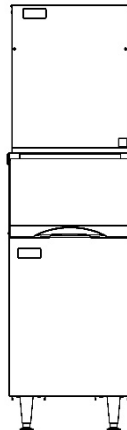




**Service Parts Manual**  
**GEM, MFI, and HEM with R290 Refrigerant**  
**400lbs to 1500lbs Nominal Daily Capacity**



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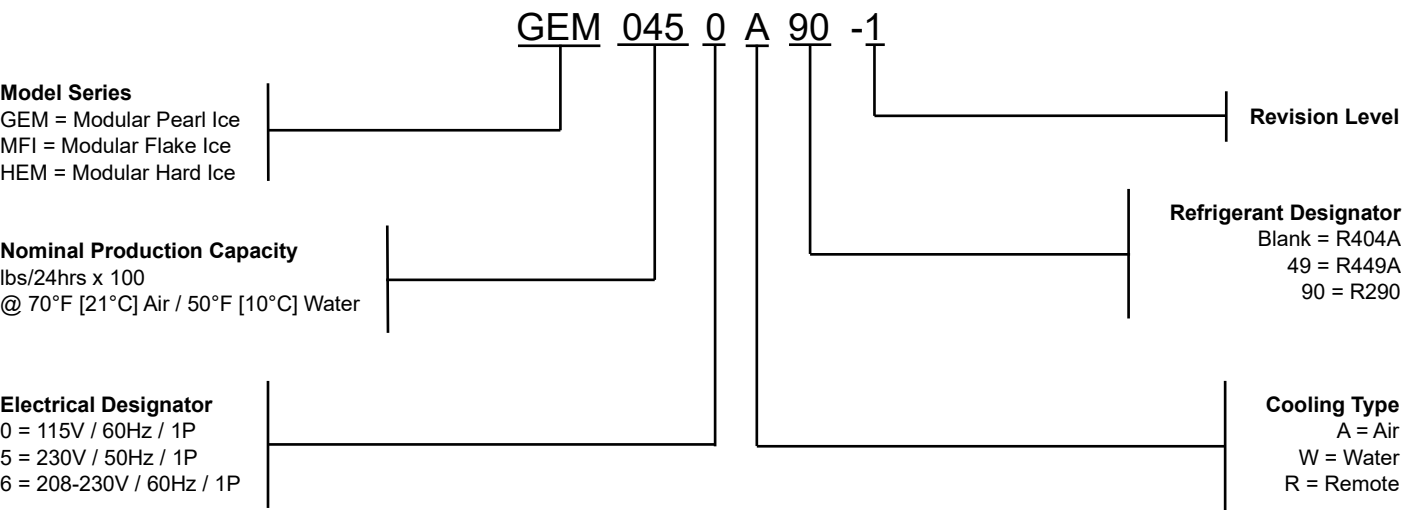
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# MODEL LIST

This parts list contains the service parts available for the following GEM/MFI/HEM ice makers.

| Model    | Model    | Model    |
|----------|----------|----------|
| GEM0450* |          |          |
| MFI0500* |          |          |
| HEM0450* |          |          |
| GEM0650* | GEM0655* |          |
| MFI0800* | MFI0805* |          |
| HEM0650* |          |          |
|          | GEM0955* | GEM0956* |
|          | MFI1255* | MFI1256* |
|          |          | HEM0956* |
|          |          | GEM1306* |
|          |          | MFI1506* |
|          |          | HEM1306* |

# MODEL NOMENCLATURE

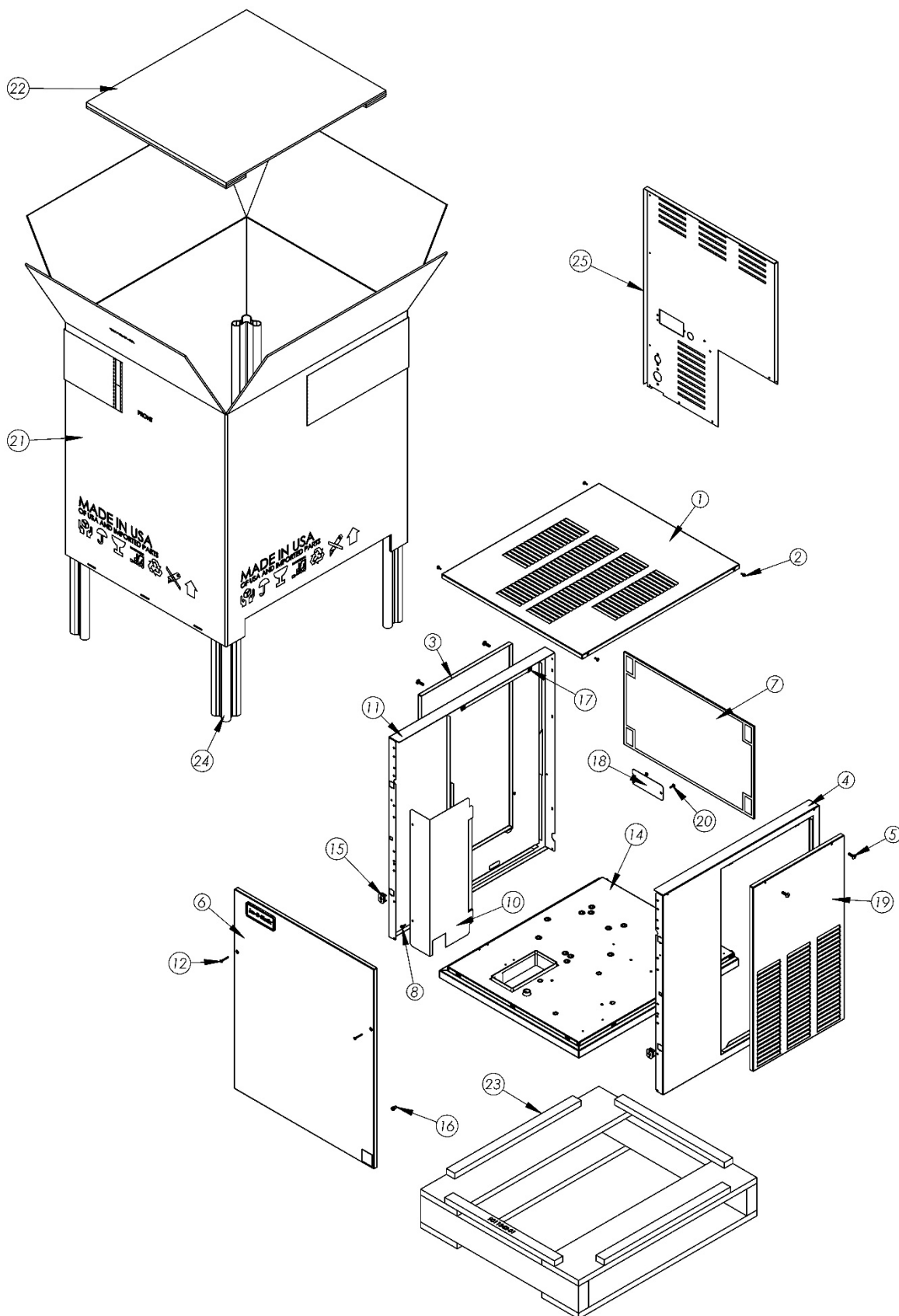


Check the model number on the data plate and refer to the correct listing for the specific component.

Check carefully that the correct part is identified and ordered.



