



PARTS MANUAL



Page 2

Example:
Generic Model No. = E62083E080XXXXX
Voltage Wattage Phase Module No. = AT1A-3571-4

Examples:
(E62083E08030200)
E,0 = AT1A-3572-2

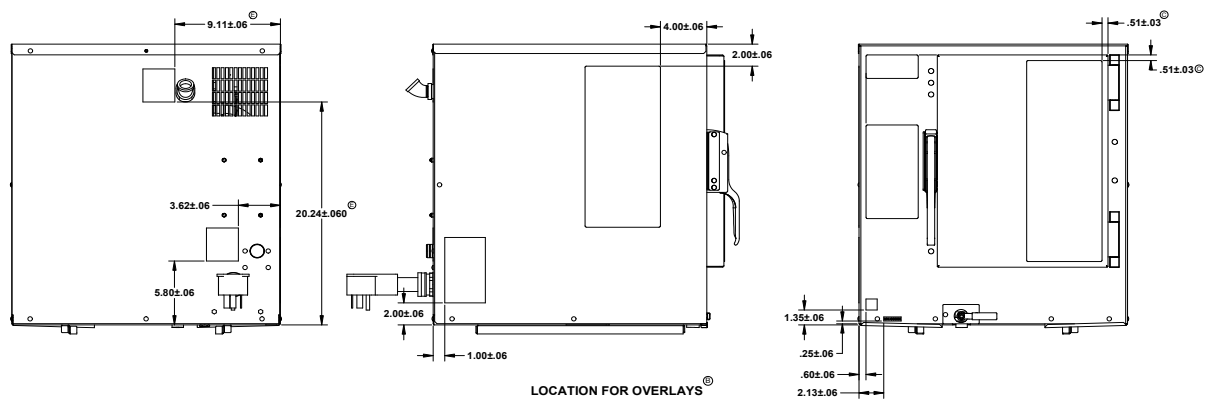
Example:
(E62083E08030200)
2 = AT1A-3600-T

Example:
(E62083E08030200)
0 = AT1A-3500-1

©

DIGIT 14,15	MODULE, LEG CONFIGURATION	MODULE DESCRIPTION
0,0	AT1A-3500-1	DRAIN PAN RAILS
0,1	AT1A-3500-2	DRAIN PAN RAILS + TAMPER-PROOF SCREWS
2,0	AT1A-3500-3	4" LEGS + FLANGED FEET
2,1	AT1A-3500-4	4" LEGS + FLANGED FEET + TAMPER-PROOF SCREWS
④	AT1A-3500-7	4" LEGS + FLANGED FEET + ESPEK LIFT KIT
5,0	AT1A-3500-5	4" LEGS + BULLET FEET
5,1	AT1A-3500-6	4" LEGS + BULLET FEET + TAMPER-PROOF SCREWS

Unless otherwise specified, Dimensions in inches Tolerances: Bends: 90° Tolerances: Angles: ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 1/16 ±.003 1/32 Micro Inches GD&T Per ANSI Y14.5M		Name	Date	 AccuTemp Products, Inc. 9415 N. Clinton Park Fort Wayne, IN 46825
	Drawn	ALL	5/26/20	
	Checked	ALL	5/26/20	
	Project Eng	LOW	5/26/20	
Title:				BOM, 6 PAN FINAL
Comments: Do Not Scale Drawing	Finish:	Size	Drawing No	Rev
		E	AT1A-3570	E
	Scale: 1:1 ECN: 445			Sheet 1 of 2

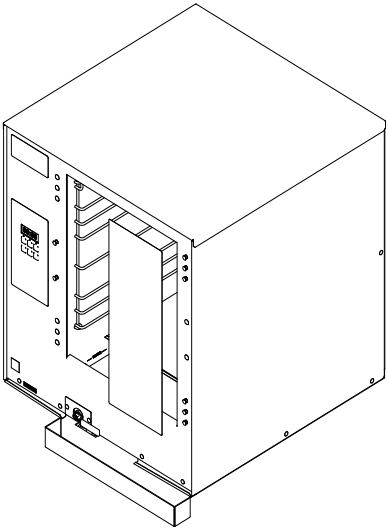


Unless otherwise specified, Dimensions in inches Bends: 90° Tolerances: All dimensions ±.015" 2 Place Decimal ±.002 1 Place ±.005 .125 Micro Inches GD&T Per ANSI Y14.5M	Name _____ Date _____ Drawn: ALB 08/22/09 Checked: G. SMITZ 08/22/09 Project Eng: LRW 08/22/09	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Title: BOM, 6 PAN FINAL	
	Material: N/A	
	Size: _____ Drawing No.: E AT1A-3570	
	Scale: 1" = _____ (ECN: 445)	
Comments: Do Not Scale Drawing	Finish: N/A	Rev: E Sheet 2 of 2



SP8014-1105

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3	3	3	3	106	ATOP-2714-7	HOSE CLAMP .500+ O.D. HOSE
1	1	1	1	105	AT1L-3665-2	LABEL, STEAM EXHAUST VENT
				104		
1	1	1	1	103	AT0L-3682-1	DECAL, ENERGY STAR
AR	AR	AR	AR	102	AT0H-3065-3	THREAD LOCKER 248
1	-	1	-	101	AT0A-2736-9	MOV- TERMINALS ASSEMBLY
1	1	1	1	100	AT1A-3658-2	OVERLAY, STEAMER CLEANING INSTRUCTIONS
				99		
2	2	2	2	98	AT0F-3405-2	WASHER, ROUND FLAT
AR	AR	AR	AR	97	AT0H-3412-1	WAKEFIELD 120 THERMAL JOINT COMPOUND
2	2	2	2	96	AT0F-2666-10006	WASHER, #4 INTERNAL TOOTH LOCK
1	1	1	1	95	AT1A-3816-1	BRACKET REAR SUPPORT ASSEMBLY
				94		
4	4	4	4	93	AT0F-1017-41002	NUT, #10-24UNC HEX SERRATED
				92		
1	1	1	1	91	AT0P-3613-1	BUSHING, 1/2 NPT X 1/4NPT HEX
1	-	1	-	90	AT1L-3665-1	LABEL, WATER BACKFLOW
1	1	1	1	89	AT1A-3663-1	ENCLOSURE, STEAM COLLECTOR ASSEMBLY
1	1	1	1	88	AT1L-3658-1	OVERLAY, STEAMER OPERATING INSTRUCTIONS
1	1	1	1	87	AT0L-3659-1	OVERLAY, ACCUTEMP LOGO
1	1	1	1	86	AT0A-3660-1	SENSOR MAGNETIC PROXIMITY ASSEMBLY
1	1	1	1	85	AT0E-3617-2	SWITCH, AIR PRESSURE
1	1	1	1	84	AT1A-3605-1	STEAMER WIRING HARNESS
1	1	1	1	83	AT0E-3625-1	CONTROLLER, QUANTUM SERIES 130
1	-	1	-	82	AT0P-2987-3	BARBED TEE FITTING, 3/4 X 3/4 X 3/4
1	-	1	-	81	AT0A-3519-2	REED SWITCH WIRING HARNESS
2	2	2	2	80	AT1A-3601-1	WIRE RACK ASSEMBLY
1	1	1	1	79	AT0P-3811-1	ELBOW, 45° STREET 3/4 NPT
1	1	1	1	78	AT0P-3615-1	ELBOW, 90° STREET 1/2 NPT
1	1	1	1	77	AT1L-3608-1	OVERLAY, STEAMER CONTROL PANEL
2	2	2	2	76	AT0F-1052-41002	WASHER #10 TYPE B PLAIN
-	1	-	1	75	AT0H-3643-1	PLUG, DOME 1.25 DIA
16	16	16	16	74	AT0F-3405-1	WASHER, ROUND FLAT
24	24	24	24	73	AT0F-2663-2	WASHER, Ø.337 OD BELLEVILLE
10	9	10	9	72	AT0F-2666-21006	WASHER, #6 EXTERNAL TOOTH LOCK
4	4	4	4	71	AT0F-2632-51006	NUT, 1/4- 20 ACORN
24	24	24	24	70	AT0F-3401-1	NUT, SPECIAL LOCKING 1/4-20UNC-2B
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

