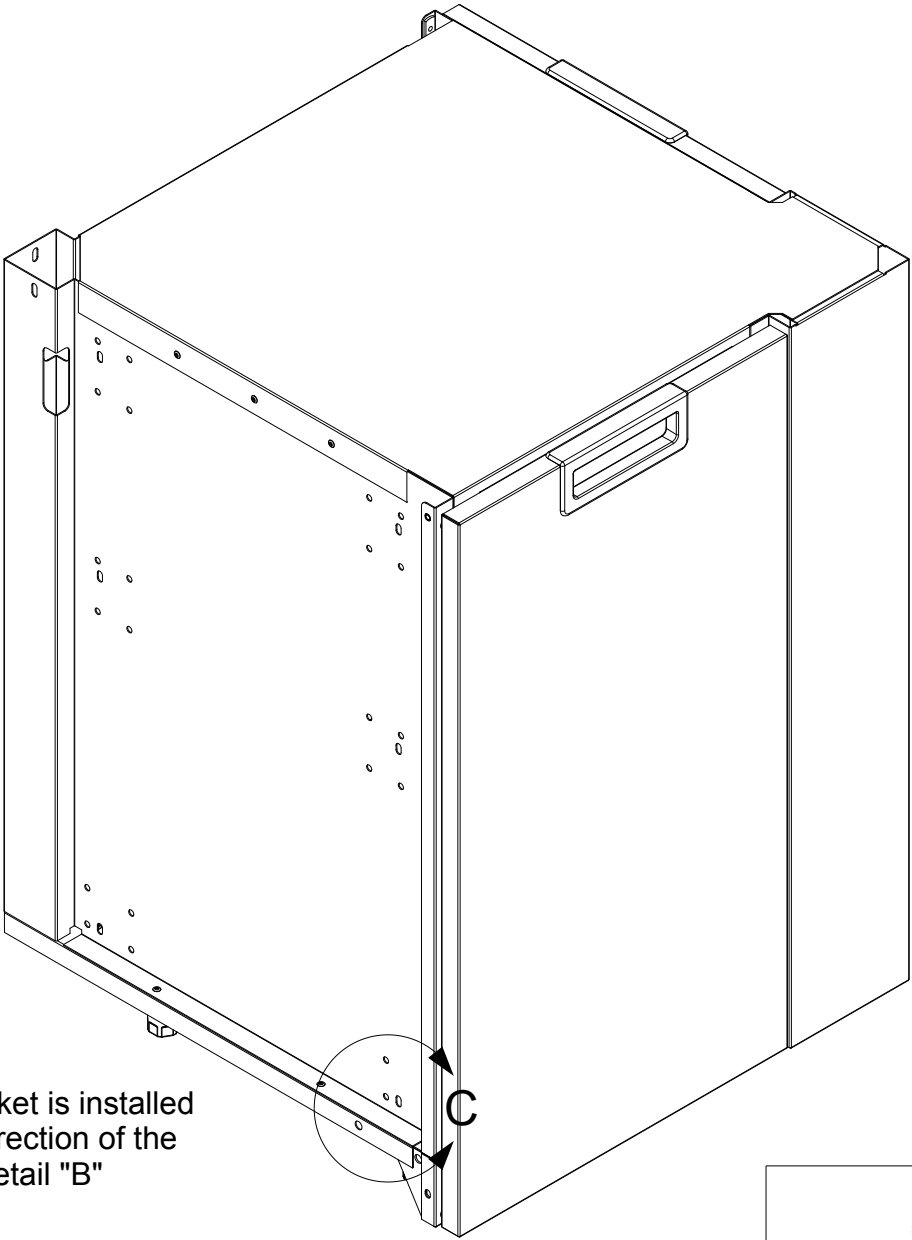
Note the orientation  
of the bracket, 4  
places.



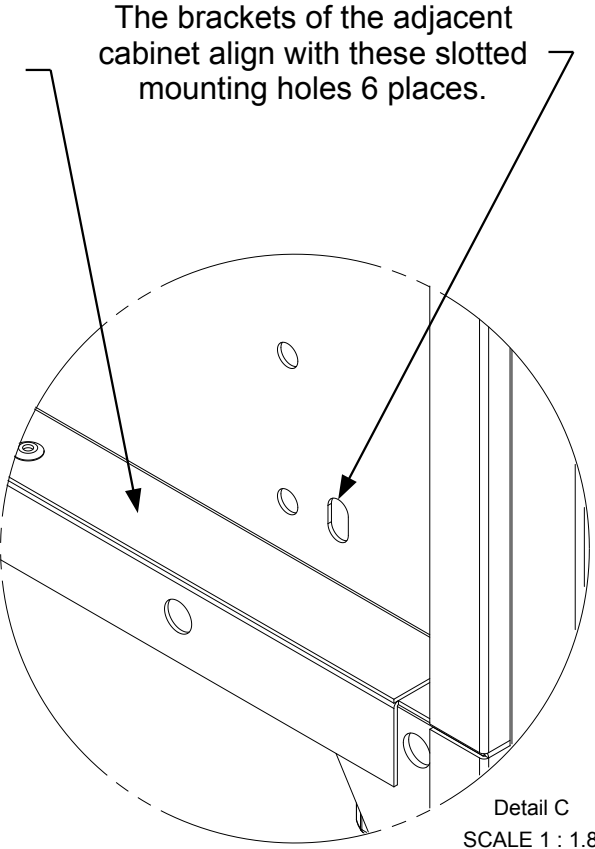
Note the orientation of the  
bracket when installing.



Note that this bracket is installed  
in the opposite direction of the  
bracket in Detail "B"



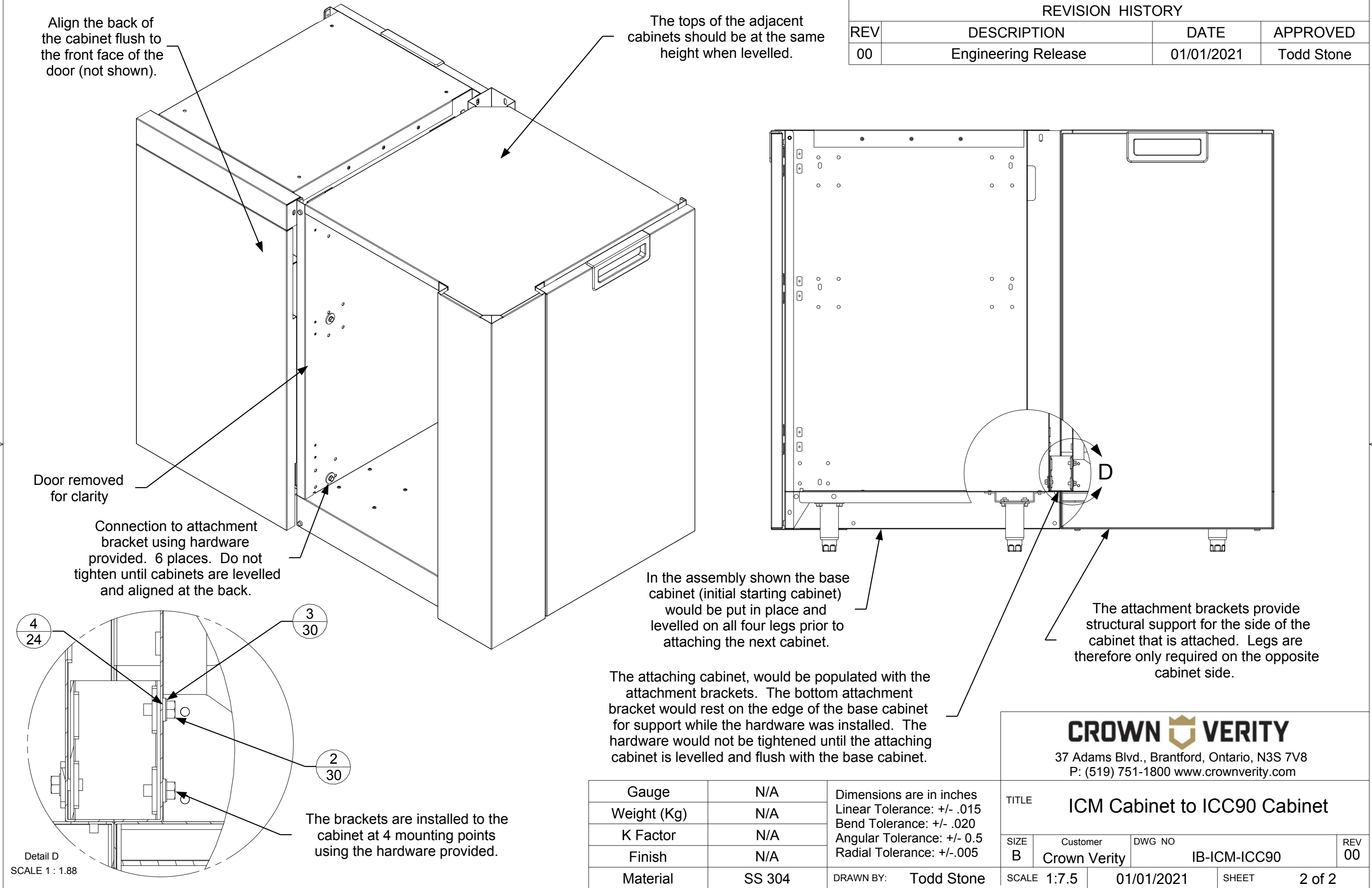
The mounting bracket of the adjacent  
cabinet rest on this ledge. This  
provides support for the cabinet and  
eliminates the need for additional  
levelling legs at the attachment point.



The brackets of the adjacent  
cabinet align with these slotted  
mounting holes 6 places.

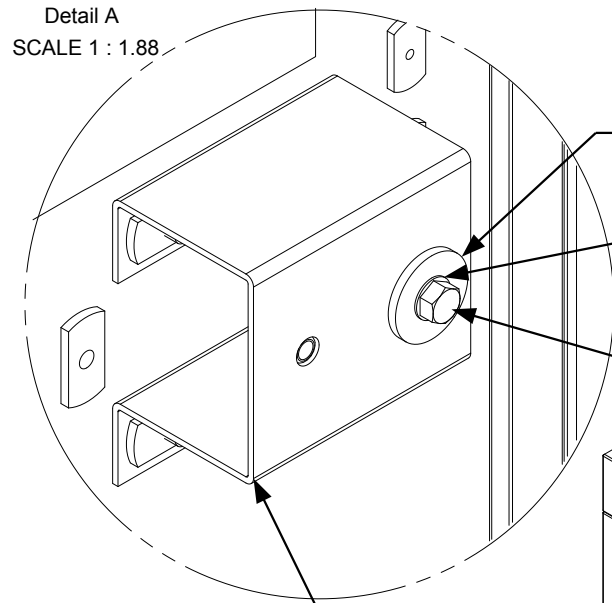
|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

|                                                                                                             |                       |                     |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE ICM Cabinet to ICC90 Cabinet                                                                          |                       |                     |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICM-ICC90 | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET               | 1 of 2 |

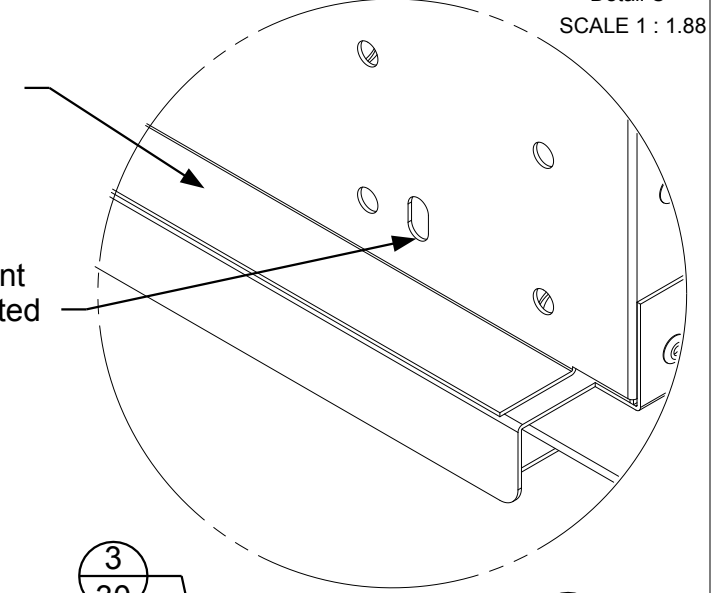


| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 6   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 30  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 30  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 24  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 6   | Washer : Plain - 0.25 x 0.1             |

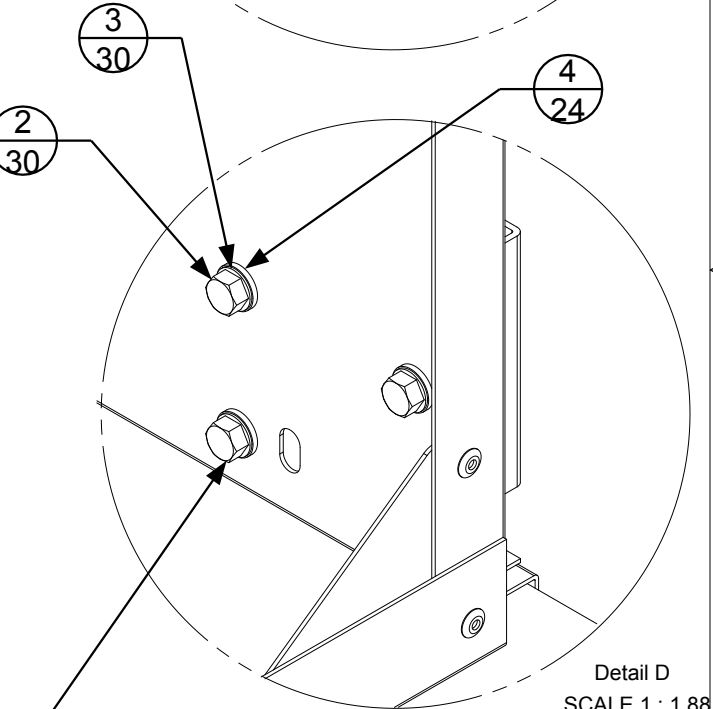
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



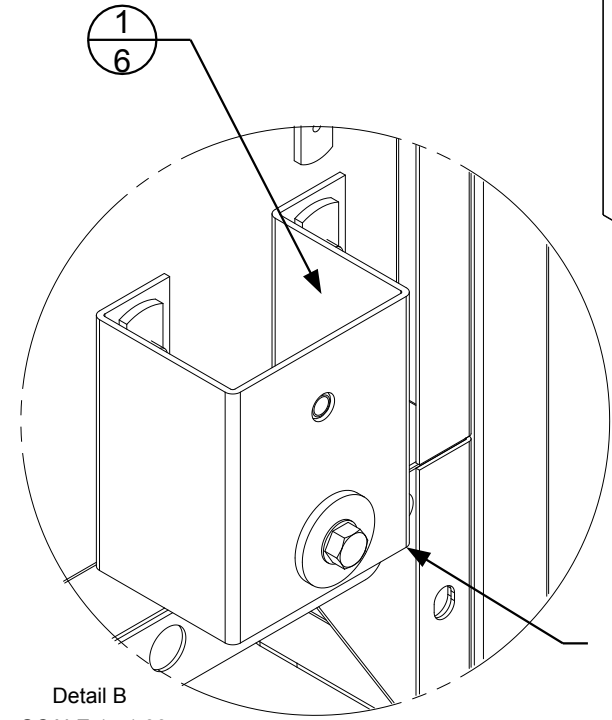
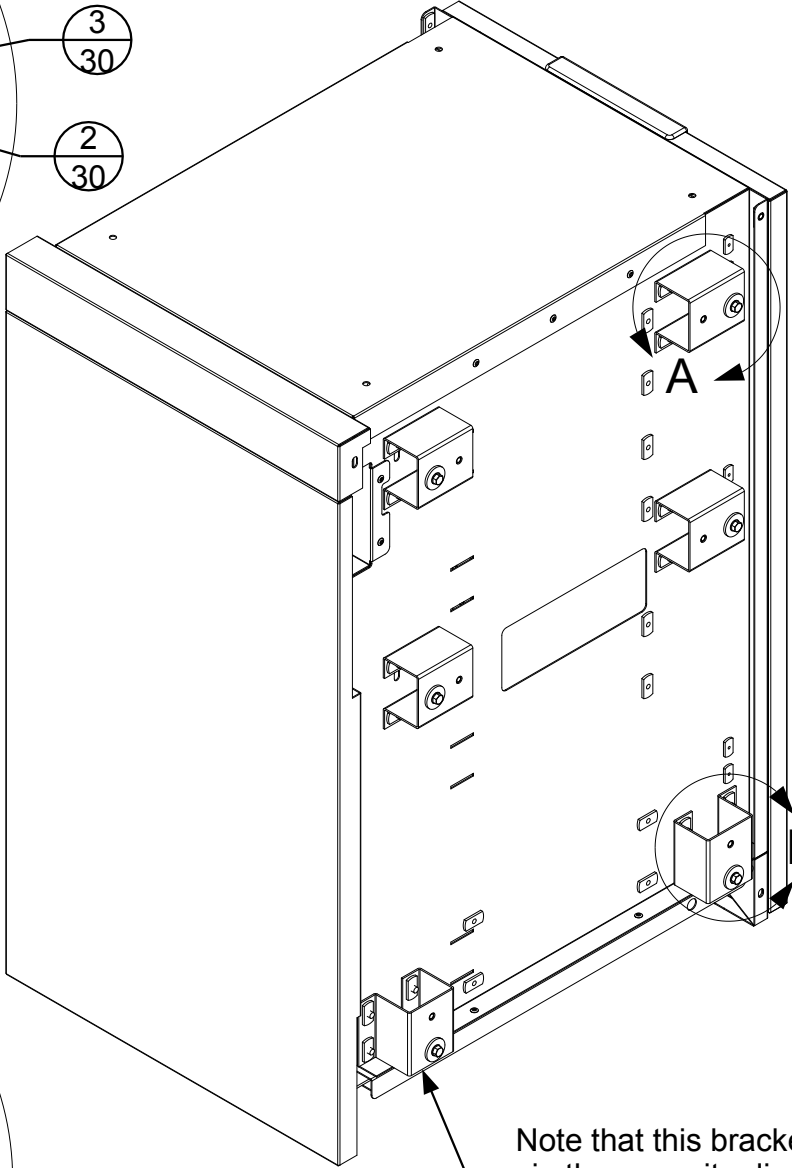
The mounting bracket of the adjacent cabinet rest on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.



The brackets of the adjacent cabinet align with these slotted mounting holes 6 places.



Note the orientation of the bracket, 4 places.



Note that this bracket is installed in the opposite direction of the bracket in Detail "B"

The back panel has been removed for clarity

Note the orientation of the bracket when installing.

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                   |        |
|--------------------------------------------------------------------------------------|-----------------------|-------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                   |        |
| TITLE ICM Cabinet to ICM Cabinet                                                     |                       |                   |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICM-ICM | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET 1 of 2      |        |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

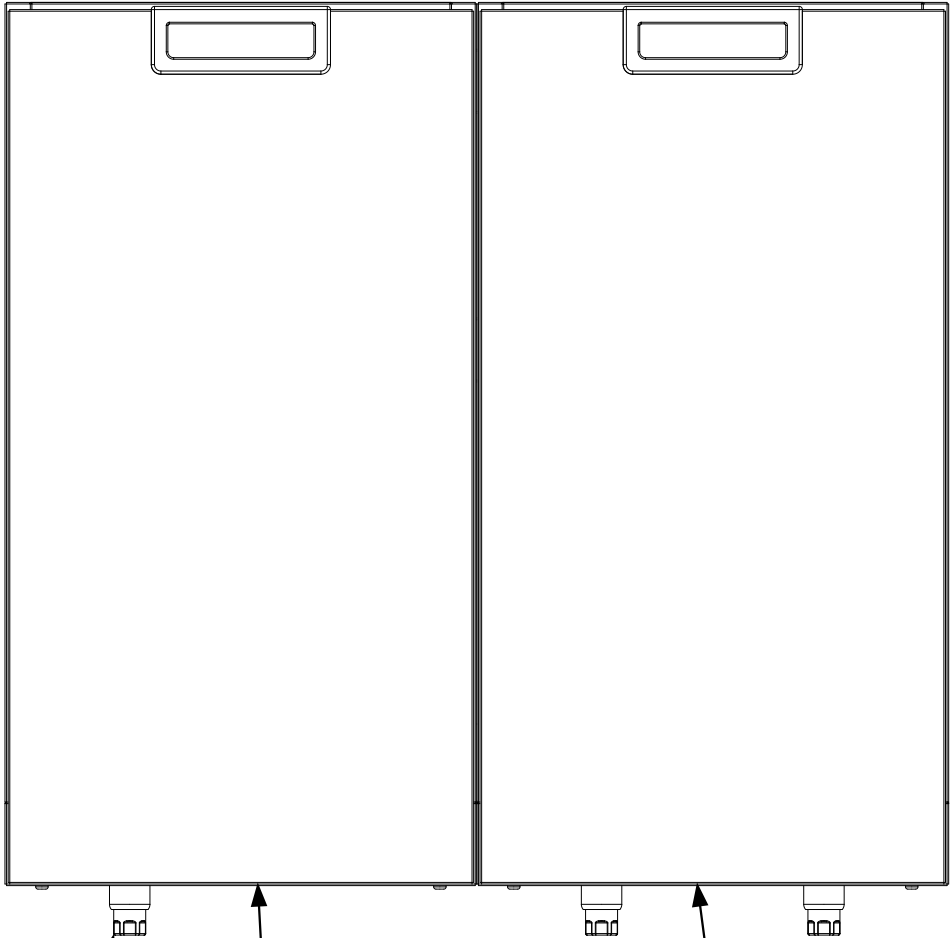
Align cabinet flush along the back seam and top surface.

Connection to attachment bracket using hardware provided. 6 places. Do not tighten until cabinets are levelled and aligned at the back.

Back panel removed for clarity

The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.



In the assembly shown the base cabinet (initial starting cabinet) would be put in place and levelled on all four legs prior to attaching the next cabinet.



