重点校对项

1. 物料编码
2. 版面尺寸
3. 材质标注
4. 颜色标注
5. 客户型号
6. 产品名称
7. 产品参数
8. 电压功率
9. 单位符号
10. 认证标志
11. 回型标志
12. ROHS标志
13. 警语警语及字高
14. 控制面板及功能
15. 目录及页码
16. LOGO比例
17. LOGO留白
18. 东芝字体

标准元素核对表（此表仅用于印刷品制作过程核对标准内容，非印刷内容）

认证图标	大于5mm 大于5mm 大于5mm 大于5mm 大于7mm ETL有C或US或C+US UL只有C+US或无 GS图标无高度要求，印刷可见即可 说明书、保修卡类
单位表述	直流电：V ⎓ 交流电：V~ 频率：Hz 功率：W 容量：mL/L 电流：A 压强：Pa/kPa/MPa 长度：mm/cm/m 时间：s/min/h 重量：kg
产地表述	MADE IN CHINA Made in China Made in P.R.C
字体要求	正文：Myriad pro 小粗体：**Myriad pro semibold** 大粗体：**Myriad pro semibold** 倾斜体：*Myriad pro Italic* 缩进体：Myriad pro Condensed
商标LOGO	TOSHIBA 宽度不得小于16mm，四周留白大于T，商标不可变形，色值要求专色panton 485C或黑色
图标丝印	核对图标及丝印是否与面板一致（东芝有图标规范）
变更要求	图纸变更需要核实变更内容点以及涉及的物料和MO单，尤其关注92的在途MO单

USER MANUAL

MECHANICAL RICE COOKER

RC-18JR1USG(N)

TOSHIBA



技术要求（版本号：B，2023-06）

1. 文字图案印刷颜色为：封面+封底 4色+1专色，内页黑色 ，印刷字体需清晰可见，文字不能粘到一起；
2. 该说明书的幅面大小为：A5 ，未注直线尺寸公差应符合GB/T1804-v；
3. 该说明书的装订方式为：钉装 ；[70P以下为钉装，70P以上为胶装（特殊要求除外）]
4. 说明书警语及认证标志应满足CE/UL标准，CE：警语部分大写字母高度不低于3mm，CE标志不低于5mm，WEEE标志不低于7mm；UL：大写字母字高不小于1/12”（2.11mm），小写字母字高不小于1/16”（1.6mm），“IMPORTANT SAFEGUARDS”，“SAVE THESE INSTRUCTIONS”等词，其字高不小于3/16”（4.8mm），IMPORTANT SAFEGUARDS 必须在最前面。
5. 产品应符合QMG-J53.021《产品说明书技术条件》的有关要求。
6. 有ROHS指令要求的物料应符合美的企业标准QML-J11.006《产品中限制使用有害物质的技术标准》。

标记	处数	更改文件号	签字	日期

制图	刘灿	审核	李艳	图样标记	重量 比例
设计	-----	标准化	古广君	K	/ 1:1
校对	陈学森	审定	古广君	共 1 页	第 1 页
会签	-----	日期	2024-08-22		

电饭煲

说明书

16161000A27649

TOSHIBA-MB-YJ5060W2（RC-18JR1USG(N)）-0501

材料：105g铜版纸

广东美的生活电器制造有限公司

USER MANUAL

MECHANICAL RICE COOKER

RC-18JR1USG(N)



TOSHIBA

CONTENTS

SAFETY INSTRUCTIONS 02

SPECIFICATIONS 04

PRODUCT OVERVIEW 05

OPERATION INSTRUCTIONS 07

CLEANING AND MAINTENANCE 10

TROUBLESHOOTING 11

SAFETY INSTRUCTIONS

Intended Use

The following safety guidelines are intended to prevent unforeseen risks or damage from unsafe or incorrect operation of the appliance. Please check the packaging and appliance on arrival to make sure everything is intact to ensure safe operation. If you find any damage, please contact the retailer or dealer. Please note modifications or alterations to the appliance are not allowed for your safety concern. Unintended use may cause hazards and loss of warranty claims.