10	9	10	9	69	AT0F-3621-1	NUT, #6-32UNC-2B UNDERSIZE MACHINE SCREW HEX
2	2	2	2	68	AT0F-2691-21002	NUT, #6-32 NYLOC
2	2	2	2	67	AT0F-2778-11002	NUT, #4-40UNC-2B ZINC PLATED HEX MACHINE SCREW
				66		
2	-	2	-	65	AT0F-3740-31035	SCREW, #8-32 TYPE 23 X 3/8 PHLP PAN HD
8	8	-	-	64	AT0F-3480-41080	SCREW, #10-24 x 1" DRL SPAN FLT HD MACH
-	-	8	8	64	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE
15	15	-	-	63	AT0F-2451-32036	SCREW, #8 TYPE AB X 3/8 DRL SPAN PAN HD
-	-	15	15	63	AT0F-2777-31030	SCREW, #8 TYPE AB X 3/8 TRUSS HD
9	9	-	-	62	AT0F-3448-41036	SCREW, #10-24x3/8" DRL SPAN PAN HD MACH
-	-	9	9	62	AT0F-1046-41030	SCREW, #10-24 x 3/8 PHLP TRUSS HEAD
6	2	-	-	61	AT0F-3448-31036	SCREW, #8-32x3/8" DRL SPAN PAN HD MACH
-	-	6	2	61	AT0F-1046-31030	SCREW, #8-32 x 3/8 PHLP TRUSS HEAD
2	2	2	2	60	AT0F-2755-41042	SCREW, #10-24UNC X 1/2 PHILIPS ROUND HEAD MACHINE
2	2	2	2	59	AT1E-2652-1	PROBE, WATER SENSOR
4	-	4	-	58	AT0P-2714-3	HOSE CLAMP 3/4" ID
2	2	2	2	57	AT0P-2714-5	HOSE CLAMP 1/2" ID
1	1	1	1	56	AT0P-2714-1	HOSE CLAMP 1/4" ID
1	-	1	-	55	AT0P-3477-83022	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx 2 1/2" LG
1	-	1	-	54	AT0P-3477-83153	HOSE, SILICONE, BRAIDED REINFORCED 3/4" IDx15 3/4" LG
1	1	1	1	53	AT0P-3833-63122	SILICONE HOSE, 1/2"ID X 12.5" LG
1	1	1	1	52	AT1P-2555-32220	SILICONE HOSE, 1/4"ID x 22" LG
1	1	1	1	51	AT1P-2555-32011	SILICONE HOSE 1/4" ID X 1.25" LG
-	1	-	1	50	AT0P-2841-2	HEX HEAD PLUG CORED
1	-	1	-	49	AT0P-3430-1	FITTING, GARDEN HOSE TO NTPF
1	-	1	-	48	AT0P-3512-12000	NIPPLE, CLOSE, BRASS-1/4" NPT
1	-	1	-	47	AT0P-3518-1	MALE ELBOW, 1/4" TUBE TO 1/4" NPTM
1	-	1	-	46	AT1M-3510-1	BRACKET, WATER CONTROL VALVE
1	1	1	1	45	AT1A-3387-2	LOOSE PIECES, STEAMER
-	1	-	1	44	AT0P-3613-2	BUSHING, 3/8 NPT X 1/4NPT HEX
1	1	1	1	43	AT1I-2866-31	INSULATION, BACK TOP
1	1	1	1	42	AT0E-3626-1	TEMPERATURE SENSOR, RTD
1	1	1	1	41	AT0P-3616-1	ELBOW, 90° HOSE BARB 1/2 X 1/4
1	-	1	-	40	AT0P-3233-1	FLOAT, ROUND
1	1	1	1	39	AT1L-3357-1	LABEL, SERIAL NUMBER DATA
1	1	1	1	38	AT1P-2239-1	BALL VALVE
1	1	1	1	37	AT1L-2624-1	LABEL, STEAMER LEGS
AR	AR	AR	AR	36	AT0H-3102-1	PIPE THREAD SEALANT
1	1	1	1	35	AT1M-3348-1	COVER, STEAMER DRAIN
1	1	1	1	34	AT1L-3369-1	LABEL, SERIAL NUMBER
2	2	2	2	33	AT1M-2573-3	DRIP EDGE
1	1	1	1	32	AT1I-2866-27	INSULATION, BACK WALLS
1	1	1	1	31	AT1I-2866-23	INSULATION, RIGHT SIDE
1	1	1	1	30	AT1I-2866-29	INSULATION, LEFT SIDE WALLS
1	1	1	1	29	AT1I-2866-28	INSULATION, TOP
1	1	1	1	28	AT1I-2866-26	INSULATION, BOTTOM BACK
1	1	1	1	27	AT1I-2866-25	INSULATION, BOTTOM MIDDLE
1	1	1	1	26	AT1I-2866-24	INSULATION, BOTTOM FRONT
3	3	3	3	25	AT0E-1800-2	INDICATOR LAMP RED LED 28V
1	1	1	1	24	AT1M-3607-1	BRACKET, INDICATOR LAMP
2	2	2	2	23	AT0H-3623-2	SPACER, ROUND CLEAR HOLE
7	7	7	7	22	AT0H-3623-1	SPACER, ROUND CLEAR HOLE
1	-	1	-	21	AT0P-3481-1	ELBOW, 90° NPT TO BEADED HOSE BARB
1	-	1	-	20	AT0P-2618-4	FITTING, 3/8" NPT TO 3/4" HOSE BARB
1	-	1	-	19	AT1M-3521-2	TRAY, CONDENSATE
1	1	1	1	18	AT0P-3614-1	TEE, BULLHEAD 1/2 X 3/4 X 1/2 NPT
1	1	1	1	17	AT0P-2628-1	ELBOW, 90° FITTING 1/4" NPTM TO 1/4" HOSE BARB
1	1	1	1	16	AT0P-1456-3	FITTING FEMALE 3/8 NPT x 1/4 BARB
1	-	1	-	15	AT0P-3509-2	SOLENOID VALVE, 1/4"-24VAC
1	-	1	-	14	AT0P-3504-40060	TUBING, PVDF, 1/4" OD x 6" LONG
1	-	1	-	13	AT0P-3495-2	MALE CONNECTOR, 1/4" TUBE TO 1/8" NPTM
				12		
1	-	1	-	11	AT0P-3499-1	FILTER, INLET
1	-	1	-	10	AT0P-3498-1	WASHER, GARDEN HOSE
1	-	1	-	9	AT0P-3497-1	CAP, 3/4" GARDEN HOSE
1	1	1	1	8	AT1A-3590-1	COMPONENT BRACKET ASSY
1	1	1	1	7	AT1A-3610-1	HEATER MOUNTING BRACKET ASSY
1	1	1	1	6	AT1A-3610-2	HEATER MOUNTING BRACKET ASSY
2	2	2	2	5	AT1M-3587-1	PANEL, SIDE
1	1	1	1	4	AT1M-3588-1	PANEL, BACK
1	1	1	1	3	AT1A-3596-1	PANEL, BOTTOM ASSEMBLY
1	1	1	1	2	AT1A-3629-1	ASSEMBLY, TOP PANEL
1	1	1	1	1	AT1A-3573-1	CHAMBER WELD ASSEMBLY
QTY AT1A-3572-4						
QTY AT1A-3572-3						
QTY AT1A-3572-2						
QTY AT1A-3572-1						
				ITEM	PART NUMBER	DESCRIPTION

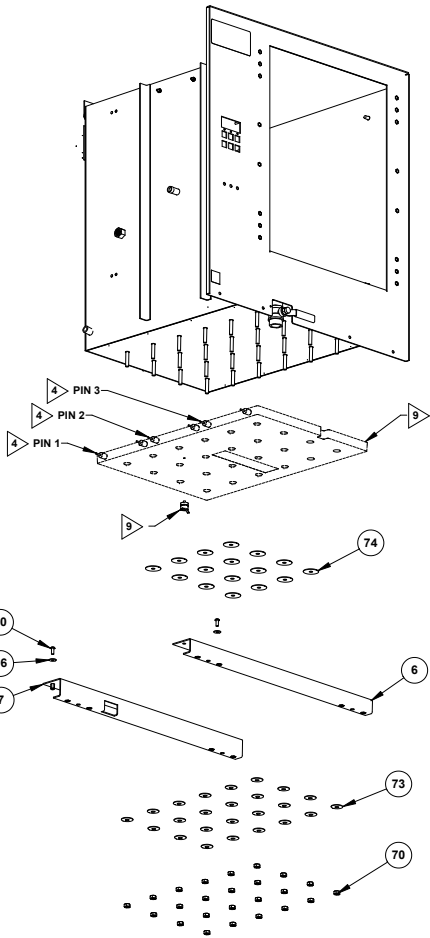
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Basis: 90°		Checked	APP	Reviewed	File
Tolerance: ±1"		Project Eng	APP	Reviewed	File
2 Place Decimal ±.02					
1/16 ±.005					
VZ2-Basic Features					
COMET Per ANSI Y14.9M					
Comments:		Finish	NA		
Do Not Scale Drawing					

