



SERVICE PARTS LIST

BULLETIN NO.
PN0013881

SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS		REVISED BULLETIN	DATE
M18™ Jobsite Lunch Warmer			Apr. 2026
CATALOG NO. 0811-20	SERIAL NO. S35A	WIRING INSTRUCTION See Page 2	
NAMEPLATE SPECIFICATIONS: 18 V 			

EXAMPLE:
Component Parts (Small #)
Are Included When Ordering
The Assembly (Large #).

FIG. 17 exploded view diagram of the M18™ Jobsite Lunch Warmer showing various components and their assembly relationships. The diagram includes a detailed view of the container assembly (FIG. 60) and the main housing assembly (FIG. 17).

FIG.	PART NO.	DESCRIPTION OF PART	NO. REQ.
1	06-82-0811	M3 x 10mm PH T-10 ST Screw	(6)
2	06-04-0811	M4 x 12mm PH T-20 ST Screw	(16)
3	-----	Packout Locker	(1)
4	-----	Bottom Plate	(1)
5	45-06-0319	Gasket	(1)
6	-----	Mylar	(1)
7	-----	Foam	(1)
8	23-44-0811	M2 x 6mm Philips Head ST Screw	(8)
14	-----	Heating Element	(1)
15	26-72-0811	Heating Element Gasket	(1)
16	44-20-0811	Housing Lid Latch	(2)
17	14-38-0811	Housing	(1)
19	45-06-0811	Battery Interface Gasket	(1)
26	-----	Battery Interface	(1)
29	06-75-0811	M2.6 x 8mm Philips Head ST Screw	(4)
31	-----	Screen/PCBA	(1)
32	28-50-0811	Screen/PCBA Housing	(1)
35	-----	Container Lid	(1)
36	45-07-0319	Container Gasket	(1)
37	-----	Container	(1)
38	-----	Handle	(1)
40	06-82-0319	M4 x 8mm PH T-20 Machine Screw	(2)
41	45-88-0811	Handle Washer	(2)
42	34-40-0811	Handle O-ring	(2)
43	-----	Outer Housing Lid	(1)
50	45-07-0811	Housing Lid Gasket	(1)
60	49-16-0202	Container w/Lid, 4 Cup (Accessory)	(1)
	49-16-0203	Container w/Lid, 4 Cup (Accessory) Set Of 3	(1)
61	42-92-0811	Lid Assembly	(1)
62	14-46-1007	Handle Kit	(1)
63	44-66-0811	Bottom Plate Kit	(1)
64	44-81-0811	Battery Rail Kit	(1)
65	14-20-0811	Heating Element Assembly	(1)
66	14-46-0812	Screen/PCBA Assembly	(1)
67	23-14-0811	Insulation Kit	(1)
68	12-20-0811	Service Nameplate	(1)