Explanation of Symbols



Danger
This symbol indicates that there are dangers to the life and health of persons due to extremely flammable gas.



Warning of electrical voltage
This symbol indicates that there is a danger to life and health of persons due to voltage.



Warning
The signal word indicates a hazard with a medium level of risk which, if not avoided, may result in death or serious injury.



Caution
The signal word indicates a hazard with a low degree of risk which, if not avoided, may result in minor or moderate injury.



Attention
The signal word indicates important information (e.g. damage to property), but not danger.



Observe instructions
This symbol indicates that a service technician should only operate and maintain this appliance in accordance with the operating instructions.

Read these operating instructions carefully and attentively before using/commissioning the unit and keep them in the immediate vicinity of the installation site or unit for later use!

IMPORTANT SAFEGUARDS

⚠ CAUTION

When using electrical appliances, basic safety precautions should be followed including the following:

- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- This appliance is intended to be used in household and similar applications such as:
  - Staff kitchen areas in shops, office and other working environments;
  - farm houses;
  - by clients in hotels, motels and other residential type environments;
  - bed and breakfast type environments;
- If the supply cord is damaged, it must be replaced by a special cord or assembly available from the manufacturer or its service agent.
- Please turn off and unplug the appliance before cleaning, maintenance or relocation and whenever it is not in use.
- Warning: Misuse may cause potential injury.
- Warning: Avoid spillage on the connector.
- This appliance is for household use only. Do not use outdoors.
- Children should be supervised to ensure that they do not play with the appliance.
- Do not immerse any part of the appliance in water or other liquid.
- The heating element surface is subject to residual heat after use, do not touch.

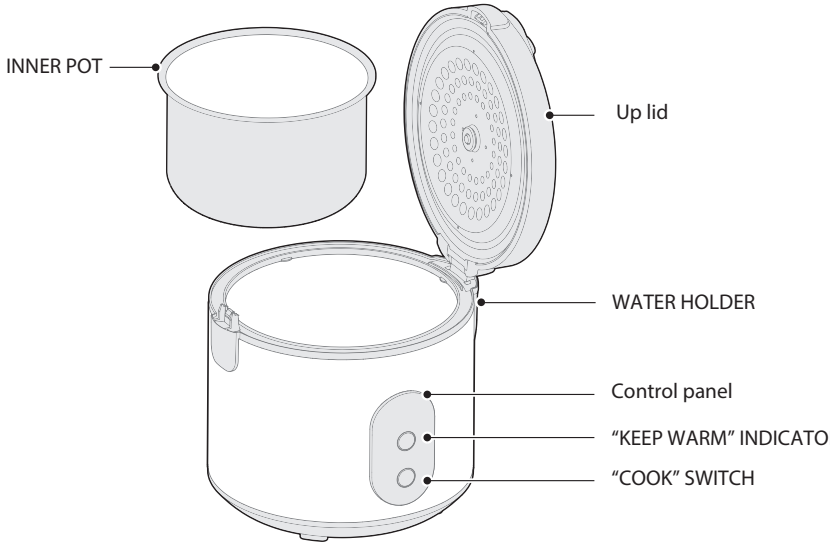
SPECIFICATIONS

Product Model	RC-18JR1USG(N)
Rated Voltage	220-240V~ 50/60Hz
Rated Power(W)	650-774W
Cooking Capacity(L)	1.8L
Cooking Method	Heating
Rice Quantity (Cup)	2-10Cup

PRODUCT OVERVIEW

At first use, there might be an odor from plastic, etc. This odor will disappear after using.

Component Name



INNER POT
Never heat the inner pot on other stoves to avoid deformation.
Take the inner pot out of the electric rice cooker, wash it with household liquefied detergent and rinse with fresh water and then wipe it dry with soft cloth. Never use a metal brush or other harsh tools to wash in order to avoid damage to the inner pot.
According to frequency of use, the inner pot may be a phenomenon of discoloration or markings, but does not affect the health and use of.

WATER HOLDER
Take out the water holder, pour out the rice water, and replace it after cleaning. Pay attention when remove the holder and should be slow to prevent water spills.