AccuTemp Products, Inc. 8418 N. Center Park Fort Wayne, IN 46825	
MODULE 6 PAN COMMON COMPONENTS	
Part Number: 1105 E	Rev K
Sheet 1 of 5	

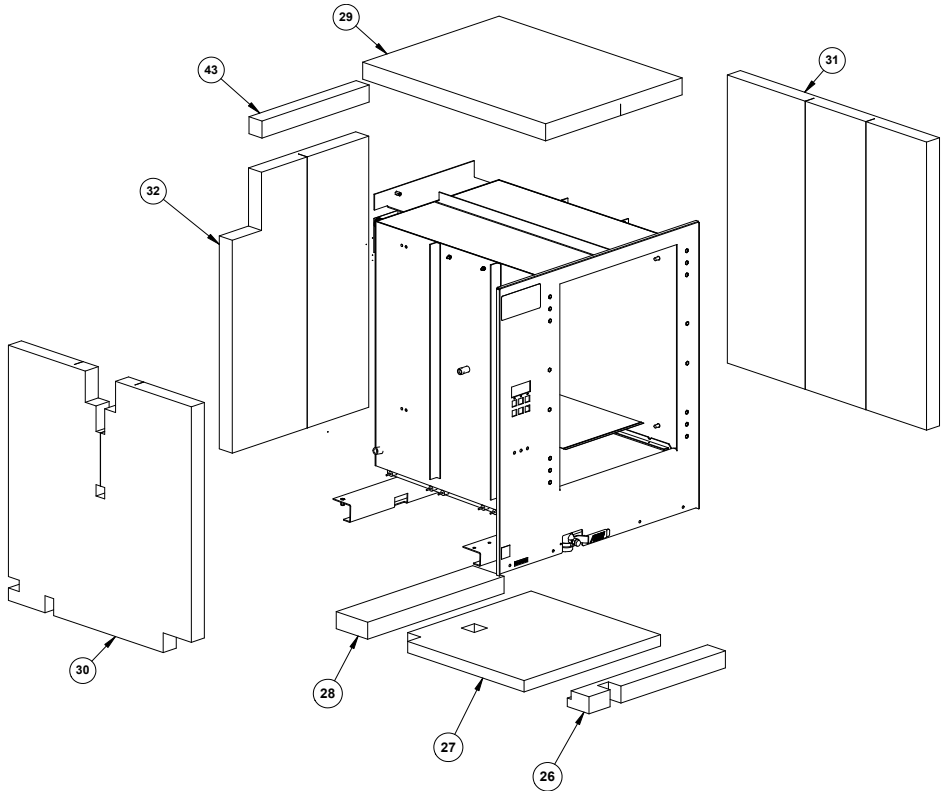


SP8014-1105

Page 5



AT1A-3572-1 THRU -4
SOME COMPONENTS REMOVE FOR CLARITY



Unless otherwise specified Dimensions: inches Tolerances: Angular ±1° 2 Place Decimal ±.01 3 Place Decimal ±.005 1325 Micro inches GND 17 Pin 2008 124.5M Comments: Do Not Scale Drawing	Drawn	Name	Date
	Checked	eng	11/15/2018
	Project Eng	SP8	11/15/2018
	SP8	11/15/2018	11/15/2018
AccuTemp			
AccuTemp Products, Inc. 8418 N. Clinton Park Fort Wayne, IN 46825			
MODULE 6 PAN COMMON COMPONENTS			
Size	Comments No.	Rev	
E	AT1A-3572	K	
Scale 1:4	ECN 445	Sheet 2 of 5	



Unless otherwise specified, Dimensions: inches Tolerances: Bends: .010" Radii: .1" 2 Place Decimal $\pm .02$ 3 Place Decimal $\pm .005$ 1/8" $\pm .005$ 1/32 Micro inches GMAT Part ANSI Y14.5M	Name _____ Date _____			AccuTemp Products, Inc. 5415 N. Clinton Park Fort Wayne, IN 46825
	Drawn _____	ALS 11/30/2009		
	Checked _____	DPS 11/30/2009	Title MODULE 6 PAN COMMON COMPONENTS	
	Project Eng _____	DPS 11/30/2009		
	Material _____			
Comments: Do Not Scale Drawing	Finish: _____	N/A	Size _____ Drawing No. E AT1A-3572 Rev _____ Scale: 1/8" = 1" ECN: 445 Sheet 3 of 5	

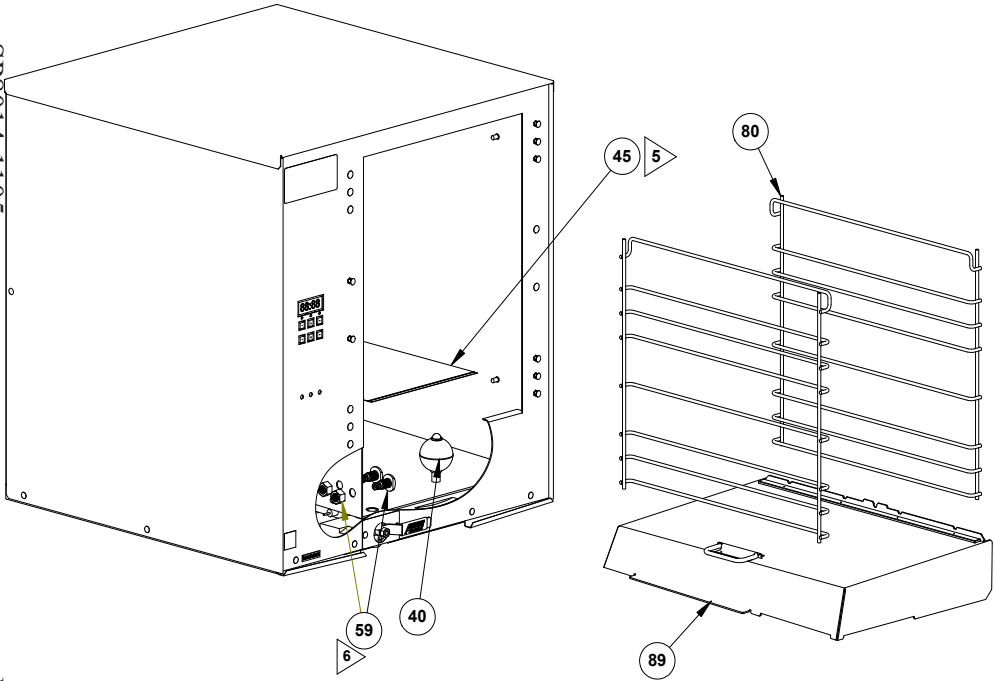


Unless otherwise specified, Dimensions in inches Tolerances: Bends: 90° Allow: .015" 2 Place Decimal ± .02 3 Place Decimal ± .005 1/16 ± .005 .125 Micro Inches (ANSI Y14.5M)	Name _____ Date _____		 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn _____	ALR 11/16/2009	
	Checked _____	DPS 11/16/2009	
	Project Eng _____	DPS 11/16/2009	
	Title _____		
Material: N/A		MODULE 6 PAN COMMON COMPONENTS	
Finish: N/A		Size Drawing No. E AT1A-3572	Rev K
Comments: No Scale Drawing		Scale: 1/8" = 1"	ECN: 445
		Sheet 4 of 6	