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P: (519) 751-1800 [www.crownverity.com](http://www.crownverity.com)

TITLE ICM Cabinet to ICM Cabinet

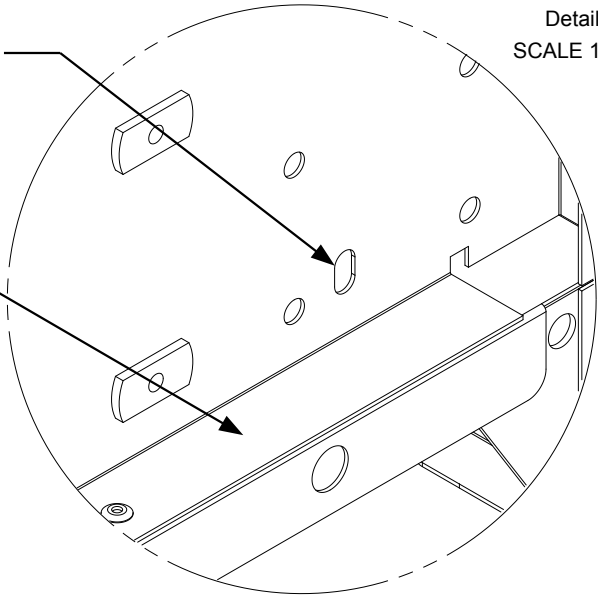
| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-ICM-ICM | 00           |
| SCALE | 1:7.5        | 01/01/2021 | SHEET 2 of 2 |

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 19  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

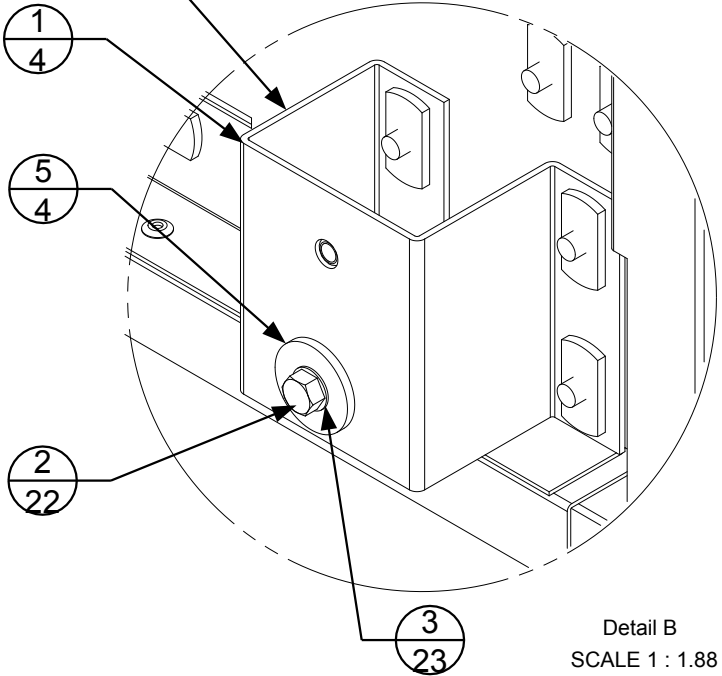
Detail A  
SCALE 1 : 1.88



The brackets of the adjacent cabinet align with these slotted holes 4 places.

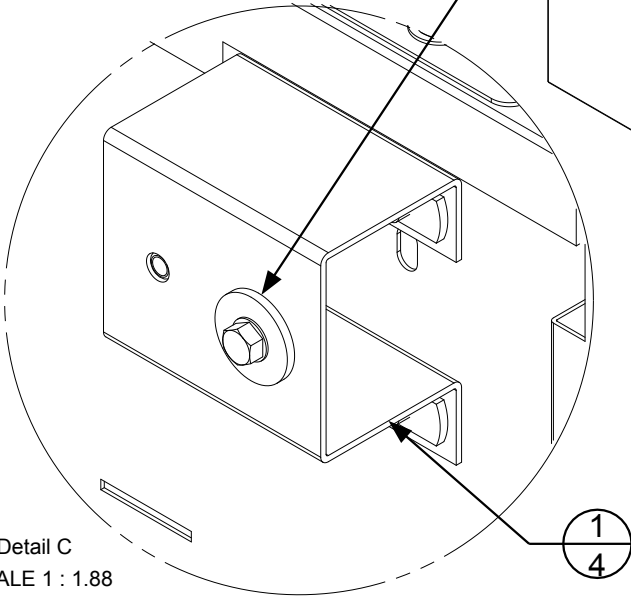
The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

Note the orientation of the bracket when installing.



Detail B  
SCALE 1 : 1.88

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

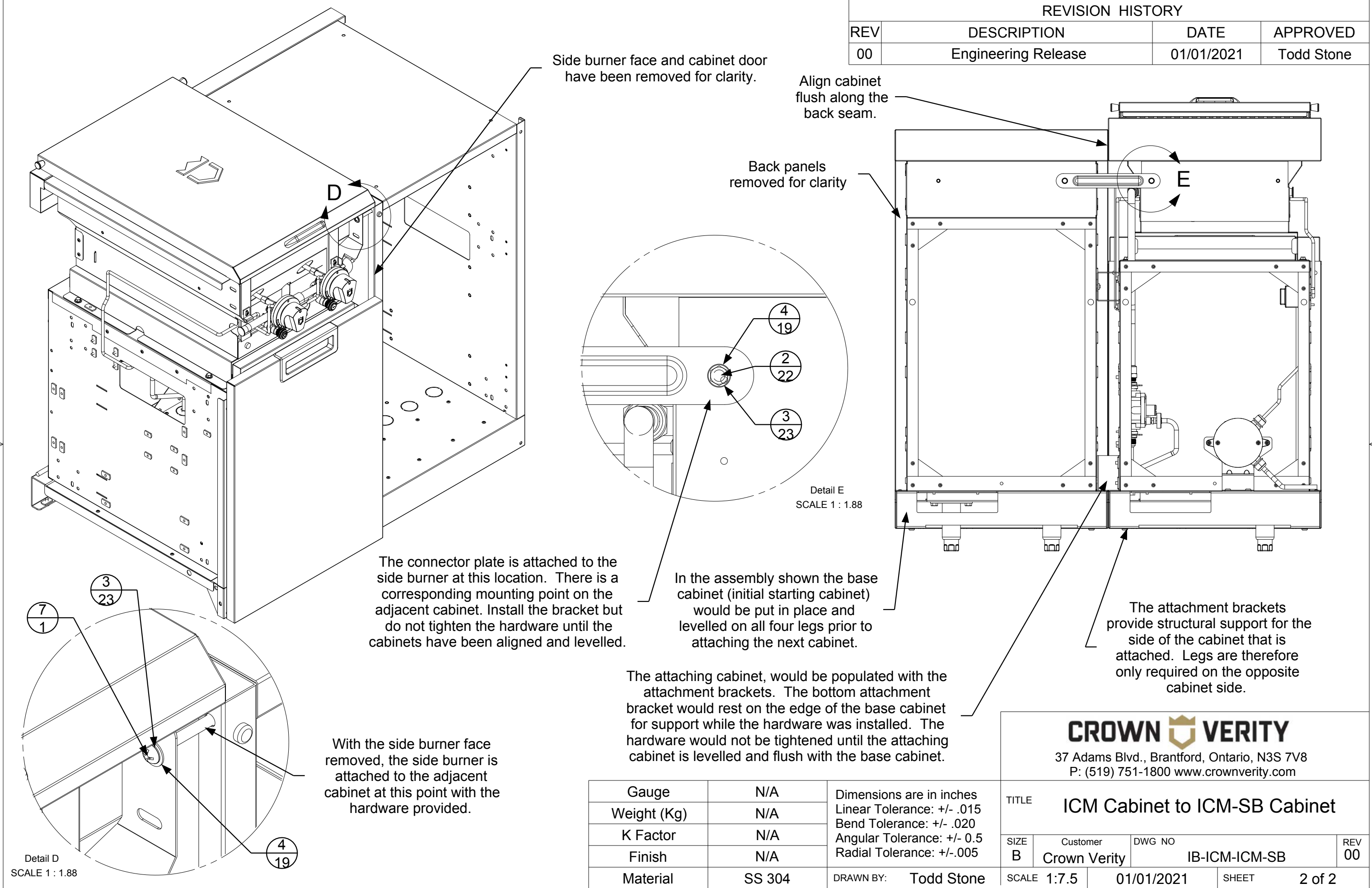


Detail C  
SCALE 1 : 1.88

Note that this bracket is installed in the opposite direction of the bracket in Detail "B"

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

|                                                                                                             |                       |                      |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                      |        |
| TITLE ICM Cabinet to ICM-SB Cabinet                                                                         |                       |                      |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICM-ICM-SB | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET                | 1 of 2 |



| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

**CROWN VERITY**  
37 Adams Blvd., Brantford, Ontario, N3S 7V8  
P: (519) 751-1800 [www.crownverity.com](http://www.crownverity.com)

TITLE

ICM Cabinet to ICM-SB Cabinet

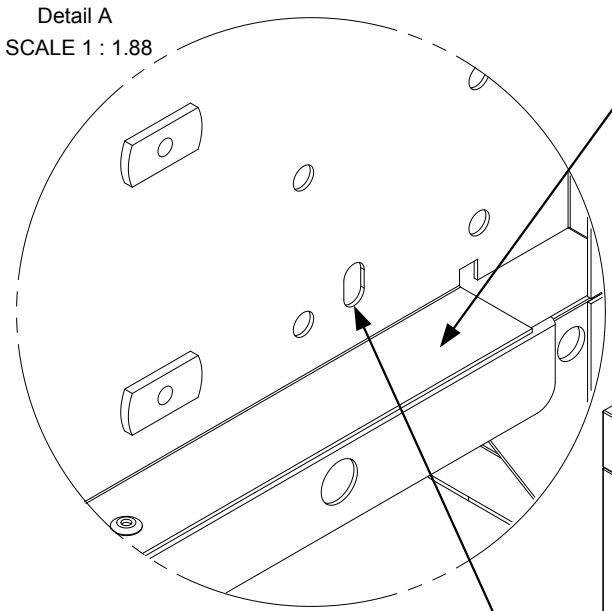
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| SIZE  | Customer     | DWG NO        | REV          |
|-------|--------------|---------------|--------------|
| B     | Crown Verity | IB-ICM-ICM-SB | 00           |
| SCALE | 1:7.5        | 01/01/2021    | SHEET 2 of 2 |



| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 30  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 30  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 24  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 6   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-SM1-1001-1                     | 2   | Sink Module Connector Bracket Weld Asy  |

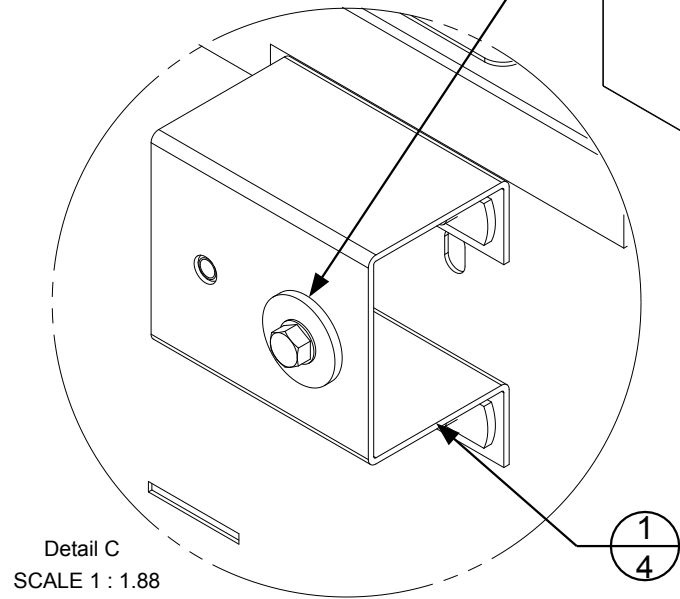
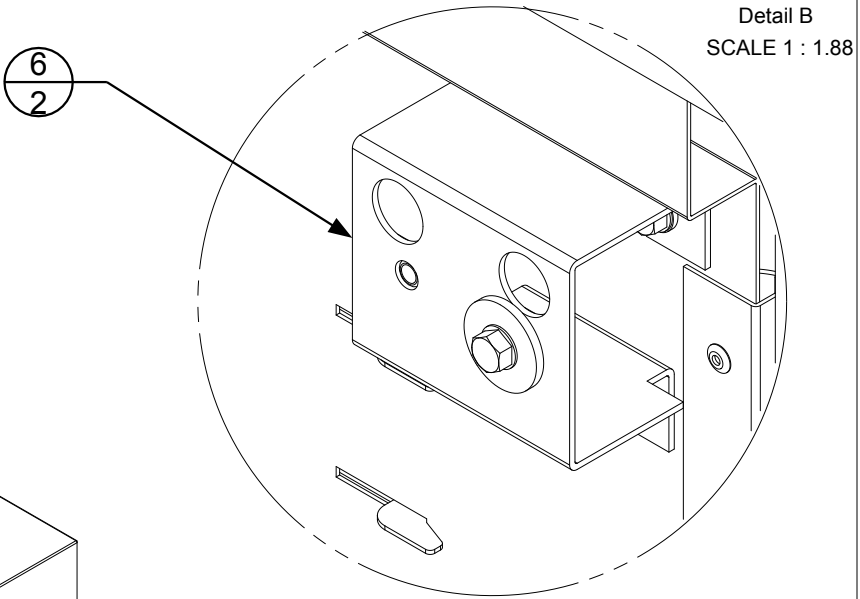
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



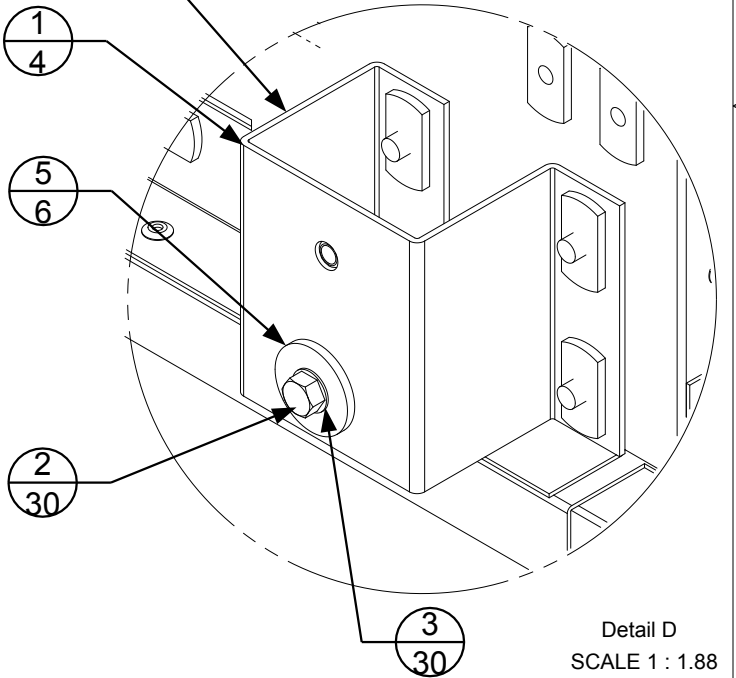
The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

The brackets of the adjacent cabinet align with these slotted holes 6 places.

The brackets are installed to the adjacent cabinet using the hardware provided 6 places.



Note the orientation of the bracket when installing.



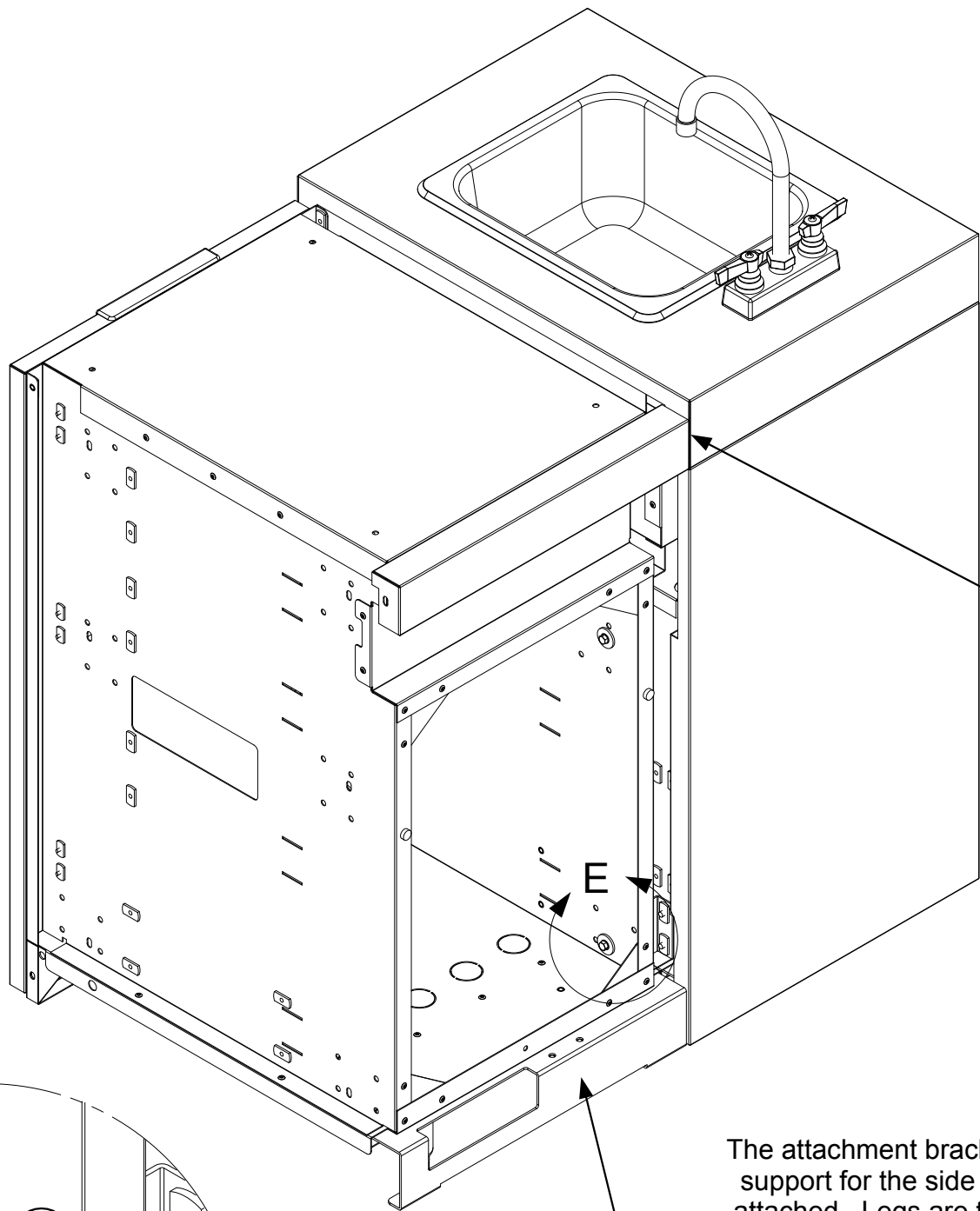
Note that this bracket is installed in the opposite direction of the bracket in Detail "D"

The back panel has been removed for clarity

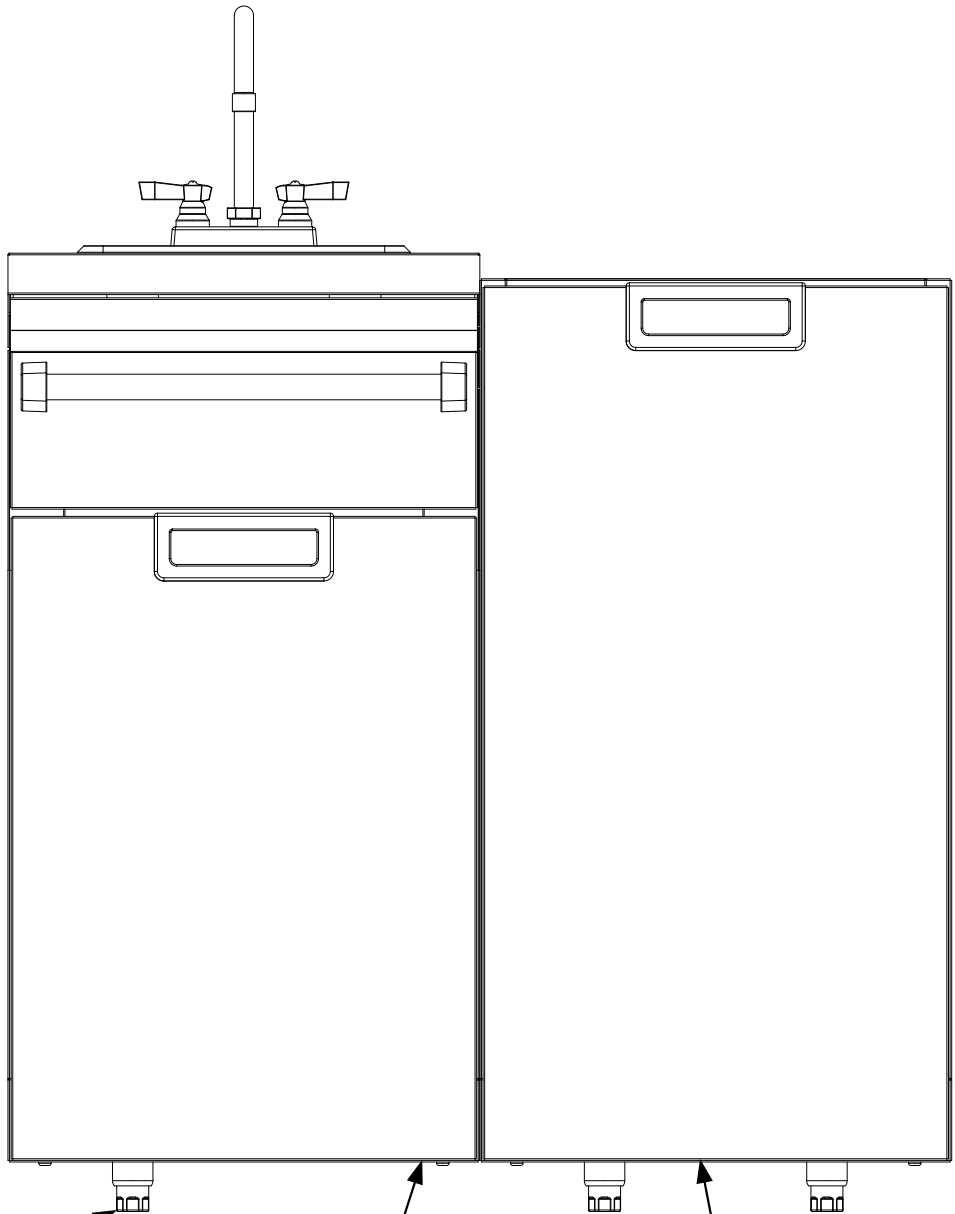
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| CROWN VERITY                                                                         |                       |                      |        |
|--------------------------------------------------------------------------------------|-----------------------|----------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                      |        |
| TITLE ICM Cabinet to ICM-SK Cabinet                                                  |                       |                      |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICM-ICM-SK | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET                | 1 of 2 |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |



Align cabinet  
flush along the  
back seam.