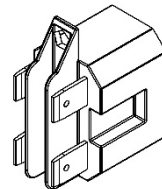
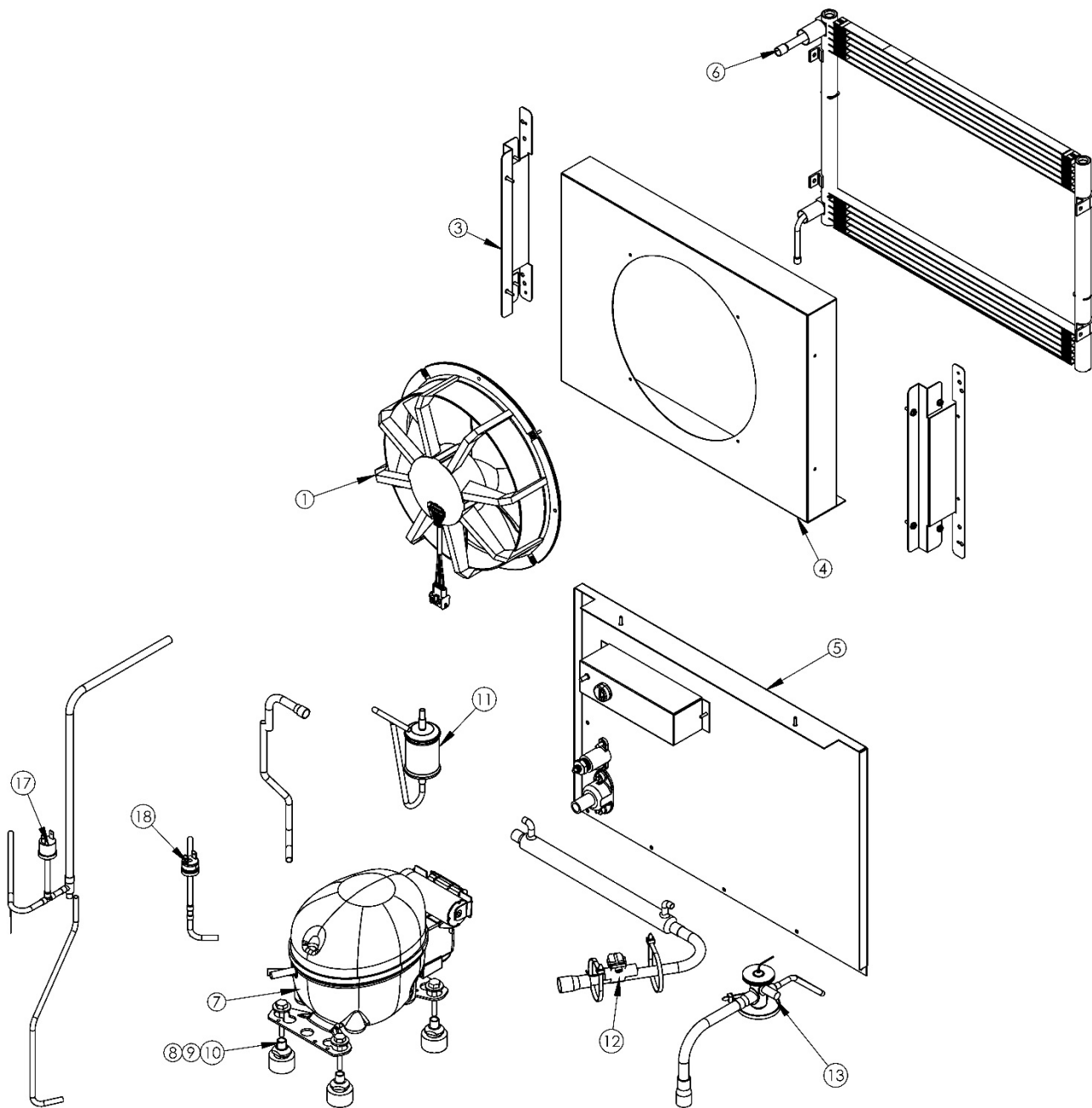
## Cabinet



## Cabinet

| Item No. | Model Family                     |                                  |                      | Description                                  |
|----------|----------------------------------|----------------------------------|----------------------|----------------------------------------------|
|          | GEM****A<br>MFI****A<br>HEM****A | GEM1306A<br>MFI1506A<br>HEM1306A | GEM****W<br>MFI****W |                                              |
| 1        | 3022064-01                       | 3022064-01                       | 3021951-01           | Panel, Top                                   |
| 2        | 9031046-27P                      | 9031046-27P                      | 9031046-27P          | Screw (10 pack)                              |
| 3        | 3021953-01                       | 3021953-01                       | 3021953-01           | Panel, Service (Both sides for water cooled) |
| 4        | 3021952-01                       | 3021952-01                       | 3021952-01           | Panel, End, Right                            |
| 5        | 9031113-14P                      | 9031113-14P                      | 9031113-14P          | Screw (10 pack)                              |
| 6        | 2031519-01                       | 2031519-01                       | 2031519-01           | Front Panel                                  |
| 7        | 9131583-01                       | 9131574-01                       | N/A                  | Air Filter                                   |
| 8        | 9031046-03P                      | 9031046-03P                      | 9031046-03P          | Screw (10 pack)                              |
| 9        |                                  |                                  |                      |                                              |
| 10       | 3013391-01                       | 3013391-01                       | 3013391-01           | Control Box Cover                            |
| 11       | 3021950-01                       | 3021950-01                       | 3021950-01           | Panel, End, Left                             |
| 12       | 9031045-07P                      | 9031045-07P                      | 9031045-07P          | Screw (10 pack)                              |
| 13       |                                  |                                  |                      |                                              |
| 14       | 2021861-01                       | 2021861-01                       | 2021861-01           | Base                                         |
| 15       | 9021112-01                       | 9021112-01                       | 9021112-01           | Cabinet Catch                                |
| 16       | 9021121-01                       | 9021121-01                       | 9021121-01           | Strike                                       |
| 17       | 9031035-04                       | 9031035-04                       | 9031035-04           | U-Nut                                        |
| 18       | 3013674-01                       | 3013674-01                       | 3013674-01           | Junction Box Cover                           |
| 19       | 3022063-01                       | 3022063-01                       | N/A                  | Panel, Service, Louvered                     |
| 20       | 9031046-01P                      | 9031046-01P                      | 9031046-01P          | Screw (10 pack)                              |
| 21       | 9011341-01                       | 9011341-01                       | 9011341-01           | Carton                                       |
| 22       | 9011343-01                       | 9011343-01                       | 9011343-01           | Top Pad                                      |
| 23       | 9011342-01                       | 9011342-01                       | 9011342-01           | Skid                                         |
| 24       | 9011320-13                       | 9011320-13                       | 9011320-13           | Corner Post (4 Required)                     |
| 25       | N/A                              | N/A                              | 3013981-01           | Rear Panel (Water Cooled)                    |