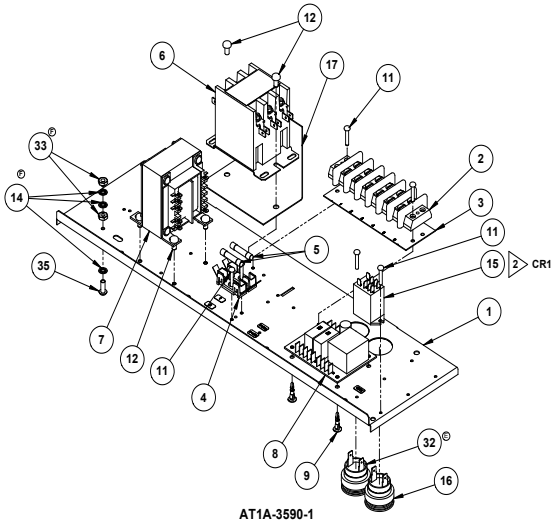


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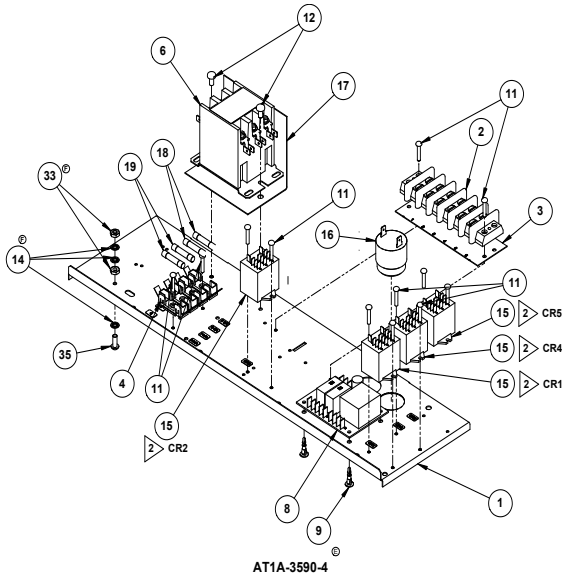
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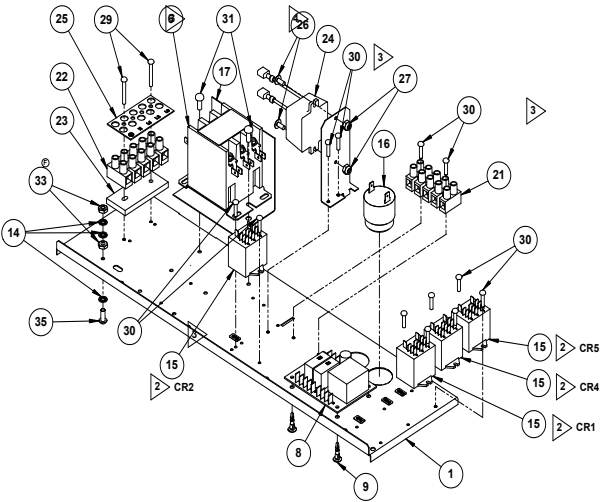
Unless otherwise specified, Dimensions: inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R.: ±.005 G&T: .125 Micro Inches G&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Name		Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Drawn		ALB 11/24/2008	
	Checked		DPS 11/24/2008	
	Project Eng		DPS 11/24/2008	
	Material: N/A		Title	
MODULE 6 PAN COMMON COMPONENTS				
Size Drawing No.				
E AT1A-3572				
Scale: 1:1 ECN: 445				
Rev K				
Sheet 5 of 5				



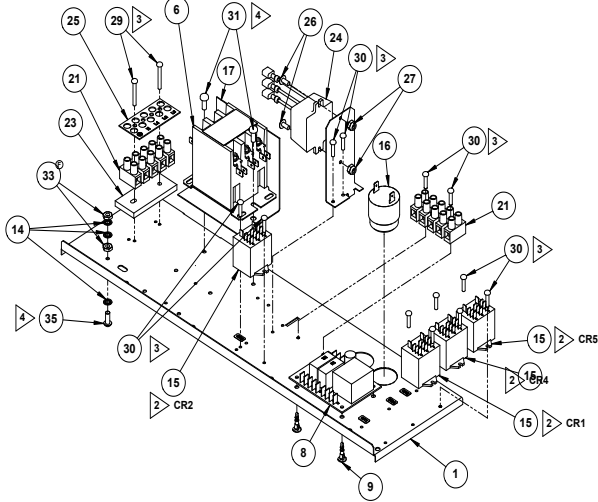
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AT1A-3590-4



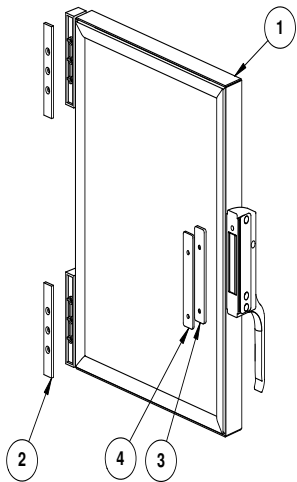
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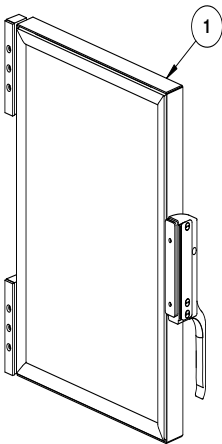
AT1A-3590-6

1	1	1	1	AT0F-2755-41040	35	SCREW, #10-24UNC X 1/2" PHILLIPS ROUND HEAD MACHINE
2	2	2	2	AT0F-2778-41001	33	NUT, #10-24UNC-2B SS HEX MACHINE SCREW
-	-	-	1	AT0E-3654-2	32	ALARM, PIEZO ELECTRIC
2	2	-	-	AT0F-3693-40040	31	SCREW, #10-32UNF X 1/2" PHILLIPS PAN HEAD
12	12	-	-	AT0F-3693-21050	30	SCREW, #6-32UNC X 5/8" PHILLIPS PAN HEAD
2	2	-	-	AT0F-3693-21090	29	SCREW, #6-32UNC X 1 1/8" PHILLIPS PAN HEAD
4	4	-	-	AT0F-2691-21001	28	NUT, #6-32 NYLOC
2	2	-	-	AT0F-2691-31001	27	NUT, #8-32 NYLOC
2	2	-	-	AT0F-1046-31030	26	SCREW, #8-32 X 3/8 PHL P TRUSS HEAD
-	1	-	-	AT0L-3454-2	25	LABEL, TERM BLOCK
1	-	-	-	AT0L-3454-1	25	LABEL, TERM BLOCK
-	1	-	-	AT0A-3702-2	24	ASSEMBLY, EMI FILTER
1	-	-	-	AT0A-3702-1	24	ASSEMBLY, EMI FILTER
1	1	-	-	AT0E-3482-1	23	SPACER, TERMINAL BLOCK
-	1	-	-	AT0E-3453-2	22	TERMINAL BLOCK, 5-POSITION 40A
2	1	-	-	AT0E-3453-1	21	TERMINAL BLOCK, 5-POSITION 32A
1	1	-	-	AT1M-3438-1	20	BRACKET, EMI MOUNTING
-	2	-	-	AT0E-2731-3	19	FUSE 1/4 AMP 250V
-	2	-	-	AT0E-2731-1	18	FUSE 1/4 AMP 250V
1	1	1	1	AT1M-3734-1	17	SHIELD, CONTACTOR
1	1	1	-	AT0E-3654-3	16	ALARM, PIEZO ELECTRIC
-	-	-	1	AT0E-3654-1	16	ALARM, PIEZO ELECTRIC
4	4	4	-	AT0E-2825-4	15	GENERAL PURPOSE RELAY 208/240V
-	-	-	1	AT0E-2825-5	15	GENERAL PURPOSE RELAY 24VAC
3	3	3	3	AT0F-2666-40000	14	WASHER, #10 INTERNAL TOOTH LOCK
-	-	-	-	-	13	
-	2	2	6	AT0F-3620-40032	12	SCREW, #10-32UNF X 3/8" SWAGEFORM PHILLIPS PAN HEAD
-	12	6	6	AT0F-3620-21052	11	SCREW, #6-32UNC X 5/8" SWAGEFORM PHILLIPS PAN HEAD
-	-	-	-	-	10	
4	4	4	4	AT0H-3407-1	9	C B SUPPORT, REVERSE MT'G.
1	1	1	-	AT0E-3230-1	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-3230-2	8	PCB, DUAL PURPOSE WATER SENSOR
-	-	-	1	AT0E-2662-5	7	TRANSFORMER
1	1	1	-	AT0E-1587-1	6	3 POLE CONTACTOR
-	-	-	1	AT0E-1587-4	6	3 POLE CONTACTOR
-	-	-	2	AT0E-2731-2	5	FUSE 1/4 AMP 250V
-	-	1	-	AT0E-2708-2	4	3AG OMNI-BLOK FUSE BLOCK 4 POS
-	-	-	1	AT0E-2708-1	4	3AG OMNI-BLOK FUSE BLOCK 2 POS
-	-	1	1	AT0E-3062-3	3	MARKER STRIP BARRIER BLOCK 6 POS
-	-	1	1	AT0E-1134-6	2	6 POSITION TERMINAL BLOCK
1	1	1	1	AT1M-3591-1	1	COMPONENT BRACKET
AT1A-3590-6						
AT1A-3590-5						
AT1A-3590-4						
AT1A-3590-1						
				PART NUMBER	ITEM	DESCRIPTION

