PRO-STANCE®

Operator's Manual
Manuel de l'utilisateur

GRAVELY

MADE IN THE UNITED STATES
★ ★ ★ ★ ★
WITH PARTS GLOBALLY SOURCED

Models

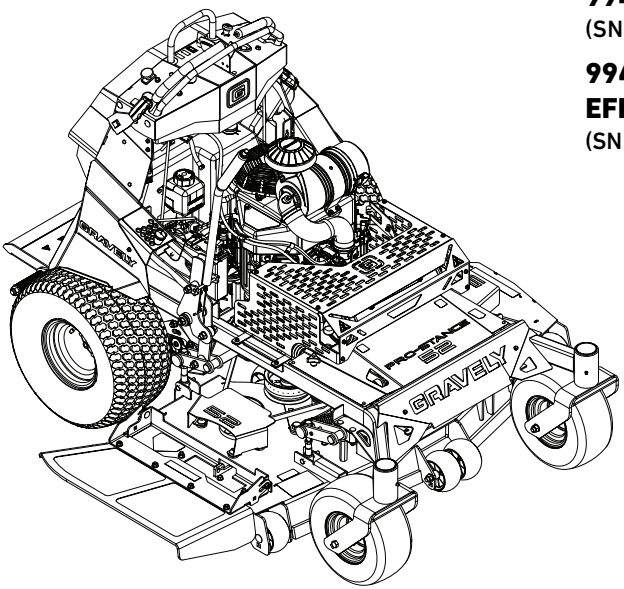
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(SN 210,000 +)

994162 – Pro-Stance 52
(SN 210,000 +)

994163 – Pro-Stance 52 EFI
(SN 210,000 +)

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(SN 210,000 +)

994165 – Pro-Stance 60 EFI
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REGISTER YOUR PRODUCT!

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WELCOME

REGISTER YOUR PRODUCT!

It is extremely important to register your product at time of purchase. Product registration activates the warranty and establishes a communication link from AriensCo.

Locate the model and serial number decal on your unit and register those numbers online at www.gravely.com. See Figure 1 for decal location. Be aware that the original selling dealer may have already completed product registration on behalf of the original purchaser.

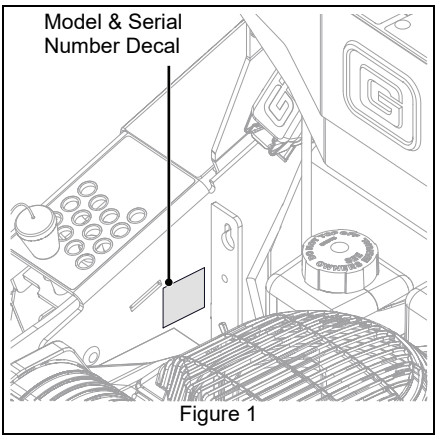


Figure 1

Record model number here.

Record serial number here.

MANUALS

Before operating or servicing the unit, carefully and completely read the manuals provided with the unit. They contain safety instructions and important information about unit controls.

The engine on this unit is covered by a separate manual. Refer to the engine manual for engine service recommendations. Contact the engine manufacturer for a replacement manual if necessary.

Your dealer must review important information in this manual with you before or upon delivery of the unit. It is your responsibility to read and understand all safety precautions and instructions in the manuals. If you do not understand or have difficulty following the instructions, contact your Gravely dealer for assistance. To locate your nearest Gravely dealer, go to www.gravely.com.

A parts manual for your unit is available for free download or purchase at www.gravely.com. **Manual del operador español está disponible para su descarga gratuita o compra en www.gravely.com.**

DISCLAIMER

Gravely reserves the right to discontinue, make changes to, and add improvements upon its products at any time without public notice or obligation. The descriptions and specifications contained in this manual were in effect at printing. Equipment described in this manual may be optional. Some illustrations may not be applicable to your unit.

SAFETY

Read these safety rules and follow them closely. Failure to follow these rules could lead to loss of control of unit, severe personal injury or death to you or bystanders, or result in damage to property or the machine.

PRACTICES & LAWS

Practice usual and customary safe working precautions. Learn applicable rules and laws in your area. Always follow the practices set forth in this manual.

EMISSION CONTROL SYSTEM

This equipment and/or its engine may include exhaust and evaporative emissions control system components required to meet U.S. Environmental Protection Agency (EPA) and/or California Air Resources Board (CARB) regulations. Tampering with emission controls and components by unauthorized personnel may result in severe fines or penalties. Emission controls and components can only be adjusted by a Gravely dealer or an authorized engine manufacturer's service center. Contact your Gravely Equipment Retailer concerning emission controls and components.

REQUIRED OPERATOR TRAINING



Read and understand the Operator's Manual and decals on the unit. This information is for your safety and the proper use of your equipment. Failure to follow these instructions and warnings may cause death or serious injury. If you have purchased this product from a Gravely dealer, the dealer can provide you with training.

Familiarize yourself and any other operators with all controls and the safe use of the features of this unit. If you loan, rent or sell this product to others, provide them with all manuals.

If you have any questions, please call our customer support line at 920-756-4688 or contact us at www.gravely.com. Do not use this equipment if, after reading the Operator's Manual and the on-board decals, you have any questions about the safe use of this product.

WARNING: AVOID INJURY. This cutting machine is capable of amputating hands and feet and throwing objects. Failure to observe the safety instructions in the manuals and on decals could result in serious injury or death.

SAFETY ALERT SYMBOL

This is the safety alert symbol. It means:

- **ATTENTION!**
- **YOUR SAFETY IS INVOLVED!**

When you see this symbol:

- **BECOME ALERT!**
- **OBEY THE MESSAGE!**

SIGNAL WORDS

The safety alert symbols above and signal words below are used on decals and in this manual.

Read and understand all safety messages.

1. Danger

DANGER: Indicates an IMMINENTLY HAZARDOUS SITUATION! If not avoided, WILL RESULT in death or serious injury.

2. Warning

WARNING: Indicates a POTENTIALLY HAZARDOUS SITUATION! If not avoided, COULD RESULT in death or serious injury.

3. Caution

CAUTION: Indicates a POTENTIALLY HAZARDOUS SITUATION! If not avoided, MAY RESULT in minor or moderate injury. It may also be used to alert against unsafe practices.

4. Notice

NOTICE: Indicates information or procedures that are considered important but not hazard related. If not avoided property damage could result.

5. Important

IMPORTANT: Indicates general reference information worthy of special attention.

SAFETY DECALS

The safety decals on your machine are visual reminders of the important safety information in this manual. All messages on your unit must be fully understood and carefully followed. Safety decals on the machine are explained below.

ALWAYS replace missing or damaged safety decals. Replacement decal information is in the parts manual for your unit. Decals can be ordered from your dealer. See Figure 2 for safety decal locations.

Safety Decal Locations

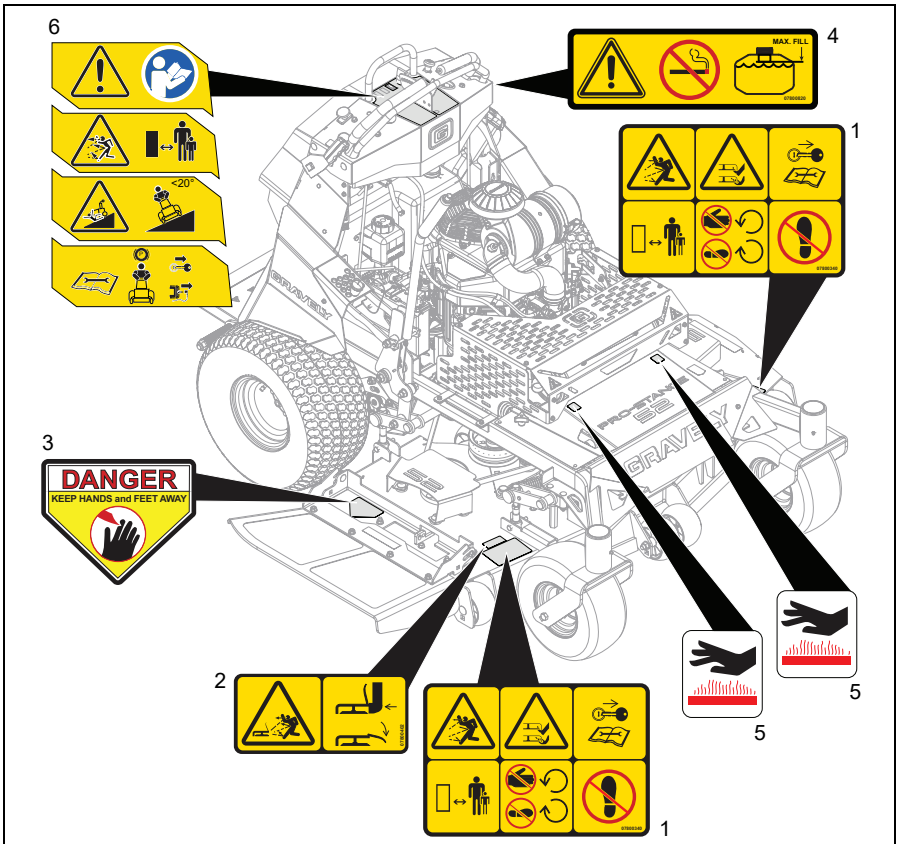


Figure 2

Safety Decal Descriptions

1. DANGER!



Discharge Hazard – NEVER direct discharge toward people, pets or property. Thrown objects can cause injury or damage.



Dismemberment Hazard – NEVER stick hands or feet under deck or shielded areas.



Shut off engine, remove key, and read manual before servicing or making adjustments to unit.



Keep children and others away from unit while unit is in operation.



Keep feet and hands away from all rotating or moving parts.



DO NOT step or stand in this area.

2. DANGER!



Discharge Hazard – NEVER operate unit without discharge chute in operating position. Thrown objects can cause injury or damage.



Do not operate mower unless all guards are in operating position or bagger is attached.

3. DANGER!



ALWAYS keep hands and feet away from discharge chute.

4. WARNING!



Overfilling may cause severe damage to evaporative system!

- NEVER fill fuel tank when engine is running, hot or unit is indoors. NEVER overfill fuel tank.
- Replace fuel cap securely and clean up spilled fuel.



No smoking.



IMPORTANT: DO NOT overfill. Fill fuel tank to below bottom of filler neck.

5. HOT PARTS!



DO NOT touch parts which are hot from operation. ALWAYS allow parts to cool.

6. CAUTION!



DO NOT touch parts which are hot from operation. ALWAYS allow parts to cool.



Read Operator's Manual. Allow operation only by properly trained adult, never children.



Discharge Hazard – NEVER direct discharge toward people, pets or property. Thrown objects can cause injury or damage.



Keep children and others away from unit while unit is in operation.



Operating on slopes may cause the unit to tip unexpectedly. Do not tip mower while operating the unit. Mow across slopes, not up and down.

Look down and behind before and while backing.



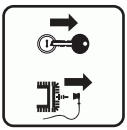
DO NOT operate on slopes over 20°. This maximum degree of operation is without attachments.

DO NOT operate on slopes over 10° when operating with attachments.





Read manual, set parking brake, remove key and remove spark plug before you adjust or repair unit.]



SAFETY RULES

The following safety instructions are based on the lawn mower specifications of the American National Standards Institute and ISO in effect at the time of production.

Training
Read, understand, and follow all instructions on the machine and in the manuals before starting.
Become familiar with the safe operation of the equipment, operator controls, and safety signs.
Be sure the area is clear of bystanders and pets before operating. Stop machine if anyone enters the area.
Improper use of power equipment can cause serious permanent injury or death to the operator or a bystander. Understand: • How to operate all controls • The functions of all controls • How to STOP in an Emergency • Braking and steering characteristics • Turning radius and clearances Read the Operator's Manual and other training material. If the operator(s) or mechanic(s) cannot read English, it is the owner's responsibility to explain this material to them.
All operators and mechanics should be trained. The owner is responsible for training the users.
Never let children or untrained people operate or service the equipment. Local regulations may restrict the age of the operator.
The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people or property.

Operator Age
Do not allow children under the age of 18 to operate or service any outdoor power equipment.
Local regulations may restrict the age of the operator.
Data indicates operators age 60 years and above are involved in a large percentage of riding mower-related injuries. These operators should evaluate their ability to operate the riding mower safely enough to protect themselves and others from serious injury.

Children
Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. Never assume that children will remain where you last saw them.
Be alert and turn machine off if a child enters the area.

Before and while backing, look behind and down for small children.
Never carry children, even with the blade(s) shut off. They may fall off and be seriously injured or interfere with safe machine operation. Children who have been given rides in the past may suddenly appear in the mowing area for another ride and be run over or backed over by the machine.
Never allow children to operate or service the machine.
Use extreme care when approaching blind corners, shrubs, trees, or other objects that may block your view of a child.
Keep children out of the mowing area and in the watchful care of a responsible adult other than the operator.

Personal Protection
Always wear appropriate clothing including hard hat, protective gloves, safety glasses and hearing protection. Long hair, loose clothing or jewelry may get tangled in moving parts.
DO NOT wear loose clothing or jewelry and tie back hair during operation.
Wear proper footwear to improve footing on slippery surfaces. NEVER wear open sandals or canvas shoes during operation.

Before Operating
Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
Keep all nuts and bolts tight to be sure the equipment is in safe working condition.
Maintain the machine to be in compliance with the maintenance schedule.
Clean grass and debris from unit, especially from around muffler and engine, to help prevent fires.
Check parking brake operation frequently. Adjust and service as required.
Inspect unit before each use for missing or damaged decals and shields, correctly operating safety interlock system, and deterioration of grass catchers. Replace or repair as needed.
Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.
Ensure Safety Interlock System is functioning properly. DO NOT operate unit if safety interlock is damaged or disabled.
Be sure all drives are in neutral and parking brake is engaged before starting engine. Steering control levers must be in neutral and PTO disengaged. Only start engine from the operator's position. Use seat belts if provided.
Operate unit only when standing in operator zone.
Be sure the area is clear of bystanders and pets before operating.
Never tamper with safety devices. Check their proper operation regularly.
Keep machine free of grass, leaves, or other debris build-up. Clean up oil or fuel spillage and remove any fuel-soaked debris.

Operation
Never operate machine in a closed or poorly ventilated area. Never run an engine in an enclosed area.
ALWAYS maintain unit in safe operating condition. Damaged or worn out muffler can cause fire or explosion.
This product is equipped with an internal combustion type engine. DO NOT use unit on or near any unimproved, forest-covered or brush covered land unless exhaust system is equipped with a spark arrester meeting applicable local, state or federal laws. A spark arrester, if it is used, must be maintained in effective working order by operator.
DO NOT operate machine while feeling tired, ill or under the influence of alcohol or other drugs.
Do not change the engine governor setting or overspeed the engine.
Do not operate the mower under the influence of alcohol or drugs.
Keep hands and feet away from the cutting units. Do not put hands or feet near rotating parts or under the machine. Keep clear of the discharge opening at all times.
DO NOT touch parts which are hot. Allow parts to cool.