## Refrigeration System: Air Cooled



Pin To QC Adapter  
9181195-01

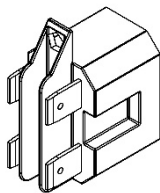
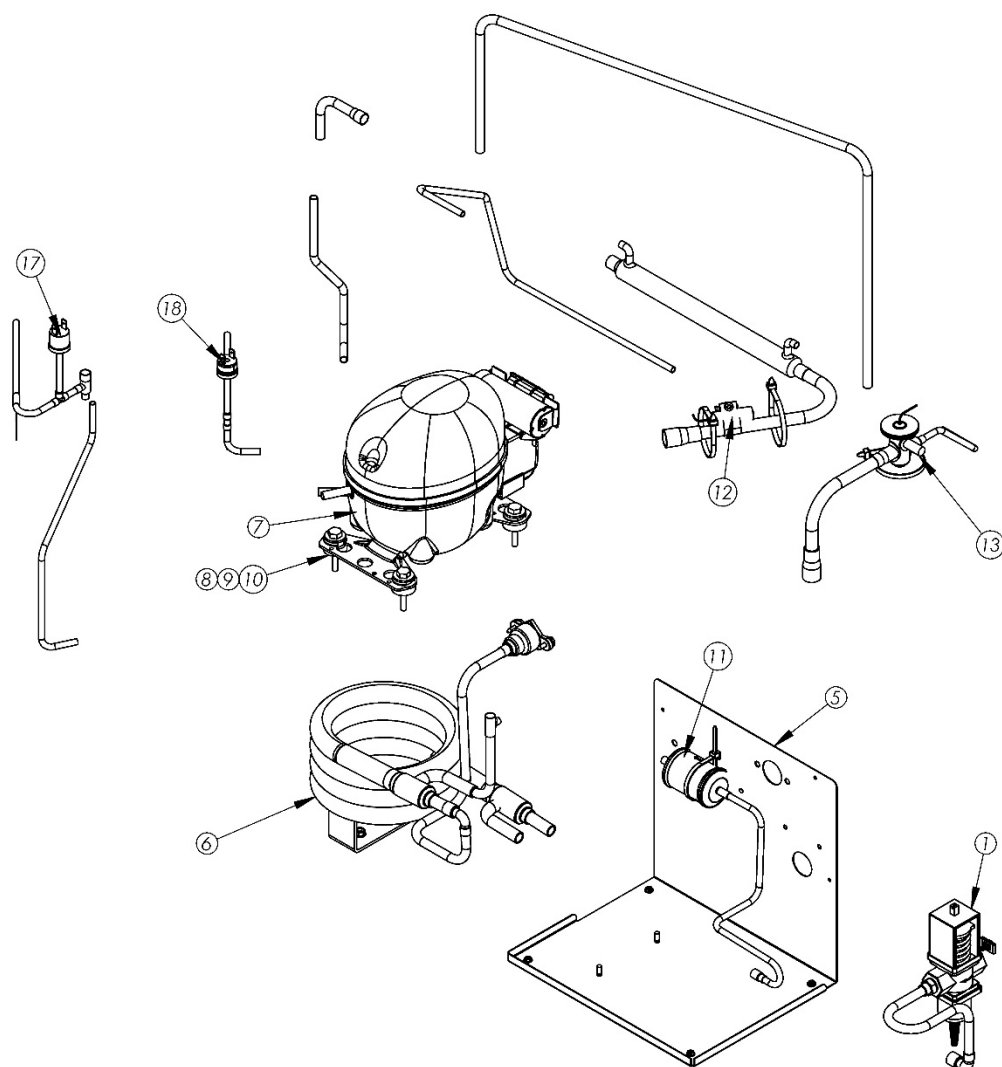
## Refrigeration System: Air Cooled

| Item No. | Model Family                                                 |  |                                  |                      | Description                  |
|----------|--------------------------------------------------------------|--|----------------------------------|----------------------|------------------------------|
|          | GEM0450A<br>MFI0500A<br>HEM0450A                             |  | GEM0650A<br>MFI0800A<br>HEM0650A | GEM0655A<br>MFI0805A |                              |
| 1        | 9161155-01                                                   |  | 9161155-01                       | 9161155-02           | Fan Motor                    |
| 2        |                                                              |  |                                  |                      |                              |
| 3        | 3013866-01                                                   |  | 3013866-01                       | 3013866-01           | Fan Shroud Bracket           |
| 4        | 3013902-01                                                   |  | 3013902-01                       | 3013902-01           | Fan Shroud                   |
| 5        | 3013903-01                                                   |  | 3013903-01                       | 3013903-01           | Lower Rear Panel             |
| 6        | 9141174-01                                                   |  | 9141174-01                       | 9141174-01           | Condenser                    |
| 7        | 9181211-101                                                  |  | 9181212-101                      | 9141214-101          | Compressor Kit               |
| 8        | 9031001-41P                                                  |  | 9031001-41P                      | 9031001-41P          | Compressor Bolt (10 pack)    |
| 9        | N/A                                                          |  | 9181002-09P                      | 9181002-09P          | Compressor Grommet (10 pack) |
| 10       | N/A                                                          |  | 9181002-02                       | 9181002-02           | Compressor Sleeve            |
| 11       | 9151163-01                                                   |  | 9151163-01                       | 9151163-01           | Filter Drier                 |
| 12       | 9131143-01                                                   |  | 9131143-01                       | 9131143-01           | Insulation, Bulb             |
| 13       | 9151217-01                                                   |  | 9151217-01                       | 9151217-01           | Expansion Valve              |
| 14       |                                                              |  |                                  |                      |                              |
| 15       |                                                              |  |                                  |                      |                              |
| 16       |                                                              |  |                                  |                      |                              |
| 17       | 9041120-01                                                   |  | 9041120-01                       | 9041120-01           | High Pressure Switch         |
| 18       | 9041102-01                                                   |  | 9041102-01                       | 9041102-01           | Low Pressure Switch          |
|          | <b>Compressor Starting Components (Included In Comp Kit)</b> |  |                                  |                      |                              |
|          | 9181003-60                                                   |  | 9181003-66                       | 9181003-52           | Start Capacitor              |
|          | -                                                            |  | 9181009-13                       | 9181009-26           | Run Capacitor                |
|          | 9181004-36                                                   |  | 9181010-42                       | 9181010-27           | Compressor Relay             |
|          | 9181169-03                                                   |  | Internal                         | Internal             | Overload                     |
|          | 9181195-01 (As Required)                                     |  |                                  |                      | Pin to QC Adapter            |