"KEEP WARM" INDICATOR
Display when power on and finish cooking. It is preferable for the rice to be kept warm for JH series less than 6h , JR series less than 12h, because long time keep warm may have a negative impact on rice.

"COOK" SWITCH
Press the button to enter the cooking status.

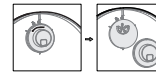
COVERPLATE
Removeable coverplate



Non-removeable coverplate



STEAM VALVE
Removeable steam valve from the direction of the unlock icon.



Non-removeable steam valve: Be contact with up lid, cant be removed.

Accessories



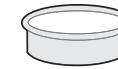
Spoon Spatula



Measuring Cup



Power Cord



Steam Tray

NOTE
All the pictures in this manual are for explanation purpose only. Any discrepancy between the real object and the illustration in the drawing shall be subject to the real subject.
Remove parts from the component before performing installation.

OPERATION INSTRUCTIONS

Getting Started

1. Before using the appliance for the first time, clean the parts of the rice cooker thoroughly. Make sure all the parts are completely dry before you start using the appliance.
2. To prevent the damage of the non-stick coating in the inner pot, use a separate container to wash the rice.
3. Measure the rice using the measuring cup provided. Do not exceed the level indicated on the inside of the inner pot.
4. Place the washed rice into the inner pot.
5. Add water to the level indicated on the scale inside the inner pot that corresponds to the number of cups of rice used.
6. Mop up the interior and exterior of the inner pot.
7. Place the inner pot in the rice cooker.
8. Close the lid of the rice cooker until a 'click' sound is heard.
9. Plug in the power cord into the rice cooker and to the wall socket and switch on the mains.

Steam Function (Manual Control)

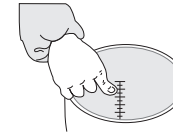
1. Add appropriate amount of water into the inner pot.
   The amount of water varies according to the quantity of food to be steamed. Ensure that the water level does not exceed the height of the steam tray. Insert the steam tray into the inner pot and place the food on the plate or on the steam tray.
2. Press the control lever down to start the cooking. The light indicator will switch to "COOK".
   NOTE: To ensure even steaming, the food should be spread out evenly and should not be piled up.

Operation Instructions

1. Rice measuring and washing
   - The measuring cup is mainly used to measure the amount of rice. A flat cup of rice is 0.18L (approx.150g).
   - Do not wash rice directly with the inner pot to avoid scratching its non-stick layer, distortion it due to collision or result in a lower heat efficiency due to poor contact with the electric heating plate.



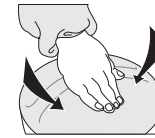
2. Put washed rice into the inner pot and add water to the corresponding level (e.g.,add water to high level "3" if 3 cups of rice are to be cooked), add or reduce the amount of water depending your personal taste highest level.
   - To steam food off water, add a proper amount of water to avoid water overflows the steam tray.



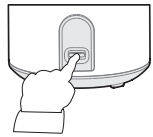
3. Mop up the interior and exterior of the inner pot with dry cloth, place it into the cooker body. Slightly turn the inner pot to left and right to make sure the inner pot properly seats the heating plate.
   - No foreign matter can be allowed between inner pot and electric heating plate.
   - The non-stick coating of inner pot conforms with the standards of food sanitation and harmless to human health.
   - Make sure the cover is properly closed, otherwise the cooking effect may be affected.



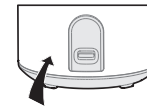
4. Press down the cover until it snaps in place.



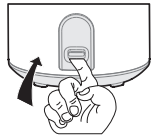
5. Cooking
   - The "WARM" lamp is illuminated after pluging into the outlet. The Rice Cooker are entering the cooking process until you have pressed the "COOK". Otherwise, the Rice Cooker will still in warming process (Please be sure that you have pressed the "Cooking" Otherwise, the Rice Cooker will still in warming process).



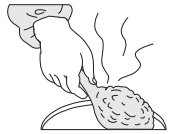
6. When cooking is finished, the cooking switch will pop up and a "Click" will be heard. At the same time, the cooking light will go out and keep warm light will go on.
   Special Hint:
   Rice is best served 15 minutes after cooking.