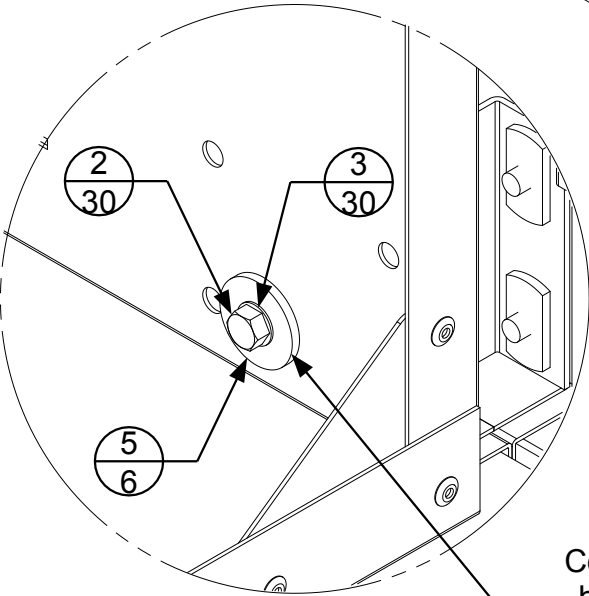
The attachment brackets provide structural  
support for the side of the cabinet that is  
attached. Legs are therefore only required  
on the opposite cabinet side.

The attaching cabinet, would be populated with the attachment  
brackets. The bottom attachment bracket would rest on the  
edge of the base cabinet for support while the hardware was  
installed. The hardware would not be tightened until the  
attaching cabinet is levelled and flush with the base cabinet.

In the assembly shown the base  
cabinet (initial starting cabinet)  
would be put in place and  
levelled on all four legs prior to  
attaching the next cabinet.

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

|                                                                                                             |                       |                      |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|----------------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                      |        |
| TITLE ICM Cabinet to ICM-SK Cabinet                                                                         |                       |                      |        |
| SIZE B                                                                                                      | Customer Crown Verity | DWG NO IB-ICM-ICM-SK | REV 00 |
| SCALE 1:7.5                                                                                                 | 01/01/2021            | SHEET                | 2 of 2 |



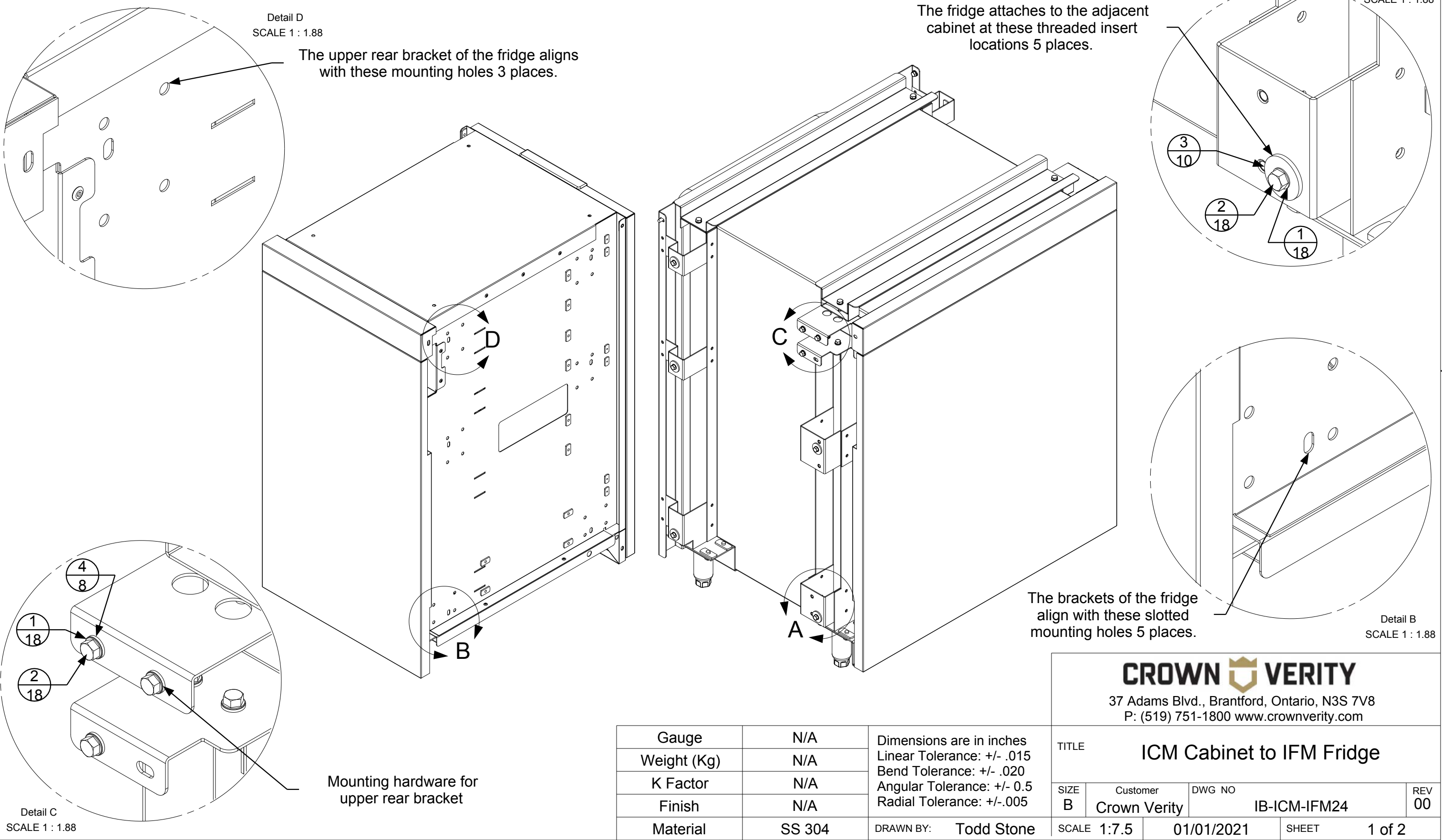
Back panel  
removed for clarity

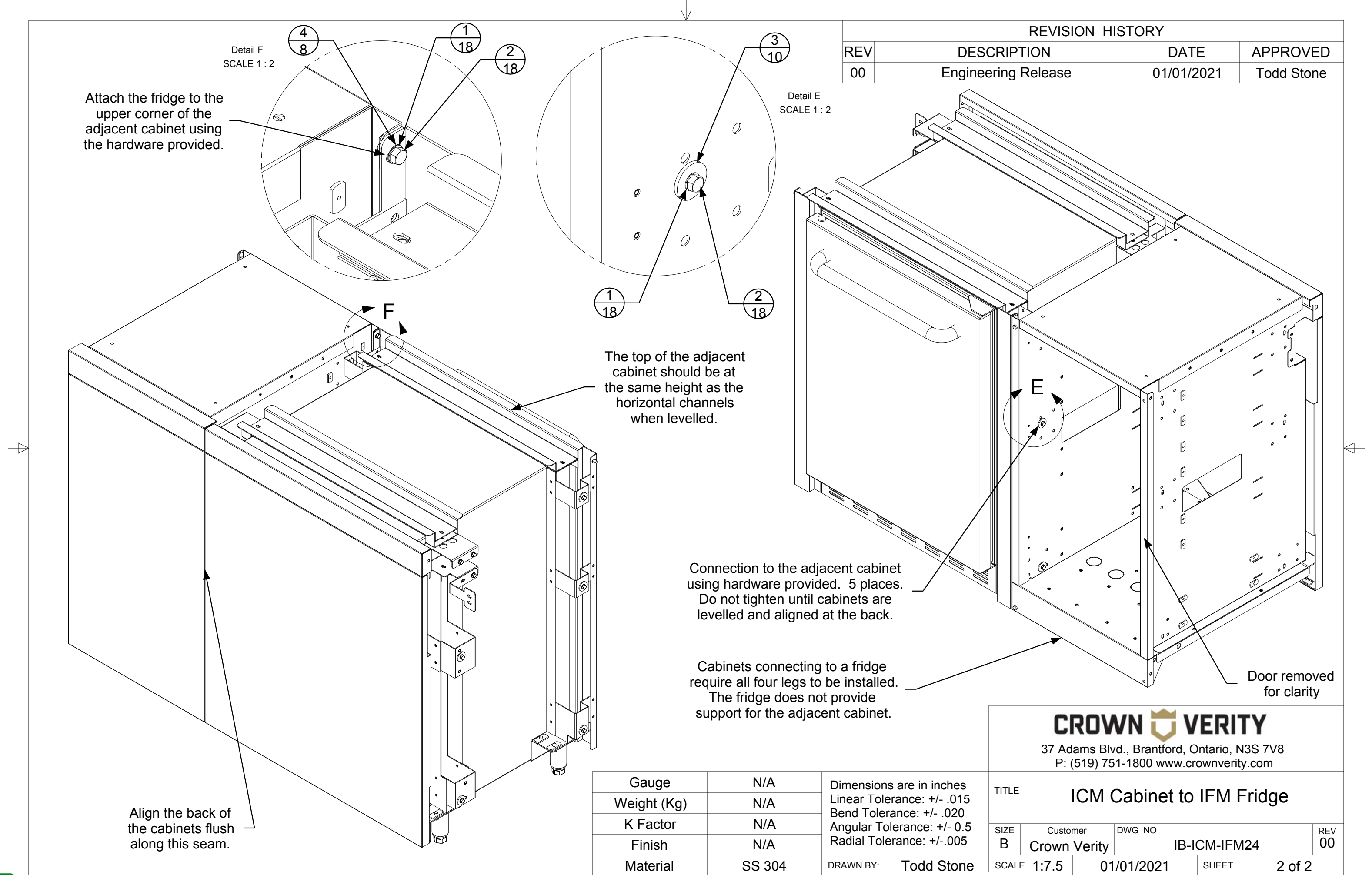
Connection to attachment bracket using  
hardware provided. 6 places. Do not  
tighten until cabinets are levelled and  
aligned at the back.

Detail E  
SCALE 1 : 1.88

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | Washer : Internal Teeth - 0.25 x 0.025 | 18  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 2        | Screw : Hex - 0.25 x 0.5               | 18  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Plain - 0.25 x 0.1            | 10  | Washer : Plain - 0.25 x 0.1             |
| 4        | Washer : Plain - 0.25 x 0.063          | 8   | Washer : Plain - 0.25 x 0.063           |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |





| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The top of the adjacent cabinet should be at the same height as the horizontal channels when levelled.

Connection to the adjacent cabinet using hardware provided. 5 places. Do not tighten until cabinets are levelled and aligned at the back.

Cabinets connecting to a fridge require all four legs to be installed. The fridge does not provide support for the adjacent cabinet.

Door removed for clarity

| CROWN VERITY                                                                         |                       |                     |        |
|--------------------------------------------------------------------------------------|-----------------------|---------------------|--------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                     |        |
| TITLE ICM Cabinet to IFM Fridge                                                      |                       |                     |        |
| SIZE B                                                                               | Customer Crown Verity | DWG NO IB-ICM-IFM24 | REV 00 |
| SCALE 1:7.5                                                                          | 01/01/2021            | SHEET               | 2 of 2 |

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

Align the back of the cabinets flush along this seam.

| Item No. | Part Number                            | Qty | Description                             |
|----------|----------------------------------------|-----|-----------------------------------------|
| 1        | ZCV-EMC-CB-1000                        | 4   | Cabinet Connector Bracket Weld Asy      |
| 2        | Screw : Hex - 0.25 x 0.5               | 22  | Screw : Hex - 0.25 x 0.5                |
| 3        | Washer : Internal Teeth - 0.25 x 0.025 | 23  | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | Washer : Plain - 0.25 x 0.063          | 19  | Washer : Plain - 0.25 x 0.063           |
| 5        | Washer : Plain - 0.25 x 0.1            | 4   | Washer : Plain - 0.25 x 0.1             |
| 6        | ZCV-EMC-CP                             | 1   | Connector Plate                         |
| 7        | Screw : Round - 0.25 x 2.5             | 1   | Screw : Round - 0.25 x 2.5              |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

The brackets are installed to the adjacent cabinet using the hardware provided 4 places.

Detail C  
SCALE 1 : 1.88

Detail A  
SCALE 1 : 1.88

Detail B  
SCALE 1 : 1.88

Dome has been removed from grill for clarity

Note the orientation of the bracket when installing.

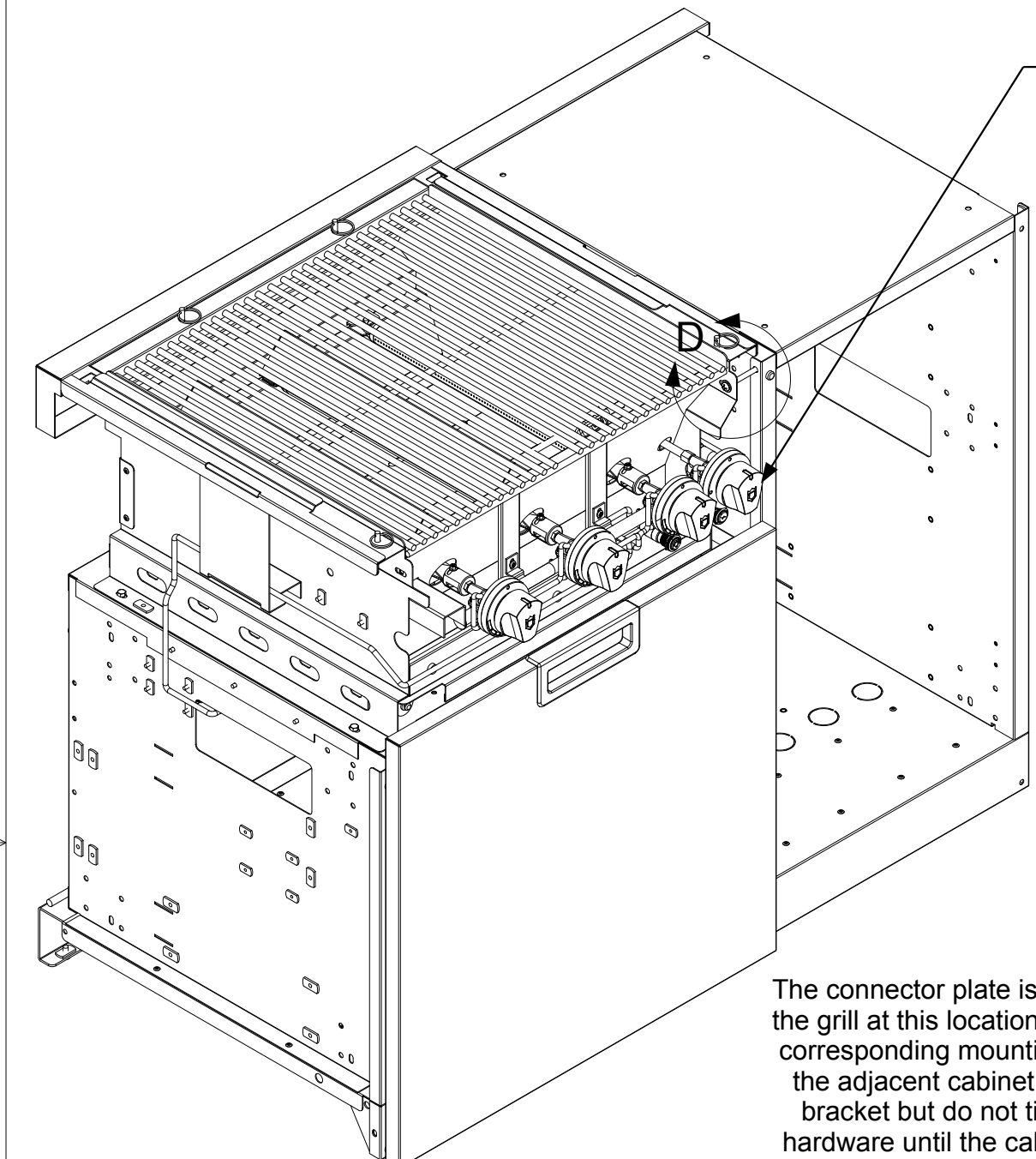
The brackets of the adjacent cabinet align with these slotted holes 4 places.

The mounting bracket of the adjacent cabinet rests on this ledge. This provides support for the cabinet and eliminates the need for additional levelling legs at the attachment point.

Note that this bracket is installed in the opposite direction of the bracket in Detail "A"

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

|                                                                                                                                 |                       |                   |        |
|---------------------------------------------------------------------------------------------------------------------------------|-----------------------|-------------------|--------|
| <div>CROWN VERITY</div> <div>37 Adams Blvd., Brantford, Ontario, N3S 7V8</div> <div>P: (519) 751-1800 www.crownverity.com</div> |                       |                   |        |
| TITLE ICM Cabinet to IGM Grill                                                                                                  |                       |                   |        |
| SIZE B                                                                                                                          | Customer Crown Verity | DWG NO IB-ICM-IGM | REV 00 |
| SCALE 1:7.5                                                                                                                     | 01/01/2021            | SHEET             | 1 of 2 |

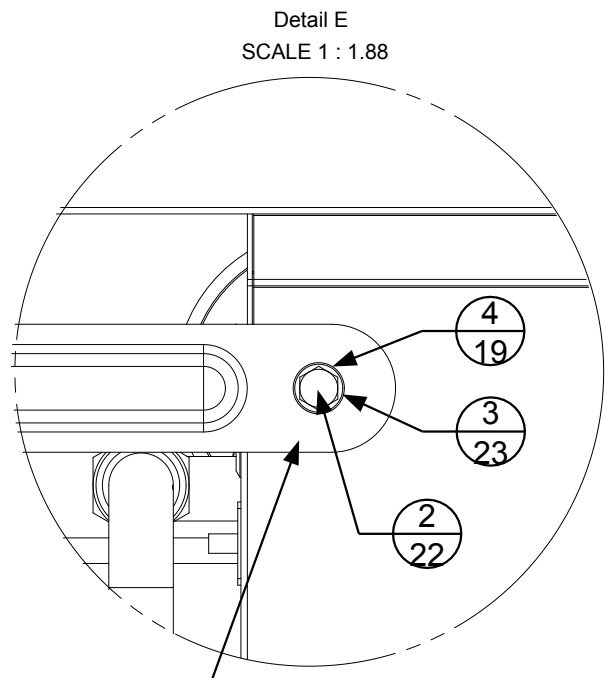
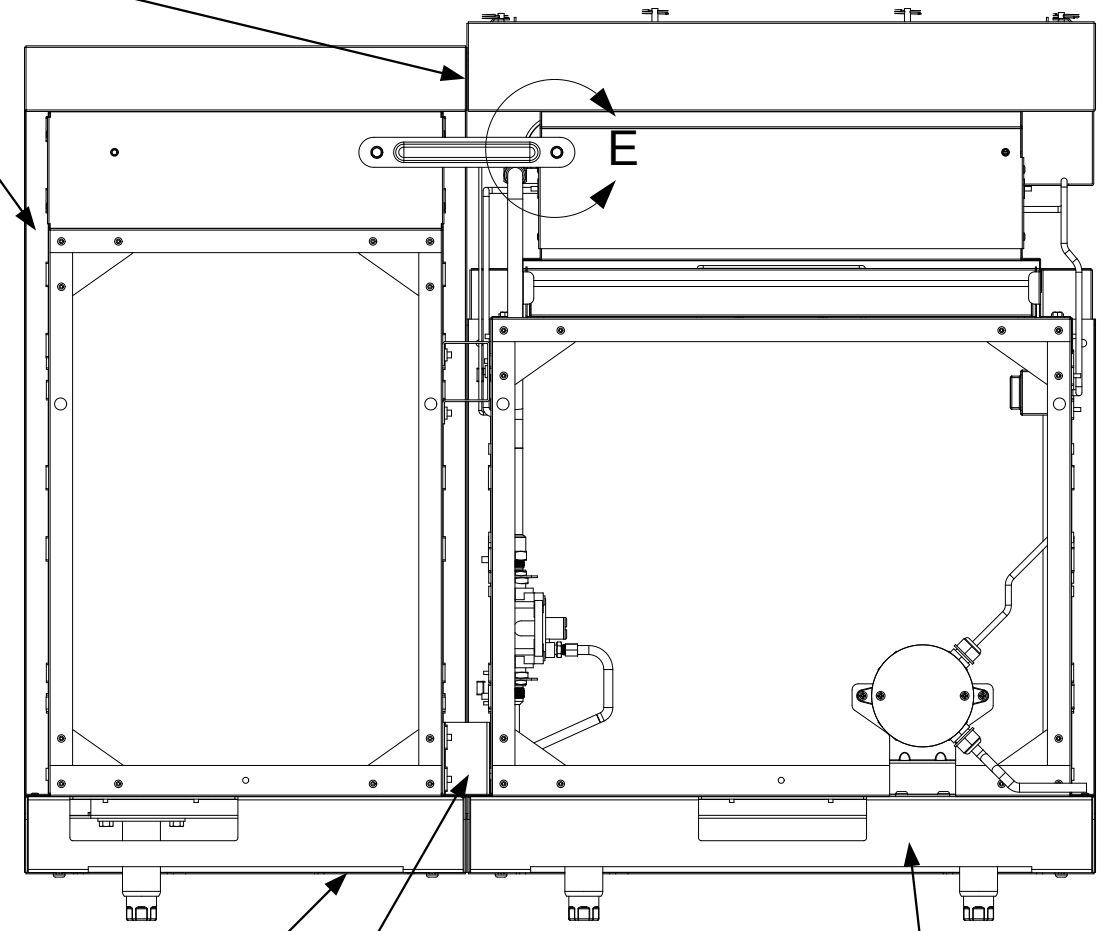


Grill face and cabinet door have been removed for clarity.

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| 00               | Engineering Release | 01/01/2021 | Todd Stone |

Align cabinet flush along the back seam.