## Refrigeration System: Air Cooled

| Item No. | Model Family                                                 |                                  |  |                                  | Description                  |
|----------|--------------------------------------------------------------|----------------------------------|--|----------------------------------|------------------------------|
|          | GEM0955A<br>MFI1255A                                         | GEM0956A<br>MFI1256A<br>HEM0956A |  | GEM1306A<br>MFI1506A<br>HEM1306A |                              |
| 1        | 9161155-02                                                   | 9161155-02                       |  | 9161155-02                       | Fan Motor                    |
| 2        |                                                              |                                  |  |                                  |                              |
| 3        | 3013866-01                                                   | 3013866-01                       |  | 3013929-01                       | Fan Shroud Bracket           |
| 4        | 3013902-01                                                   | 3013902-01                       |  | 3013987-01                       | Fan Shroud                   |
| 5        | 3013903-01                                                   | 3013903-01                       |  | 3013903-02                       | Lower Rear Panel             |
| 6        | 9141174-01                                                   | 9141174-01                       |  | 9141181-01                       | Condenser                    |
| 7        | 9181221-101                                                  | 9181208-101                      |  | 9181213-101                      | Compressor Kit               |
| 8        | 9031001-41P                                                  | 9031001-41P                      |  | 9031001-41P                      | Compressor Bolt (10 pack)    |
| 9        | 9181002-09P                                                  | 9181002-09P                      |  | 9181002-09P                      | Compressor Grommet (10 pack) |
| 10       | 9181002-02                                                   | 9181002-02                       |  | 9181002-02                       | Compressor Sleeve            |
| 11       | 9151163-01                                                   | 9151163-01                       |  | 9151163-01                       | Filter Drier                 |
| 12       | 9131143-01                                                   | 9131143-01                       |  | 9131143-01                       | Insulation, Bulb             |
| 13       | 9151217-01                                                   | 9151217-01                       |  | 9151217-01                       | Expansion Valve              |
| 14       |                                                              |                                  |  |                                  |                              |
| 15       |                                                              |                                  |  |                                  |                              |
| 16       |                                                              |                                  |  |                                  |                              |
| 17       | 9041120-01                                                   | 9041120-01                       |  | 9041120-01                       | High Pressure Switch         |
| 18       | 9041102-01                                                   | 9041102-01                       |  | 9041102-01                       | Low Pressure Switch          |
|          | <b>Compressor Starting Components (Included In Comp Kit)</b> |                                  |  |                                  |                              |
|          | 9181003-54                                                   | 9181003-52                       |  | 9181003-52                       | Start Capacitor              |
|          | 9181009-28                                                   | 9181009-30                       |  | 9181009-17                       | Run Capacitor                |
|          | 9181010-40                                                   | 9181010-41                       |  | 9181010-28                       | Compressor Relay             |
|          | Internal                                                     | Internal                         |  | Internal                         | Overload                     |
|          | 9181195-01 (As Required)                                     |                                  |  |                                  | Pin to QC Adapter            |

## Refrigeration System: Water Cooled



Pin To QC Adapter  
9181195-01



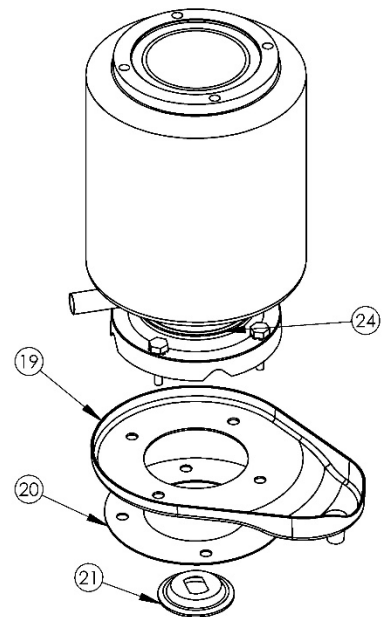
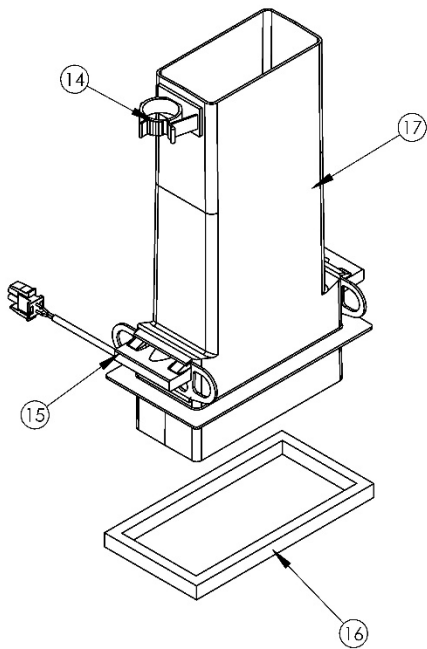
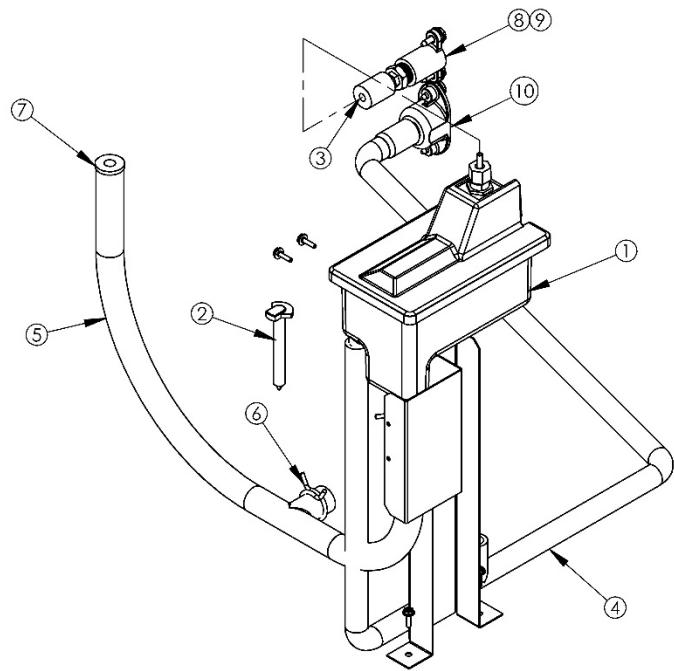
## Refrigeration System: Water Cooled

| Item No. | Model Family                                                 |  |                      |                      | Description                  |
|----------|--------------------------------------------------------------|--|----------------------|----------------------|------------------------------|
|          | GEM0450W<br>MFI0500W                                         |  | GEM0650W<br>MFI0800W | GEM0655W<br>MFI0805W |                              |
| 1        | 9041059-02                                                   |  | 9041059-02           | 9041059-02           | Water Regulator              |
| 2        |                                                              |  |                      |                      |                              |
| 3        |                                                              |  |                      |                      |                              |
| 4        |                                                              |  |                      |                      |                              |
| 5        | 2021863-01S                                                  |  | 2021863-01S          | 2021863-01S          | Condenser Bracket            |
| 6        | 9141178-01                                                   |  | 9141178-01           | 9141178-01           | Condenser                    |
| 7        | 9181211-101                                                  |  | 9181212-101          | 9141214-101          | Compressor Kit               |
| 8        | 9031001-41P                                                  |  | 9031001-41P          | 9031001-41P          | Compressor Bolt (10 pack)    |
| 9        | N/A                                                          |  | 9181002-09P          | 9181002-09P          | Compressor Grommet (10 pack) |
| 10       | N/A                                                          |  | 9181002-02           | 9181002-02           | Compressor Sleeve            |
| 11       | 9151163-01                                                   |  | 9151163-01           | 9151163-01           | Filter Drier                 |
| 12       | 9131143-01                                                   |  | 9131143-01           | 9131143-01           | Insulation, Bulb             |
| 13       | 9151217-01                                                   |  | 9151217-01           | 9151217-01           | Expansion Valve              |
| 14       |                                                              |  |                      |                      |                              |
| 15       |                                                              |  |                      |                      |                              |
| 16       |                                                              |  |                      |                      |                              |
| 17       | 9041120-01                                                   |  | 9041120-01           | 9041120-01           | High Pressure Switch         |
| 18       | 9041102-01                                                   |  | 9041102-01           | 9041102-01           | Low Pressure Switch          |
|          | <b>Compressor Starting Components (Included In Comp Kit)</b> |  |                      |                      |                              |
|          | 9181003-60                                                   |  | 9181003-66           | 9181003-52           | Start Capacitor              |
|          | -                                                            |  | 9181009-13           | 9181009-26           | Run Capacitor                |
|          | 9181004-36                                                   |  | 9181010-42           | 9181010-27           | Compressor Relay             |
|          | 9181169-03                                                   |  | Internal             | Internal             | Overload                     |
|          | 9181195-01 (As Required)                                     |  |                      |                      | Pin to QC Adapter            |