Never operate with the discharge deflector raised, removed or altered, unless using a grass catcher. Make sure other safety devices are in place and working.
Always keep hands and feet away from all pinch points.
Avoid slippery surfaces. Be sure of your footing while using pedestrian controlled equipment, especially when backing up. Walk, don't run. Use extreme caution if operating on wet grass, reduced footing could cause slipping.
Never carry passengers and keep pets and bystanders away. Stop machine if anyone enters the area.
Be aware of the mower discharge direction and do not point it at anyone. Never direct discharged material toward anyone. Avoid discharging material against a wall or obstruction. Material may ricochet back toward the operator. Stop the blade(s) when crossing gravel surfaces.
Never engage PTO when attachment, including mower blades, is not in use. Always turn off power to attachment when not in active use such as traveling or crossing driveways.
Slow down and use caution when making turns and crossing roads and sidewalks. Stop blades if not mowing.
Stop on level ground, lower implements, disengage drives, engage parking brake (if provided), disengage PTO, shut off engine and allow moving parts to stop before leaving the operator's position for any reason including emptying the catchers or unclogging the chute.
Never engage PTO while raising the attachment, including mower blades, or when attachment is in the raised position.
Never raise deck with the blades running.
Never operate with the PTO shield, or other guards not securely in place. Be sure all interlocks are attached, adjusted properly, and functioning properly. Never modify or remove safety devices.
Do not mow in reverse unless absolutely necessary. Always look behind and down before backing up to be sure of a clear path.
Stop equipment and inspect blades after striking objects or if an abnormal vibration occurs. Make necessary repairs before resuming operations.
Never leave a running machine unattended. Always turn off blade(s), set parking brake, stop engine and remove key before dismounting.
Disengage blade(s) when not mowing. Shut off engine and wait for all parts to come to a complete stop before cleaning the machine, removing the grass catcher, or unclogging the discharge guard.
Know the weight of loads. Limit loads to those you can safely control and the unit can safely handle.
Use care when loading or unloading the machine into a trailer or truck.

Operating Conditions
Lightning can cause severe injury or death. If lightning is seen or thunder is heard in the area, do not operate the machine; seek shelter.
Always check overhead and side clearances carefully before operation.
Watch for traffic when operating near or crossing roadways.
Ensure the area is cleared of objects such as rocks, wire, toys, etc., which could be thrown by the blades prior to operation.
Check for weak spots on docks, ramps or floors. Avoid uneven work areas and rough terrain. Stay alert for hidden hazards or traffic.
Always use ramps to climb curbs to prevent personal injury or equipment damage.
Use care when approaching blind corners, shrubs, trees or other objects that may obscure vision.
Dust, smoke, fog, etc. can reduce vision and cause an accident.
Only operate in good light, keeping away from holes and hidden hazards.

Slope Operation
Slopes are a major factor related to loss of control and tip-over accidents, which can result in severe injury or death. Operation on all slopes requires extra caution. If you cannot back up the slope or if you feel uneasy on it, do not mow it.
DO NOT operate on slopes of more than 20°. This maximum degree of operation is without attachments.
Do not operate on slopes of more than 10° with attachments such as grass catchers installed.

Mow across slopes, not up and down.
DO NOT operate the mower on slopes at all when the grass is wet.
DO NOT operate on slopes steeper than you can feel secure about the traction of the tires and the stability of the mower.
Watch for holes, ruts, bumps, rocks, or other hidden objects. Uneven terrain could overturn the machine. Tall grass can hide obstacles.
Do not mow on moist or wet grass. Tires may lose traction causing a loss of control.
Use extra care while operating machine with grass catchers or other attachments; they can affect the stability of the machine. Do not use on steep slopes.
Slow down and use caution when making turns and when changing directions on slopes. Keep all movements on the slope *slow* and *gradual*. Sudden changes in speed or direction could cause the machine to roll over.
Avoid starting, stopping, or turning on a slope. If the tires lose traction, disengage the blade(s) and proceed slowly straight down the slope.
Operation on slopes may lead to loss of steering control. When operating on slopes be prepared to react to an emergency situation: • Return steering levers to neutral position. • Immediately set parking brake. • Turn off PTO and engine.
DO NOT try to stabilize the machine by putting your foot on the ground.
DO NOT park on slopes unless necessary. When parking on slope always chock or block wheels. Always set parking brake.
Choose a low ground speed so you will not have to stop or shift while on a slope.
Slow down and use extra care on hillsides. Be sure to travel in the recommended direction on hillsides. Turf conditions can affect the machine's stability. Use caution while operating near drop-offs.
DO NOT operate near drop-offs, ditches, or embankments. Unit can suddenly turn over if a wheel is over the edge of a cliff or ditch, or if an edge caves in.
Do not bypass transmission or allow transmission to free-wheel when on a slope.

Fuel
To avoid personal injury or property damage, use extreme care in handling gasoline. Gasoline is extremely flammable and the vapors are explosive.
Ethanol blends must not exceed E10. Higher ethanol content may cause your machine to run hotter and damage your engine.
Replace fuel cap securely and clean up spilled fuel before starting engine.
Extinguish all cigarettes, cigars, pipes, and other sources of ignition.
Use only an approved fuel container.
Never store the machine or fuel container where there is an open flame, spark, or pilot light such as on a water or space heater or other appliances.
Never fill containers inside a vehicle or on a truck or trailer bed with a plastic liner. Always place containers on the ground away from your vehicle before filling.
Never refuel the machine indoors.
Never remove fuel cap or add fuel with the engine running. Allow engine to cool before refueling.
Fuel is highly flammable and its vapors are explosive. Handle with care. Use only an approved gasoline container with an appropriately sized dispensing spout. NO smoking, NO sparks, NO flames.
Remove equipment from the truck or trailer and refuel it on the ground. If this is not possible, then refuel such equipment with a portable container, rather than from a gasoline dispenser nozzle.
Keep the nozzle in contact with the rim of the fuel tank or container opening at all times until the fueling is complete. Do not use a nozzle lock open device.
Never overfill fuel tank. Replace fuel cap and tighten securely.

If fuel is spilled on clothing, change clothing immediately.

DO NOT OVERFILL! This equipment and/or its engine may include evaporative emissions control system components, required to meet EPA and/or CARB regulations, that will only function properly when the fuel tank has been filled to the recommended level. Overfilling may cause permanent damage to evaporative emissions control system components. Filling to the recommended level ensures a vapor gap required to allow for fuel expansion. Pay close attention while filling the fuel tank to ensure that the recommended fuel level inside the tank is not exceeded. Use a portable gasoline container with an appropriately sized dispensing spout when filling the tank. Do not use a funnel or other device that obstructs the view of the tank filling process.

Towing

Do not attach towed equipment or accessories.This vehicle is not designed to tow.

Accessories

Follow the manufacturer's recommendation for wheel weights or counterweights

Attachments reduce the maximum operating slope angle. DO NOT operate on slopes over 10° when operating with attachments.

Check grass catcher components and the discharge guard frequently and replace with the manufacturer's recommended parts, when necessary.

Use only attachments recommended by AriensCo that are appropriate to your use and can be used safely in your application.

Batteries

Avoid Electric Shock. Objects contacting both battery terminals at the same time may result in injury and unit damage. DO NOT reverse battery connections.

Reverse connections may result in sparks which can cause serious injury. Always connect positive (+) lead of charger to positive (+) terminal, and negative (-) lead to negative (-) terminal.

ALWAYS disconnect negative (-) cable FIRST and positive (+) cable SECOND. ALWAYS connect positive (+) cable FIRST, and negative (-) cable SECOND.

Explosive Gases from battery can cause death or serious injury. Poisonous battery fluid contains sulfuric acid and its contact with skin, eyes or clothing can cause severe chemical burns.

No flames, No sparks, No smoking near battery.

Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Always wear protective clothing and safety glasses near battery and use insulated tools.

ALWAYS keep batteries out of reach of children.

Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Service

The use of non-genuine replacement parts or accessories could adversely affect machine operation and safety.

Do not change engine governor setting or overspeed the engine

Park machine on level ground. Never allow untrained personnel to service machine.

Disconnect battery or remove spark plug wire before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.

Keep unit free of debris. Clean up oil or fuel spillage.

ALWAYS block wheels and know all jack stands are strong and secure and will hold weight of unit during maintenance. Use jack stands to support components when required.

Carefully and slowly release any pneumatic or hydraulic pressure from components with stored energy.

ALWAYS keep body and hands away from pin holes or nozzles which eject hydraulic fluid under pressure.

NEVER attempt to make any adjustments or repairs to unit while engine is running (except where specifically recommended). Disengage drives, lower implement, set parking brake, stop engine and remove key or disconnect spark plug wire. Wait for all movement to stop before adjusting, cleaning or repairing.
Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
Lower cutting deck unless a positive mechanical lock is used.
Allow engine to cool before servicing.
Moving parts can cut or amputate fingers or a hand. On multiblade mowers, rotation of one blade will cause all blades to rotate.
Use care when checking blades. Wrap the blade(s) or wear gloves, use caution when servicing them. Replace damaged blades. Never straighten or weld them.

Transporting Unit
Use care when loading or unloading the machine into a trailer or truck.
Use full width ramps for loading machine into trailer or truck.
Secure unit chassis to transport vehicle. Never secure from rods or linkages that could be damaged. Tie the machine down securely using straps, chains, cable, or ropes. Both front and rear straps should be directed down and outward from the machine.
Do not transport machine while engine is running.
ALWAYS turn off power to attachment and shut off fuel when transporting unit.

Storage
NEVER store unit with fuel in fuel tank, inside a building where any ignition sources are present.
Clean grass and debris from cutting units, drives, mufflers, and engine to help prevent fires. Clean up oil or fuel spillage. Let engine cool before storing and do not store near flame.
Shut off fuel while storing or transporting. Do not store fuel near flames or drain indoors.
For extended storage, shut off fuel and clean unit thoroughly. See engine manual for proper storage.

ASSEMBLY

WARNING: AVOID INJURY. Read and understand entire *Safety* section before proceeding.

1. Remove bag and packaging materials from unit.
2. Remove hardware from negative (-) battery cable, but DO NOT discard.
3. Secure negative (-) battery cable to negative (-) battery terminal with hardware removed in step 2.
4. Add a small amount of gasoline to the fuel tank. See *Before Operation* on page 16 for fuel specification.
5. Check engine oil level and add oil if needed. Refer to the engine manual for details.
6. Check hydraulic fluid level and add fluid if needed. See *Check Hydraulic Oil Level* on page 23.
7. Check tire pressures. See *Check Tire Pressure* on page 24 and *Specifications* on page 41.
8. Inspect all hardware and tighten if loose.
9. Check safety interlock system functions. See *Check Safety Interlock System* on page 22.
10. Start the engine, set the throttle to a slow position, and slowly drive unit off shipping crate. See *Start The Engine* on page 18 and *Operate Unit* on page 19.
11. Stop unit, engage parking brake, and stop the engine. See *Stop The Engine* on page 19.
12. Place the discharge chute in the operating position. See Figure 3.

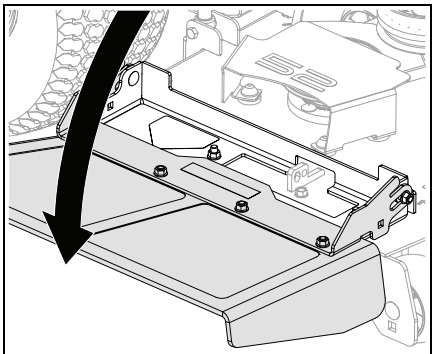


Figure 3

13. Check battery and charge if needed. See *Charge Battery* on page 26.

WARNING: FAILURE OF INTERLOCK together with improper operation can result in severe personal injury.

14. Lubricate all fittings. See *Maintenance Schedule* on page 21.
15. Check that mower deck is level per factory standards. See *Check Deck Level and Pitch* on page 36.
16. Check all control functions and ensure unit operates properly. See *Controls and Features* on page 12.
17. Check steering lever alignment. See *Align Steering Levers* on page 30.

WARNING: FAILURE OF CONTROLS could result in death or serious injury.

CONTROLS AND FEATURES

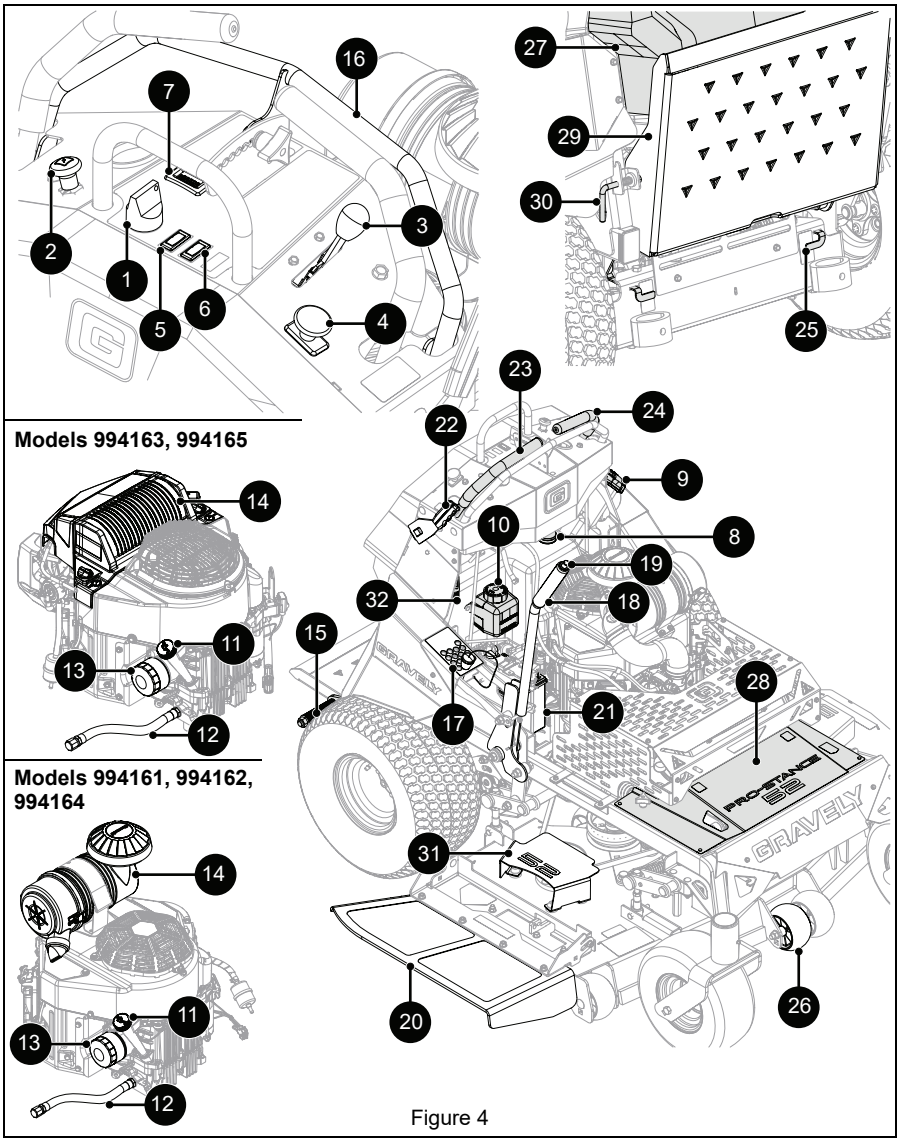


Figure 4

1. Ignition Key
2. Choke Control Knob (Models 994161, 994162, 994164)
3. Throttle Control Lever
4. Power Take Off (PTO) Switch
5. Oil Pressure Warning Light
6. Malfunction Indicator Light (Models 994163, 994165)
7. Hour Meter
8. Fuel Gauge Sight Window
9. Fuel Tank & Cap
10. Hydraulic Oil Expansion Tank
11. Oil Fill / Dipstick
12. Oil Drain
13. Engine Oil Filter
14. Air Filter
15. Deck Lift Pedal
16. Speed Control Bar
17. Height-of-Cut (HOC) System
18. Deck Lift Lever
19. Transport Lock Release Button
20. Discharge Chute
21. Battery
22. Parking Brake Lever
23. Steering Lever (2)
24. Operator Presence Control (OPC) – (Integrated Into Left Steering Lever)
25. Transaxle Bypass Lever (2)
26. Anti-Scalp Wheels
27. Operator Pad
28. Belt Access Panel
29. Operator Platform
30. Platform Lock Pin
31. Belt Cover (2)
32. Fuse / Relay Box (Below Control Panel)

WARNING: AVOID INJURY. Read and understand entire *Safety* section before proceeding.