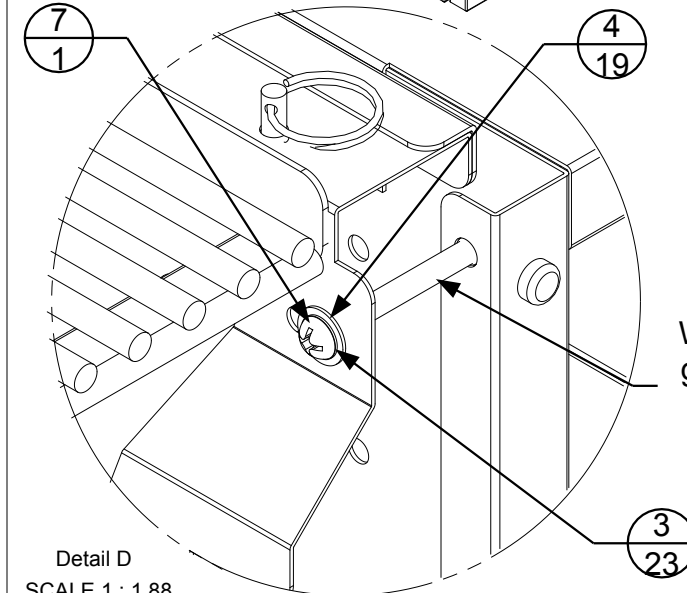
Back panels removed for clarity



The connector plate is attached to the grill at this location. There is a corresponding mounting point on the adjacent cabinet. Install the bracket but do not tighten the hardware until the cabinets have been aligned and levelled.

The attachment brackets provide structural support for the side of the cabinet that is attached. Legs are therefore only required on the opposite cabinet side.

The attaching cabinet, would be populated with the attachment brackets. The bottom attachment bracket would rest on the edge of the base cabinet for support while the hardware was installed. The hardware would not be tightened until the attaching cabinet is levelled and flush with the base cabinet.



With the grill face removed, the grill is attached to the adjacent cabinet at this point with the hardware provided.

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

**CROWN VERITY**  
37 Adams Blvd., Brantford, Ontario, N3S 7V8  
P: (519) 751-1800 [www.crownverity.com](http://www.crownverity.com)

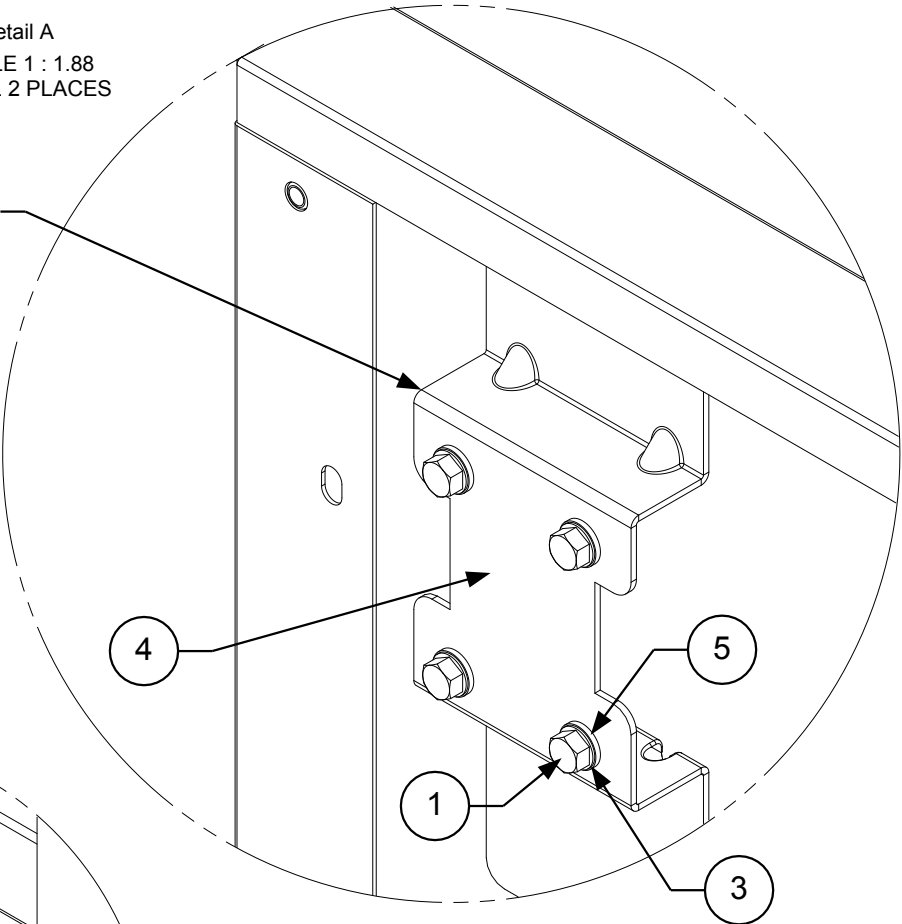
|                                   |                          |                      |           |
|-----------------------------------|--------------------------|----------------------|-----------|
| TITLE<br>ICM Cabinet to IGM Grill |                          |                      |           |
| SIZE<br>B                         | Customer<br>Crown Verity | DWG NO<br>IB-ICM-IGM | REV<br>00 |
| SCALE<br>1:8                      | 01/01/2021               | SHEET                | 2 of 2    |

# END PANELS

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 12  | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 2        | 4   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 3        | 12  | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | 2   | ZCV-EMC-EPB-1000                        | Universal End Panel Bracket Weld Asy    |
| 5        | 8   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |

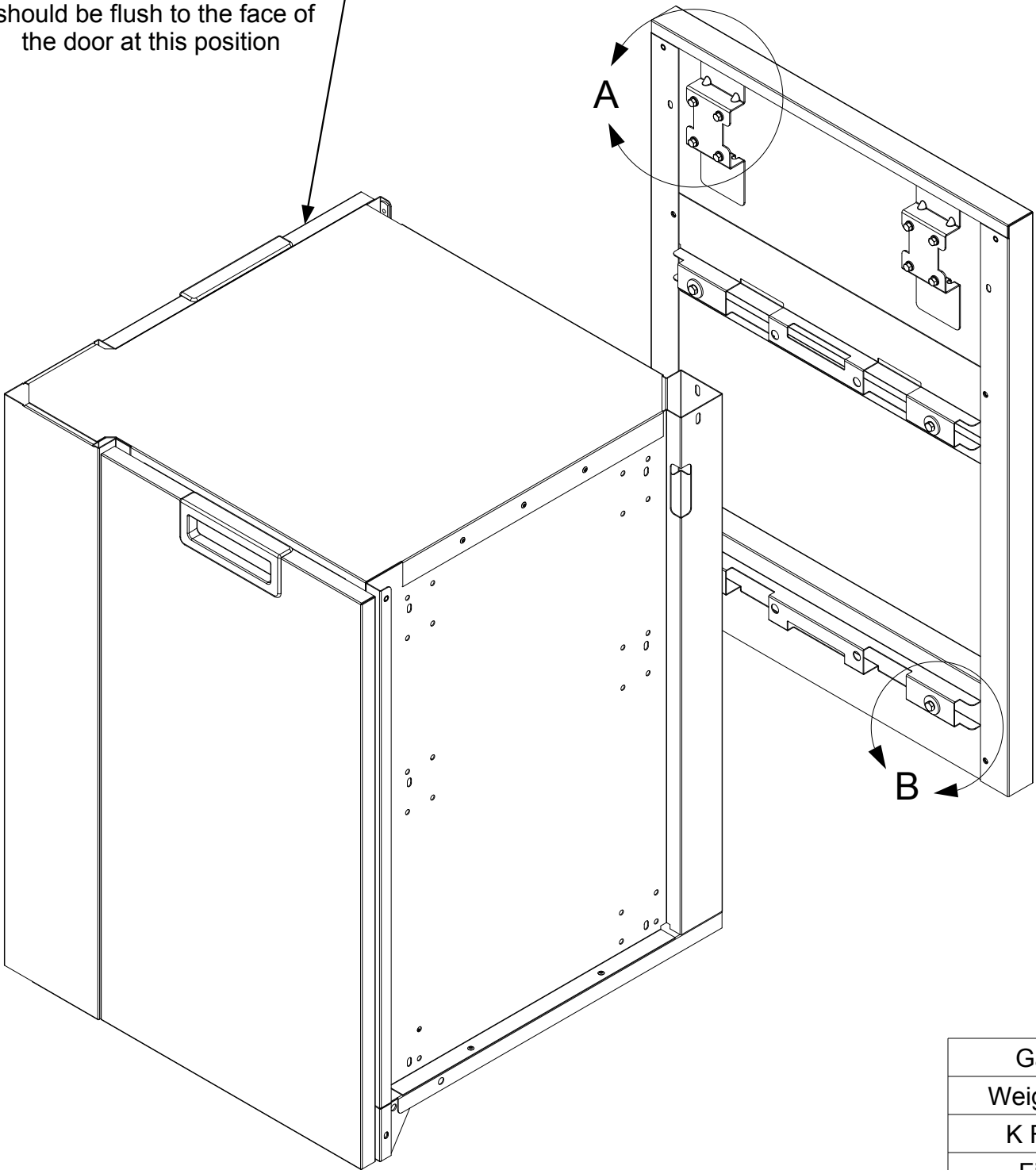
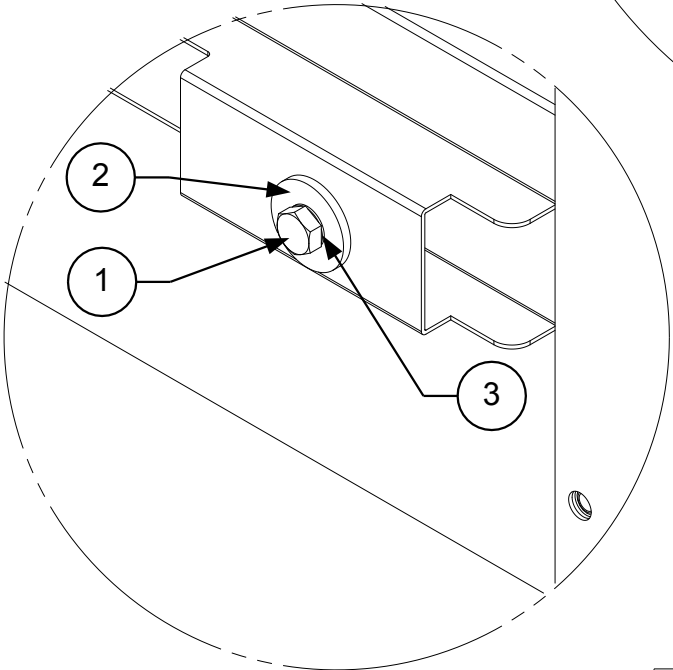
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

Detail A  
SCALE 1 : 1.88  
TYPICAL 2 PLACES



The ICC90 corner cabinet requires the shorter end panel IEP-SH. The Universal End Panel Bracket will need to be oriented with the shorter blade facing up in this application.

For proper alignment with the end panel, the end panel should be flush to the face of the door at this position

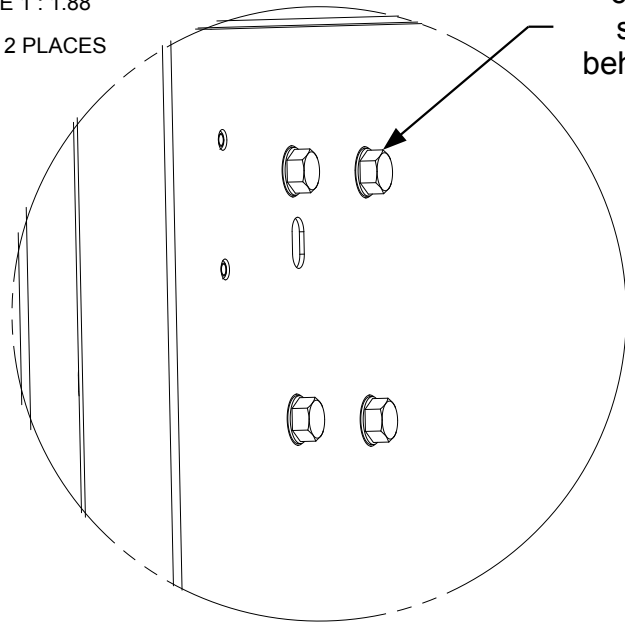


Detail B  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

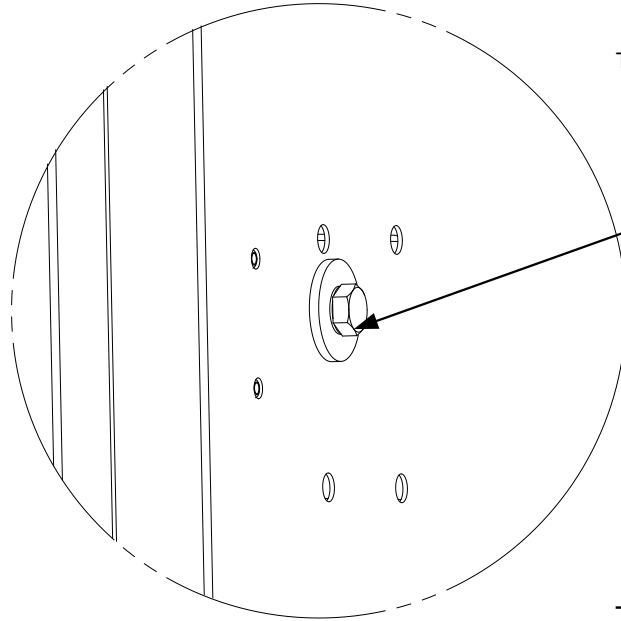
|                                                                                                             |                       |                 |        |
|-------------------------------------------------------------------------------------------------------------|-----------------------|-----------------|--------|
| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                       |                 |        |
| <b>TITLE</b> End Panel to 90 Degree Corner Bracket Package                                                  |                       |                 |        |
| <b>SIZE</b> B                                                                                               | Customer Crown Verity | DWG NO IB-EP-90 | REV -  |
| <b>SCALE</b> 1:7.5                                                                                          | 01/01/2020            | <b>SHEET</b>    | 1 of 1 |

Detail C  
SCALE 1 : 1.88  
TYPICAL 2 PLACES



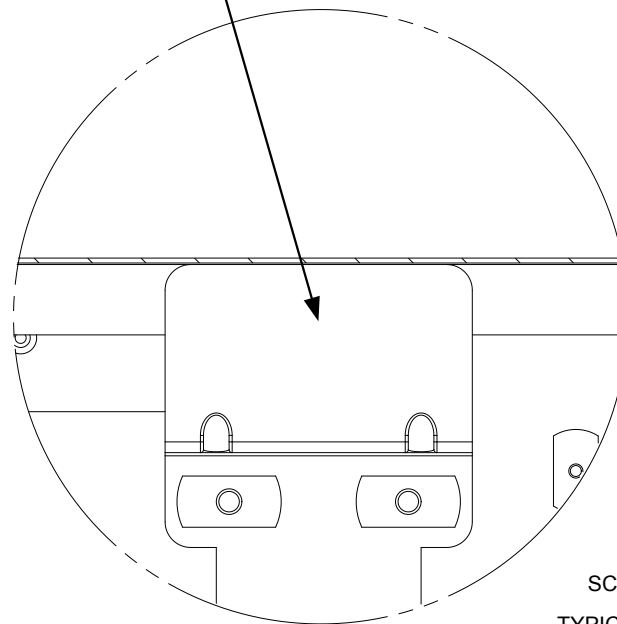
The end panel bracket connects to the corner cabinet at this position. The shorter blade of the bracket hooks behind the end panel to hold it in place. See detail "E" for more details.

Detail D  
SCALE 1 : 1.88  
TYPICAL 4 PLACES



The end panel is attached to the corner cabinet four places. Position the hardware but do not tighten it until the end panel is aligned with the corner cabinet.

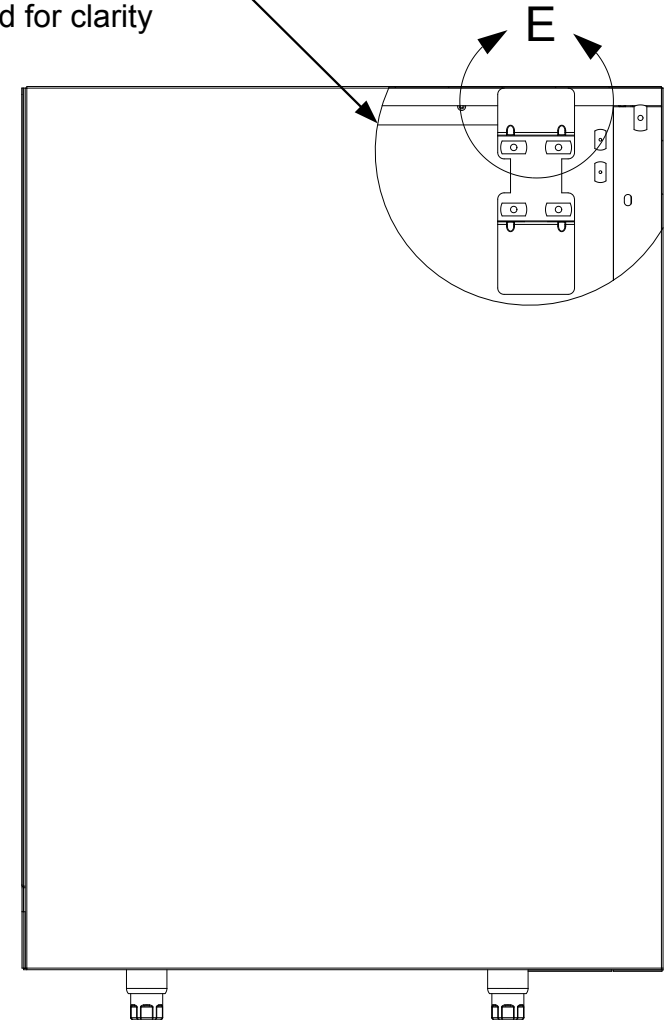
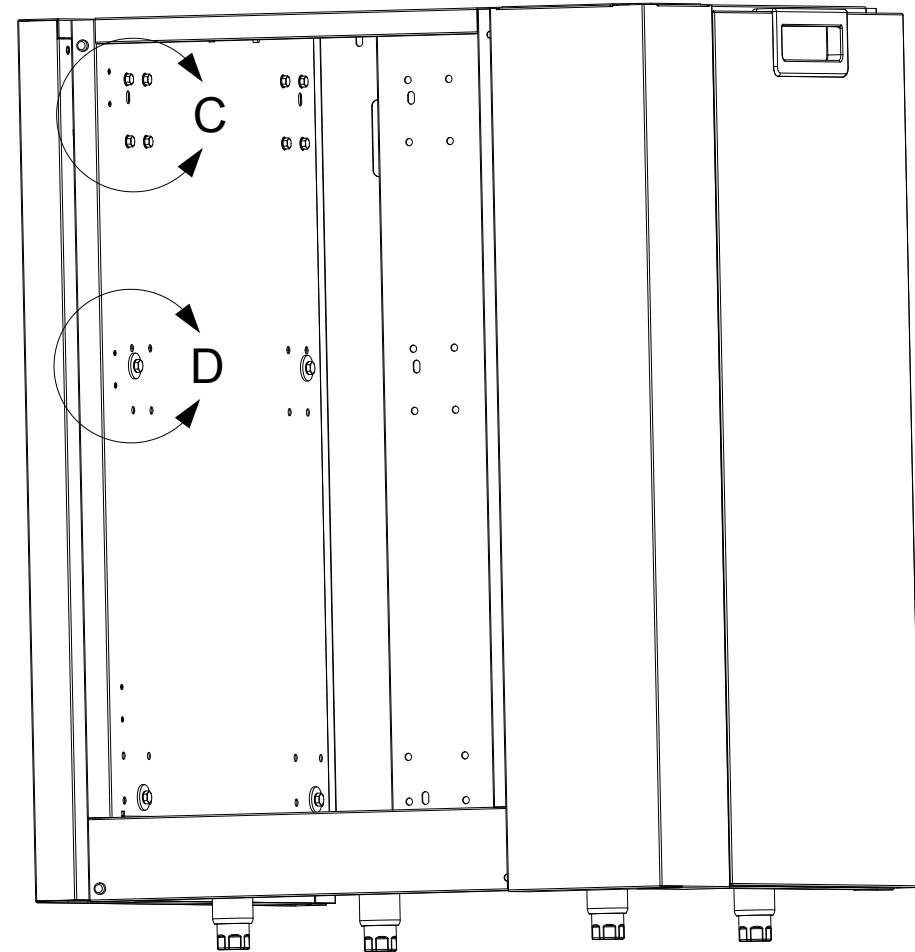
The end panel bracket is oriented with the shorter blade pointing up. The blade "sandwiches" the formed inner flange of the end panel against the top edge of the corner cabinet to hold it in place.