## Refrigeration System: Water Cooled

| Item No. | Model Family                                                 |                      |  |  | Description                  |
|----------|--------------------------------------------------------------|----------------------|--|--|------------------------------|
|          |                                                              | GEM0956W<br>MFI1256W |  |  |                              |
| 1        |                                                              | 9041059-02           |  |  | Water Regulator              |
| 2        |                                                              |                      |  |  |                              |
| 3        |                                                              |                      |  |  |                              |
| 4        |                                                              |                      |  |  |                              |
| 5        |                                                              | 2021863-01S          |  |  | Condenser Bracket            |
| 6        |                                                              | 9141178-01           |  |  | Condenser                    |
| 7        |                                                              | 9181208-101          |  |  | Compressor Kit               |
| 8        |                                                              | 9031001-41P          |  |  | Compressor Bolt (10 pack)    |
| 9        |                                                              | 9181002-09P          |  |  | Compressor Grommet (10 pack) |
| 10       |                                                              | 9181002-02           |  |  | Compressor Sleeve            |
| 11       |                                                              | 9151163-01           |  |  | Filter Drier                 |
| 12       |                                                              | 9131143-01           |  |  | Insulation, Bulb             |
| 13       |                                                              | 9151217-01           |  |  | Expansion Valve              |
| 14       |                                                              |                      |  |  |                              |
| 15       |                                                              |                      |  |  |                              |
| 16       |                                                              |                      |  |  |                              |
| 17       |                                                              | 9041120-01           |  |  | High Pressure Switch         |
| 18       |                                                              | 9041102-01           |  |  | Low Pressure Switch          |
|          | <b>Compressor Starting Components (Included In Comp Kit)</b> |                      |  |  |                              |
|          |                                                              | 9181003-52           |  |  | Start Capacitor              |
|          |                                                              | 9181009-30           |  |  | Run Capacitor                |
|          |                                                              | 9181010-41           |  |  | Compressor Relay             |
|          |                                                              | Internal             |  |  | Overload                     |
|          | 9181195-01 (As Required)                                     |                      |  |  | Pin to QC Adapter            |