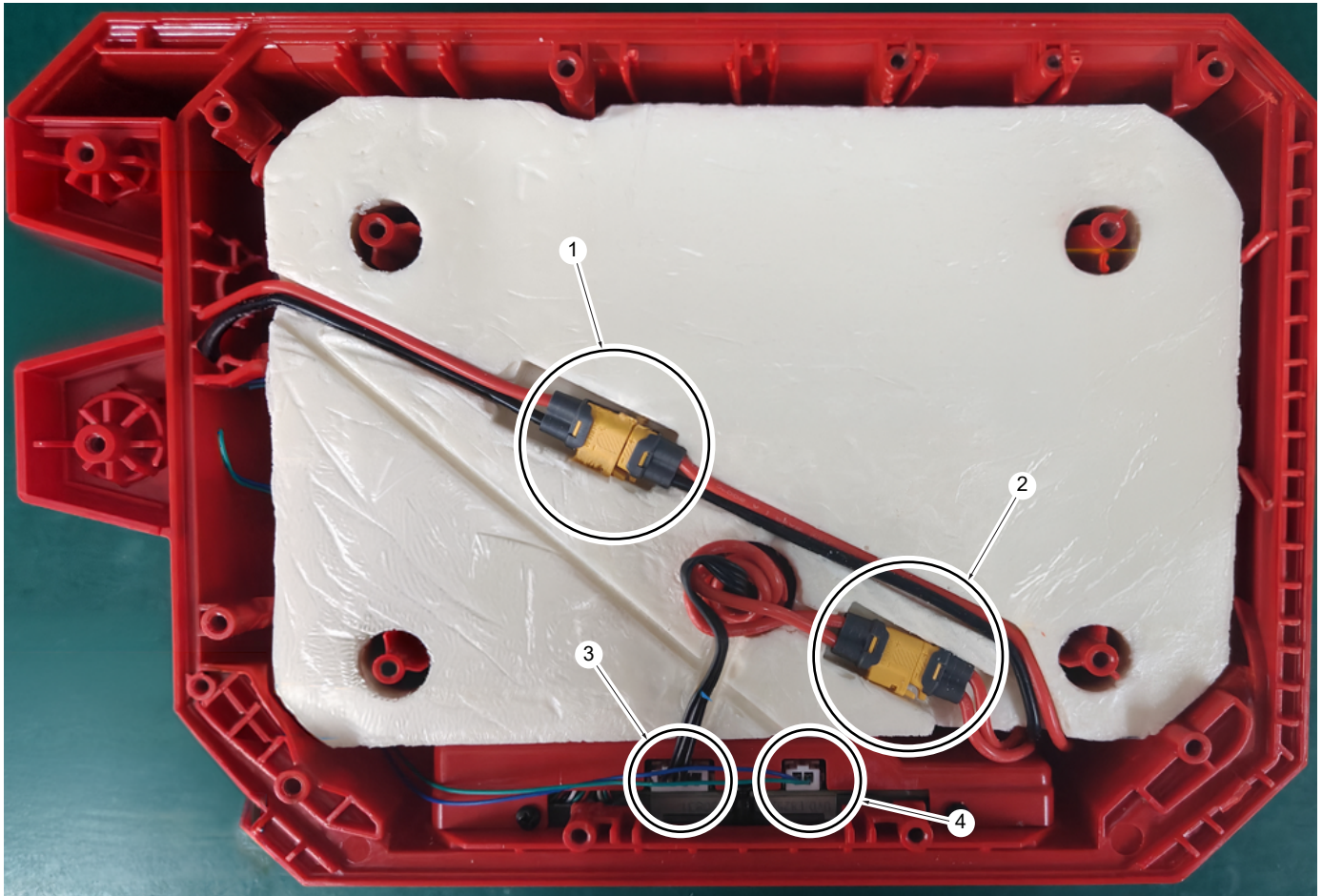
FIG. 17 NOTES
If replacing the housing, FIG. 68 Service Nameplate is required.

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SCREW TORQUE SPECIFICATIONS

FIG.	PART NO.	WHERE USED	SEAT TORQUE	
			kgf-cm	lb-in
1	06-82-0811	Bottom Plate	5±0.5	4±0.4
1	06-82-0811	Battery Interface	3.5±0.5	3±0.4
2	06-04-0811	Bottom Plate	10.5±0.5	9±0.4
8	23-44-0811	Heating Element	2.5±0.5	2±0.4
29	06-75-0811	PCBA Housing	3.5±0.5	3±0.4
40	06-82-0319	Handle	4.5±0.5	4±0.4

WIRING INSTRUCTIONS



- 1) Connect Battery Terminal Wire with the PCB Power Terminal Wire.
- 2) Connect the PI Heating Film Wire with the PCB Film Wire.
- 3) Assemble the Thermosensitive Electronic Wire and the PCB Thermosensitive Terminal Wire.
- 4) Assemble the Battery Signal Wire with the PCB Signal Wire.
- 5) Take notice of wire routing and position in wire guides and traps while dismantling tool. Be sure that all components of the electronics kit are seated firmly and squarely in recesses. Avoid pinched wires, be sure all wires and sleeves are pressed completely down in wire guides and traps. Prior to installing bottom cover, be sure there are no interferences.