Detail E  
SCALE 1 : 1.88  
TYPICAL 2 PLACES

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

A portion of the end panel has been removed for clarity

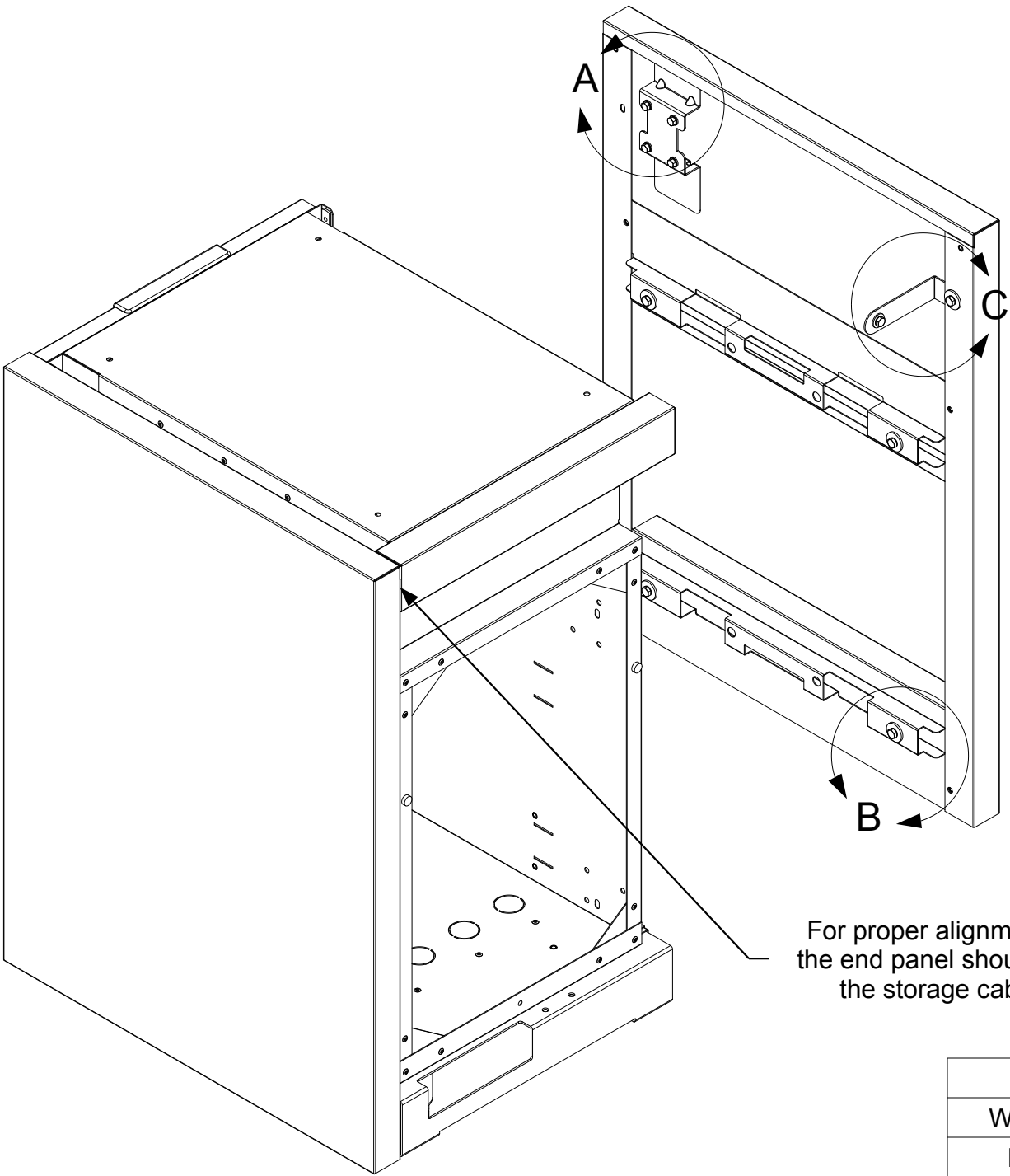


|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

| <b>CROWN VERITY</b><br>37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |                          |                    |          |  |
|-------------------------------------------------------------------------------------------------------------|--------------------------|--------------------|----------|--|
| TITLE End Panel to 90 Degree Corner Bracket Package                                                         |                          |                    |          |  |
| SIZE<br>B                                                                                                   | Customer<br>Crown Verity | DWG NO<br>IB-EP-90 | REV<br>- |  |
| SCALE<br>1:7.5                                                                                              | 01/01/2020               | SHEET<br>2 of 2    |          |  |

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 1   | ZCV-EMC-CPEP-1                          | Connector Plate for End Panel Weld Asy  |
| 2        | 5   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 3        | 10  | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 4        | 10  | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 5        | 5   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |
| 6        | 1   | ZCV-EMC-EPB-1000                        | Universal End Panel Bracket Weld Asy    |

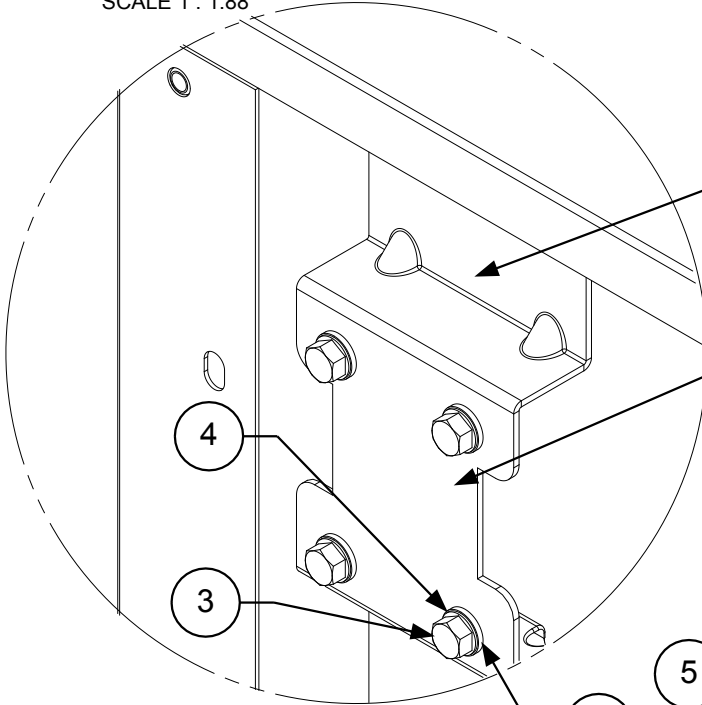
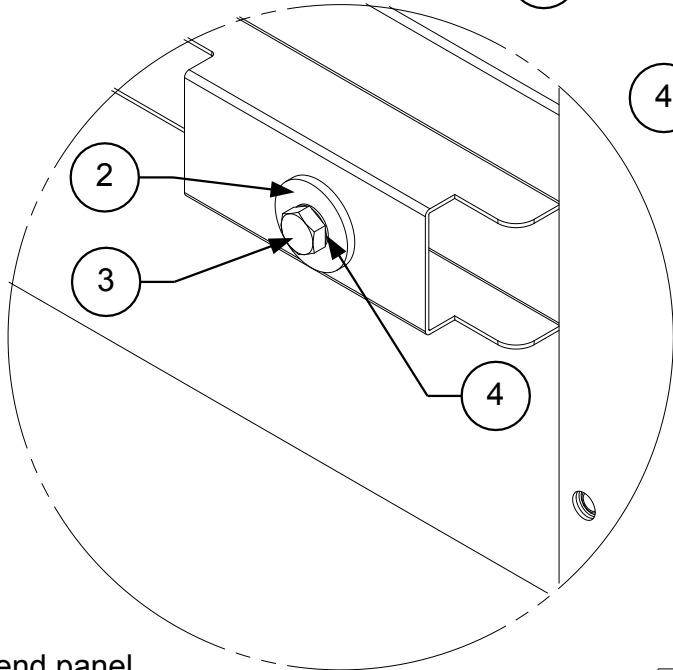
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |



For proper alignment with the end panel,  
the end panel should be flush to the rear of  
the storage cabinet at this position

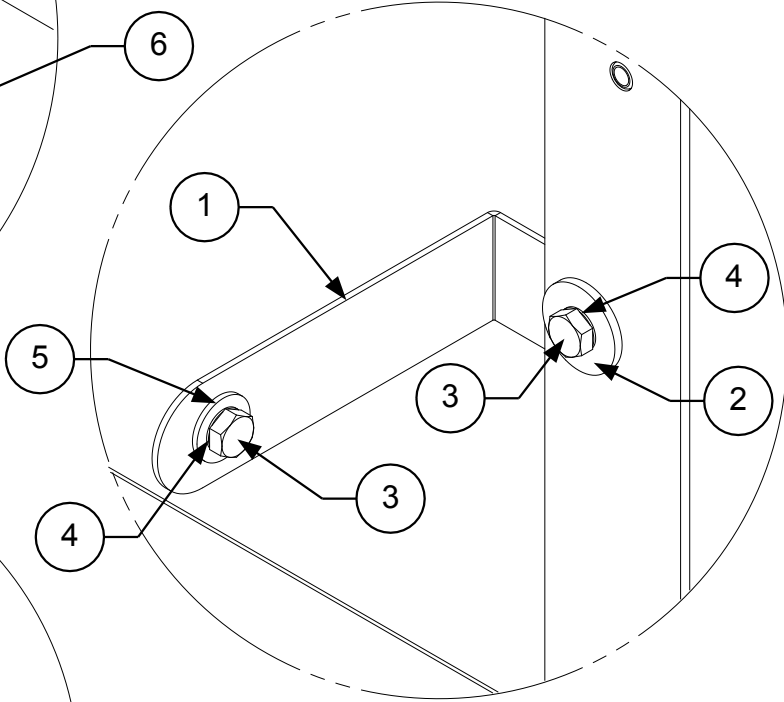
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

Detail A  
SCALE 1 : 1.88



Detail B  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

The ICM storage cabinet without the cutting board option requires the shorter end panel IEP-SH. The Universal End Panel Bracket will be oriented with the shorter blade facing up in this application. When installed, the bracket hooks behind the formed flange of the end panel and "sandwiches" the end panel to the top edge of the storage cabinet.



Detail C  
SCALE 1 : 1.88

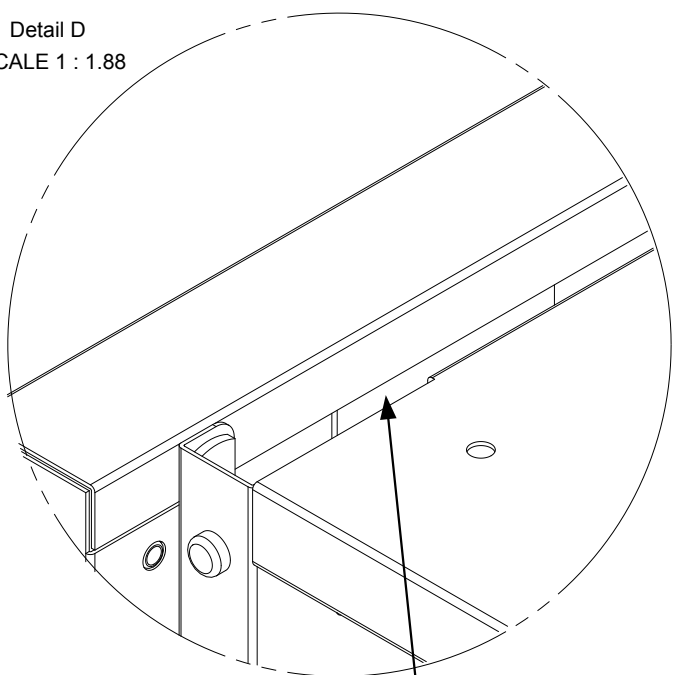
**CROWN VERITY**

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TITLE End Panel to Storage Cabinet

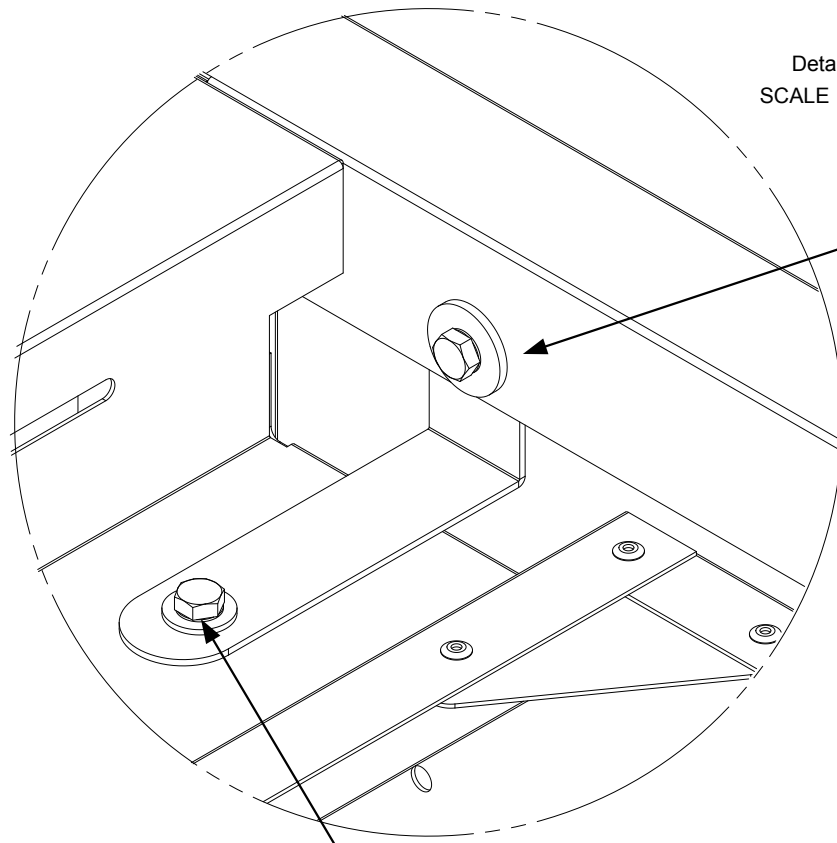
| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-ICM  | -            |
| SCALE | 1:7.5        | 01/01/2020 | SHEET 1 of 2 |

Detail D  
SCALE 1 : 1.88



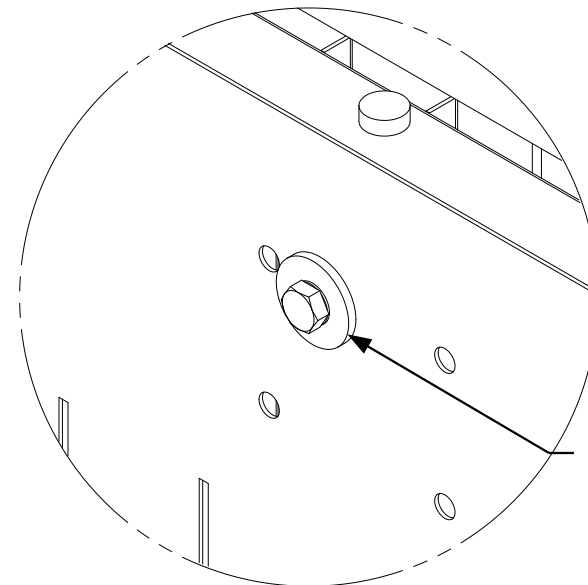
The end panel bracket shown is positioned behind the formed flange of the end panel when installed.

Detail E  
SCALE 1 : 1.88



The end panel bracket connects the rear of the storage cabinet to the end panel at this position. The bracket hooks behind the panel and is bolted in place from the front.

The end panel bracket is attached to the back of the storage cabinet at this position. Ensure the end panel is pushed tight against the side of the cabinet before tightening the bolt.



Detail F  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

End panel bracket is installed with hardware provided from the inside of the cabinet as shown

Storage Cabinet shown with back panel removed for clarity

Storage cabinet shown with front door removed for clarity

The end panel is attached to the storage cabinet at four locations. Position the hardware but do not tighten it until the end panel is aligned with the cabinet

Storage cabinet shown with end panel removed for clarity.

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

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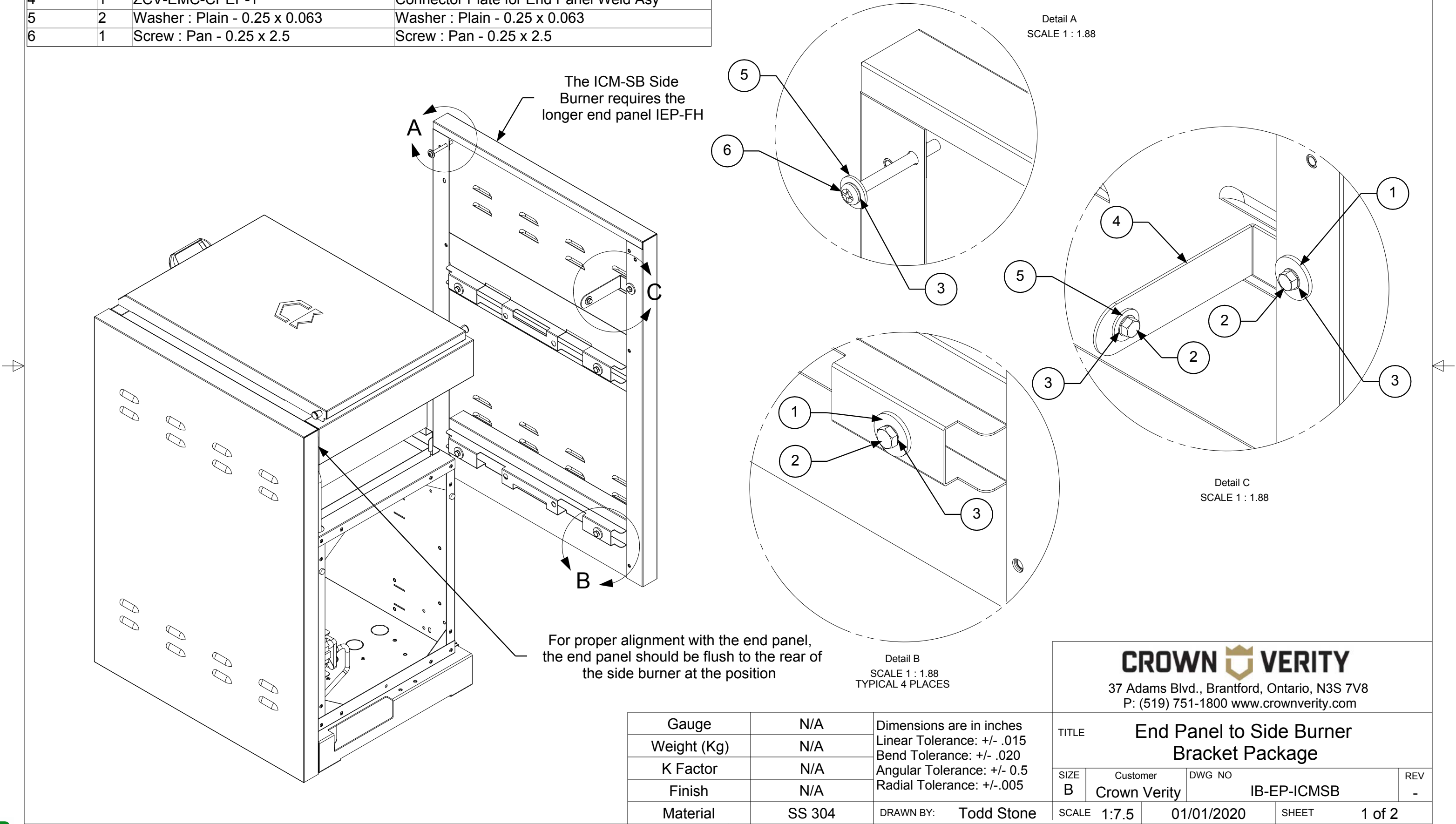
TITLE  
**End Panel to Storage Cabinet**

| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-ICM  | -            |
| SCALE | 1:7.5        | 01/01/2020 | SHEET 2 of 2 |

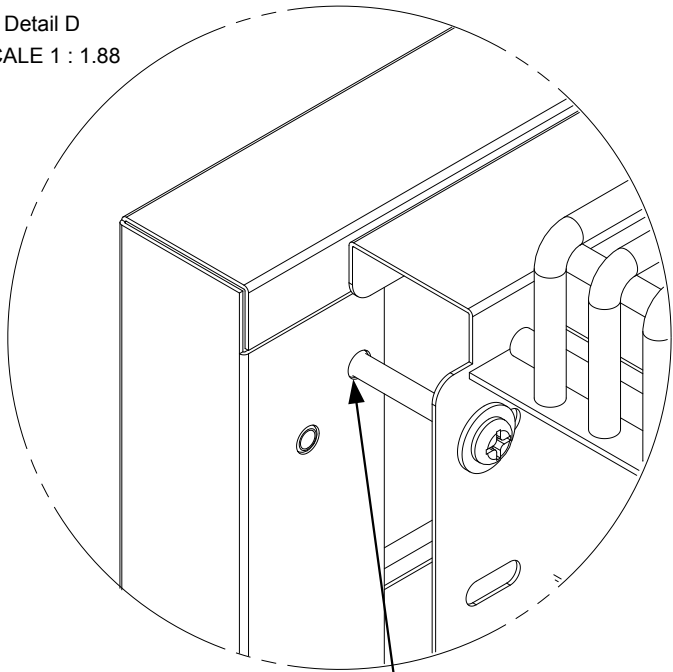
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 5   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 2        | 6   | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 3        | 8   | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | 1   | ZCV-EMC-CPEP-1                          | Connector Plate for End Panel Weld Asy  |
| 5        | 2   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |
| 6        | 1   | Screw : Pan - 0.25 x 2.5                | Screw : Pan - 0.25 x 2.5                |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

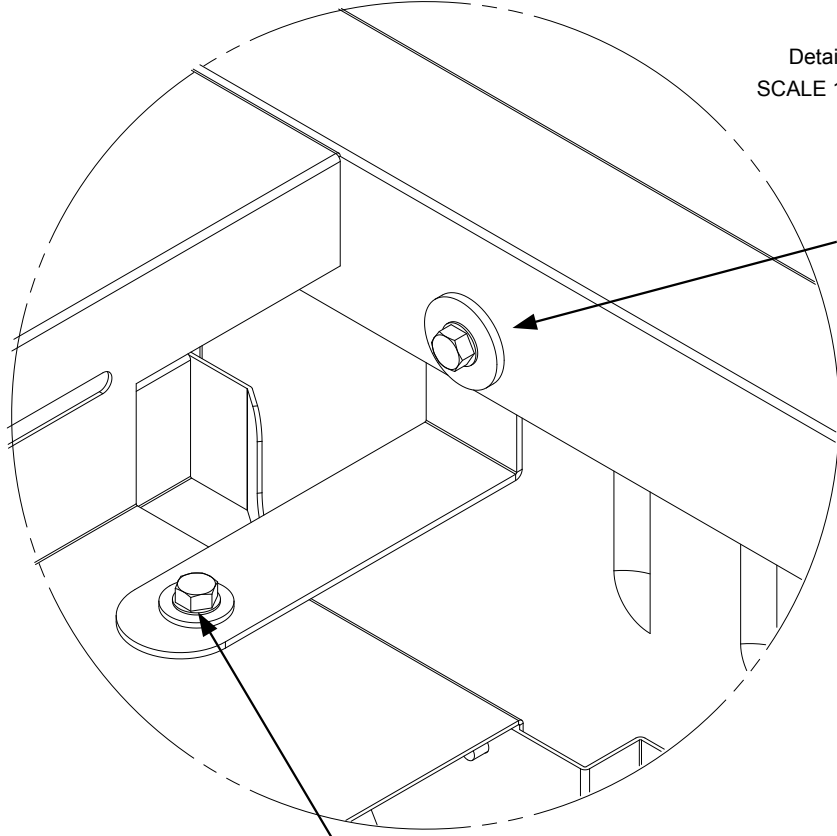


Detail D  
SCALE 1 : 1.88



The end panel is connected to the top front of the side burner at this position. Do not overtighten the screw.

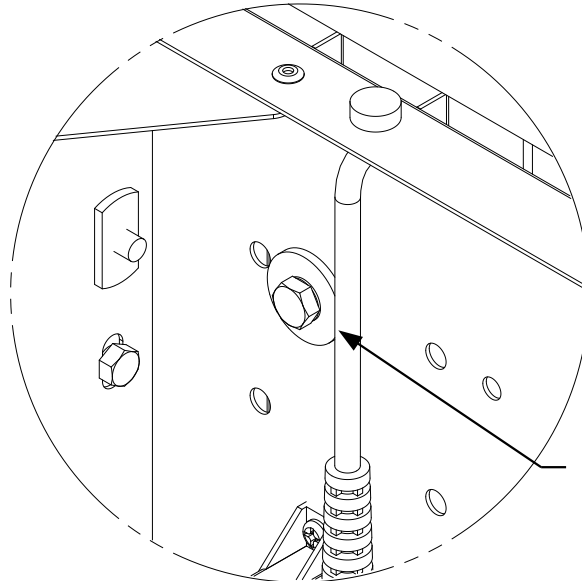
Detail E  
SCALE 1 : 1.88



The end panel bracket connects the rear of the side burner to the end panel at this position. The bracket hooks behind the panel and is bolted in place from the front.