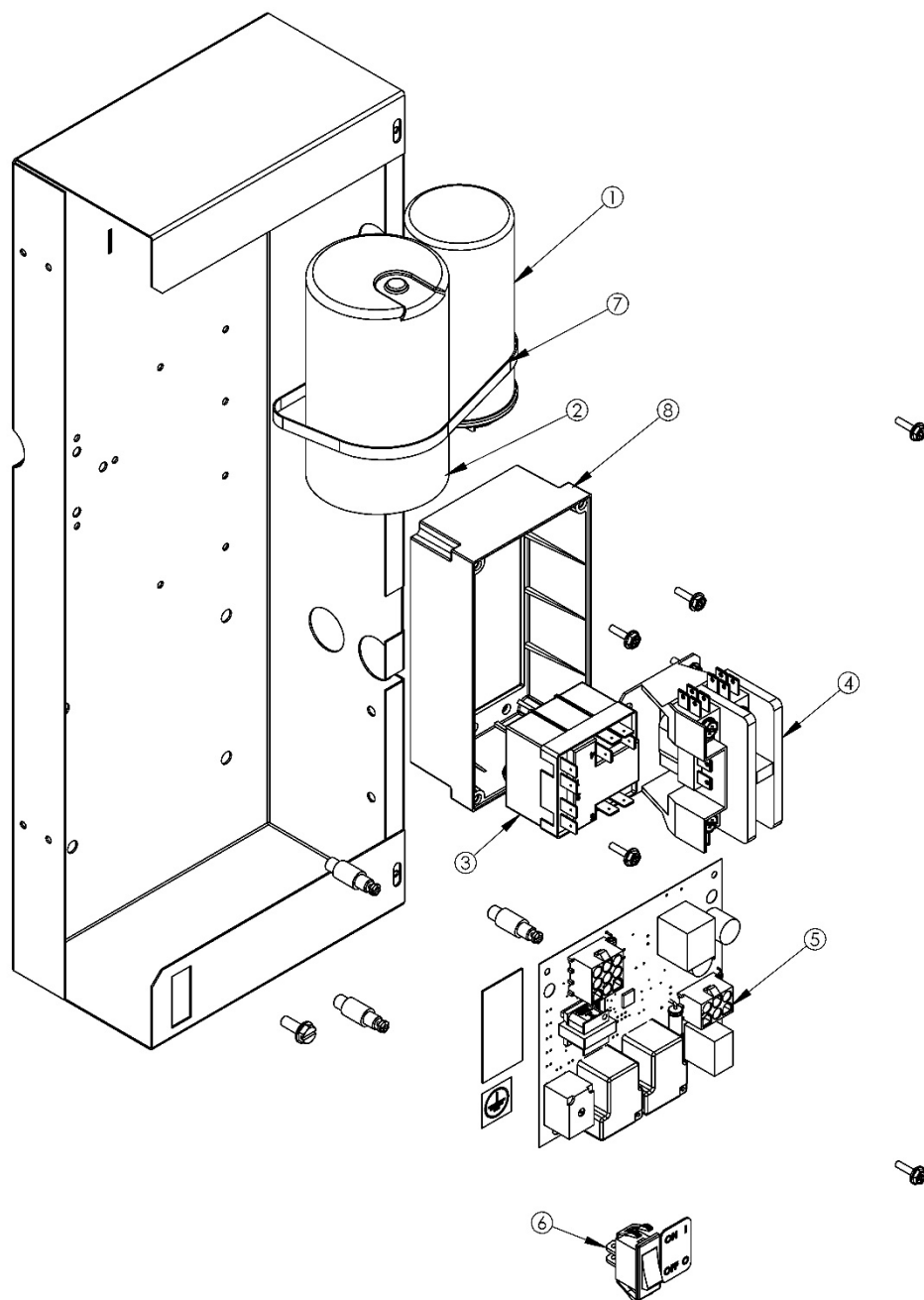
## Water and Chute Systems



## Water and Chute Systems

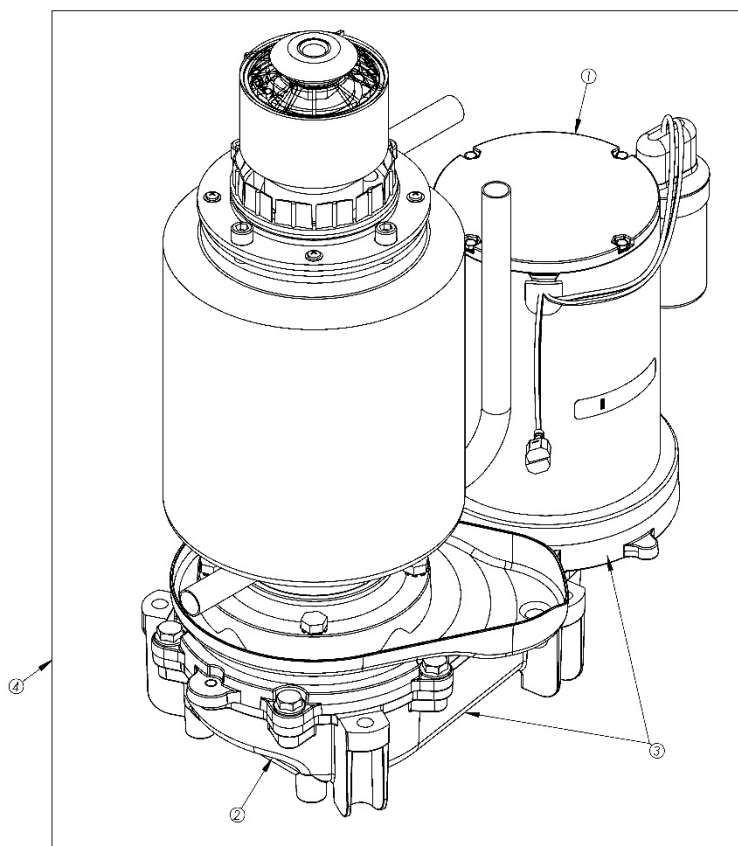
| Item No. | Model Family          |                        |                   |                    | Description                          |
|----------|-----------------------|------------------------|-------------------|--------------------|--------------------------------------|
|          | GEM/MFI<br>450 to 800 | GEM/MFI<br>950 to 1500 | HEM<br>450 to 800 | HEM<br>950 to 1500 |                                      |
| 1        | 9131481-01            | 9131481-01             | 9131481-01        | 9131481-01         | Float Assembly                       |
| 2        | 9101334-01            | 9101334-01             | 9101334-01        | 9101334-01         | Conductivity Probe                   |
| 3        | 3032898-40            | 3032898-40             | 3032898-40        | 3032898-40         | 1/4" OD Polyethelene Tube (40")      |
| 4        | 9051606-02            | 9051606-02             | 9051606-02        | 9051606-02         | Tube, Water Drain                    |
| 5        | 9051619-01            | 9051619-01             | 9051619-01        | 9051619-01         | Tube, Evaporator Water Inlet         |
| 6        | 9021113-01            | 9021113-01             | 9021113-01        | 9021113-01         | Clamp                                |
| 7        | 9051610-01            | 9051610-01             | 9051610-01        | 9051610-01         | Plug                                 |
| 8        | 9091074-01            | 9091074-01             | 9091074-01        | 9091074-01         | Drop Adapter Fitting                 |
| 9        | 9091083-01            | 9091083-01             | 9091083-01        | 9091083-01         | Water Inlet Fitting                  |
| 10       | 9091140-01            | 9091140-01             | 9091140-01        | 9091140-01         | Drain Fitting                        |
|          |                       |                        |                   |                    |                                      |
|          |                       |                        |                   |                    |                                      |
|          |                       |                        |                   |                    |                                      |
| 14       | 9021116-01            | 9021116-01             | 9021116-01        | 9021116-01         | Clip, Hose                           |
| 15       | 1051166-01            | 1051166-01             | 1051166-01        | 1051166-01         | Bin Control Assembly (set of 2)      |
| 16       | 9051614-01            | 9051614-01             | 9051614-01        | 9051614-01         | Gasket, Ice Chute                    |
| 17       | 9051601-01            | 9051601-02             | 9051601-03        | 9051601-04         | Ice Chute, Lower                     |
| 18       |                       |                        |                   |                    |                                      |
| 19       | 9051632-01            | 9051632-01             | 9051632-01        | 9051632-01         | Drip Pan                             |
| 20       | 9131486-01            | 9131486-01             | 9131486-01        | 9131486-01         | Drip Pan Gasket                      |
| 21       | 9051611-01            | 9051611-01             | 9051611-01        | 9051611-01         | Water Shed                           |
| 22       |                       |                        |                   |                    |                                      |
| 23       |                       |                        |                   |                    |                                      |
| 24       | 9021140-01            | 9021140-01             | 9021140-01        | 9021140-01         | Insulation, Evaporator Collar Bottom |

## Control Box



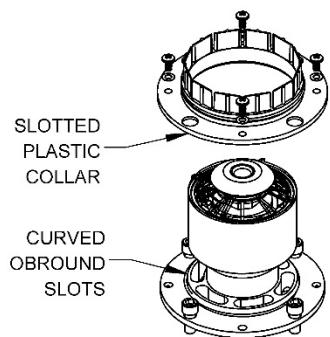
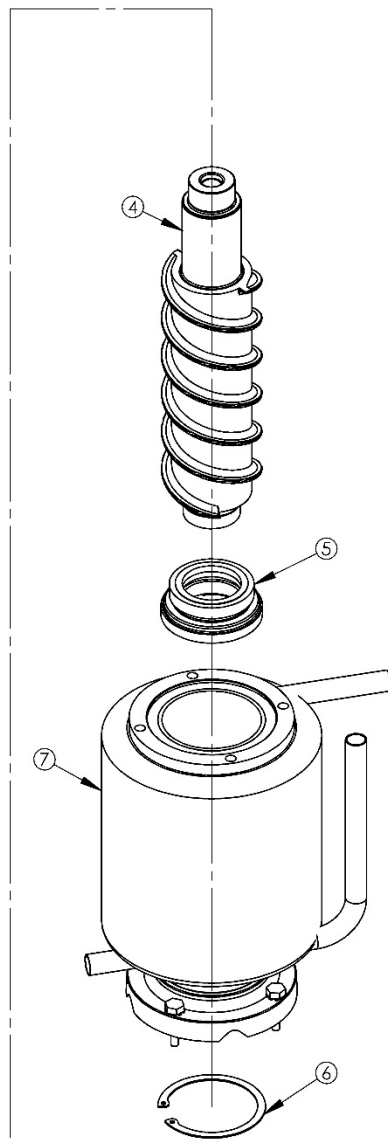
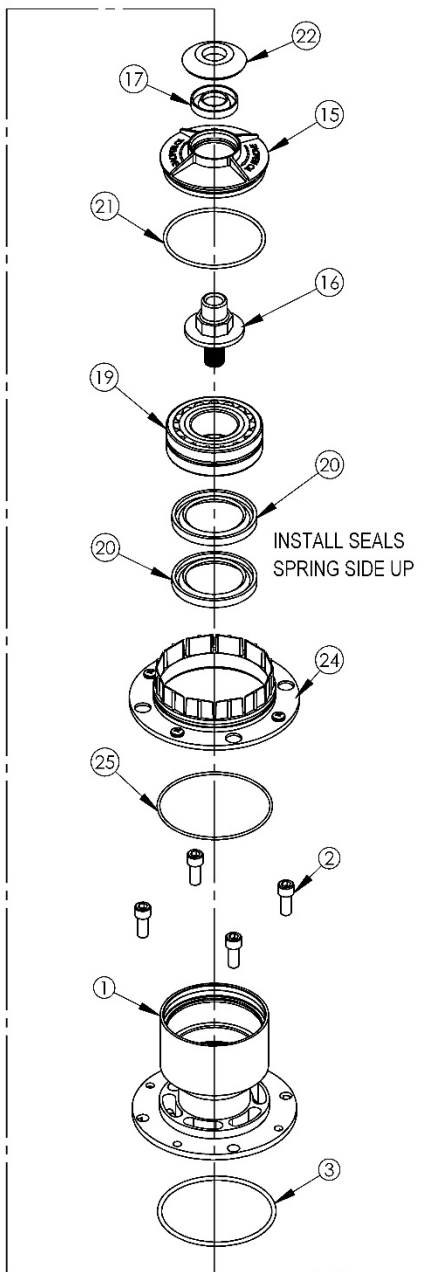
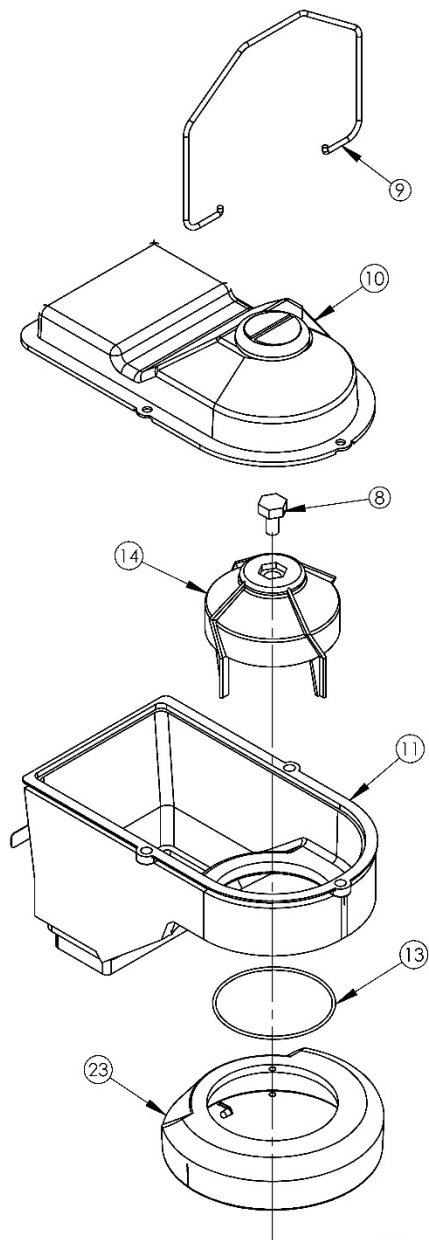
| Item No. | Model Family                     |                                  |                                  | Description                      |
|----------|----------------------------------|----------------------------------|----------------------------------|----------------------------------|
|          | GEM***0*<br>MFI***0*<br>HEM***0* | GEM***5*<br>MFI***5*<br>HEM***5* | GEM***6*<br>MFI***6*<br>HEM***6* |                                  |
| 1        | See Ref. Sys.                    | See Ref. Sys.                    | See Ref. Sys.                    | Run Capacitor (pg. 6)            |
| 2        | See Ref. Sys.                    | See Ref. Sys.                    | See Ref. Sys.                    | Start Capacitor (pg. 6)          |
| 3        | See Ref. Sys.                    | See Ref. Sys.                    | See Ref. Sys.                    | Compressor Relay (pg. 6)         |
| 4        | 9021002-07                       | 9021002-06                       | 9021002-06                       | Contactor                        |
| 5        | 9101335-01                       | 9101335-01                       | 9101335-01                       | Control Board                    |
| 6        | 9101507-01                       | 9101507-01                       | 9101507-01                       | Switch                           |
| 7        | 9021096-01                       | 9021096-01                       | 9021096-01                       | Cable Tie, Metal                 |
| 8        | 9051881-01                       | 9051881-01                       | 9051881-01                       | Contactor Box, Lower             |
|          | 9051881-02                       | 9051881-02                       | 9051881-02                       | Contactor Box, Upper (not shown) |