See Figure 4 for Controls and Features locations.

IGNITION KEY

See Figure 5.

Controls power to the engine. The key cannot be removed when in the on position.

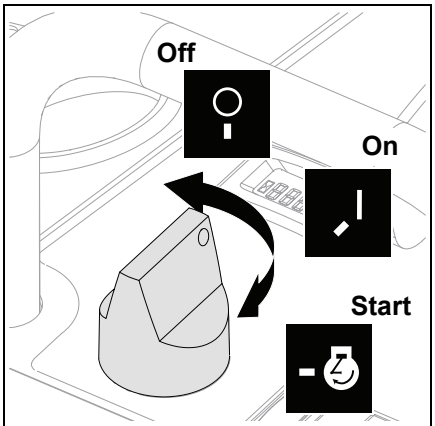


Figure 5

CHOKE CONTROL KNOB

Models 994161, 994162, 994164

See Figure 6.

Controls air intake to the engine.

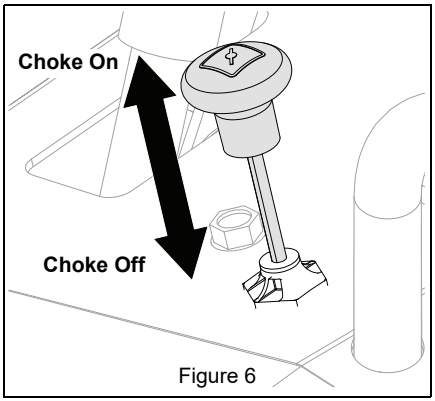


Figure 6

THROTTLE CONTROL LEVER

See Figure 7.

Controls engine speed.

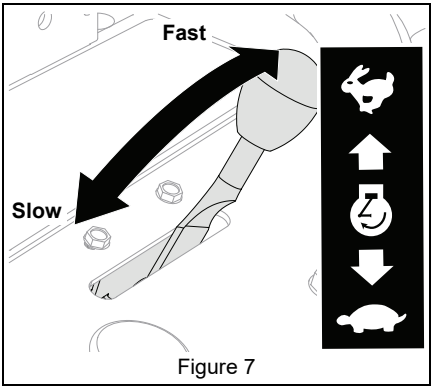


Figure 7

POWER TAKE-OFF (PTO) SWITCH

See Figure 8.

Controls power to the mower blades. The engine will not start with the PTO switch in the on position.

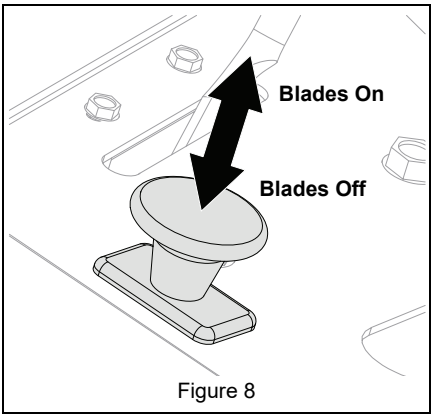


Figure 8

OIL PRESSURE WARNING LIGHT

Illuminates when oil pressure is low. Stop engine immediately and refer to engine manual.

MALFUNCTION INDICATOR LIGHT

Models 994163, 994165

Illuminates when an engine-related problem occurs. Stop engine immediately and refer to engine manual.

DECK LIFT PEDAL

Allows operator to raise or "feather" mower deck over rocks, ruts, and other small obstacles without locking the deck in its transport position. Also used to reduce effort needed to raise deck with deck-lift lever.

SPEED CONTROL BAR

Limits the steering lever forward travel range and the unit's maximum forward speed.

HEIGHT-OF-CUT ADJUSTMENT SYSTEM

Selects mower deck cutting height.

DECK LIFT LEVER

Raises and lowers mower deck when changing cutting height or locking deck in transport position.

TRANSPORT LOCK

Locks mower deck in the highest position for transporting or moving unit from one work area to another.

TRANSPORT LOCK RELEASE BUTTON

Releases deck from its transport position when deck lift lever is pulled back and button is depressed.

TRANSAXLE BYPASS LEVERS

Engage and disengage transaxles so unit can be moved with the engine off.

ANTI-SCALP WHEELS

Help prevent the deck from contacting the ground and scalping the lawn when mowing over high spots.

HOUR METER

Measures and displays engine runtime.

PARKING BRAKE LEVER

See Figure 9.

Engages and disengages the parking brake. The engine will not start when brake is released.

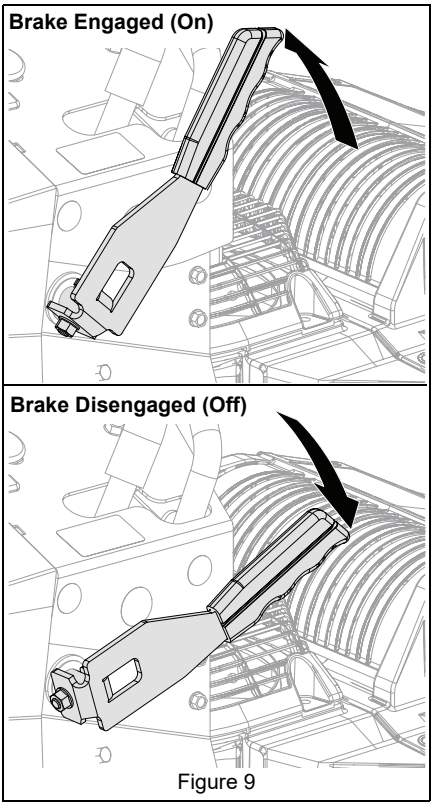


Figure 9

STEERING LEVERS

Control the direction and speed of unit. The levers gradually return to neutral when released and are locked in neutral when parking brake is engaged.

OPERATOR PRESENCE CONTROL (OPC)

See Figure 10.

Integrated into the left steering lever and part of the safety interlock system. When left steering lever is depressed, OPC engages and closes an electrical circuit, allowing for unit operation. Engine will stop if OPC is released when parking lever is released.

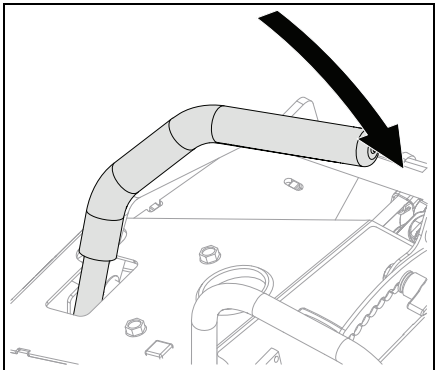


Figure 10

SAFETY INTERLOCK SYSTEM

Monitors the interaction of various unit safety features and closes an electrical circuit that allows for unit to start and operate when certain conditions are met.

BEFORE OPERATION

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

1. Clean mower deck. See *Clean Mower Deck* on page 22.
2. Know how to stop in an emergency. See *Emergency Stopping* on page 18.
3. Check fuel level and add fuel if needed.

IMPORTANT: Use fresh unleaded fuel with an octane rating of at least 87. DO NOT use E85 blended fuels; the engine is not E20 / E30 / E85 compatible. The maximum recommended ethanol content is 10%. Gravely recommends using a quality fuel stabilizer in all fuel. See *Short-Term Storage* on page 40.

4. Check engine oil level and add oil if needed. Refer to engine manual.
5. Check hydraulic oil level. See *Check Hydraulic Oil Level* on page 23.
6. Check condition of air cleaner. Refer to engine manual.
7. Check function of all controls.
8. Ensure all guards are in place and securely fastened.
9. Check function of the Safety Interlock System by performing the tests below. Contact your Gravely dealer for repair if any of the tests fail.

WARNING: AVOID INJURY. Failure of Safety Interlock System together with improper operation can result in severe personal injury.

Test	Steering Levers	PTO	Parking Brake	Result
Starting Interlock				
1	Neutral	Off	Engaged	Engine starts.
2	Forward, Neutral, Reverse	On	Engaged or Disengaged	Engine does not start.
3	Forward, Neutral, Reverse	On or Off	Disengaged	Engine does not start.
Operating Interlock (Engine On)				
4 *	Forward, Neutral, Reverse	On	Engaged or Disengaged	Engine shuts off.
5 *	Forward, Neutral, Reverse	On or Off	Disengaged	Engine shuts off.
* When operator releases operator presence control (OPC).				

SET SPEED CONTROL

See Figure 11.

1. Remove wing knob and washer retaining speed control bar position.
2. Adjust speed control bar:
   - Move bar back to reduce steering lever forward travel range and maximum forward drive speed.
   - Move bar forward to increase steering lever forward travel range and maximum forward drive speed.
3. Reinstall wing knob and washer to secure speed control bar position.

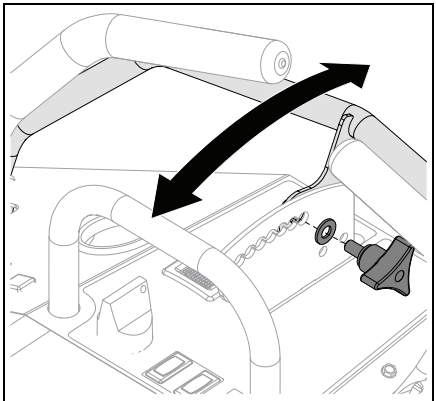


Figure 11

SET CUTTING HEIGHT

1. Pull deck-lift lever back until deck locks in its transport position. See Figure 12.

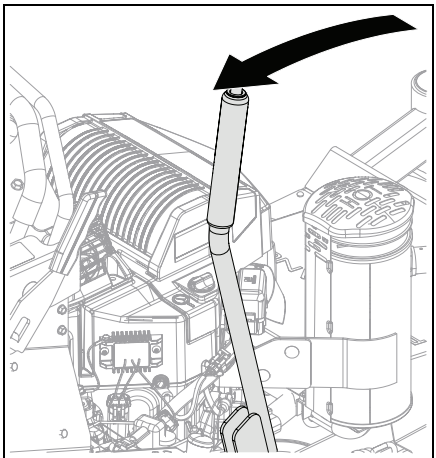


Figure 12

TIP: Push deck-lift pedal down to assist raising the mower deck. See Figure 13.

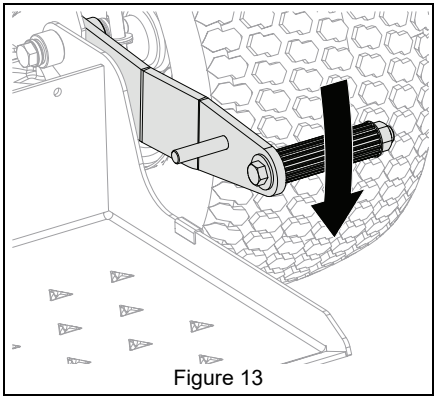


Figure 13

See Figure 14.

2. Insert height-of-cut pin into desired setting.
3. Pull deck-lift lever back slightly and depress transport lock release button.
4. Slowly release deck-lift lever until deck rests at its set cutting height.

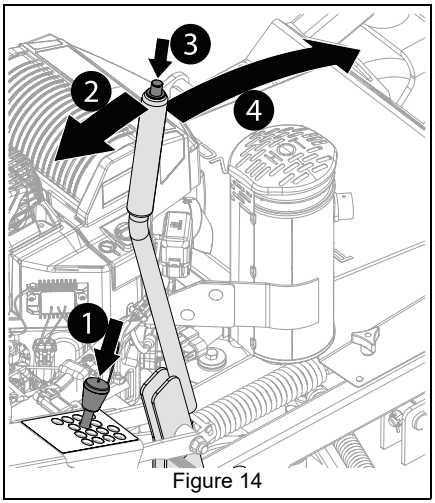


Figure 14

SET OPERATOR PLATFORM

CAUTION: Platform will drop when lock pin is released. Stand clear when releasing platform.

See Figure 15.

For trailering, storage, or to walk behind the unit while mowing:

1. Pull and hold lock pin, rotate platform upward, and release pin to lock platform in position.

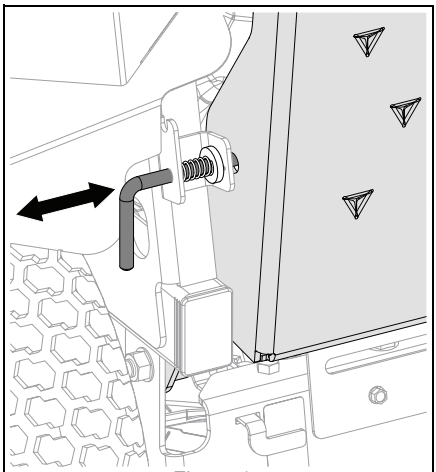


Figure 15

See Figure 16.

