



Installation Instructions for SHD Series Drawers



CHECK FOR CONCEALED DAMAGE FILE CLAIM WITH DELIVERING FREIGHT CARRIER

Drawers manufactured by **ADVANCE TABCO** are designed and constructed for storage. Applications may include storage of flatware, small utensils, etc. **ADVANCE TABCO** does not recommend product use for activities employing harsh and active chemicals. Please consult factory regarding unusual applications.

Contents:

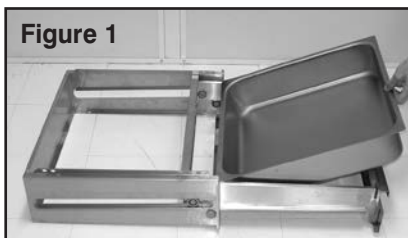
- (1) Outer Drawer Chassis
- (1) Inner Drawer Chassis
- (1) Stainless Steel Drawer Pan
- (4) 1/4-20 x 1/2" Bolts with Nuts

Tools Required:

- (2) 7/16" Open end Wrenches

Step 1:

Fully extend Inner Drawer Chassis and remove stainless steel Drawer Pan (**Figure 1**).



Step 2: Remove Inner Drawer Chassis by lifting up on drawer front handle to clear "Safety Stop" (**Figure 2**).



Step 3:

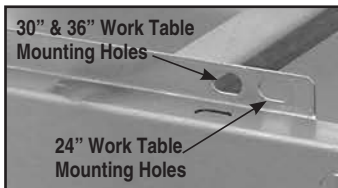
Install Outer Chassis to Work Table Drawer Angles under side of table top (**Figure 3**). Use 1/4-20 x 1/2" bolts and nuts provided to secure.

NOTE: Outer Drawer Chassis mounts to the INSIDE of each Drawer Angle.

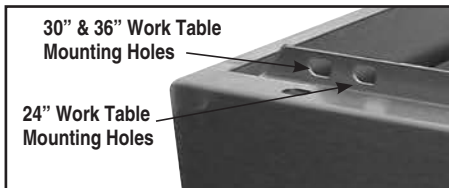


NOTE:

When installing on 24" wide Work Tables, use "Front" set of mounting holes. When installing on 30" & 36" wide Work Tables, use "Rear" set of mounting holes (**Figure 4a & Figure 4b**).



(Figure 4a)
FRONT OF DRAWER SHOWN



(Figure 4b)
REAR OF DRAWER SHOWN

Step 4:

Install Inner Drawer Chassis. **NOTE:** Align rear Inner Chassis Bearing with Flange of Outer Chassis (**Figure 5**).

Lift Inner Drawer Chassis up to engage "Safety Stop" (**Figure 6**).

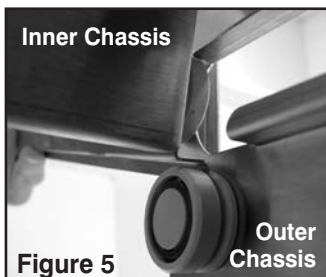


Figure 5



Figure 6

Step 4:

Extend Inner Drawer Chassis to Full open "locked" position and insert stainless steel Drawer Pan (**Figure 7**).



Figure 7

Installation for Stacking SHD Series Drawers

Step 1:

Remove stainless steel Drawer Pan and Inner Drawer Chassis from existing SHD Drawer mounted to Work Table.

Step 2:

Remove Stainless Steel Drawer Pan and Inner Chassis of SHD Drawer to be added (**See Figure 1**).

Step 3:

Align top flange of outer Chassis with bottom flange of existing SHD drawer. Install 4 Bolts (provided) thru holes on both sides of Drawer secure with Nuts. NOTE: Ensure sides and backs of SHD Drawers are in alignment before tightening nuts (**Figures 8 & 9**).



Figure 8



Figure 9

Step 4:

Repeat procedure for additional drawer.

Step 5:

Reassemble Inner Chassis and Stainless Steel Drawer Pan per **Figures 5, 6 & 7**.

OPTIONAL CONCEALED SIDE PANELS



1 Drawer:
TA-SHD-1 (Per side)



2 Drawers:
TA-SHD-2 (Per side)



3 Drawers:
TA-SHD-3 (Per side)

NOTE: Panels Are Sold Individually, Not In sets

Contents:

- (1) Side Panel
- (4) 1/4 - 20 x 1/2" Bolts with Nuts (Per Panel)

Tools Required:

- (2) 7/16" Open End Wrenches

Step 1:

Remove Stainless Steel Drawer Pan and Inner Chassis (**See Figure 1**).

Step 2:

Align holes of Side Enclosure Panel with holes on top & bottom flanges of outer Chassis. Insert 1/4 - 20 x 1/2" Bolt into holes and secure with nuts (Provided). Push rear Flange of Concealed Side Panel tight against back of SHD Drawer and tighten all bolts (**See Figures 12 & 13**).



Figure 12



Figure 13

Step 3:

Reassemble Inner Chassis and Stainless Steel Drawer Pan (**See Figures 5, 6 & 7**).

Installation for TA-90 DRAWER ADAPTER

Contents:

- (2) Drawer Angles
- (4) Self Tapping Screws

Tools Required:

- Drill with 1/8" Drill Bit
- 3/8" Socket

Step 1:

Turn table top upside down - Position Drawer Adapter (TA-90) at desired location.

NOTE: Position Drawer Adapters 21-1/2" apart (outside angle to outside angle) and 3" from front edge of table - mark holes and drill with 1/8" drill (**Figure 2**). **NOTE:** Slotted hole located 3" from end of 30" & 36" TA-90 Angles OR 1" from end of 24" TA-90 Angles - to be positioned towards front of table (**Figure 1**).



Figure 1



Figure 2

Step 2:

Secure TA-90 Drawer Adapter with Self Tapping Screws provided (**Figure 3**).



Figure 3

Step 3:

Install Drawer per referenced instructions. See Page 2 or 3.

TA-97SHD Poly Storage Bracket For SHD Series Drawers

(Poly Board TA-41SHD Not Included)



Contents:

- (2) Poly Storage Brackets
- (4) 1/4 - 20 x 1/2" Bolts with Nuts

Tools Required:

- (2) 7/16" Open End Wrenches

Step 1:

Remove Stainless Steel Drawer Pan and Inner Chassis
(See Figure 1).

Step 2:

Position Poly Storage Bracket such that the opening faces the front of the Drawer. Align the (2) holes at the top of the TA-97SHD with the holes in the bottom Flange of the existing SHD Drawer (See Figure 10).



Figure 10

Step 3:

Install Bolt into the holes such that the Bolt Head seats against the inside Flange of the TA-97SHD. Secure with Nuts provided (Figure 11).



Figure 11

Step 3:

Align Optional Poly Board and slide into Poly Storage Bracket.



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