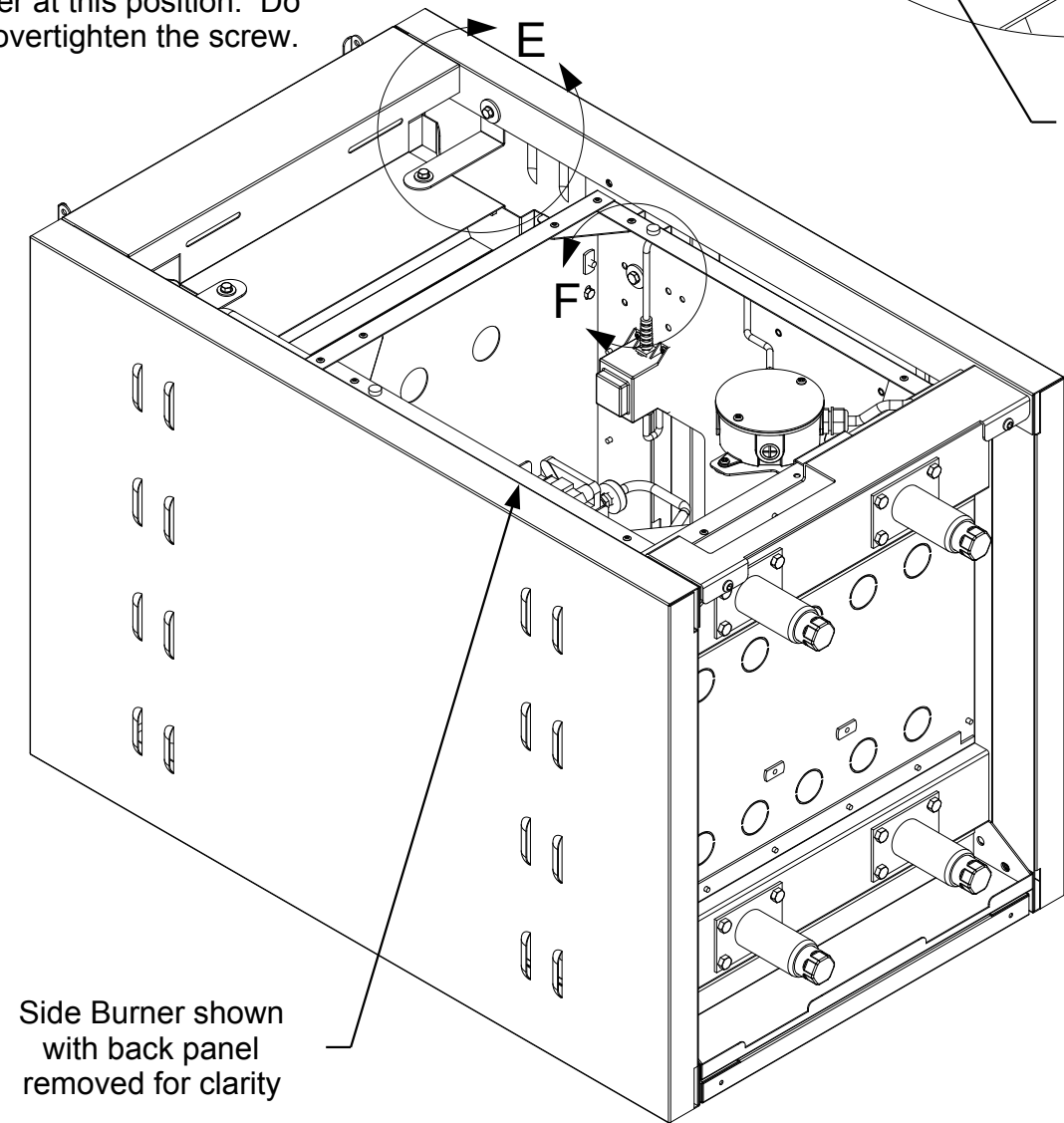
The end panel bracket is attached to the back of the side burner at this position. Ensure the end panel is pushed tight against the side of the side burner before tightening the bolt.

Detail F  
SCALE 1 : 1.88  
TYPICAL 4 PLACES



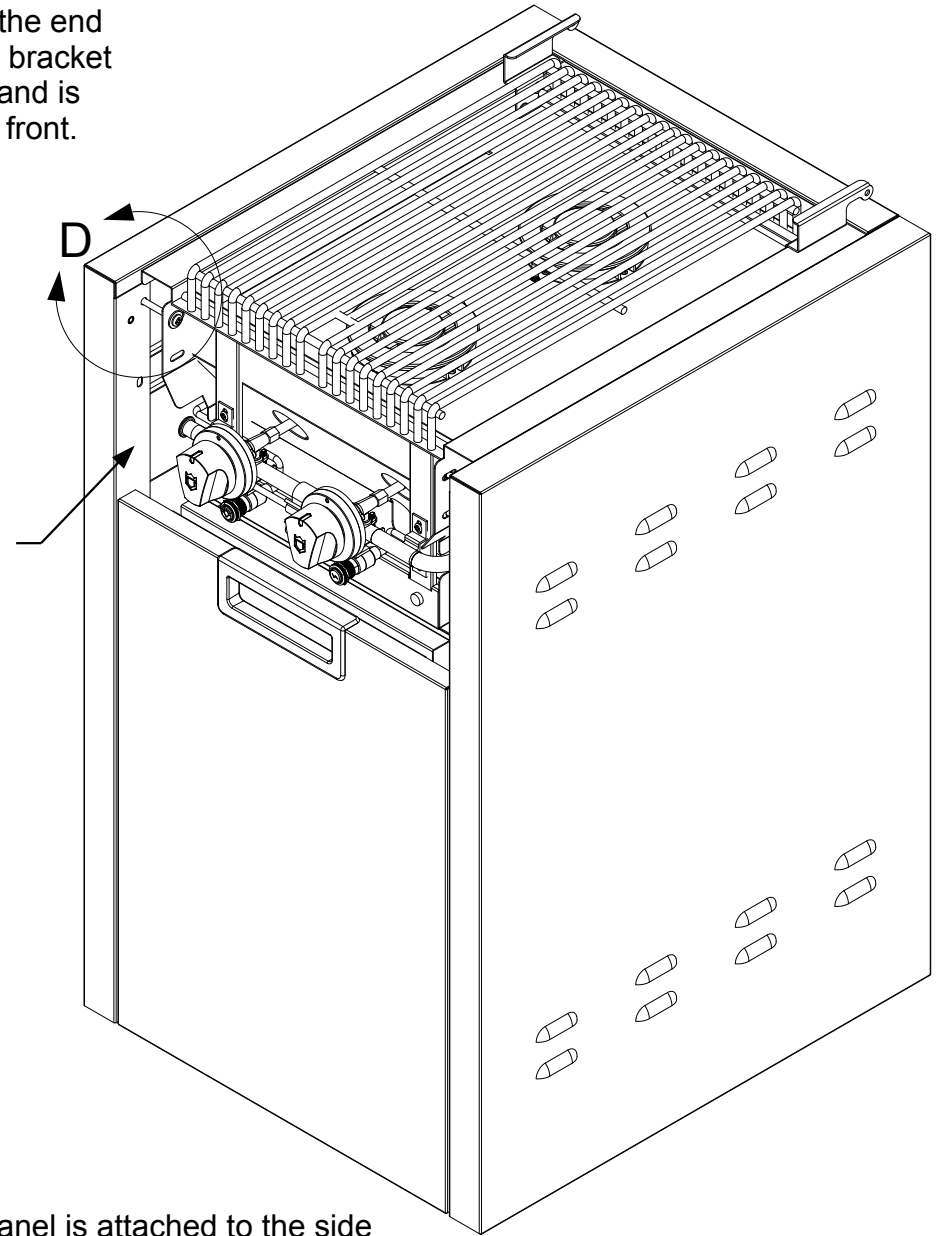
The end panel is attached to the side burner cabinet four places. Position the hardware but do not tighten it until the end panel is aligned with the side burner

Side Burner shown with front face removed for clarity



Side Burner shown with back panel removed for clarity

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |



**CROWN VERITY**

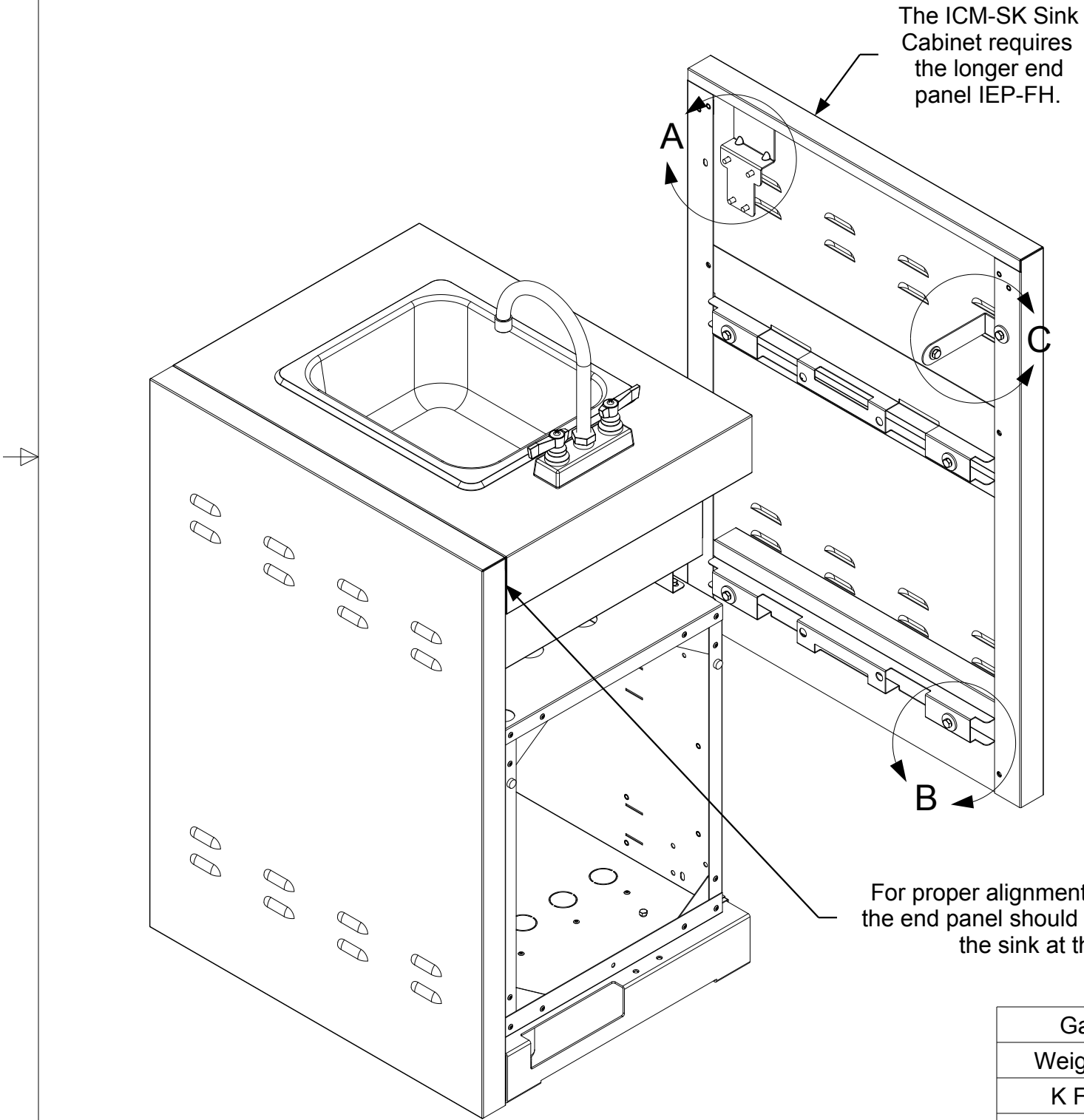
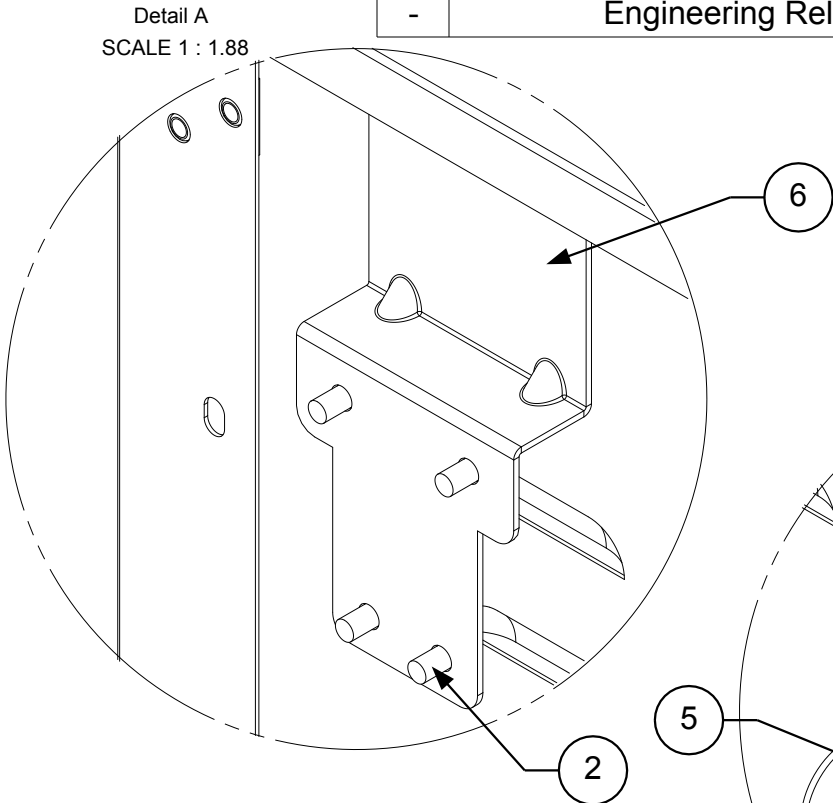
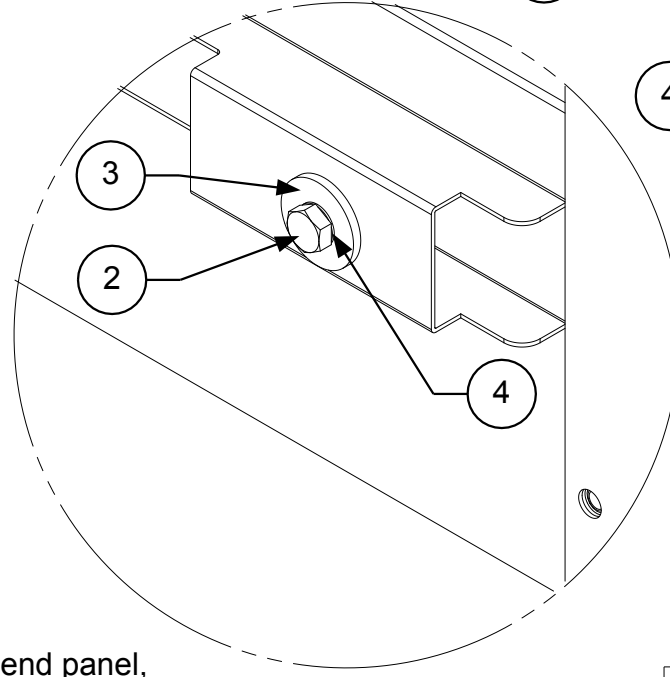
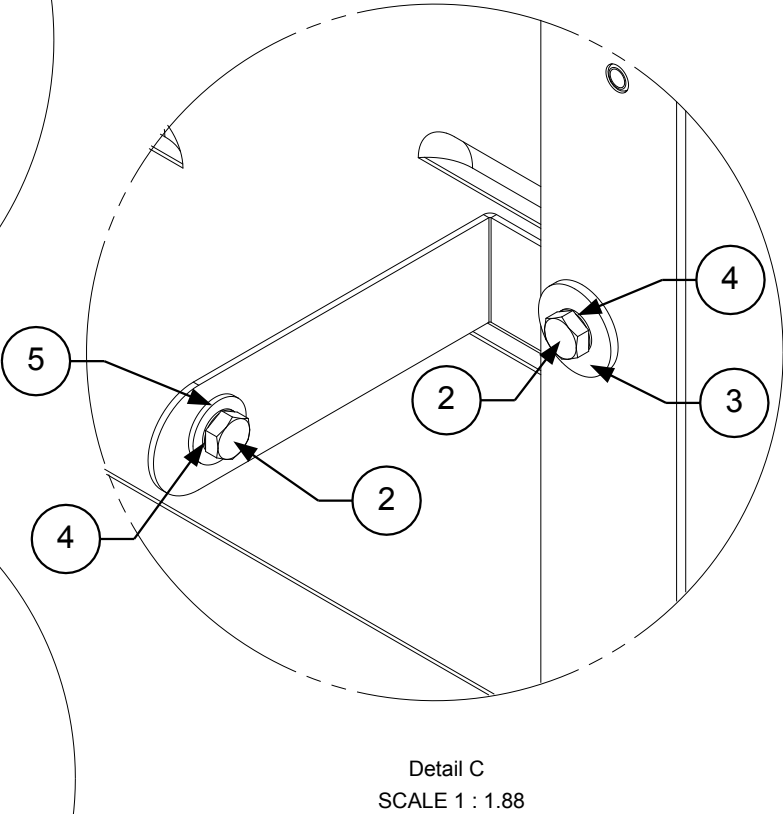
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| TITLE                                    |              |             |              |
|------------------------------------------|--------------|-------------|--------------|
| End Panel to Side Burner Bracket Package |              |             |              |
| SIZE                                     | Customer     | DWG NO      | REV          |
| B                                        | Crown Verity | IB-EP-ICMSB | -            |
| SCALE                                    | 1:7.5        | 01/01/2020  | SHEET 2 of 2 |

|                      |        |                                                                                                                                                |
|----------------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge                | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg)          | N/A    |                                                                                                                                                |
| K Factor             | N/A    |                                                                                                                                                |
| Finish               | N/A    |                                                                                                                                                |
| Material             | SS 304 |                                                                                                                                                |
| DRAWN BY: Todd Stone |        |                                                                                                                                                |

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 1   | ZCV-EMC-CPEP-1                          | Connector Plate for End Panel Weld Asy  |
| 2        | 10  | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 3        | 5   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 4        | 10  | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 5        | 5   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |
| 6        | 1   | ZCV-EMC-EPSB-1000                       | End Panel Sink Bracket                  |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

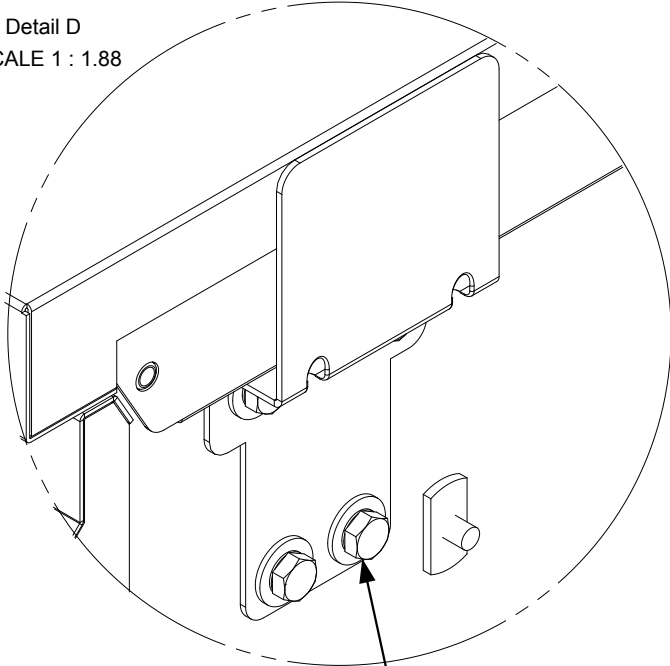


|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

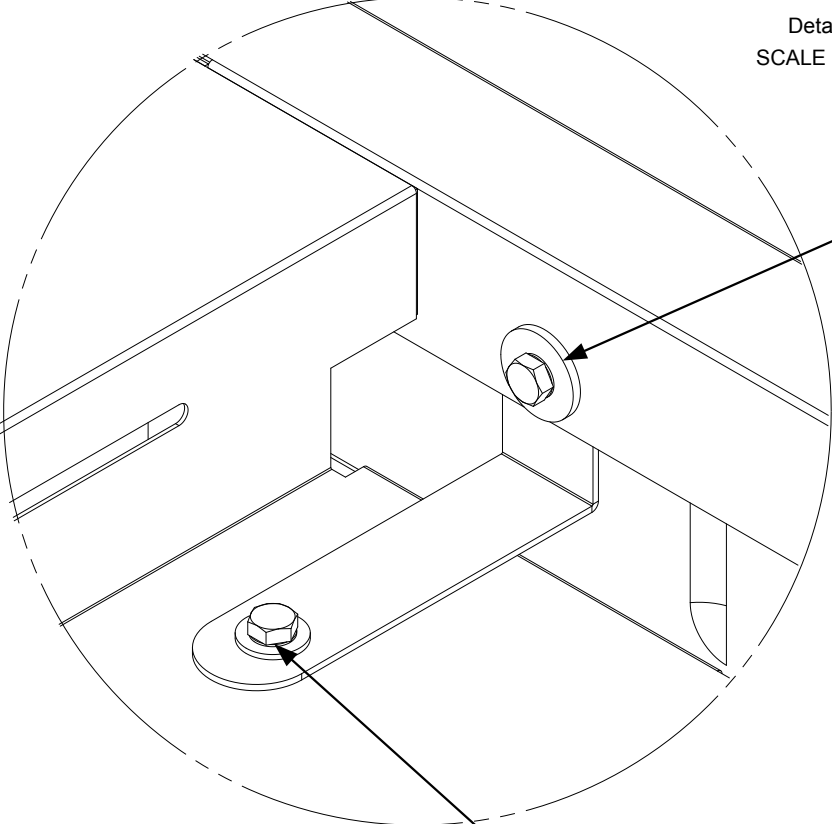
| CROWN VERITY                                                                         |              |                                   |              |
|--------------------------------------------------------------------------------------|--------------|-----------------------------------|--------------|
| 37 Adams Blvd., Brantford, Ontario, N3S 7V8<br>P: (519) 751-1800 www.crownverity.com |              |                                   |              |
| TITLE                                                                                |              | End Panel to Sink Bracket Package |              |
| SIZE                                                                                 | Customer     | DWG NO                            | REV          |
| B                                                                                    | Crown Verity | IB-EP-ICMSK                       | -            |
| SCALE                                                                                | 1:7.5        | 01/01/2020                        | SHEET 1 of 1 |



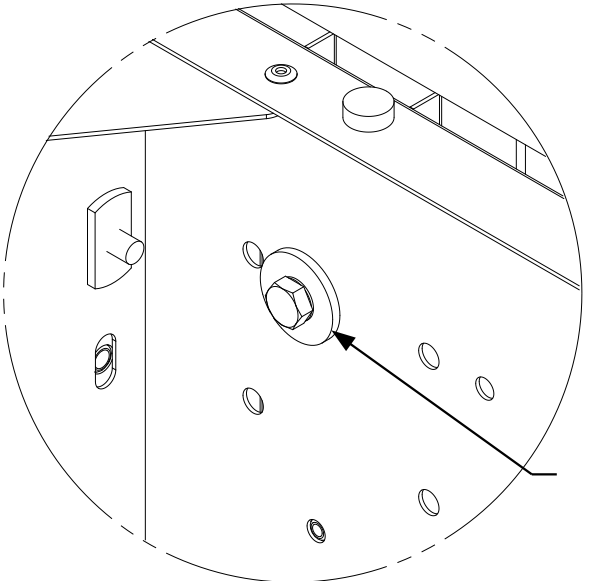
Detail D  
SCALE 1 : 1.88



Detail E  
SCALE 1 : 1.88



Detail F  
SCALE 1 : 1.88  
TYPICAL 4 PLACES



The end panel sink bracket is attached to the front of the upper sink cabinet 4 places as shown.