To stand on the machine while operating:

1. Pull lock pin to release platform and slowly rotate platform into the lowered position.

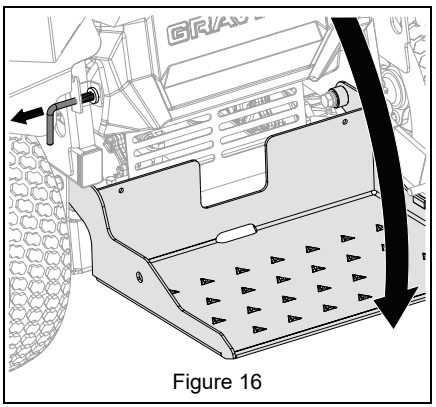


Figure 16

OPERATION

WARNING: AVOID INJURY. Read and understand the *Safety* section before proceeding.

IMPORTANT: All references to left, right, front or rear are given from the perspective of operator in operator's position, facing the direction of forward travel.

EMERGENCY STOPPING

WARNING: AVOID INJURY. Operating on slopes may lead to loss of steering control. Be prepared to react.

1. Return steering levers to neutral position.
2. Engage parking brake.
3. Push PTO switch down to off position.
4. Turn key to off position and remove from ignition.

START THE ENGINE

1. Move steering levers to neutral position.
2. Engage parking brake.
3. Push PTO switch down to off position.

IMPORTANT: Starting procedures differ between carbureted and EFI engine models. Follow the starting procedure for your model.

Models 994161, 994162, 994164:

1. If engine is cold, move choke control lever to the on position. DO NOT use choke on a warm engine.
2. Move throttle control lever to 3/4 fast position.
3. Insert ignition key and turn to the start position. Release key when engine starts.

NOTICE: Do not operate the starter for more than 10 seconds per starting attempt. If the engine does not start, allow a 60-second cool down period between starting attempts.

4. Gradually move choke control lever to the off position after engine starts.

Models 994163, 994165:

1. Move throttle control halfway between the slow and fast positions.

2. Insert the ignition key in the switch and turn the key switch to the on position for one minute. This allows the fuel pump to cycle and prime the system.
3. Turn key to off position.
4. Turn the key to start position, crank and start engine. If the engine fails to start, repeat steps 2 and 3.
5. Release key when engine starts.

NOTICE: Do not operate the starter for more than 10 seconds per starting attempt. If the engine does not start, allow a 60-second cool down period between starting attempts.

OPERATE UNIT

1. Start the engine. See *Start The Engine* on page 18.
2. Engage operator presence control (OPC).

IMPORTANT: OPC must remain depressed / engaged to operate unit. Engine will stop if OPC is released while operating.

3. Release parking brake.
4. Set throttle control lever to fast position.

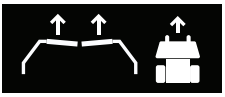
IMPORTANT: Engaging the PTO knob with the throttle lever set lower than fast position can cause excessive belt wear. ALWAYS use fast position when engaging the PTO.

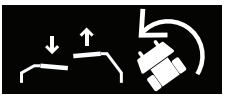
5. Pull PTO switch up to the on position.

IMPORTANT: Never engage the PTO if the mower is plugged with grass or debris. This may cause damage to the electric clutch.

WARNING: AVOID INJURY. Move the steering levers slowly and keep the throttle at slow speed until you learn how to operate the unit.

6. Move steering levers to begin mowing.

Direction of Travel	Lever Position
Forward	Push both levers forward from neutral position.
	
Reverse	Pull both levers backward from neutral position.

Direction of Travel	Lever Position
	
Right Turn	Push left lever farther forward than the right lever.
	
Left Turn	Push right lever farther forward than the left lever.
	
Stop	Return both levers to neutral position.
	

IMPORTANT: Aggressive turning can scuff or damage lawns. Always keep both wheels rotating when making sharp turns. DO NOT make turns with inside wheel completely stopped. For minimum turning radius, slowly reverse inside wheel while moving outside wheel slowly forward.

STOP THE ENGINE

WARNING: AVOID INJURY. Wait for all moving parts to stop before leaving operator's position.

1. Move steering levers to the neutral position.
2. Engage parking brake.
3. Reduce throttle to 3/4 fast position.
4. Push PTO switch down to the off position.
5. Move throttle control lever to slow position.
6. Turn key to off position and remove from ignition.

MOVE UNIT MANUALLY

See Figure 17.

Bypass the transaxles to move the unit with the engine off.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Lock operator platform in its raised position.
3. Pull both transaxle bypass levers out into bypass position.
4. Release parking brake and push unit to desired location.
5. Engage parking brake.
6. Push bypass levers into operating position.

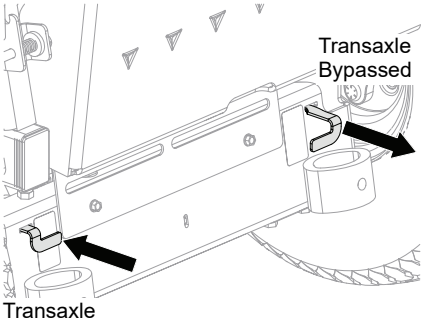


Figure 17

7. Return operator platform to its lowered position.

TRANSPORT UNIT

CAUTION: AVOID INJURY.
Always walk the mower up and down the transport vehicle ramp.
Use a single full-width ramp for loading and unloading a machine for transport. Secure with appropriate straps.
Watch your step and be aware of your footing when walking behind the mower.

Load Mower For Hauling

1. Pull deck-lift lever back until deck locks in its transport position.
2. Rotate and lock operator platform in the raised position.
3. Start the engine.
4. Slowly walk the mower up the transport vehicle ramp.
5. Position mower where it can be secured and engage the parking brake.
6. Stop the engine and remove key from ignition.
7. Secure mower frame to transport vehicle.

NOTICE: NEVER secure unit to vehicle from rods or linkages that could be damaged.

Unload Mower After Hauling

1. Release mower from its secured position.
2. Start the engine and release the parking brake.
3. Slowly walk the mower down the transport vehicle ramp.

RELEASE TRANSPORT LOCK

1. Pull deck-lift lever back slightly and depress transport lock release button.
2. Slowly release deck-lift lever until deck rests at its set cutting height.

MAINTENANCE

WARNING: AVOID INJURY. Read and understand entire *Safety* section before proceeding.

Proper maintenance can prolong the life of unit. The *Maintenance Schedule* on page 21 shows the recommended service schedule.

Your Gravely dealer can provide service and adjustments to keep your unit operating at peak efficiency. Contact an authorized engine manufacturer's service center for engine service.

More frequent service may be required due to working conditions (heavy loads, high ambient temperatures, dusty conditions, or airborne debris).

See the maintenance instructions in the Engine Manual for additional information.

SERVICE ACCESS

The belt-access panel and operator pad can be removed for easier access to maintenance points.

- Remove the wing knobs retaining the belt-access panel to remove the panel. See Figure 18.
- Loosen the four tapping screws retaining the operator pad, and pull operator pad up slightly and back to remove. See Figure 19.

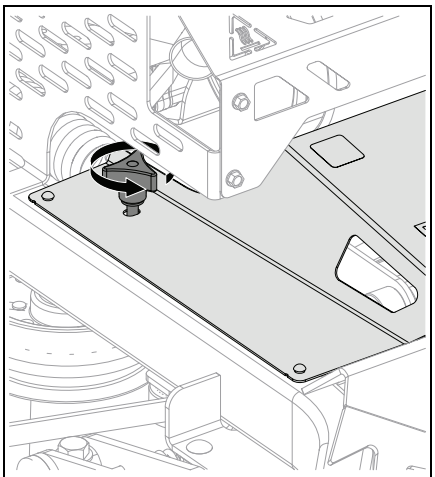


Figure 18

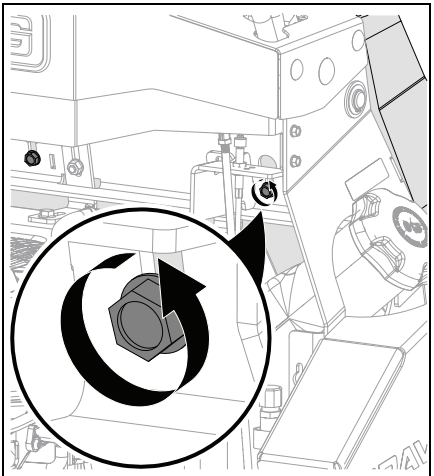


Figure 19

MAINTENANCE SCHEDULE

Service Performed	Each Use	Every 25 hrs.	Every 50 hrs.	Every 100 hrs.	Every 400 hrs.	Every 500 hrs.
Clean Debris from Engine	•					
Inspect Belt Cover Grommets for Damage	•					
Clean Grass and Debris from Deck	•					
Check Safety Interlock System	•					
Check Hydraulic System	•					
Check Tire Pressure	•					
Check Parking Brake	•					
Check Engine Oil *	•					
Change Engine Oil *						
Check Air Filter *	•					
Change Air Filter *						
Check Mower Blades		•				
Lubricate Unit			•			
Clean Engine * Cooling System				•		
Clean Battery				•		
Check Fasteners				•		
Check Belts				•		

Service Performed	Each Use	Every 25 hrs.	Every 50 hrs.	Every 100 hrs.	Every 400 hrs.	Every 500 hrs.
Change Hydraulic Oil and Filter **					•	
Lubricate Caster Fork Bearings						•
Lubricate Caster Wheel Bearings						•

* Refer to engine manual for instructions.

** Change after first 75 hours of operation.

SERVICE PARTS

See your Gravely dealer to purchase service parts for your unit.

Description	Qty	Part No.
Hydraulic Oil Change Kit: • (5) 00057100 32 oz. Bottles Synthetic 15W-50 Hydraulic Oil • (2) 21545100 Oil Filters	1	59402700
Engine Maintenance Kit (Models 994161, 994162, 994164): • (3) 00099700 32 oz. Bottles 10W-40 Engine Oil • (1) 21535800 Oil Filter • (1) 21573800 Fuel Filter • (1) 21548700 Inner Air Filter • (1) 21548800 Outer Air Filter • (2) 21536100 Spark Plug	1	70721900
Engine Maintenance Kit (Models 994163, 994165): Not Available	-	N/A
PTO Belt (Engine to Deck)		
• 48" (Model 994161)	1	07200706
• 52" (Models 994162, 994163)	1	07200819
• 60" (Models 994164, 994165)	1	07200808
Transaxle Drive Belt	1	07200727
Mower Blade		
• 48" (Model 994161)	1	00450200
• 52" (Models 994162, 994163)	1	00450300
• 60" (Models 994164, 994165)	1	09081200
Air Filter Outer Element (Models 994161, 994162, 994164)	1	21548800
Air Filter Inner Element (Models 994161, 994162, 994164)	1	21548700
Air Filter (Models 994163, 994165)	1	21566100
Engine Oil Filter	1	21535800
Fuel Filter (Models 994161, 994162, 994164)	1	21548101
Fuel Filter (Models 994163, 994165)	1	21566000
Muffler Gasket	1	00191627
Hydraulic Oil Filter	2	21545100
Clutch Replacement Kit	1	59411900

CLEAN MOWER DECK

Clean grass and debris from mower deck before each use.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove grass and debris from mower deck and around discharge opening.
3. Remove mower blades and remove grass and debris accumulation from inside the cutting chamber. See *Remove Blades* on page 24.

IMPORTANT: Grass accumulation and debris buildup inside the cutting chamber disrupts aerodynamics and can harbor bacteria and fungi. Clean regularly for best cut quality and to help prevent lawn disease spread.

CHECK SAFETY INTERLOCK SYSTEM

Parking Brake Interlock System

With the parking brake engaged, the steering levers must be locked in neutral.

With the parking brake disengaged, the engine must not start and the engine must shut off if the operator releases the control lever. See *Before Operation* on page 16. If system does not operate correctly, see your dealer for repair. DO NOT operate until repairs are made.

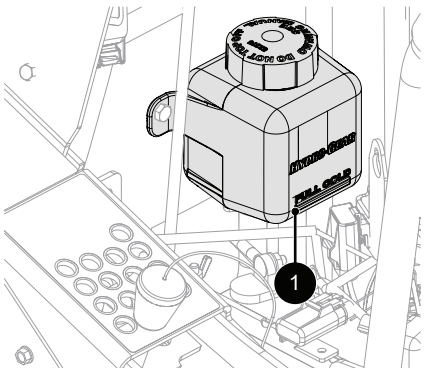
CHECK HYDRAULIC SYSTEM

Check Hydraulic Oil Level

See Figure 20.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Check oil level in expansion tank. Oil should reach the cold fill indicator mark.

IMPORTANT: Engine should be cold when checking initial oil level.



1. Cold Fill Indicator Mark

Figure 20

3. Operate engine for 1 minute and recheck oil level.
4. Add hydraulic oil, if needed. See *Add Hydraulic Oil* on page 23.

Add Hydraulic Oil

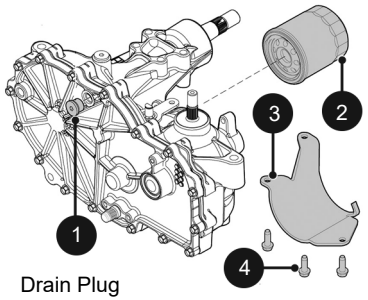
1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove hydraulic oil expansion tank cap.
3. Fill expansion tank with 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent until oil reaches the cold fill indicator mark. See Figure 20.
4. Reinstall expansion tank cap.

Change Hydraulic Oil and Filter

1. Operate unit for a few minutes to warm hydraulic oil.
2. Stop engine, remove key and wait for all moving parts to stop and for hot parts to cool.
3. Lift and properly support rear of unit and remove wheel.
4. Position container under oil filter to catch used oil.

See Figure 21.

5. Remove filter guard and oil filter from transaxle.
6. Remove the drain plug from the fill port and allow the transaxle to drain completely.
7. Wipe filter-mounting surface clean.
8. Lubricate rubber gasket on new oil filter with clean hydraulic oil.
9. Spin filter onto filter housing until it makes contact, and then turn filter 3/4 turn to tighten.
10. Reinstall filter guard and torque to 7.3 N•m (5.4 lb-ft). DO NOT overtighten.
11. Add 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent until oil appears at the bottom of the drain plug (about 1.9L (2 Qt) per transaxle).
12. Reinstall the drain plug and torque to 20.3 N•m (15 lb-ft).
13. Add hydraulic oil to expansion tank until oil reaches cold fill indicator mark. See *Check Hydraulic Oil Level* on page 23, step 4.
14. Repeat steps 4 – 13 for the other transaxle.
15. Purge hydraulic system. See *Purge Hydraulic System* on page 24.



1. Drain Plug
2. Oil Filter
3. Filter Guard
4. Mounting Hardware

Figure 21

Purge Hydraulic System

Purge air from hydraulic system after draining oil or changing the filter.

