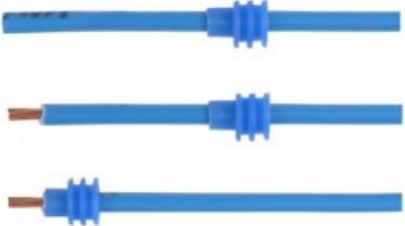







Instructions for IWISS IWS-1424B Hand Criming Tool

		
<p>1.Thread the wire through the matching gauge seal. 2.Strip 3/16" of wire insulation. 3.Slide the seal up to the edge of the wire insulation.</p>	<p>4.Insert the wire into the terminal and slightly the close the wings over the seal to hold it in place.</p>	<p>5. Insert the terminal and wire into the proper gauge cavity and squeeze the crimper to fully crimp the wire parts</p>
		
<p>6. Insert the seal part into the proper gauge cavity and squeeze the crimper to fully crimp the seal parts</p>	<p>7.Pull test to ensure a complete crimp.</p>	<p>8. Insert the terminal into the connector until it clicks. 9.Close the cover.</p>