# Mounting Instructions

## P520D, P525D





Dismount the original seat by loosening the four nuts underneath the seat mount bracket/plate, also loosen the cable for the safety switch.

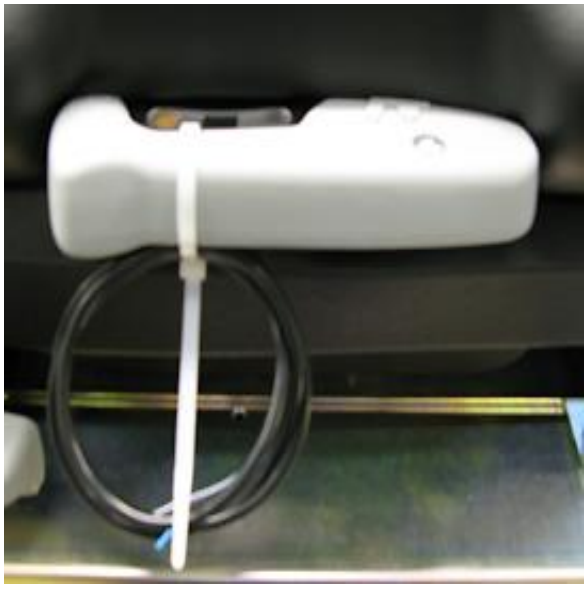




Mount the bottom part of the slide rails for the seat, on top of the square tube, with the Insex bolt M8 * 45 through the seat mount bracket/plate, and secure with nuts underneath. Then you slide the horizontal isolator t kit on to the mounted slide rails.



Mount the seat on to the horizontal isolators fixed threaded M8 bolts, the seat should be mounted using the hole in the front of the seats mounting plate. Secure the seat with M8 nuts.





Cut off the cable tie holding the safety switch cable, and slide the cable through the hole in the seat mount bracket/plate underneath the seat, secure the cable with a cable tie so the cable can't be damaged when moving the seat back and forth. Connect the blue and black cable from the safety switch from the new seat to the cable from the machine that was previously mounted to the safety switch in the original seat, secure the remaining cables with cable ties so the cables can't be damaged or torn off, as shown in the picture below.