## Gearmotor

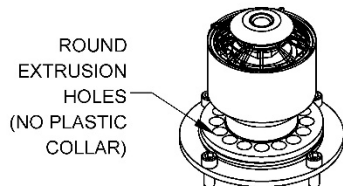


| Item No.   | Model Family         |                      |              |              |                                  |                                  | Description              |
|------------|----------------------|----------------------|--------------|--------------|----------------------------------|----------------------------------|--------------------------|
|            | GEM0450*<br>GEM0650* | MFI0500*<br>MFI0800* | GEM0655*     | MFI0805*     | GEM0955*<br>GEM0956*<br>GEM1306* | MFI1255*<br>MFI1256*<br>MFI1506* |                          |
| 1          | NA                   | NA                   | NA           | NA           | NA                               | NA                               | Motor Only               |
| 2          | NA                   | NA                   | NA           | NA           | NA                               | NA                               | Gearbox Only             |
| 3          | 9161157-01S          | 9161157-01S          | 9161156-01S  | 9161156-01S  | 9161156-01S                      | 9161156-01S                      | Motor and Gearbox        |
| 4          | 2081048-02AS         | 2081048-01AS         | 2081048-04AS | 2081048-03AS | 2081048-06AS                     | 2081048-05AS                     | Complete Assembly        |
| 6051073-01 |                      |                      |              |              |                                  |                                  | Gearbox Lubricant (16oz) |
| 9131560-01 |                      |                      |              |              |                                  |                                  | Grease Needle            |
| 6051062-01 |                      |                      |              |              |                                  |                                  | Upper Bearing Grease     |
| Item No.   | Model Family         |                      |              |              |                                  |                                  | Description              |
|            | HEM0450*<br>HEM0650* |                      |              |              | HEM0956*<br>HEM1306*             |                                  |                          |
| 1          | NA                   |                      |              |              | NA                               |                                  | Motor Only               |
| 2          | NA                   |                      |              |              | NA                               |                                  | Gearbox Only             |
| 3          | 9161157-01S          |                      |              |              | 9161156-01S                      |                                  | Motor and Gearbox        |
| 4          | 2081048-07AS         |                      |              |              | 2081048-09AS                     |                                  | Complete Assembly        |
| 6051073-01 |                      |                      |              |              |                                  |                                  | Gearbox Lubricant (16oz) |
| 9131560-01 |                      |                      |              |              |                                  |                                  | Grease Needle            |
| 6051062-01 |                      |                      |              |              |                                  |                                  | Upper Bearing Grease     |