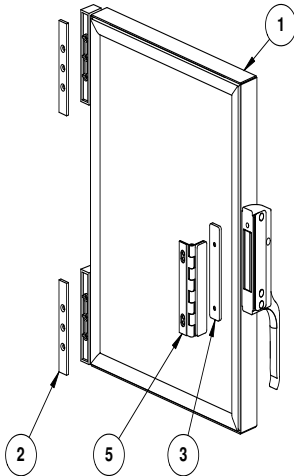
Unless otherwise specified: Dimensions: inches Tolerances: Angular: ±1° 2 Place Decimal ±0.01 3 Place Decimal ±0.001 1:16 ±0.005 1:125 Micro inches 1:5000 ±0.0001 TYP MAX		Drawn: N/A Checked: N/A Project Eng: N/A Material: N/A	Date: 11/15/2019 Rev: 1 Scale: 1:2	ASSEMBLY STEAMER COMPONENT BRACKET AT1A-3590	Rev: F Sheet 1 of 1
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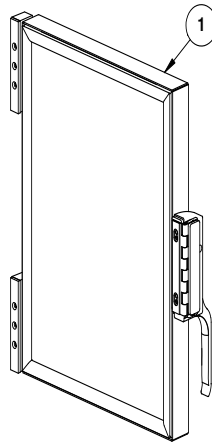
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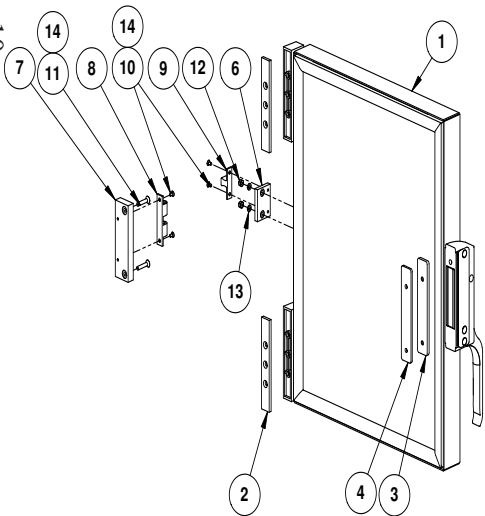
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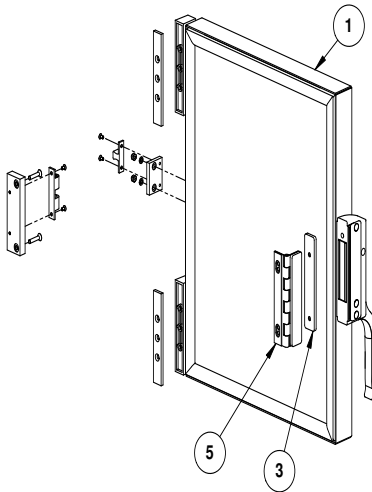
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AT1A-3600-6
OTHERWISE SAME AS AT1A-3600-4



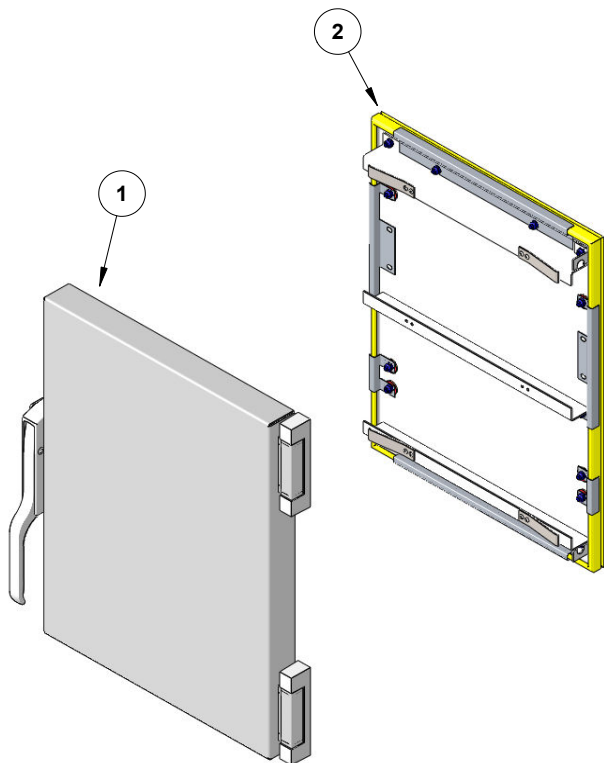
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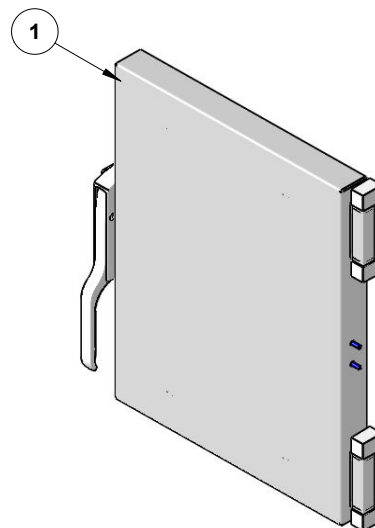
AT1A-3600-5
OTHERWISE SAME AS AT1A-3600-3

Ⓐ	-	AR	-	AR	-	-	14	AT0H-3065-3	THREAD LOCKER 248					
	-	2	-	2	-	-	13	AT0F-1922-40000	WASHER, #10 SS HELICAL SPRING LOCK					
	-	2	-	2	-	-	12	AT0F-2632-41001	NUT, #10-24 ACORN					
ⒸⒸ	-	2	-	2	-	-	11	AT0F-2061-41080	SCREW, #10-24 x 1" FLAT HD MACHINE					
	-	4	-	4	-	-	10	AT0F-2061-21020	SCREW, #6-32 X 1/4" FLAT HEAD MACHINE					
	-	1	-	1	-	-	9	AT0H-3443-3	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	8	AT0H-3443-2	CATCH, BALL-STYLE GRAB					
	-	1	-	1	-	-	7	AT1M-3670-1	PLATE, HOLD OPEN FRONT					
	-	1	-	1	-	-	6	AT1M-3671-1	PLATE, HOLD OPEN DOOR					
	1	1	1	-	-	-	5	AT1A-3442-1	CRACK OPEN HINGE ASSEMBLY					
Ⓔ	-	-	-	1	1	1	4	AT1H-3609-J	LATCH - SPACER					
	1	1	1	1	1	1	3	AT1H-3609-H	LATCH - STRIKE					
Ⓔ	2	2	2	2	2	2	2	AT1M-3655-1	SPACER HINGE					
	-	1	-	1	-	-	1	AT1A-3645-3	DOOR ASSEMBLY					
	1	-	-	-	1	-	1	AT1A-3645-2	DOOR ASSEMBLY					
	-	-	1	-	-	1	1	AT1A-3645-1	DOOR ASSEMBLY					
QTY	AT1A-3600-6	QTY	AT1A-3600-5	QTY	AT1A-3600-4	QTY	AT1A-3600-3	QTY	AT1A-3600-2	QTY	AT1A-3600-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified: Dimensions: Inches Bonds: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R. ±.005 V.I.S. Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing		Name		Date	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825	
		Drawn	ALB	3/31/2009		
		Checked	LRW	3/31/2009		
		Project Eng	ALB	3/31/2009		
		Material:		Title:		
		NA		MODULE, DOOR CONFIGURATION		
		Finish:		Size: Drawing No.:		
		NA		D AT1A-3600		
				Rev.:		
				E		
		Scale: 1:4		ECN: 445		
				Sheet 1 of 1		