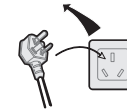
7. Food steaming. Put the amount of water into inner pot. The amount of water varies according to the food and its quantity (Do not exceed the height of the steam tray).
   - Install the steam tray into the pot and place food on the tray.
   - Operate the cooker according to the 4,5,6 above said.
   - When food steaming is finished, you must turn off the switch button manually (push up). The cooker will automatically keep the food warm until serving.



9. In order to keep cleaniness and sanitation, please clean up the rice water in water holder after cooking.



8. When filling bowl with rice, the attached spoon, not metal spoon, should be used to avoid scuffing the non-sticky coating of inner pot and causing exfoliation of coating at the same time, dry grain of cooked rice should be removed.



CLEANING AND MAINTENANCE

Precautions

1. The inside pot cannot be heated on any other furnace, otherwise it can be deformed easily .
2. The cooked rice start to keep warm, it is not suitable for eating immediately and it will more soft and delicious if let it stewing for 15 minutes.
3. In order to avoid the cooked rice off flavor, the time of keeping warm should be as below: JH series - less than 6h, JR series - less than 12h.



Cleanness Method

1. Take the inner pot out of the electric rice cooker, wash it with domestic liquefied detergent and rinse with fresh water and then wipe it dry with soft cloth.
   * Do not use metal brush or other harsh tool to wash inner pot to avoid damaging the non- stick coating on its surface.
2. Take the water holder down and spill over water or soup and then install it after washing clean.
3. The grain of cooked rice or other sundries may attach to electric hot tray, the fine sand paper can be used for grind them away and wipe it with soft cloth to keep the dully contact between inner pot and electric heating plate.



Safe Note

1. The earthed wall socket should be used and the plug must be inserted reliably. Do not use multipurpose socket while using other electric appliance at the same time.
2. When not in use, please pull the power puly out of the socket.
3. After insert the power puly into socket, it must be inserted as far as the base of the power plug; otherwise the element may be burnt out by poor connection
4. The electric rice cooker cannot placed on unstable, a place where near the naked flame, wet area, or hot and high humidity area, otherwise it will be damaged or malfunction.
5. When cooking, the steam vent is extraordinary hot, keep your face or hands away from it.
6. The body and cover of rice cooker cannot be washed water or in water, otherwise the insulator will be damaged become dangerous.

TROUBLESHOOTING

Operation of your appliance can lead to errors and malfunctions. The following tables contain possible causes and notes for resolving an error message or malfunction. It is recommended to read the tables carefully below in order to save your time and money that may cost for calling to the service center.

No.	Malfunction		Causes	Solution
1	The light is off.	Heating plate is not hot.	Circuit of electric rice cooker is not connected to power supply.	Inspect whether the switch, plug and socket connector, fuse and leading wire of power supply are in good condition and insert the plug reliably.
		Heating plate is hot.	1. Wiring connection of indicator light has loosened. 2. Indicator light is damaged.	It should be sent to authorized service department for maintenance.
2	The light is on	Heating plate is not hot.	1. Internal wiring has loosened. 2. Electric-thermal fuse has burnt out.	
3	Cooked rice is raw or cooking too long.		1. Cooking time is insufficient. 2. Heating plate is deformed. 3. Inner pot is not properly seating on heating plate. 4. There is foreign matter between inner pot and heating plate. 5. Inner pot is deformed.	1. Cook rice according to required conditions. 2. Fine sand paper can be used for correcting minor " deformation. Severely deformed heating plate should be sent to maintenance department for replacement. 3. Slightly turn the inner pot to left and right to make sure the inner pot properly seats on heating plate. 4. Clean it up with fine sand pape5. Send to designated service department.
4	Rice gets scorched or keep warm not functioning		1. The keys of cooking rice is not working. 2. The steel magnet temperature limiter is not working. 3. The temperature controller is burnt out or the internal wiring is loosened.	It should be sent to authorized service department for maintenance.
5	Overflow		1. Improper steam valve installation. 2. Steam reflux valve is deformed or has foreign matter.	1. Reinstall it according to installation method in this instruction manual. 2. Wash it or remove foreign matter as required.

#DetailsMatter