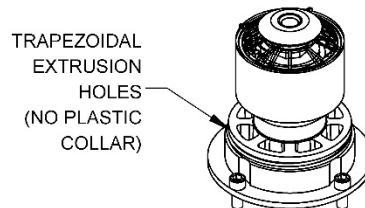
# Evaporator



MFI (FLAKER) HEAD ASSEMBLY



GEM (PEARL) HEAD ASSEMBLY



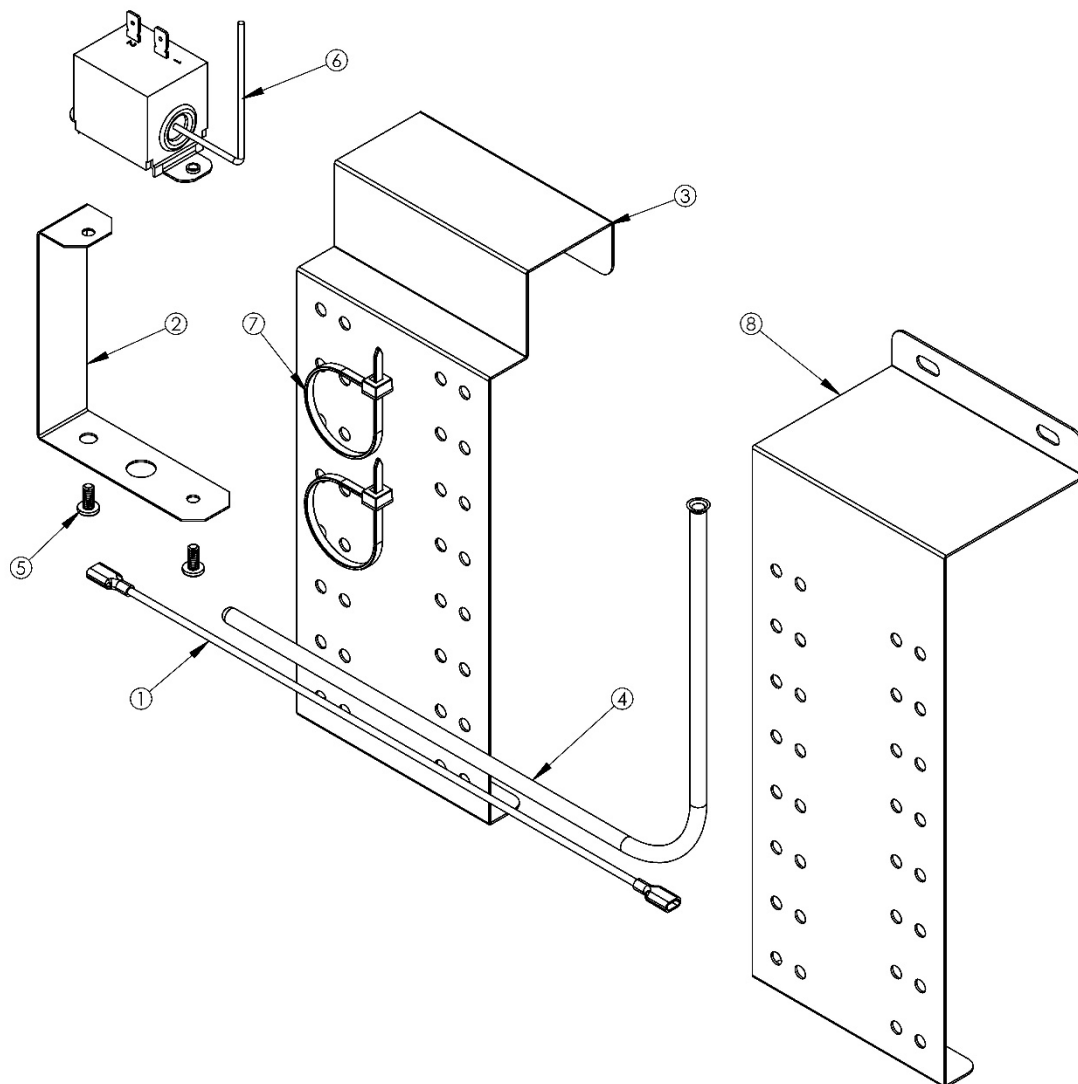
HEM (HARD) HEAD ASSEMBLY

## Evaporator

| Item No. | Model Family         |                      |                      |                      |                      |                      | Description                                        |
|----------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------|----------------------------------------------------|
|          | GEM045**<br>GEM065** | GEM095**<br>GEM130** | MFI050**<br>MFI080** | MFI125**<br>MFI150** | HEM045**<br>HEM065** | HEM095**<br>HEM130** |                                                    |
| 1        | 1051220-01A          | 1051220-01A          | 1051221-01A          | 1051221-01A          | 1051260-01           | 1051260-01           | Breaker (Includes items 3, 15, 17, 19, 21, 22, 25) |
| 2        | 9031169-02P          | 9031169-02P          | 9031169-02P          | 9031169-02P          | 9031169-02P          | 9031169-02P          | Socket Head Screw (10 pack)                        |
| 3        | 9051636-01           | 9051636-01           | 9051636-01           | 9051636-01           | 9051636-01           | 9051636-01           | O-Ring                                             |
| 4        | 9151167-01           | 9151196-01           | 9151167-01           | 9151196-01           | 9151222-01           | 9151210-01           | Auger                                              |
| 5        | 9021142-01           | 9021142-01           | 9021142-01           | 9021142-01           | 9021142-01           | 9021142-01           | Water Seal                                         |
| 6        | 9021141-01           | 9021141-01           | 9021141-01           | 9021141-01           | 9021141-01           | 9021141-01           | Ring, Water Seal                                   |
| 7        | 9151170-01           | 9151169-01           | 9151170-01           | 9151169-01           | 9151170-01           | 9151169-01           | Evaporator (Barrel Only)                           |
| 8        | 9031001-44           | 9031001-44           | 9031001-44           | 9031001-44           | 9031001-44           | 9031001-44           | Hex Cap Screw                                      |
| 9        | 9131494-01           | 9131494-01           | 9131494-01           | 9131494-01           | 9131587-01           | 9131587-01           | Bail Clamp                                         |
| 10       | 9051602-01           | 9051602-01           | 9051602-01           | 9051602-01           | 9051602-01           | 9051602-01           | Ice Chute Cover                                    |
| 11       | 9131495-01           | 9131495-01           | 9131495-01           | 9131495-01           | 9131495-01           | 9131495-01           | Ice Chute Body with Insulation                     |
| 12       |                      |                      |                      |                      |                      |                      |                                                    |
| 13       | 9051634-01           | 9051634-01           | 9051634-01           | 9051634-01           | 9051634-01           | 9051634-01           | O-Ring                                             |
| 14       | 9051603-01           | 9051603-01           | 9051603-01           | 9051603-01           | 9051603-01           | 9051603-01           | Ice Sweep                                          |
| 15       | 9151171-01           | 9151171-01           | 9151171-01           | 9151171-01           | 9151171-01           | 9151171-01           | Breaker Cover                                      |
| 16       | 9151168-01           | 9151168-01           | 9151168-01           | 9151168-01           | 9151168-01           | 9151168-01           | Auger Stud                                         |
| 17       | 9121054-01           | 9121054-01           | 9121054-01           | 9121054-01           | 9121054-01           | 9121054-01           | Lip Seal                                           |
| 18       | 9031001-42           | 9031001-42           | 9031001-42           | 9031001-42           | 9031001-42           | 9031001-42           | O-Ring                                             |
| 19       | 9121052-01A          | 9121052-01A          | 9121052-01A          | 9121052-01A          | 9121052-01A          | 9121052-01A          | Bearing                                            |
| 20       | 9121053-01           | 9121053-01           | 9121053-01           | 9121053-01           | 9121053-01           | 9121053-01           | Lip Seal                                           |
| 21       | 9051635-01           | 9051635-01           | 9051635-01           | 9051635-01           | 9051635-01           | 9051635-01           | O-Ring                                             |
| 22       | 9051640-01           | 9051640-01           | 9051640-01           | 9051640-01           | 9051640-01           | 9051640-01           | Water Shed                                         |
| 23       | 9051613-02           | 9051613-02           | 9051613-01           | 9051613-01           | 9051613-02           | 9051613-02           | Insulation Collar                                  |
|          | -                    | -                    | -                    | -                    | 9051884-01           | 9051884-01           | Lower Insulation Collar (HEM)                      |
| 24       | -                    | -                    | 9051638-01           | 9051638-01           | -                    | -                    | Slotted Collar                                     |
| 25       | -                    | -                    | 9051637-01           | 9051637-01           | -                    | -                    | O-Ring                                             |



## KGEMDISP



| Item No. | Part Number | Description                      |
|----------|-------------|----------------------------------|
| 1        | 2061032-52  | KGEMFS Wire Assembly             |
| 2        | 3013510-01  | KGEMFS Thermostat Bracket        |
| 3        | 3013572-01  | Bin Thermostat Tube Bracket      |
| 4        | 3033768-01  | Bin Thermostat Tube              |
| 5        | 9031008-02P | Bin Thermostat Screw             |
| 6        | 9041097-01  | Bin Thermostat                   |
| 7        | 9021021-12  | Cable Tie                        |
| 8        | 3013862-01  | Alternate Bin Thermostat Bracket |