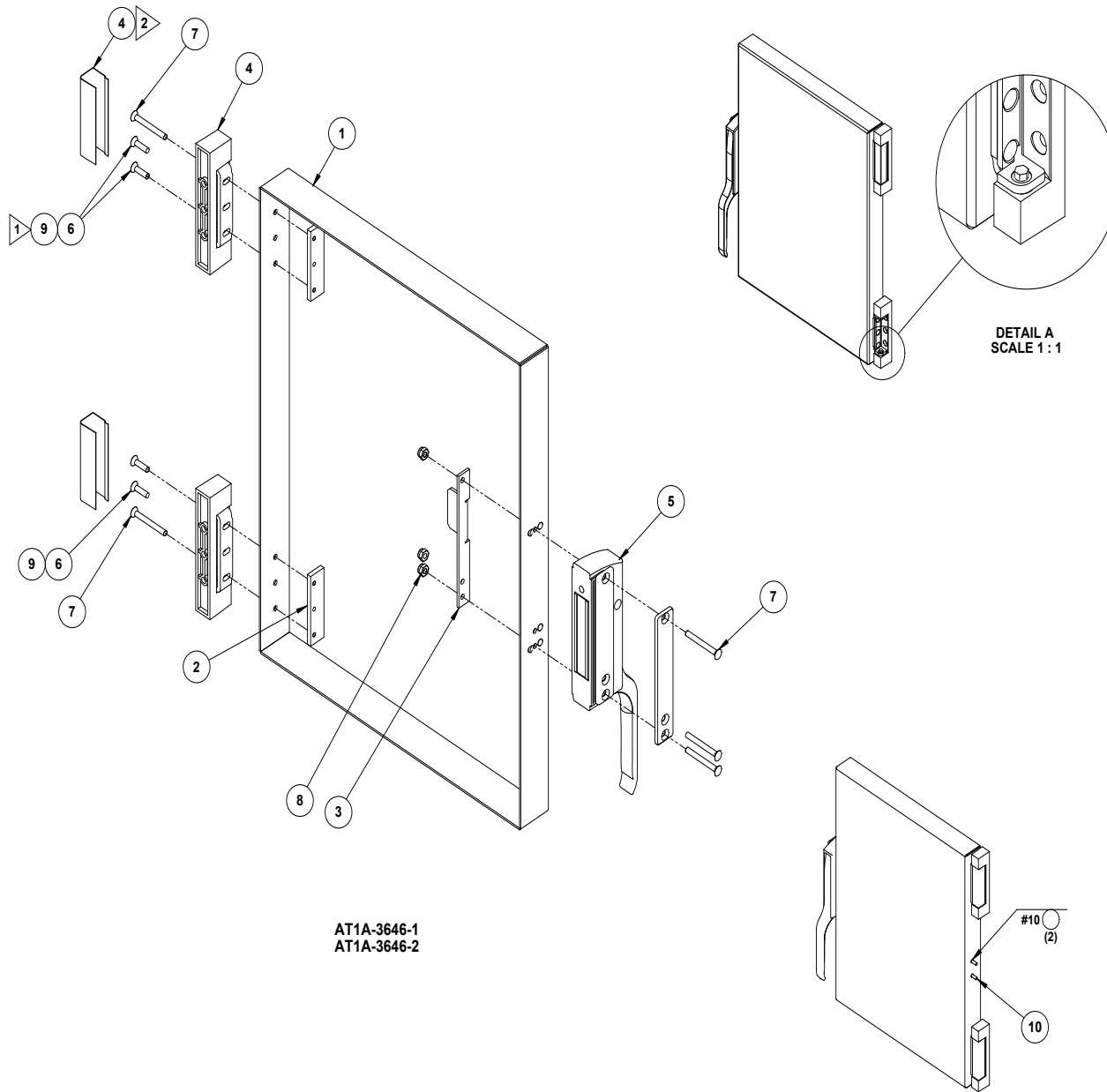


AT1A-3645-1
AT1A-3645-2



AT1A-3645-3
OTHERWISE SAME AS AT1A-3645-1

1	1	1	2	AT1A-3647-1	INNER DOOR ASSEMBLY
1	-	-	1	AT1A-3646-3	OUTER DOOR ASSEMBLY
-	1	-	1	AT1A-3646-2	OUTER DOOR ASSEMBLY
-	-	1	1	AT1A-3646-1	OUTER DOOR ASSEMBLY
QTY AT1A-3645-3	QTY AT1A-3645-2	QTY AT1A-3645-1	ITEM	PART NUMBER	DESCRIPTION
Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 T.I.R.: ±.005 V125 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing				Name Drawn ALB 2/28/2009 Checked LRW 2/28/2009 Project Eng LRW 2/28/2009 Material: N/A Finish: N/A	AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825 Title: DOOR ASSEMBLY Size: Drawing No.: C AT1A-3645 Rev. A
				Scale: 1:4	ECN: 445
				Sheet 1 of 1	



AT1A-3646-1
AT1A-3646-2

AT1A-3646-3
OTHERWISE SAME AS AT1A-3646-1

NOTE:

- 1> APPLY ITEM #9 ON ITEM #6 BEFORE ANY ASSEMBLY.
- 2> REMOVE ITEM #4 COVER FOR AT1A-2428-2

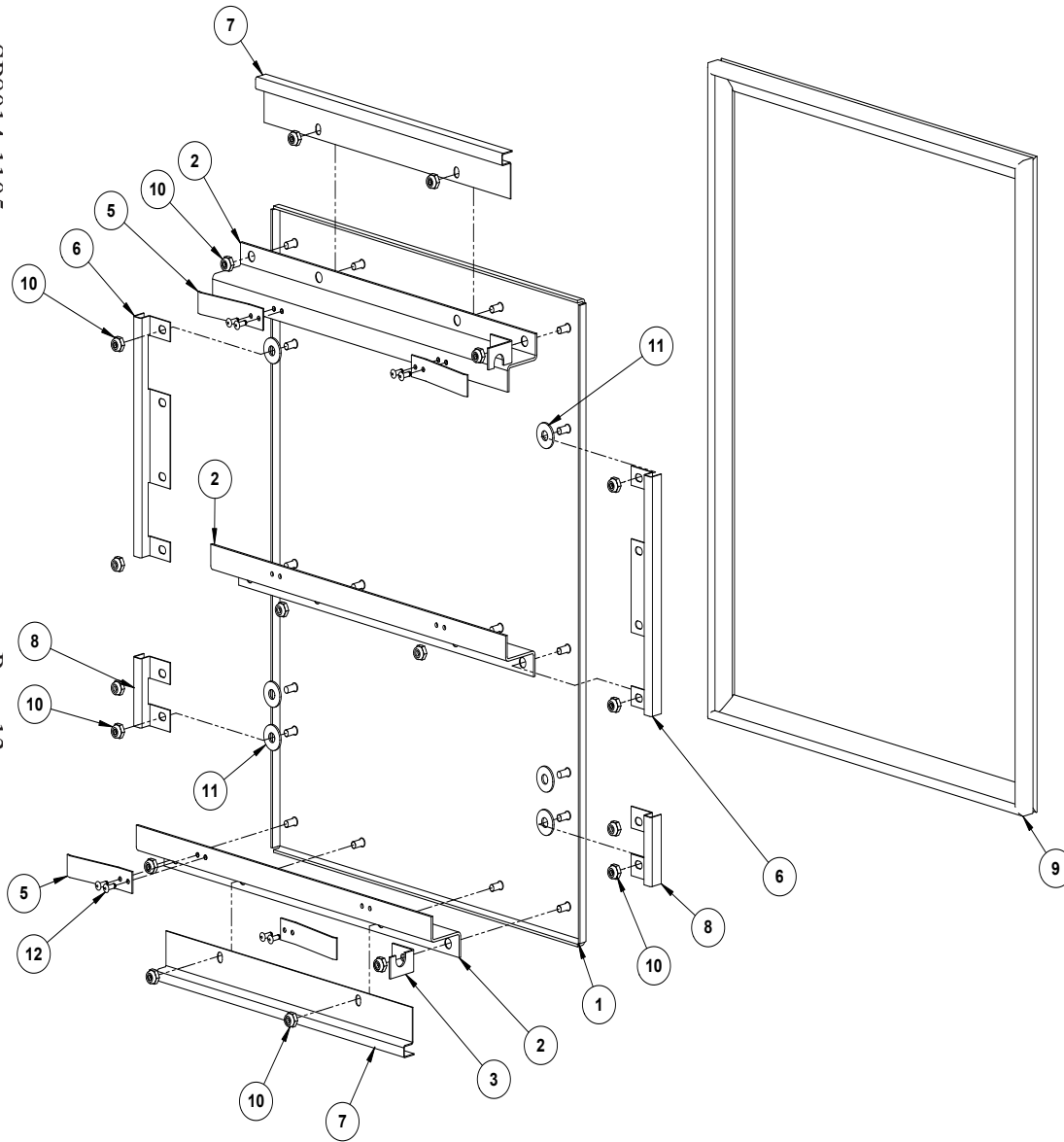
2	-	-	10	AT0F-1016-41040	#10-24 x 1/2 FL STUD THD
AR	AR	AR	9	AT0H-3065-3	THREAD LOCKER 248
3	3	3	8	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
-	5	-	7	AT0F-3480-41166	SCREW, #10-24 x 2" DRL SPAN FLT HD MACH
5	-	5	7	AT0F-2061-41140	SCREW, #10-24 x 1 1/4" FLAT HD MACHINE
-	4	-	6	AT0F-3480-41066	SCREW, #10-24 x 3/4" DRL SPAN FLT HD MACH
4	-	4	6	AT0F-2061-41060	SCREW, #10-24 x 1/4" FLAT HD MACHINE
1	1	1	5	AT1H-3609-1	LATCH HANDLE ASSEMBLY
2	2	2	4	AT1H-2058-3	HINGE, STEAMER DOOR
1	1	1	3	AT1M-3046-1	LATCH MOUNTING PLATE RIGHT HAND
2	2	2	2	AT1M-2689-1	HINGE MOUNTING PLATE
1	-	-	1	AT1M-3648-2	OUTER DOOR PANEL
-	1	1	1	AT1M-3648-1	OUTER DOOR PANEL
QTY AT1A-3646-3	QTY AT1A-3646-2	QTY AT1A-3646-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular: ±1° 2 Place Decimal ±.05 3 Place Decimal ±.005 T.I.R. ±.005 V.152 Micro Inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn: ALB Checked: LWR Project Eng: LWR	Name: ALB Date: 2/27/2009 Title: N/A	AccuTemp Products, Inc. 8416 N. Clinton Park Fort Wayne, IN 46825
OUTER DOOR ASSEMBLY			
Size: D	Drawing No: AT1A-3646	Rev: A	Scale: 1:2 ECN: 445 Sheet 1 of 1