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

1. Park unit facing a wall or chock wheels.
2. Release parking brake.
3. Support unit so drive wheels are off the ground.
4. Bypass transaxles. See *Move Unit Manually* on page 20.
5. Start the engine and slowly move steering levers forward and backward 5 or 6 times.
6. Stop engine.
7. Return transaxle bypass levers to operating position. See *Move Unit Manually* on page 20.
8. Start engine.
9. Slowly move steering levers forward and backward 5 or 6 times.
10. Stop engine, lower unit to ground and check oil level. Add oil if needed.
11. Repeat steps 1 – 10 until transaxles operate smoothly in forward and reverse at normal speeds without excessive noise.

CHECK TIRE PRESSURE

See *Specifications* on page 41 for recommended tire pressure.

WARNING: AVOID INJURY. Explosive separation of tire and rim parts is possible.

- DO NOT inflate tires above the recommended pressure.
- DO NOT inflate tires with a compressor; use a hand pump.
- DO NOT stand in front of tire assembly when inflating. Use a clip-on chuck and extension hose long enough to allow you to stand to one side.
- DO NOT mount a tire without proper equipment and experience.

CHECK BELTS

Check belts for wear. Contact your Ariens dealer for replacements if you see:

- Cracks in the belt.
- Frayed edges or disconnected belt threads.
- Shiny or glazed areas.

CAUTION: Keep body parts away from idler when releasing idler spring tension.

CHECK MOWER BLADES

Check blades for wear. Replace or sharpen as needed.

CAUTION: AVOID INJURY. Use sturdy gloves or padding to protect hands when working with mower blades.

Rotation of one blade rotates the other blades.

Remove Blades

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.

See Figure 22.

3. Remove and retain hardware securing mower blades and remove blades.

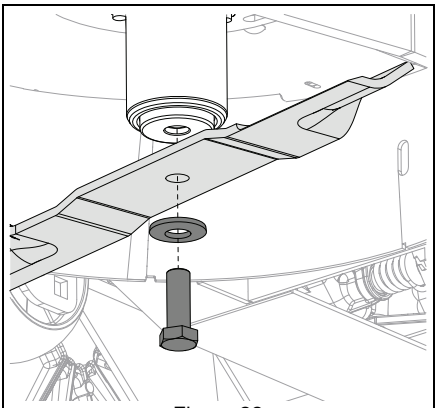
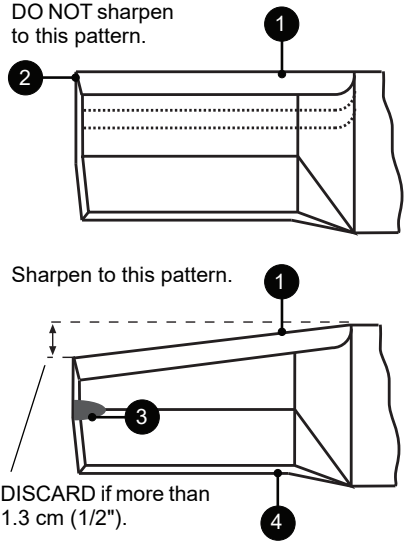


Figure 22

Sharpen Blades

CAUTION: DO NOT sharpen blades while attached to unit.

1. Remove blades. Discard blades if:
   - More than 1.3 cm (1/2") of metal is removed.
   - Air lifts are eroded.
   - Blades are bent or broken.
2. File or grind an equal amount of metal from each cutting edge of the blade until sharp. DO NOT change angle of cutting edge or round the corner of the blade. See Figure 23.



1. Cutting Edge
2. Square Corner
3. Air Lift Erosion
4. Air Lift

Figure 23

CAUTION: Unbalanced blades cause excessive vibration and eventual damage to unit. Balance blades before reinstalling on unit. NEVER weld or straighten blades.

3. Check blade balance by sliding an unthreaded bolt through center hole. Hold the bolt level. If blade does not remain horizontal, sharpen the heavy end until blade is balanced.

Install Blades

See Figure 22.

1. Secure blades to spindles with washers and hex bolts removed earlier. Torque to 156 – 217 N•m (115 – 160 lb-ft).

IMPORTANT: Reinstall Belleville washer with concave (cupped) side against blade.

2. Reconnect spark plug wires.

CHECK PARKING BRAKE

IMPORTANT: Parking brake lever engages drive wheels with two independent cables. It is possible for parking brake to engage one drive wheel only, indicating parking brake cable on opposite side is out of adjustment.

1. Park unit on a flat, level surface, stop the engine, and engage parking brake.
2. Wait for all moving parts to stop and for hot parts to cool.
3. Bypass transaxles. See *Move Unit Manually* on page 20.
4. Push unit forward.
   - If unit does not move forward, parking brake is functioning correctly.
   - If unit moves forward easily, parking brake needs adjustment. See *Adjust Parking Brake* on page 31.
5. Return transaxle bypass levers to operating position. See *Move Unit Manually* on page 20.

CLEAN BATTERY

WARNING: AVOID INJURY. Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Wash hands after handling.

Remove Battery

See Figure 24.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect the negative cable and then the positive cable from battery.
3. Remove hardware securing hold-down bracket to battery and remove bracket.
4. Remove battery.

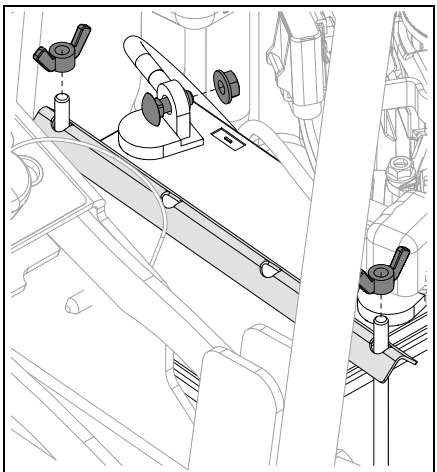


Figure 24

Clean Battery

1. Clean terminals and battery cable ends with wire brush.
2. Coat terminals with dielectric grease or petroleum jelly.

Install Battery

1. Install battery.
2. Secure hold-down bracket to battery using original hardware.
3. Reconnect positive cable and then the negative cable.
4. Place boot over positive terminal.

CHARGE BATTERY

NOTICE: DO NOT fast charge. Charging at a higher rate damages or destroys battery. ONLY use an automatic charger designed for use with your battery.

NOTICE: ALWAYS follow information provided on battery by battery manufacturer. Contact battery manufacturer for details regarding charging.

1. Remove battery from unit. See *Remove Battery* on page 26.
2. Place battery on bench or other well-ventilated place.
3. Connect positive lead of charger to positive terminal.
4. Connect negative lead of charger to negative terminal.
5. Charge battery according to charger and battery manufacturers' instructions.
6. Reinstall battery. See *Install Battery* on page 26.

Jump-Starting

Gravely does not recommend jump-starting your unit. Jump-starting can damage engine and electrical system components. See your engine manual for more detailed information.

CHECK FASTENERS

Check for loose hardware and tighten if necessary.

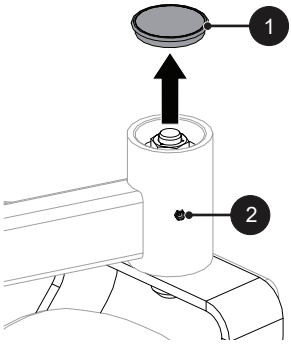
LUBRICATE UNIT

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Apply oil to all pivot points and pin connections.
3. Pump grease into grease fittings.

Lubricate Caster Fork Bearings

See Figure 25.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove dust cap.
3. Pump grease into the fitting until grease appears at the top of the upper bearing.
4. Reinstall dust cap.



1. Dust Cap
2. Grease Fitting

Figure 25

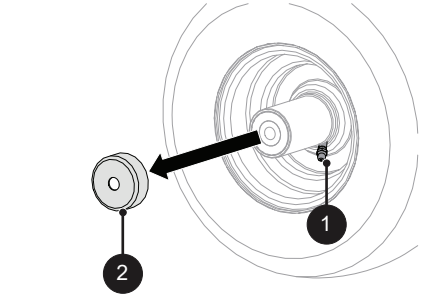
Lubricate Caster Wheel Bearings

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Support unit so front wheels are off the ground.
3. Remove wheel from front fork.

See Figure 26.

4. Remove end caps from wheel hub.
5. Pump grease into fitting until grease squeezes through the seal in the wheel hub.
6. Wipe away excess grease.
7. Reinstall end caps onto wheel hub.
8. Reinstall wheel into fork and lower unit to ground.

IMPORTANT: After tightening bolt, tire should not have any side-to-side play. Tighten bolt until there is a slight amount of drag on the wheel bearing. The wheel should not spin freely.



1. Grease Fitting
2. End Cap

Figure 26

SERVICE AND ADJUSTMENTS

WARNING: AVOID INJURY. Read and understand entire *Safety* section before proceeding.

ELECTRICAL SERVICE

The fuse/relay box is located below the control panel on the right side of the unit. See Figure 27.

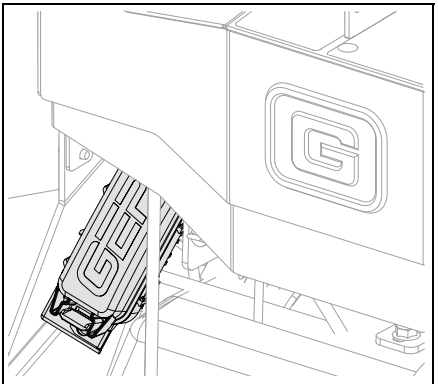


Figure 27

Replace Fuse

NOTICE: To avoid damaging the circuit, replace fuses with fuses of the same amperage rating. Determine the cause of electrical failure and repair before replacing failed electrical components.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove fuse box cover.
3. Remove defective fuse. See Figure 28.
4. Determine cause of fuse failure and repair condition.
5. Install new fuse.
6. Reinstall fuse box cover. Ensure cover snaps tightly into position.

Replace Relay

NOTICE: Relays are interchangeable. Use only quality replacement parts. See *Service Parts* on page 22.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove fuse box cover.
3. Remove defective relay. See Figure 28.
4. Determine cause of relay failure and repair condition.
5. Install new relay.
6. Reinstall fuse box cover. Ensure cover snaps tightly into position.

Fuse Block Diagram

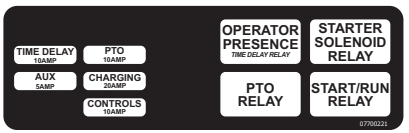


Figure 28

ADJUST UNIT TO DRIVE STRAIGHT

1. Park unit on a flat, level surface.
2. Check tire pressures. If needed, adjust to recommended pressures. See *Specifications* on page 41.

IMPORTANT: DO NOT inflate tires outside recommended range.

3. Drive machine forward, pushing both control levers completely forward to the speed control bar.
   - If unit drives in a straight line, no adjustments are needed.
   - If unit does not drive in a straight line, adjust neutral and align steering levers. See *Adjust Hydraulic Neutral* on page 28, *Adjust Mechanical Neutral* on page 29, and *Align Steering Levers* on page 30.

ADJUST TRANSAXLES

Check for Excessive Creep

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

1. Operate unit for a minimum of 5 minutes to warm hydraulic system.
2. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
3. Chock front wheels and support unit so both drive wheels are off the ground.
4. Remove drive wheels.
5. Start engine, move throttle lever to fast position and release parking brake.
6. Move steering levers forward and backward 5 or 6 times and then return levers to neutral position.
7. Check wheel hubs for rotation.
   - If there is only slight rotation, stop engine, reinstall wheels and lower unit to ground.
   - If there is excessive rotation, adjust neutral. See *Adjust Hydraulic Neutral* on page 28.

Adjust Hydraulic Neutral

WARNING: AVOID INJURY. This adjustment requires operating the engine. Use extreme care to avoid contact with moving parts and hot surfaces. Be sure rear of unit is well supported and secure before starting engine.

IMPORTANT: If wheel hub rotates when checking for excessive creep, adjust hydraulic neutral first, then adjust mechanical neutral.

IMPORTANT: Complete adjustment on both transaxles.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Chock front wheels.
3. Support unit so both drive wheels are off the ground.

4. Remove drive wheels.
5. Loosen the neutral set screw on the transaxles. See Figure 29.

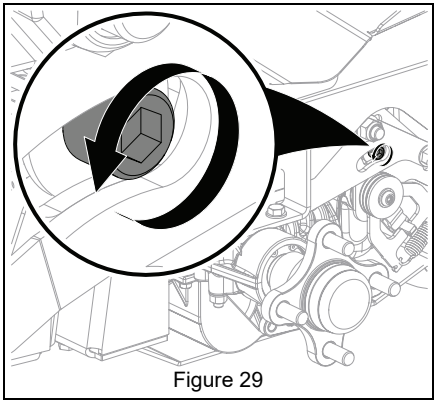
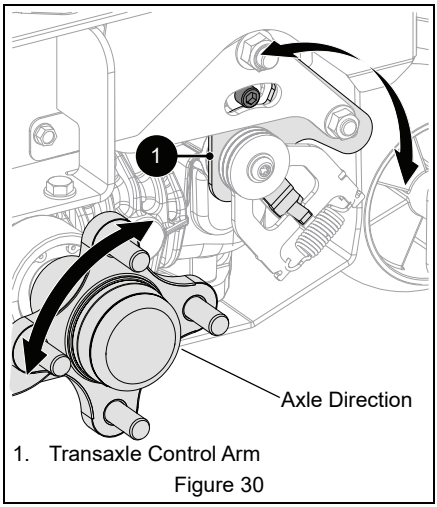


Figure 29

6. Start engine, move throttle lever to fast position and release parking brake.
7. Slowly turn transaxle control arm in the opposite direction of hub rotation until hub stops. See Figure 30.



1. Transaxle Control Arm

Figure 30

8. Hold the transaxle control arm in position and tighten the neutral set screw.
9. Move steering levers forward and backward 5 or 6 times and then return levers to their neutral positions.
10. Check wheels hubs for rotation:
    - If there's no rotation, stop the engine, and reinstall wheels.
    - If there is rotation, repeat steps 5 – 10.

IMPORTANT: Torque wheel lug nuts to 81.3 – 122.0 N•m (60 – 90 lb-ft).

11. Adjust mechanical neutral. See *Adjust Mechanical Neutral* on page 29.

Adjust Mechanical Neutral

1. Adjust hydraulic neutral if procedure not already completed. See *Adjust Hydraulic Neutral* on page 28.
2. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
3. Chock front wheels.
4. Support unit so both drive wheels are off the ground.
5. Remove drive wheels.
6. Release parking brake.
7. Disconnect parking brake cables from transaxle arms. See Figure 31.

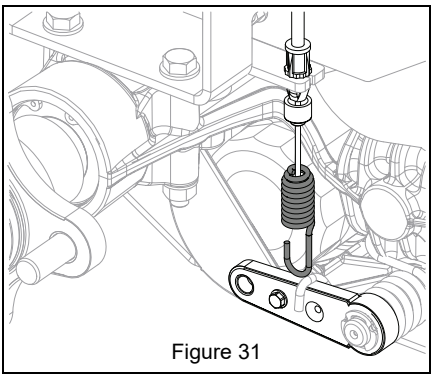


Figure 31

8. Remove operator pad. See Figure 19.
9. Loosen hardware retaining eccentric spacers to steering lever brackets. See Figure 32.