The end panel bracket connects the rear of the sink to the end panel at this position. The bracket hooks behind the panel and is bolted in place from the front.

The end panel bracket is attached to the back of the sink at this position. Ensure the end panel is pushed tight against the side of the sink before tightening the bolt.

The end panel is attached to the sink cabinet four places. Position the hardware but do not tighten it until the end panel is aligned with the sink.

Sink shown with back panel removed for clarity

Sink shown with the end panel removed for clarity

| REV | DESCRIPTION         | DATE       | APPROVED   |
|-----|---------------------|------------|------------|
| -   | Engineering Release | 01/01/2020 | Todd Stone |

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 |                                                                                                                                                |

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TITLE

End Panel to Sink Bracket Package

|           |                          |                       |          |
|-----------|--------------------------|-----------------------|----------|
| SIZE<br>B | Customer<br>Crown Verity | DWG NO<br>IB-EP-ICMSK | REV<br>- |
|-----------|--------------------------|-----------------------|----------|

|             |            |              |
|-------------|------------|--------------|
| SCALE 1:7.5 | 01/01/2020 | SHEET 2 of 2 |
|-------------|------------|--------------|

DRAWN BY: Todd Stone

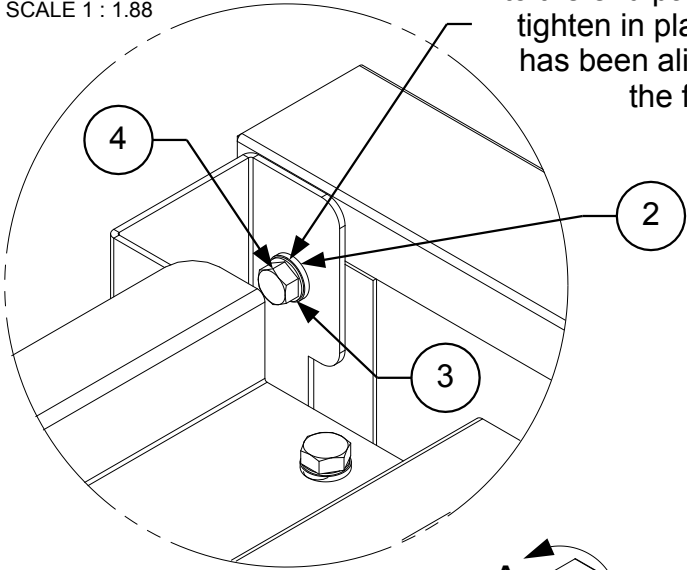
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59

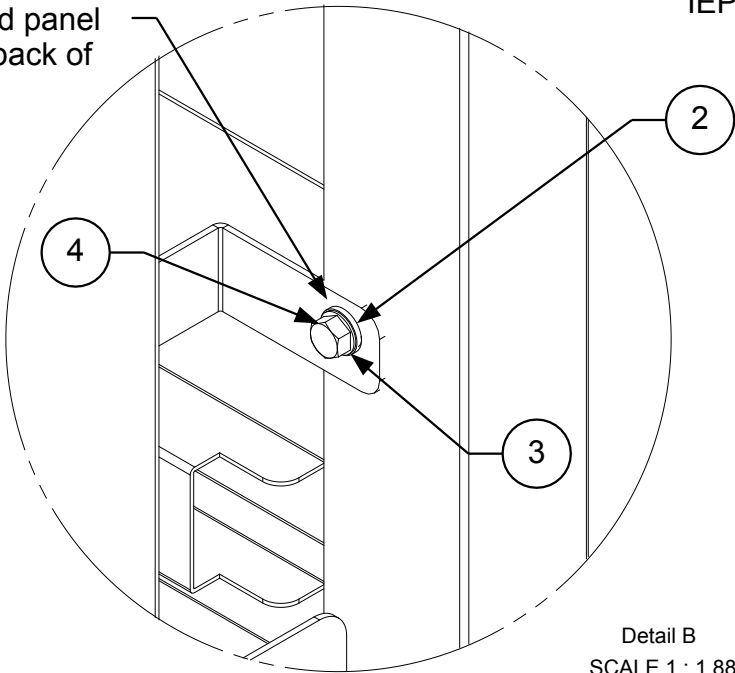
| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 1   | ICM-FM-3                                | Fridge Module for LH End Panel          |
| 2        | 3   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |
| 3        | 3   | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 4        | 3   | Screw : Hex - 0.25 x 0.5                | Screw : Hex - 0.25 x 0.5                |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

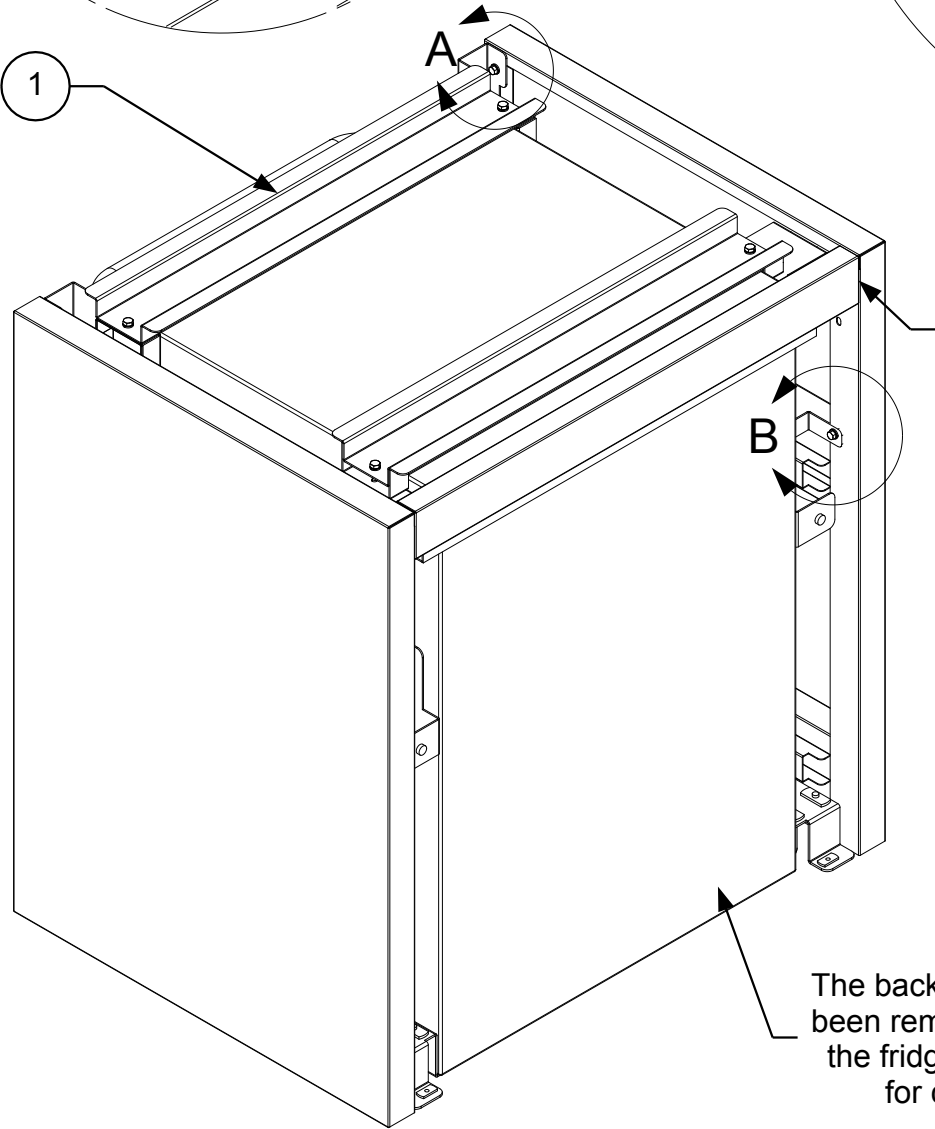
Detail A  
SCALE 1 : 1.88



Connect the fridge module bracket to the end panel two places. Do not tighten in place until the end panel has been aligned with the back of the fridge module



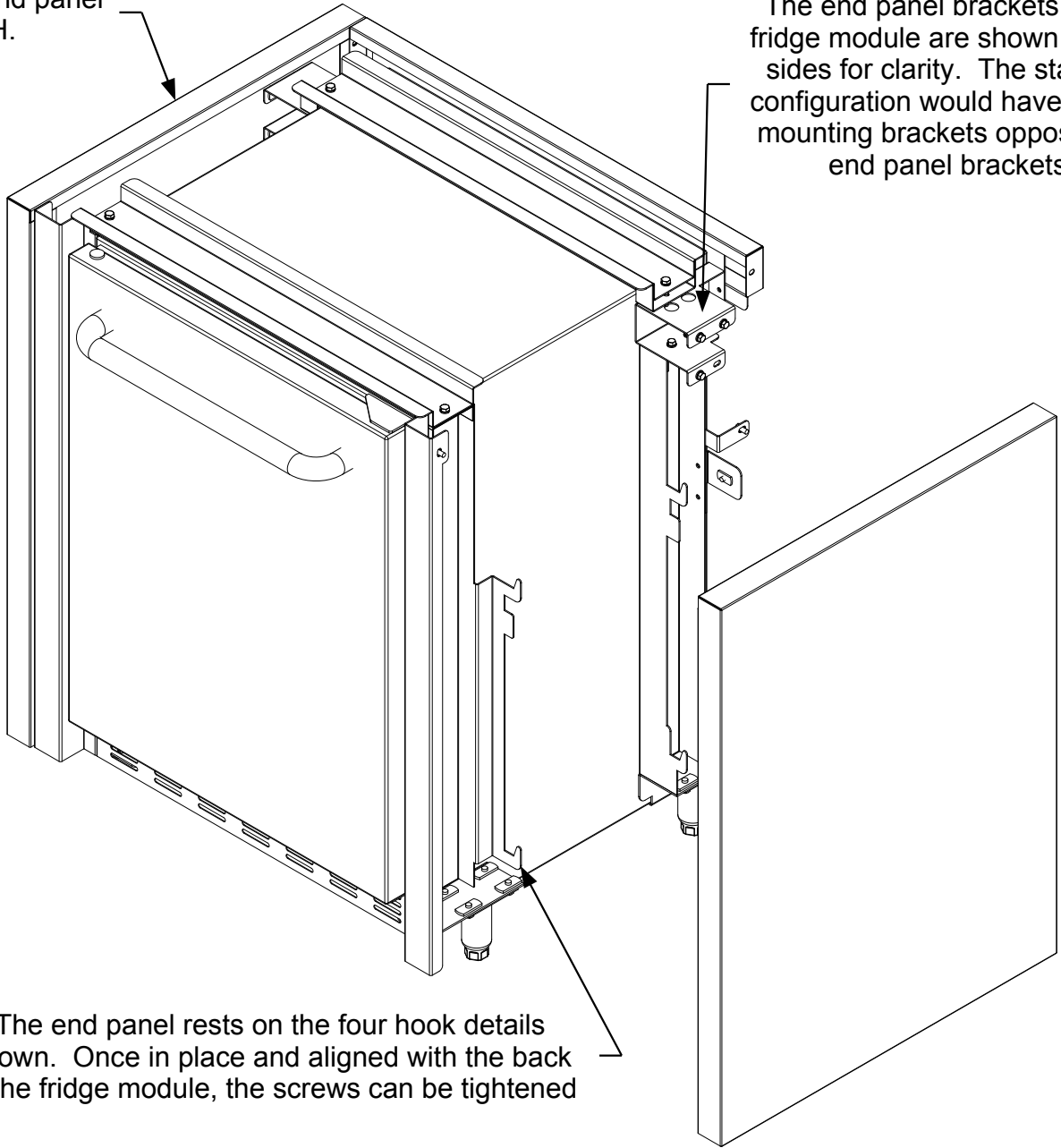
Detail B  
SCALE 1 : 1.88



For proper alignment with the end panel, the end panel should be flush to the rear of the fridge module at this position

The back panel has been removed from the fridge module for clarity

The ICM-FM requires the Shorter end panel IEP-SH.



The end panel brackets for the fridge module are shown on both sides for clarity. The standard configuration would have cabinet mounting brackets opposite the end panel brackets.

The end panel rests on the four hook details shown. Once in place and aligned with the back of the fridge module, the screws can be tightened

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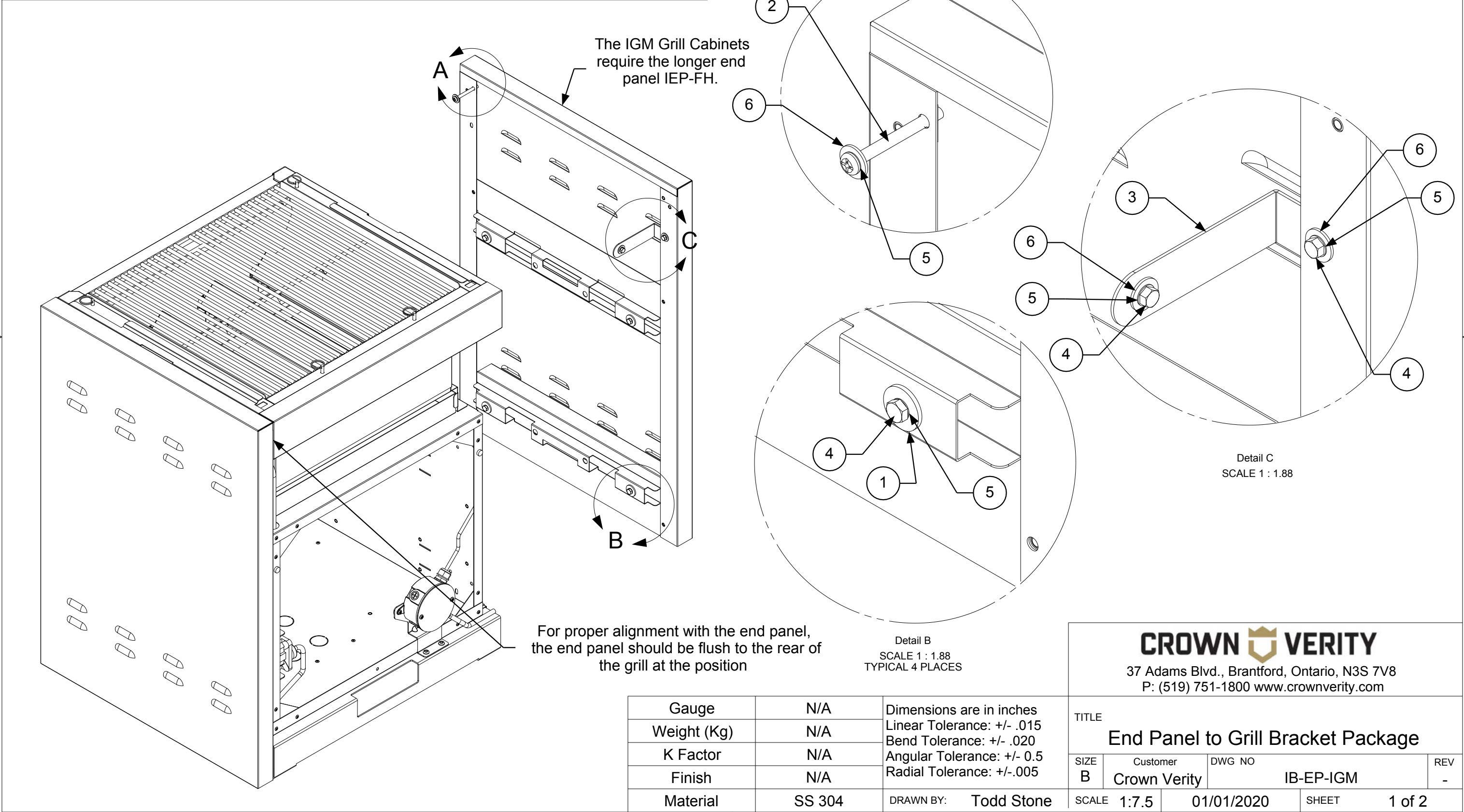
TITLE  
**End Panel to Fridge Module Package**

| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-RF   | -            |
| SCALE | 1:9          | 01/01/2020 | SHEET 1 of 1 |

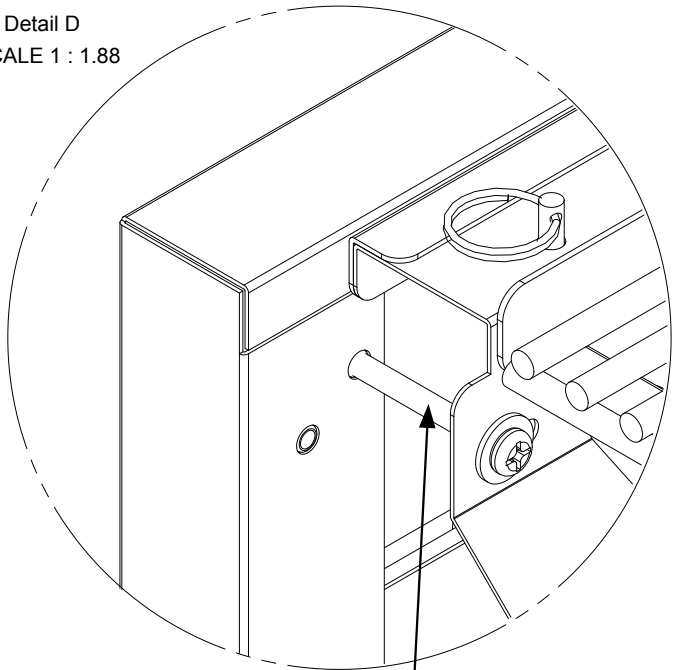
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 4   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 2        | 1   | Screw : Pan - 0.25 x 2.5                | Screw : Pan - 0.25 x 2.5                |
| 3        | 2   | ZCV-EMC-CPEP-1                          | Connector Plate for End Panel Weld Asy  |
| 4        | 7   | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 5        | 8   | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 6        | 4   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

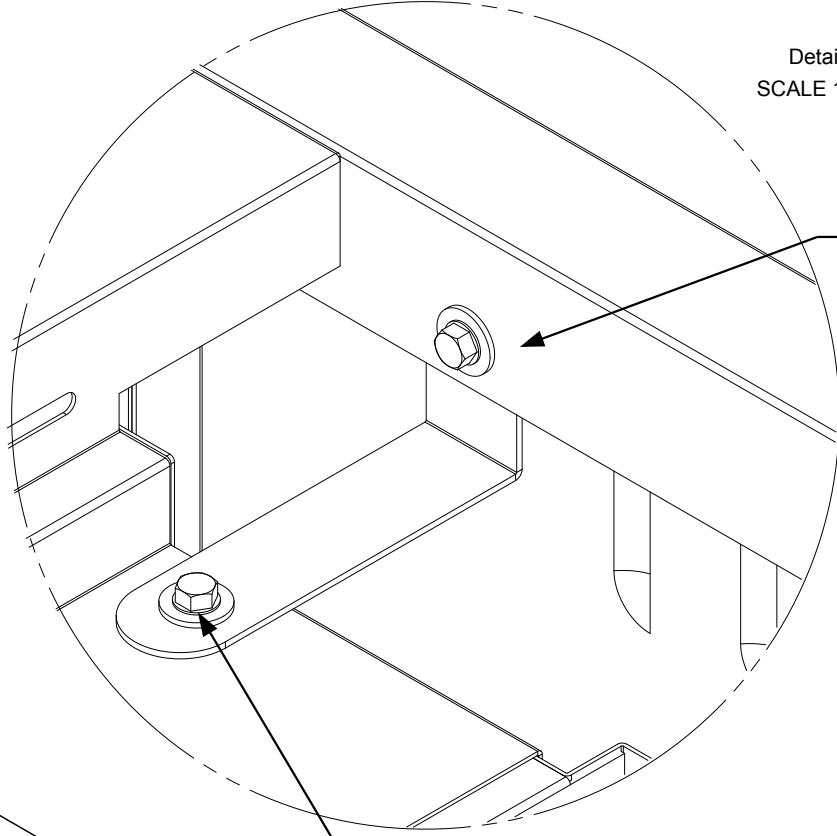


Detail D  
SCALE 1 : 1.88

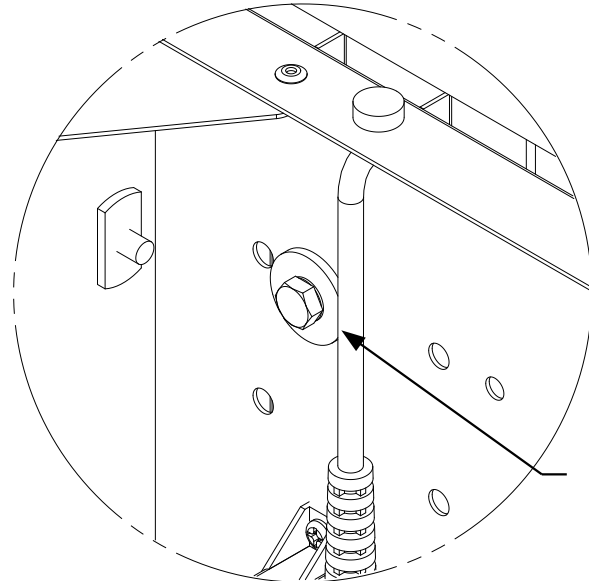


The end panel is connected to the top front of the grill at this position. Do not overtighten the screw.