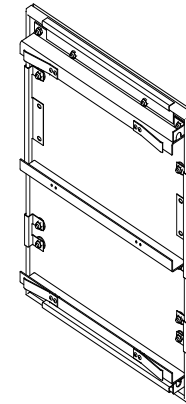


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AT1A-3647-1



8	12	AT0F-3368-2	BLIND RIVET
6	11	AT0F-1052-51000	WASHER 1/4 TYPE B PLAIN STAINLESS STEEL
18	10	AT0F-2691-41011	NUT, #10-24 WAXED NYLOC
1	9	AT1G-2633-1	INNER DOOR GASKET (6 PAN)
2	8	AT1M-3507-1	RETAINER, SIDE SMALL DOOR GASKET
2	7	AT1M-3652-1	RETAINER, DOOR GASKET
2	6	AT1M-3524-1	RETAINER, SIDE DOOR GASKET
4	5	AT1M-3653-1	SPRING, INNER DOOR
1	4	AT1M-3466-2	BRACKET, DOOR
1	3	AT1M-3466-1	BRACKET, DOOR
3	2	AT1M-3651-1	Z BRACKET, INNER DOOR
1	1	AT1A-3649-1	PANEL, INNER DOOR WELDMENT
QTY AT1A-3647-1	ITEM	PART NUMBER	DESCRIPTION

Unless otherwise specified,
Dimensions: Inches
Bends: 90°
Tolerances:
Angular: ±1°
2 Place Decimal: ±0.02
3 Place Decimal: ±0.005
T.I.R.: ±0.005
GD&T Per ANSI Y14.5M
Comments:
Do Not Scale Drawing

Name	ALB	Date	2/27/2009
Checked	LRW	2/27/2009	
Project Eng	LRW	2/27/2009	
Material:	N/A		
Finish:	N/A		

AccuTemp Products, Inc.
8415 N. Clinton Park
Fort Wayne, IN 46825

AccuTemp

Title: **INNER DOOR ASSEMBLY**

Size: Drawing No.: **D AT1A-3647** Rev. **A**

Scale: 1:2 ECN: 445 Sheet 1 of 1

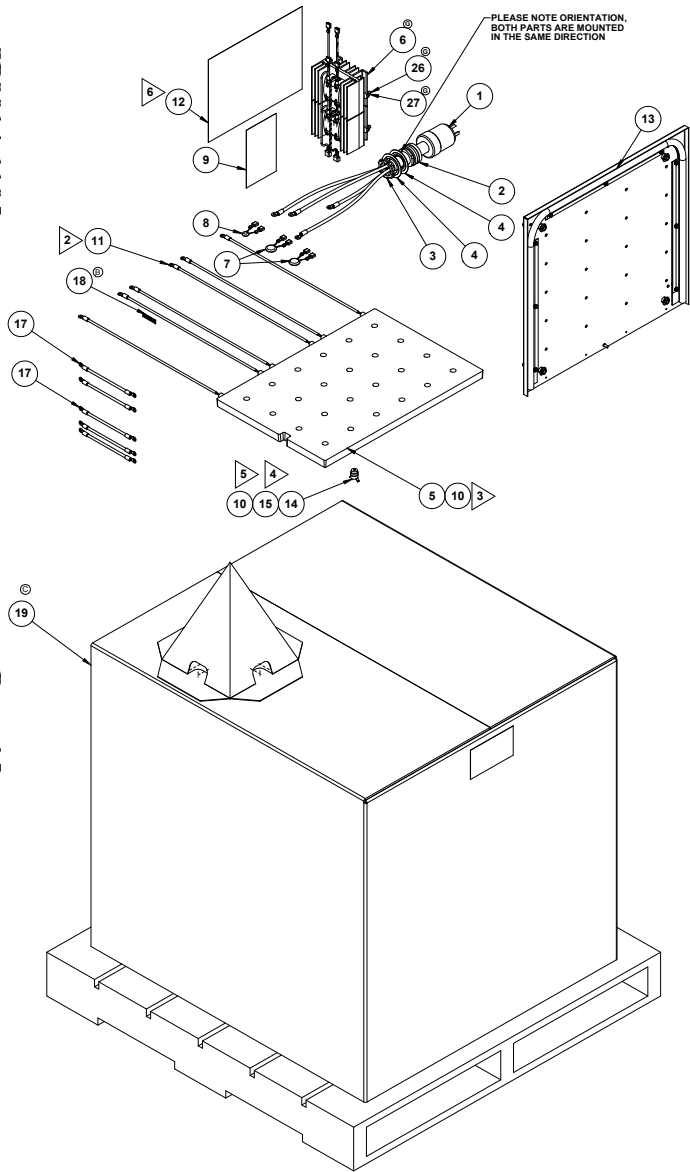
[illegible]

Unless otherwise specified, Dimensions: inches Drawn: 80° Tolerances: Angles: ±1° 2 Place Decimal ±0.2 3 Place Decimal ±0.005 1.1R ±0.005 ±125 Mil Inches GD&T Per ANSI Y14.5 Comments: Do Not Scale Drawing	Name		Date		 AccuTemp Products, Inc. 9416 N. Clinton Park Fort Wayne, IN 46825
	Drawn	ALB	2/10/2009		
	Checked	GLS	2/10/2009		
	Project Eng	GLS	2/10/2009		
	Material				
	Title				MODULE, VOLTAGE WATTAGE PHASE
	Size E Drawing No.				
	Rev G				
	Scale: 1:4 ECN: 445				Sheet 1 of 3

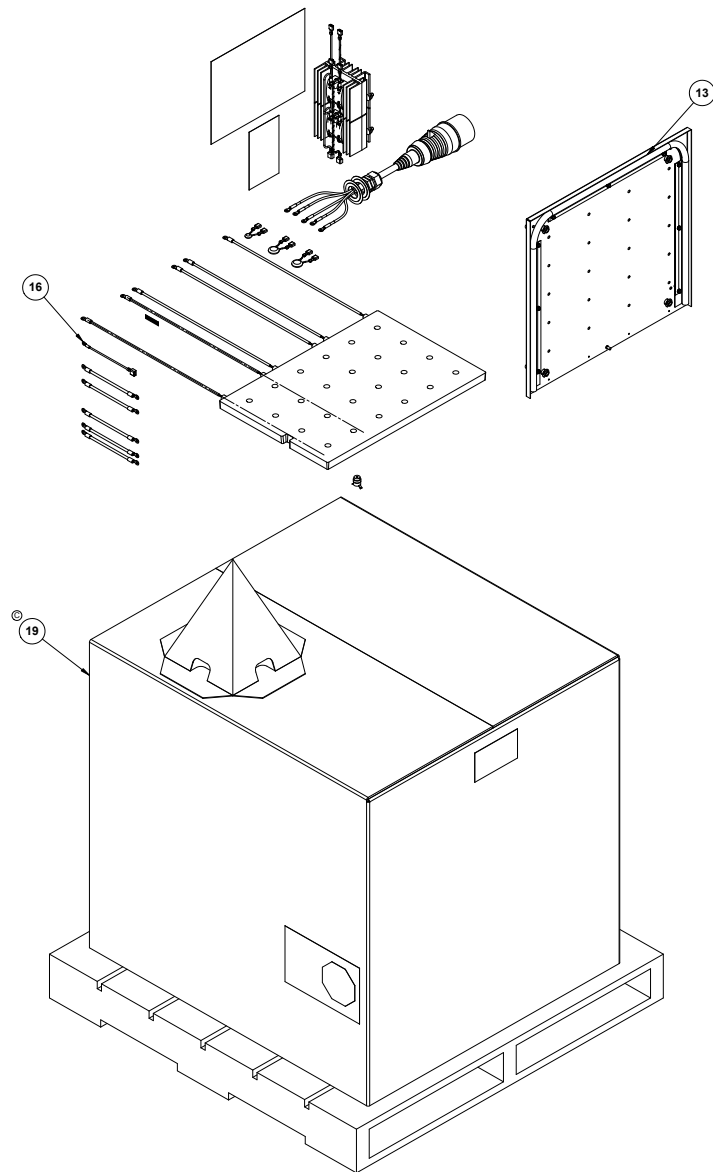


SP8014-1105

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STEAMER CONFIGURATION
GROUPS 1,2,4-9,11-14, 21-26