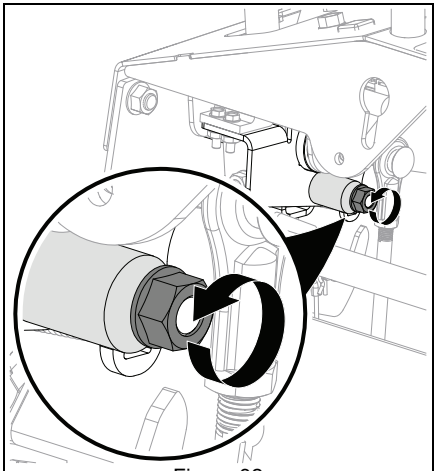


Figure 32

10. Engage parking brake and allow eccentric spacers to seat themselves in parking brake interlock. See Figure 33.

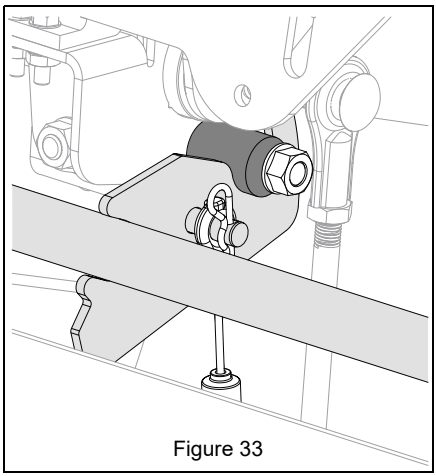


Figure 33

11. Tighten eccentric spacer hardware.
12. Reinstall parking brake cables onto transaxle arms.
13. Reinstall wheels and lower unit to ground.

IMPORTANT: Torque wheel lug nuts to 81.3 – 122.0 N•m (60 – 90 lb-ft).

14. If steering levers don't align, adjust alignment. See *Align Steering Levers* on page 30.

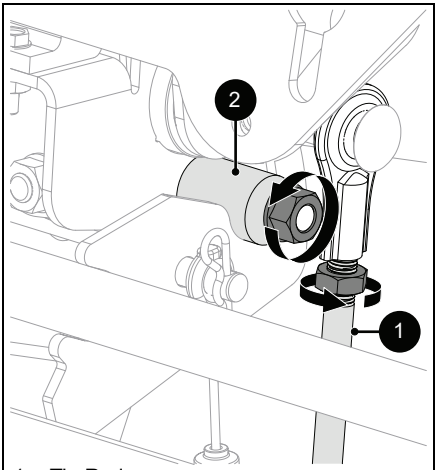
ALIGN STEERING LEVERS

Steering lever alignment should be adjusted ***after* neutral position is located.** See *Adjust Hydraulic Neutral* on page 28 and *Adjust Mechanical Neutral* on page 29.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Chock or block the unit's wheels and disengage parking brake.
3. Remove operator pad. See Figure 19.

See Figure 34.

4. Loosen the jam nuts on each end of both steering lever tie rods.
5. Loosen hardware retaining eccentric spacers to steering lever brackets.



1. Tie Rod
2. Eccentric Spacer

Figure 34

See Figure 35.

6. Turn tie rods to align steering levers:
   - Turn tie rods counterclockwise to move steering levers forward.
   - Turn tie rods clockwise to move steering levers backward.

IMPORTANT: When possible, adjust both steering levers rather than just one to minimize the adjustment necessary for each lever.

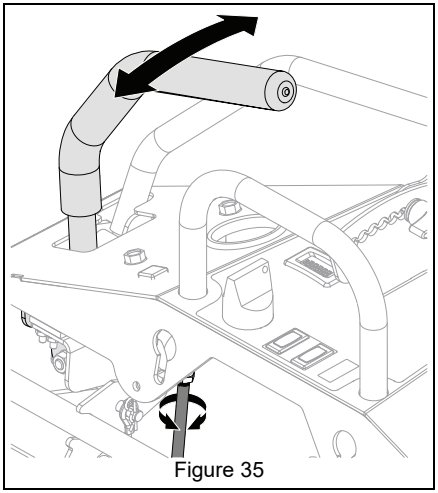


Figure 35

7. Tighten tie rod jam nuts.
8. Engage parking brake.
9. Tighten hardware retaining eccentric spacers.

IMPORTANT: Adjust steering lever interlock if steering levers shift when brake is engaged. See *Adjust Mechanical Neutral* on page 29.

ADJUST PARKING BRAKE

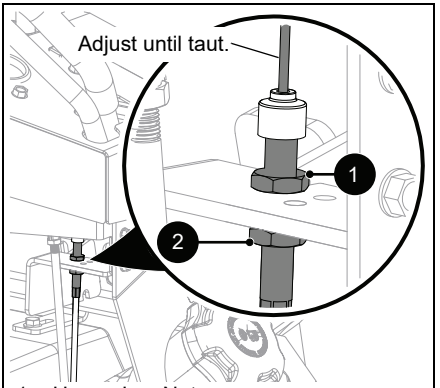
Unit is equipped with two parking brake cables that independently control parking brake on each drive wheel.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Chock wheels to prevent unit from rolling.
3. Disengage parking brake.

See Figure 36.

IMPORTANT: Brake cable adjustment barrels are accessible from the front of the machine.

4. Loosen jam nuts on cable adjustment barrels.
5. Adjust cable tension until cable lengths above adjuster bracket are taut, not tight.
   - To increase cable tension and parking brake lever response, loosen the upper jam nut and tighten the lower jam nut.
   - To decrease cable tension and parking brake lever response, tighten the upper jam nut and loosen the lower jam nut.
6. Tighten jam nuts against adjuster bracket.



1. Upper Jam Nut
2. Lower Jam Nut

Figure 36

7. Engage parking brake and check adjustment. Repeat adjustment as needed. See *Check Parking Brake* on page 25.

IMPORTANT: Ensure bypass levers are in the operating position after brake adjustment.

REPLACE BELTS

CAUTION: Damaged or worn belts may result in injury and / or damage to the unit. Check belts for excessive wear or cracks often.

Remove PTO Belt

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Lower mower deck to its lowest cutting height.
3. Remove belt access panel and belt covers from unit. See Figure 37.

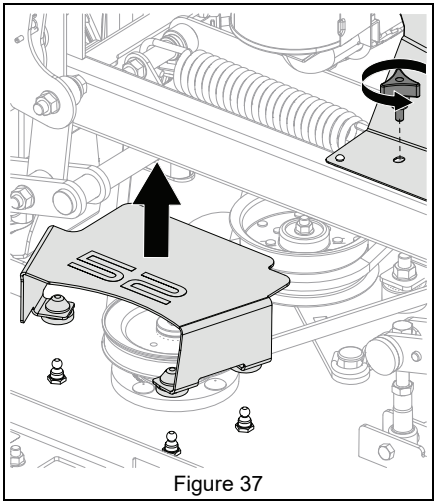


Figure 37

See Figure 38.

CAUTION: Use care when releasing idler spring tension. Keep body parts well away from idlers when performing this operation.

4. Slowly remove PTO belt idler spring hook from anchor bolt.
5. Remove PTO belt.

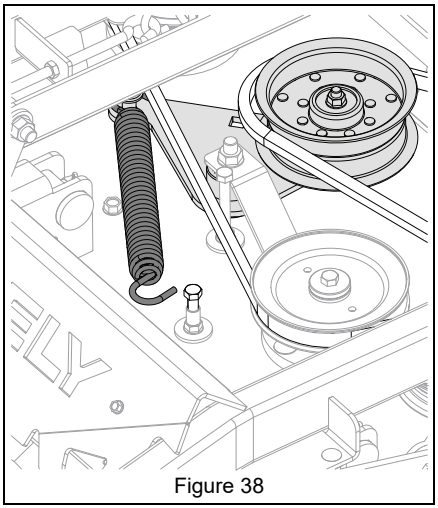


Figure 38

Install PTO Belt

See Figure 39.

1. Install PTO belt around clutch and spindle pulleys.
2. Align belt with idler pulleys.

IMPORTANT: PTO belt is a V-belt. Install belt with narrow edge around clutch and spindle pulleys and with wide edge against idler pulleys.

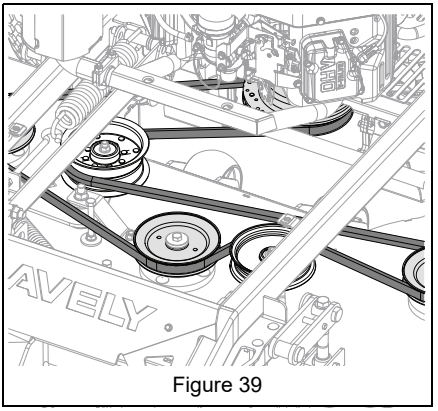


Figure 39

3. Reinstall PTO idler spring hook around anchor bolt to apply belt tension. See Figure 40.

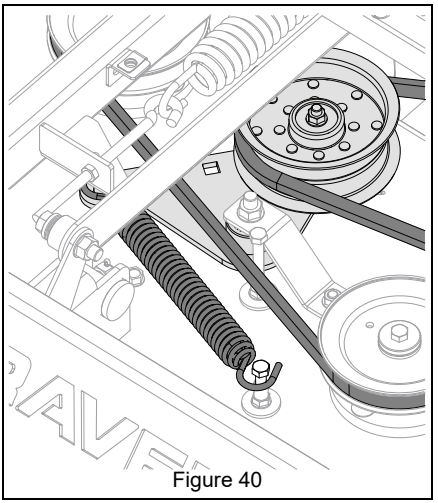


Figure 40

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys. See Figure 41.

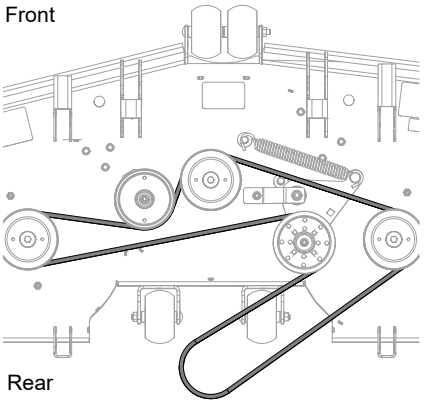


Figure 41

4. Reinstall belt access panel and belt covers.

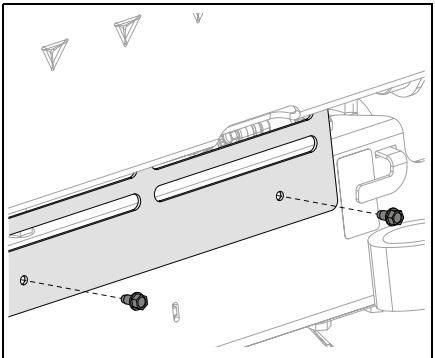
Remove Transaxle-Drive Belt

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove PTO belt from clutch. See *Remove PTO Belt* on page 31.

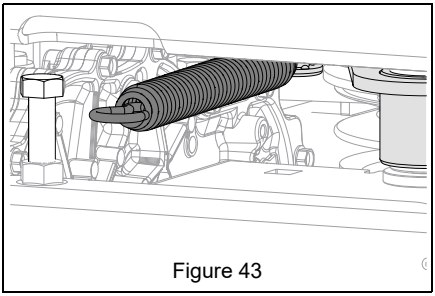
IMPORTANT: It's not necessary to completely remove the PTO belt.

CAUTION: Use care when releasing idler spring tension. Keep body parts well away from idlers when performing this operation.

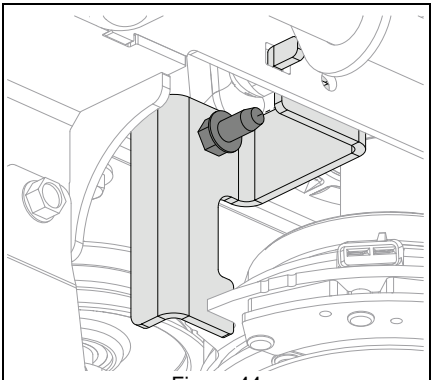
3. Rotate and lock operator platform in the upright position.
4. Remove hardware retaining foot guard to frame and remove guard. See Figure 42.


Figure 42

5. Slowly remove hydro-drive belt idler spring hook from anchor bolt. See Figure 43.


Figure 43

6. Remove hardware securing clutch stop bracket to frame and remove bracket. See Figure 44.


Figure 44

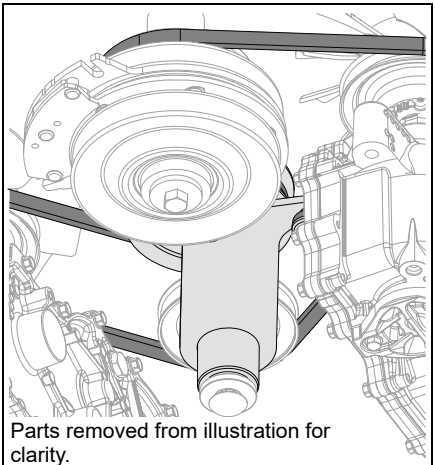
7. Disconnect wire harness from clutch.
8. Remove transaxle drive belt.

Install Transaxle-Drive Belt

See Figure 45.

1. Install transaxle drive belt around engine and transaxle pulleys.
2. Align belt with idler pulleys.

IMPORTANT: Belt is a V-belt. Install with narrow edge around engine, transaxle, and rear idler pulleys and with wide edge against front idler pulley.



Parts removed from illustration for clarity.

Figure 45

See Figure 46.

3. Reinstall idler spring hook onto anchor bolt to add belt tension.

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys.

4. Secure foot guard to frame with original hardware.

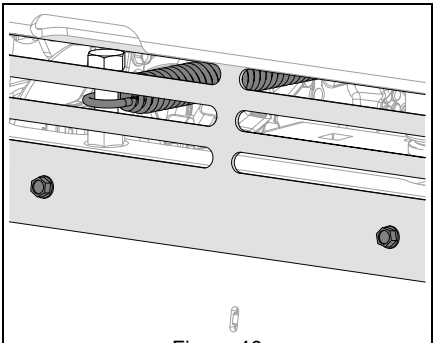


Figure 46

5. Secure clutch stop bracket to frame with original hardware and **torque to 18 – 23 N•m (13 – 17 lb-ft).** See Figure 44.
6. Reconnect wire harness to clutch.
7. Reinstall PTO belt around clutch. See *Install PTO Belt* on page 32.

IMPORTANT: Ensure belt is without twists, has tension, and is aligned in all pulleys.

8. Reinstall belt access panel and belt covers.

ADJUST ANTI-SCALP WHEELS

See Figure 47.