Detail E  
SCALE 1 : 1.88



The end panel bracket is attached to the back of the grill at this position. Ensure the end panel is pushed tight against the side of the grill before tightening the bolt.



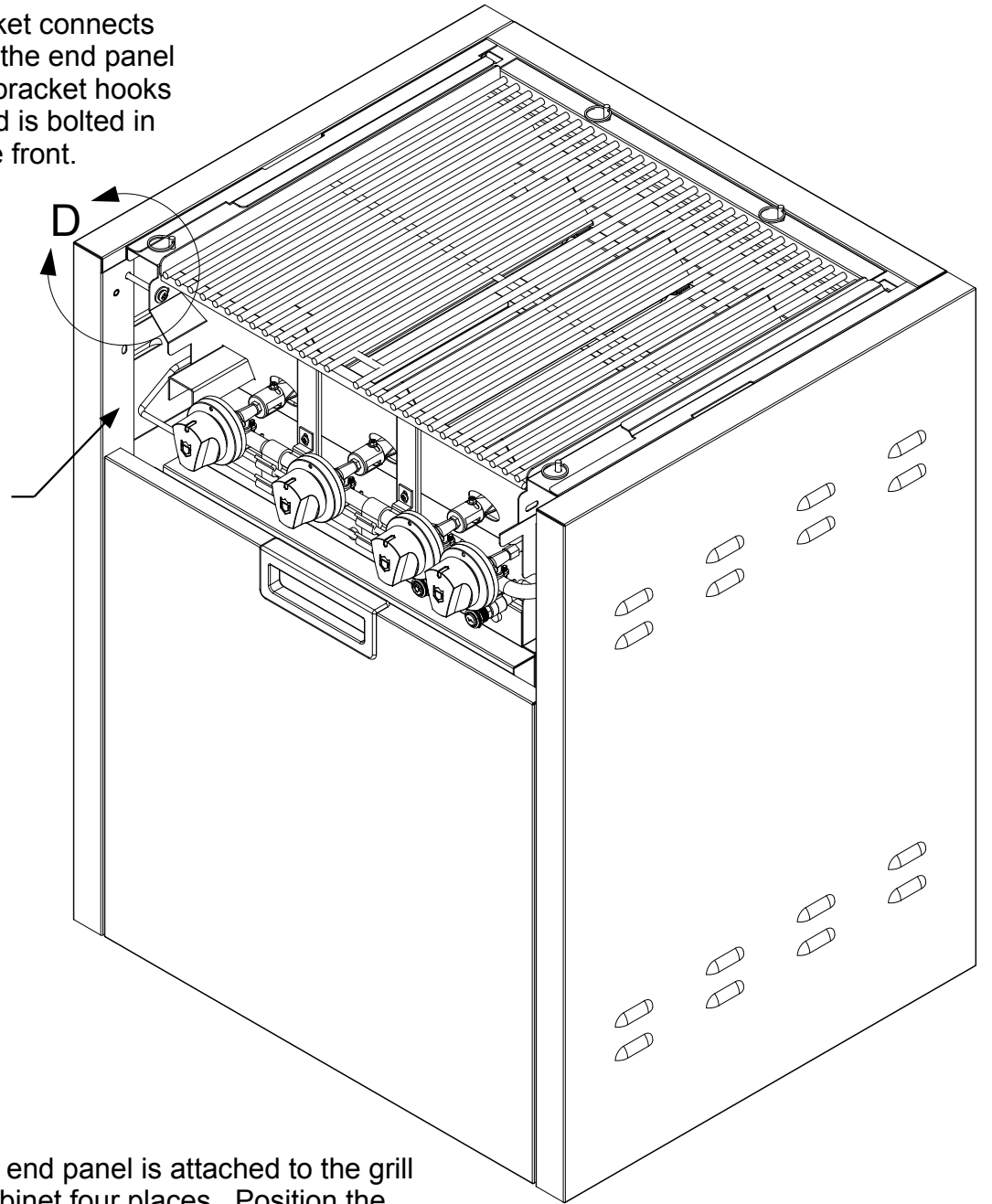
Detail F  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

The end panel is attached to the grill cabinet four places. Position the hardware but do not tighten it until the end panel is aligned with the grill

| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |

The end panel bracket connects the rear of the grill to the end panel at this position. The bracket hooks behind the panel and is bolted in place from the front.

Grill shown with front face removed for clarity



Grill shown with back panel removed for clarity

|             |        |
|-------------|--------|
| Gauge       | N/A    |
| Weight (Kg) | N/A    |
| K Factor    | N/A    |
| Finish      | N/A    |
| Material    | SS 304 |

Dimensions are in inches  
Linear Tolerance: +/- .015  
Bend Tolerance: +/- .020  
Angular Tolerance: +/- 0.5  
Radial Tolerance: +/- .005

DRAWN BY: Todd Stone

**CROWN VERITY**

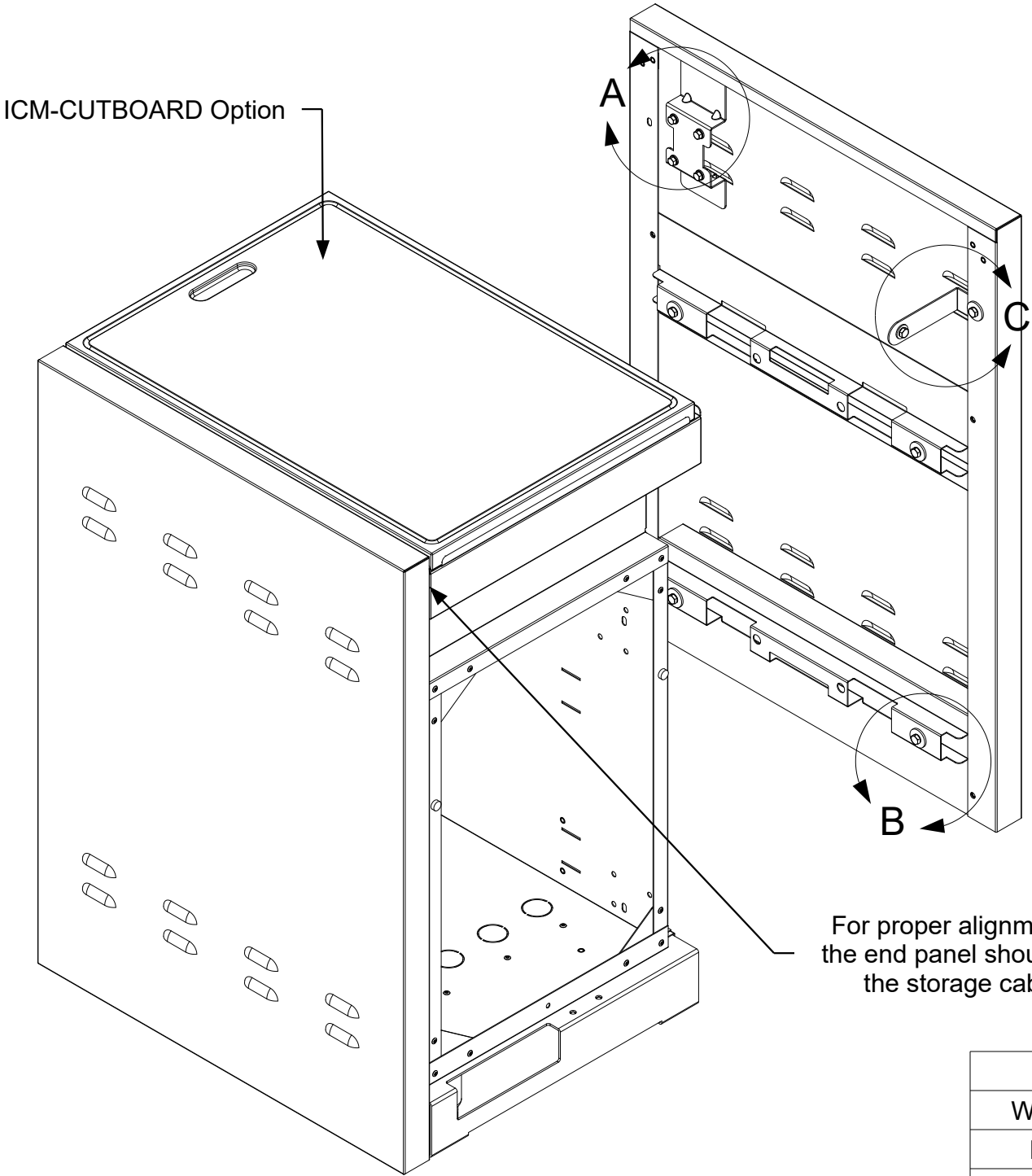
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TITLE  
**End Panel to Grill Bracket Package**

| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-IGM  | -            |
| SCALE | 1:7.5        | 01/01/2020 | SHEET 2 of 2 |

| Item No. | Qty | Part Number                             | Description                             |
|----------|-----|-----------------------------------------|-----------------------------------------|
| 1        | 1   | ZCV-EMC-CPEP-1                          | Connector Plate for End Panel Weld Asy  |
| 2        | 10  | Bolt : Hex - 0.25 x 0.5                 | Bolt : Hex - 0.25 x 0.5                 |
| 3        | 5   | Washer : Plain - 0.25 x 0.1             | Washer : Plain - 0.25 x 0.1             |
| 4        | 10  | Washer : Internal Teeth - 0.25 x 0.0255 | Washer : Internal Teeth - 0.25 x 0.0255 |
| 5        | 5   | Washer : Plain - 0.25 x 0.063           | Washer : Plain - 0.25 x 0.063           |
| 6        | 1   | ZCV-EMC-EPB-1000                        | Universal End Panel Bracket Weld Asy    |

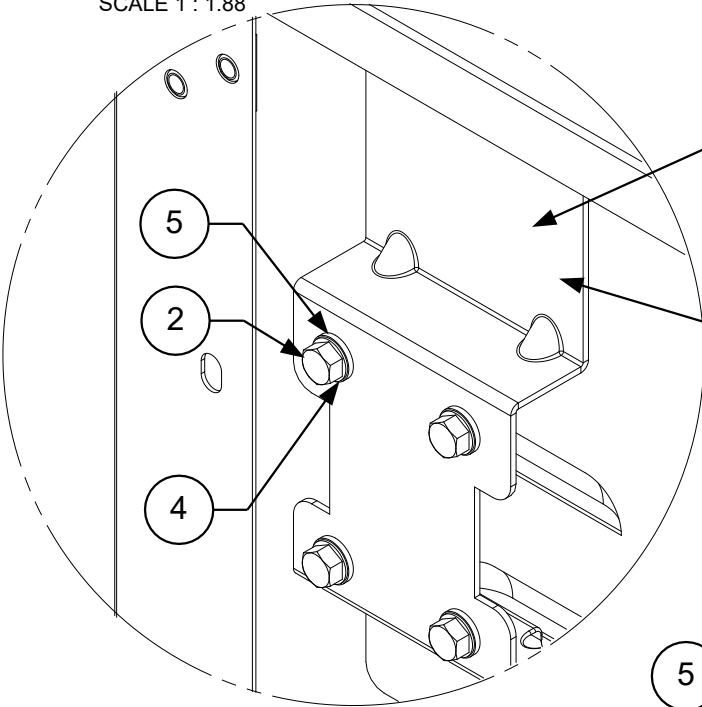
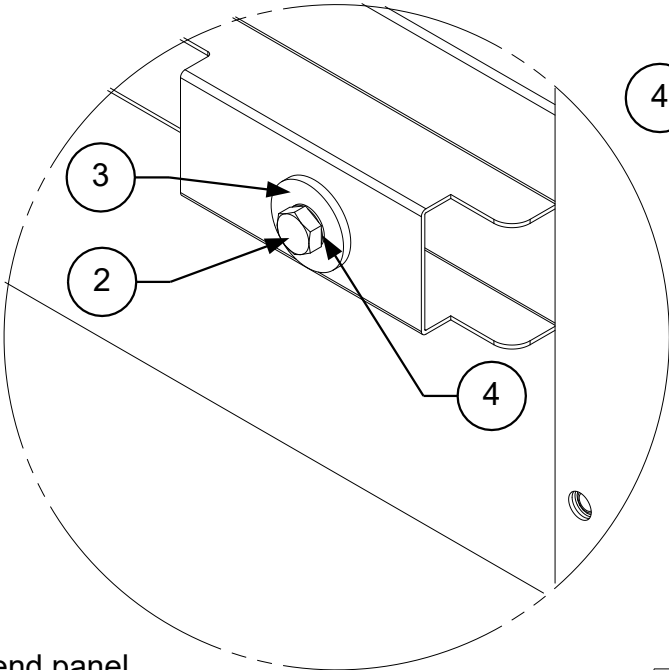
| REVISION HISTORY |                     |            |            |
|------------------|---------------------|------------|------------|
| REV              | DESCRIPTION         | DATE       | APPROVED   |
| -                | Engineering Release | 01/01/2020 | Todd Stone |



For proper alignment with the end panel, the end panel should be flush to the rear of the storage cabinet at this position

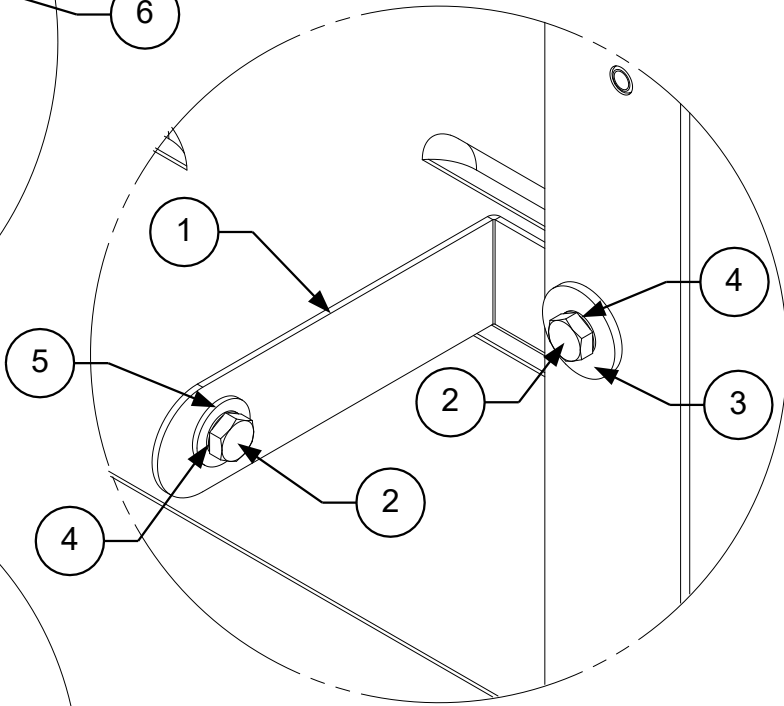
|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |

Detail A  
SCALE 1 : 1.88



Detail B  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

The ICM storage cabinet with the cutting board option requires the longer end panel IEP-FH. The Universal End Panel Bracket will be oriented with the longer blade facing up in this application.



Detail C  
SCALE 1 : 1.88

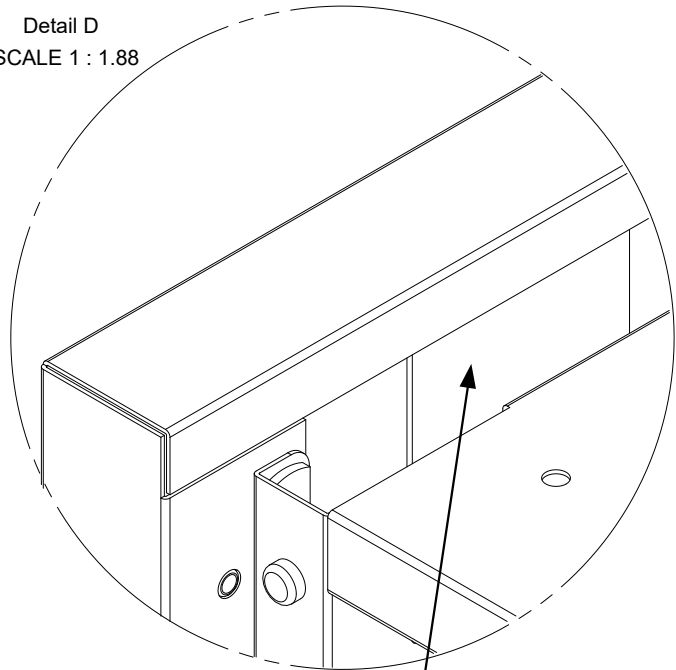
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TITLE End Panel to Storage Cabinet  
with Cutting Board Option

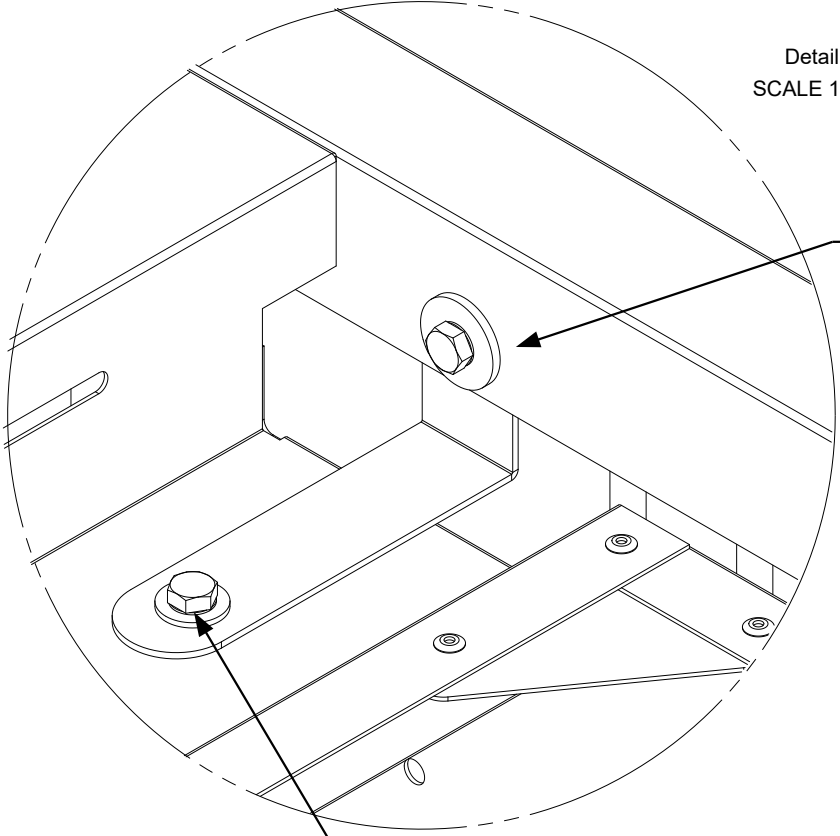
| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-ICM  | -            |
| SCALE | 1:7.5        | 01/01/2020 | SHEET 1 of 1 |

Detail D  
SCALE 1 : 1.88



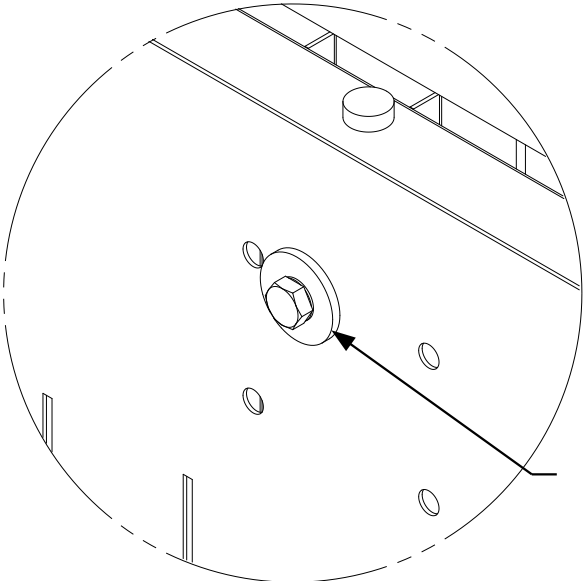
The end panel bracket shown is positioned behind the formed flange of the end panel when installed.

Detail E  
SCALE 1 : 1.88



The end panel bracket connects the rear of the storage cabinet to the end panel at this position. The bracket hooks behind the panel and is bolted in place from the front.

The end panel bracket is attached to the back of the storage cabinet at this position. Ensure the end panel is pushed tight against the side of the storage cabinet before tightening the bolt.



Detail F  
SCALE 1 : 1.88  
TYPICAL 4 PLACES

The end panel is attached to the storage cabinet four places. Position the hardware but do not tighten it until the end panel is aligned with the cabinet.

End panel bracket is installed with hardware provided from the inside of the cabinet as shown

Storage cabinet shown with back panel removed for clarity

Storage cabinet shown with front door and cutting board removed for clarity

Storage cabinet shown with end panel removed for clarity

REVISION HISTORY

| REV | DESCRIPTION         | DATE       | APPROVED   |
|-----|---------------------|------------|------------|
| -   | Engineering Release | 01/01/2020 | Todd Stone |

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TITLE **End Panel to Storage Cabinet  
with Cutting Board Option**

| SIZE  | Customer     | DWG NO     | REV          |
|-------|--------------|------------|--------------|
| B     | Crown Verity | IB-EP-ICM  | -            |
| SCALE | 1:7.5        | 01/01/2020 | SHEET 2 of 2 |

|             |        |                                                                                                                                                |
|-------------|--------|------------------------------------------------------------------------------------------------------------------------------------------------|
| Gauge       | N/A    | Dimensions are in inches<br>Linear Tolerance: +/- .015<br>Bend Tolerance: +/- .020<br>Angular Tolerance: +/- 0.5<br>Radial Tolerance: +/- .005 |
| Weight (Kg) | N/A    |                                                                                                                                                |
| K Factor    | N/A    |                                                                                                                                                |
| Finish      | N/A    |                                                                                                                                                |
| Material    | SS 304 | DRAWN BY: Todd Stone                                                                                                                           |