CONFIGURATION GROUPS 10,15-20
OTHERWISE SAME AS GROUPS 1,2,4-9,11-14, 21-26

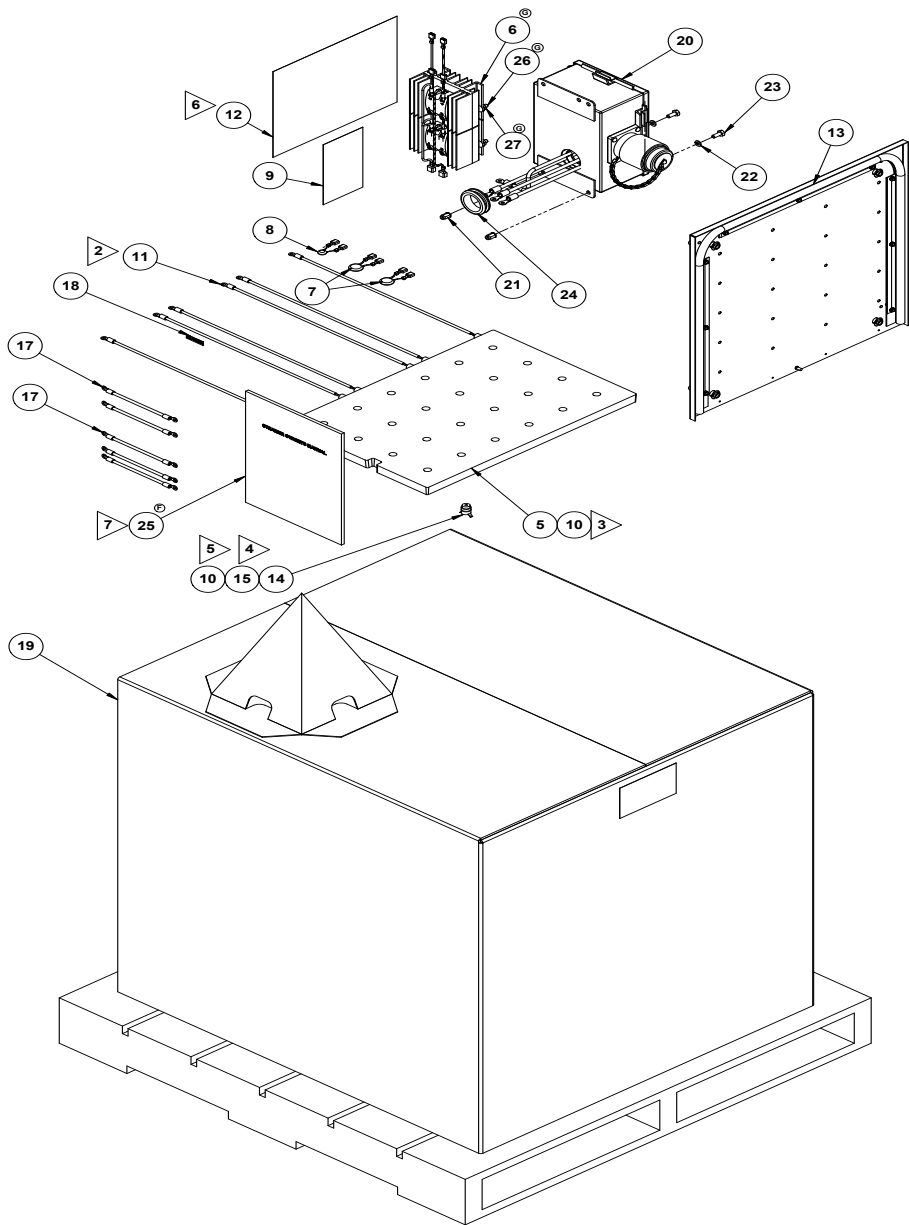
Unless otherwise specified, dimensions are in inches.	Drawn	Name	Date
Angular: 90°	Checked	AKL	12/20/2018
Angular: 87°	Project Eng	AKL	12/20/2018
2 Place Decimal ±.02	Rev		
3 Place Decimal ±.005			
1/32" Min. Hole			
0.015" Min. Slot			
Comments:	First		
Do Not Scale Drawing			

AccuTemp	AccuTemp Products, Inc. 8415 N. Collins Park Fort Wayne, IN 46825
MODULE, VOLTAGE WATTAGE PHASE	
E	AT1A-3571
Scale: 1:4	Sheet 2 of 3



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STEAMER CONFIGURATION
GROUP 34

Unless otherwise specified: Dimensions: inches Bore: .01" Tolerances: Angular: ±1° 2 Place Decimal: ±.02 3 Place Decimal: ±.005 1.18: ±.001 V125: Micro inches GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn	ALB	Date	5/18/2009
	Checked	GLS	Date	5/18/2009
	Project Eng	GLS	Date	5/18/2009
	Material	N/A		
Finish: N/A				
Scale: 1:4 ECN: 445				

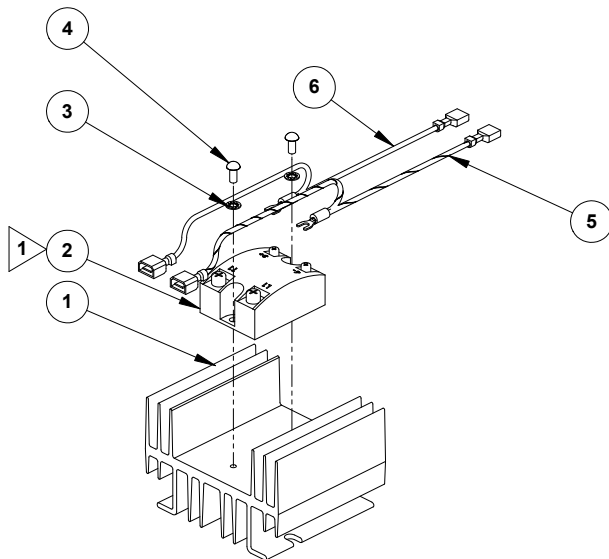
Name		Date
ALB		5/18/2009
GLS		5/18/2009
GLS		5/18/2009
N/A		

Size	Drawing No.	Rev
E	AT1A-3571	G

Scale: 1:4	ECN: 445	Sheet 3 of 3
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AccuTemp AccuTemp Products, Inc.
2419 N. Clinton Park
Fort Wayne, IN 46825

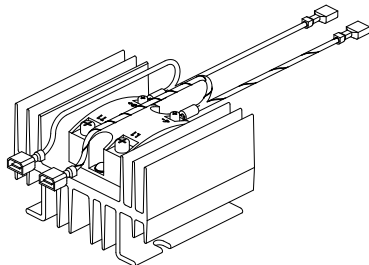
**MODULE, VOLTAGE
WATTAGE PHASE**



AT1A-3707-1

NOTES:

1 FOR SSR WITHOUT INTEGRAL HEAT SINK PAD, ADD AT0E-2996-1 PAD, SSR HEAT SINK OR HEAT SINK COMPOUND.



1	6	AT0A-1454-14	WIRE HARNESS ASSY, ORANGE
1	5	AT0A-1454-15	WIRE HARNESS ASSY, WHT/BRN
2	4	AT0F-2755-31030	SCREW, #8-32UNC X 3/8 PHILIPS ROUND HEAD MACHINE
2	3	AT0F-2666-30000	WASHER, #8 INTERNAL TOOTH LOCK
1	2	AT0E-2059-3	RELAY, SOLID STATE
1	1	AT0E-2206-3	HEAT SINK, 3.43" LONG
AT1A-3707-1	ITEM	PART NO.	DESCRIPTION

Unless otherwise specified, Dimensions: Inches Bends: 90° Tolerances: Angular ±1° 2 Place Decimal ±.02 3 Place Decimal ±.005 T.I.R. ±.005 GD&T Per ANSI Y14.5M Comments: Do Not Scale Drawing	Drawn G. SEITZ	Name G. SEITZ	Date 12/06/09	 AccuTemp Products, Inc. 8415 N. Clinton Park Fort Wayne, IN 46825
	Checked GLS	Project Eng GLS	08/11/10	
Material: N/A				Title: HEAT SINK ASSY
Finish: N/A				Size: Drawing No.: C AT1A-3707
Scale: 1:1.5 ECN: 484				Rev. A
Sheet 1 of 1				