The anti-scalp wheels are set at the factory for typical mowing height, but can be adjusted for high or low cutting conditions.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove hardware securing anti-scalp wheels to deck and remove wheels.
3. Position wheels as necessary.
   - For a very high cutting height, set the anti-scalp wheels in the lowest position on the bracket.
   - For a very low cutting height, set the anti-scalp wheels in the highest position on the bracket.
4. Secure with original hardware.

IMPORTANT: All anti-scalp wheels MUST be set to the same height.

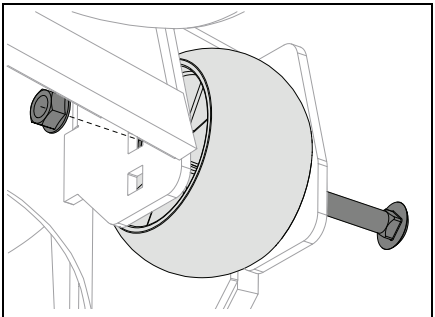


Figure 47

ADJUST DECK LIFT-ASSIST

The deck-lift assist tension may be adjusted to modify deck lift assist and deck stability. Increased spring tension leads to easier deck lifting, but also decreases deck stability.

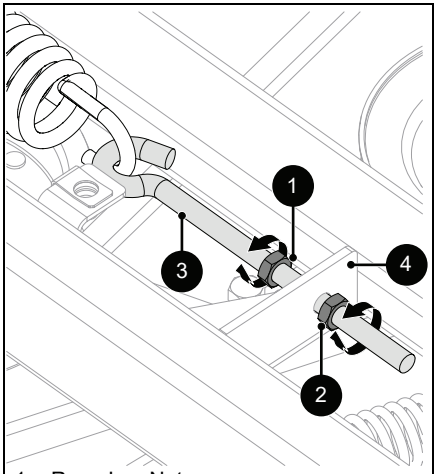
IMPORTANT: Spring tension MUST be equal on both sides of unit; adjust on both sides.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove deck access cover. See Figure 18.

See Figure 48.

3. Set the mower deck cutting height to 3 1/4".
4. Loosen rear jam nuts on anchor bolts.
5. Adjust spring tension:
   - Tighten front jam nuts to increase lift assist and decrease deck stability.
   - Loosen front jam nuts to decrease lift assist and increase deck stability.

IMPORTANT: Excessive spring tension increases the potential for deck to lift and bounce over rough terrain and affect cut quality.



1. Rear Jam Nut
2. Front Jam Nut
3. Anchor Bolt
4. Mounting Bracket

Figure 48

6. Check adjustment:
   a. Tighten rear jam nuts.
   b. Measure the spring length between the outside edges of spring hooks at 3 1/4" height-of-cut position. See Figure 49 for spring length range for each deck size.
   c. Readjust as necessary.

At 3 1/4" Cutting Height:

48": 29.8 – 30.5 cm (11.75 – 12.0")
52": 30.5 – 31.1 cm (12.0 – 12.25")
60": 31.1 – 31.8 cm (12.25" – 12.5")

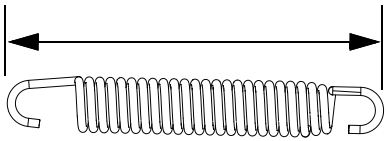


Figure 49

7. Tighten jam nuts against mounting brackets.
8. Reinstall deck access cover.

REMOVE / INSTALL MOWER DECK

Remove Deck

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Remove deck access cover. See Figure 18.
3. Remove PTO belt from clutch. See *Remove PTO Belt* on page 31.
4. Lock deck in its transport position. See *Transport Lock* on page 15.

WARNING: AVOID INJURY. Mower lift arms and lift pedal could cause severe injury if the lift-assist springs are not disconnected before the lift links.

WARNING: AVOID INJURY! Springs store energy. Keep body parts well away from pinch points when removing the deck.

See Figure 50.

5. Loosen front jam nuts on deck lift-assist spring anchor bolts to relieve spring tension.
6. Remove lift-assist springs from anchor bolts.

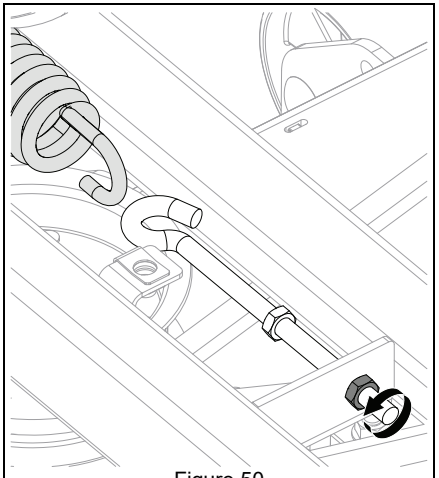


Figure 50

7. Position supports such as blocks or jack stands under each side of the deck.
8. Release transport lock and slowly lower deck until it rests on supports.
9. Remove hardware securing mower lift links to the deck. See Figure 51.

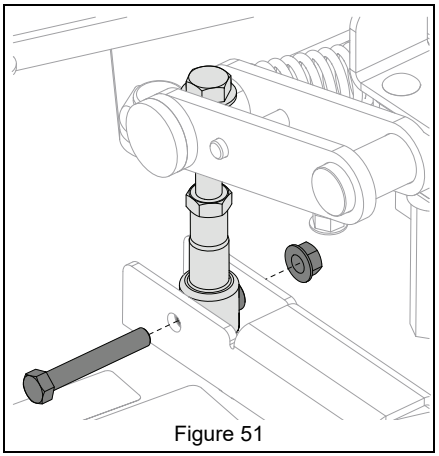


Figure 51

7. Remove hardware retaining drag links to frame. See Figure 52.

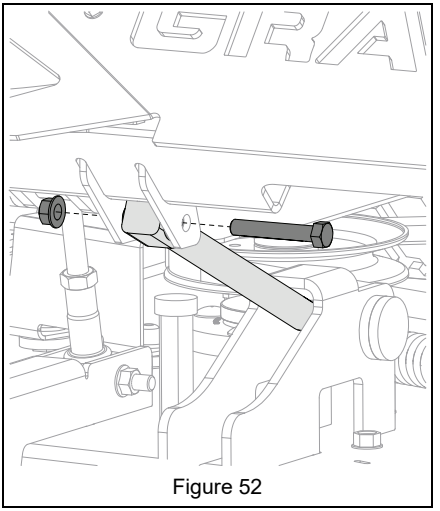


Figure 52

8. Slide deck out from under unit.

Install Deck

1. Position deck under unit.
2. Secure drag links to frame with original hardware.
3. Reinstall lift links using original hardware. See Figure 51.
4. Raise deck to the transport position and reconnect lift assist springs. See Figure 50.
5. Install PTO belt. See *Install PTO Belt* on page 32.
6. Adjust deck-lift assist. See *Adjust Deck Lift-Assist* on page 35.
7. Level and pitch mower deck. See *Level and Pitch Mower Deck* on page 36.

LEVEL AND PITCH MOWER DECK

IMPORTANT: Make sure unit is on a flat, level surface and that tires are inflated to the recommended pressures.

Check Deck Level and Pitch

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.
3. Raise mower deck to 8.3 cm (3 1/4”) cutting height.

See Figure 53.

4. Position mower blades so ends point left to right across the width of the deck.

5. Measure the distances between:
   - The surface on which you're working and the outer tip of the left blade.
   - The surface on which you're working and the outer tip of the right blade.

IMPORTANT: Distances should be within 4.7 mm (3/16").

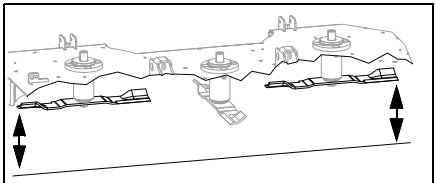


Figure 53

See Figure 54.

6. Position mower blades so ends point front to back.
7. Measure the distances between:
   - The surface on which you're working and the front tip of the center blade.
   - The surface on which you're working and the rear tips of the outer blades.

IMPORTANT: The distance between the front blade tip and the surface on which you're working should reflect your cutting height setting, and the distance between the rear blade tips and the surface on which you're working should be **0 – 3.2 mm (0 – 1/8") higher than the front blade tip.**

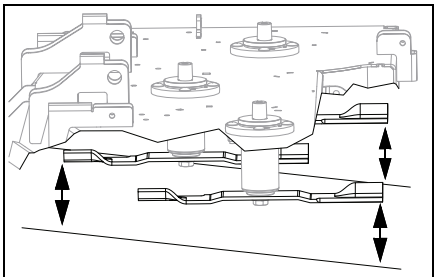


Figure 54

If measurements are out of range, adjust level and pitch. See *Adjust Deck Level & Pitch* on page 37.

Adjust Deck Level & Pitch

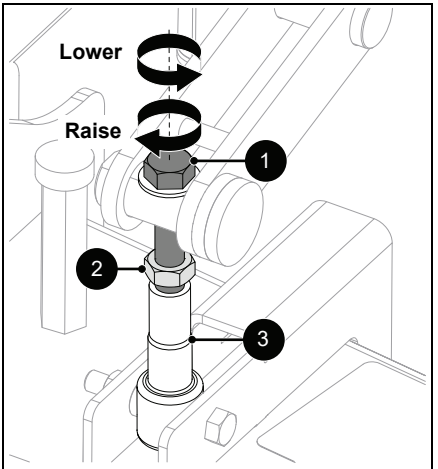
Level and pitch the mower with the height adjusters on each deck lift bracket.

TIP: Place supports under the mower deck's **rear edge** to support the deck and ease adjustment. DO NOT position supports under the reinforced leading edge at the front of the deck.

1. Stop engine, engage parking brake, remove key, and wait for moving parts to stop and for hot parts to cool.
2. Disconnect spark plug wires.

See Figure 55.

3. Loosen the jam nut on each adjustment bolt.
4. Raise and lower the deck at each adjustment point by turning adjustment bolts.
   - Turn bolts clockwise to raise.
   - Turn bolts counterclockwise to lower.



1. Adjustment Bolt
2. Jam Nut
3. Deck-Lift Link

Figure 55

5. Take measurements to verify level and pitch and continue adjustments as necessary. See *Check Deck Level and Pitch* on page 36.
6. Tighten jam nuts against deck-lift links when adjustment is complete.

TROUBLESHOOTING		
Problem	**Probable Cause**	**Correction**
Engine does not crank.	PTO engaged.	Disengage PTO.
	Parking brake disengaged.	Engage parking brake.
	Loose or corroded battery cables.	Clean and tighten battery cables. See *Clean Battery* on page 26.
	Discharged battery.	Charge battery. See *Charge Battery* on page 26.
	Faulty starter.	See your Gravely Dealer.
	Blown fuse.	Check main fuse and replace if necessary.
	Failed relay.	Check relays in fuse block and replace if necessary
	Loose or broken wires.	Check wire harness and connections.
	Weak battery.	Check voltage and charge if required. See *Charge Battery* on page 26.
Engine cranks but does not start.	Fuel tank empty.	Fill fuel tank. See *Before Operation* on page 16.
	Faulty spark plug.	Replace spark plug. Refer to Engine Manual.
	Air cleaner is plugged or dirty.	Clean or replace air cleaner. Refer to Engine Manual.
	Fuel filter is dirty.	Clean or replace fuel filter. Refer to Engine Manual.
	Faulty engine.	Refer to Engine Manual or see your Gravely Dealer.
	Weak battery.	Check voltage and charge if required. See *Charge Battery* on page 26.
Oil pressure light is on.	Oil pressure is low.	Refer to Engine Manual.
Engine continues to run when ignition key is in the off position.	Ignition ground wire disconnected.	Connect ground wire to clean metal surface.
	Ignition switch failure.	Replace ignition switch. See your Gravely Dealer.
PTO or mower blades do not engage or shut off.	Operator presence control (OPC) disengaged.	Engage operator presence control (OPC) by depressing and holding left steering lever.
	Faulty PTO switch.	Check the electrical system to the clutch for damage or wear. See your Gravely Dealer.

TROUBLESHOOTING		
Problem	**Probable Cause**	**Correction**
Unit does not drive.	Parking brake engaged.	Disengage parking brake.
	Transmission bypass levers open.	Close transmission bypass levers. See *Move Unit Manually* on page 20.
	Hydraulic oil level low.	Add hydraulic oil. See *Check Hydraulic Oil Level* on page 23.
	Faulty hydraulic drive system.	See your Gravely dealer.
Malfunction Indicator Light (MIL) Illuminates (Models 994163, 994165).	Electronic fuel injection (EFI) system is malfunctioning.	Stop engine and see engine service manual.
Blades do not stop within 7 seconds.	Clutch brake plates worn.	Replace clutch. See your Gravely dealer.

STORAGE

WARNING: AVOID INJURY. Read and understand entire *Safety* section before proceeding.

SHORT-TERM STORAGE

IMPORTANT: NEVER wash unit with high pressure water or store outdoors.

1. Allow unit to cool and clean with mild soap and water.
2. Tighten all hardware to correct specifications.
3. Inspect unit for visible signs of wear or damage. Repair as needed.
4. Prepare fuel system for storage.

NOTICE: Gravely recommends using a quality fuel stabilizer in all fuel. Gasoline left in the fuel system without a stabilizer, even for short periods of time, deteriorates and leaves gummy deposits in the system that may damage the carburetor and fuel hoses, filter and tank. For the best effectiveness, add stabilizer to all fuel containers whenever purchasing fuel. Add the stabilizer to the container before adding fuel.

   a. Add Gravely fuel stabilizer (see *Service Parts* on page 22) or equivalent according to manufacturer's instructions to the fuel tank and any fuel containers with remaining fuel.
   b. Operate engine outdoors for at least 5 minutes to allow stabilizer to reach the carburetor.

5. Close fuel valve and allow engine to stop on its own.
6. Turn key to off position and remove from ignition.
7. Store unit in a cool, dry, protected area. DO NOT store unit outdoors.

LONG-TERM STORAGE

1. Perform short-term storage procedures.
2. Lubricate as directed in *Maintenance Schedule* on page 21.
3. Touch-up all scratched painted surfaces.
4. Remove and charge battery as directed in *Charge Battery* on page 26. Store battery in a cool, dry, protected area.
5. Store unit in a cool, dry, protected area. Do not store unit outdoors.

START-OF-SEASON PREPARATION

1. Before adding fuel for the first time after long-term storage, add fresh, stabilizer-treated fuel to fuel tank and any fuel containers with remaining fuel.
2. Charge and install the battery.

ACCESSORIES

See your authorized Gravely dealer to add these optional accessories to your unit.

Description	Part No.
Mulching Kit	
• 48" (Model 994161)	79112500
• 52" (Models 994162, 994163)	79220200
• 60" (Models 994164, 994165)	79404700
LaserEdge Blade Kit	
• 48" (Model 994161)	79219200
• 52" (Models 994162, 994163)	79219300
• 60" (Models 994164, 994165)	79219400
LaserEdge Mulch Blade Kit	
• 48" (Model 994161)	79219800
• 52" (Models 994162, 994163)	79219900
• 60" (Models 994164, 994165)	79220000
Operator-Controlled Discharge Baffle Kit	79405200
Grass Catcher Kit	79404800
Light Kit	79402800
String Trimmer Mounting Kit	79403500
Backpack Blower Mounting Kit	79403600
Bucket Holder Kit	79403700
13" Front Tweel Kit	79110900
18" Rear Tweel Kit	79404100

SPECIFICATIONS			
Model Number	**994161**	**994162**	**994163**
Description	Pro-Stance 48	Pro-Stance 52	Pro-Stance 52 EFI
Engine	Kawasaki FX730		Kawasaki FT730 EFI
Displacement – cm^3 (in^3)	726 (44.3)		
High Idle – RPM (min.)	3600 ± 100		
Liquid or Air Cooled	Air		
Speed			
Forward Maximum – km/h (mph)	14.5 (9)		
Reverse Maximum – km/h (mph)	6.4 (4)		
Turning Radius	Zero		
Electrical			
Starter	Electric		
Battery	12-Volt Maintenance-Free 275, CCA 10U1L		
Power Take-Off	Electric PTO Clutch/Brake		
Fuel			
Fuel Type	Refer to engine manual		
Tank Capacity – L (Gal)	34.1 (9)		
Transmission			
Type	Hydrostatic Drive		
Transmission Oil	Use 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent		
Hydraulic Oil Filter	Yes		
Size and Weight			
Length – cm (in.)	158.8 (62.5)		
Width – cm (in.) Discharge Chute: Down Discharge Chute: Up	 158.2 (62.3) 127.0 (50.0)		 171.5 (67.5) 141.0 (55.5)
Weight – kg (lbs)	397.7 (875)		413.6 (910)
Tires			
Front Tire Size – in.	13 x 6.5-6		
Rear Tire Size – in.	20 x 10.5-8 Radial		
Rear Tire Pressure – kPa (psi)	83 – 103 (12 – 15)		
Mower Deck			
Cutting Width – cm (in.)	121.9 (48)		132.1 (52)
Cutting Height – cm (in.)	3.8 – 12.7 (1.5 – 5)		
Cutting Height Increments – cm (in.)	0.635 (0.25)		

SPECIFICATIONS		
Model Number	**994164**	**994165**
Description	Pro-Stance 60	Pro-Stance 60 EFI
Engine	Kawasaki FX730	Kawasaki FT730 EFI
Displacement – cm^3 (in^3)	726 (44.3)	
High Idle – RPM (min.)	3600 ± 100	
Liquid or Air Cooled	Air	
Speed		
Forward Maximum – km/h (mph)	14.5 (9)	
Reverse Maximum – km/h (mph)	6.4 (4)	
Turning Radius	Zero	
Electrical		
Starter	Electric	
Battery	12-Volt Maintenance-Free 275, CCA 10U1L	
Power Take-Off	Electric PTO Clutch/Brake	
Fuel		
Fuel Type	Refer to Engine Manual	
Tank Capacity – L (Gal)	34.1 (9)	
Transmission		
Type	Hydrostatic Drive	
Transmission Oil	Use 15W-50 synthetic motor oil (Gravely p/n 00057100) or equivalent	
Hydraulic Oil Filter	Yes	
Size and Weight		
Length – cm (in.)	158.8 (62.5)	
Width – cm (in.) Discharge Chute: Down Discharge Chute: Up	 191.3 (75.3) 160 (63.0)	
Weight – kg (lbs)	427.3 (940)	
Tires		
Front Tire Size – in.	13 x 6.5-6	
Rear Tire Size – in.	20 x 10.5-8	
Rear Tire Pressure – kPa (psi)	83 – 103 (12 – 15)	
Mower Deck		
Cutting Width – cm (in.)	152.4 (60)	
Cutting Height – cm (in.)	3.8 – 12.7 (1.5 – 5)	
Cutting Height Increments – cm (in.)	0.635 (0.25)	

NON-STANDARD TORQUE VALUES

Component	Torque **(lb-in)**	Torque **(lb-ft)**	Torque **(N•m)**
Clutch Mounting Hardware	564 – 696	47 – 58	64 – 79
Engine Mounting Hardware	288 – 312	24 – 26	33 – 35
Drive Wheel Lug Nuts	720 – 1080	60 – 90	81 – 122
Spindle to Deck Mounting Hardware	168 – 372	14 – 31	20 – 42
Spindle Pulley to Spindle Shaft Mounting Hardware	492 – 588	41 – 49	55 – 66
Mower Blade Hardware	1380 – 1920	115 – 160	156 – 217
Transaxle to Frame Mounting Hardware	156 – 204	13 – 17	18 – 23
Muffler to Exhaust Manifold Mounting Hardware	96 – 132	8 – 11	11 – 15
Connecting Rod to Transaxle Bracket Connecting Hardware	360 – 444	30 – 37	41 – 50
Hydraulic Hose Fitting to Transaxle Connecting Hardware	180 – 240	15 – 20	20 – 27
J-Clamp for Clutch Wire Harness Loom to Engine Mounting Hardware	168 – 216	14 – 18	19 – 24
Starter Motor Post	240 – 480	20 – 40	27 – 54

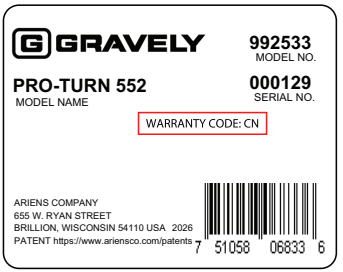
Outdoor Power Equipment Limited Warranty

AriensCo warrants to the original purchaser that Gravely brand products purchased on or after 09/01/2026 will be free from defects in material and workmanship for the time period noted in the chart below.

If any product, EXCEPT AXIS skidsteer, is rented or leased, then the duration of these warranties shall be 90 days after the date of purchase.

An authorized Gravely dealer will repair any defect in material or workmanship, and repair or replace any defective part, subject to the conditions, limitations and exclusions set forth herein. Such repair or replacement will be free of charge (labor and parts) to the original purchaser; except as noted below. Pick-up and delivery are at the owner's expense.

Warranty coverage between models in the same product family can vary.
Refer to the warranty code printed on your unit's model and serial number decal for your unit's warranty coverage, not the product family designation. Refer to the Operator's Manual for your unit's model and serial number decal location.



Warranty Code	Product Family	Warranty Period
AA	Serialized Attachments	1 Year.
AB	Serialized Attachments	2 Years.
CH	Pro-Turn® Z and Pro-Turn ZX	4 Years or 750 Hours.*
CK	Compact-Pro® and Pro-Walk® Hydro	4 Years or 750 Hours.* No Hour Limit for First 2 Years.
CL	Pro-Turn 100 and Pro-Stance®	5 Years or 1000 Hours.* No Hour Limit for First 2 Years.
CM	Pro-Turn 200 and 300	5 Years or 1250 Hours.* No Hour Limit for First 2 Years.
CN	Pro-Turn 500, 600, MACH ONE and Pro-Stance Ultra	5 Years or 1500 Hours.* No Hour Limit for First 2 Years.
CS	AXIS®	1 Year or 1000 Hours.* Includes Rented or Leased Products.
CT	OVIS and OVIS-X	2 Years or 250 Hours.*
CU	Pro-Turn 200 and 400	5 Years or 1250 Hours.* No Hour Limit for First 2 Years.
CV	Pro-Turn 400X, 600, and MACH ONE	5 Years or 1500 Hours.* No Hour Limit for First 2 Years.
HE	ZT	2 Years or 150 Hours.*
HF	ZT X	3 Years or 300 Hours.*
HG	ZT XL	4 Years or 400 Hours.*
HH	ZT HD and Z-Stance	4 Years or 500 Hours.*
UG	Atlas JSV®	1 Year.

* Whichever comes first.

Special Extensions

The chart below details special **extensions** to warranty terms. Warranty terms are total time periods covered. If any product is rented or leased, there are no extensions to the 90-day warranty.

Warranty Code	Warranty Term Extension	Warranty Period	Detail
CL, CM, CN, CU, CV	Mower Deck Shell and Main Frame	Lifetime Limited.	Warranty is for parts only after the initial warranty period. Components are covered for manufacturer's defect only, not wear.

Exclusions and Limitations

The charts below detail special **exclusions and limitations** to this warranty.

Warranty Term Exclusions	Warranty Period
Including, but not limited to air filters, brake arms, brake linings, brake shoes, brushes, cutters, fuel filters, halogen headlights, halogen light bulbs, lubricants, mower blades, flail blades, oil, oil filters, spark plugs, scraper blades, shear bolts, skid shoes and spoon tines.	Components are not covered under warranty.

Warranty Term Limitations	Warranty Period
Battery	Battery warranty is one year. Units used for rental or lease have no exceptions to the 90-day warranty. Total battery claim reimbursement will not exceed $65.00 USD.
Belts and Tires	180 days or 250 hours (whichever comes first).
Cloth, Plastic, and Rubber Components. Mufflers.	Components are covered for manufacturer's defect only, not wear.

Exclusions – Items Not Covered by This Warranty

- Non-genuine Gravely service parts are not covered by this warranty and may void the warranty if their use results in premature wear or damage to the product.
- Damages resulting from the installation or use of any part, accessory, or attachment which is not approved by the AriensCo for use with product(s) identified herein are not covered by this warranty.
- Any misuse, alteration, improper assembly, improper adjustment, neglect, or accident which requires repair is not covered by this warranty.
- Repairs or adjustments required due to failure to use fresh fuel or failure to properly prepare the unit for periods of non-use.
- **Use of gasoline blends exceeding 10% ethanol voids any and all warranties.**
- **Any tampering with the hour meter voids any and all warranties.**
- Products are designed to the specifications in the area that the product was originally distributed. Different areas may have significantly different legal and design requirements. This warranty is limited to the requirements in the area in which the unit was originally distributed. AriensCo does not warrant this product to the requirements of any other area. Warranty service is limited to service within the area originally distributed.
- In countries other than the United States and Canada, contact the AriensCo dealer for warranty policies that govern within your country. Rights may vary from country to country and within any one country.

Evaporative Emissions Control Warranty Exception

As required by the California Air Resources Board (CARB) and the US Environmental Protection Agency (EPA) the evaporative emissions control system is warranted to the ultimate purchaser, and any subsequent owner, for two years.

The CARB and EPA evaporative emissions control system warranty is described in a separate evaporative emission control warranty statement.

Special Exclusions for Job-site Vehicles

The following uses void the warranty terms on Atlas JSV (Warranty Code UG) vehicles:

- Renting or leasing the vehicle.
- Using the vehicle to tow or carry loads in excess of the limits specified in the operator's manual.
- Modifying the vehicle with parts and accessories that are not genuine or authorized Gravely parts or accessories.
- Modifying the vehicle without express written authorization from Gravely.

- Operating the vehicle when it has not been completely and properly assembled and pre-delivered by an authorized Gravely dealer.

Transmissions

The charts below detail transmission warranty information. Transmission warranty terms may vary from the specific terms of this warranty. If inconsistent, the terms of the transmission warranty shall apply to the transmission and its component parts.

Transmission Manufacturer	Detail
Hydro-Gear Transaxle	For products with a warranty code other than CU or CV, refer to the Hydro-Gear warranty on www.Gravely.com for your unit's transaxle warranty coverage. The warranty is administrated by AriensCo. Refer to page 44 for a list of warranty codes, how to identify your unit's warranty code, and the coverage period of each warranty code.
Parker Hannifin Drive & Valve Systems	Parker Transaxles, Pumps, Wheel Motors and Valves are warranted for the length of equipment warranty period. Refer to Warranty Code chart above. Warranty is administered by AriensCo.

Warranty Code	Detail
CU, CV	Products with these warranty codes feature a transaxle warranty coverage period matching the unit's warranty coverage period. The warranty is administered by AriensCo. Refer to page 1 for a list of warranty codes, how to identify your unit's warranty code, and the coverage period of each warranty code.

Engines

Engine warranty terms may vary from the specific terms of this warranty. If inconsistent, the terms of the engine warranty shall apply to the engine and its component parts. Engines are covered by the engine manufacturer's warranty. Refer to the engine manufacturer's warranty statements.

Parts and Accessories

Service replacement parts and non-serialized accessories are warranted for 90 days from date of purchase. Labor is not included.

Customer Responsibilities

Register the product immediately at the time of sale. If the dealer does not register the product, the customer must register the unit at www.gravely.com. Customer is required to present proof of purchase to validate unit is within its warranty period.

To obtain warranty service, the **original purchaser** must:

- Complete maintenance and adjustments explained in the Operator's Manual.
- Promptly notify AriensCo or an authorized Gravely service representative of the need for warranty service.
- Transport the product to and from the place of warranty service at owner's expense.
- Have the warranty service performed by an authorized Gravely service representative.

To find an authorized dealer use the dealer locator on our websites, or contact us by mail or phone.

Globally except Australia or New Zealand:	Australia:	New Zealand:
AriensCo 655 W. Ryan Street Brillion, WI 54110 Phone: (920) 756 - 4688 www.gravely.com	Roy Gripske & Sons Pty Ltd 11 Sodium Street Narangba Queensland 4504 Australia Phone: (61130) 036 3004 www.rgs.com.au	Masport Ltd 320 Ti Rakau Drive East Tamaki Auckland 2013 New Zealand Phone: 0800 627 7678 www.masport.co.nz

Disclaimer

AriensCo may from time to time change the design of its products. Nothing contained in this warranty shall be construed as obligating the AriensCo to incorporate such design changes into previously manufactured products, nor shall such changes be construed as an admission that previous designs were defective.

Limitation of Remedy and Damages

AriensCo liability under this warranty, and under any implied warranty that may exist, is limited to repair of any defect in workmanship, and repair or replacement of any defective part. AriensCo shall not be liable for incidental, special, or consequential damages (including lost profits). Some states do not allow the exclusion of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

AriensCo shall not be held liable for damages, including premature wear and tear, or injuries caused by installation of unauthorized parts and accessories or for parts and accessories not installed by an authorized Gravely dealer.

Australian Consumer Law

The following applies solely to warranties subject to Subsection 102(1) of the Australian Consumer Law: Our goods come with guarantees that cannot be excluded by the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and failure does not amount to a major failure.

Disclaimer of Further Warranty

AriensCo makes no warranty, express or implied, other than what is expressly made in this warranty. If the law of your state provides that an implied warranty of merchantability, or an implied warranty of fitness for particular purpose, or any other implied warranty, applies to AriensCo then any such implied warranty is limited to the duration of this warranty. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from region to region.

GRAVELY

655 West Ryan St.
Brillion, WI 54110

www.gravely.com

See parts, accessories, and attachments for your unit at parts.gravely.com.

A parts manual for your unit is available for free download or purchase at gravely.com.

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

ARIENS|CO